

*Build the*

# **PEUGEOT 205 1.9 GTI**



# Build the PEUGEOT 205 1.9 GTI

## Guide to the instructions

This set of step-by-step instructions will enable you to complete the build of your 1:8-scale Peugeot 205 1.9 GTI.

Most of the steps involve simply screwing or fitting parts together, and the correct screws needed for each step are clearly labelled on the instructional images.

Please note the following:

- Where left and right elements of the same part are supplied, these are listed as (left) and (right).
- You will not be using every part you receive in your shipment in that build section. Keep any parts that are not used aside for use in a later sequence.
- You will receive extra screws with each shipment in case any screws are lost or broken.
- Screws with codes ending in the letter M drive into metal; those ending in the letter P drive into plastic.
- With M screws, first drive the screw in half-way. Then unscrew it to release the shavings created as the screw cuts its thread. Finally, drive the screw fully into the socket. M screws should be tightened so the head makes firm contact with the fixing surface.
- With P screws, do not over-tighten them as they can damage the socket.
- When working with the pre-finished exterior surfaces of the model, work on a soft cloth. This will protect against scratching the paintwork.
- When plugging wires in, ensure the power is switched off.
- Tweezers can be used to fit the PVC cables. In this case, grip carefully around 5 mm from the end of the cable. If the end of the cable is too narrow to fit on to the pin, cautiously insert a cocktail stick, being wary not to split the cable.
- Some smaller plastic parts are attached to sprues. You can remove these by hand, or by careful use of a cutting implement such as a scalpel.

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Not suitable for children under 14 years old.

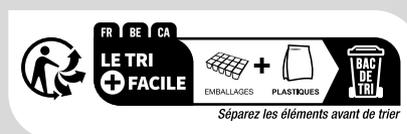
Contains small parts and accessories that can be swallowed.

Keep these documents for future use.

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1650353541044

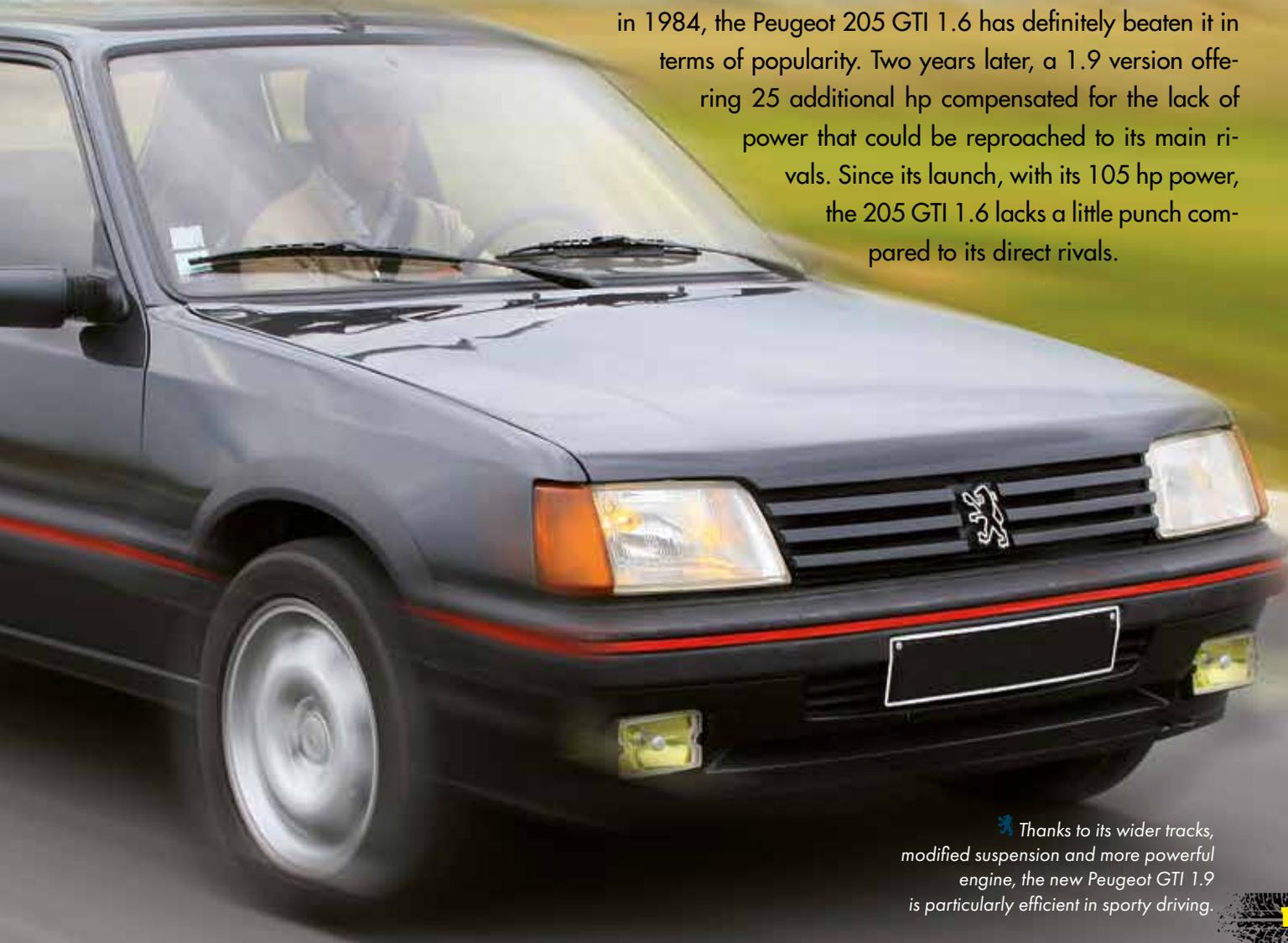
**Peugeot 205 GTI 1.9 from 1986**



# **Power and maturity!**

**With its new 1.9-litre engine, the the 205 GTI fully confirms all the hopes placed in it of the first version**

**A**lthough the paternity of sports cars with the GTI name is undoubtedly due to the Volkswagen Golf in 1976, it has to be admitted that from its launch in 1984, the Peugeot 205 GTI 1.6 has definitely beaten it in terms of popularity. Two years later, a 1.9 version offering 25 additional hp compensated for the lack of power that could be reproached to its main rivals. Since its launch, with its 105 hp power, the 205 GTI 1.6 lacks a little punch compared to its direct rivals.



*Thanks to its wider tracks, modified suspension and more powerful engine, the new Peugeot GTI 1.9 is particularly efficient in sporty driving.*



 The dashboard of the GTI 1.9 is sober. It is fully equipped, with instrumentation that is easy to read and well organised.

So, from spring 1986 onwards, it received a new version with 115 bhp. At the same time, PTS (Peugeot Talbot Sport) offered a conversion kit for competition purposes, allowing the car to reach 125 hp. This kit was installed in Peugeot dealerships and therefore benefited from the manufacturer's warranty like a standard version.

### **A logical evolution**

At that time, the GTI craze was a huge success. Peugeot listened to the demands of its customers and decided to meet their expectations by bringing out a Peugeot 205 GTI with an even more powerful 1.9 litre capacity. This 130 bhp version will further strengthen the myth that has been created around this car, which will mark a whole generation. Competition was fierce in the small sports car segment at the time, and new models were being produced by various manufacturers in order to stay in the commercial race. Peugeot did

not want to lose the lead it had with its 205 GTI and in March 1986, the prototypes of the 1.9 litre version were completed. Its forthcoming release was announced during the month of August in order to keep the journalists waiting and above all

### **Pricing and production**

Between March 1984 and January 1994, 294,514 units of the Peugeot 205 GTI (including the 1.6 and 1.9 litre versions) were produced, of which 177,304 were sold for export. More than three decades after its launch, the 205 GTI remains highly sought-after, especially as examples in good original condition are hard to find, as this model was used extensively in competition... When it was launched in October 1986, the 1.9 (130 bhp) version was sold for 93,200 francs, or around 25,000 euros, which was a competitive price compared with its main rivals.



## TECHNICAL DATA

### Peugeot 205 GTI 1.9 (1986)

- **Engine:** Type XU9 JA (D6B), 4-cylinder in-line, transverse front
- **Displacement:** 1,905 cm<sup>3</sup>
- **Bore x stroke:** 83 mm x 88 mm
- **Power:** 130 bhp at 6,000 rpm
- **Fuel:** Bosch LE2-Jetronic fuel injection
- **Ignition:** Bosch transistorised electronic
- **Timing:** overhead camshaft
- **Transmission:** 5-speed front-wheel gear-box + M.A.
- **Tyres:** Michelin MXV, 185/55VR 15 (front and rear)
- **Brakes:** power-assisted hydraulic system, discs (24.7 cm diameter, ventilated at the front)
- **Length:** 370.5 cm
- **Width:** 157.2 cm
- **Height:** 135.5 cm
- **Wheelbase:** 242 cm
- **Front track:** 138.3 cm
- **Rear track:** 134.4 cm
- **Weight (unladen):** 875 kg
- **Maximum speed:** 206 km/h



 As on the former version, the three magic letters GTI and the engine capacity are displayed on the rear pillars of the car.

to whet their curiosity. The 205 GTI 1.9 with 130 bhp was presented to the press on the following 22 September, then exhibited to the public at the Paris Motor Show in October, with sales scheduled to start on 5 December. The career of the new little bomb from Sochaux was launched and the model was to undergo a number of changes

during its life. In particular, the special «Griffe» series presented in October 1990 had more luxurious equipment and fittings.

### What differs from the 1.6 to the 1.9

On the outside, what distinguishes the two versions at first glance are the new 15-inch openwork aluminium alloy wheels borrowed from the 309 GTI 16 and fitted with Michelin tyres in size 188/55 VR 15. In the cabin, customers can now choose between bucket seats in fabric or with leather upholstery. The steering wheel is now leather-wrapped and the gearstick lever specific, while certain equipment is fitted as standard, such as electric windows and central door locking. The driving experience is quite spectacular, thanks to a number of chassis modifications, mainly to the rear axle: modified suspension, disc brakes and wider tracks. The reactions of the car in sporty driving are no longer within the reach of the ave-



## Power and maturity!



*The 1.9-litre engine is based on the previous XU5 J-type four-cylinder, but with a 15mm longer stroke. It is mated to a BE3/5-type gearbox that is remarkably well-calibrated and easy to handle.*

rage person and many former owners of the 205 GTI 1.6 who switched to the 1.9 version had a good scare when they almost ended up in the scenery!

### **A more powerful engine**

It was the 1.9 version presented at the Paris Motor Show in October of the same year that would definitively bring this model into the realm of benchmark sports cars. The 1,905 cc XU9 JA (D6B) en-

gine, which it shares with the new Peugeot 309 GTI, now develops 130 bhp at 6,000 rpm, i.e. a specific power of 68.2 bhp/litre. The maximum torque of 16.8 mkg at 4,750 rpm is available over a wide rpm range. The engine, designed by PSA in 1982, has an aluminium block and cylinder heads with wet liners and a 5-bearing crankshaft. It is mounted at the front of the vehicle in a transverse position and tilted 30° towards the rear. The timing system is an overhead camshaft driven by a toothed belt. The transmission is a 5-speed synchronised manual gearbox with an axle torque of 16.59. It is coupled to a 200 mm diameter dry single-plate diaphragm clutch. Thanks to its good weight/power ratio of 6.9 kg/hp, the 205 GTI 1.9 reached a top speed of 206 km/h and accelerated from 0 to 100 km/h in 8.6 seconds, while the 1,000 metres from a standing start took 29.6 seconds! In 1993, when the 1.6 litre version was definitively withdrawn from the catalogue, a 1.9 version with catalytic converter (Type XU9 JAZ) developing 122 bhp was proposed, without much success. ●



*A tradition among the many sports cars bearing the GTI name, the 205 of the same name left its mark on a whole generation of drivers in the 1980s.*



## Peugeot 205 1.9 GTI packaging list

Your Peugeot 205 1.9 GTI full kit is broken down as follows:

Pack 1	1A, 1B, 1C, 1D, screwdriver	
Pack 2	2A, 2B, 2C, 2D, 2E, 2F, 2G, 65A, 65B, 65C, 65D, 65E 77A, 77B, 77C, 77D, 89A	
Pack 3	3A, 3B, 3C, 3D, 3E, 3F, 3G, 5A, 5B, 5C, 5D, 5E, 5F, 5G, 5H screwdriver	
Pack 4	64A	
Pack 5	86A, 86B, 86C, 86D, 86E, 91A, 91B, 91C, 91D, 91E	
Pack 6	#4, #06-12#, Tweezers	
	#05 refer to pack 3	Pack 3
Pack 7	#13-#23	
Pack 8	#24-#42	
Pack 9	#43-#56	
Pack 10	#57-#63, #66-#69, screws	
	#64 refer to pack 4	Pack 4
	#65 refer to pack 2	Pack 2
Pack 11	#70-#76, #78-#80, Water-based paint, Writing brush	
	#77 refer to pack 2	Pack 2
Pack 12	#81-#85, #87-#90, #92-#100, screws box	
	#86, #91 refer to pack 5	Pack 5
	89A refer to pack 2	Pack 2



# Assembly guide

The parts of issue 1



1A



1B



1C



1D



AM



**1A** Bonnet

**1B** Bonnet reinforcement

**1C** Front grille

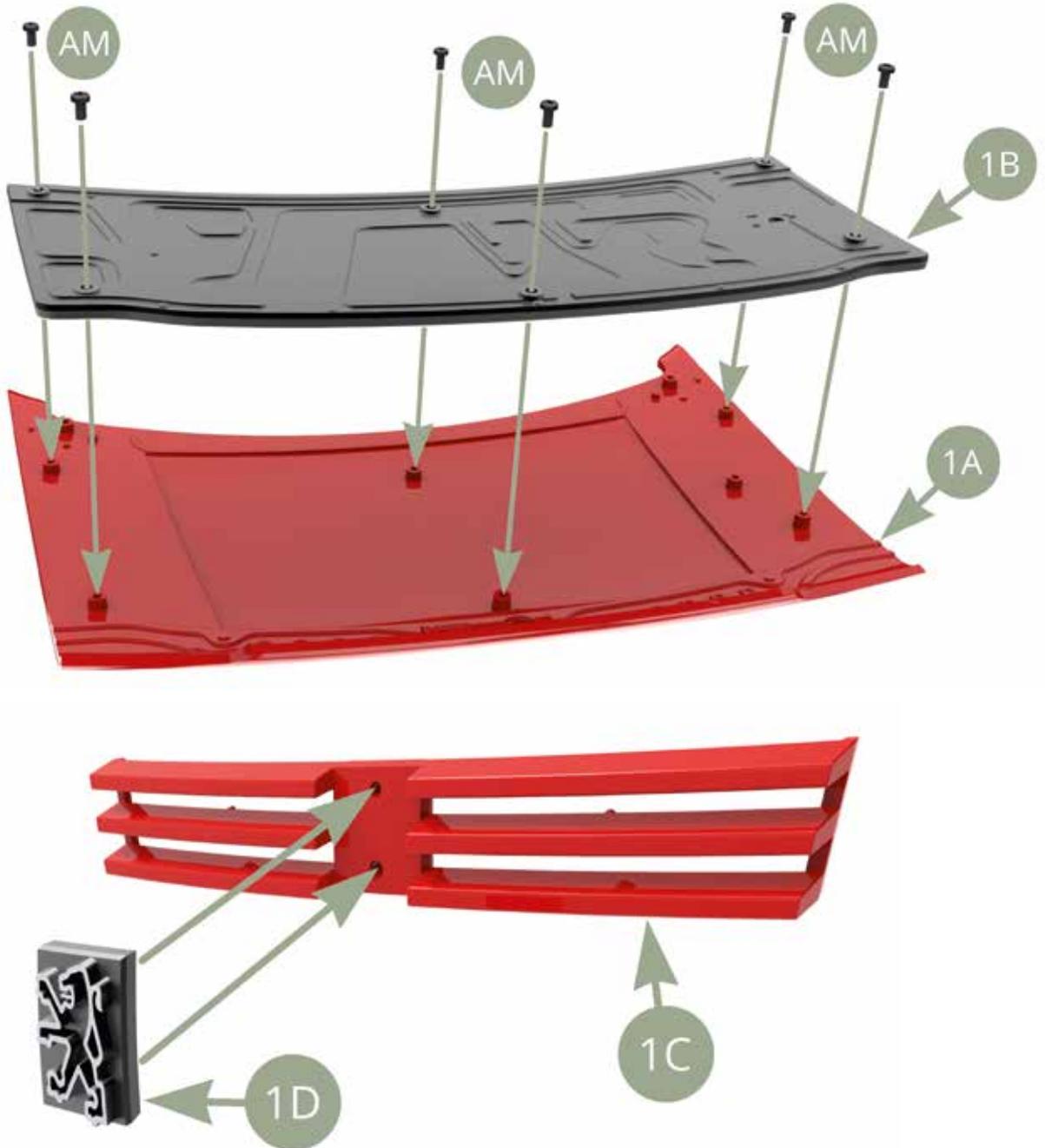
**1D** Peugeot emblem

**AM** Screws M 1,7 x 3mm (3x)

Screwdriver

# Step 1

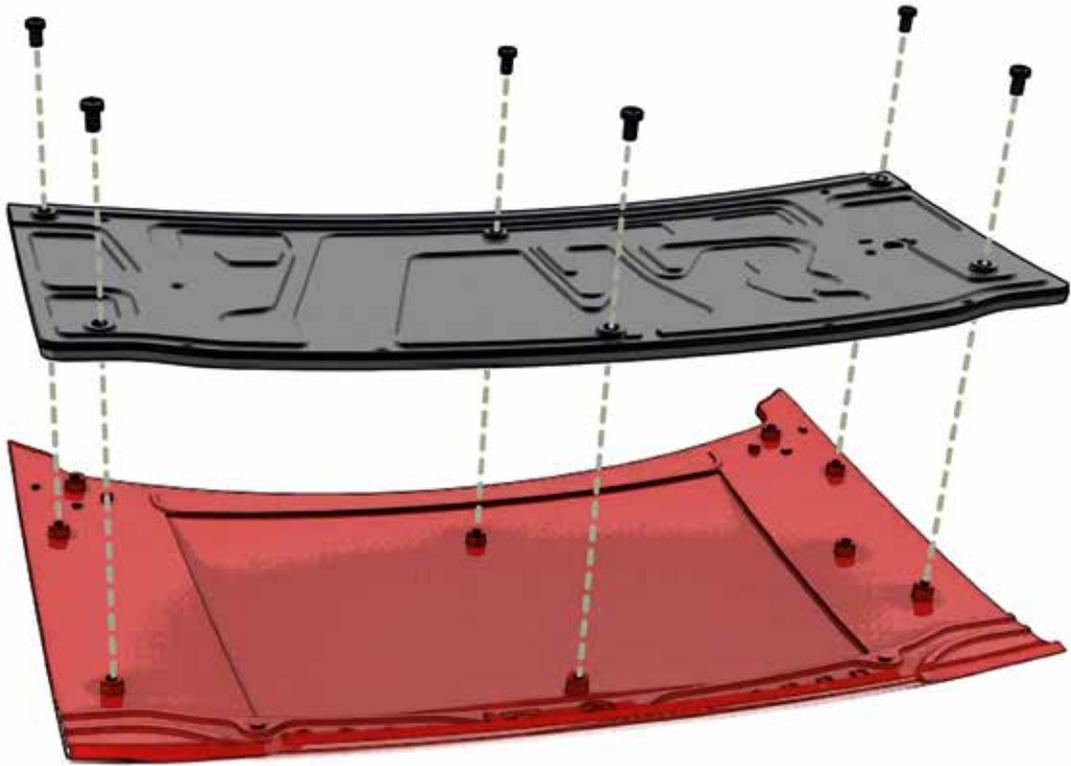
Fit 1B Bonnet reinforcement to 1A  
Bonnet and fix with six AM screws.  
Fit 1D Peugeot emblem to 1C Front grille.



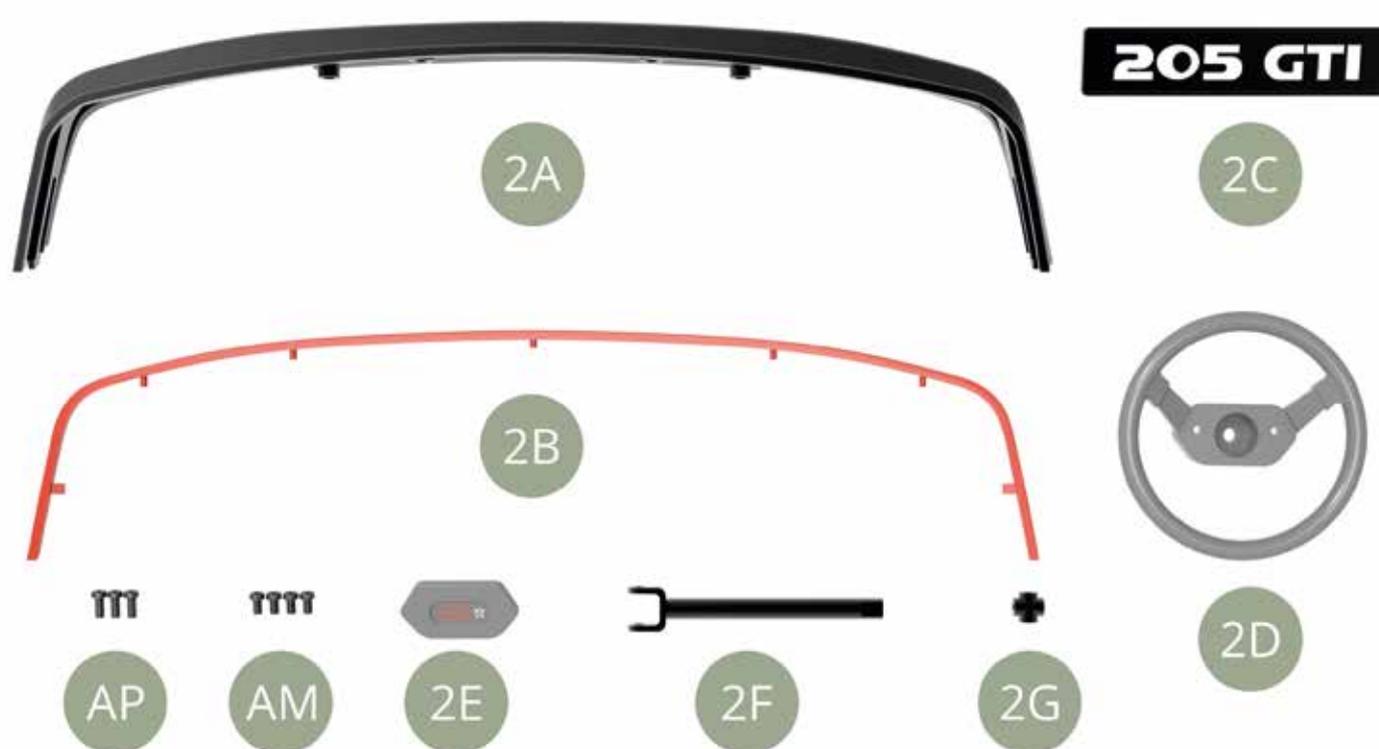
# General view



# Assembly drawings



## The parts of issue 2



**2A** Front bumper

**2B** Front bumper trim

**2C** Front license plate

**2D** Steering wheel

**2E** Steering wheel cover

**2F** Steering wheel shaft

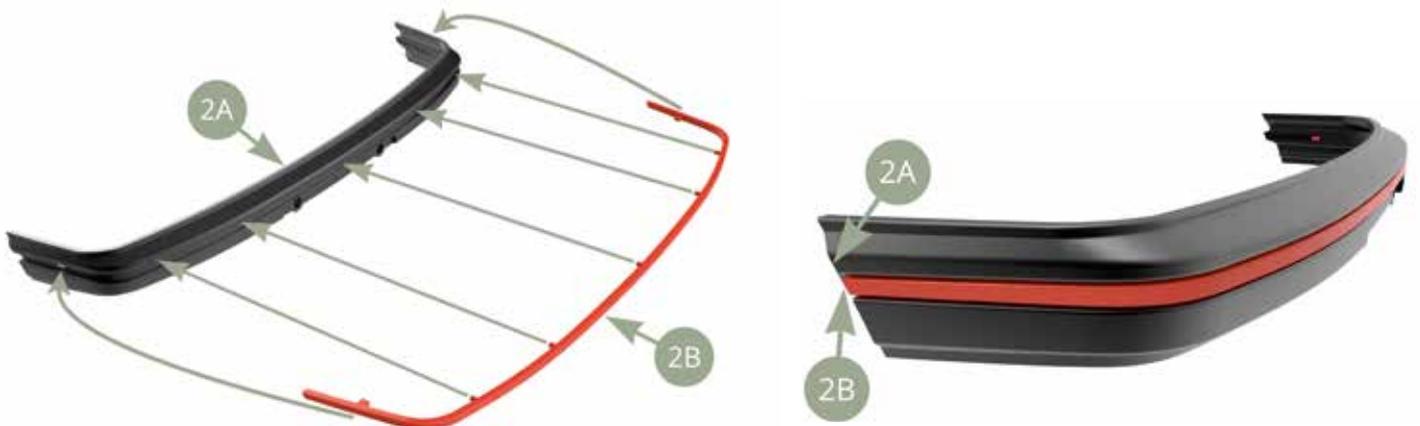
**2G** Universal joint cross

**AP** Screws M1,7 x4mm (x3)

**AM** Screws M1,7 x3mm (x4)

# Step 1

Fit 2B Front bumper trim to 2A Front bumper  
Mind 2B Front bumper trim slanted edge orientation to coincide with 2A Front bumper edge slant.

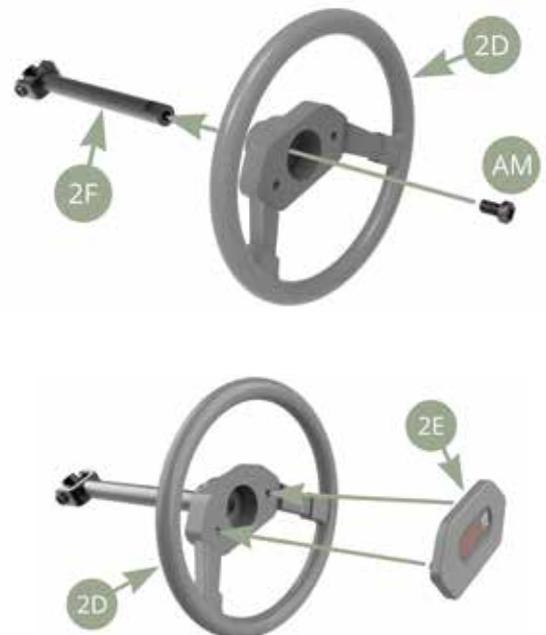


# Step 2

Fit 2C Front license plate to 2A Front bumper and fix with two AP screws.  
Fit 2G Universal joint cross to 2F Steering wheel shaft fork end, and fix with two AM screws.



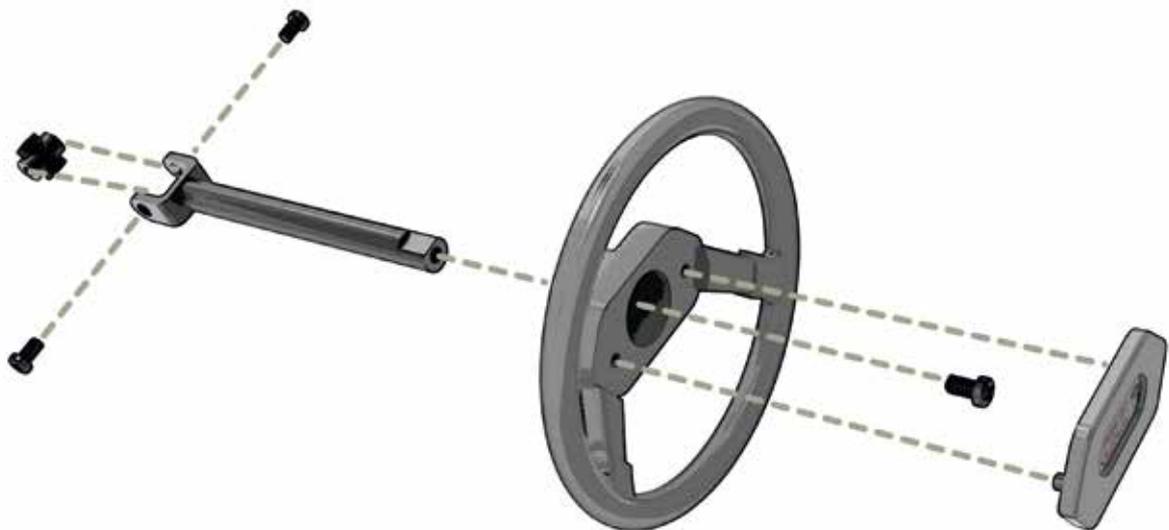
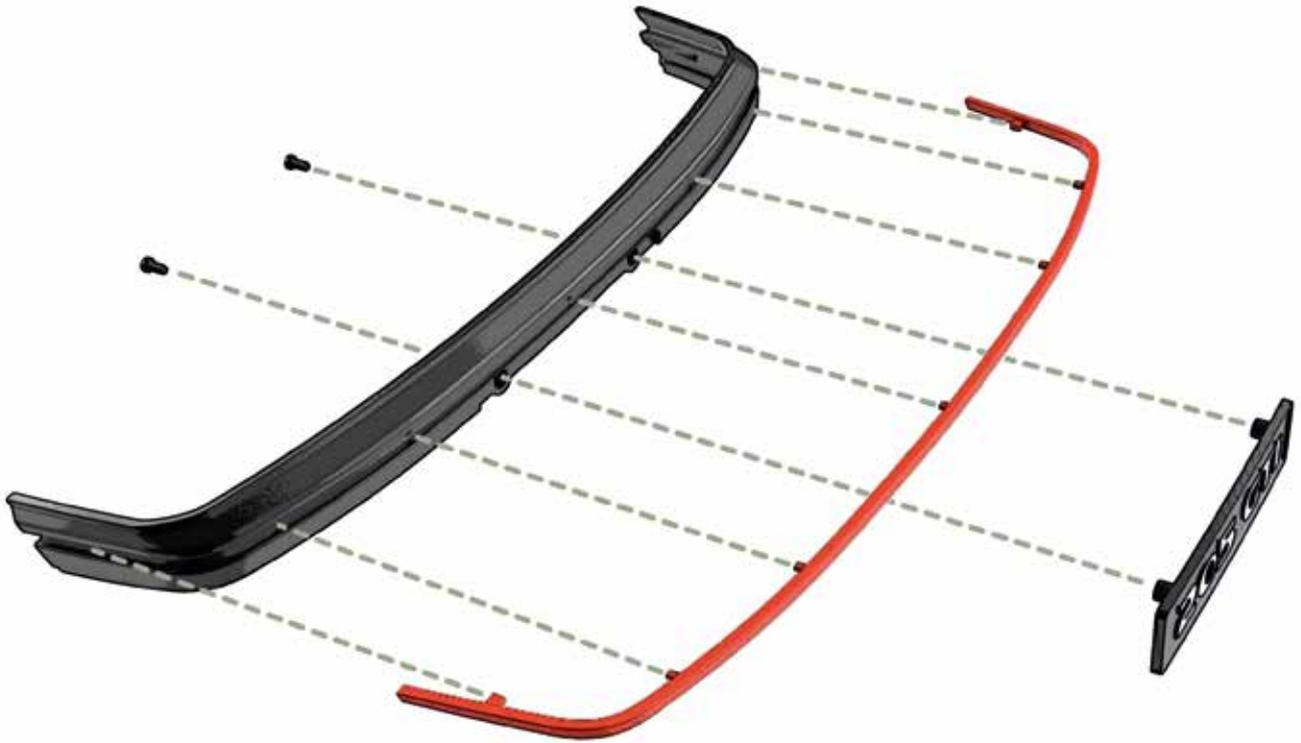
Fit 2D Steering wheel to 2F Steering wheel shaft and fix with AM screw.  
Fit 2E Steering wheel cover to 2D Steering wheel.



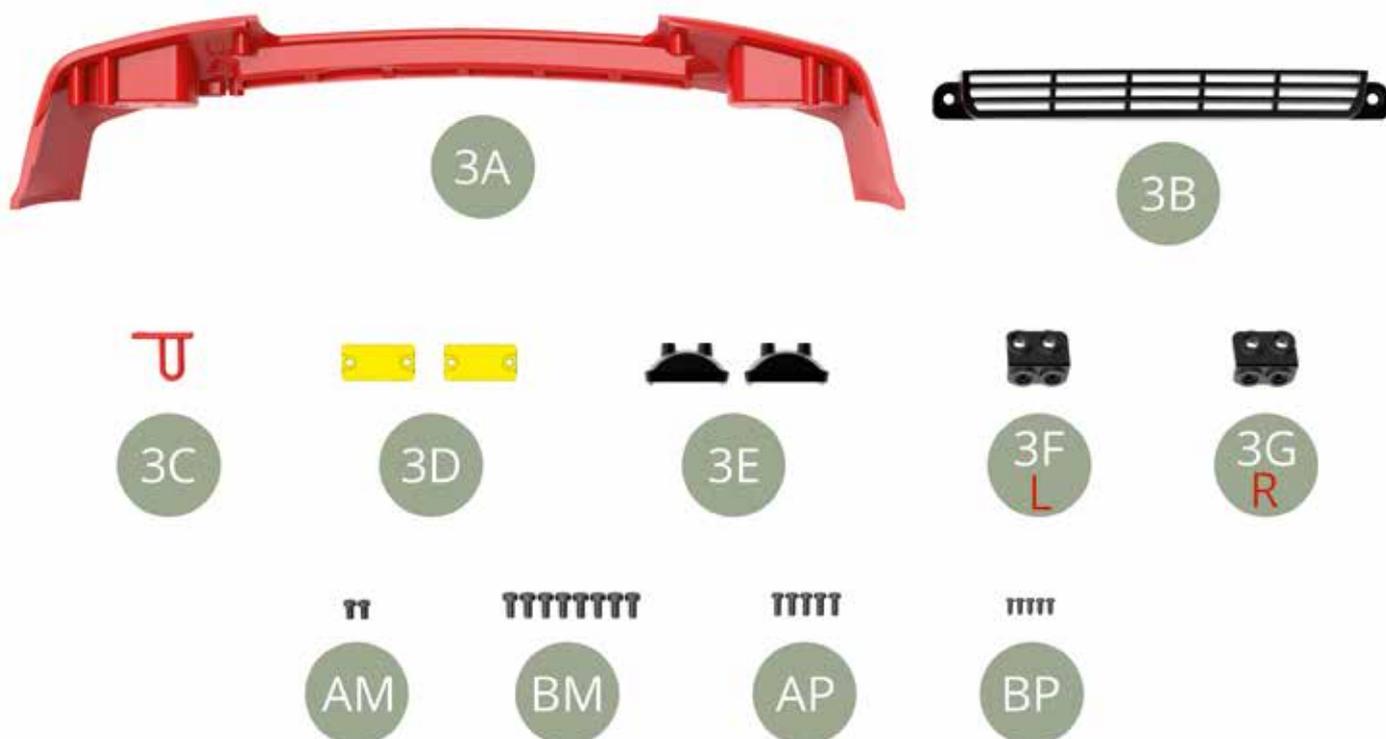
# General view



# Assembly drawings



## The parts of issue 3



**3A** Front bumper

**3B** Grille

**3C** Front tow hook

**3D** Driving light lense (x2)

**3E** Driving light housing (x2)

**3F** Left Bracket L

**3G** Right Bracket R

**AM** M1,7 x3mm (x2)

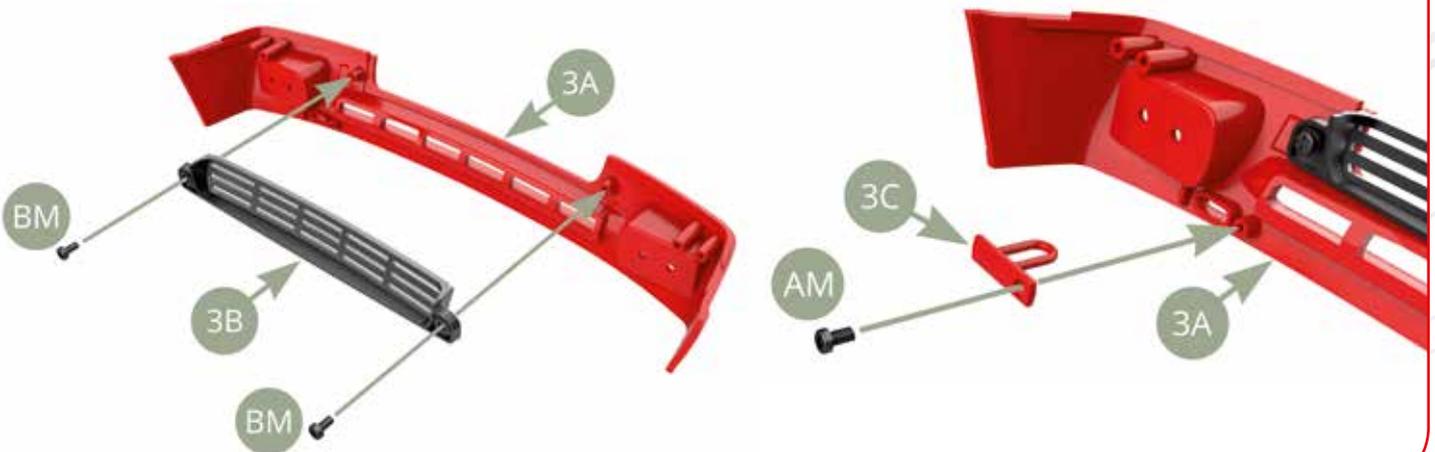
**BM** M2,0 x4mm (x8)

**AP** M1,7 x4mm (x5)

**BP** M1,2 x3mm (x5)

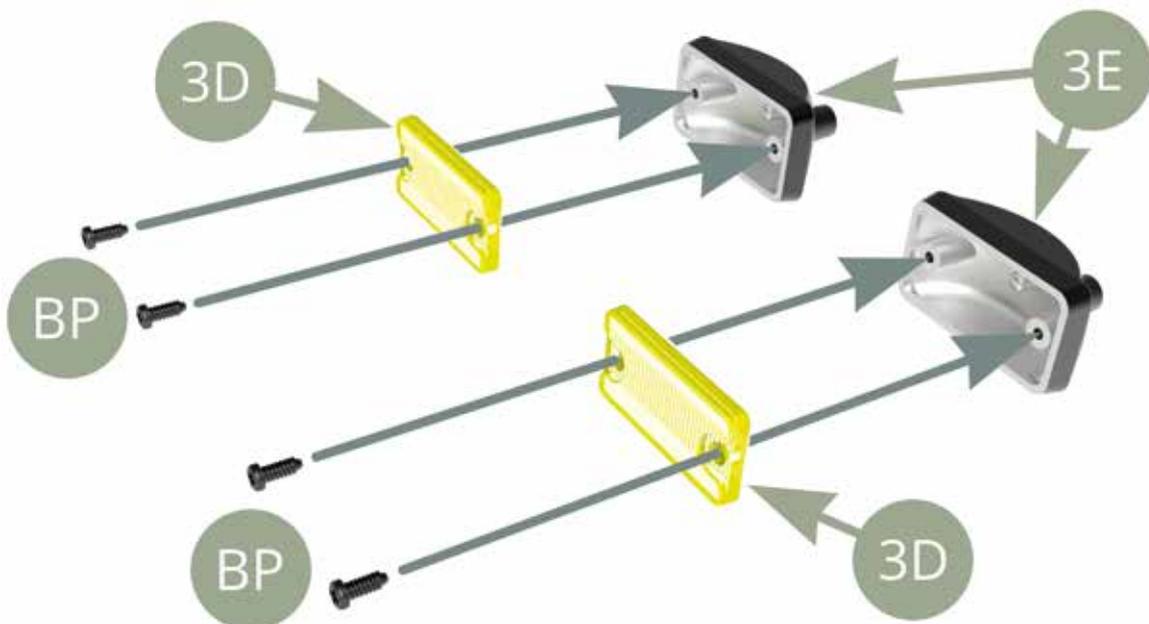
## Step 1

Fit 3B Grille to 3A Front bumper and fix with two BM screws.  
Fit 3C Front tow hook to 3A Front bumper and fix with AM screw.



## Step 2

Fit 3D Driving light lenses to 3E Driving light housings and fix each one with two BP screws.



## Step 3

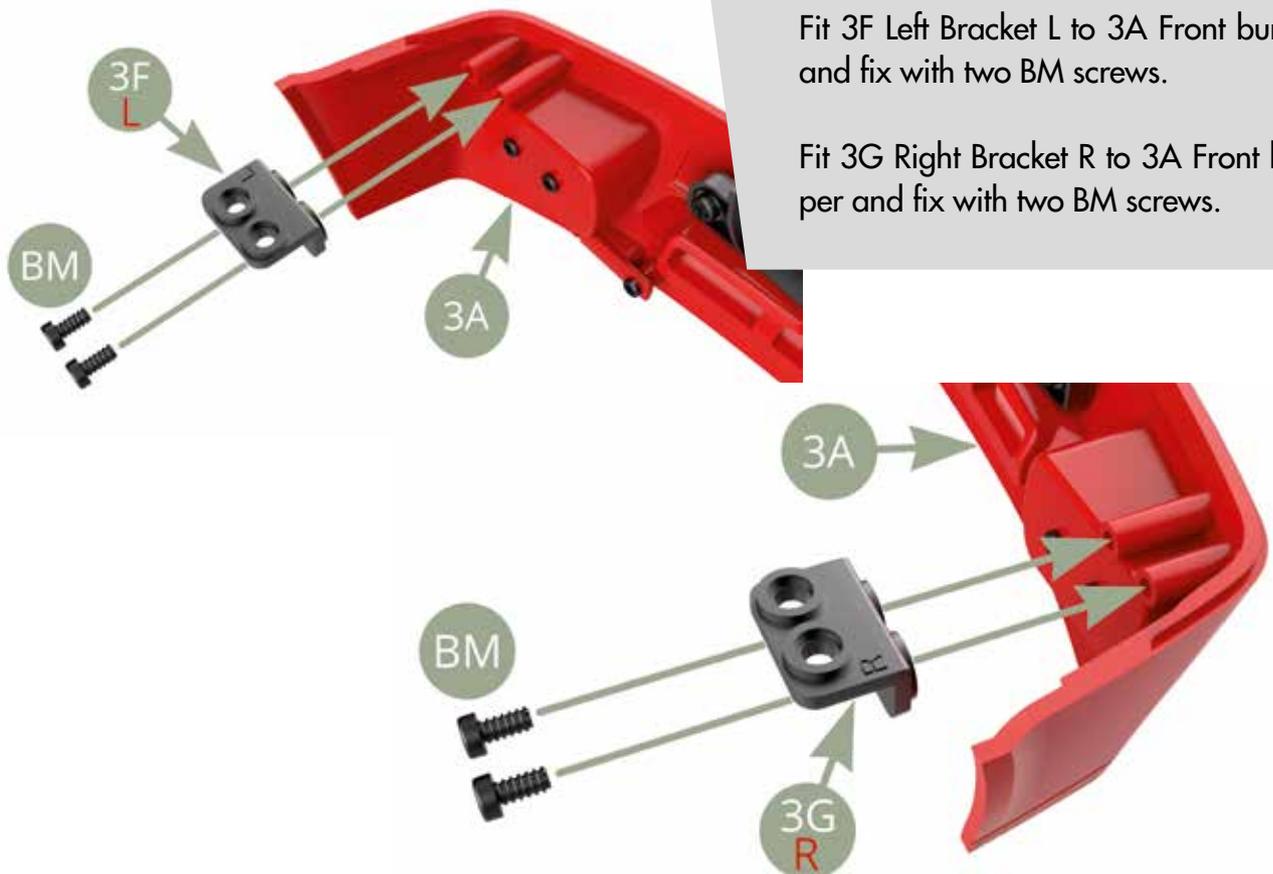
Fit 3E Driving light housings to 3A Front bumper and fix each one with two AP screws.



## Step 4

Fit 3F Left Bracket L to 3A Front bumper and fix with two BM screws.

Fit 3G Right Bracket R to 3A Front bumper and fix with two BM screws.



## General view



## Assembly drawings



## The parts of issue 4



4A



4B



4C



4D



4A Michelin MXV tire

4B Wheel rim

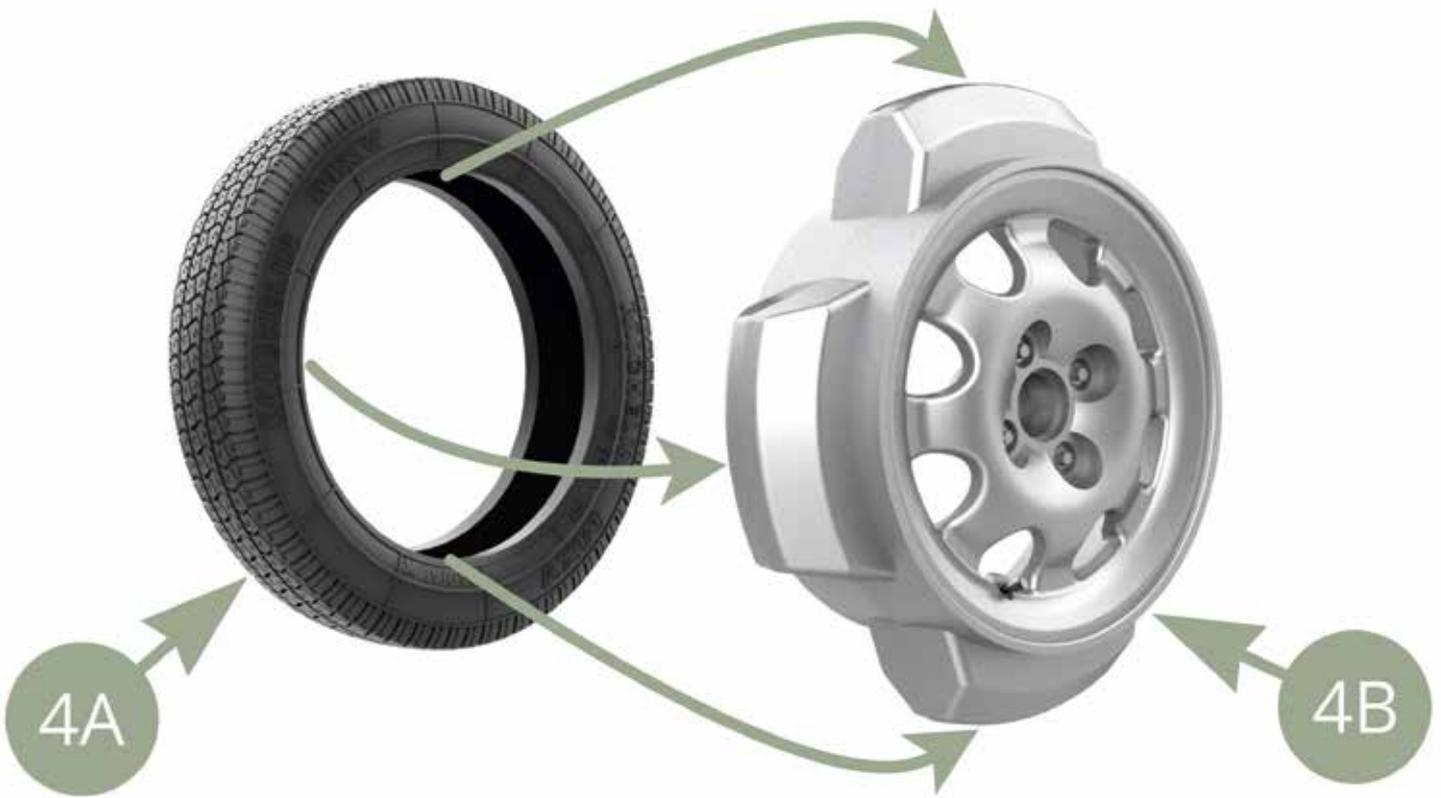
4C Hub cover

4D Washer

Tweezers

# Step 1

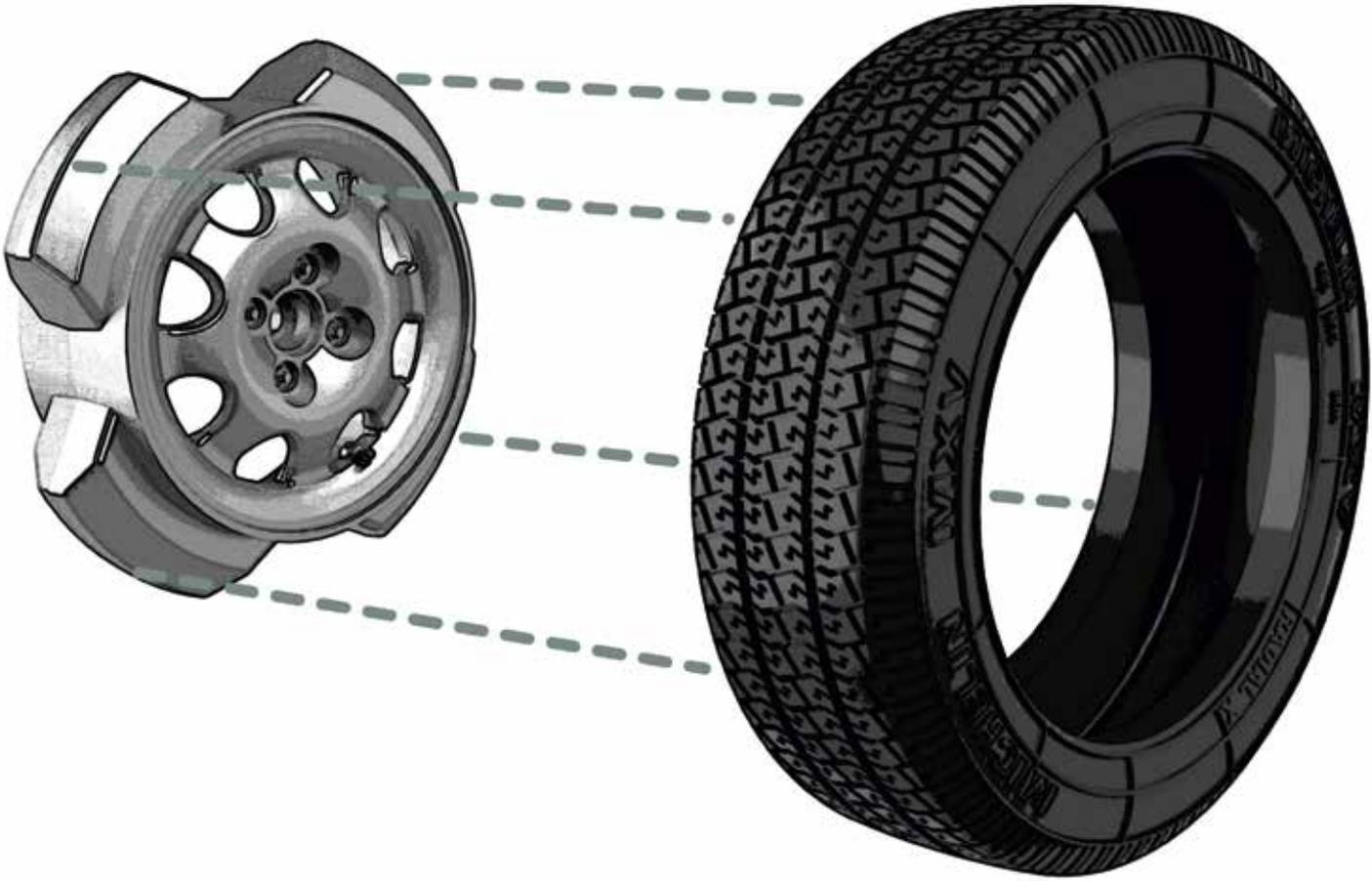
Put 4A Michelin MXV tire for two minutes into hot water, and then fit it over 4B Wheel rim.



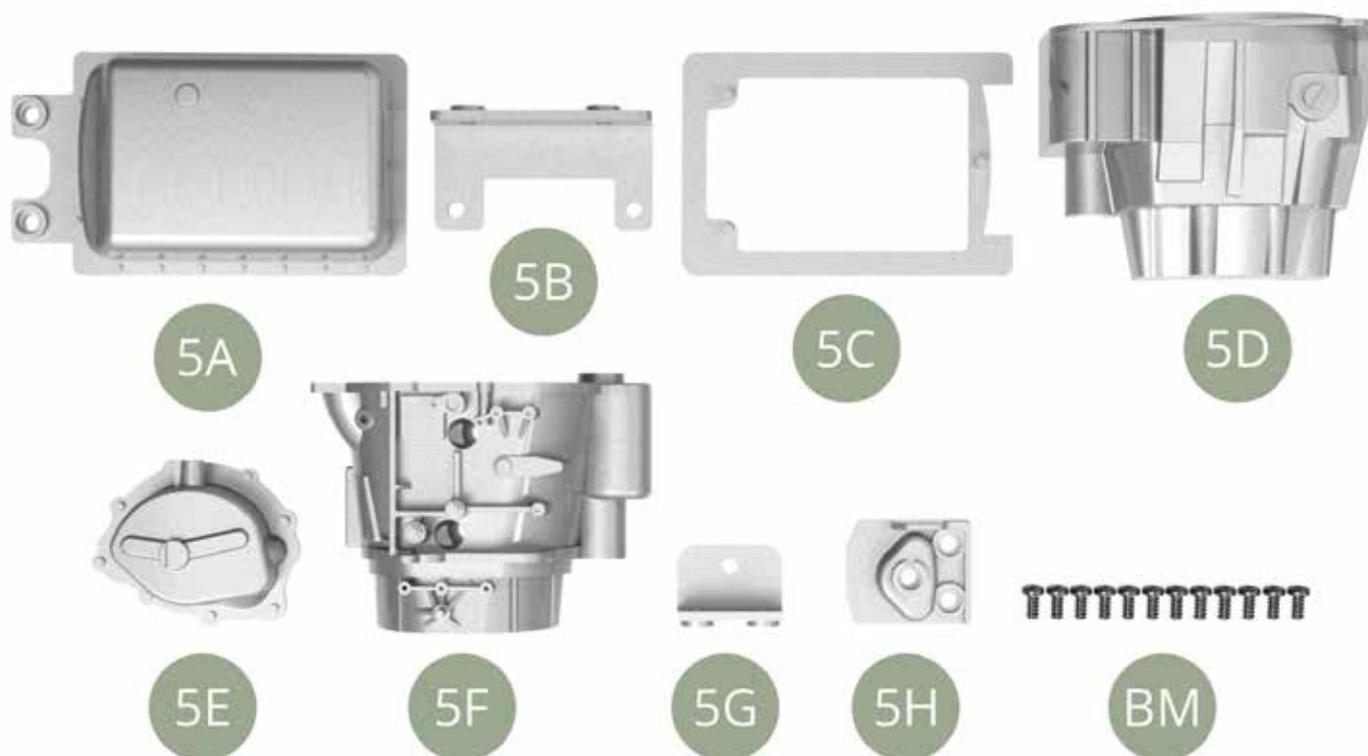
# General view



# Assembly drawings



## The parts of issue 5



**5A** Oil sump

**5B** Bracket

**5C** Spacer plate

**5D** Bottom Gearbox housing

**5E** Rear cover

**5F** Top Gearbox housing

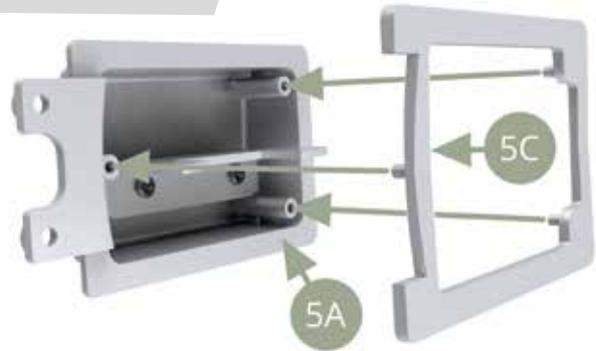
**5G** Bracket

**5H** Mount plate

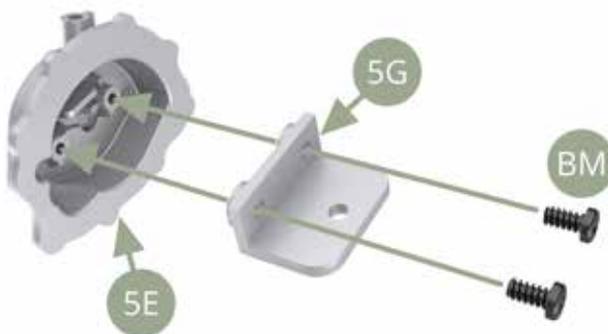
**BM** M2,0 x4mm (x12)

# Step 1

Fit 5B Bracket to 5A Oil sump and fix with two BM screws.  
Fit 5C Spacer plate to 5A Oil sump.



Fit 5G Bracket to 5E rear cover and fix with two BM screws.  
Fit 5A Oil sump to 5D Bottom Gearbox housing and fix with two BM screws. Fit 5G Bracket to 5D Bottom Gearbox housing and fix with BM screw.



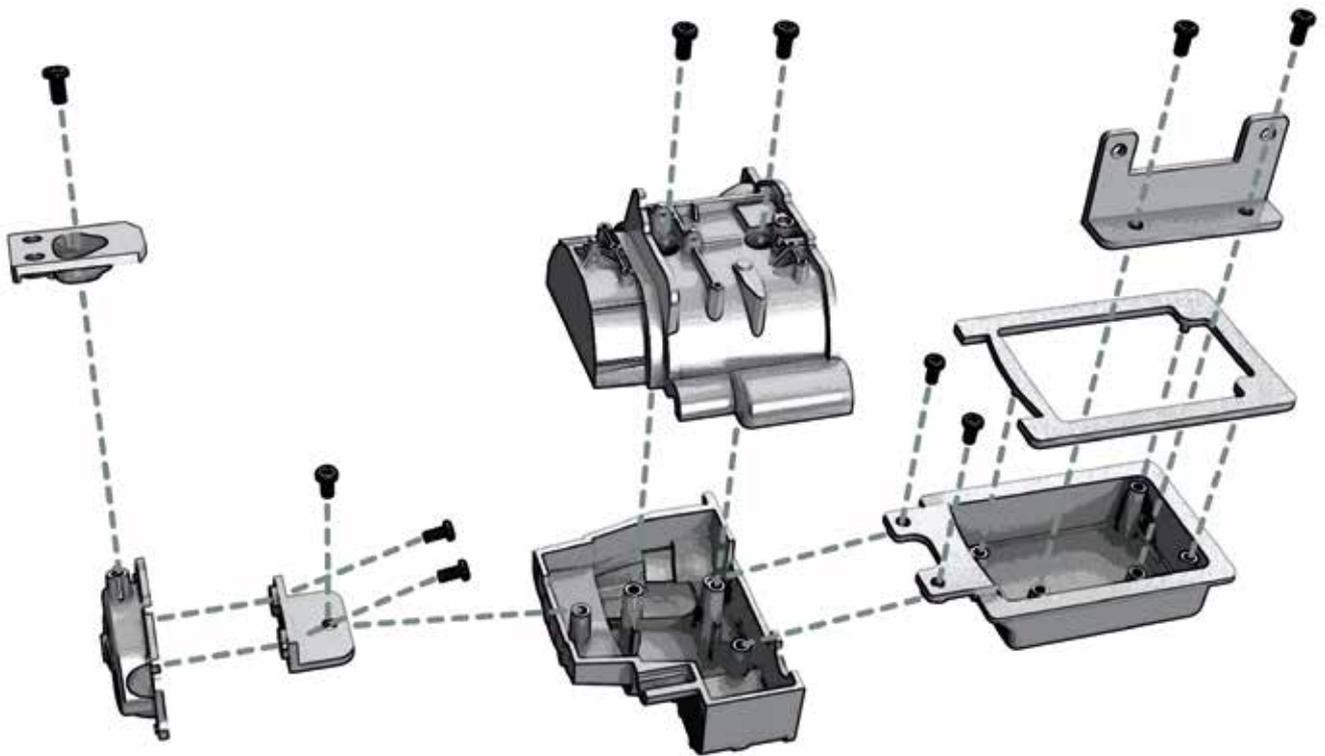
Fit 5F Top Gearbox housing to 5D Bottom Gearbox housing and fix with two BM screws.  
Fit 5H Mount plate to 5E Rear cover and fix with BM screw.



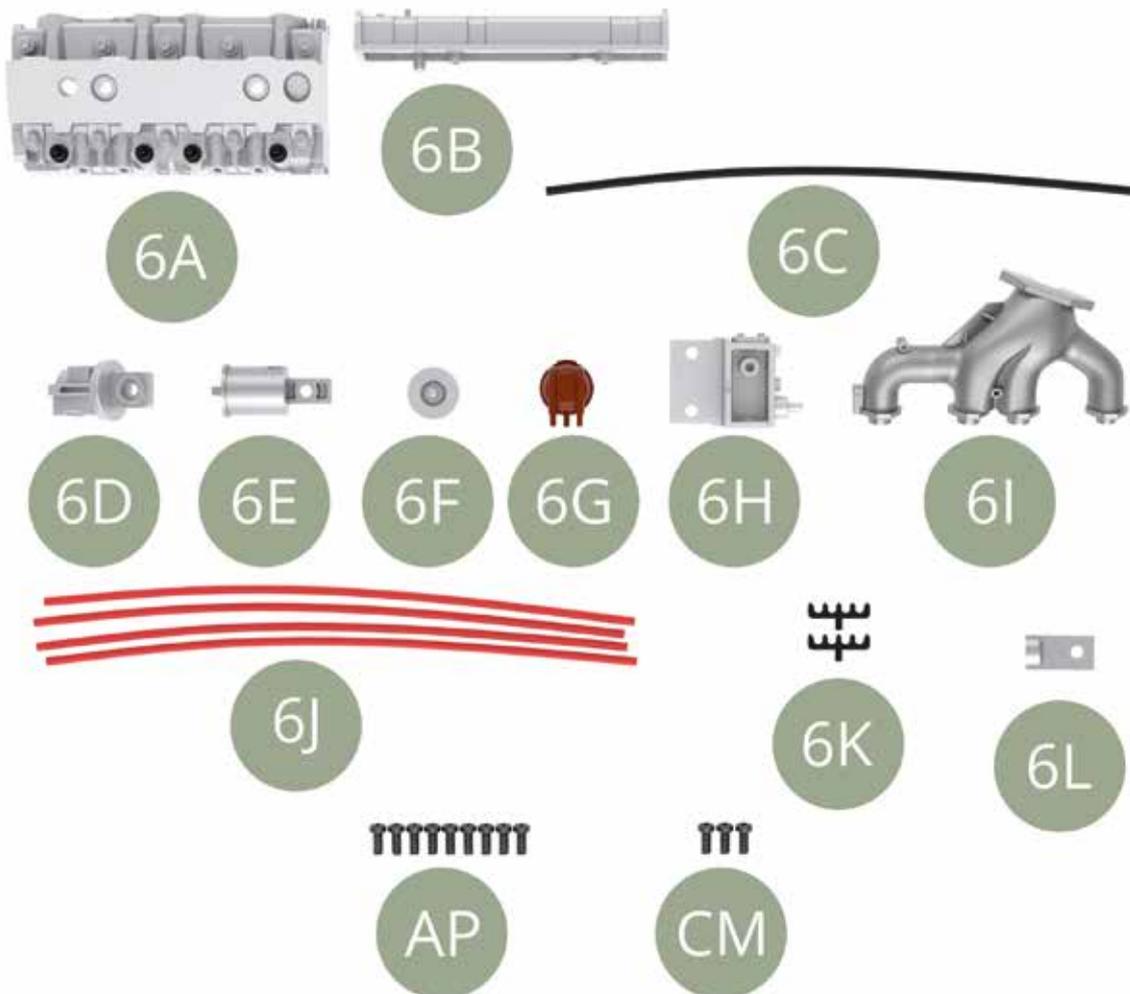
# **General view**



# **Assembly drawings**



## The parts of issue 6



**6A** Cylinder head with Spark Plugs

**6B** Cylinder head cover

**6C** Oil breather hose

**6D** Ignition distributor 1

**6E** Ignition distributor 2

**6F** Vacuum Advance Distributor

**6G** Distributor cap

**6H** Thermostat housing

**6I** Exhaust manifold

**6J** High tension lead (x4)

**6K** Lead guides (x2)

**6L** Ignition distributor 3

**AP** M1,7 x4mm (x9)

**CM** M1,7 x4mm (x3)

## Step 2

Fit 6D Ignition distributor 1 to 6B Cylinder head cover and fix with AP screw. Fit 6E Ignition distributor 2 to 6D Ignition distributor 1 and fix with AP screw.



Fit 6G Distributor cap and 6F Vacuum Advance distributor to 6E Ignition distributor 2. Fit 6I Exhaust manifold to 6A Cylinder head and fix with two AP screws.



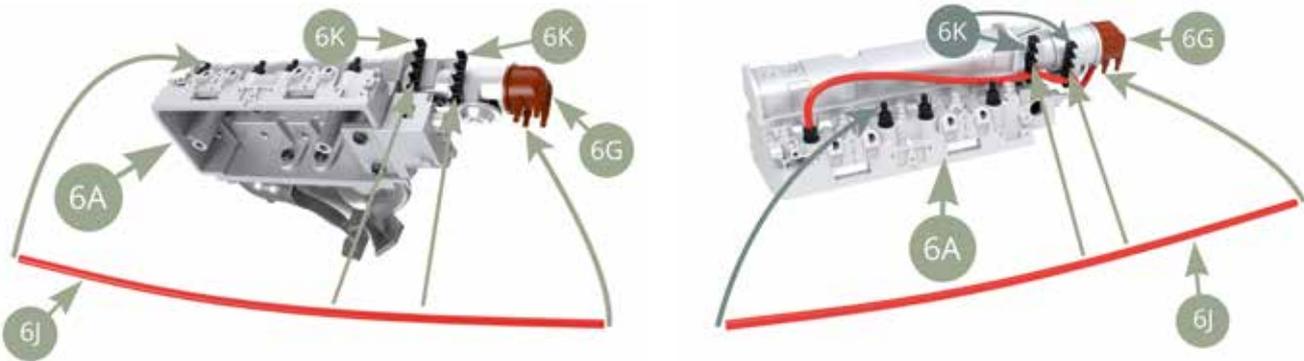
Fit 6B Cylinder head cover to 6A Cylinder head and fix with two AP screws. Fit 6L Ignition distributor 3 to 6H Thermostat housing and fix with AP screw.



Fit 6H Thermostat housing to 6A Cylinder head and fix with two CM screws. Fit 6K Lead guides to 6D Ignition distributor 1 and 6E Ignition distributor 2 respectively.



Connect one end of 6J High tension lead to pointed 6A Spark Plug and the other end to pointed 6G Distributor cap contact. Fit loose stretch of 6J High tension lead to lowest slots of 6K Lead guides. Connect one end of 6J High tension lead to pointed 6A Spark Plug and the other end to pointed 6G Distributor cap contact. Fit loose stretch of 6J High tension lead to next higher slot of 6K Lead guides.



Connect one end of 6J High tension lead to pointed 6A Spark Plug and the other end to pointed 6G Distributor cap contact. Fit loose stretch of 6J High tension lead to next higher slot of 6K Lead guides. Connect one end of 6J High tension lead to pointed 6A Spark Plug and the other end to pointed 6G Distributor cap contact. Fit loose stretch of 6J High tension lead to highest slots of 6K Lead guides.



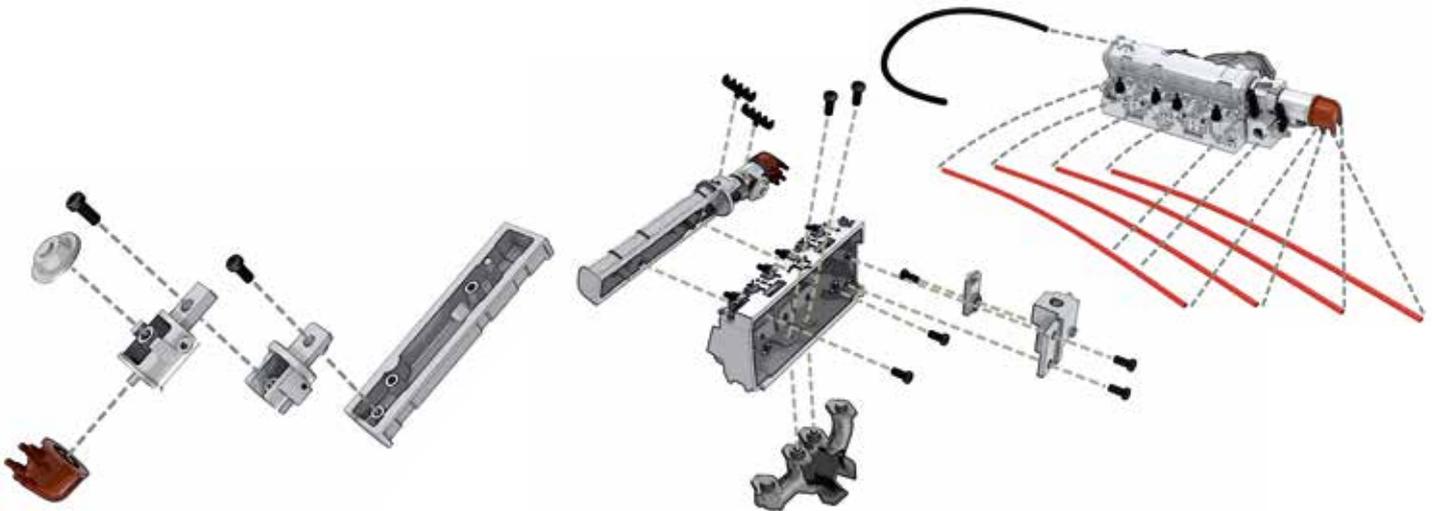
Connect the oil breather hose 6C to the nozzle on the cylinder head cover 6B.



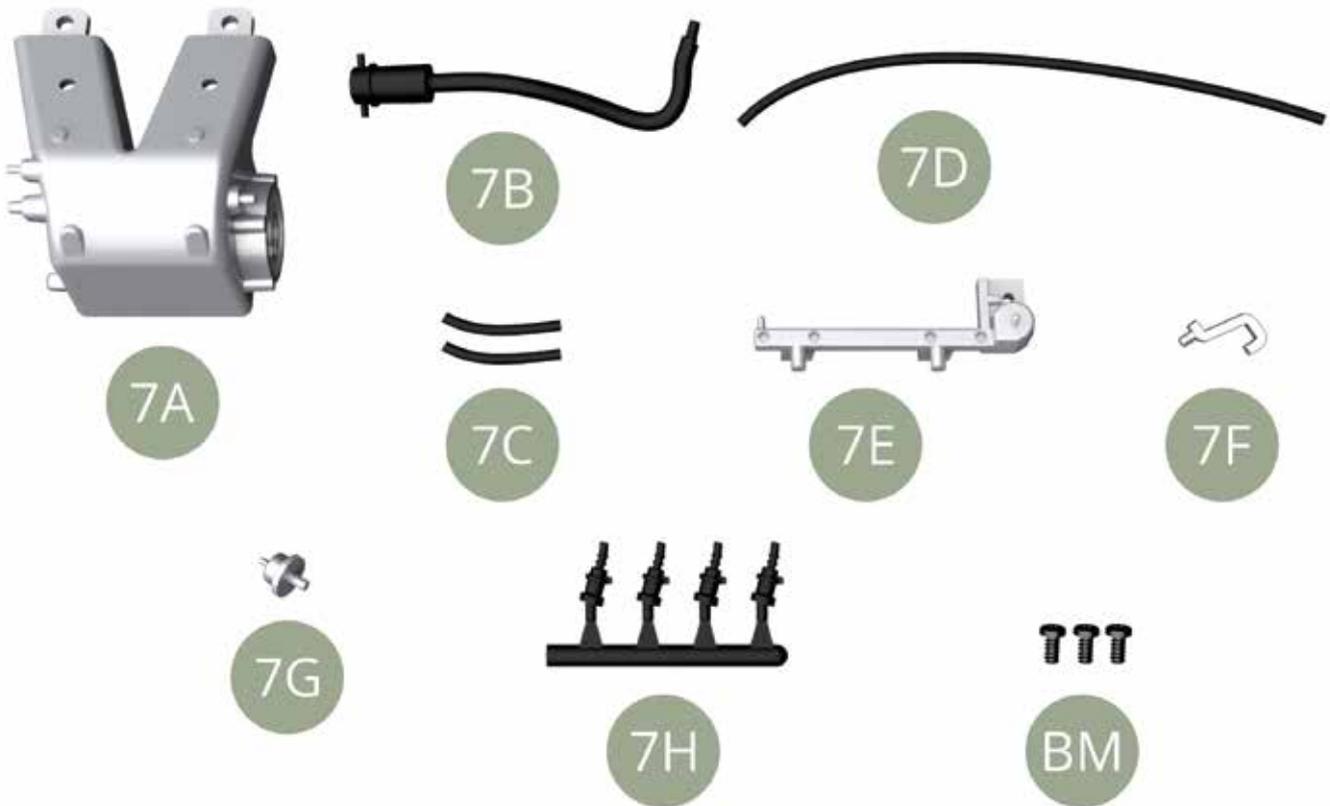
## **General view**



## **Assembly drawings**



## The parts of issue 7



**7A** Intake manifold

**7B** Oil filler housing

**7C** Vacuum hose (x2)

**7D** Oil breather hose

**7E** Fuel injection feed rail

**7F** Gas hose bracket

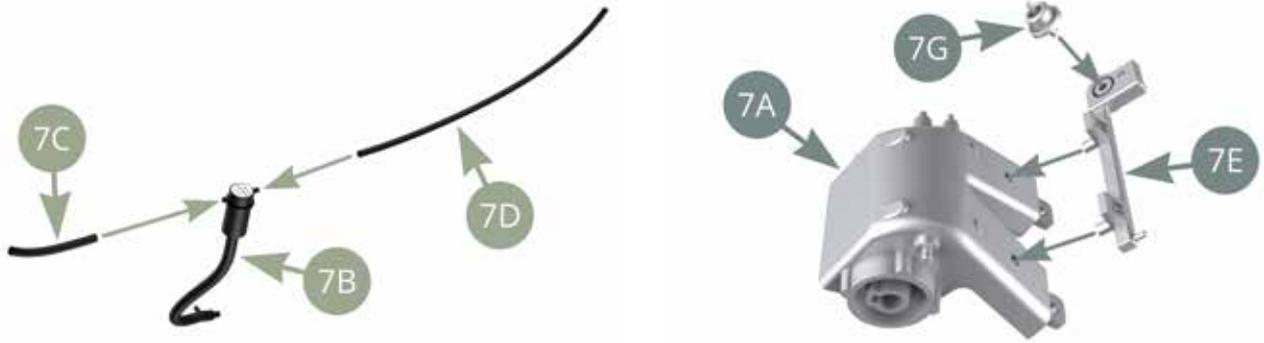
**7G** Fuel pressure regulator

**7H** Fuel injector (x4)

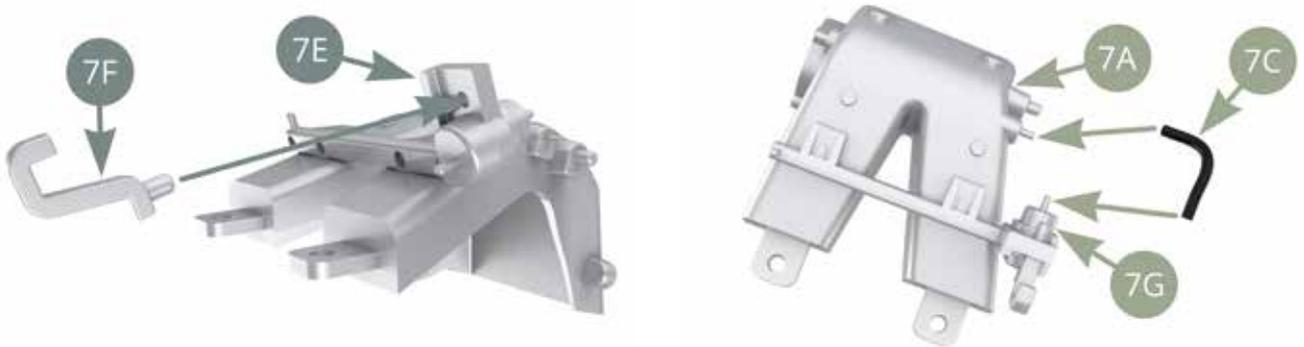
**BM** M2,0 x4mm (x3)

# Step 3

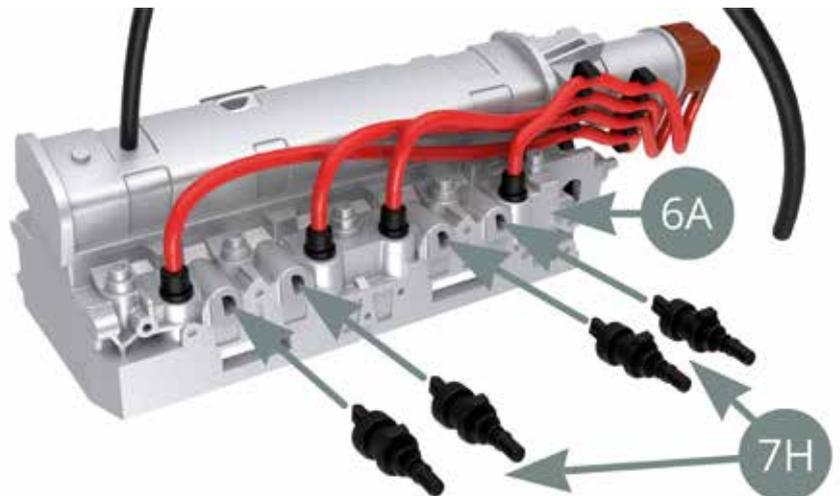
Fit 7C Vacuum hose and 7D Oil breather hose to 7B Oil filler housing. Fit 7G Fuel pressure regulator to 7E Fuel injection feed rail. Fit 7E Fuel injection feed rail to 7A Intake manifold.



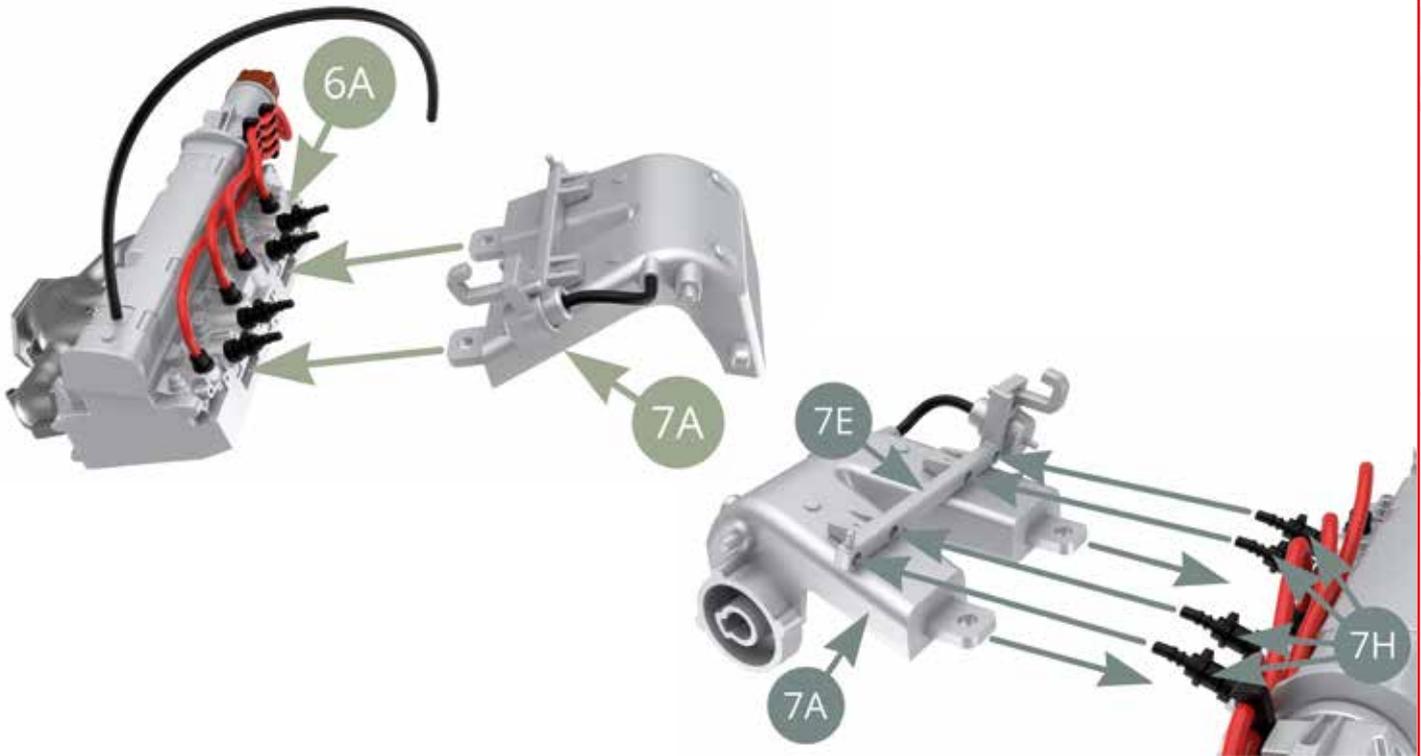
Fit 7F Gas hose bracket to 7E Fuel injection feed rail. Fit 7C Vacuum hose to 7G Fuel pressure regulator and 7A Intake manifold nozzles.



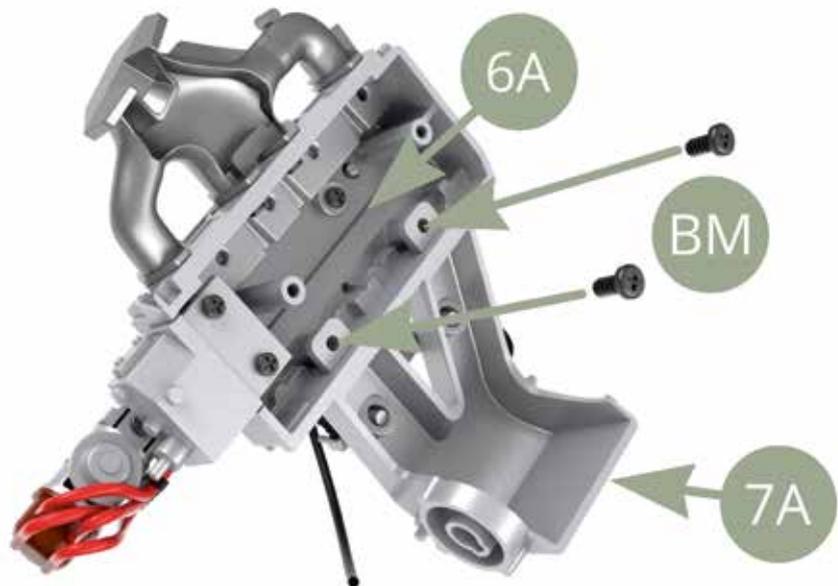
Fit four 7H Fuel injectors to 6A Cylinder head.



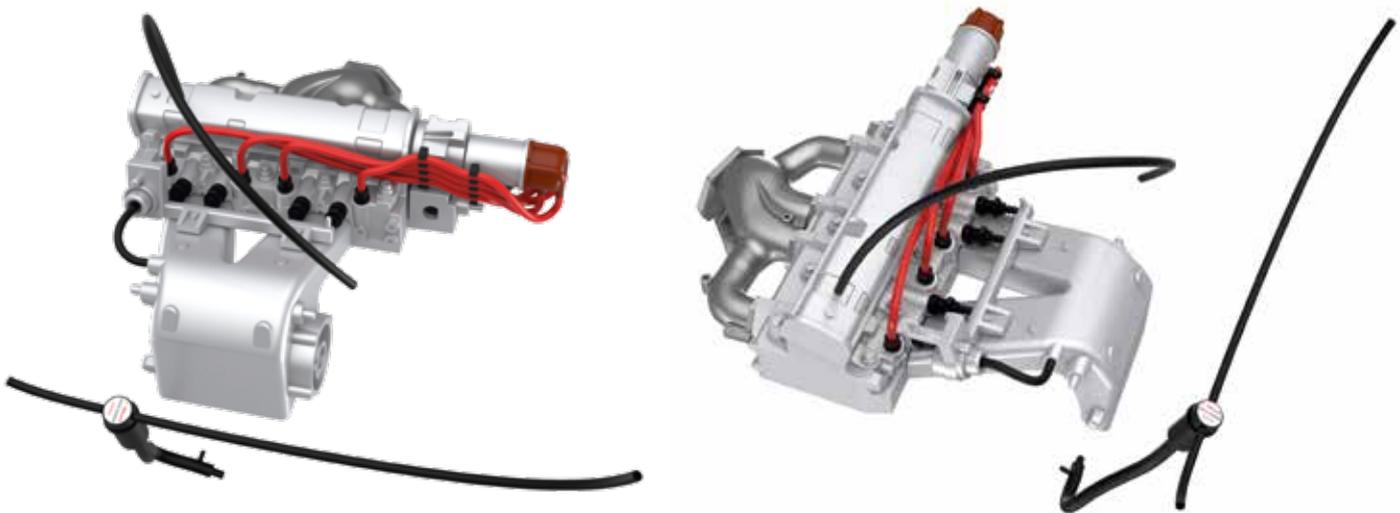
Start fitting 7A Intake manifold to 6A Cylinder head. At the same time (continued on next page) aim four 7H Fuel injectors to enter in their respective sockets on 7E Fuel injection feed rail.



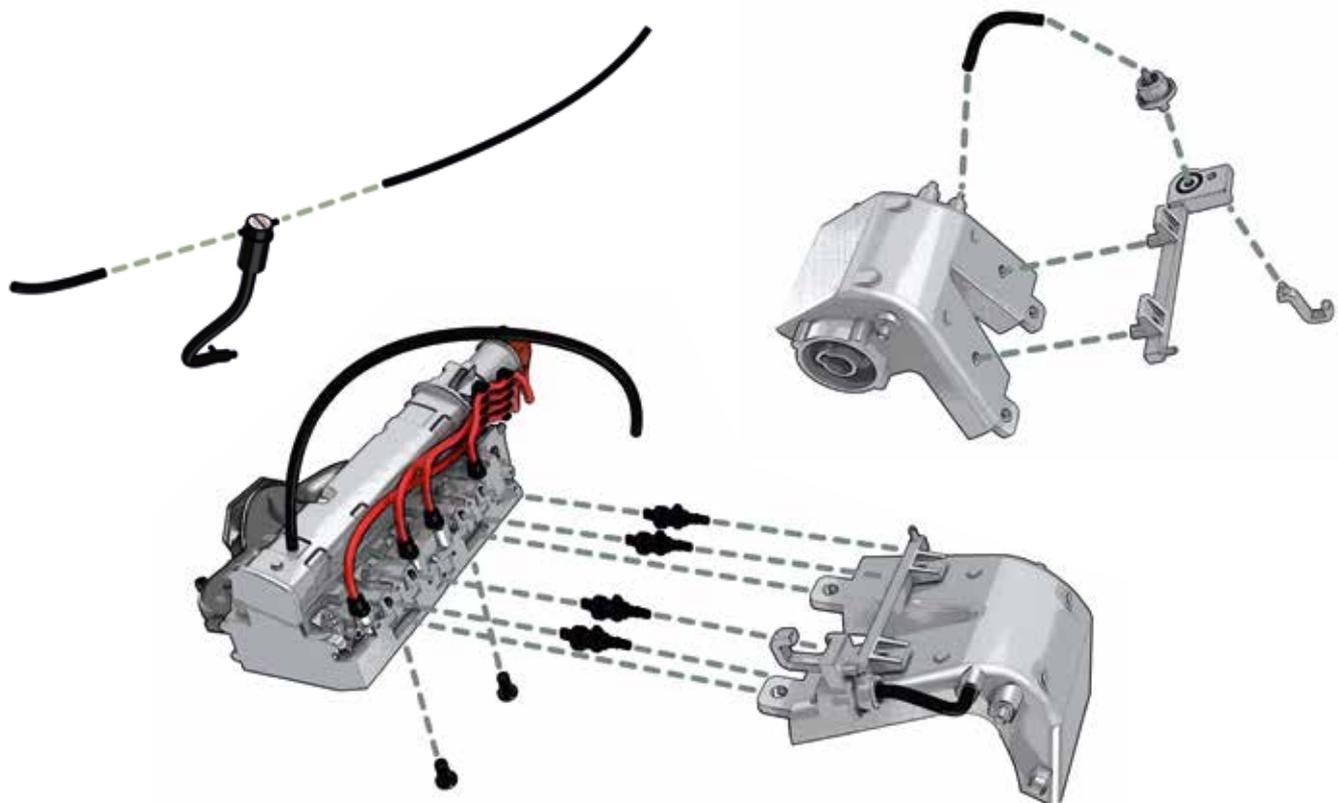
Fix connected 7A Intake manifold and 6A Cylinder head with two BM screws.



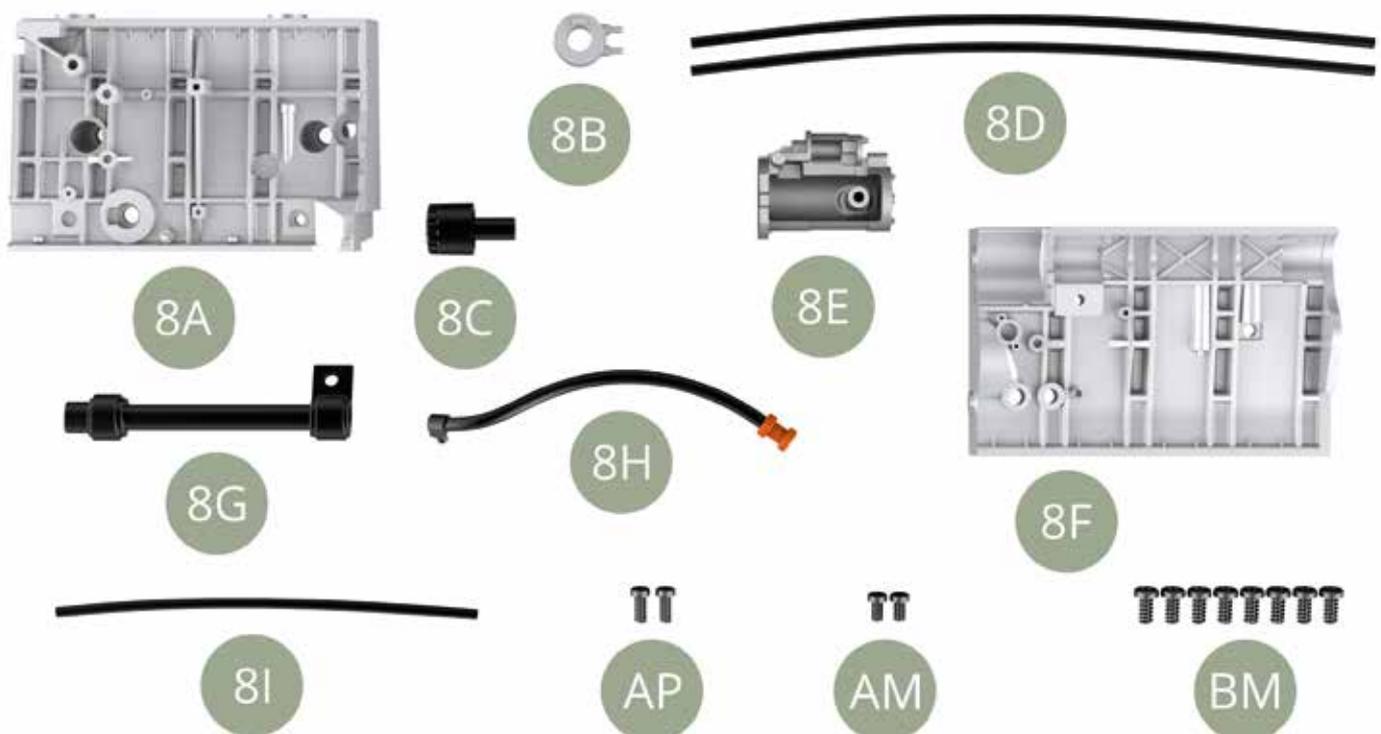
## **General view**



## **Assembly drawings**



## The parts of issue 8



**8A** Left Engine block

**8B** Oil cooler

**8C** Oil filter

**8D** Oil hose (x2)

**8E** Starter motor

**8F** Right Engine block

**8G** Drive shaft extension

**8H** Oil dipstick

**8I** Heater pipe

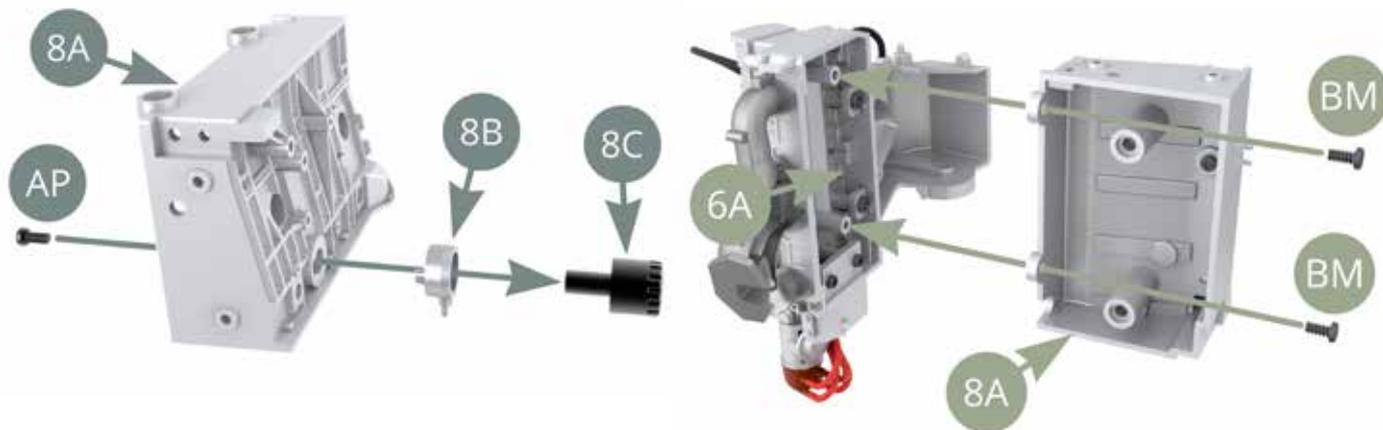
**AP** M1,7 x4mm (x2)

**AM** M1,7 x3mm (x2)

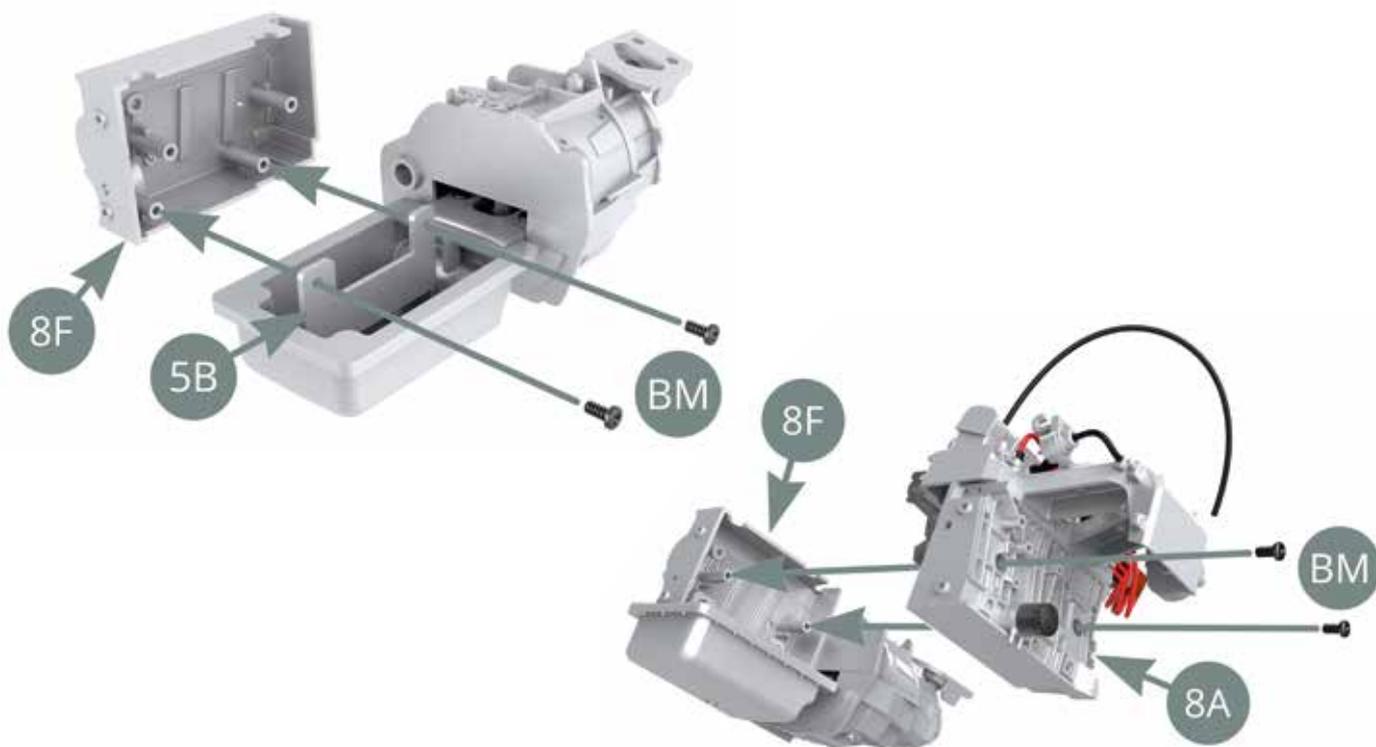
**BM** M2,0 x4mm (x8)

# Step 4

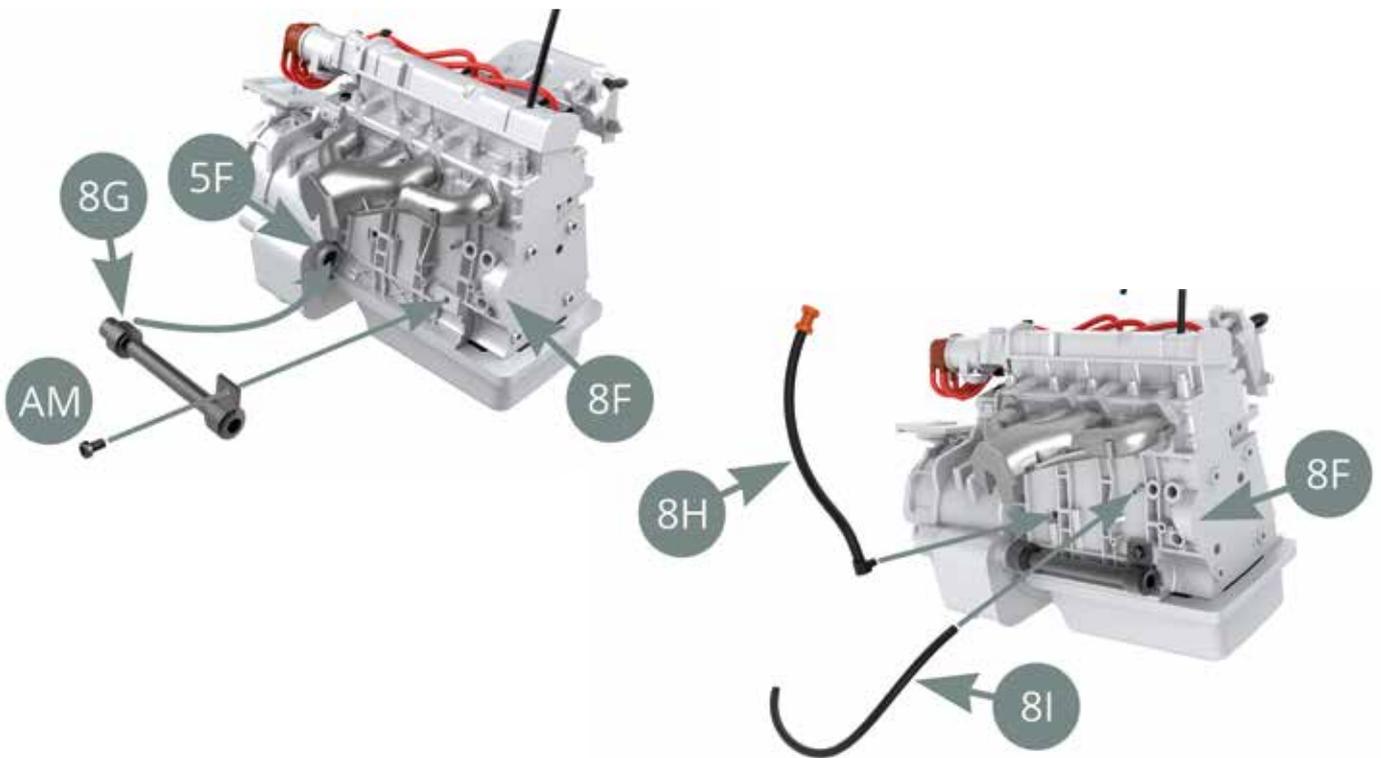
Fit 8C Oil filter to 8A Left Engine block with 8B Oil Cooler in between, and fix with AP screw.  
Fit 8A Left Engine block to 6A Cylinder head and fix with two BM screws.



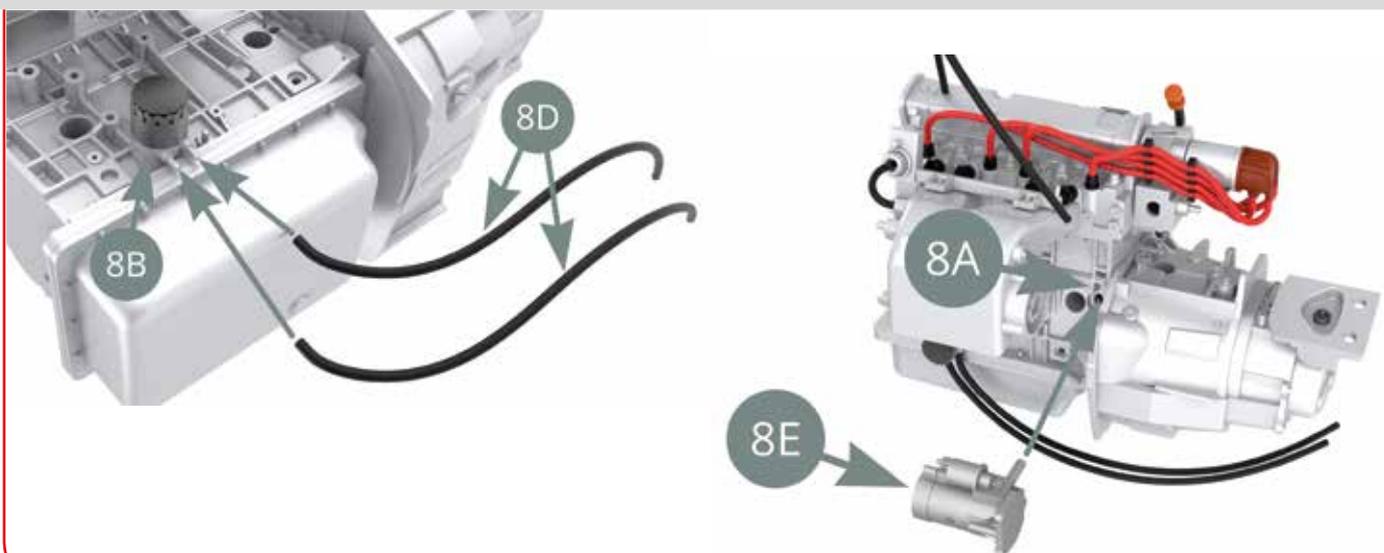
Fit 8F Right Engine block to 5B Bracket and fix with two BM screws. Fit together 8F Right and 8A Left Engine blocks and fix with two BM screws.



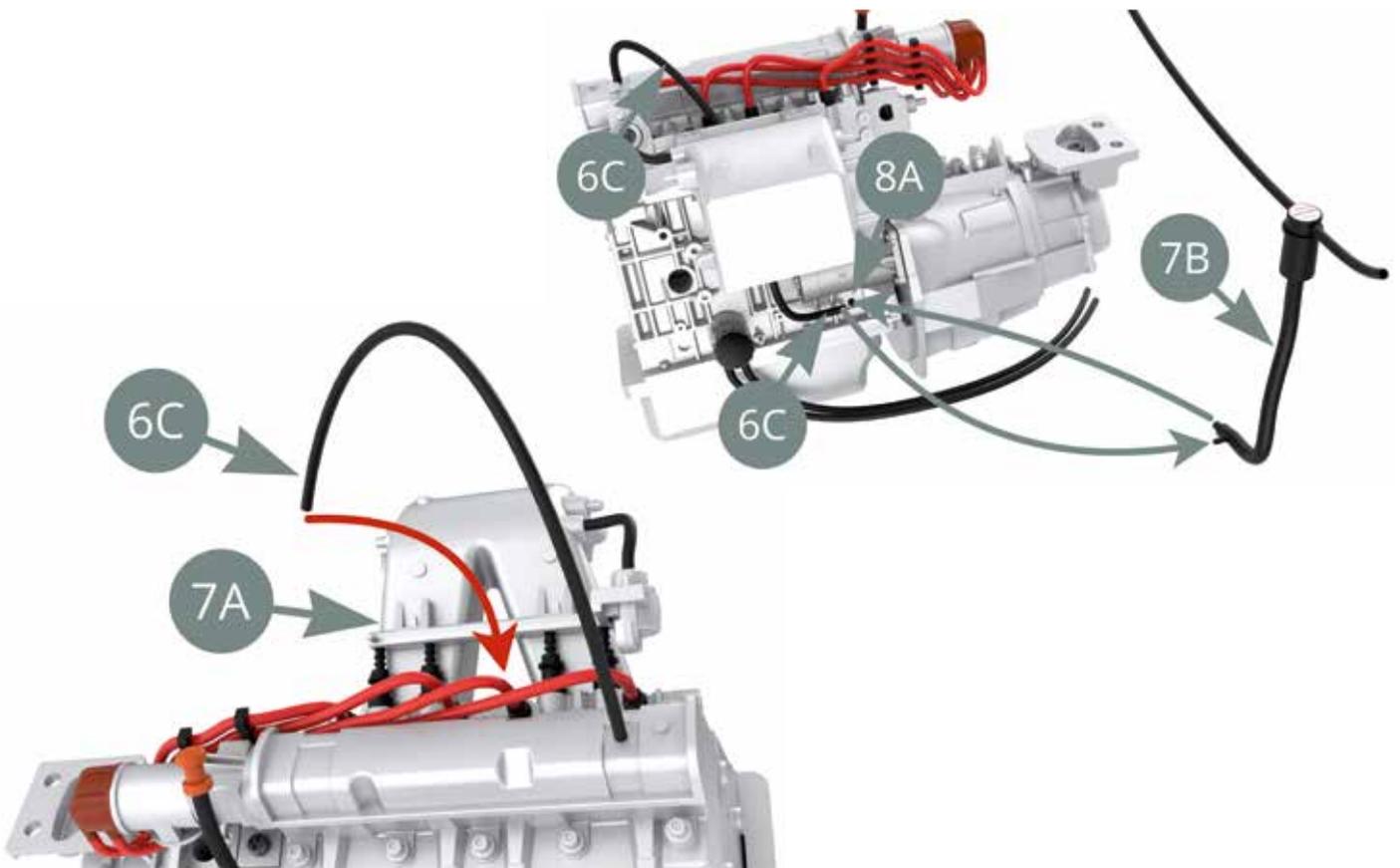
Fit 8G Drive shaft extension to 5F Top Gearbox housing socket and 8F Right Engine block and fix with AM screw. Fit 8H Oil dipstick to the socket in 8F Right Engine block. Fit 8I Heater pipe to the nozzle of 8F Right Engine block.



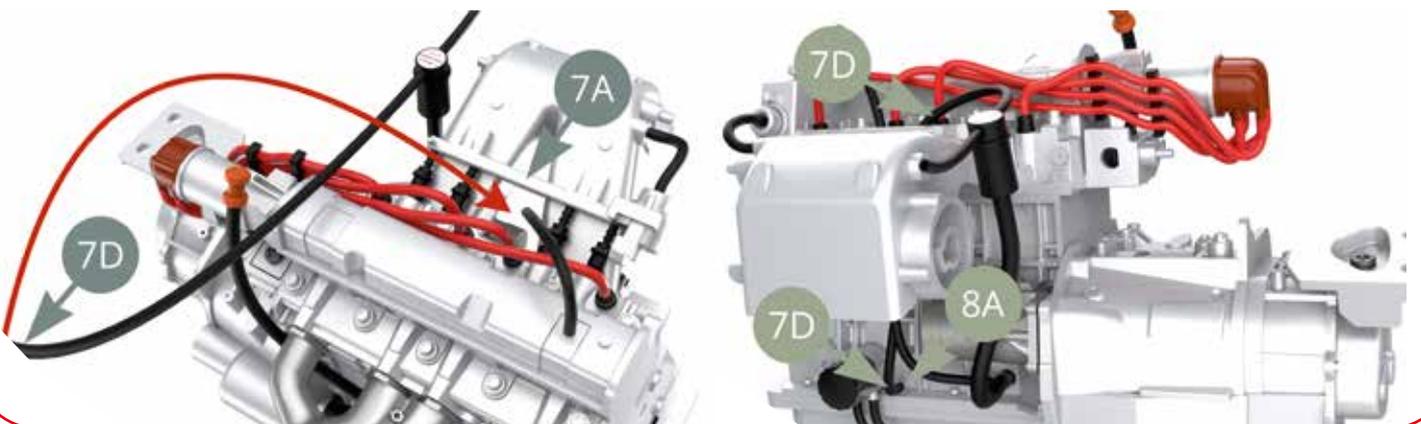
Fit two 8D Oil hoses to both 8B Oil cooler nozzles. Fit 8E Starter motor to 8A Left Engine block.



Pass 6C Oil breather hose via 7A Intake manifold V-shape passage, leading it down to fit on 7B Oil filler housing lower side nozzle. Fit 7B Oil filler housing to the socket of 8A Left Engine block.



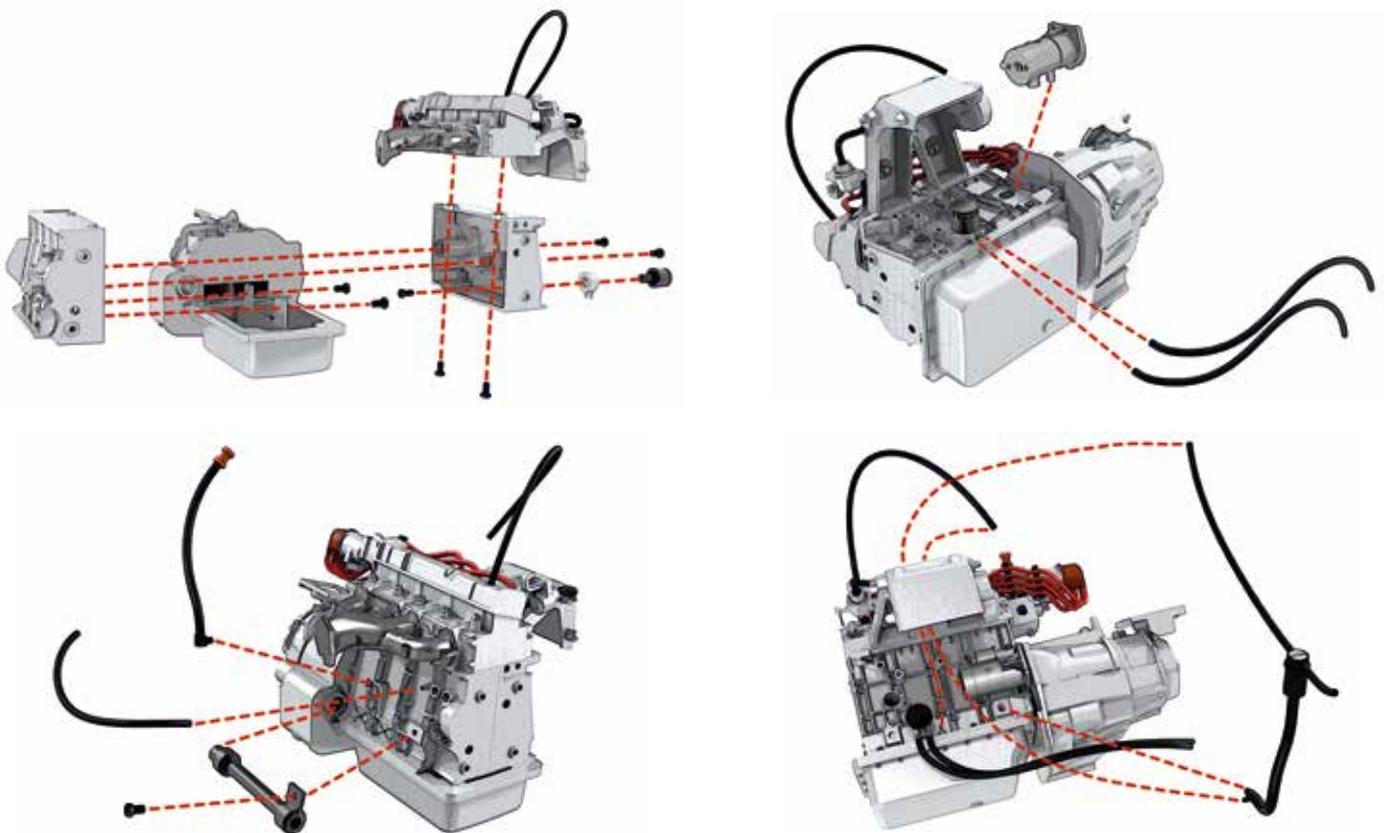
Pass 7D Oil breather hose via 7A Intake manifold V-shape passage, leading it down to fit on 8A Left Engine block nozzle (illustration below).



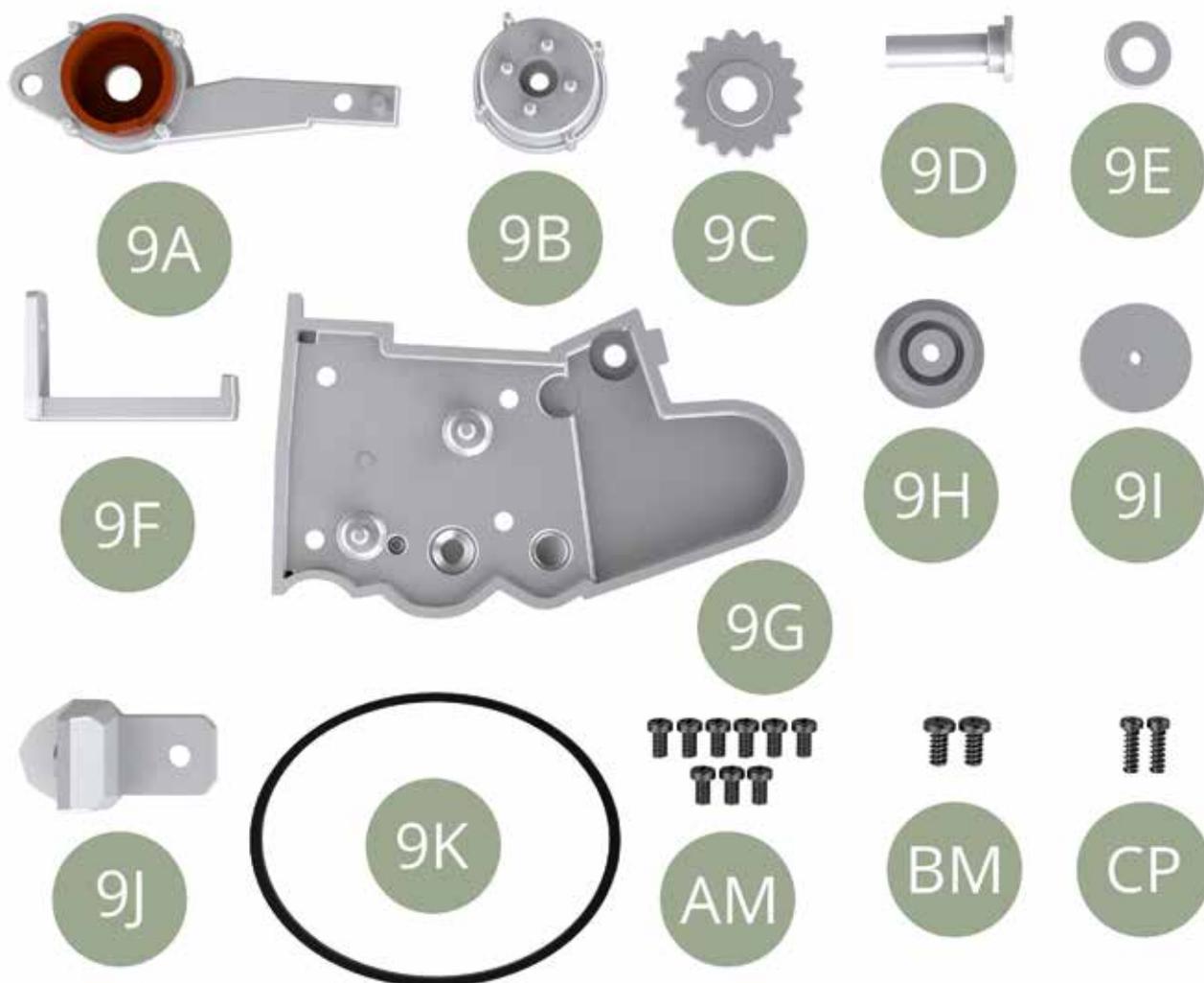
## General view



## Assembly drawings



## The parts of issue 9



**9A** Alternator bracket 1

**9B** Alternator housing

**9C** Alternator fan

**9D** Axle sheave

**9E** Sheave cheek

**9F** Alternator bracket 2

**9G** Timing belt cover

**9H** Crankshaft sheave

**9I** Sheave cheek

**9J** Engine mount

**9K** Alternator belt

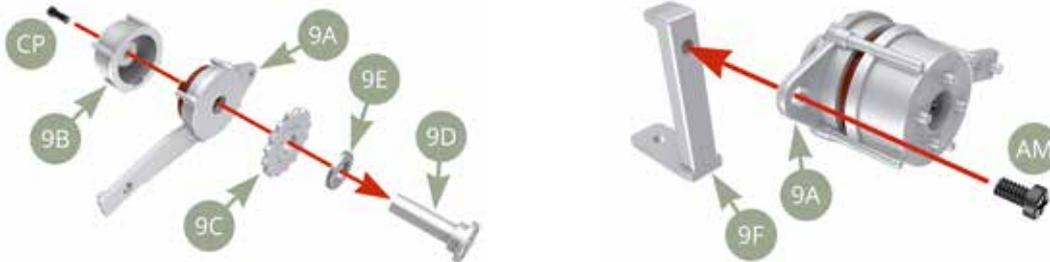
**AP** M 1,7 x3mm (x9)

**BM** M 2,0 x4mm (x2)

**CP** M 1,7 x5mm (x2)

# Step 1

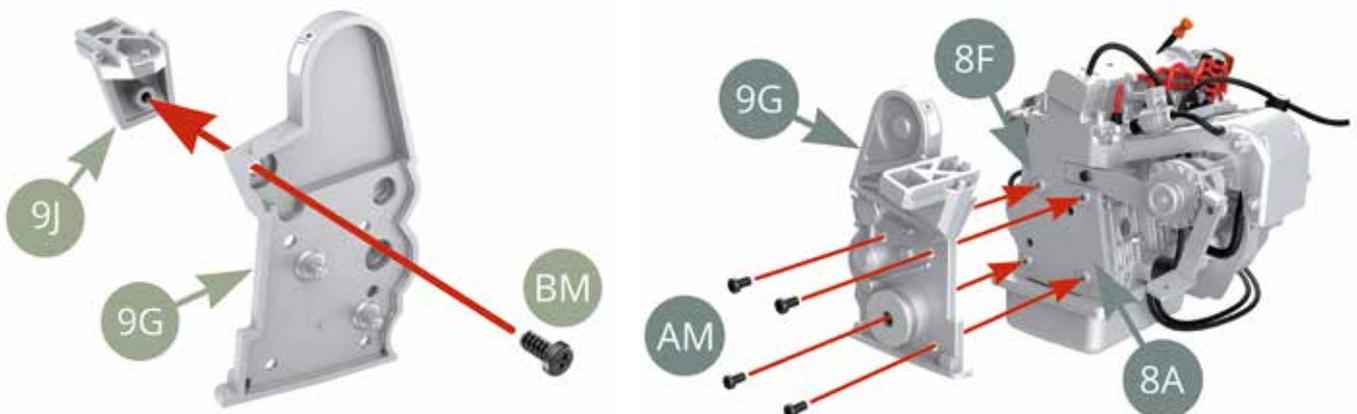
Fit consecutively 9E Sheave cheek, 9C Alternator fan, 9A Alternator bracket 1 and 9B Alternator housing on 9D Axle sheave and fix with CP screw. Fit 9A Alternator bracket 1 to 9F Alternator bracket 2 and fix with AM screw.



Fit 9A Alternator bracket 1 to 8A Left Engine block and fix with AM screw. Fit 9I Sheave cheek and 9H Crankshaft sheave to 9G Timing belt cover and fix with AM screw.

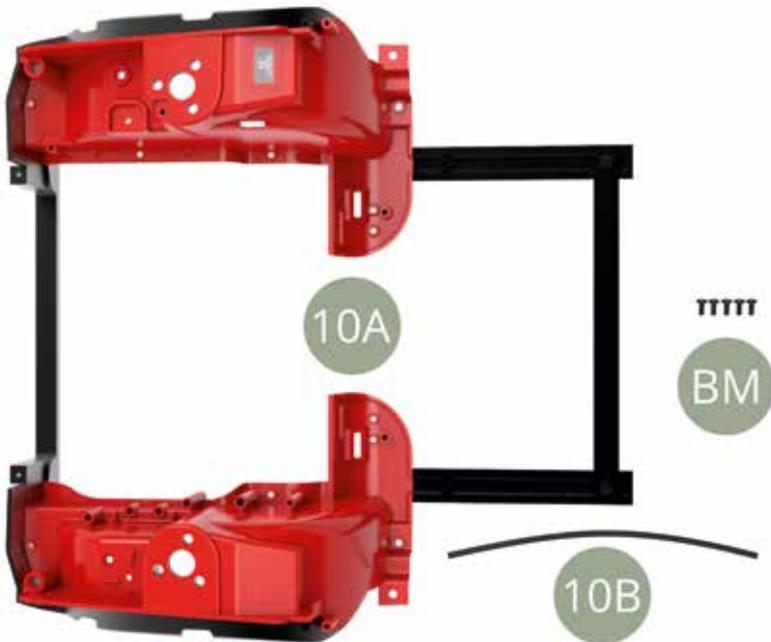


Fit 9J Engine mount to 9G Timing belt cover and fix with BM screw. Fit 9G Timing belt cover to 8A Left and 8F Right Engine blocks and fix with four AM screws.





# The parts of issue 10



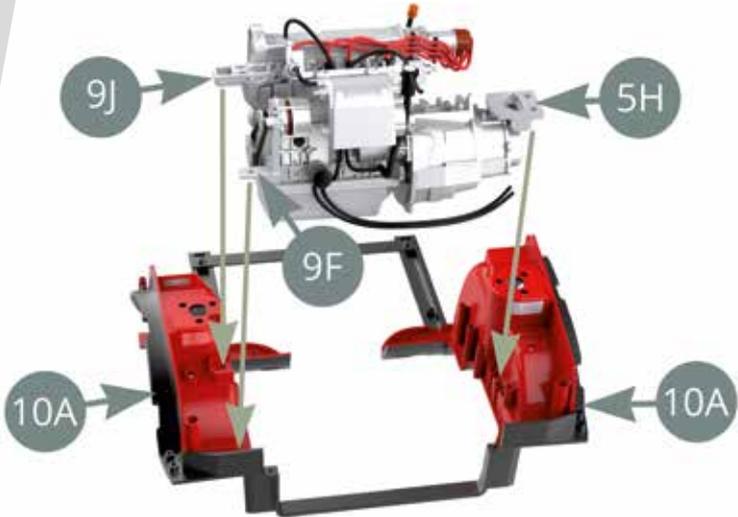
10A Front wheel arc frame

10B Hose

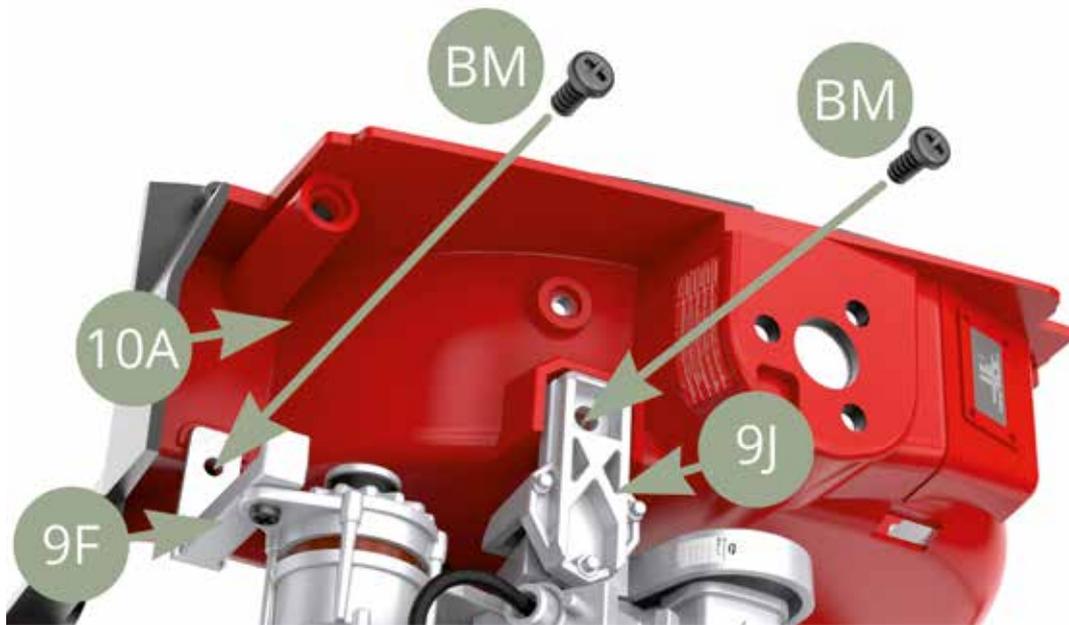
BM M 2.0x4mm (x5)

## Step 2

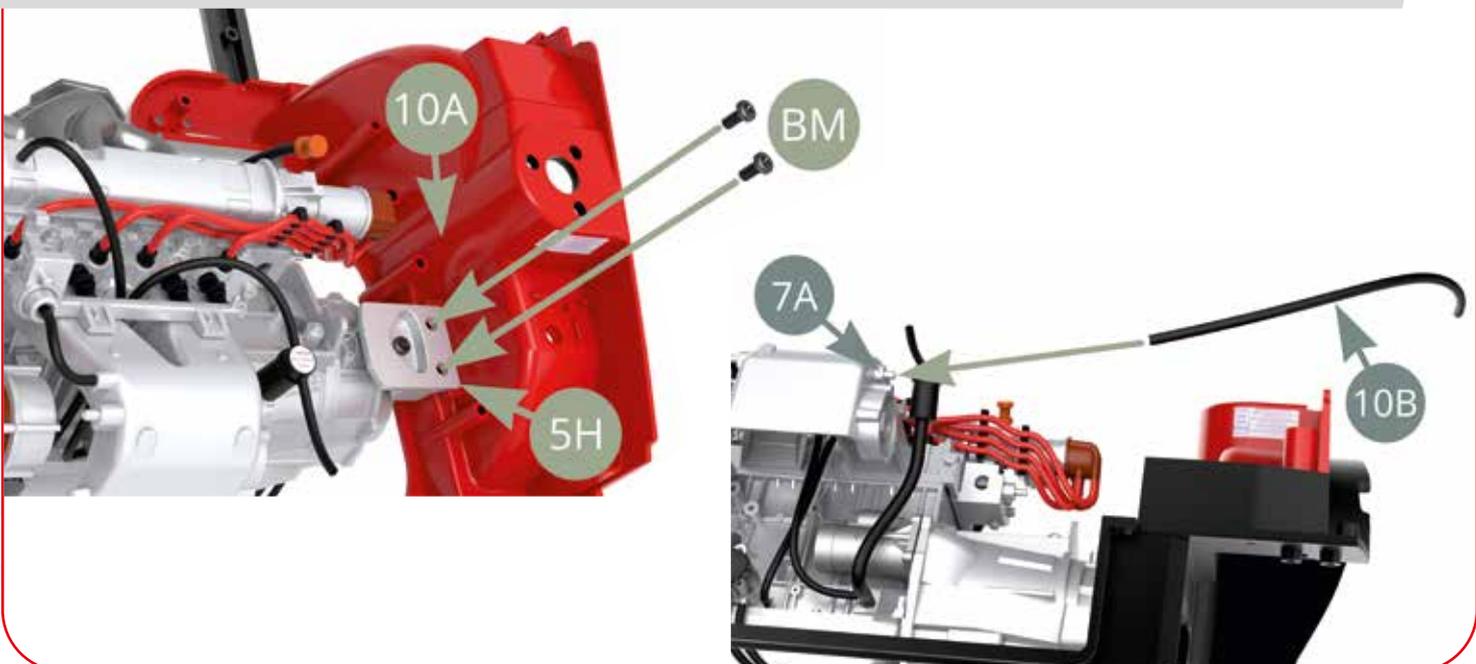
Fit Engine assembly, by 9J Engine mount, 9F Alternator bracket 2 and 5H Mount plate to 10A Front wheel arc frame.



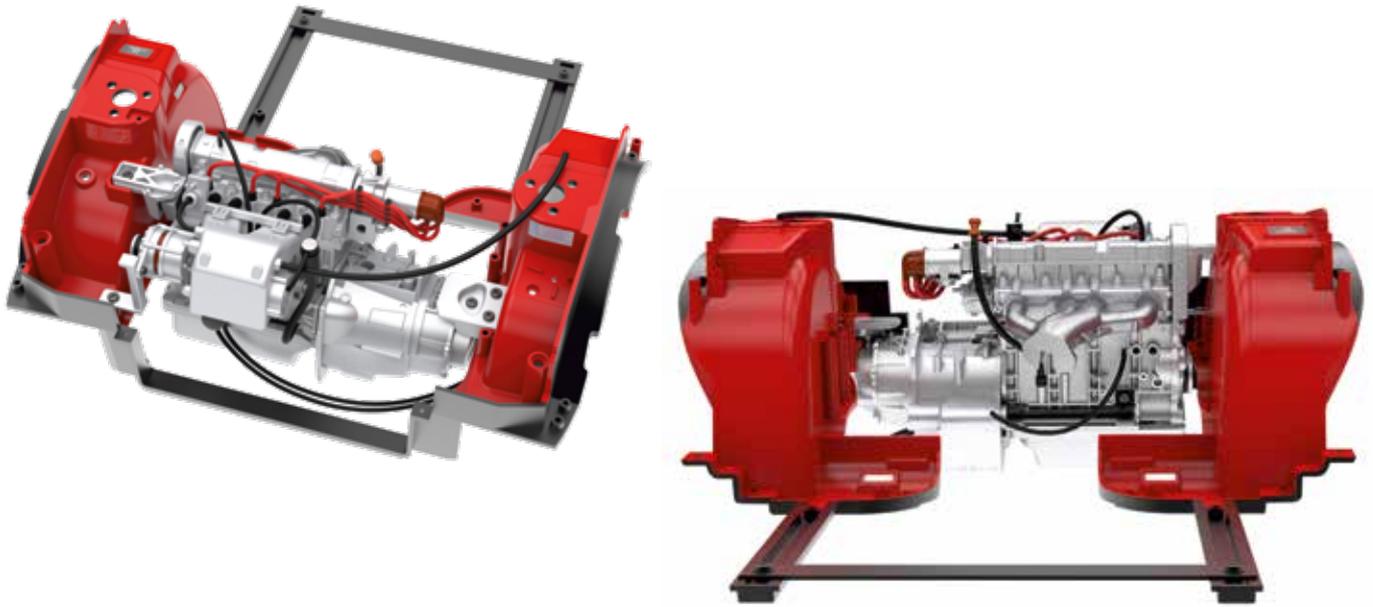
Fix 9J Engine mount and 9F Alternator bracket 2 to 10A Front wheel arc frame with two BM screws.



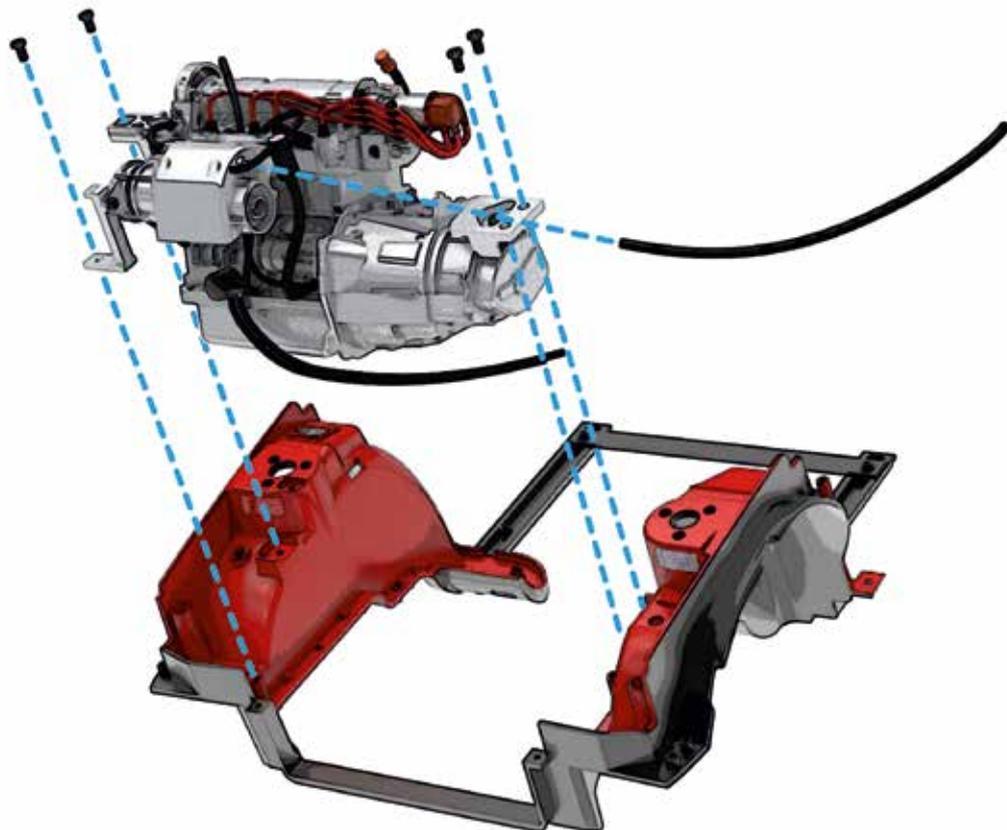
Fix 5H Mount plate to 10A Front wheel arc frame with two BM screws. Fit 10B Hose to 7A Intake manifold nozzle.



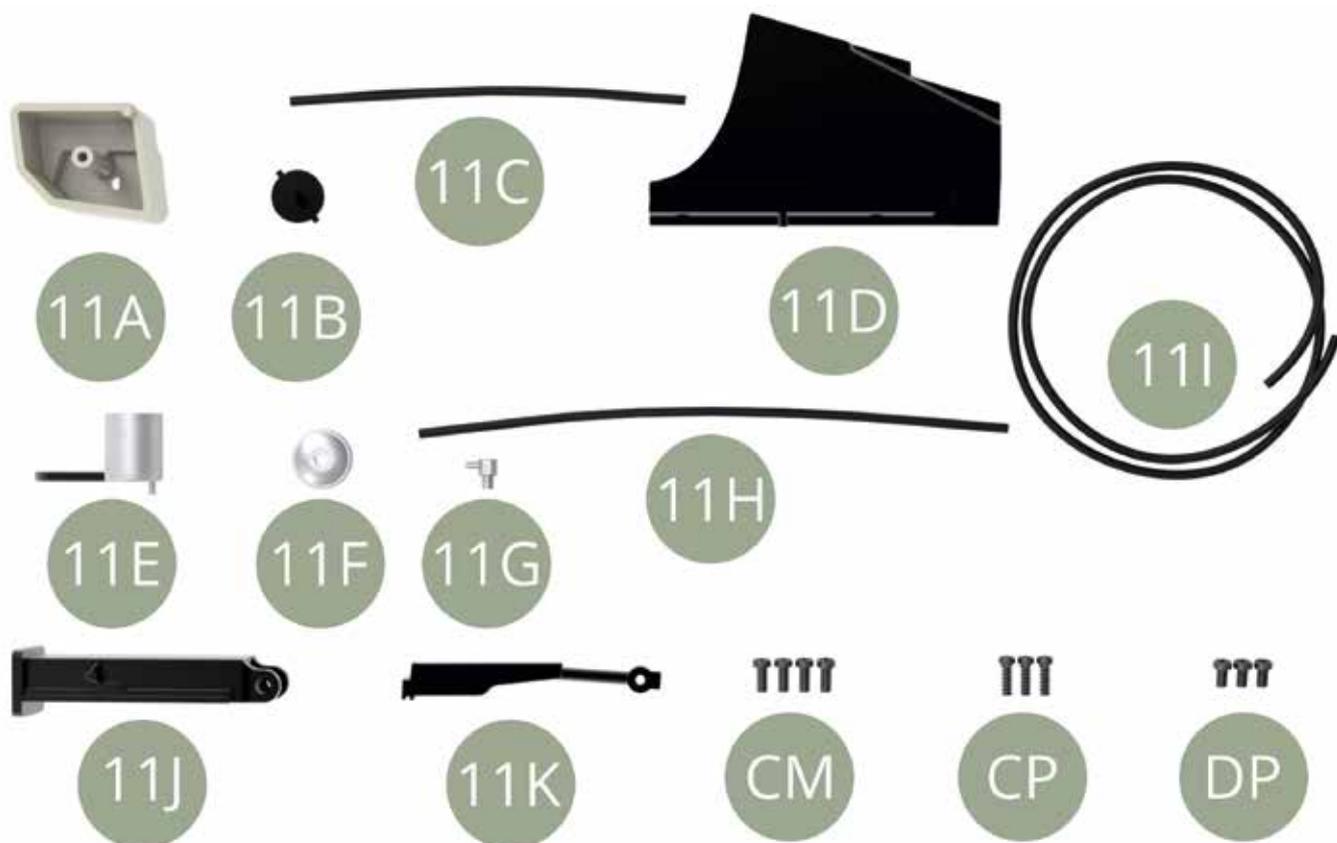
## General view



## Assembly drawings



## The parts of issue 11



**11A** Washer fluid reservoir

**11B** Cap

**11C** Washer fluid hose

**11D** Cover

**11E** Fuel filter

**11F** Filter cap

**11G** Pipe connector

**11H** Fuel feed pipe

**11I** Fuel feed pipe

**11J** Jack body

**11K** Jack mechanism

**CM** M 1.7x4 mm (x4)

**CP** M 1.7x5 mm (x3)

**DP** M1.7x3 mm (x3)

## Step 3

Fit 11C Washer fluid hose to connector on 10A Front wheel arc frame.  
Fit 11B Cap to 11A Washer fluid reservoir.



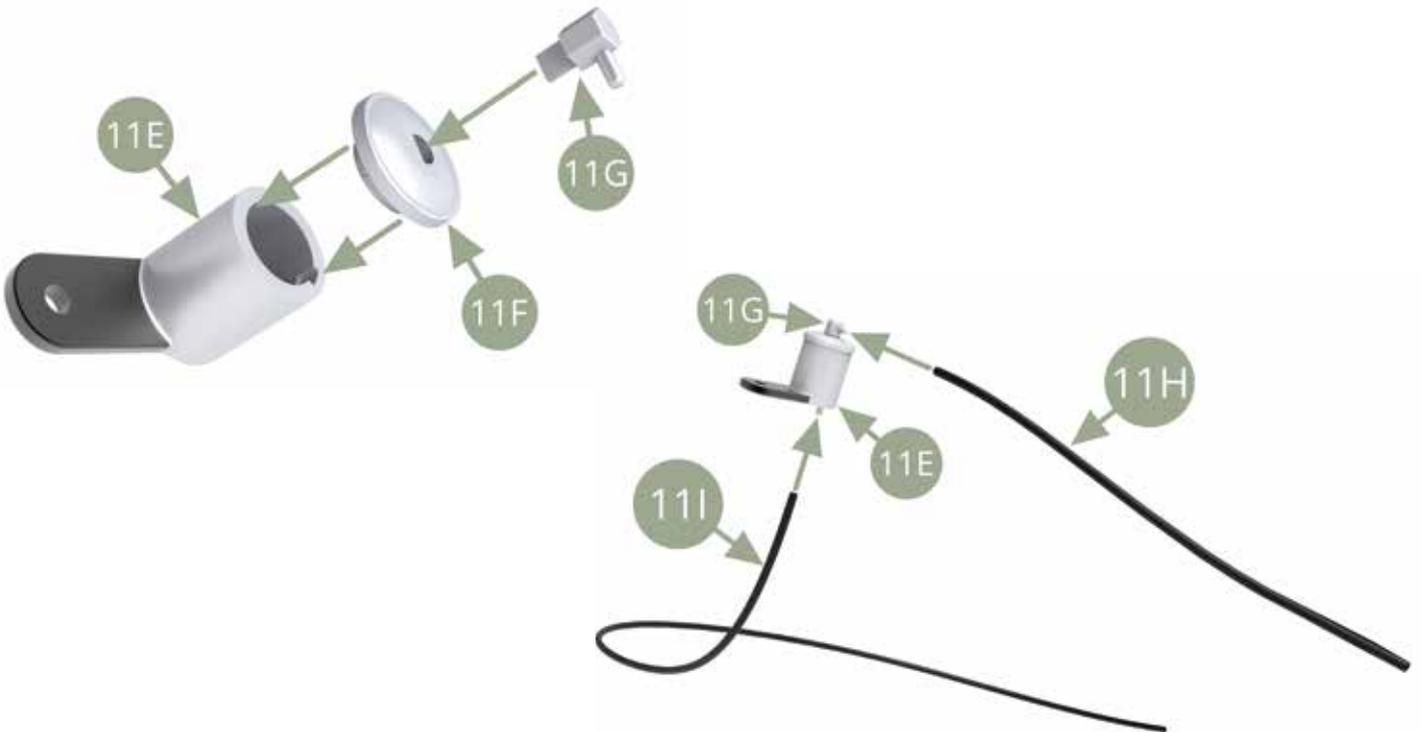
Fit 11A Washer fluid reservoir to 10A Front wheel arc frame and fix with CP screw from below (follow bottom illustrations).



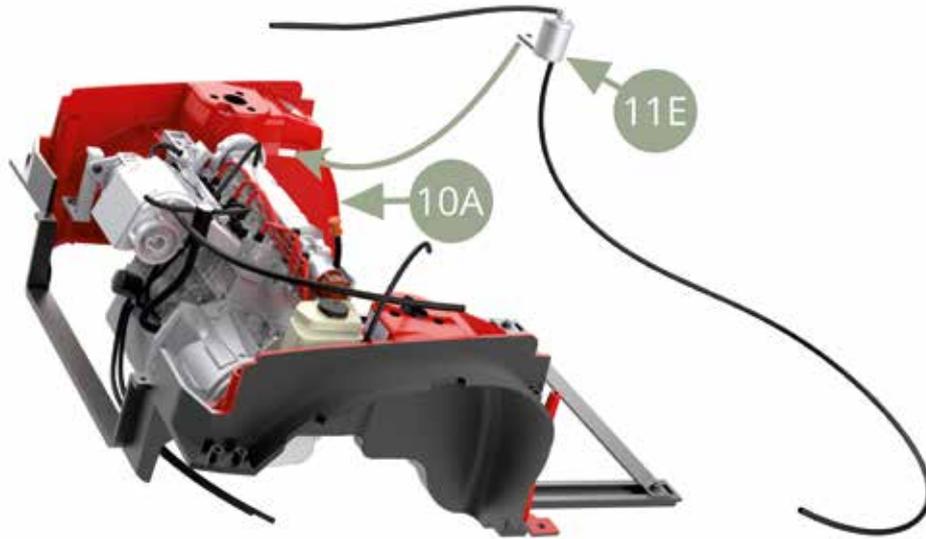
Installed 11A Washer fluid reservoir.



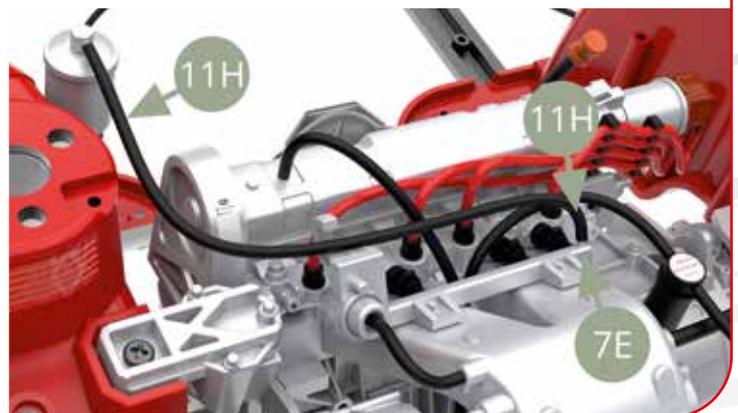
Fit 11F Filter cap to 11E Fuel filter and fit 11G Pipe connector to 11F Filter cap. Fit 11H Fuel feed pipe to 11G Pipe connector. Fit 11I Fuel feed pipe to 11E Fuel filter.



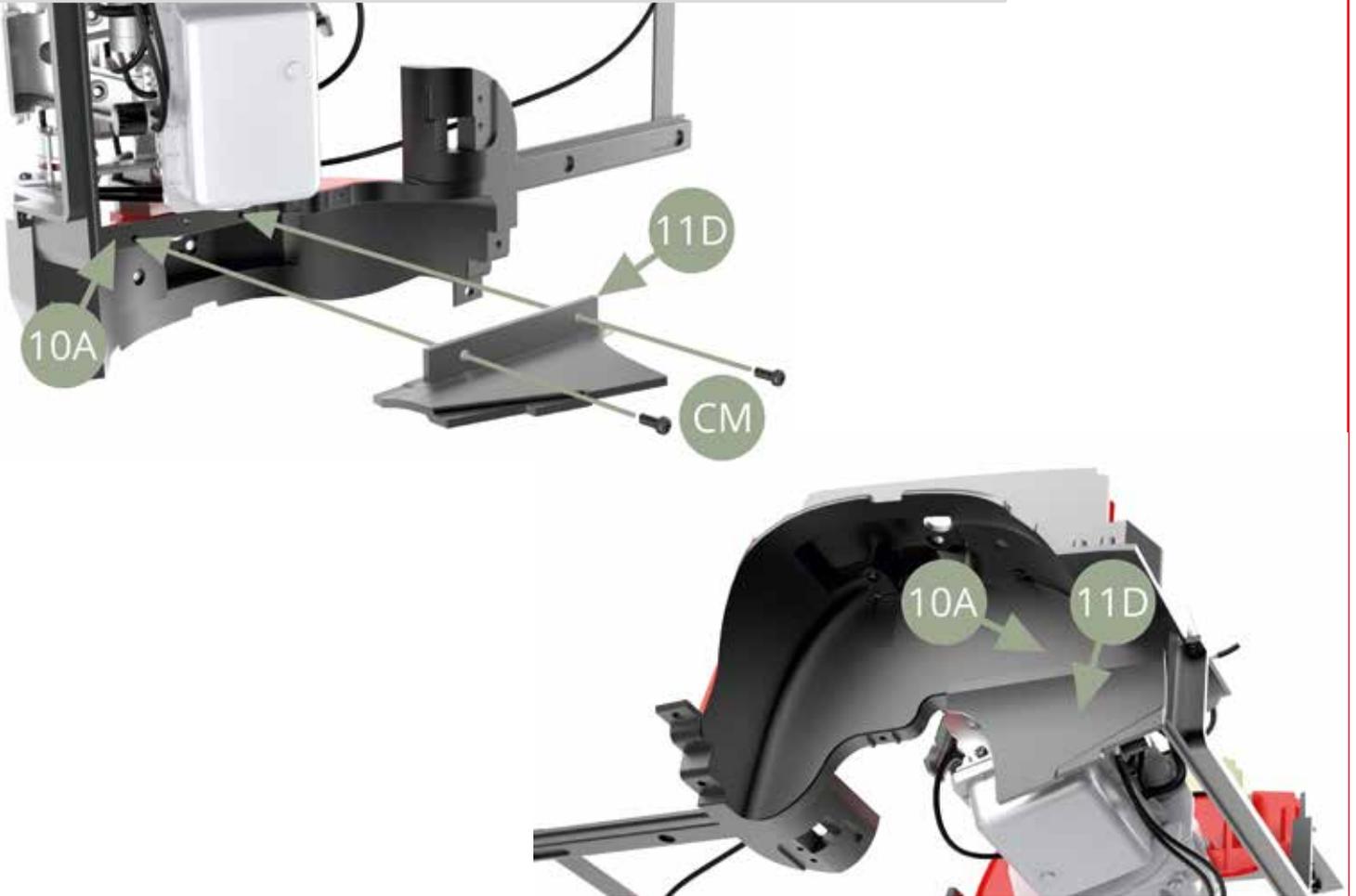
Fit 11E Fuel filter to the slot in 10A Front wheel arc frame, and fix to it with CM screw from below wheel arc (follow top and bottom illustrations).



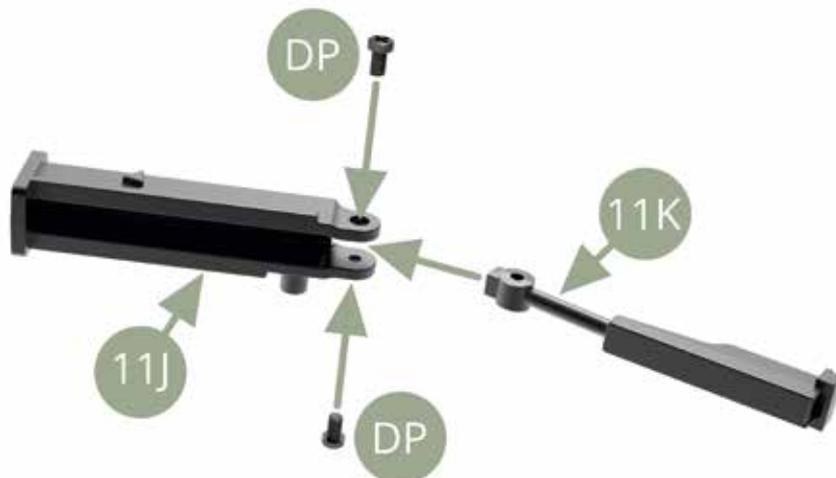
Fit 11H Fuel feed pipe to connector peg on 7E Fuel injection feed rail.



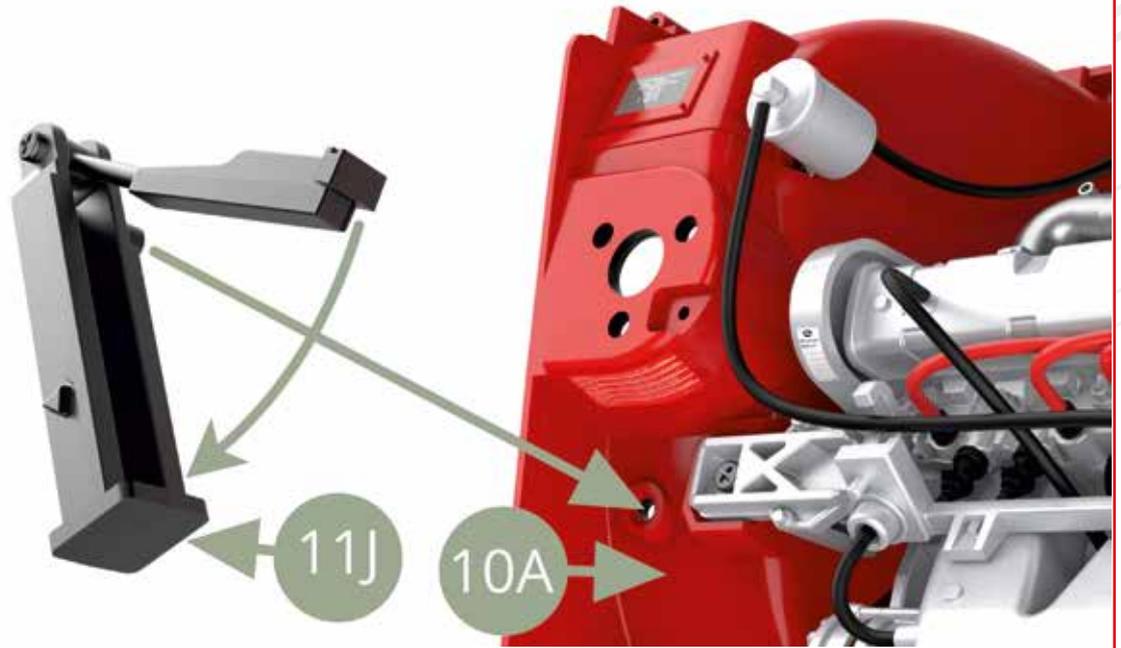
Fit 11D Cover to 10A Front wheel arc frame and fix with two CM screws.



Fit 11K Jack mechanism to 11J Jack body and fix with two DP screws.



Fold and fit 11J Jack body to 10A Front wheel arc frame, fixing it with CP screw from below wheel arc.



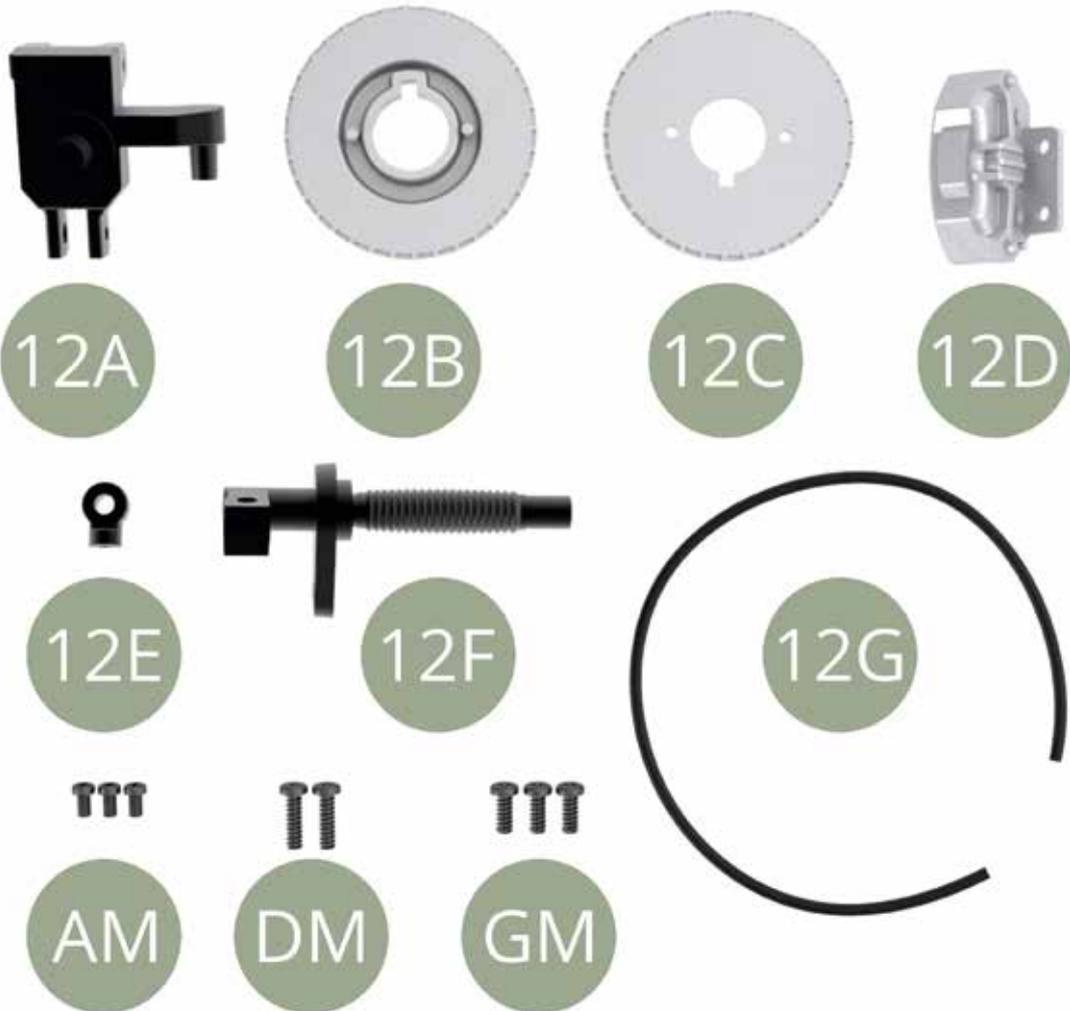
## ***General view***



## ***Assembly drawings***



## The parts of issue 12



**12A** Hub carrier

**12B** Brake disc outer part

**12C** Brake disc inner part

**12D** Brake caliper

**12E** Pivot link

**12F** Front suspension strut

**12G** Brake fluid pipe

**AM** 1.7 x 3 mm (x3)

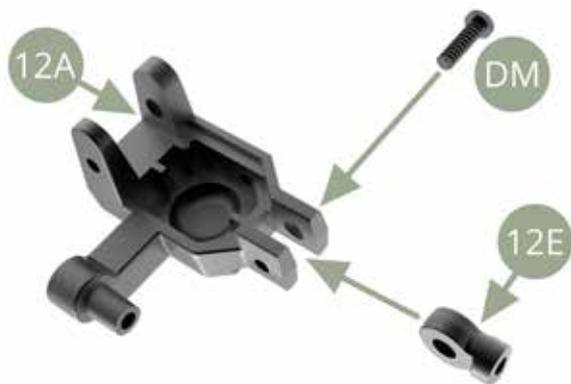
**DM** 2.0 x 7 mm (x2)

**GM** 2.0 x 5 mm (x3)

# Step 4

Fit 12E Pivot link to 12A Hub carrier and fix with DM screw.

Fit 12D Brake caliper to 12A Hub carrier and fix with two AM screws.

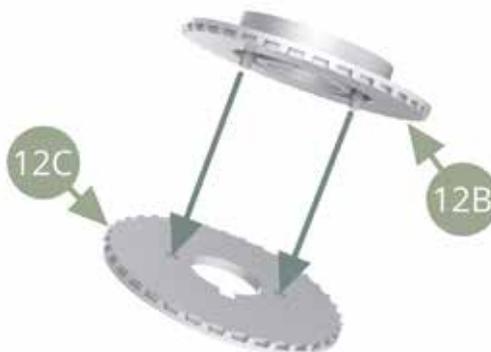


Fit 12F Front suspension strut to 12A Hub carrier and fix with two GM screws.

Fit 12G Brake fluid pipe to 12D Brake caliper.



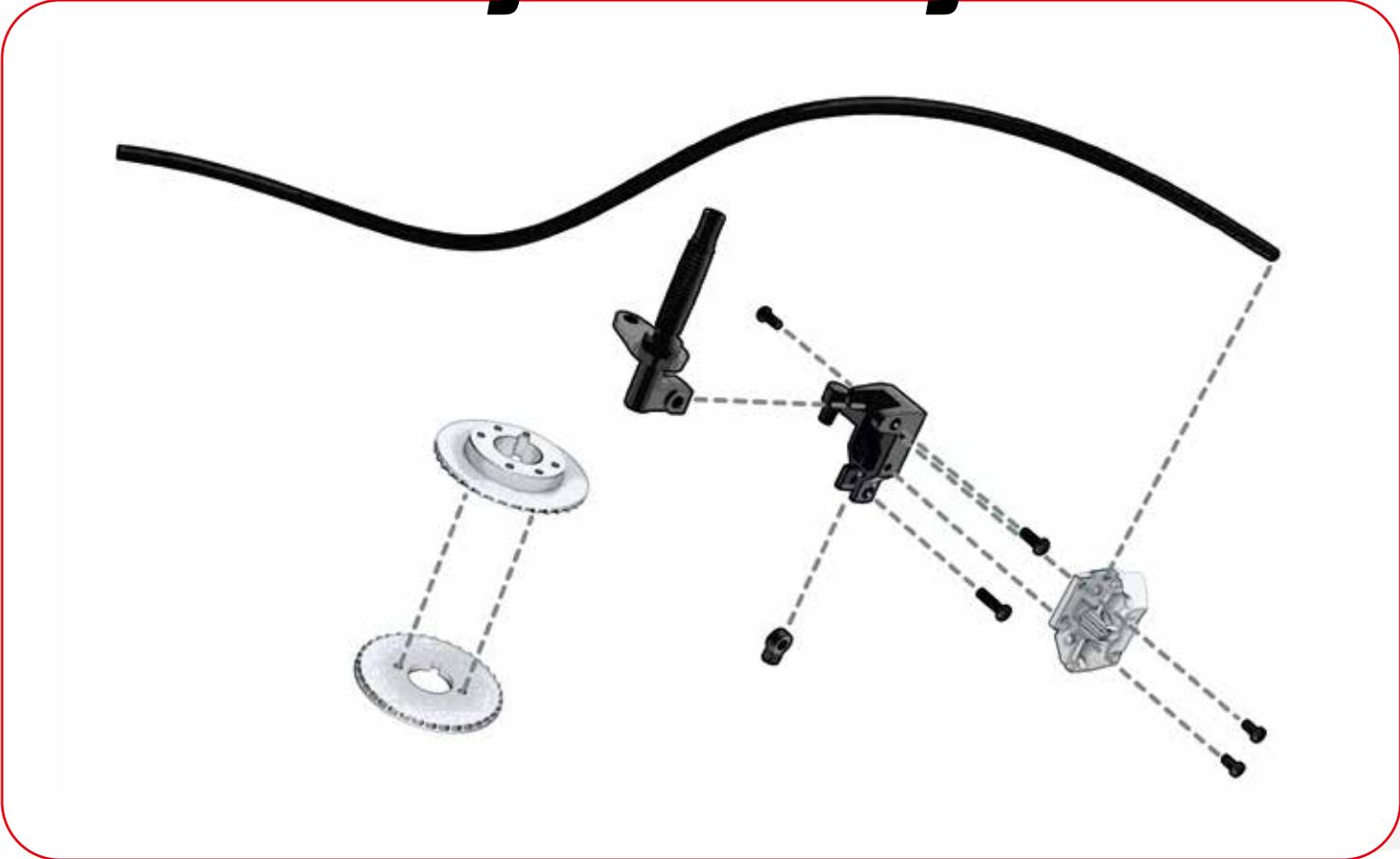
Fit together 12B Outer and 12C Inner Brake disc parts.



# General view



# Assembly drawings



## The parts of issue 13



13A



13B



13C



13D



13E



13F



13G



CM



FM

**13A** Top mounting

**13B** Coil spring

**13C** Driveshaft

**13D** Pivot link

**13E** Stub axle

**13F** Rubber bellows

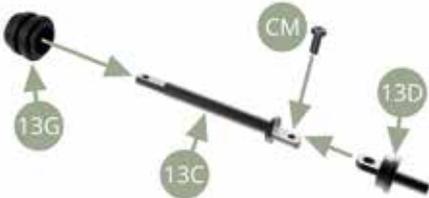
**13G** Rubber bellows

**CM** M 1,7 x 4 mm (x 3)

**FM** M 2,3 x 3 x 5,5 mm (x 2)

# Step 1

Fit 13D Pivot link to 13C Driveshaft and fix with CM screw.  
Fit 13G Rubber bellows onto 13C Driveshaft to cover the joint (blue arrows motion), as shown on bottom illustration.



13G Rubber bellows fitted home.



Fit 13F Rubber bellows onto 13C Driveshaft.



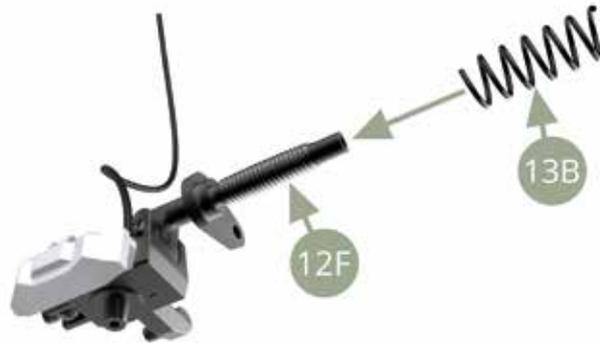
Fit 13E Stub axle to 13C Driveshaft and fix with CM screw.



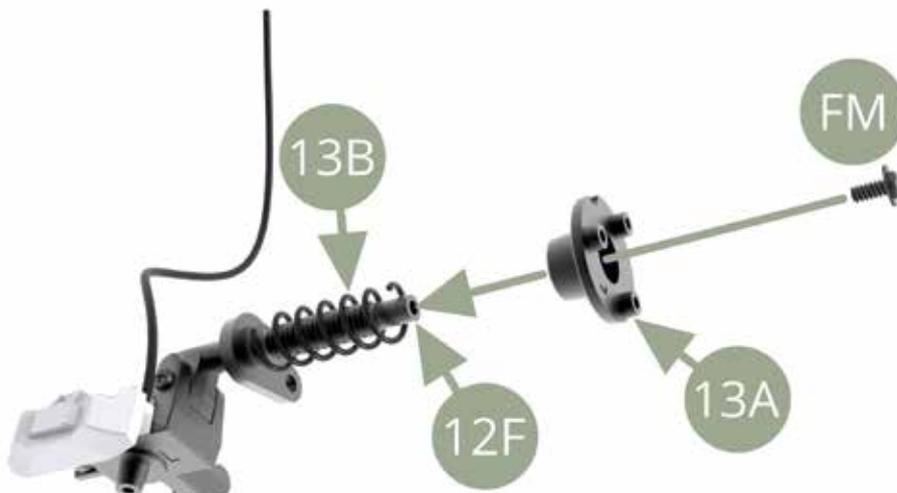
Slide 13F Rubber bellows along 13C Driveshaft to cover the joint (blue arrows motion).



Fit 13B Coil spring on 12F Front suspension strut.



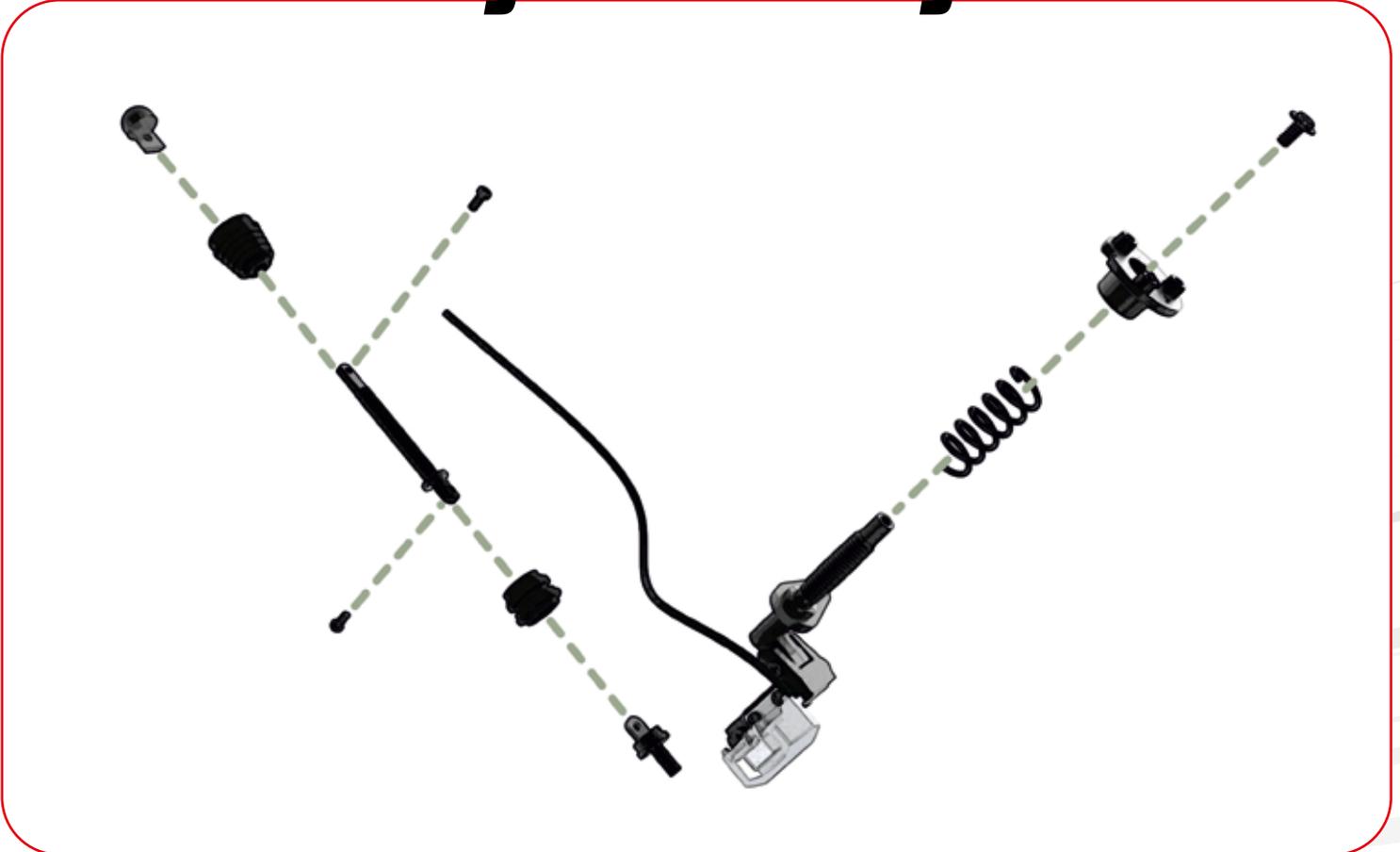
Fit 13A Top mounting to 12F Front suspension strut top and fix with FM screw. Do not overtighten FM screw, leave rotation freedom for 13A Top mounting, this will enable better steering function.



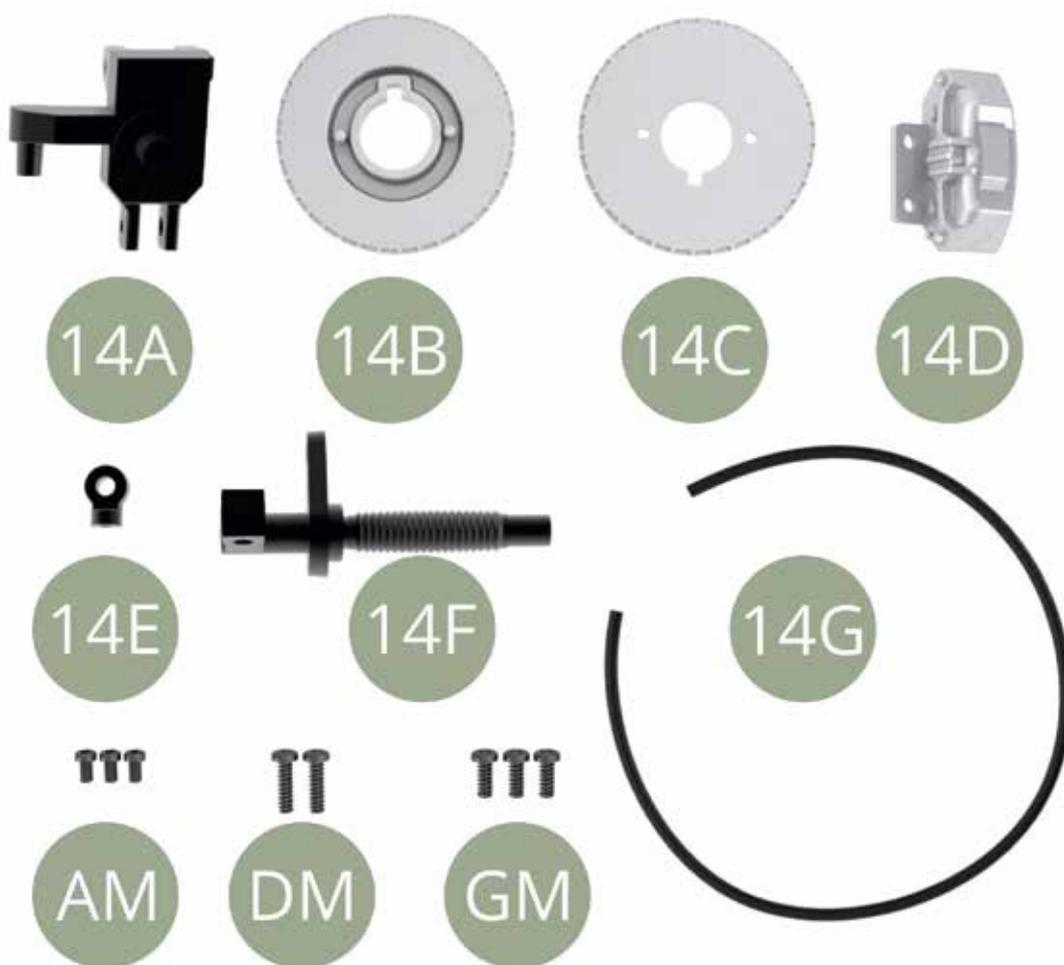
## General view



## Assembly drawings



## The parts of issue 14



**14A** Hub carrier

**14B** Brake disc outer part

**14C** Brake disc inner part

**14D** Brake caliper

**14E** Pivot link

**14F** Pivot link

**14G** Brake fluid pipe

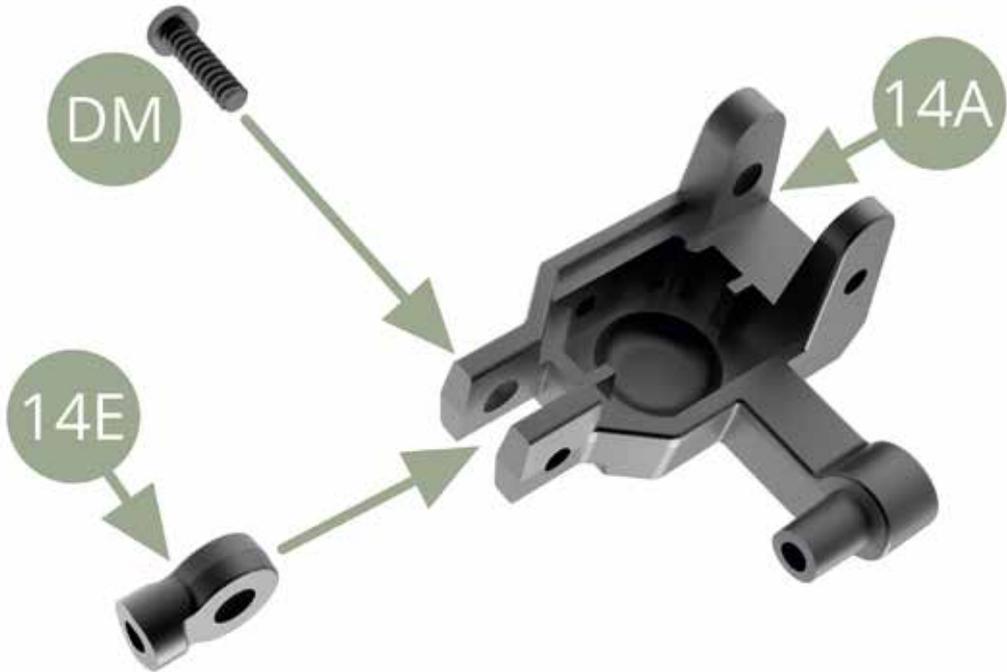
**AM** M 1,7 x 3 mm (x 3)

**DM** M 2,0 x 7 mm (x 2)

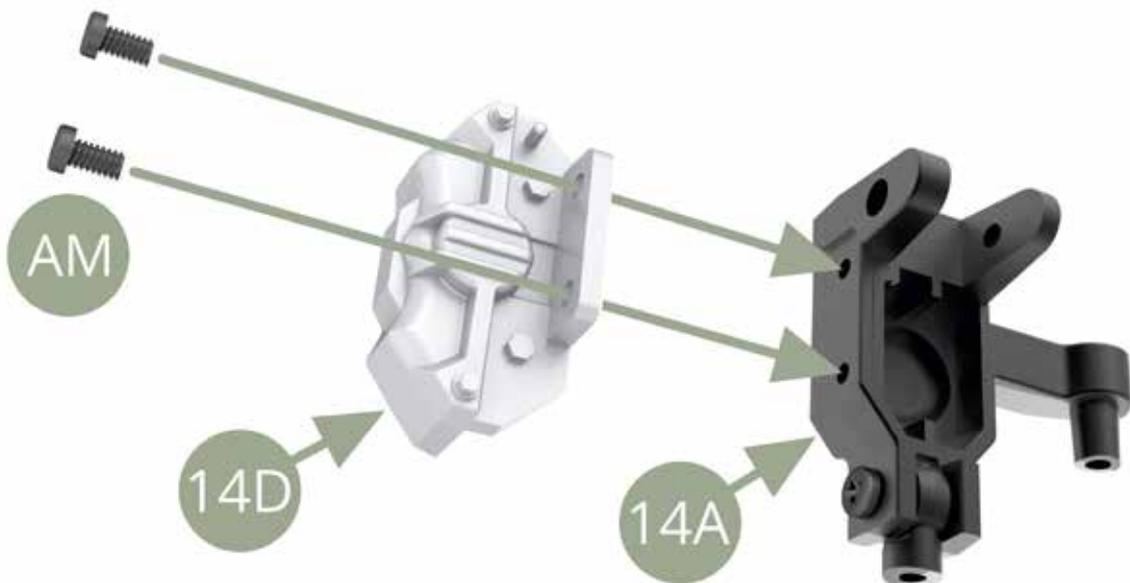
**GM** M 2,0 x 5 mm (x 3)

## Step 2

Fit 14E Pivot link to 14A Hub carrier and fix with DM screw.



Fit 14D Brake caliper to 14A Hub carrier and fix with two AM screws.



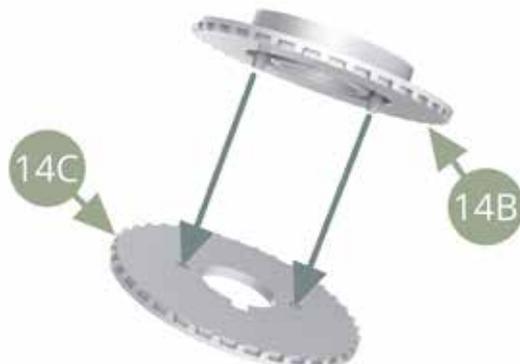
Fit 14F Front suspension strut to 14A Hub carrier and fix with two GM screws.



Fit 14G Brake fluid pipe to 14D Brake caliper.



Fit together 14B Outer and 14C Inner Brake disc parts.



## General view



## Assembly drawings



## The parts of issue 15



15A



15B



15C



15D



15E



15F



15G



CM



FM

**15A** Top mounting

**15B** Coil spring

**15C** Driveshaft

**15D** Pivot link

**15E** Stub axle

**15F** Rubber bellows

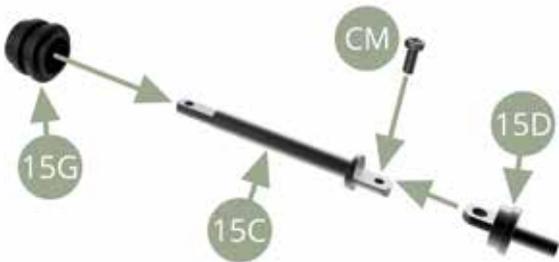
**15G** Rubber bellows

**CM** M 1,7 x 4 mm (x 3)

**FM** M 2,3 x 3 x 5,5 mm (x 2)

# Step 3

Fit 15D Pivot link to 15C Driveshaft and fix with CM screw.  
Fit 15G Rubber bellows onto 15C Driveshaft to cover the joint (blue arrows motion), as shown on top and bottom illustrations.



15G Rubber bellows fitted home.



Fit 15F Rubber bellows onto 15C Driveshaft.



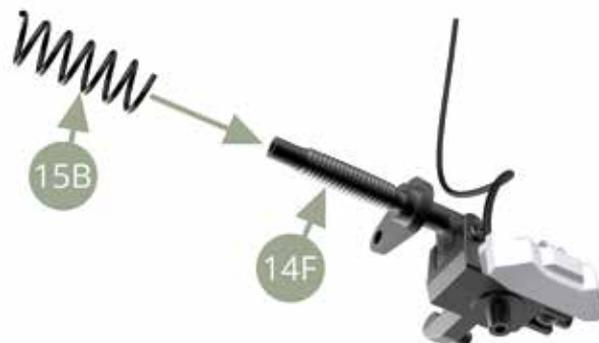
Fit 15E Stub axle to 15C Driveshaft and fix with CM screw.



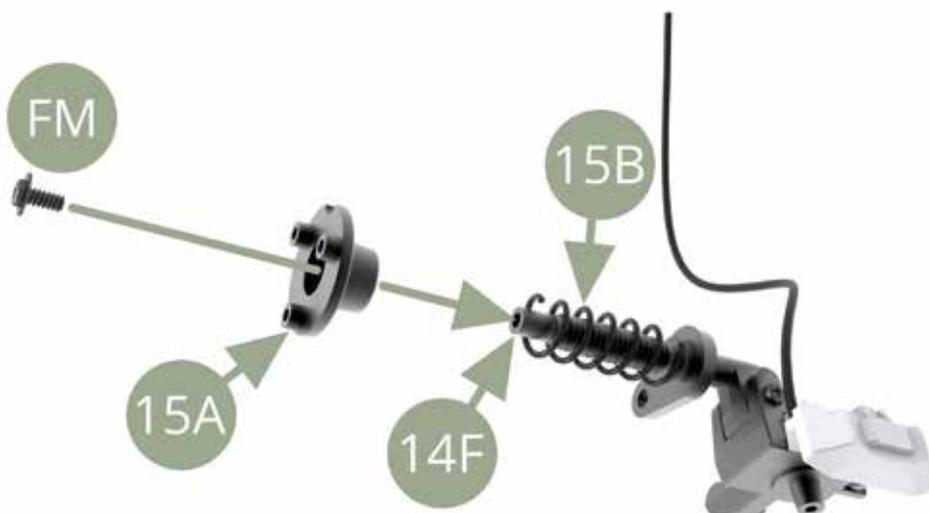
Slide 15F Rubber bellows along 15C Driveshaft to cover the joint (blue arrows motion).



Fit 15B Coil spring on 14F Front suspension strut.



Fit 15A Top mounting to 14F Front suspension strut top and fix with FM screw. Do not overtighten FM screw, leave rotation freedom for 15A Top mounting, this will enable better steering function.



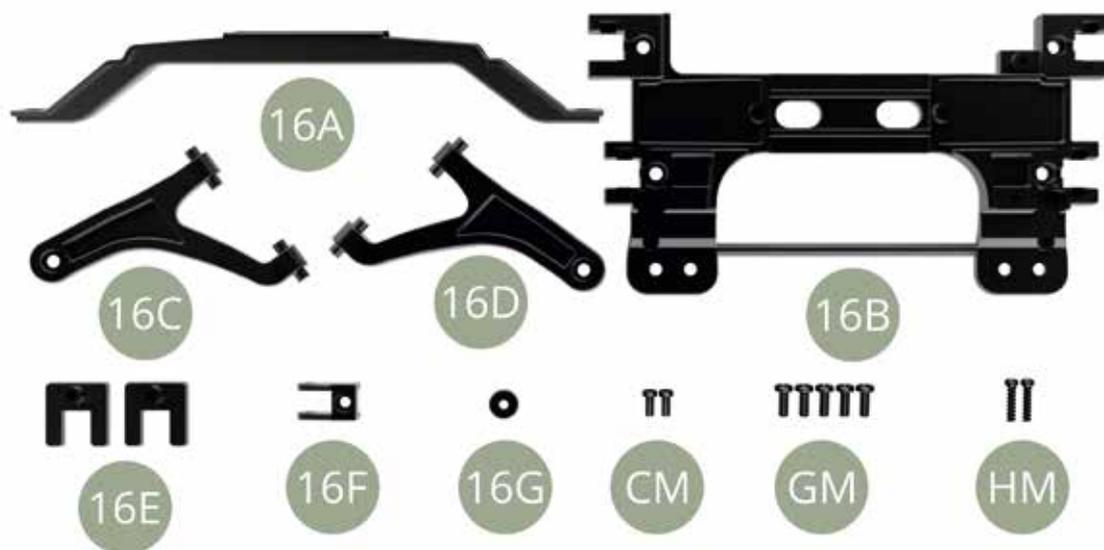
## General view



## Assembly drawings



## The parts of issue 16



**16A** Lower suspension arm

**16B** Subframe

**16C** Left Trailing link arm

**16D** Right Trailing link arm

**16E** Clamp (x2)

**16F** Bracket

**16G** Roller

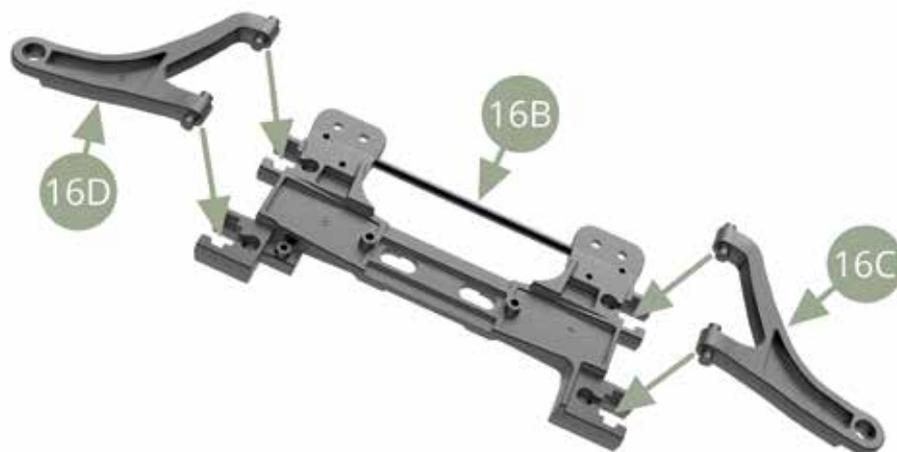
**CM** 1,7 x 4 mm (x 2)

**GM** 2,0 x 5 mm (x 5)

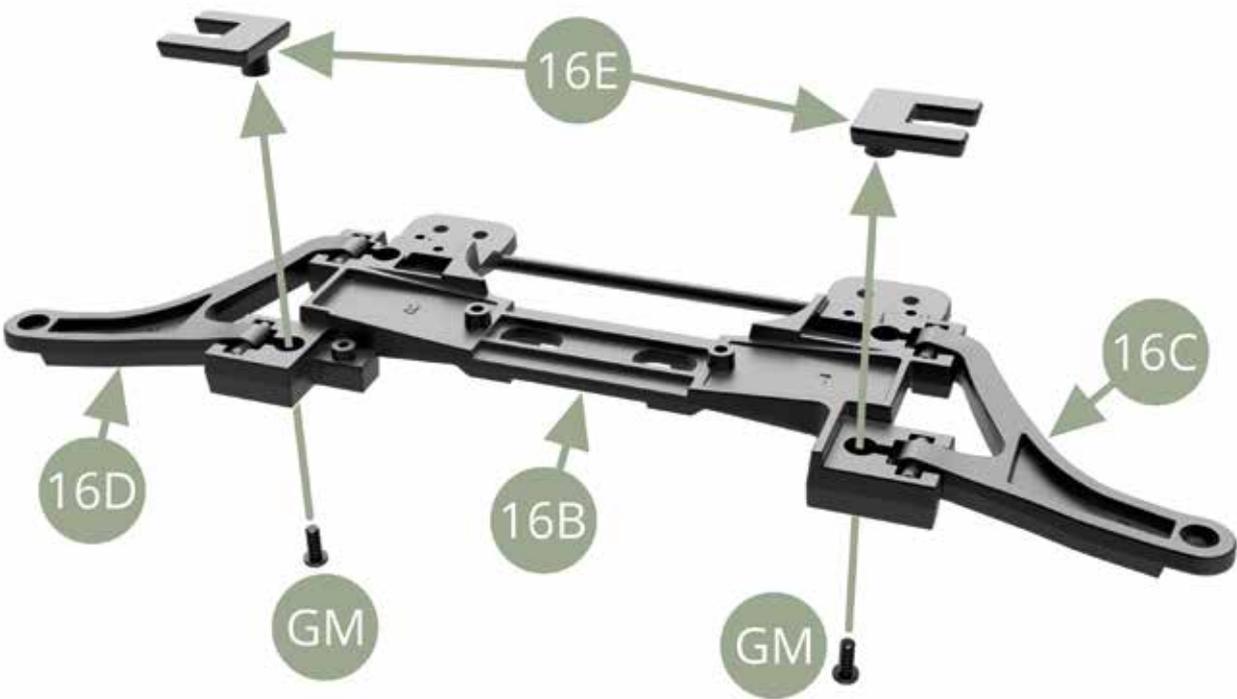
**HM** 1,70 x 7 mm (x 2)

## Step 4

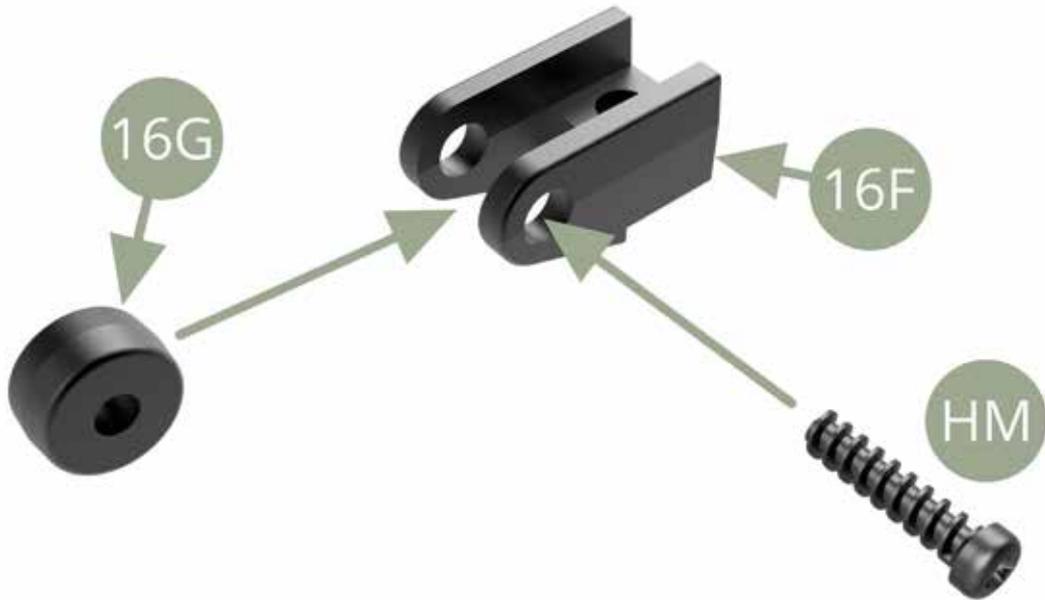
Fit 16C Left and 16D Right Trailing link arms to 16B Subframe.



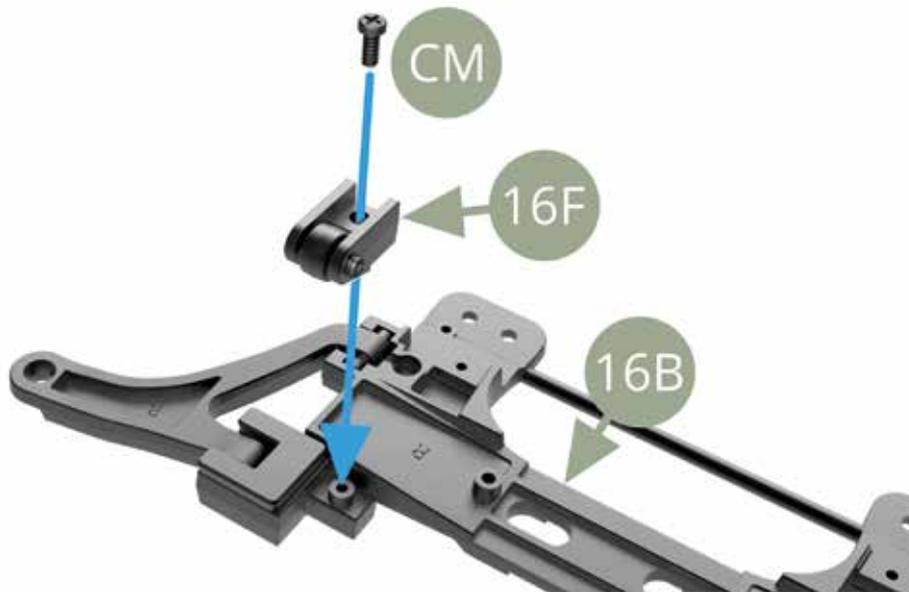
Fit two 16E Clamps to 16B Subframe and fix each one with GM screw.



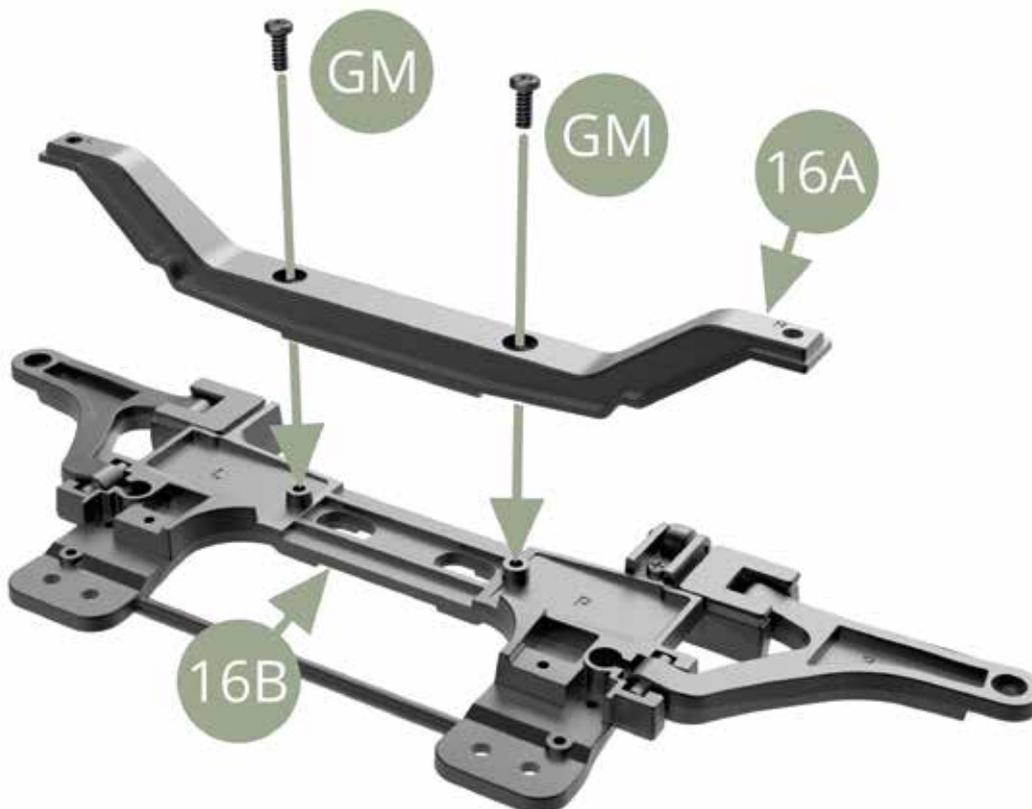
Fit 16G Roller to 16F Bracket and fix with HM screw.



Fit 16F Bracket to 16B Subframe and fix with CM screw.



Fit 16A Lower suspension arm to 16B Subframe and fix with two GM screws.



# General view



# Assembly drawings



## The parts of issue 17



**17A** Steering rack

**17B** Steering column

**17C** Steering column

**17D** Pinion shaft

**17E** Universal joint

**17F** Gear cover

**17G** Intermediate shaft

**AM** M 1,7 x 3 mm (x 8)

**BM** M 2,0 x 4 mm (x 3)

## Step 1

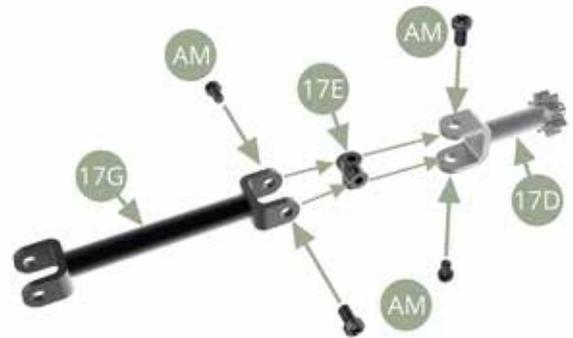
Fit 17A Steering rack (both ends horizontal) to the groove of 17B Steering column, and position in its middle lengthwise.



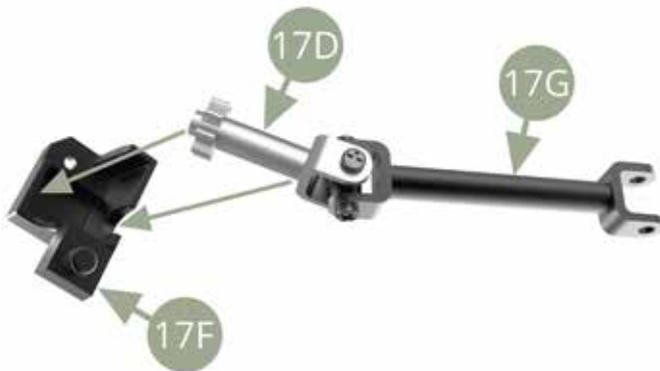
Fit 17C Steering column part to 17B Steering column part and fix with two AM screws.



Fit 17E Universal joint (top-bottom sides) to 17D Pinion shaft fork and fix with two AM screws. Fit 17G Intermediate shaft to 17E Universal joint (unengaged right-left sides) and fix with two AM screws.



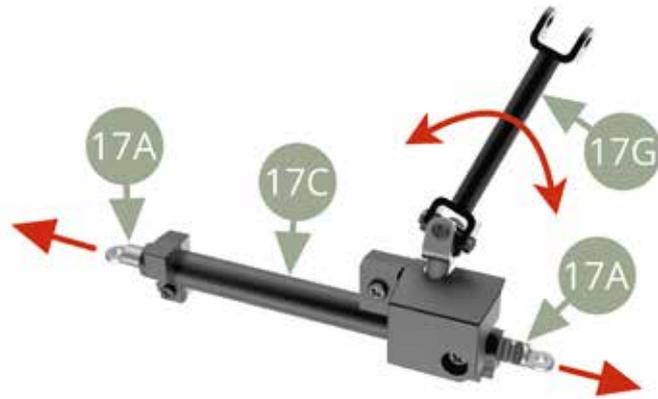
Fit 17D Pinion shaft to 17F Gear cover, holding both together with finger for next assembly movement below.



Fit 17F Gear cover to 17C Steering column, making sure to engage (mesh) 17D Pinion shaft with 17A Steering rack teeth, and fix with two BM screws.



The resulting Steering Gear assembly should have 17A Steering rack both ends exiting approximately same distance from 17C Steering column in neutral / centered position. Rotate 17G Intermediate shaft left / right to check respective 17A Steering rack movement function.



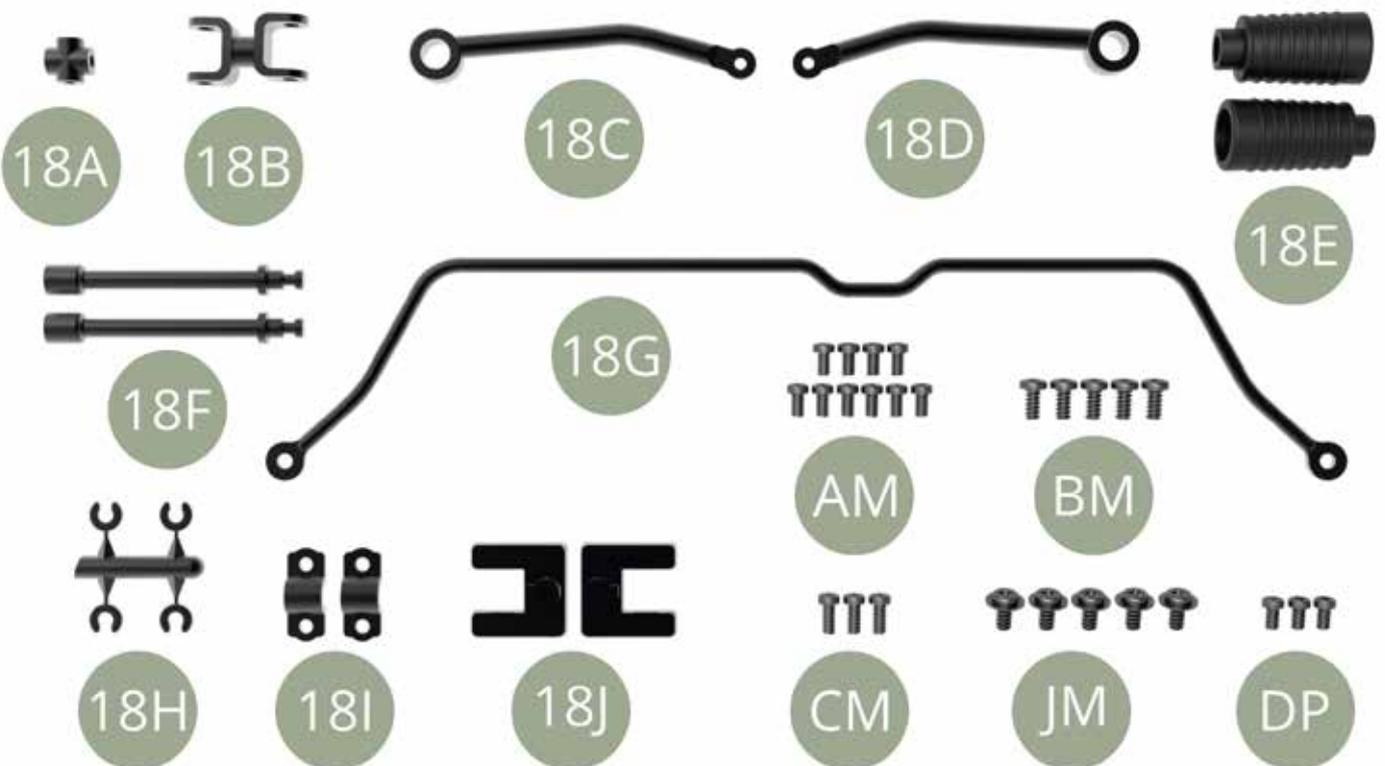
## **General view**



## **Assembly drawings**



## The parts of issue 18



**18A** Universal joint

**18B** Shaft link

**18C** Left Track rod

**18D** Right Track rod

**18E** Rubber bellows (x2)

**18F** Link arms (x2))

**18G** Anti-roll bar

**18H** Clip (x4)

**18I** Clamp (x2)

**18J** Clamp (x2)

**AM** M 1,7 x 3 mm (x 10)

**CM** M 1,7 x 4 mm (x 3)

**BM** M 2,0 x 4 mm (x 5)

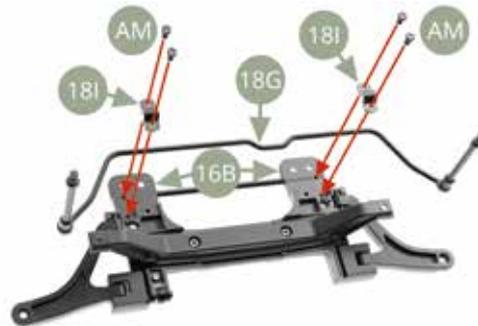
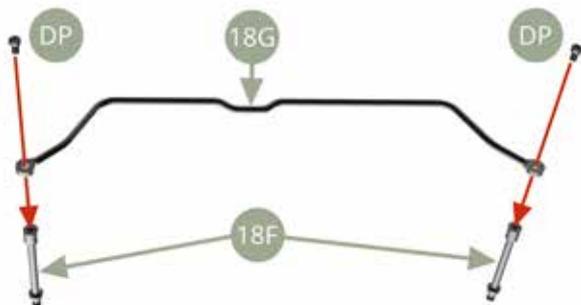
**JM** M 2,0 x 4 x 5 mm (x 5)

**DP** M 1,7 x 3 mm (x 3)

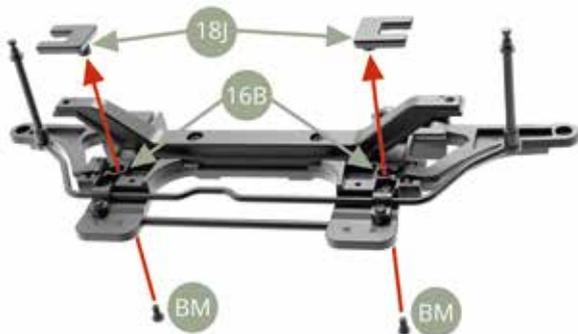
## Step 2

Fit two 18F Link arms to 18G anti-roll bar and fix with two DP screws.

Attach 18G Anti-roll bar to 16B Subframe with two 18I Clamps and fix each clamp with two AM screws.

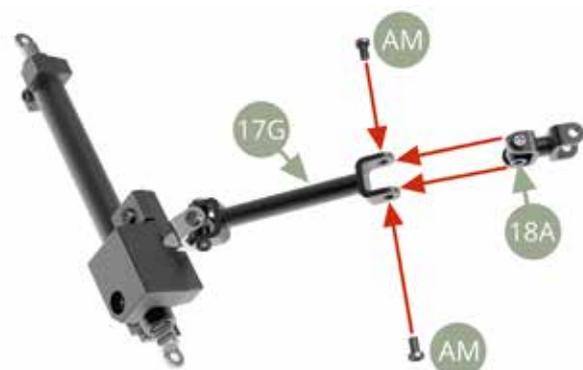


Fit two 18J Clamps to 16B Subframe and fix with two BM screws.

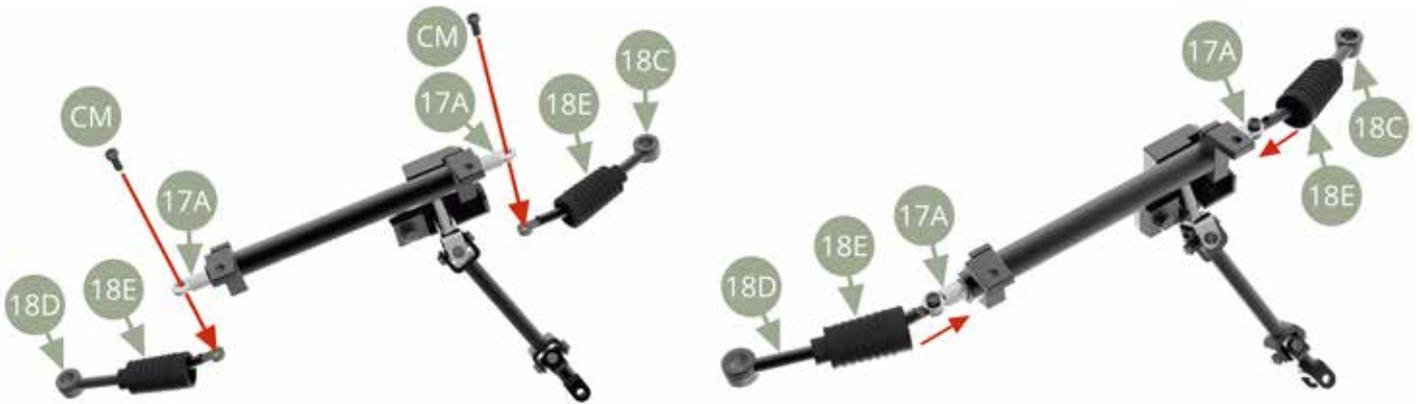


Fit 18A Universal joint to 18B Shaft link and fix with two AM screws.

Fit 18A Universal joint to 17G Intermediate shaft and fix with two AM screws.



Fit two 18E Rubber bellows to 18C Left and 18D Right Track rods. Fit 18C Left and 18D Right Track rods to 17A Steering rack ends and fix with two CM screws. Slide two 18E Rubber bellows to cover 17A Steering rack end joints.



18E Rubber bellows fit home.

Fit 12A and 14A Hub carriers to 18C Left and 18D Right Track rod ends and fix with two JM screws.



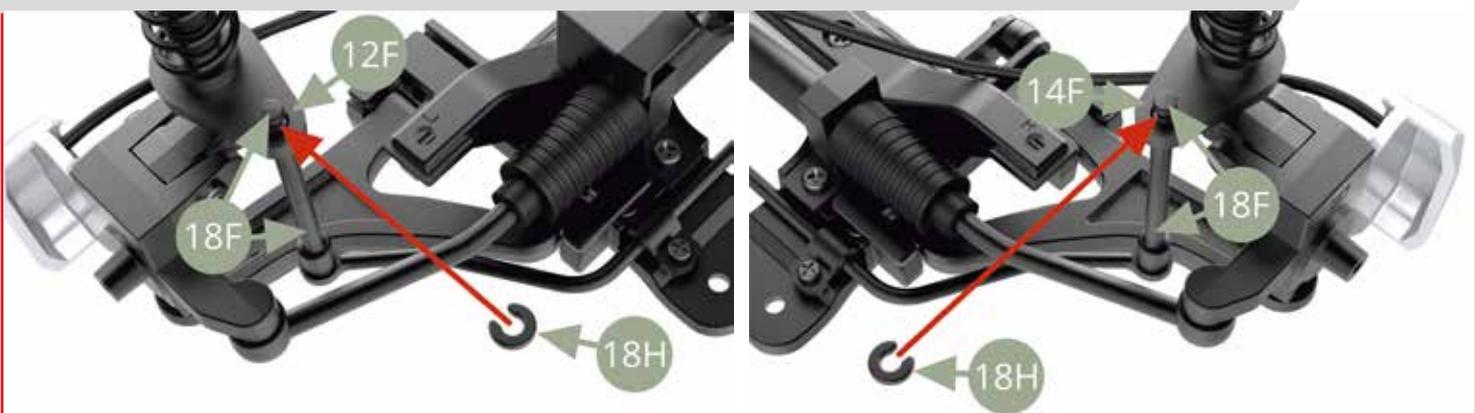
Fit 17B Steering column to 16B Subframe and fix with two BM screws. At the same time, guide two 18F Link arms to fit 12F and 14F Front suspension struts.



Align 12A Hub carrier to 16C Left trailing link arm and fix with JM screw. Don't overtighten, to allow steering function.  
Align 14A Hub carrier to 16D Right trailing link arm and fix with JM screw. Don't overtighten, to allow steering function.



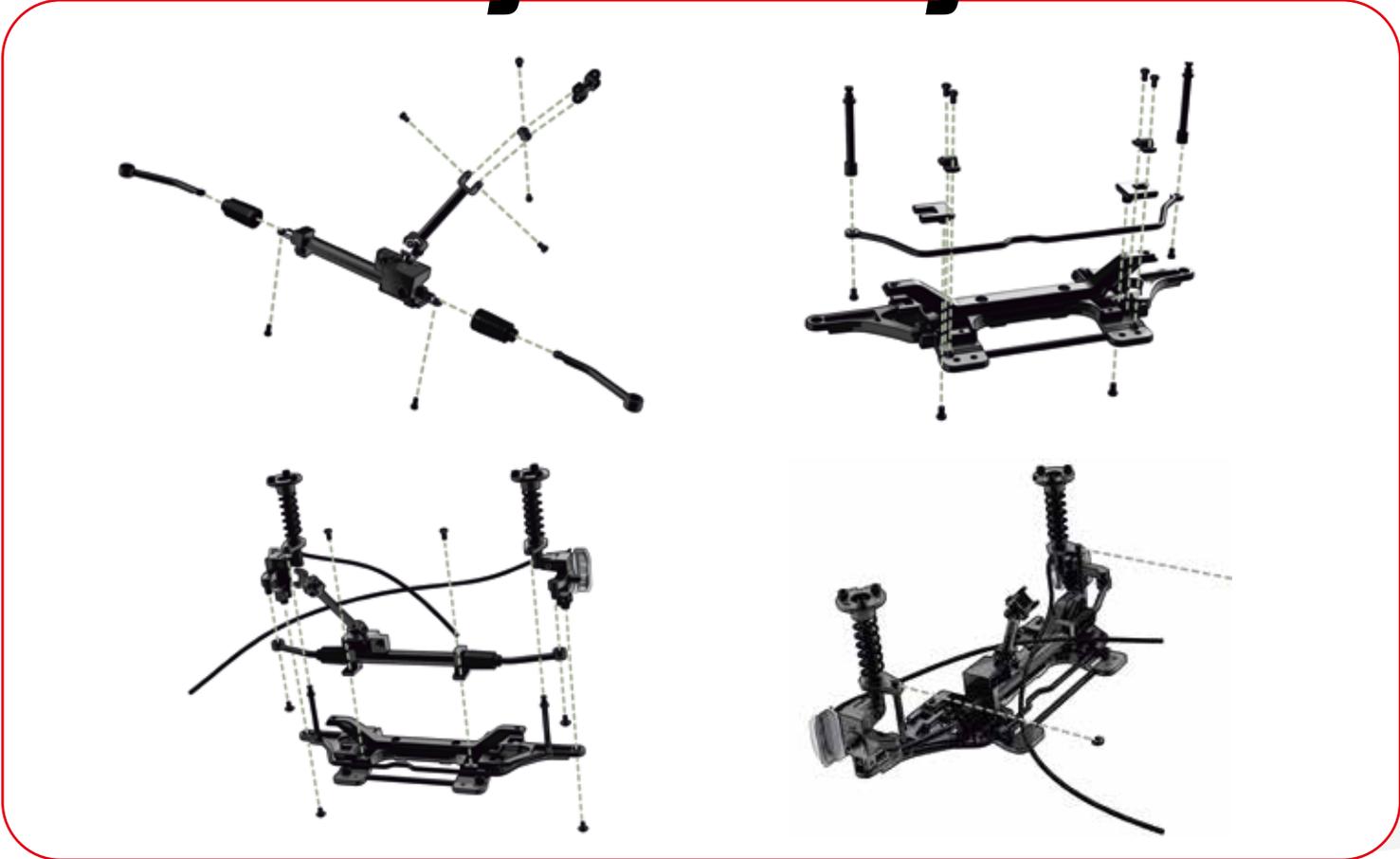
Secure 18F Link arm top end to 12F Front suspension strut with 18H Clip.  
Secure 18F Link arm top end to 14F Front suspension strut with 18H Clip.



# General view



# Assembly drawings



## The parts of issue 19



19A



19B



19C



19D

19A Michelin MXV tire

19B Wheel rim

19C Hub cover

19D Washer

### Step 3

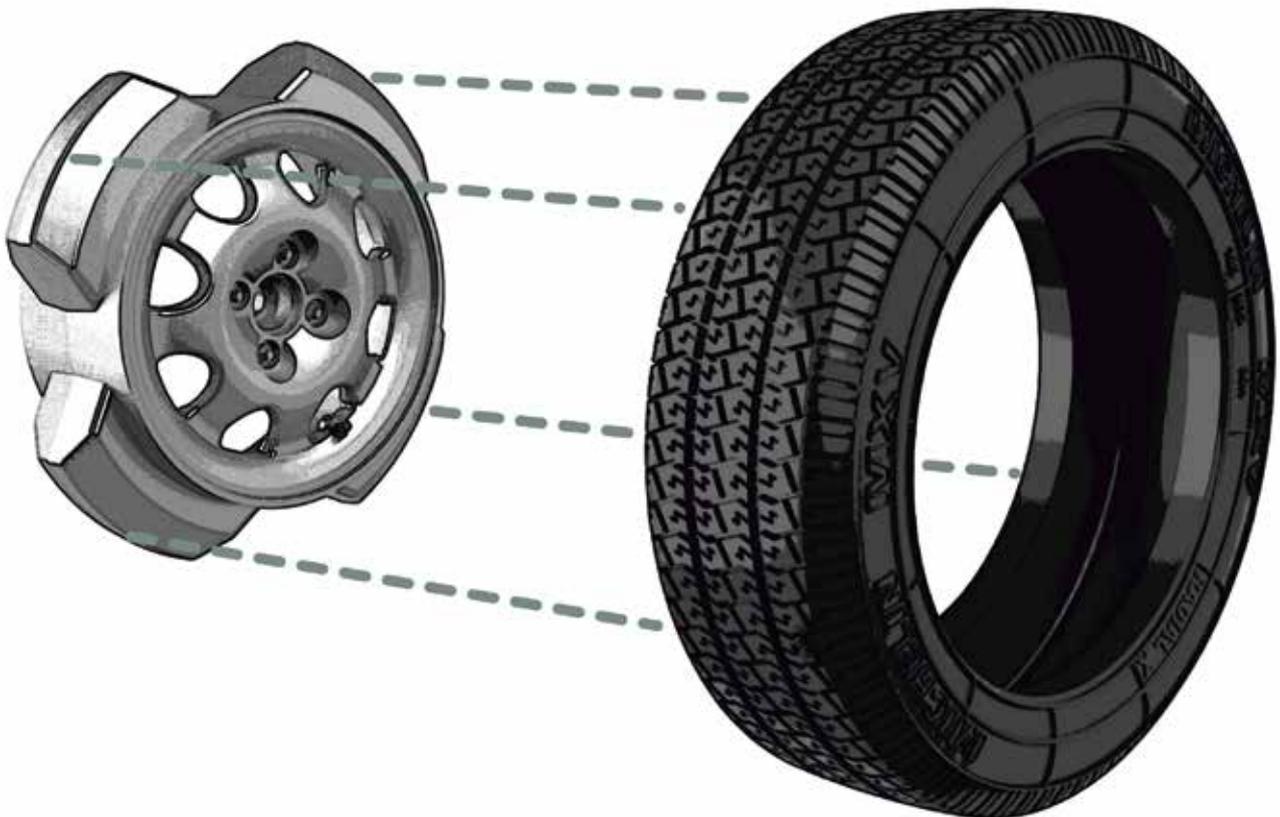
Put 19A Michelin MXV tire for two minutes into hot water, and then fit it over 19B Wheel rim.



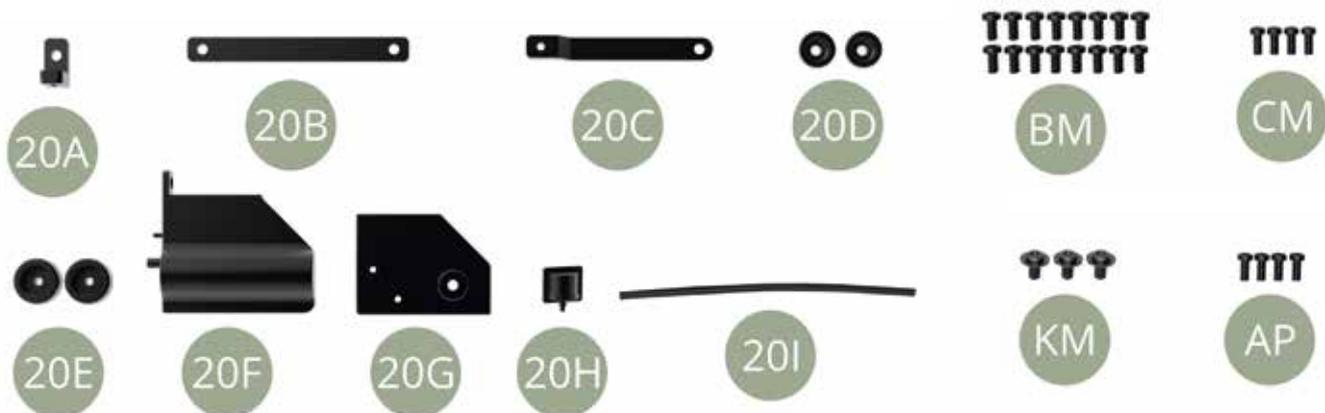
## General view



## Assembly drawings



## The parts of issue 20



**20A** Bracket

**20B** Bonnet support link

**20C** Bonnet support link

**20D** Spacer (x2)

**20E** Top mounting pad (x2)

**20F** Ignition coil housing

**20G** Back plate

**20H** Ignition coil

**20I** High tension lead

**BM** M 2,0 x 4 mm (x 16)

**CM** M 1,7 x 4 mm (x 4)

**KM** M 2,3 x 4 x 5,5 mm (x 3)

**AP** 1,7 x 4 mm (x 4)

## Step 4

Fit 20H ignition coil to 20G Back plate.

Fit 20G Back plate to 20F Ignition coil housing and fix with AP screw. Fit 20I High tension lead to 20F Ignition coil housing nozzle.



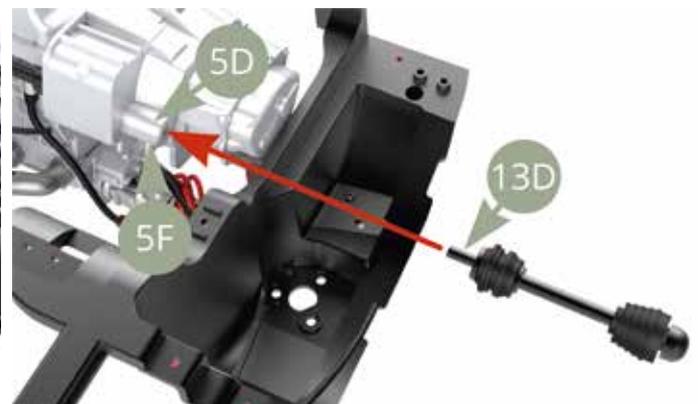
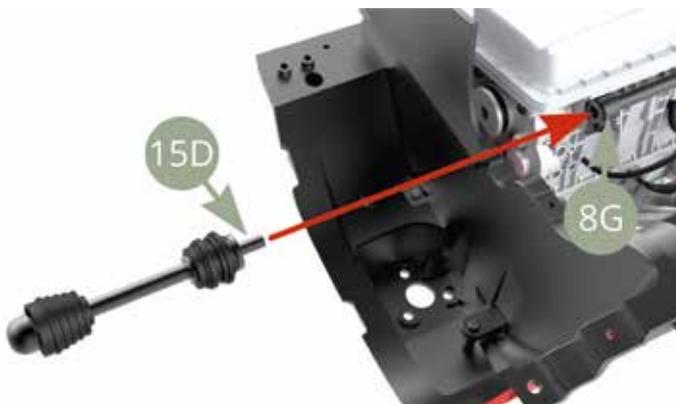
Fit 20F Ignition coil housing to 10A Front wheel arc frame and fix with BM screw.  
Fit free end of 20I High tension lead to one remaining free nozzle of 6G Distributor cap. Refer to illustration above and two following illustrations.



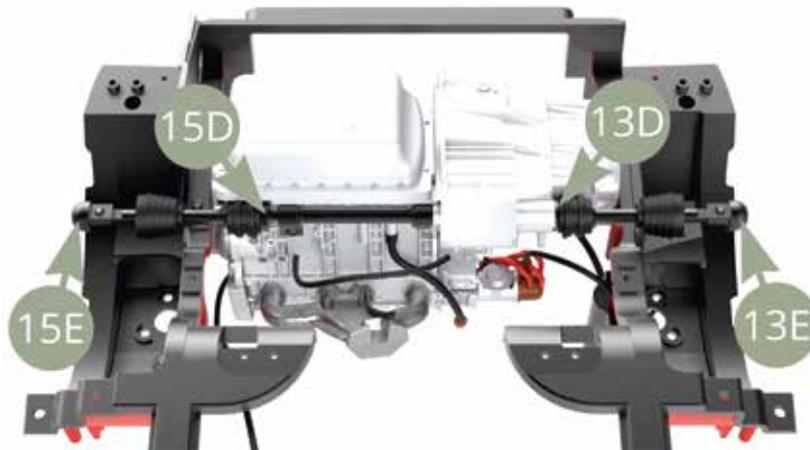
20I High tension lead connected to 6G Distributor cap.



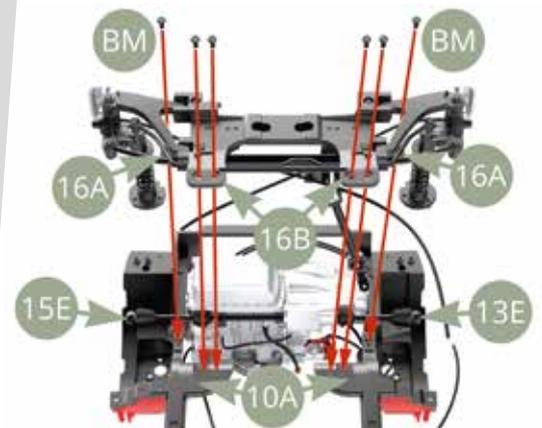
Fit 15D Pivot link to 8G Drive shaft extension.  
Fit 13D Pivot link to socket formed by 5D Bottom and 5F Top Gearbox housings.



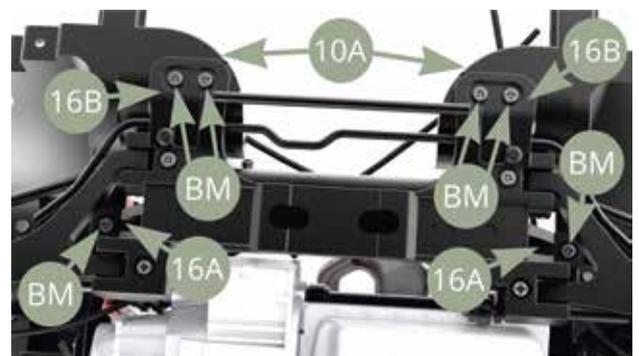
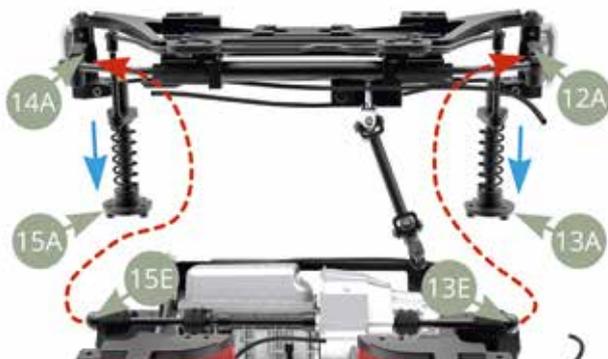
13E and 15E Stub axles fitted in place.



Fit 16A Lower suspension arm and 16B Subframe to 10A Front wheel arc frame to fix with six BM screws. Prior to fixing with screws, and while performing fitting motion (blue arrows on illustration below), guide 13E and 15E Stub axles to fit in back cavities of 12A and 14A Hub carriers. Also at the same time, guide 13A and 15A Top mountings to meet their respective sockets in 10A Front wheel arcs. To better understand the above described, take a look at eight following close up illustrations with pertinent comments.



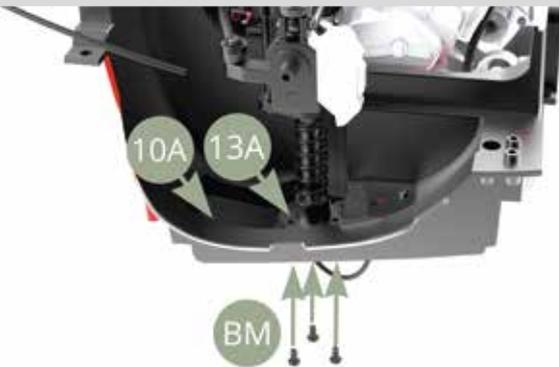
Guide 13E and 15E Stub axles to fit in back cavities of 12A and 14A Hub carriers.



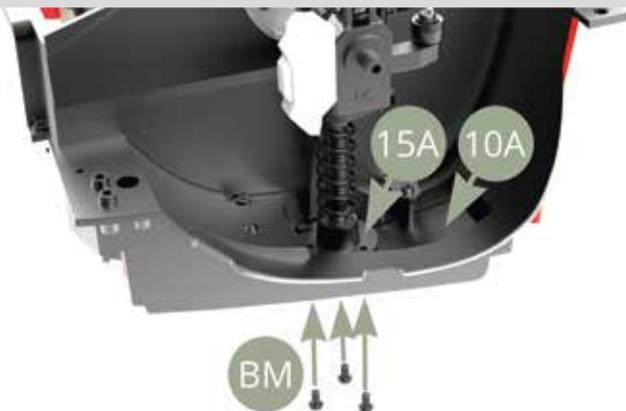
15E Stub axle fit into back cavity of 14A Hub carrier. Move 15F Rubber bellows to 14A Hub carrier. 13E Stub axle fit into back cavity of 12A Hub carrier. Move 13F Rubber bellows to 12A Hub carrier.



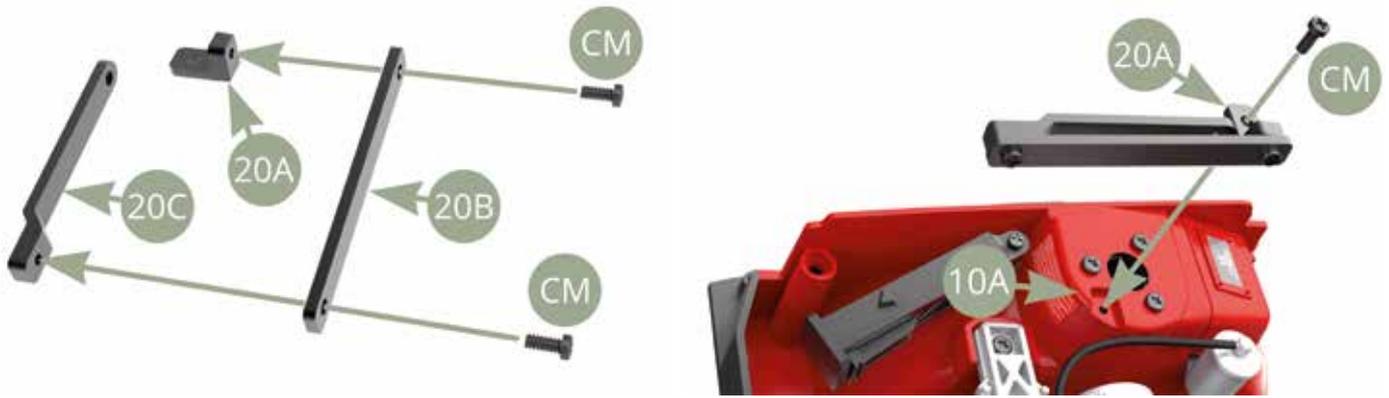
Fit 13A Top mounting to 10A Front wheel arc frame and fix with three BM screws (illustration above and below).



Fit 15A Top mounting to 10A Front wheel arc frame and fix with three BM screws (illustration above and below).



Fit 20C Bonnet support link and 20A Bracket to 20B Bonnet support link and fix with two CM screws. Fit 20A Bracket to 10A front wheel arc frame and fix with CM screw.



Fit 20D Spacer to 20E Mounting pad and fix with AP screw. Make 2 sets. Fit 20E Mounting pads to 10A front wheel arc frame sockets.



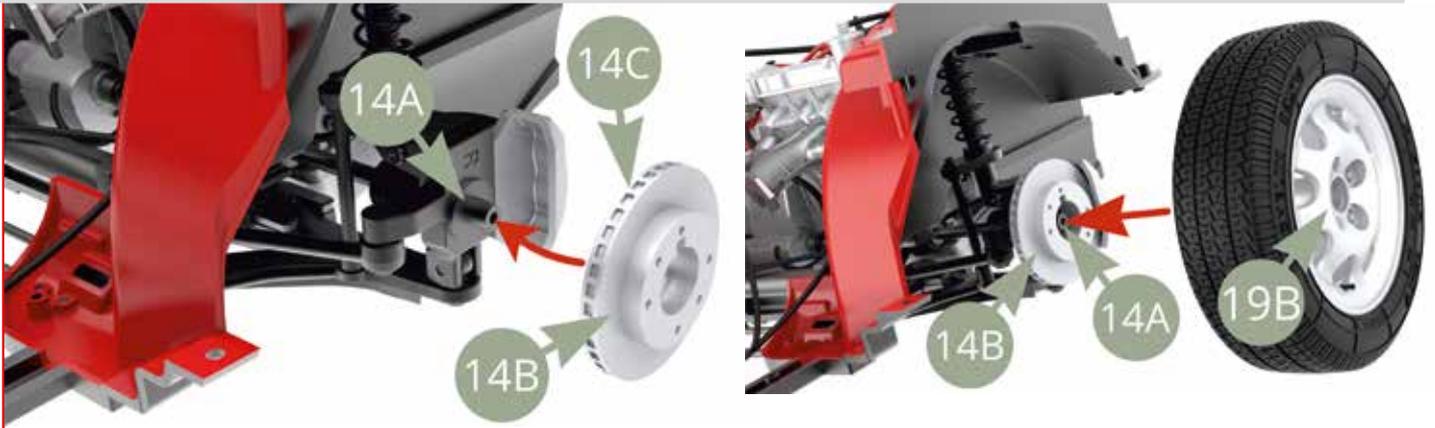
Fit 12B and 12C Brake disc to 12A Hub carrier axle. Mount 4B Wheel rim hub to 12A Hub carrier axle.



Fix 4B Wheel rim hub with KM screw via 4D Washer. Keep 4C Hub cover in safe place for later assembly stages.



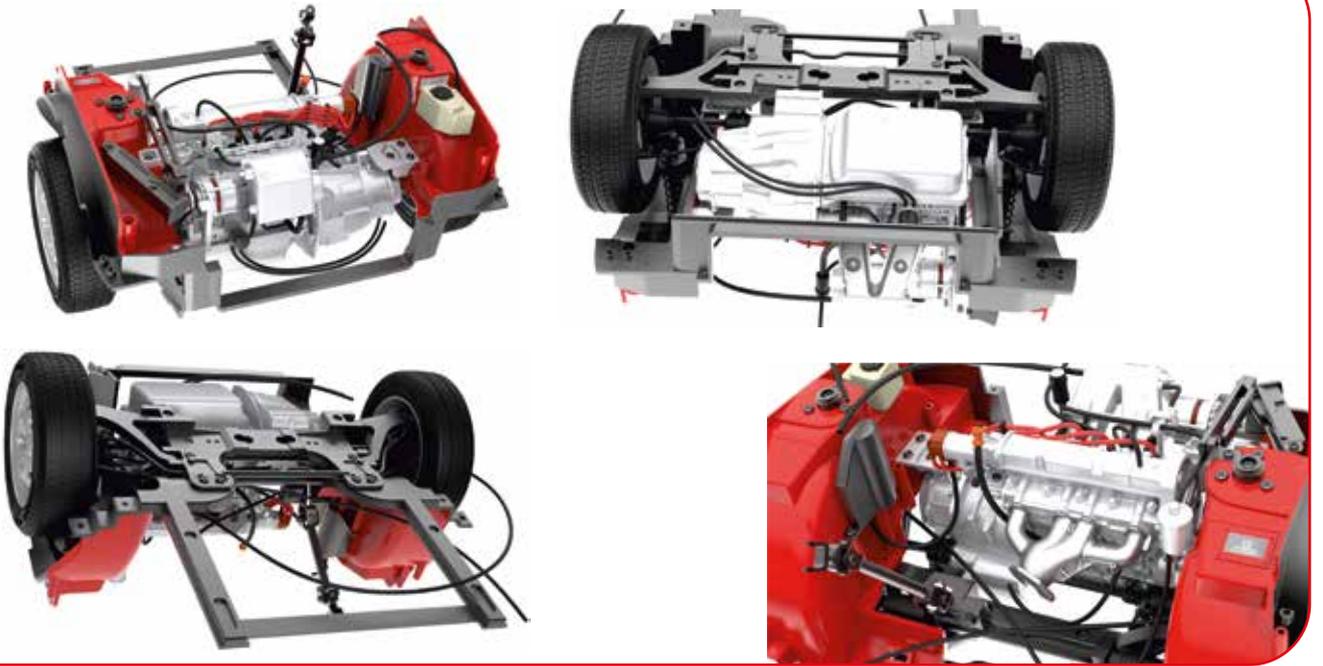
Fit 14B and 14C Brake disc to 14A Hub carrier axle. Mount 19B Wheel rim hub to 14A Hub carrier axle.



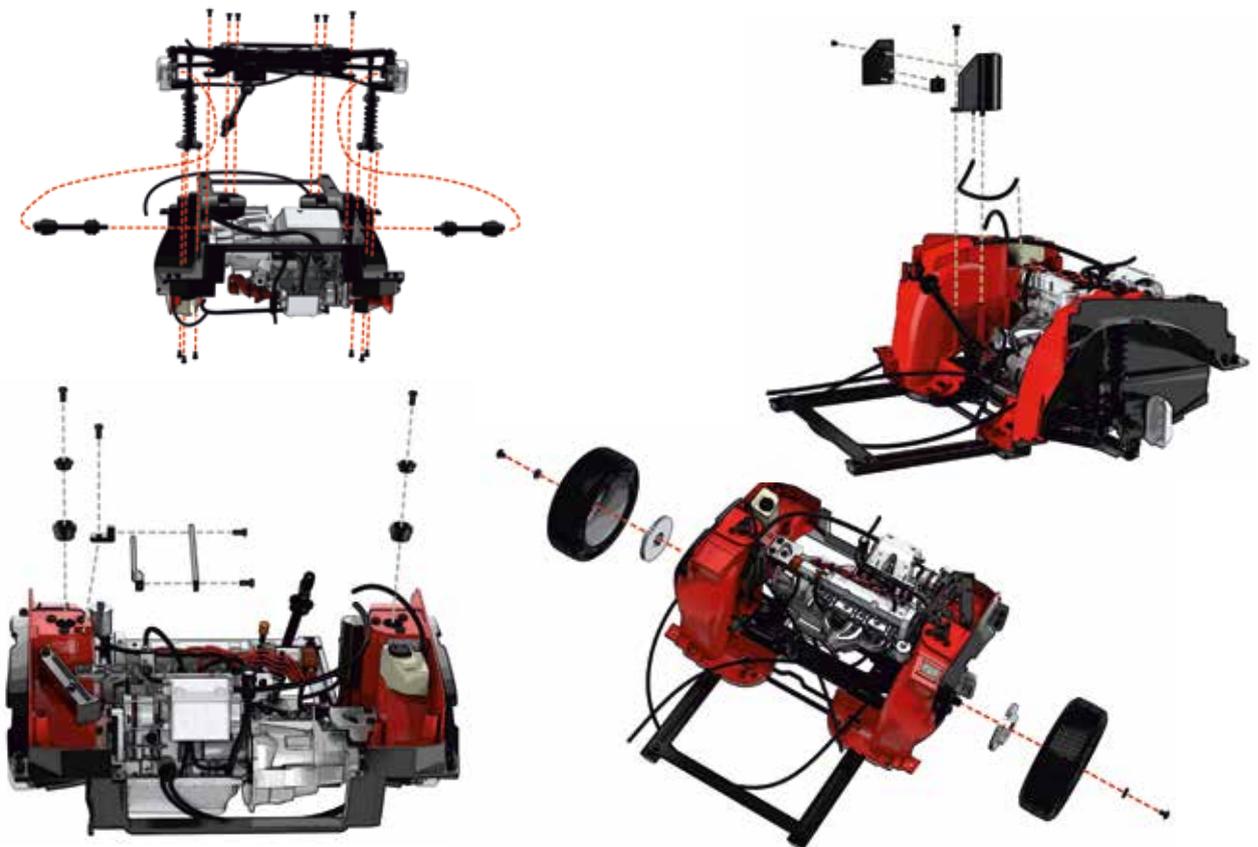
Fix 19B Wheel rim hub with KM screw via 19D Washer. Keep 19C Hub cover in safe place for later assembly stages.



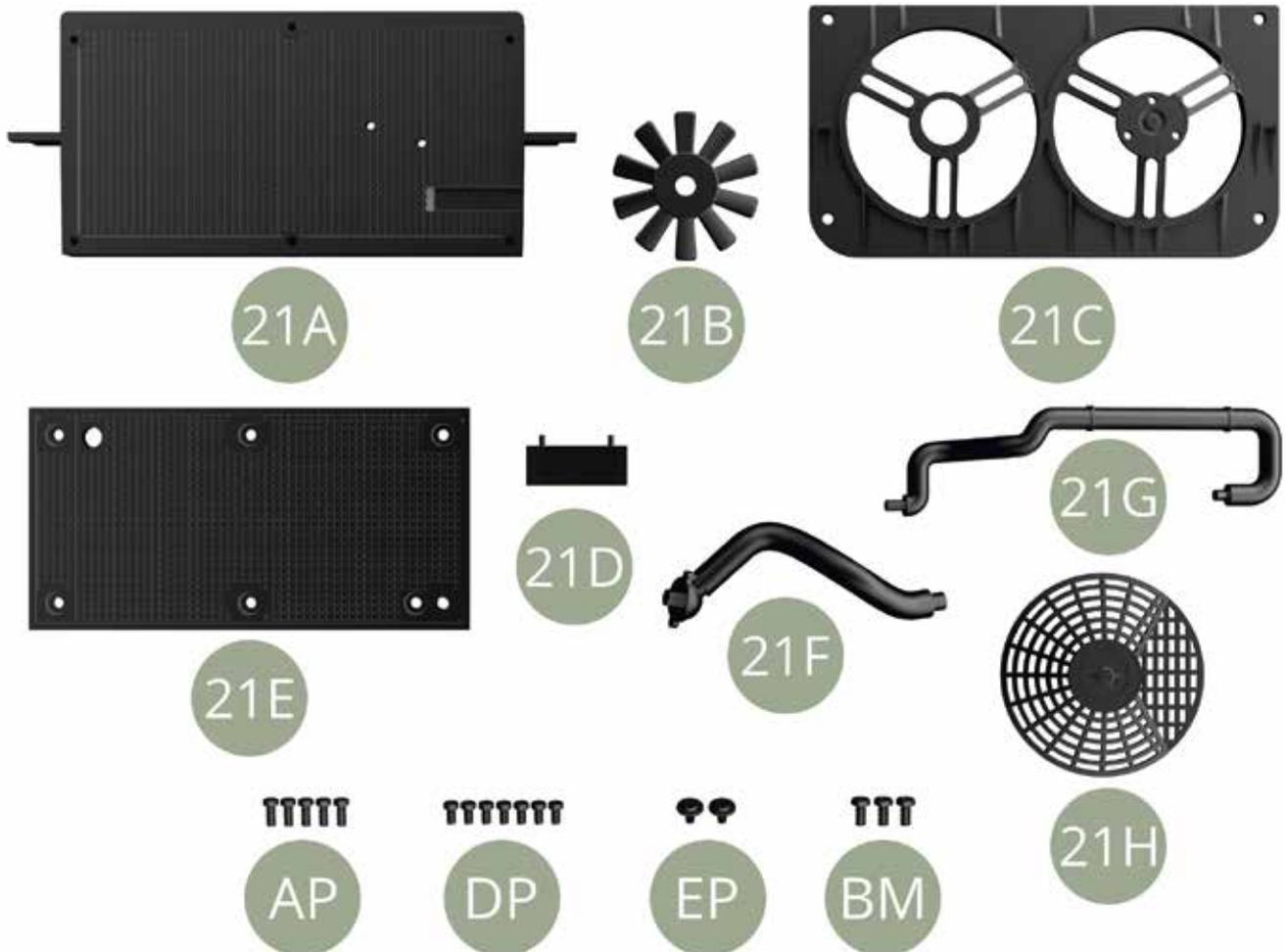
# General view



# Assembly drawings



## The parts of issue 21



**21A** Radiator case

**21B** Rear panel

**21C** Cooling fan

**21D** Cooling fan frame

**21E** Oil radiator

**21F** Coolant hose

**21G** Coolant hose

**21H** Cooling fan motor grid

**AP** M 1,7 x 4 mm (x 5)

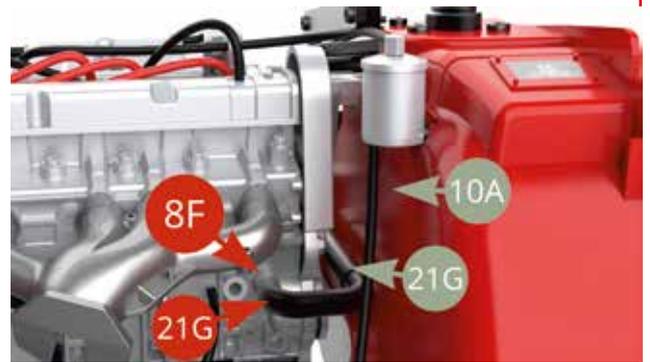
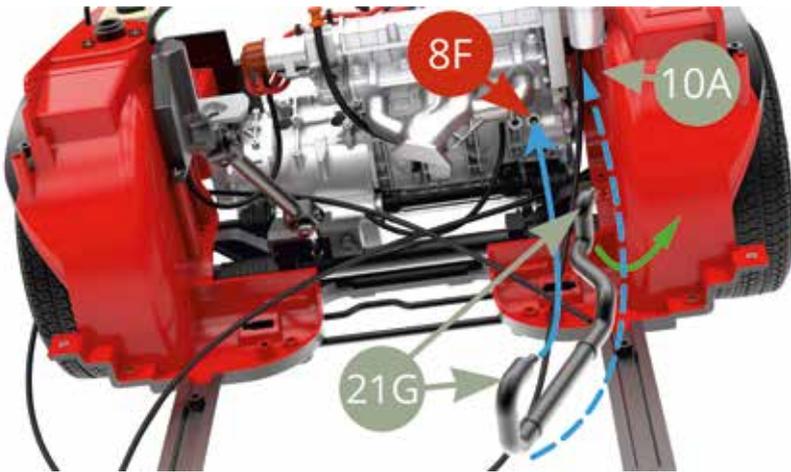
**DP** M 1,7 x 3 mm (x 7)

**EP** M 1,7 x 3 x 5 mm (x 2)

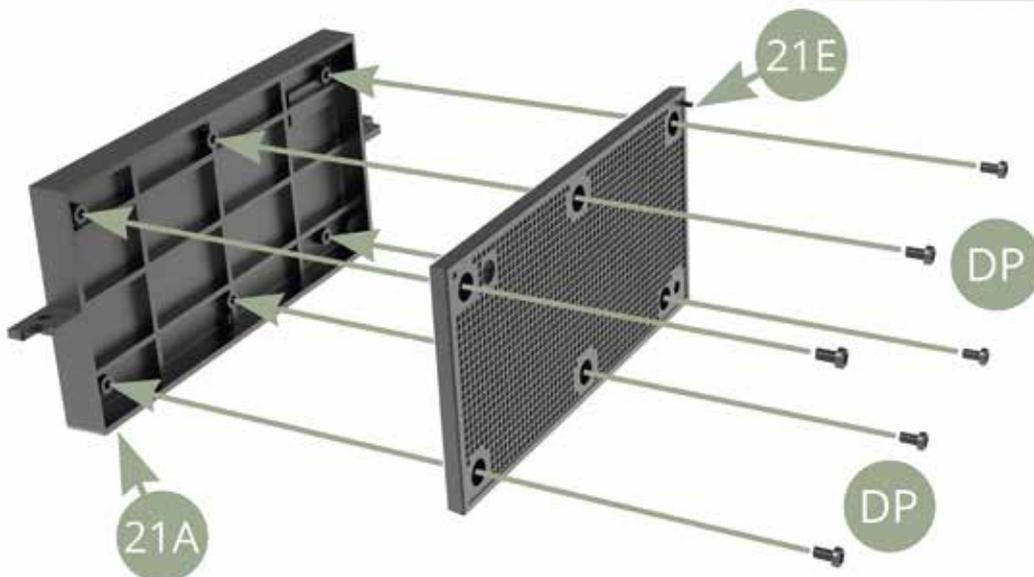
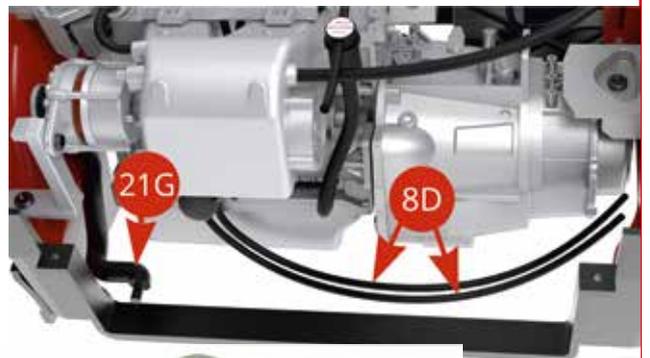
**BM** M 2,0 x 4 mm (x 3)

# Step 1

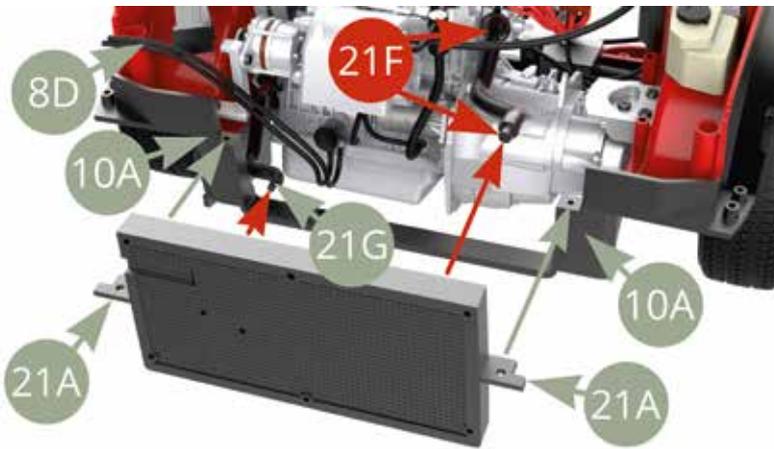
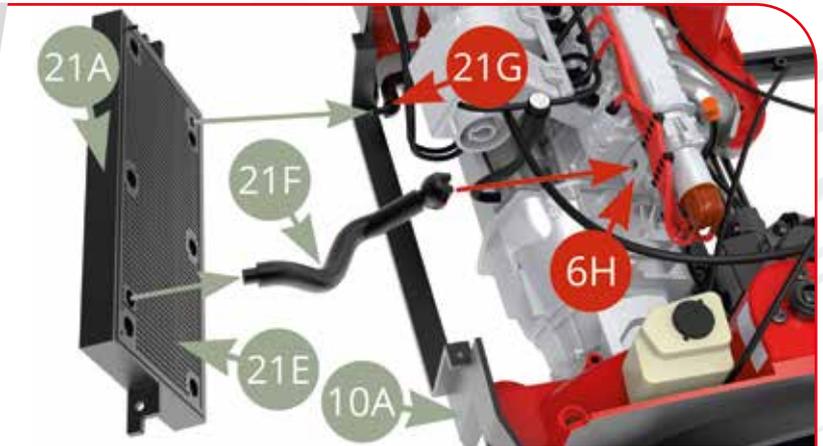
Fit 21G Coolant hose along 10A Right front wheel arc (blue dashed arrow) moving it forward and rotating counter clock wise (green arrow) to achieve its rear end fitting into 8F Right engine block socket (illustrations below).



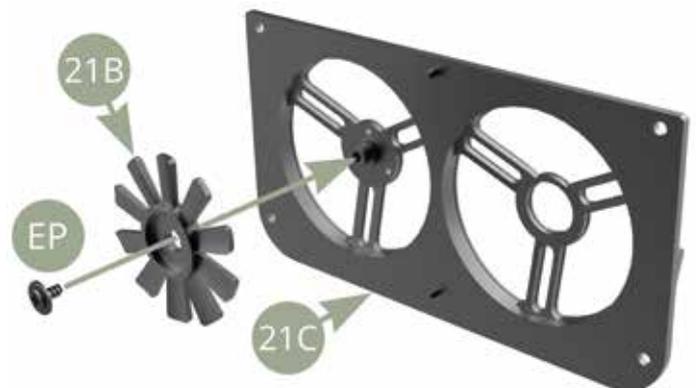
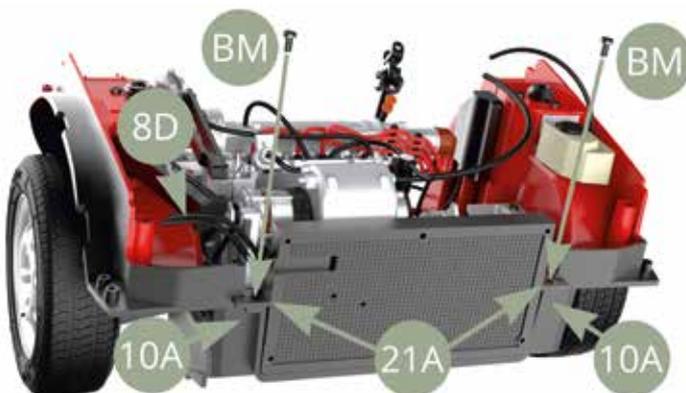
Front end of 21G Coolant hose. Note two 8D Oil hoses that will need to be used in next steps. Fit 21E Rear panel to 21A Radiator case and fix with six DP screws.



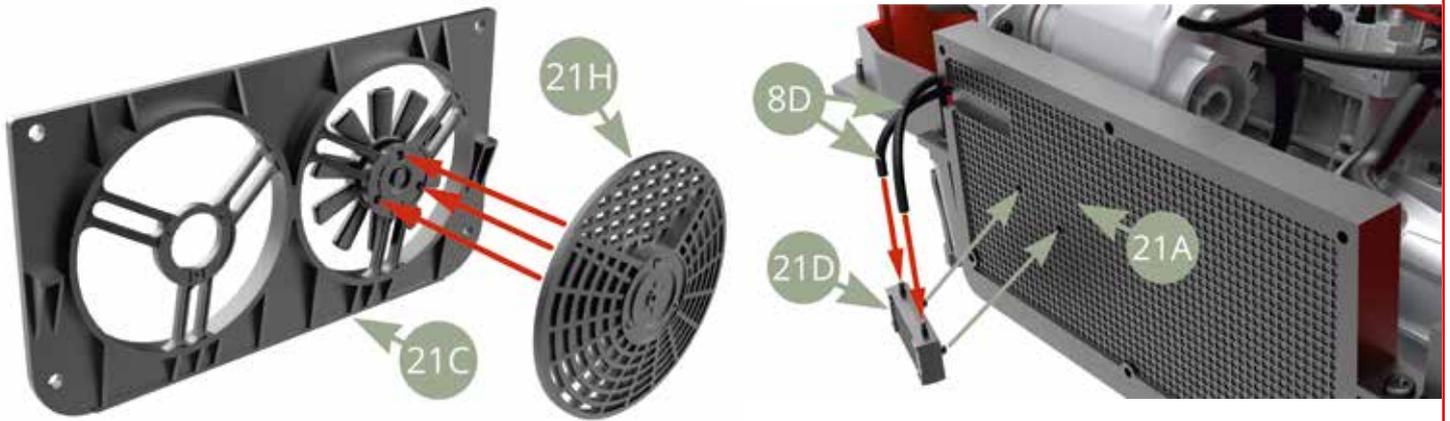
Next we need to fit 21A Radiator case to 10A Front frame at the same time connecting 21E Back panel to 21G Coolant hose nozzle and 21F Coolant hose nozzle, with the latter other end fitting to 6H Thermostat housing (illustrations below).



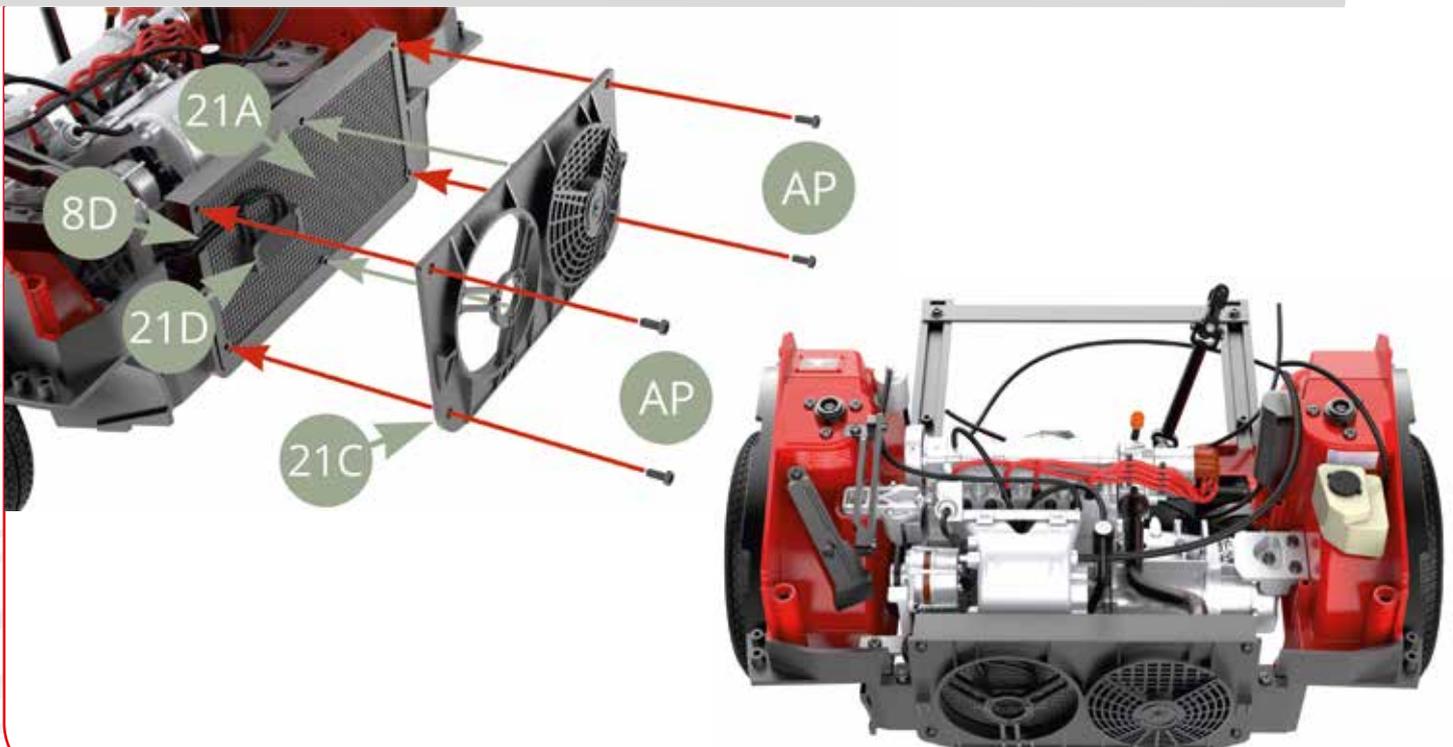
Fix 21A radiator case side brackets to 10A Front frame with two BM screws. Lead two 8D Oil hoses to upper corner of 21A Radiator case. Fit 21B Cooling fan to 21C Cooling fan frame with EP screw.



Fit 21H Cooling fan motor grid by its three pegs to 21C Cooling fan frame.  
Connect 8D Oil hoses to 21D Oil radiator nozzles, and fit the latter to 21A Radiator case.



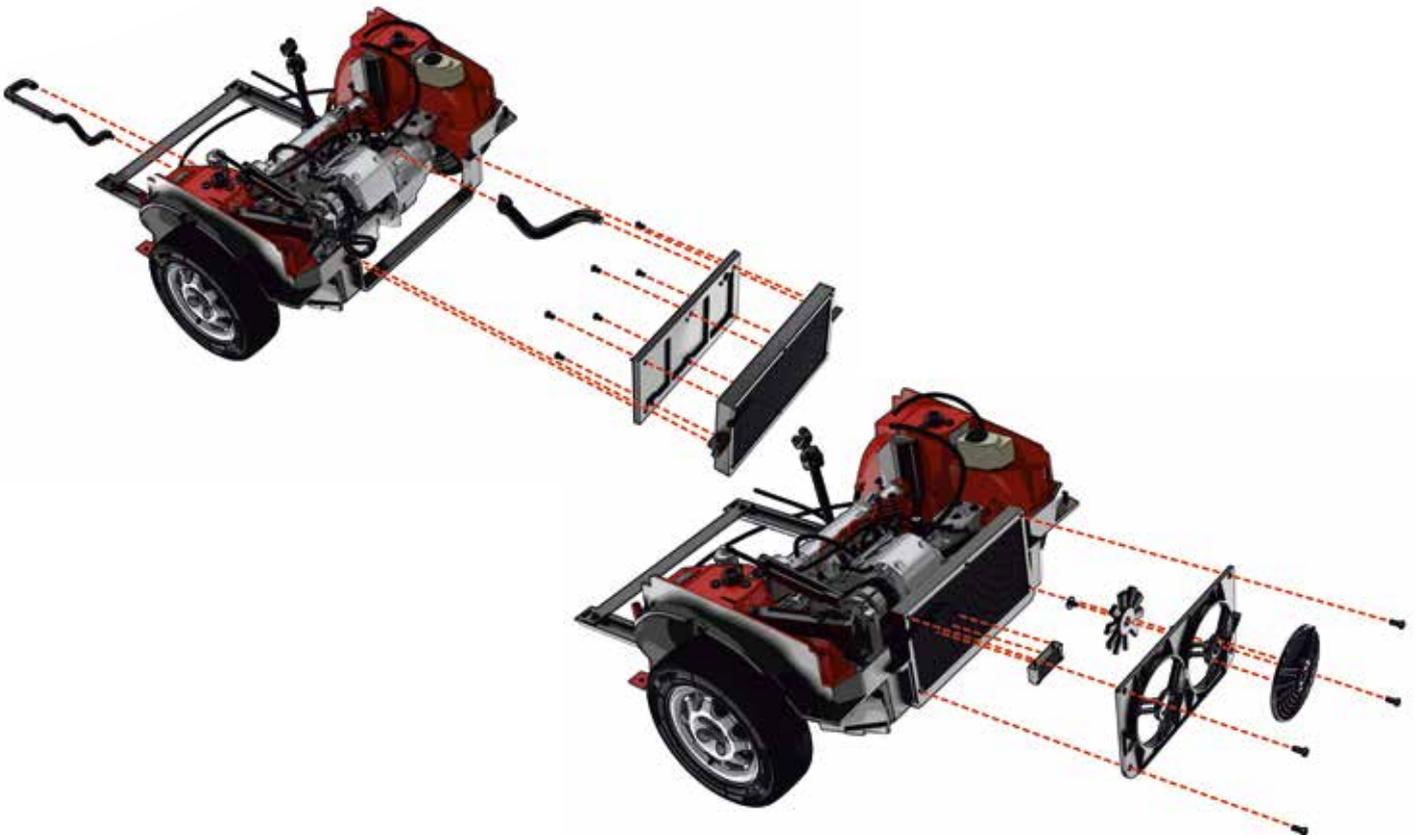
Fit 21C Cooling fan frame to 21A Radiator case and fix with four AP screws.



## General view



## Assembly drawings



## The parts of issue 22



**22A** Chassis panel

**22B** Pinion shaft support

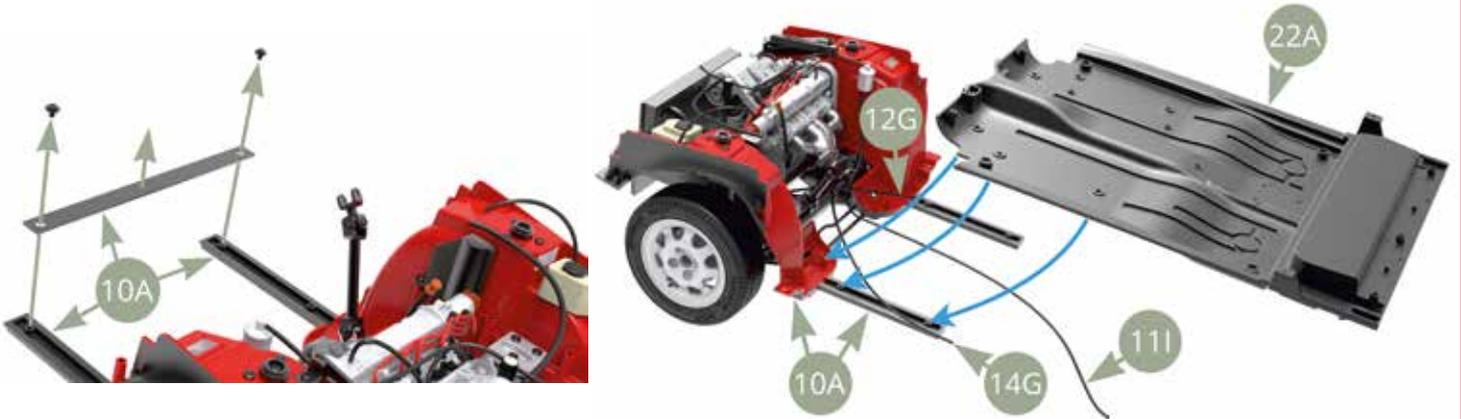
**AM** M 1,7 x 3 mm (x 2)

**BM** M 2,0 x 4 mm (x 8)

# Step 2

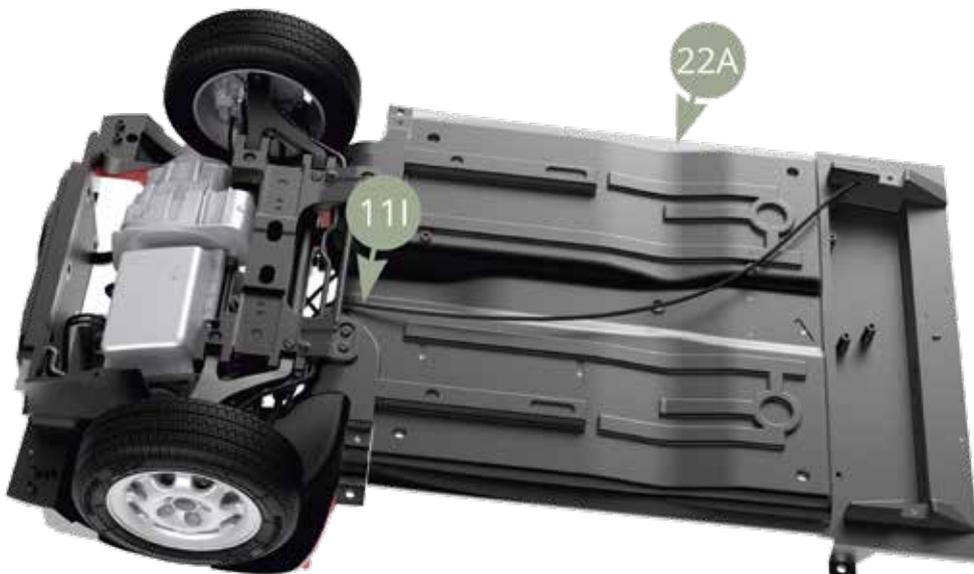
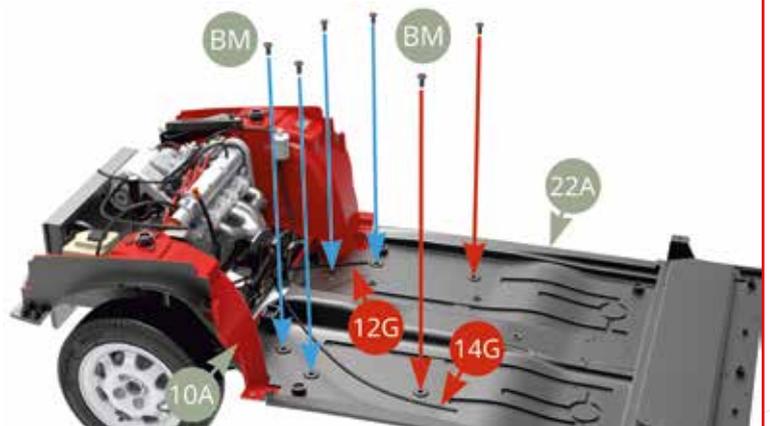
Remove the spacer plank by undoing two screws.

Align 22A Chassis panel to 10A Front wheel arc frame bars. Pass 11I Fuel feed pipe under 22A Chassis panel (see next illustration) and leave 12G and 14G Brake fluid pipes on top of 22A Chassis panel.

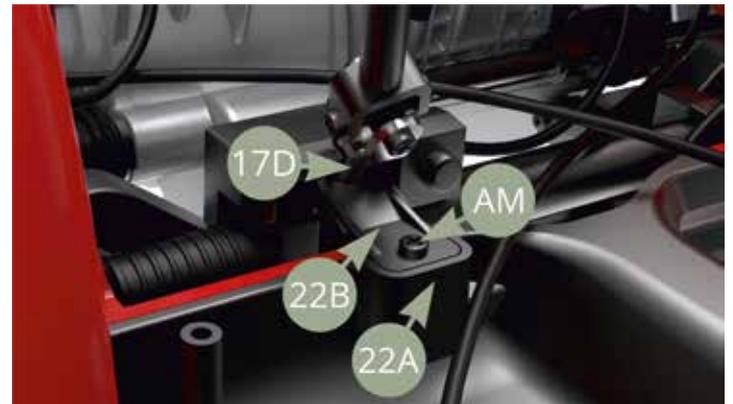
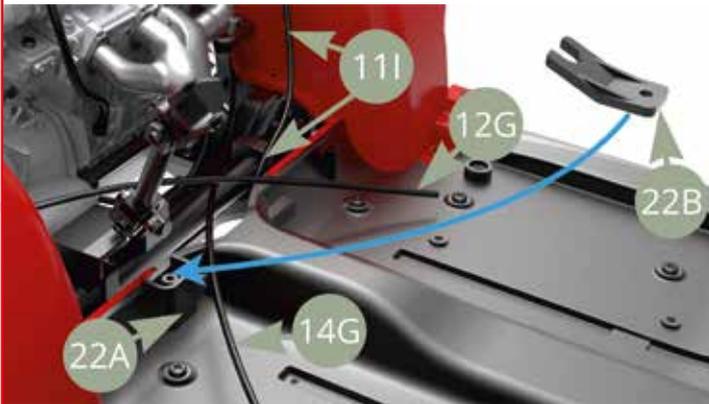


Lead out 11I Fuel feed pipe and leave loose.

Fix 22A Chassis panel to 10A Front wheel arc frame with six BM screws.



Fit 22B Pinion shaft support to 22A Chassis panel and 17D Pinion shaft (illustration below) and fix with AM screw.



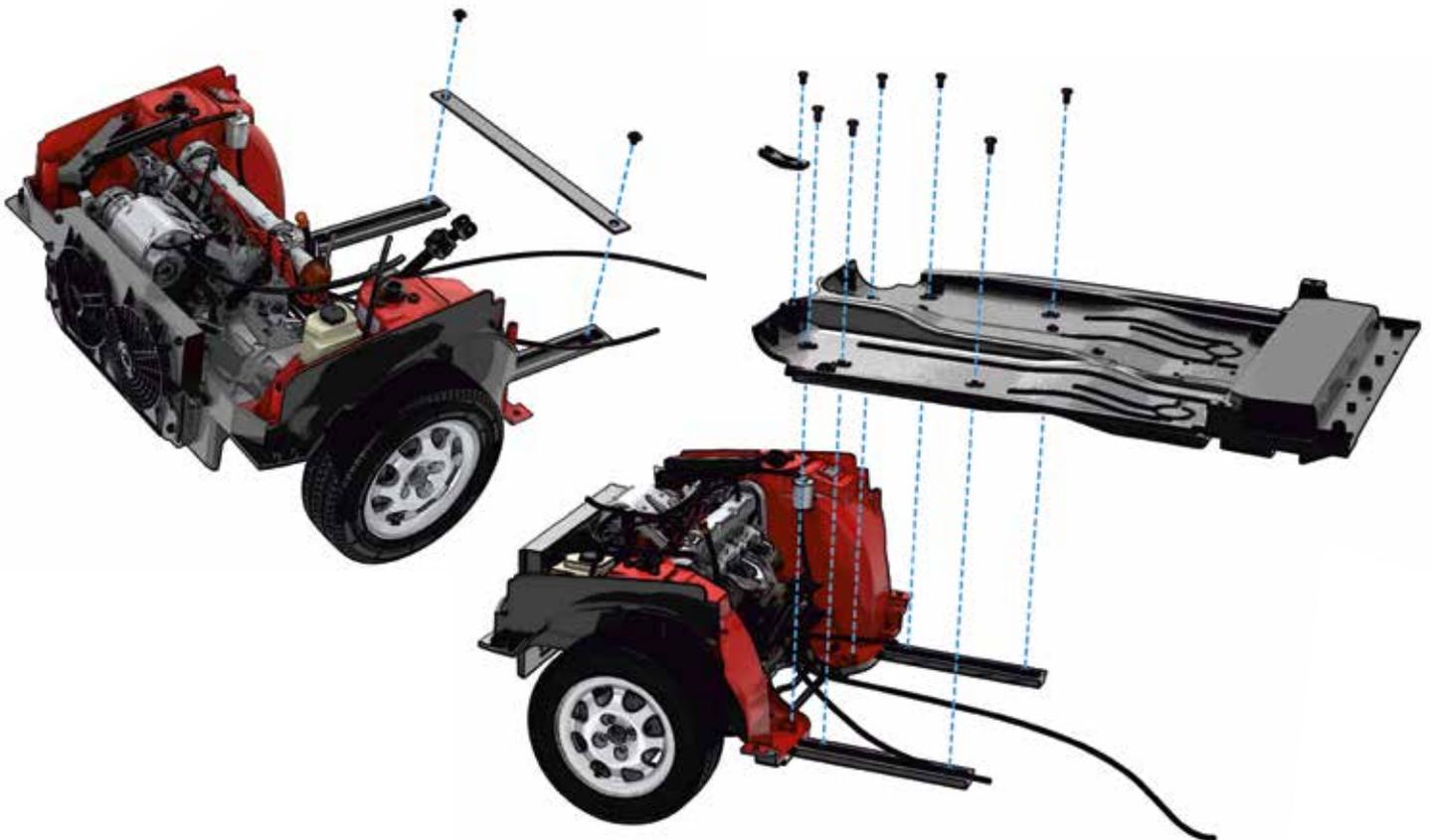
Check function of front wheels steering mechanism : turn any of front wheels (blue arrow) to observe in response 17G Shaft rotation (green arrow) and vice versa; turn 17G Shaft (green arrow) to observe front wheels turning in response (blue arrow).



## General view



## Assembly drawings



## The parts of issue 23



23B



23C



AM

**23A** Firewall

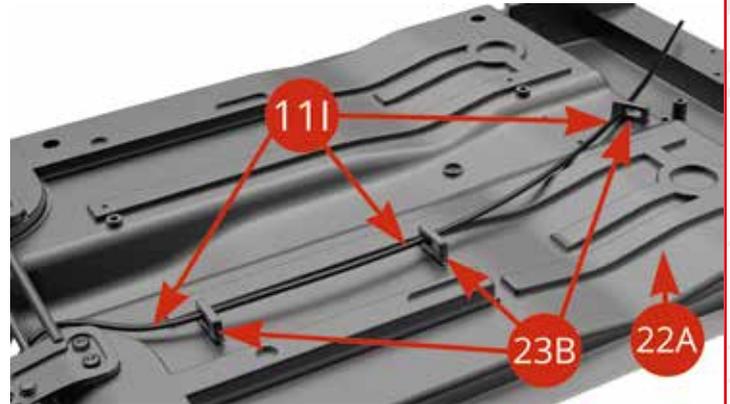
**23B** Fuel/brake lines clamp (x3)

**23C** Brake line clamp (x2)

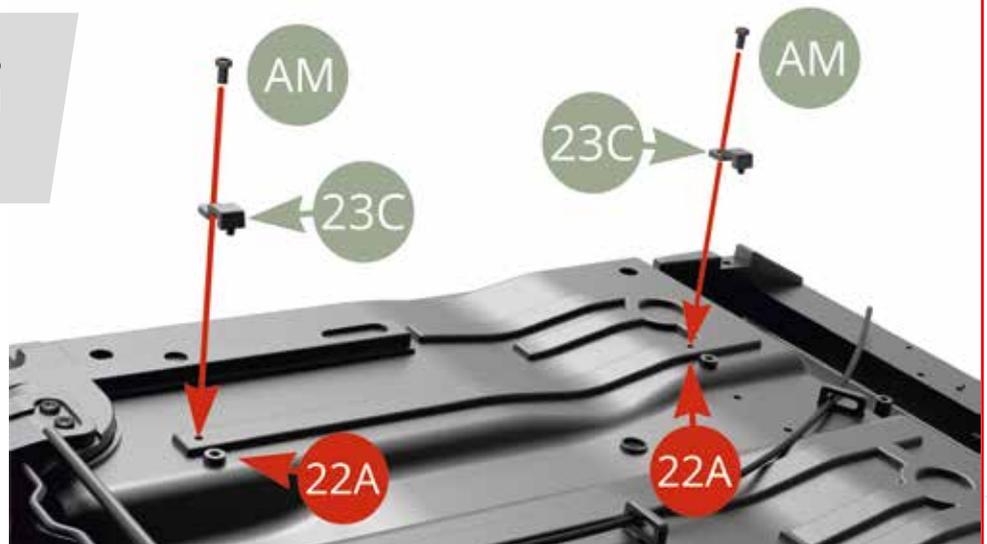
**AM** M 1,7 x 3 mm (x 3)

# Step 3

Fit three 23B Fuel/brake lines clamps to the bottom of 22A Chassis panel.  
 Pass 111 Fuel feed pipe through three 23B Fuel/brake lines clamps.



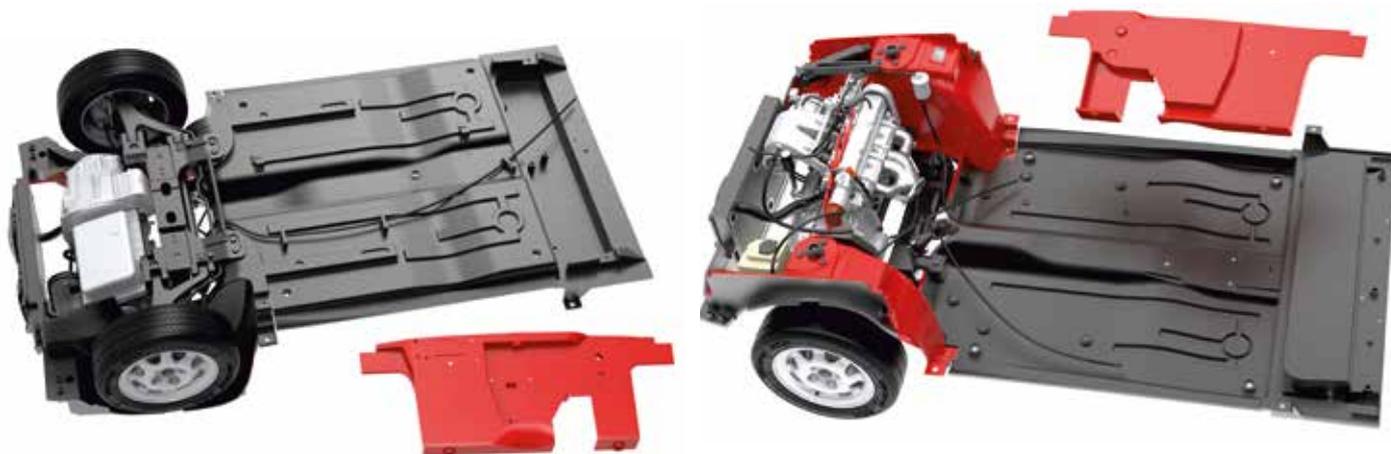
Fit two 23C Brake lines clamp to the bottom of 22A Chassis panel and fix each one with AM screw.



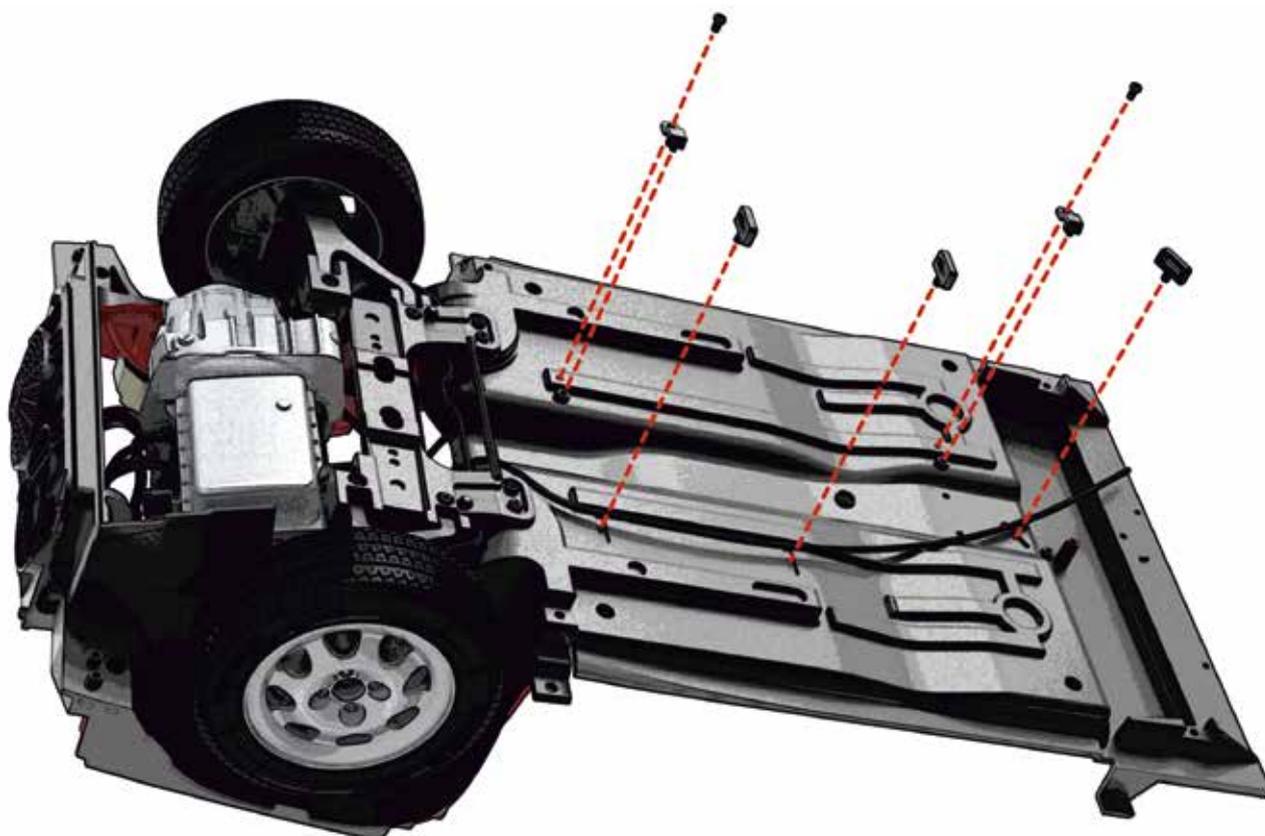
Final close-up.



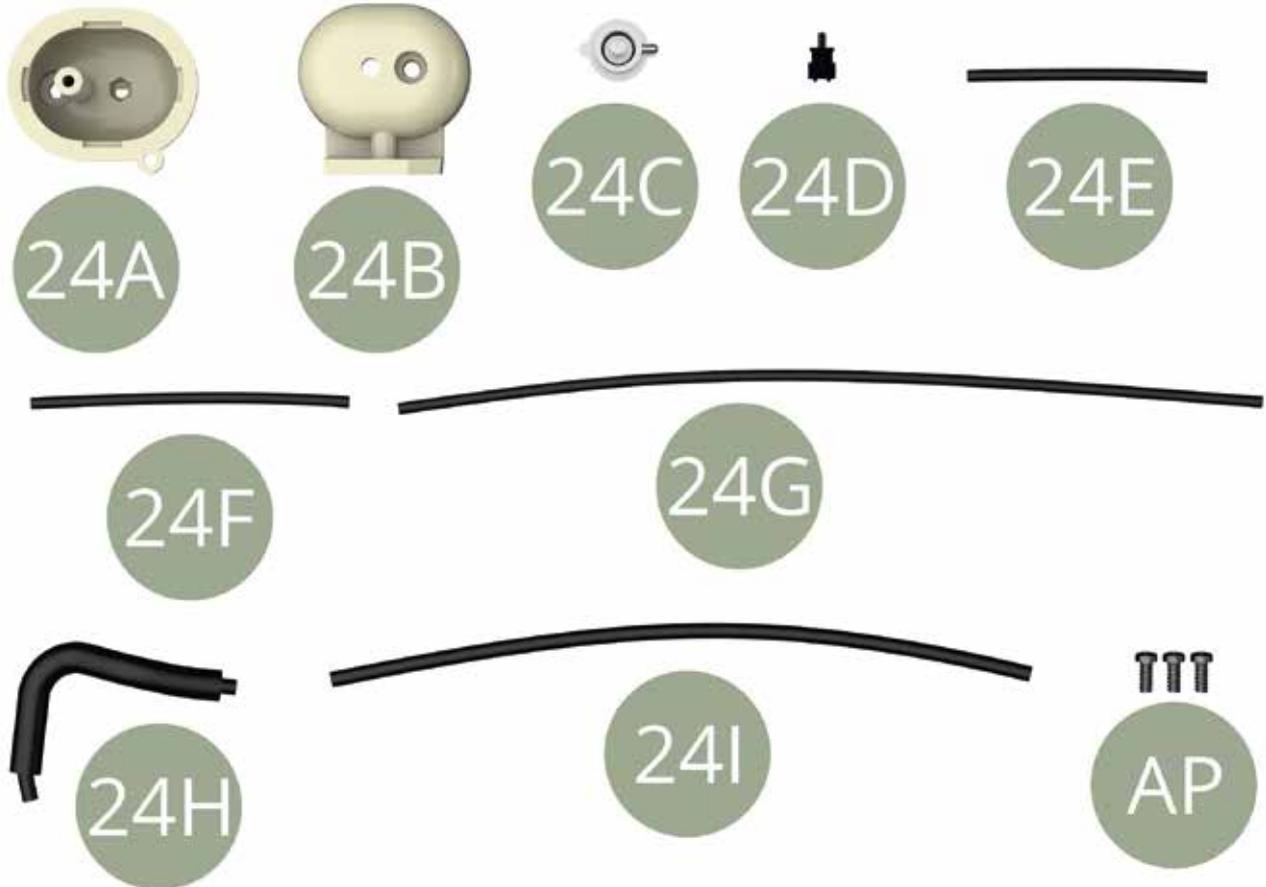
## ***General view***



## ***Assembly drawings***



## The parts of issue 24

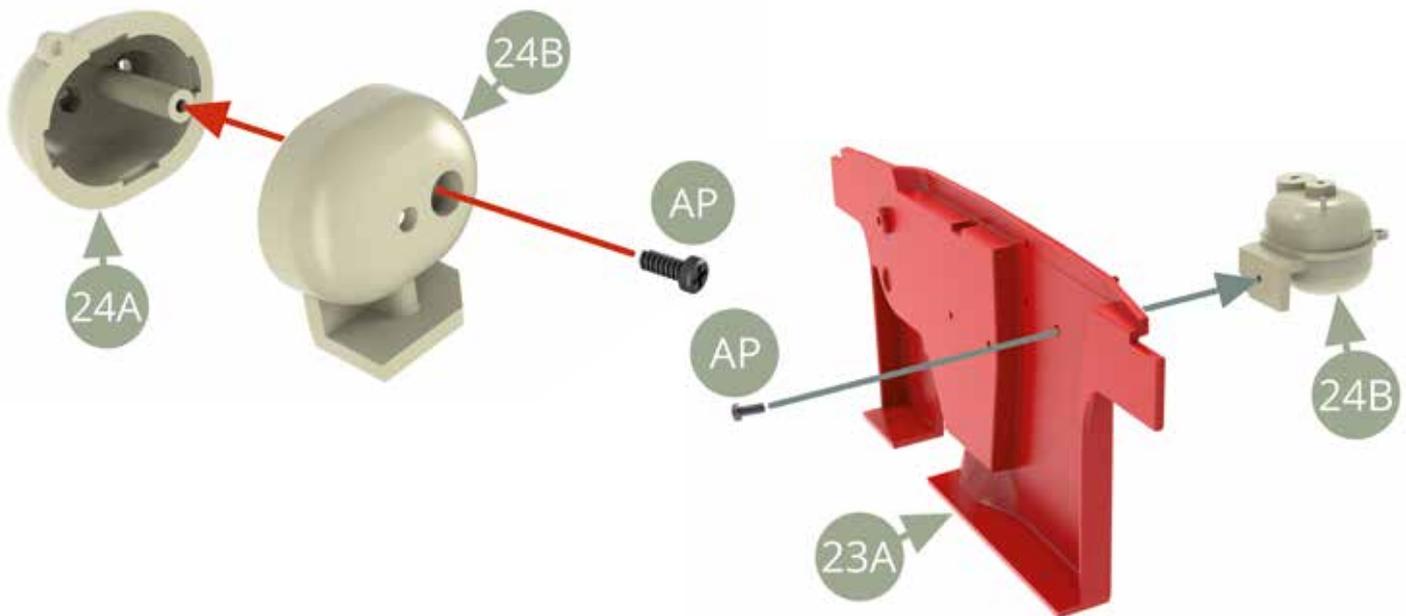


- 24A** Coolant expansion bottle top
- 24B** Coolant expansion bottle bottom
- 24C** Cap
- 24D** Coolant level sensor
- 24E** Coolant level sensor pipe

- 24F** Coolant overflow hoses
- 24G** Radiator coolant hose
- 24H** Engine block coolant hose
- 24I** Engine wiring loom
- AP** 1,7 x 4 mm (x 3)

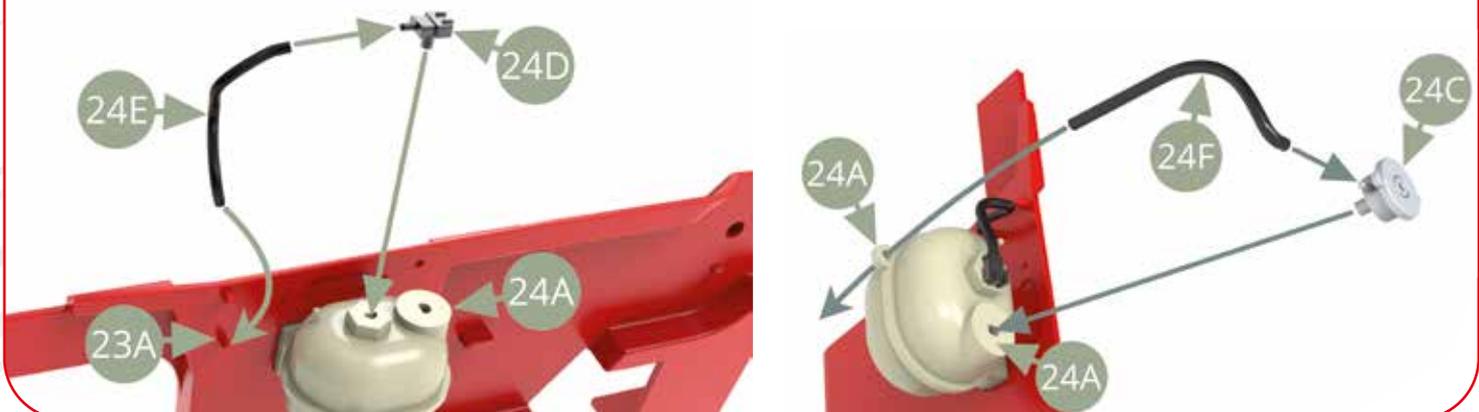
# Step 4

Fit together 24A and 24B Coolant expansion bottle Top and Bottom and fix with AP screw.  
Fit 24B Coolant expansion bottle bottom to 23A Firewall and fix with AP screw.



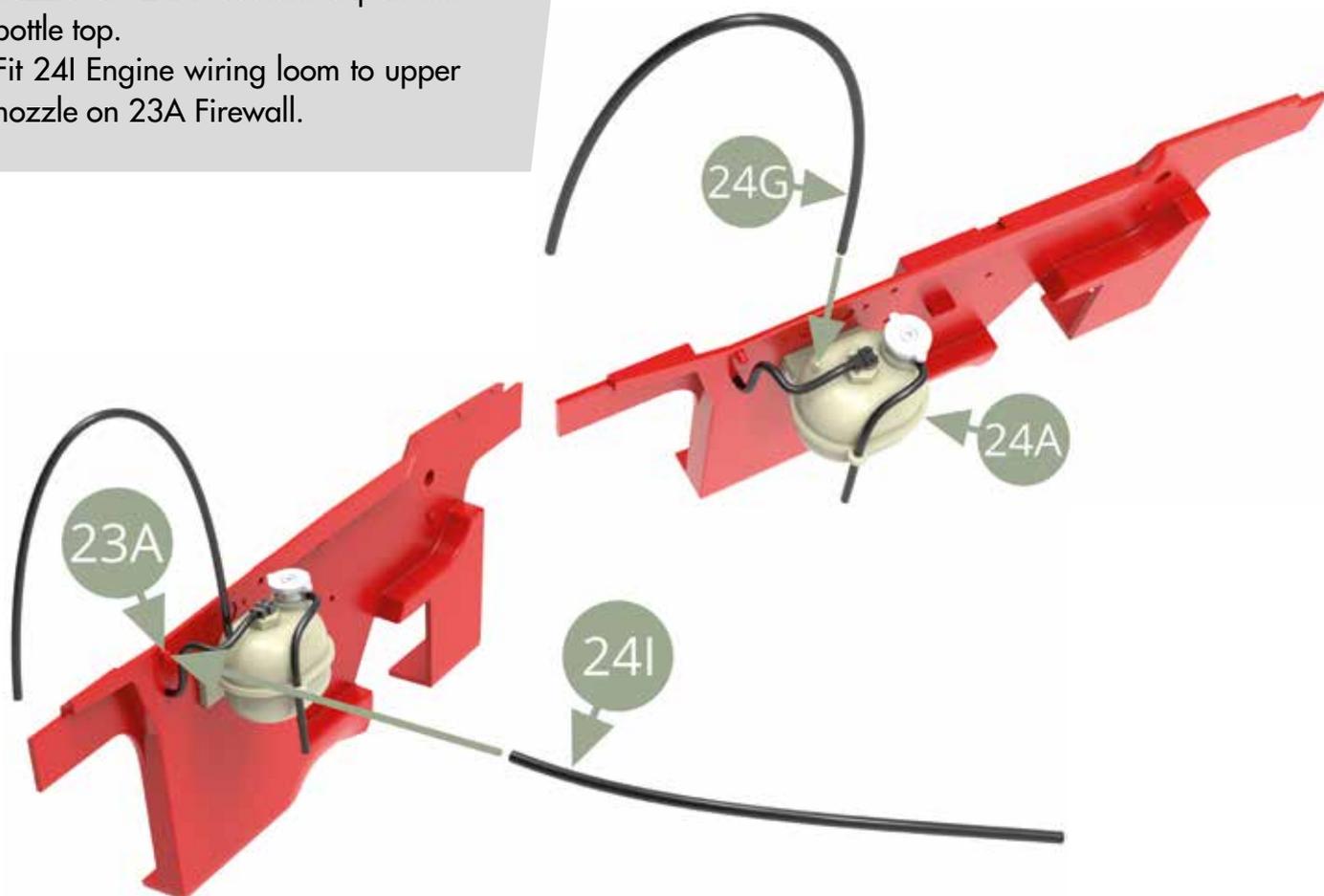
Fit one end of 24E Coolant level sensor pipe to 24D Coolant level sensor, fitting the latter to 24A Coolant expansion bottle top, and free end of 24E Coolant level sensor pipe to lower nozzle on 23A Firewall.

Fit one end of 24F Coolant overflow hose to 24C Cap, fitting the latter to 24A Coolant expansion bottle top, and lead free end of 24F Coolant overflow hose through support ring on the lower side of 24A Coolant expansion bottle top.



Fit 24G Radiator coolant hose to the nozzle on 24A Coolant expansion bottle top.

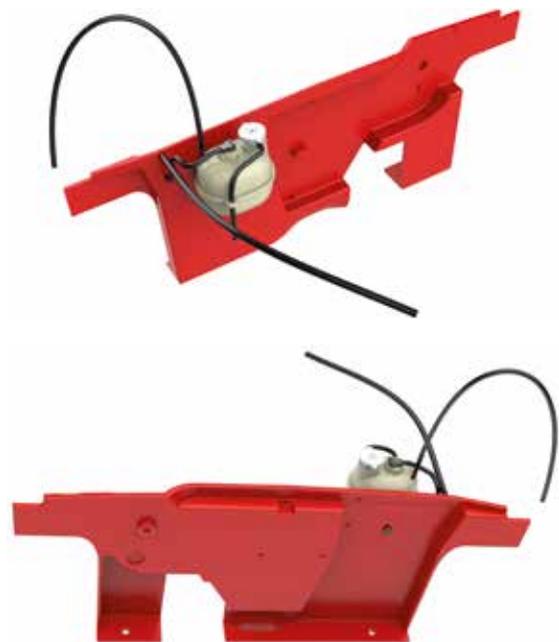
Fit 24I Engine wiring loom to upper nozzle on 23A Firewall.



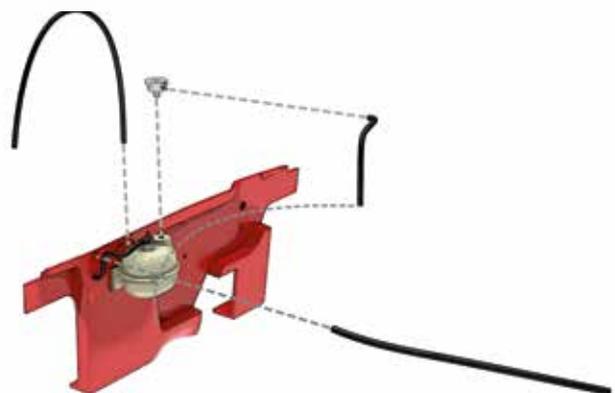
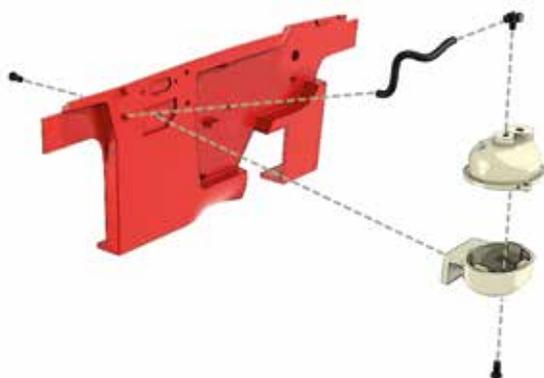
Fit 24H Engine block coolant hose to the socket on 8F Right Engine block (bottom illustrations).



## ***General view***



## ***Assembly drawings***



## The parts of issue 25



25A



25B



25C



25D



25E



25F



25G



AM



CP

**25A** Brakes master cylinder

**25B** Cap

**25C** Brakes booster

**25D** Brakes fluid reservoir

**25E** Rear left brake line  
(shorter)

**25F** Rear right brake line  
(longer)

**25G** Clamp

**AM** M 1,7 x 3 mm (x 2)

**CP** M 1,7 x 5 mm (x 3)

# Step 1

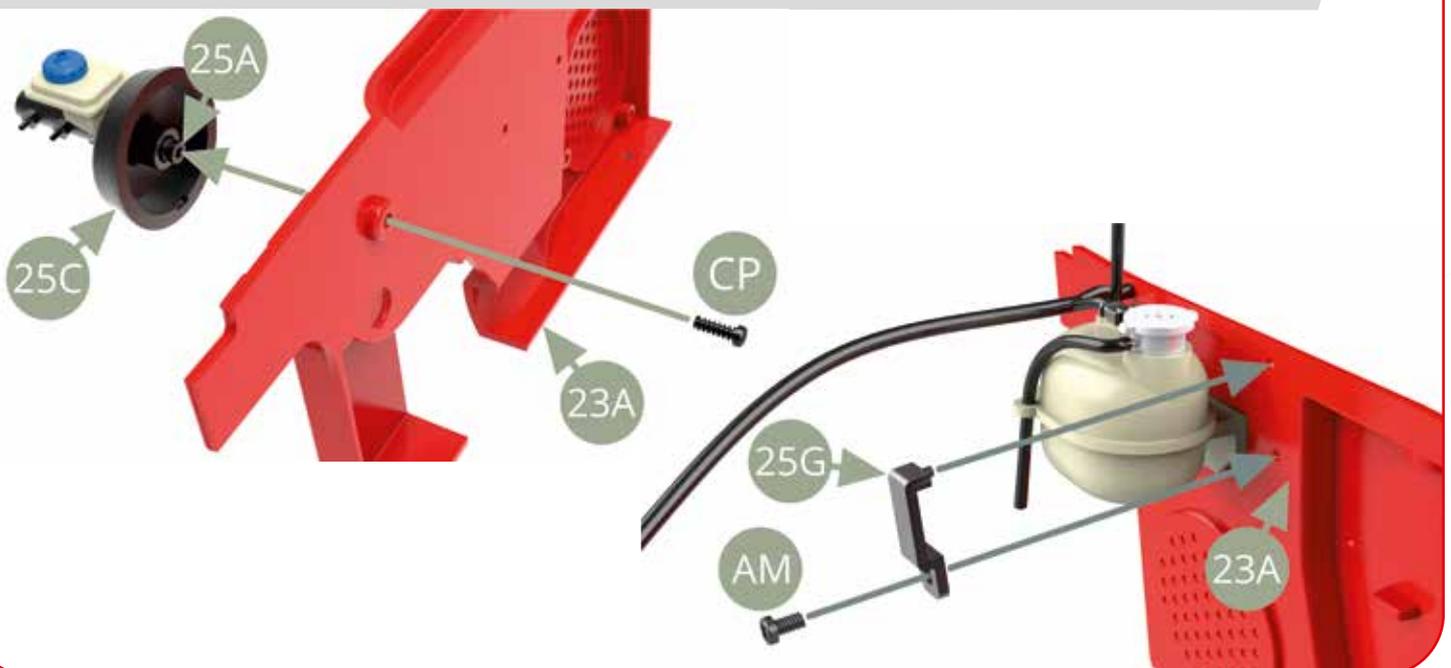
Fit 25B Cap to 25D Brakes fluid reservoir. Fit 25D Brakes fluid reservoir to 25A Brakes master cylinder and fix with CP screw.

Fit 25A Brakes master cylinder to 25C Brakes booster.



Fit 25A Brakes master cylinder to 23A Firewall and fix with CP screw.

Fit 25G Clamp to 23A Firewall and fix with AM screw.



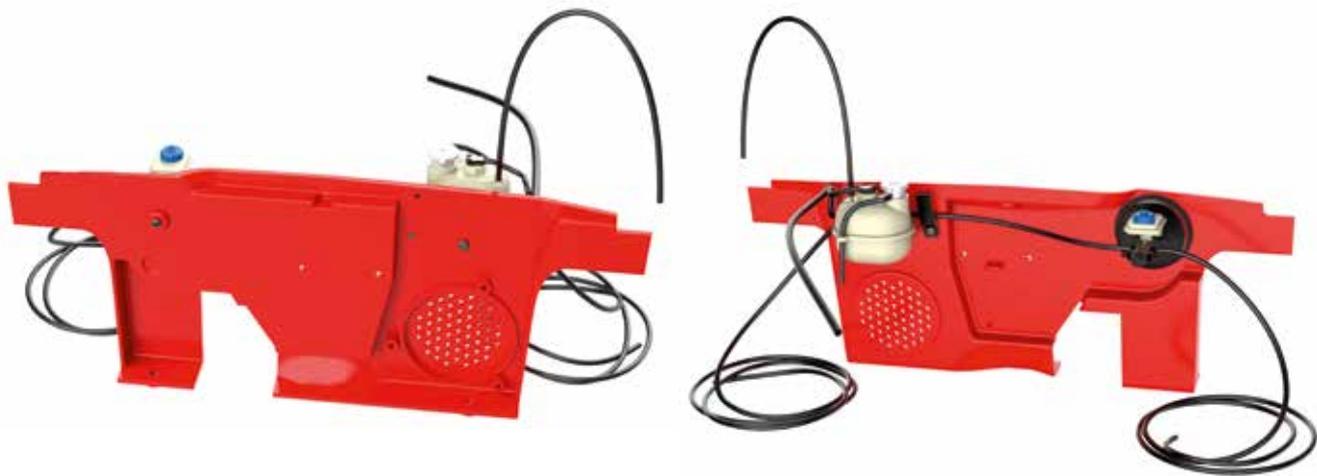
Pass 25F Rear right brake line behind 24A Coolant expansion bottle top, through 25G Clip and fit to the pointed nozzle on 25A Brakes master cylinder.  
Fit 25E Rear left brake line to the pointed nozzle on 25A Brakes master cylinder.



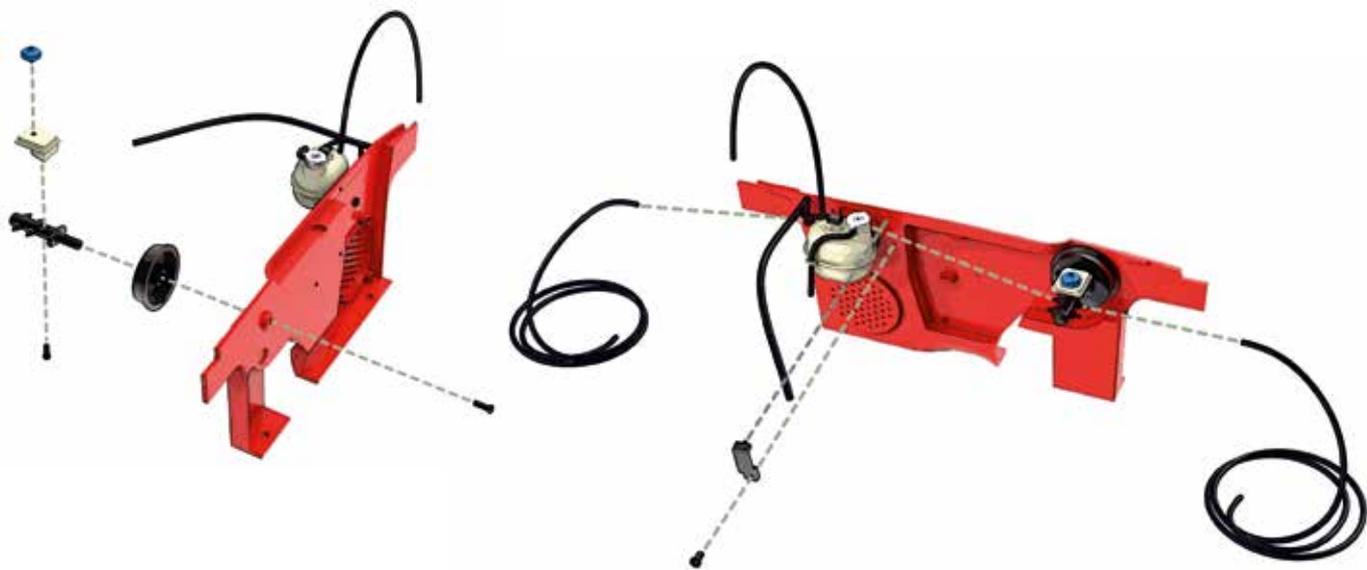
Detail view



## ***General view***



## ***Assembly drawings***



## The parts of issue 26



26A



26B



26C



26D



26E



26F



26G

TTT

AM

TTT

BM

TTTTTTTTTTTTTT

AP

**26A** Air filter Housing half

**26B** Air filter Housing half

**26C** Air filter Support

**26D** Air intake Duct half

**26E** Air intake Duct half

**26F** Filter to Flow meter Duct half

**26G** Filter to Flow meter Duct half

**AM** M 1,7 x 3 mm (x 3)

**BM** M 2,0 x 4 mm (x 3)

**AP** 1,7 x 4 mm (x 11)

## Step 2

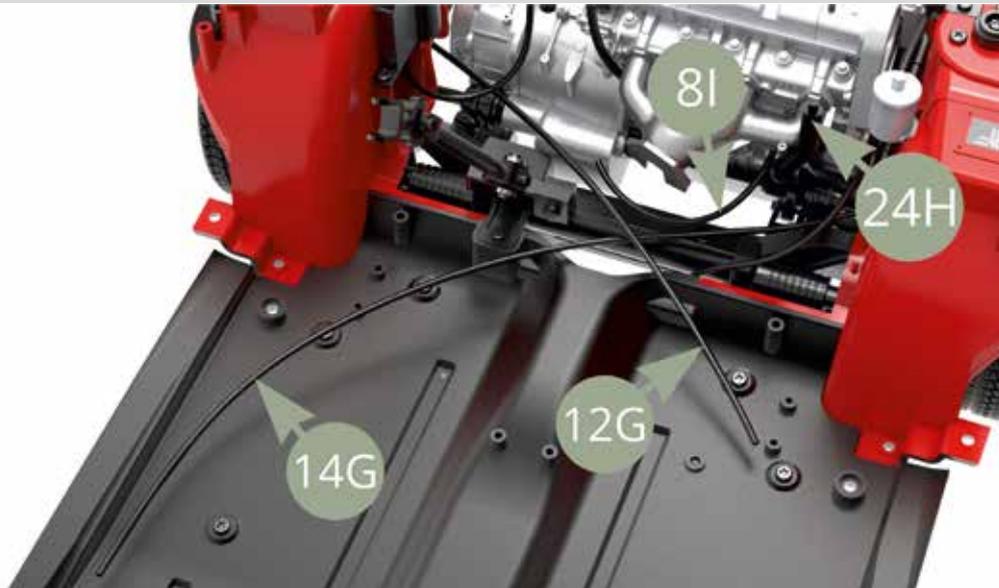
Fit together 26F and 26G Filter to Flow meter Duct halves and fix them with two AP screws. Fit 26D Air intake Duct half to 26A Air filter Housing half and fix them with AP screw. Fit 26E Air intake Duct half to 26D Air intake Duct half and fix with three AP screws. Fit 26B Air filter Housing half to 26A Air filter Housing half and fix with AP screw.



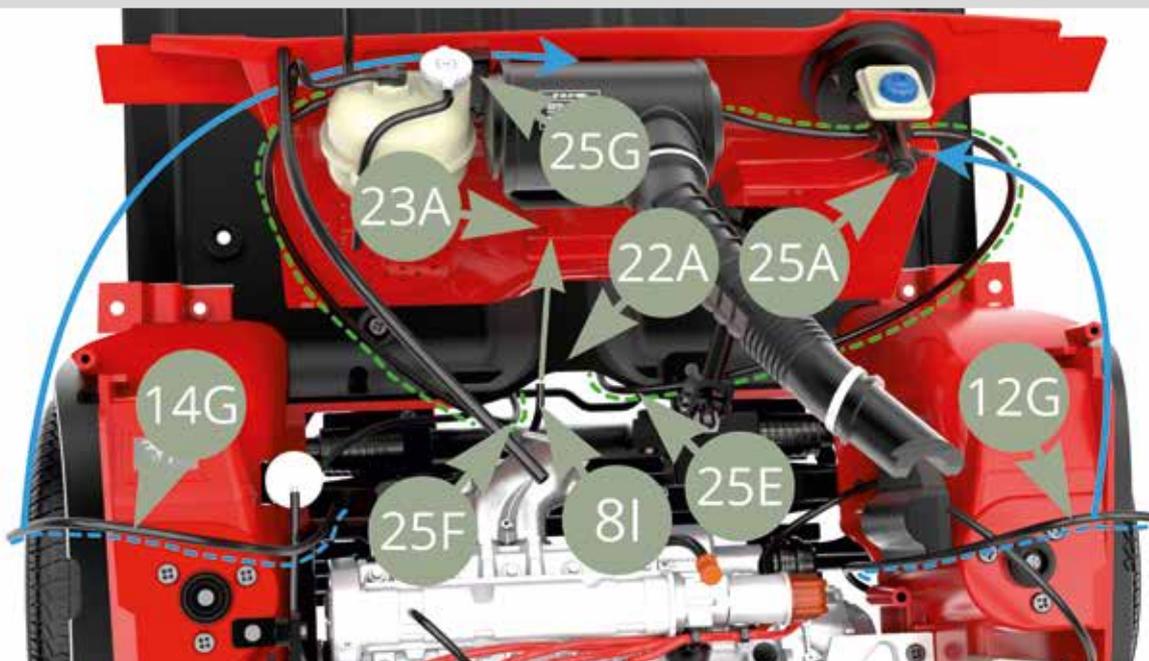
Fit 26C Air filter Support to 23A Firewall and fix with two AM screws.  
Fit 26B Air filter Housing half to 26C Air filter Support and fix with two AP screws.



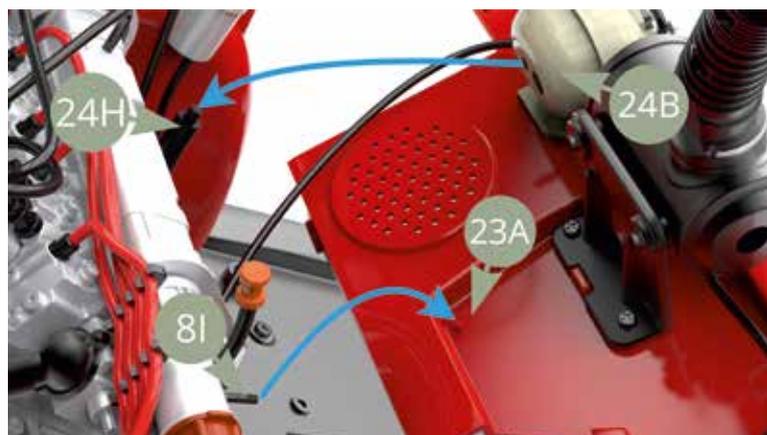
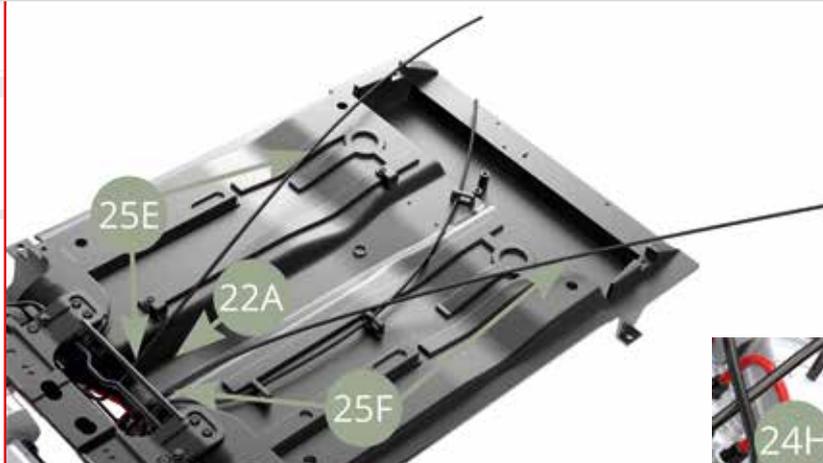
Prior to installation of pre assembled 23A Firewall to Engine compartment, and for further assembly convenience, identify : 8I Heater pipe, 24H Coolant hose, 12G and 14G Brake fluid pipes.



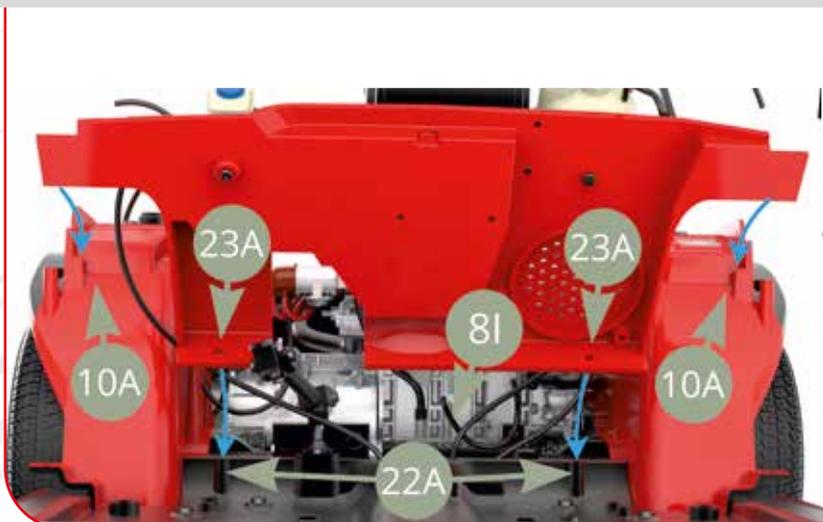
Pass 25E Rear left and 25F Rear right brake fluid lines under 22A Chassis panel (illustration below), denoted by green dashed lines. Fit 12G Brake line to 25A Brakes master cylinder nozzle (blue dashed line and arrow). Pass 14G Brake line through 25G Clamp (blue dashed line and arrow, and refer to illustration below). Fit 8I Heater pipe (see page 6 top image) to the nozzle on 23A Firewall (blue arrow, and refer to illustration below)



25E Rear left and 25F Rear right brake fluid lines passed under 22A Chassis panel.  
Carefully note that 24B Coolant bottle bottom socket should be connected to 24H Coolant hose, during 23A Firewall final positioning.



Move 23A Firewall to fit to 22A Chassis panel attachment points and two pockets on 10A Front wheel arcs, all pointed by four blue arrows.  
Make sure 17G Shaft exits through 23A Firewall as shown below. Fix 23A Firewall to 22A Chassis panel attachment points with two BM screws.



Fit 14G Brake fluid line, passing through 25G Clamp, to 25A Brakes master cylinder.  
Pass 25E Rear left and 25F Rear right brake fluid lines through two 23C and three 23B Clamps respectively.



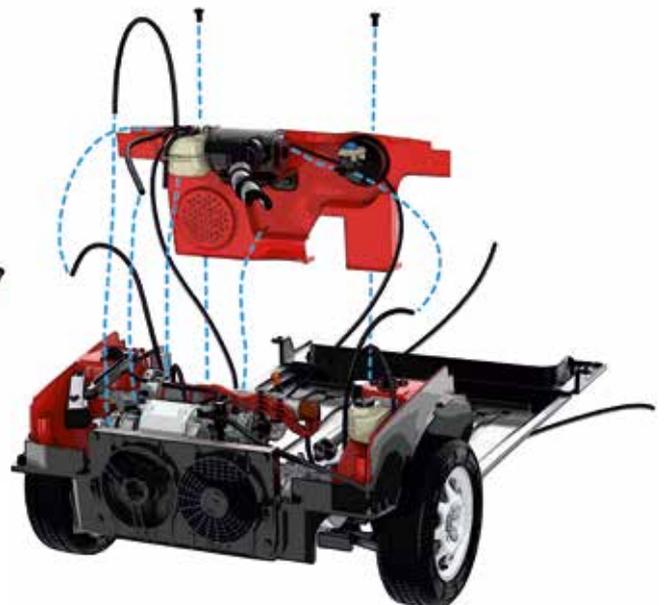
Fit 24G Radiator coolant hose to 21E Radiator Rear panel nozzle (see image below).  
Fit 24I Engine wiring loom to 7A Intake manifold nozzle.



# General view



# Assembly drawings



## The parts of issue 27



**27A** Air flow meter cap

**27B** Air flow meter

**27C** Air duct

**27D** Throttle body

**27E** Throttle position sensor

**27F** Throttle command link

**AP** M 1,7 x 4 mm (x 2)

## Step 1

Fit 27A Air flow meter cap and 27C Air duct to 27B Air flow meter. Fit 27F Throttle command link and 27E Throttle position sensor to 27D Throttle body.



Fit 27D Throttle body to 27C Air duct.  
Connect 26F Air duct to 27B Air flow meter and fix with AP screw.



Fit 26F Air duct to 26A/B Air filter Housing and 27D Throttle body to 7A Intake manifold socket, passing under 26D/E Air duct and 10B Hose.



Fit 7C Vacuum hose to 27D Throttle body nozzle.  
Fit 10B Hose to 25C Brakes booster nozzle.



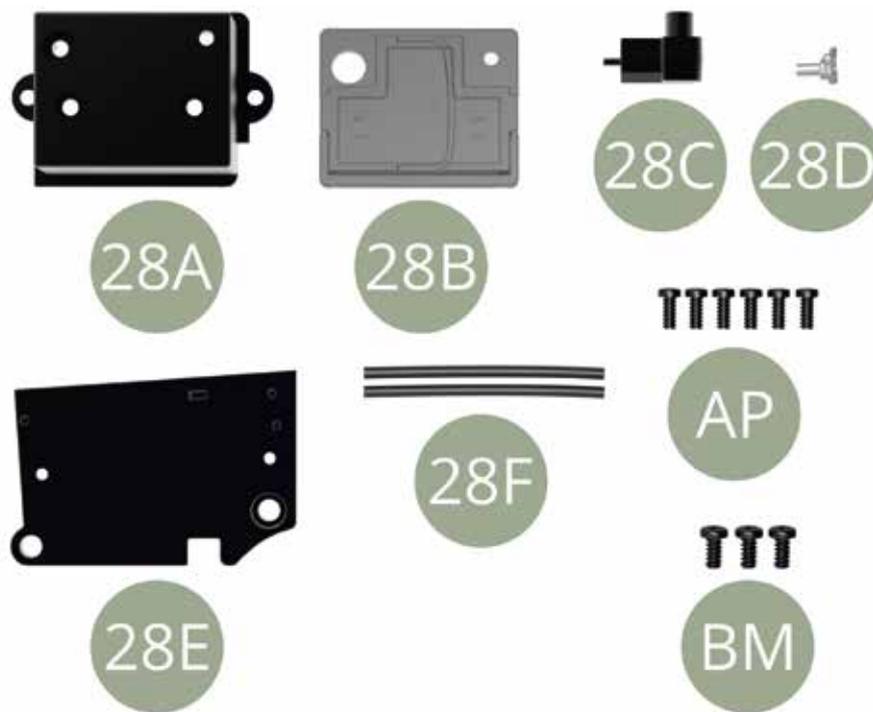
## General view



## Assembly drawings



## The parts of issue 28



**28A** Battery

**28B** Battery top

**28C** Ground terminal

**28D** Positive terminal

**28E** Battery tray

**28F** Battery cable (x2)

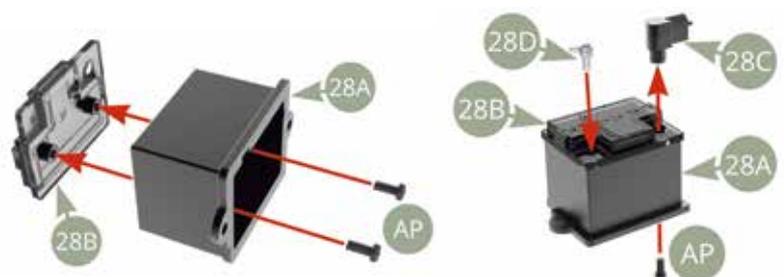
**AP** 1,7 x 4 mm (x 6)

**BM** M 2,0 x 4 mm (x 3)

## Step 4

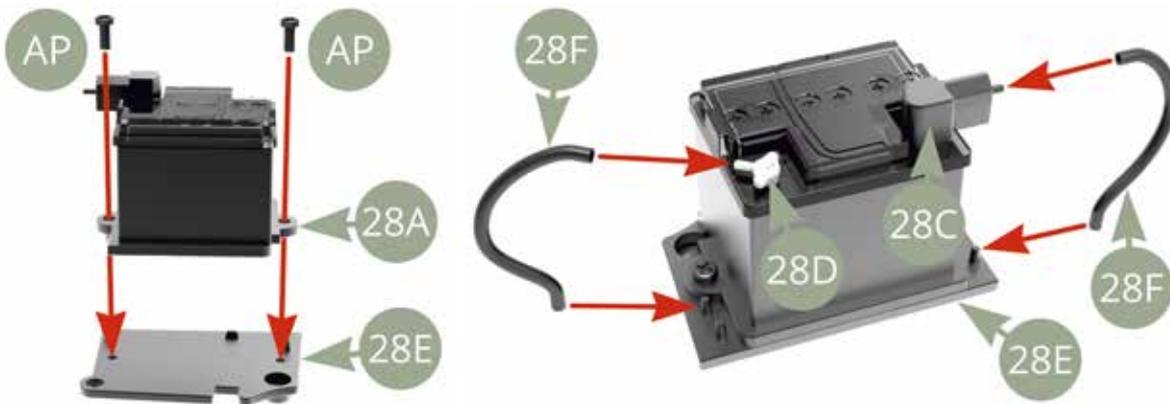
Fit 28B Battery top to 28A Battery and fix with two AP screws.

Fit 28D Positive terminal to 28A Battery through 28B Battery top. Fit 28C Ground terminal to 28A Battery through 28B Battery top and fix with AP screw.

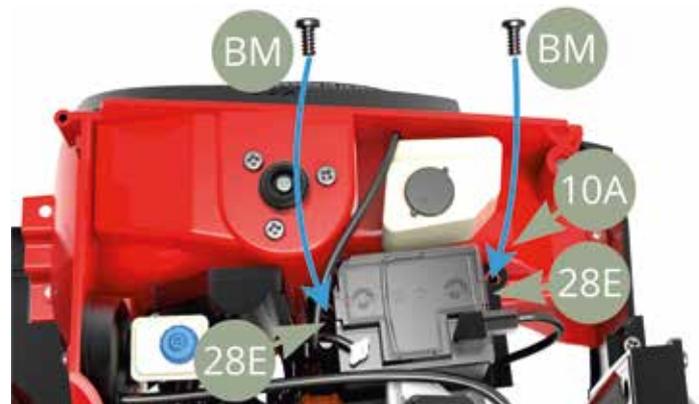
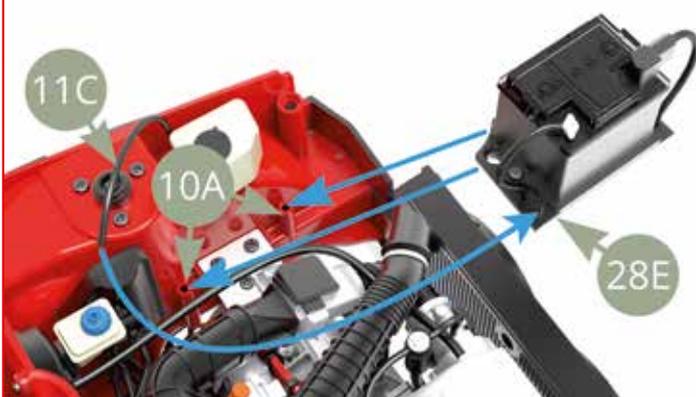


Fit 28A Battery to 28E Battery tray and fix with two AP screws.

Fit 28F Battery cables between 28E Battery tray nozzles and 28D Positive terminal, and 28C Ground terminal respectively.



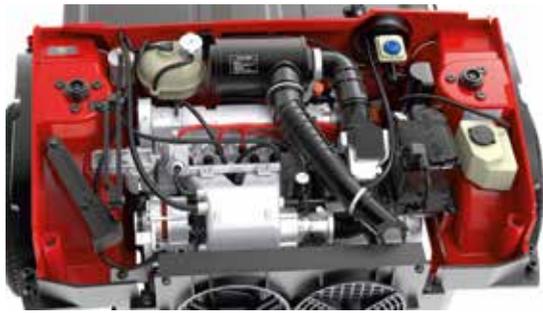
Connect 11C Washer fluid hose to 28E Battery tray nozzle and then fit the latter to 10A Front wheels arc frame, fixing it with two BM screws. (bottom images).



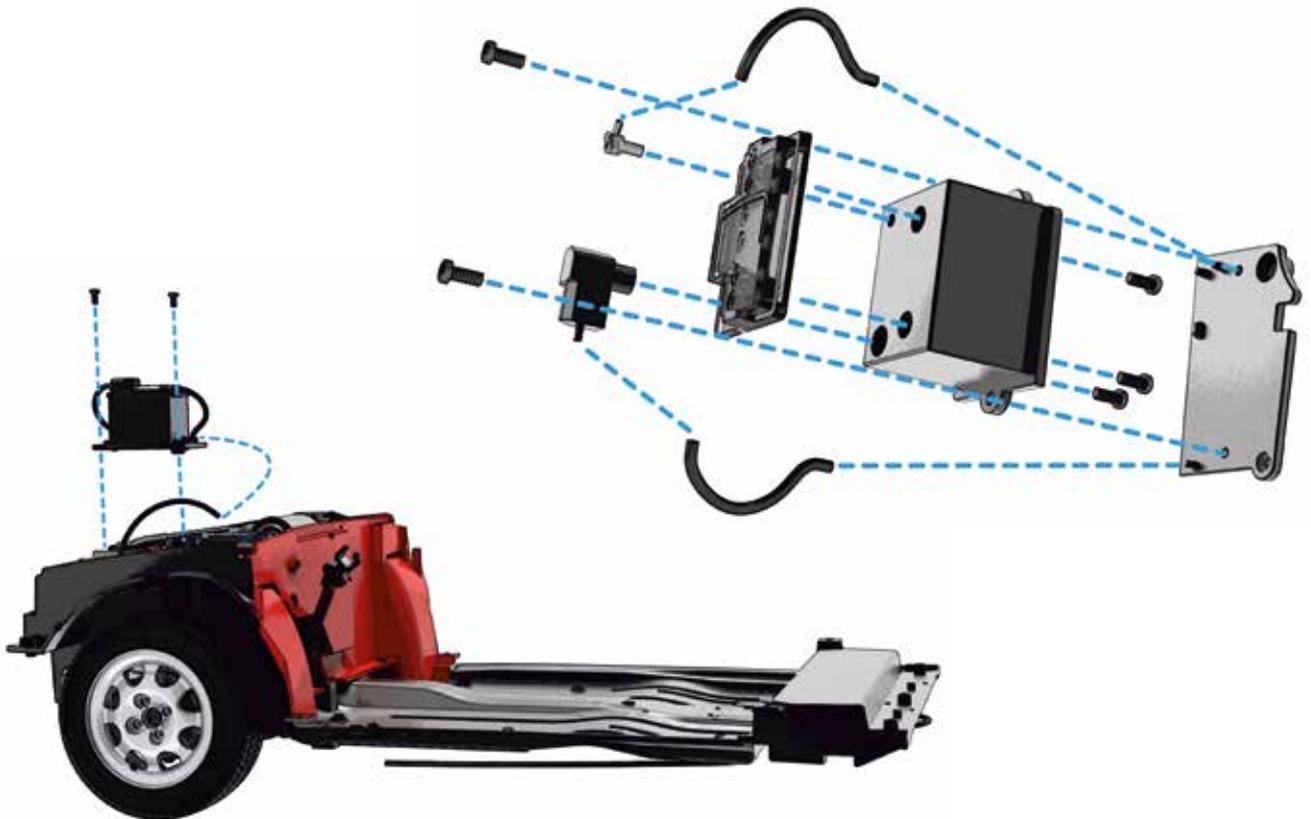
Battery installed into Engine Bay



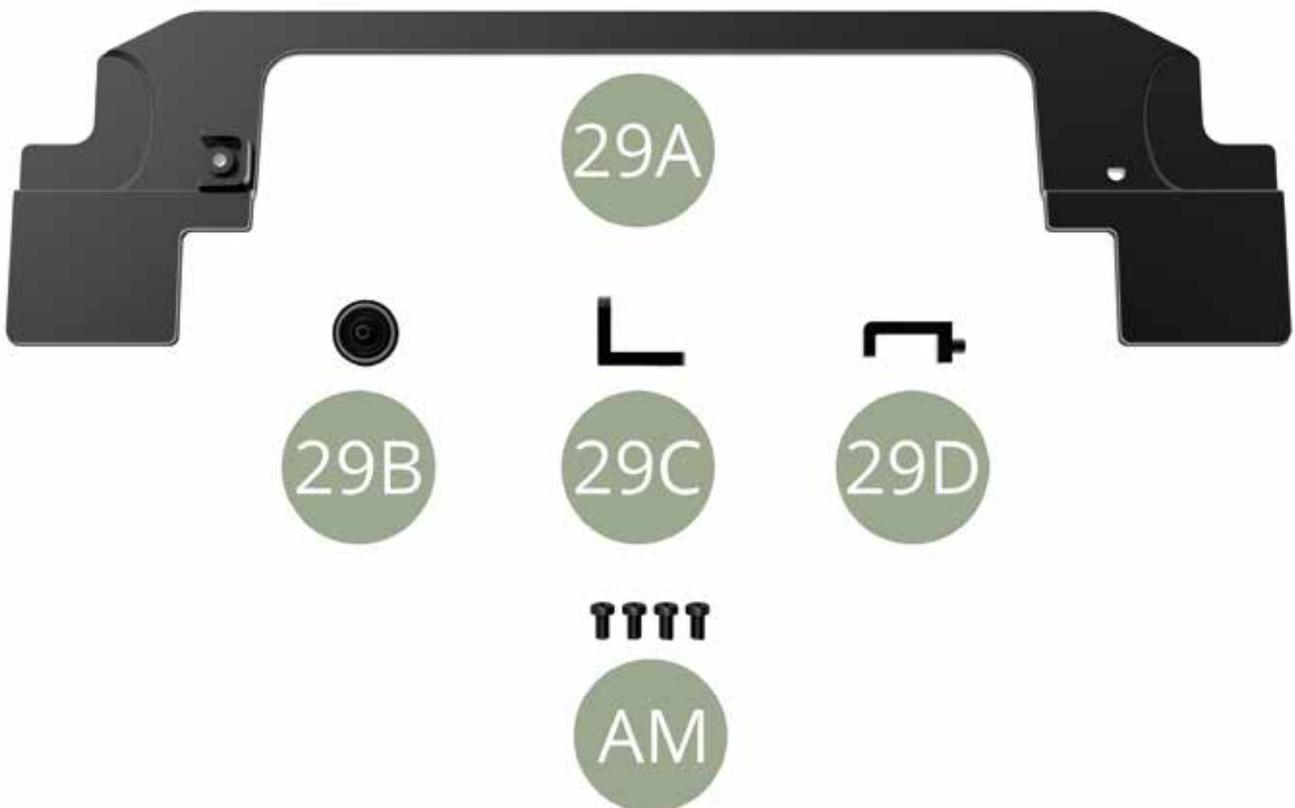
# **General view**



# **Assembly drawings**



## The parts of issue 29



**29A** Engine bay front panel

**29B** Electric horn

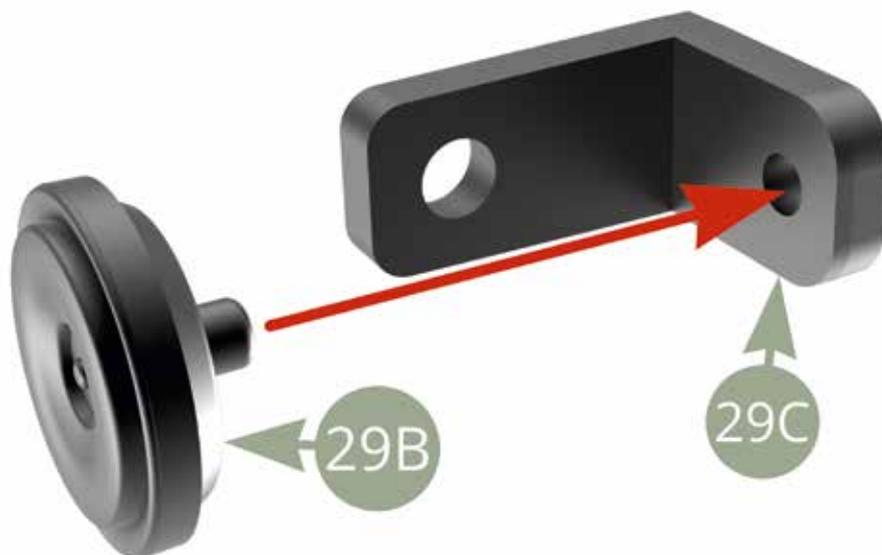
**29C** Horn bracket

**29D** Front bumper bracket

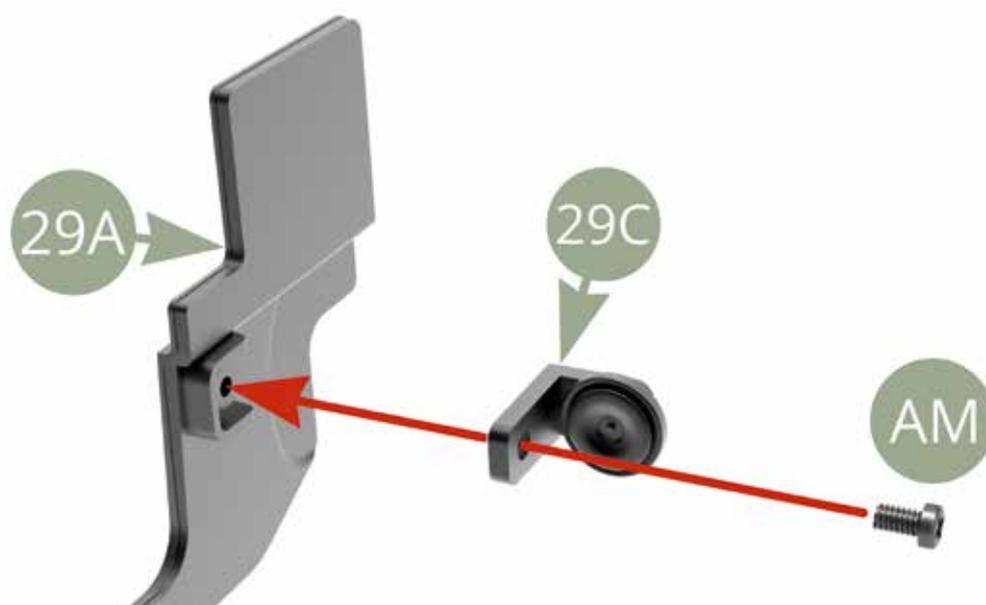
**AM** M 1,7 x 3 mm (x 4)

# Step 1

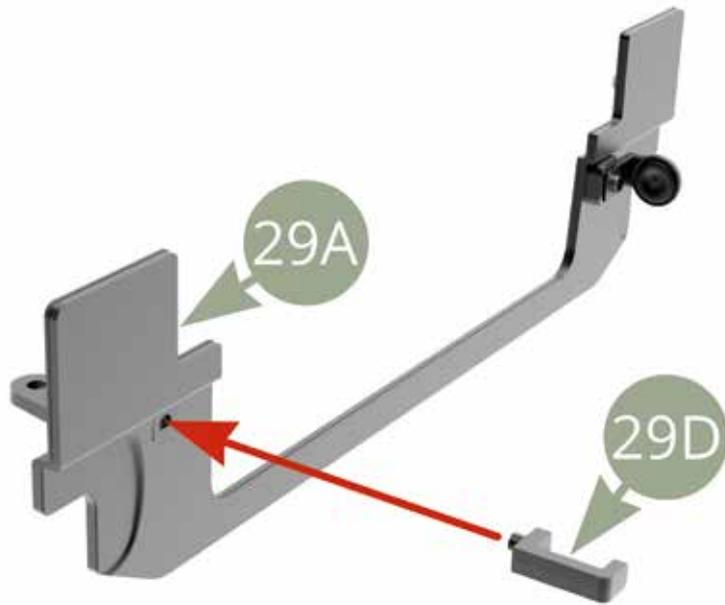
Fit 29B Electric horn to 29C Horn bracket.



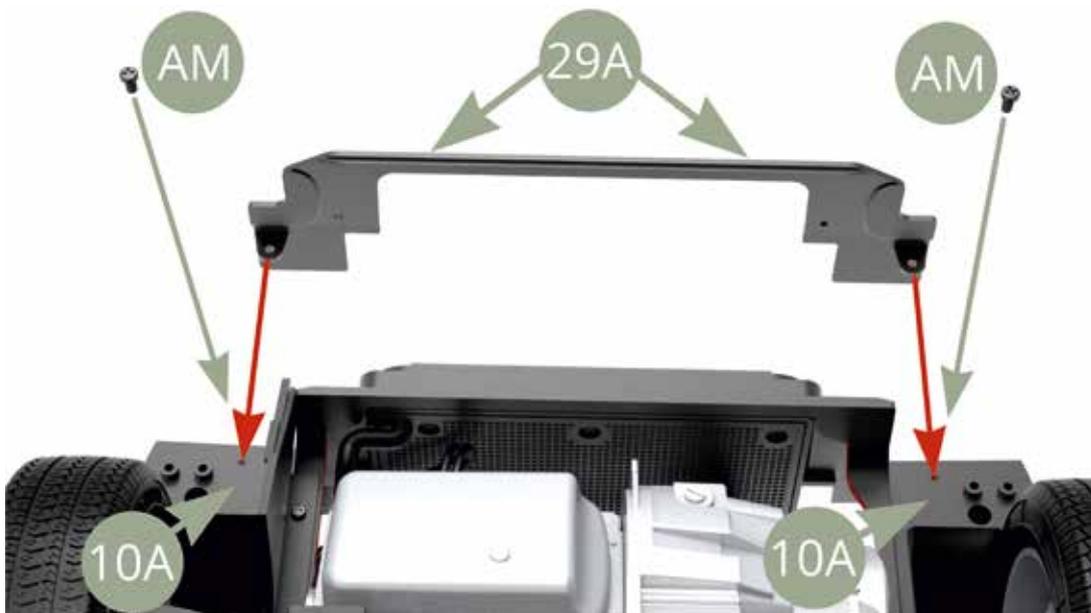
Fit 29C Horn bracket to 29A Engine bay front panel and fix with AM screw.



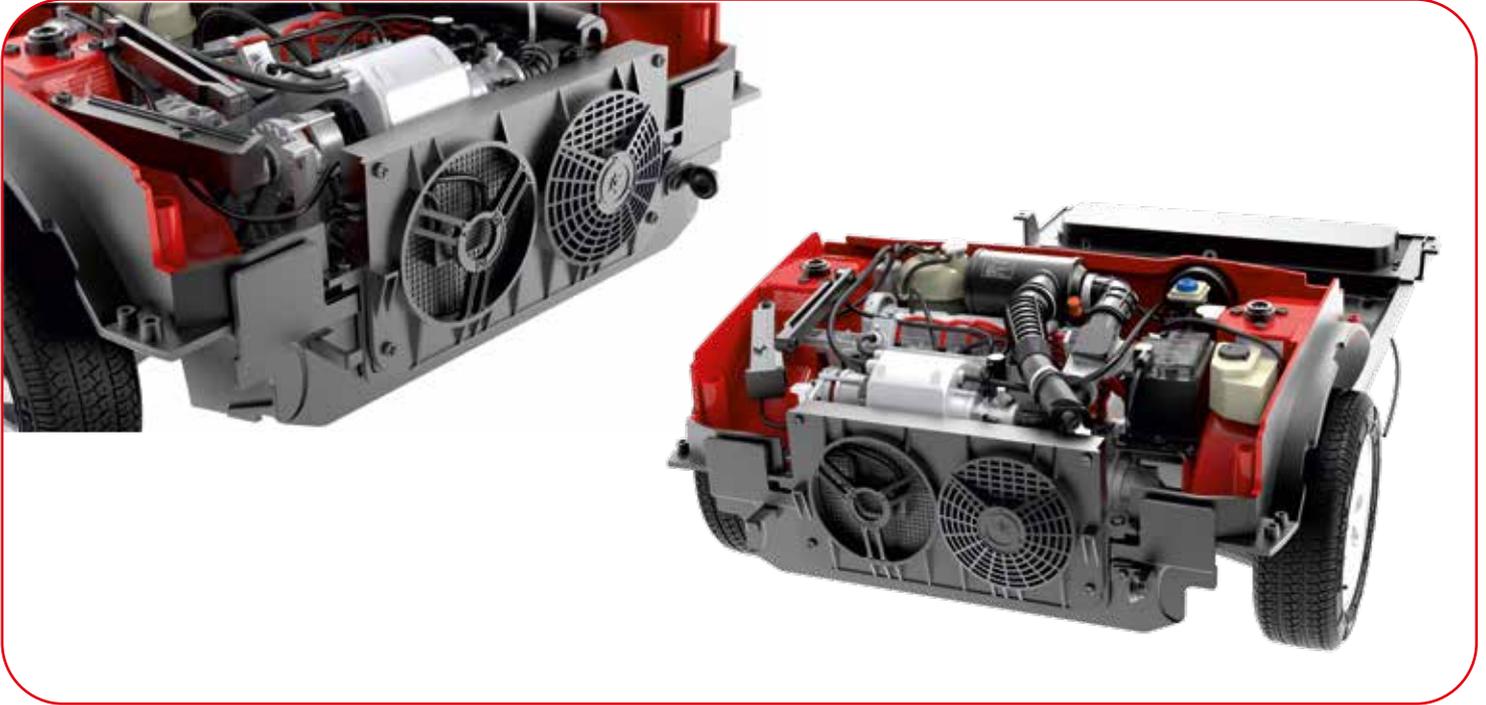
Fit 29D Front bumper bracket to 29A Engine bay front panel.



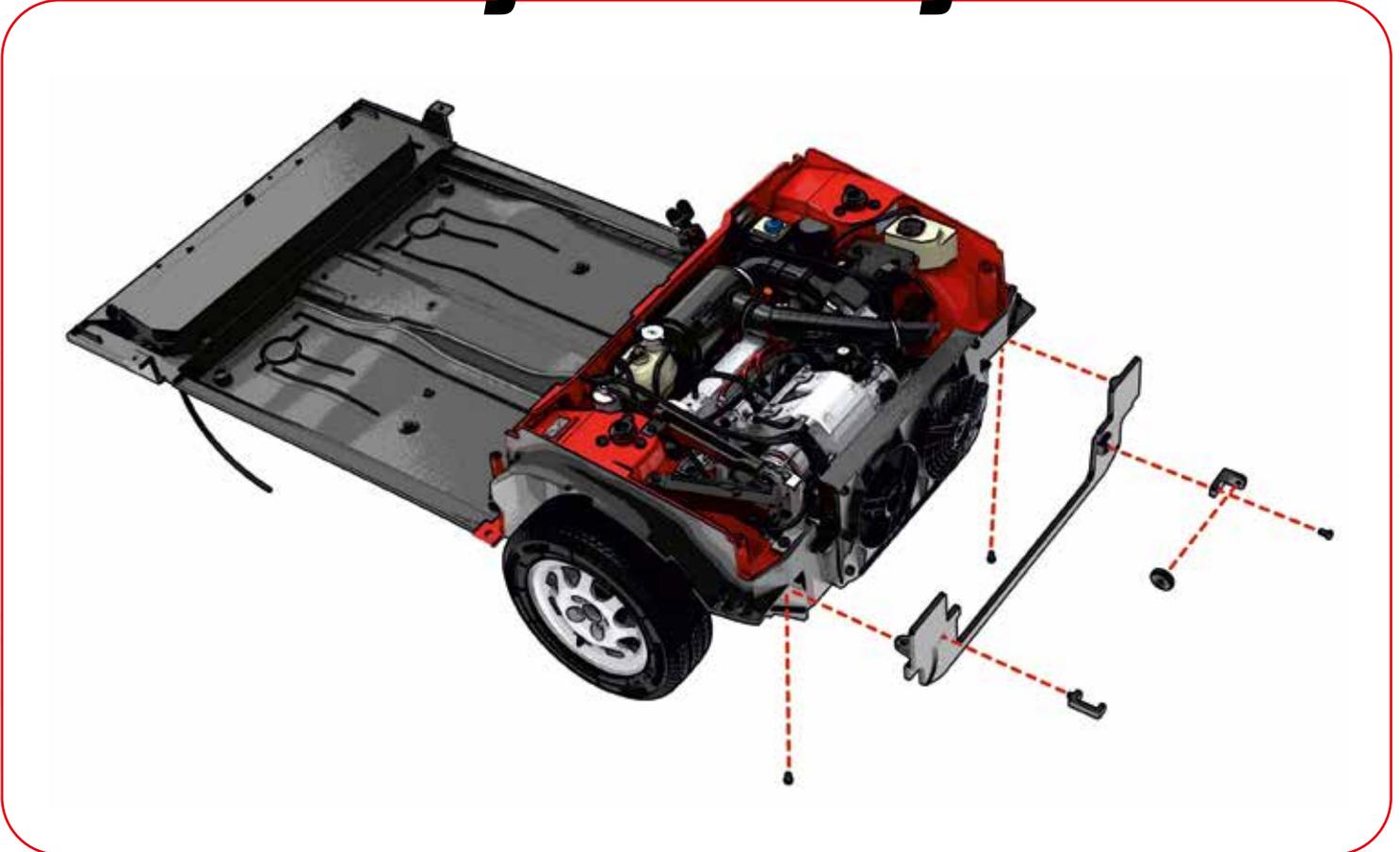
Fit 29A Engine bay front panel to 10A Front wheel arc frame and fix with two AM screws.



## ***General view***



## ***Assembly drawings***



## The parts of issue 30



30A



30B



30C

TTT

GM

**30A** Chassis rear section

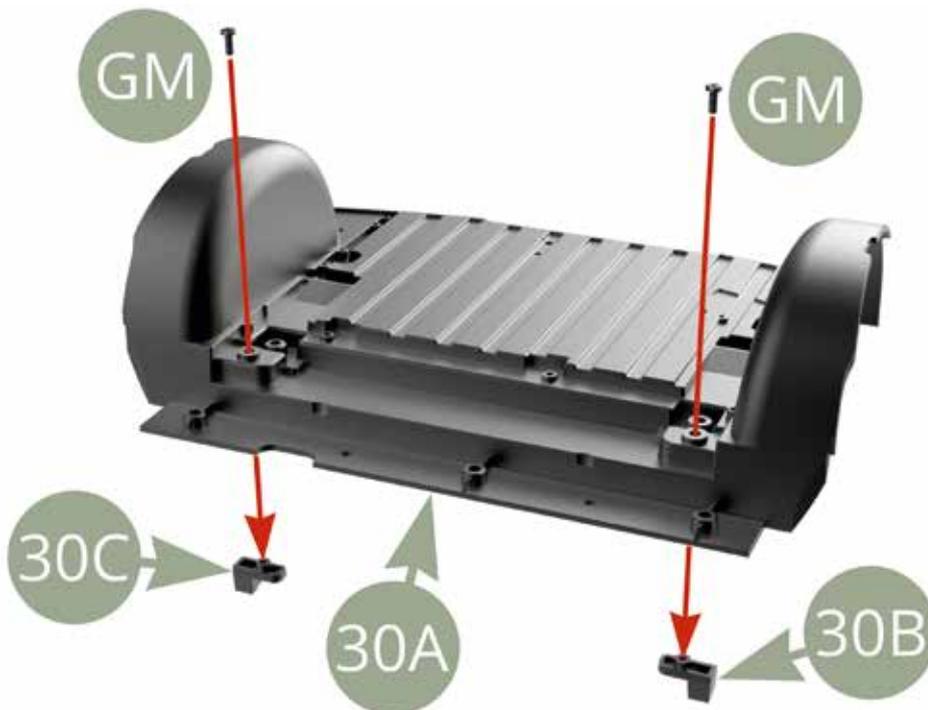
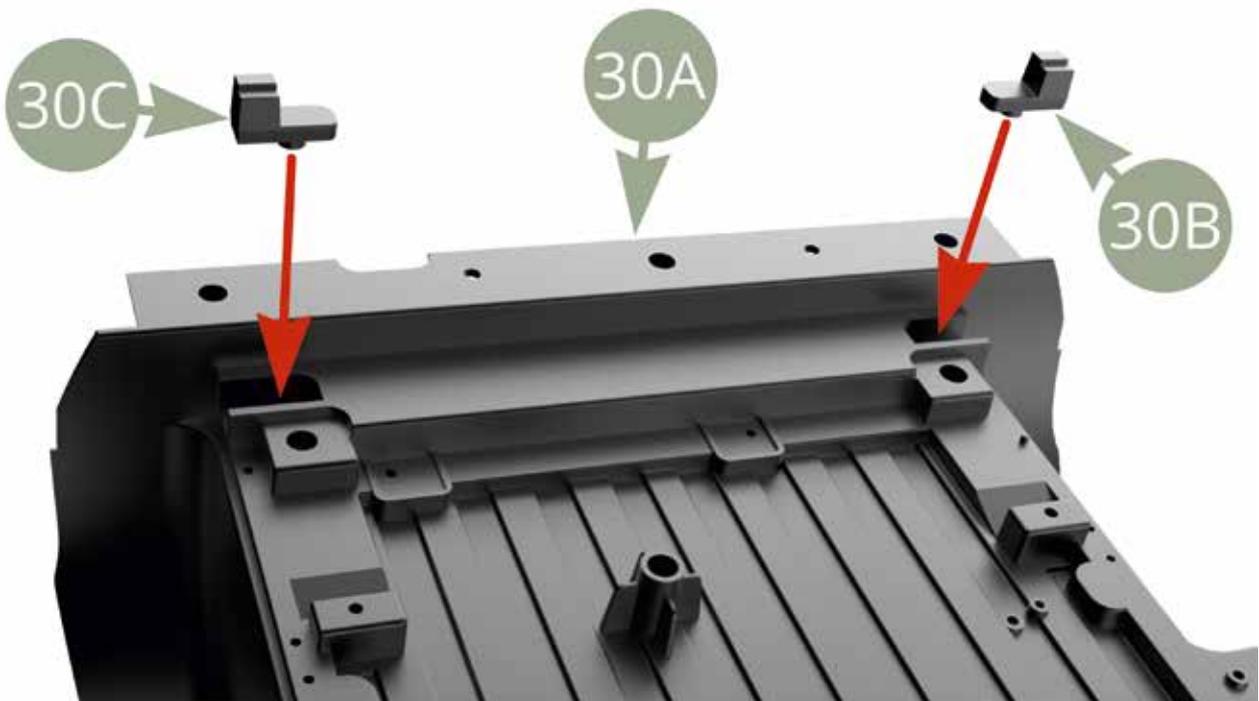
**30B** Left trailing arm return stroke buffer

**30C** Right trailing arm return stroke buffer

**GM** M 2,0 x 5 mm (x 3)

## Step 2

Fit 30C Right and 30B Left trailing arm return stroke buffers to the bottom of 30A Chassis rear section and fix them with two GM screws (bottom illustrations).



## General view



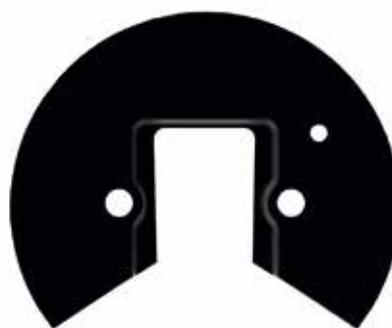
## Assembly drawings



## The parts of issue 31



31A



31B



31C



31D



31E



31F



AM

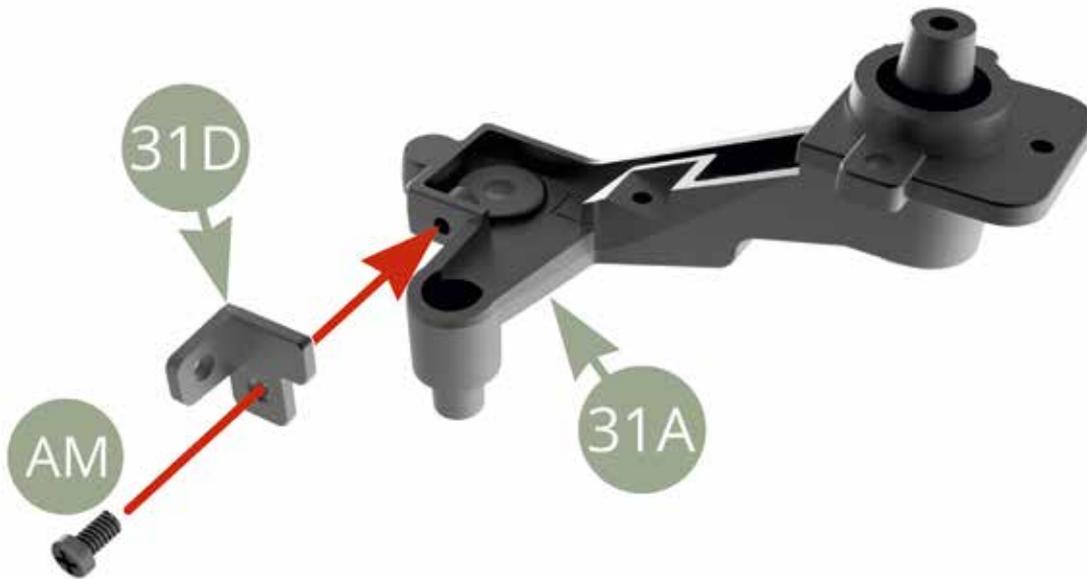
- 31A** Rear axle left trailing arm
- 31B** Brake dust shield
- 31C** Caliper mounting bracket

- 31D** Handbrake cable holder
- 31E** Brake hydraulic hose holder

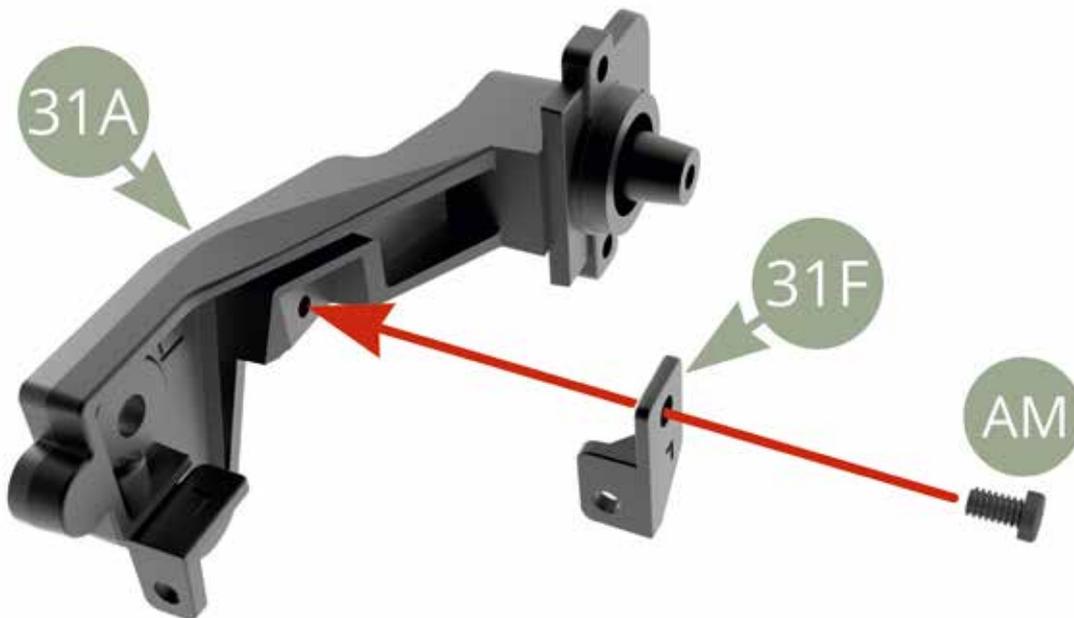
- 31F** Brake hydraulic hose holder
- AM** Vis M 1,7 x 3 mm (x 6)

## Step 3

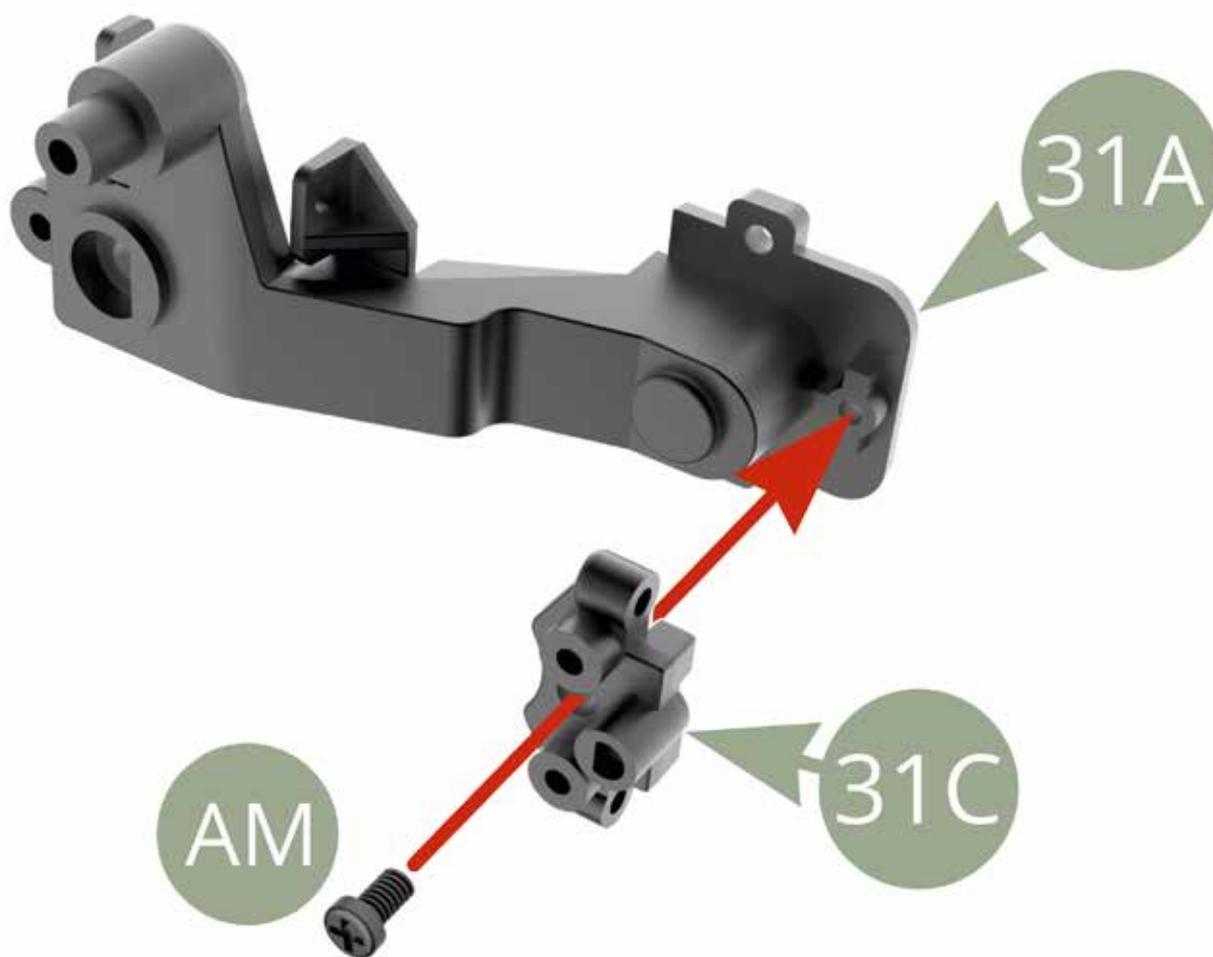
Fit 31D Handbrake cable holder to 31A Rear axle left trailing arm and fix with AM screw.



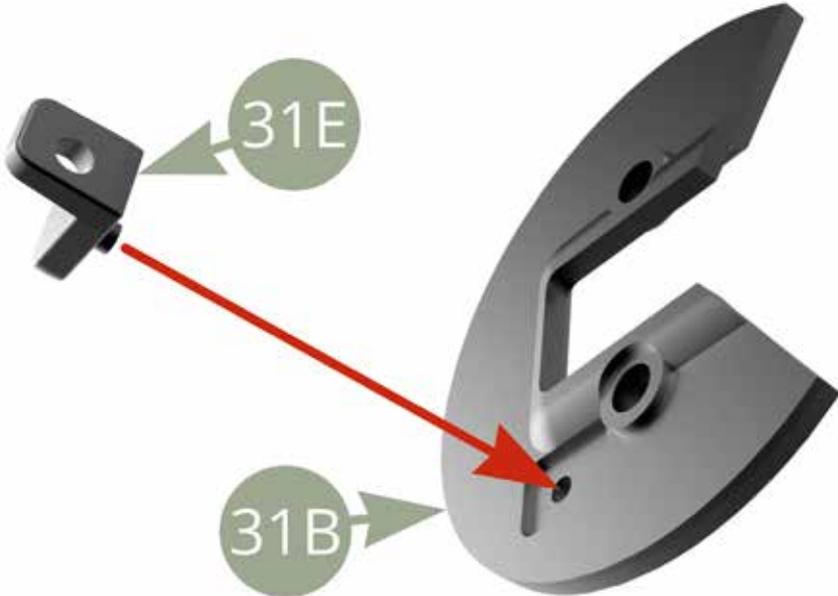
Fit 31F Brake hydraulic hose holder to 31A Rear axle left trailing arm and fix with AM screw.



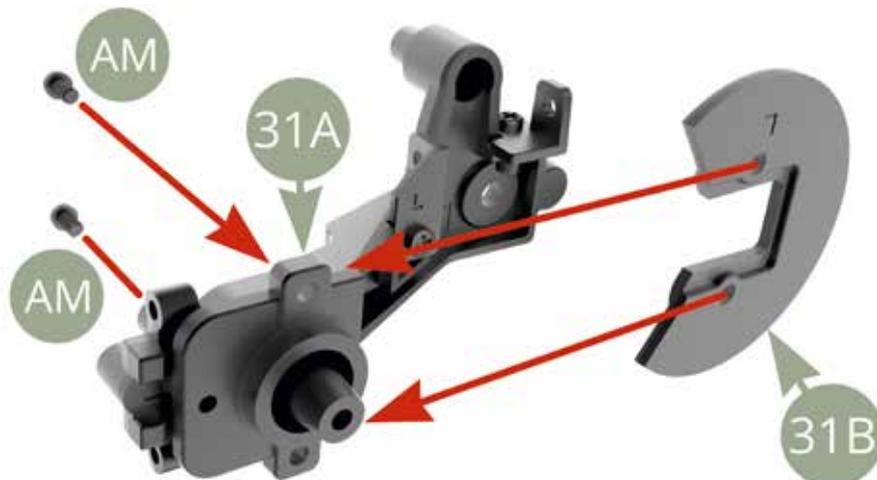
Fit 31C Caliper mounting bracket to 31A Rear axle left trailing arm and fix with AM screw.



Fit 31E Brake hydraulic hose holder to 31B Brake dust shield.



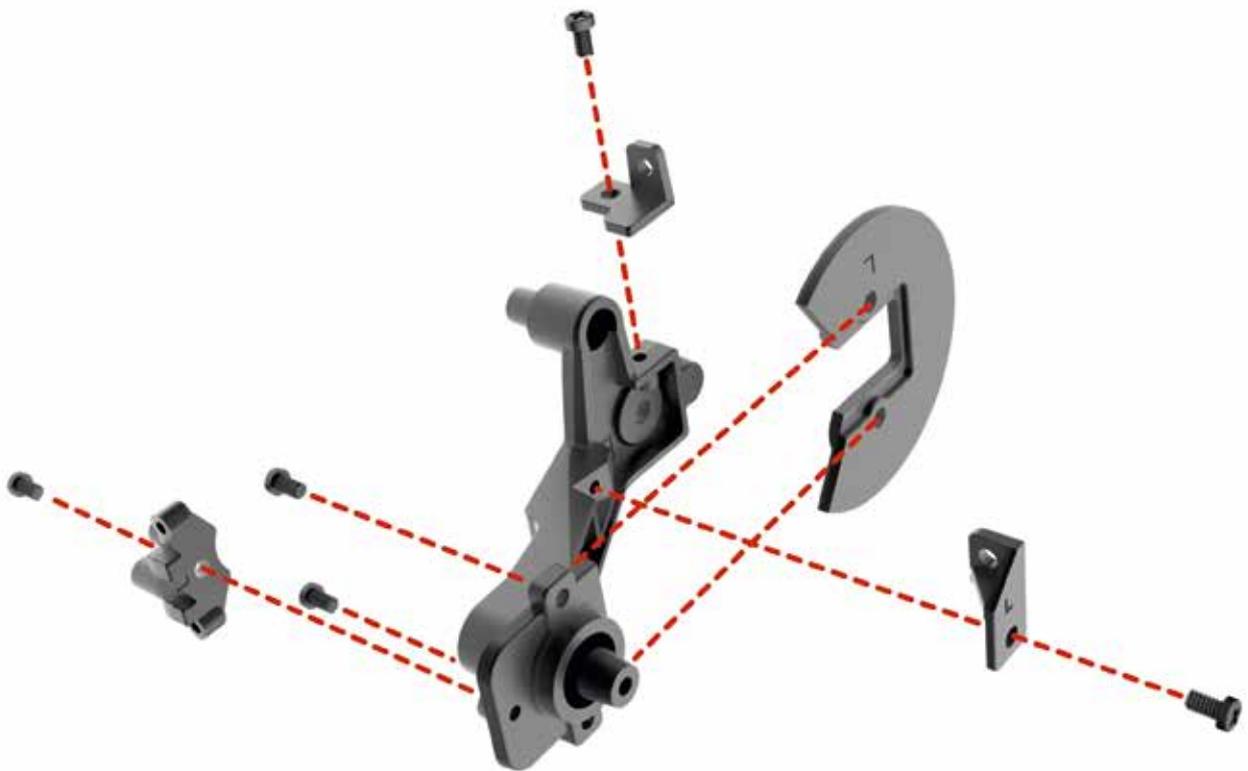
Slide 31B Brake dust shield to 31A Rear axle left trailing arm, aligning and fixing with two AM screws.



## ***General view***



## ***Assembly drawings***



## The parts of issue 32



32A



32B



32C



32D



32E



32F



AM

**32A** Rear axle left trailing arm

**32B** Brake dust shield

**32C** Caliper mounting bracket

**32D** Handbrake cable holder

**32E** Brake hydraulic hose holder

**32F** Brake hydraulic hose holder

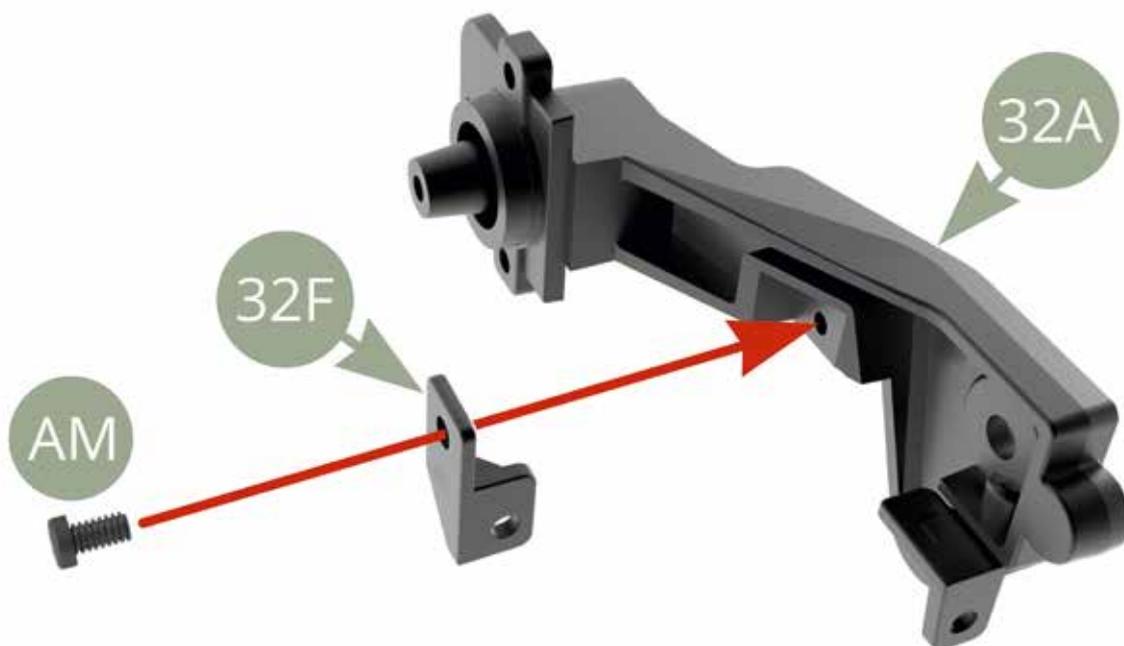
**AM** M 1,7 x 3 mm (x 6)

# Step 4

Fit 32D Handbrake cable holder to 32A Rear axle left trailing arm and fix with AM screw.



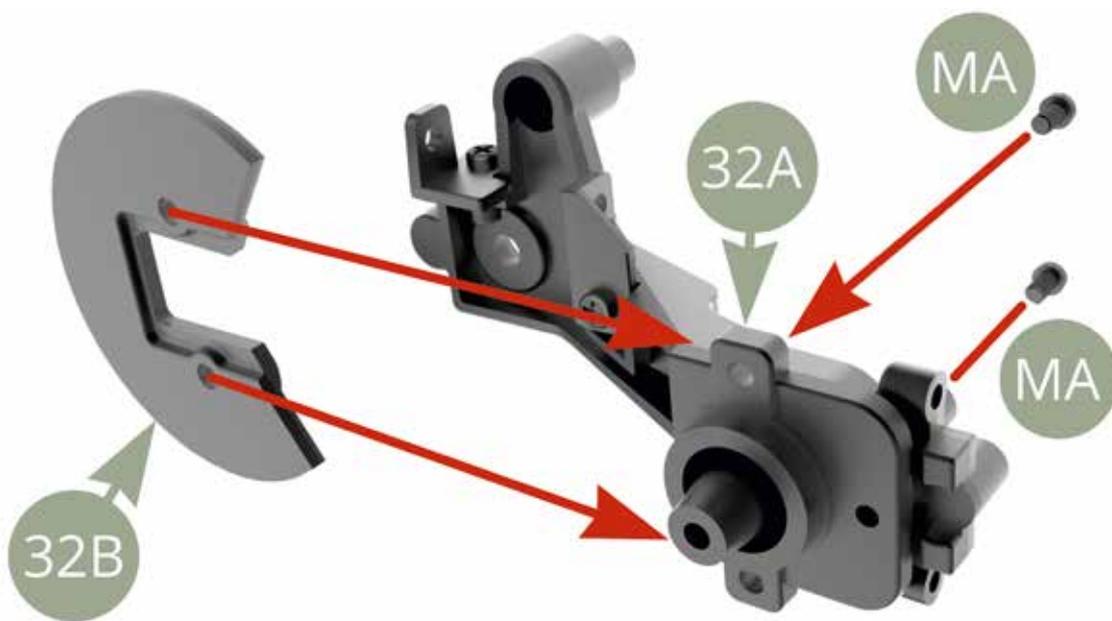
Fit 32F Brake hydraulic hose holder to 32A Rear axle left trailing arm and fix with AM screw.



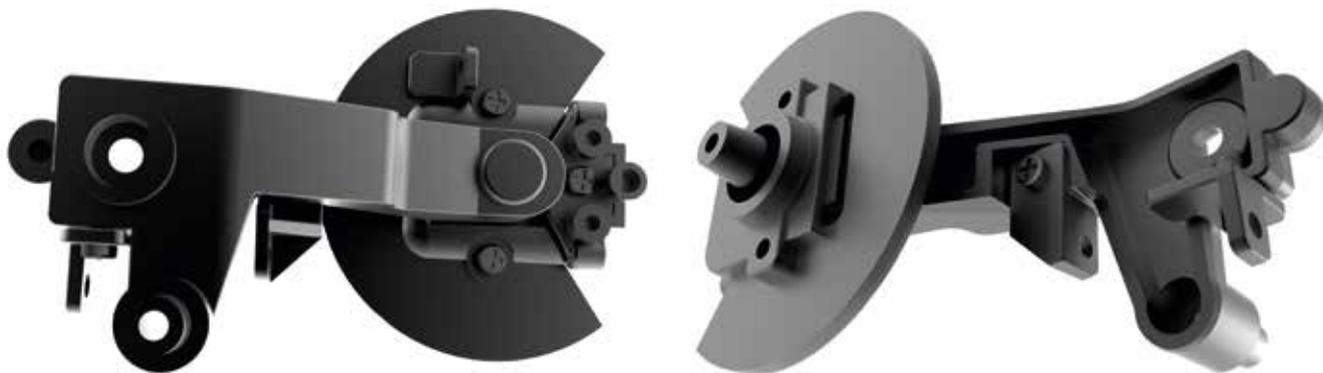
Fit 32C Caliper mounting bracket to 32A Rear axle left trailing arm and fix with AM screw.  
Fit 32E Brake hydraulic hose holder to 32B Brake dust shield.



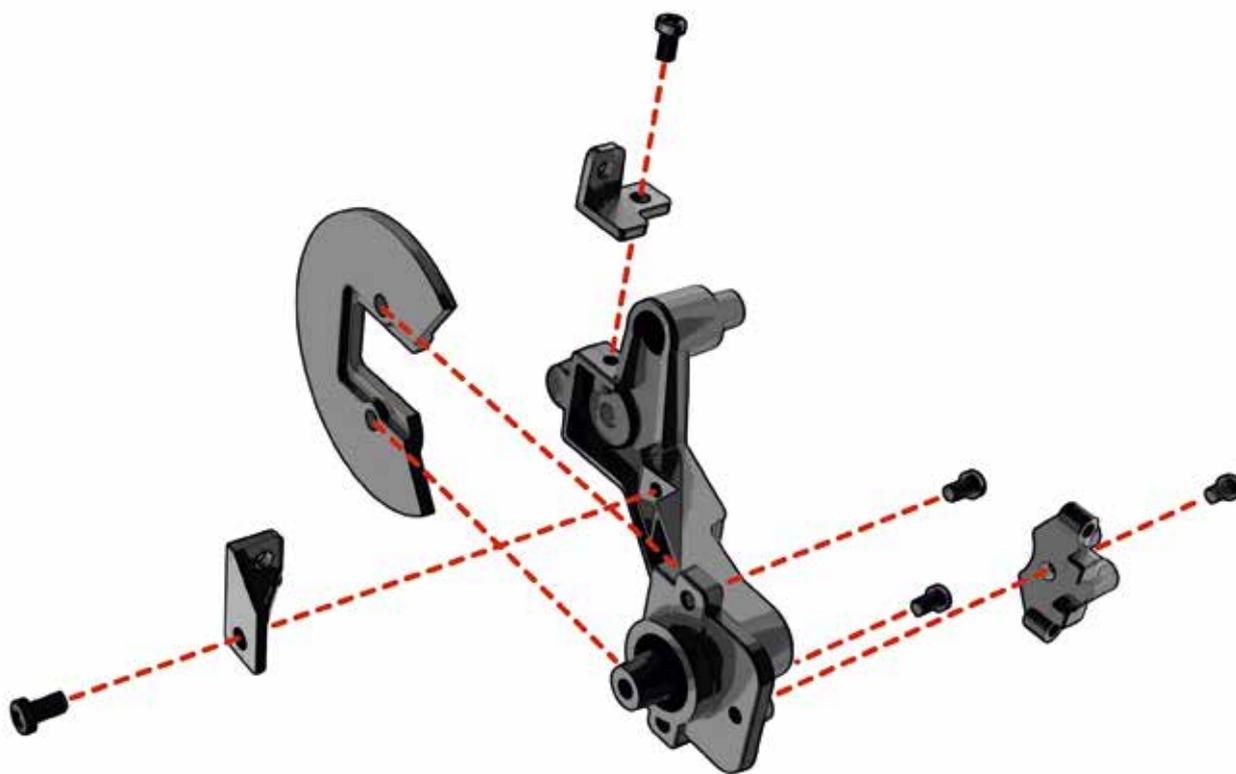
Slide 32B Brake dust shield to 32A Rear axle left trailing arm, aligning and fixing with two AM screws.



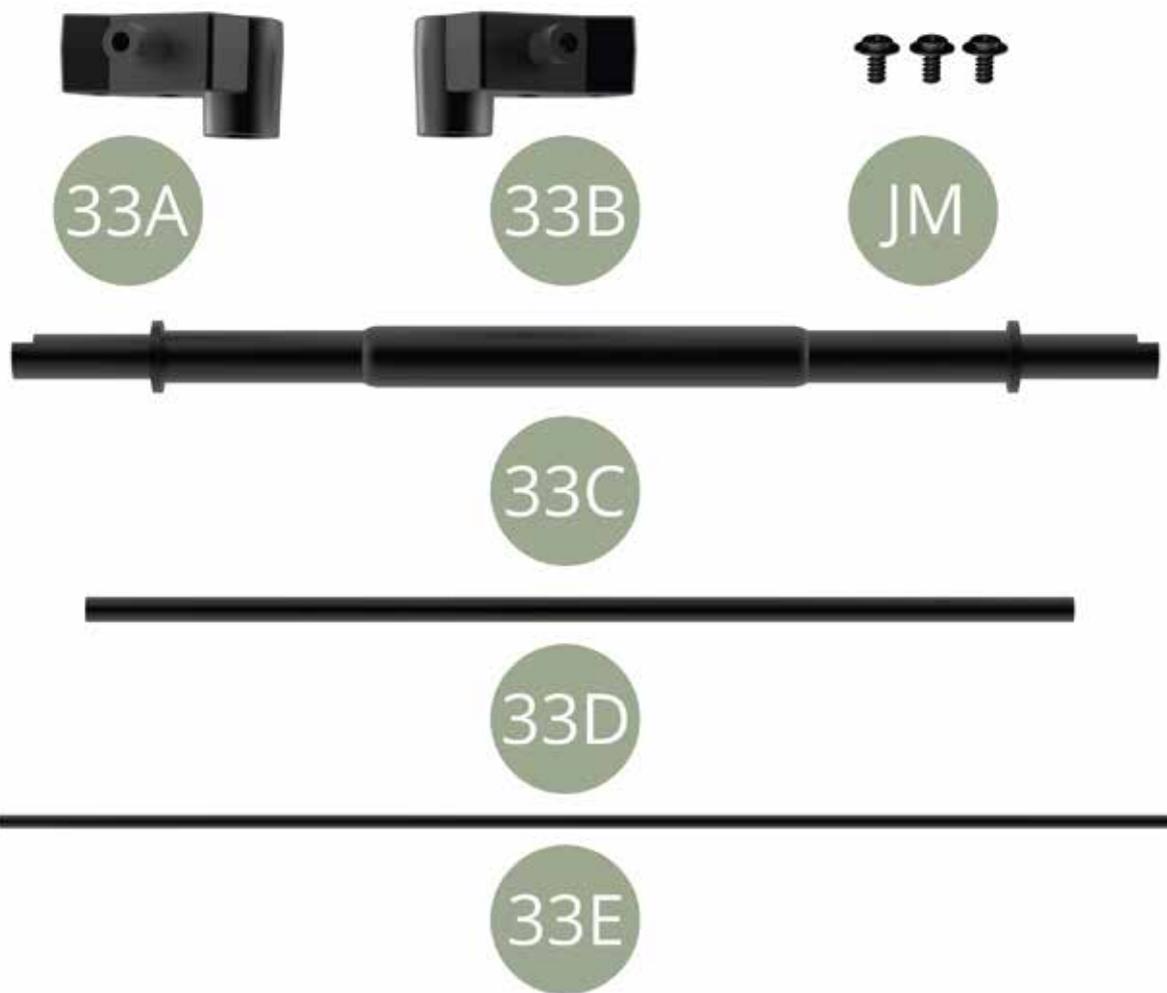
## ***General view***



## ***Assembly drawings***



## The parts of issue 33



**33A** Rear axle left mount

**33B** Rear axle right mount

**33C** Rear axle cross-tube

**33D** Rear torsion bar

**33E** Front torsion bar

**JM** M 2,0 x 4 x 5 mm (x 3)

# Step 1

Fit 33A Rear axle left mount to 33C Rear axle cross-tube.

Fit 31A Rear axle left trailing arm to 33C Rear axle cross-tube and fix with JM screw.



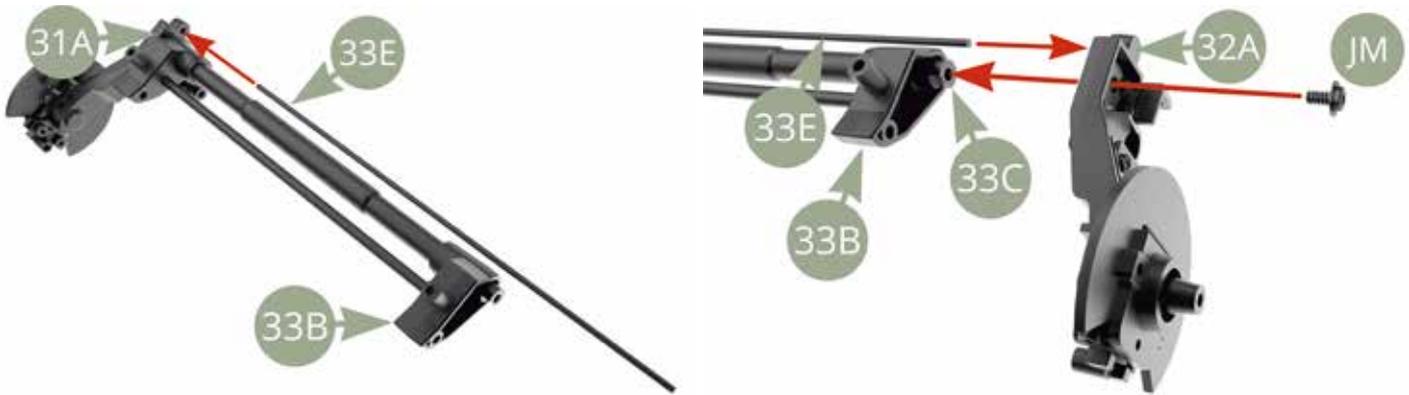
Fit 33D Rear torsion bar to 33A Rear axle left mount.

Fit 33C Rear axle cross-tube and 33D Rear torsion bar to 33B Rear axle right mount.



Fit 33E Front torsion bar to 31A Rear axle left trailing arm.

Fit 32A Rear axle right trailing arm to 33C Rear axle cross tube, 33E Front torsion bar and fix with JM screw.



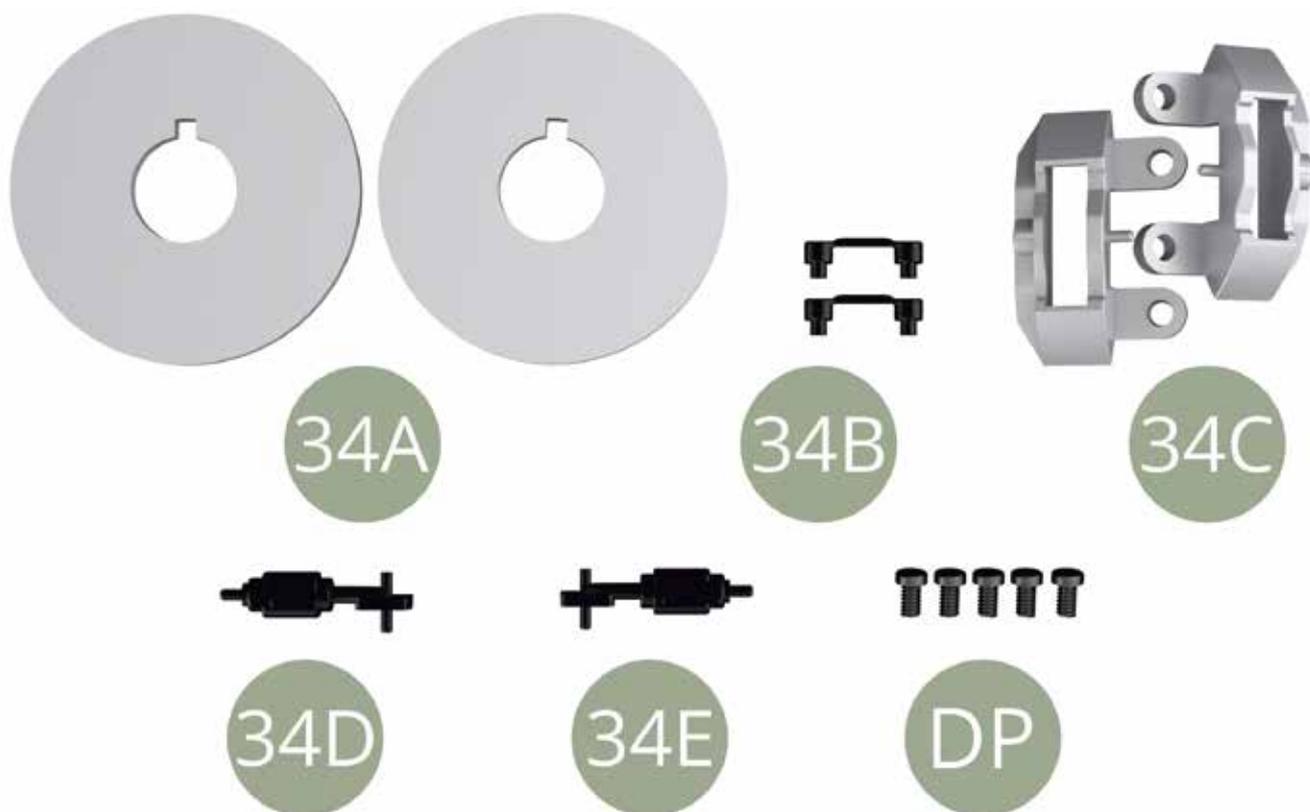
## General view



## Assembly drawings



## The parts of issue 34



**34A** Brake disc (x2)

**34B** Caliper bolts cap (x2)

**34C** Brake caliper (x2)

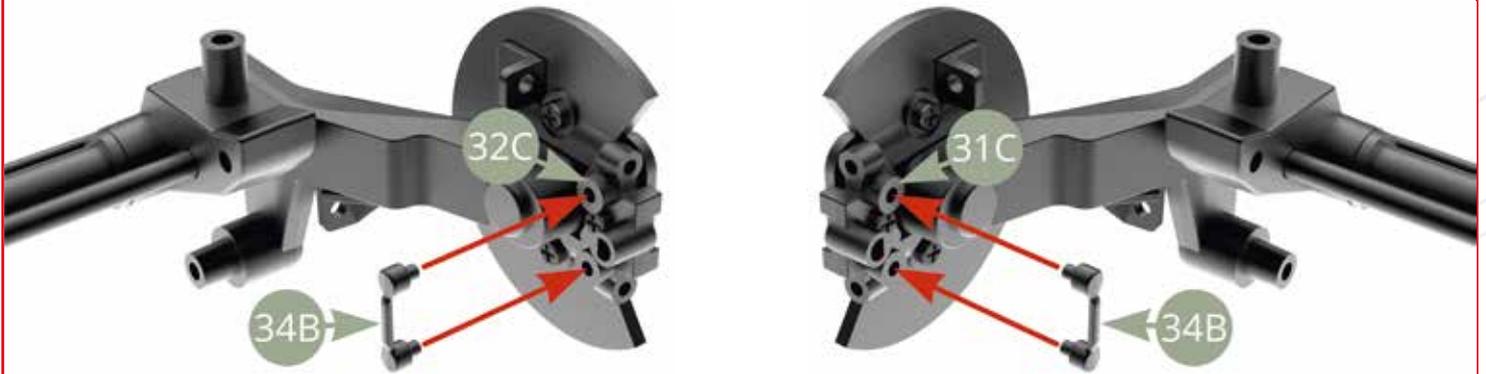
**34D** Left parking brake lever

**34E** Right parking brake lever

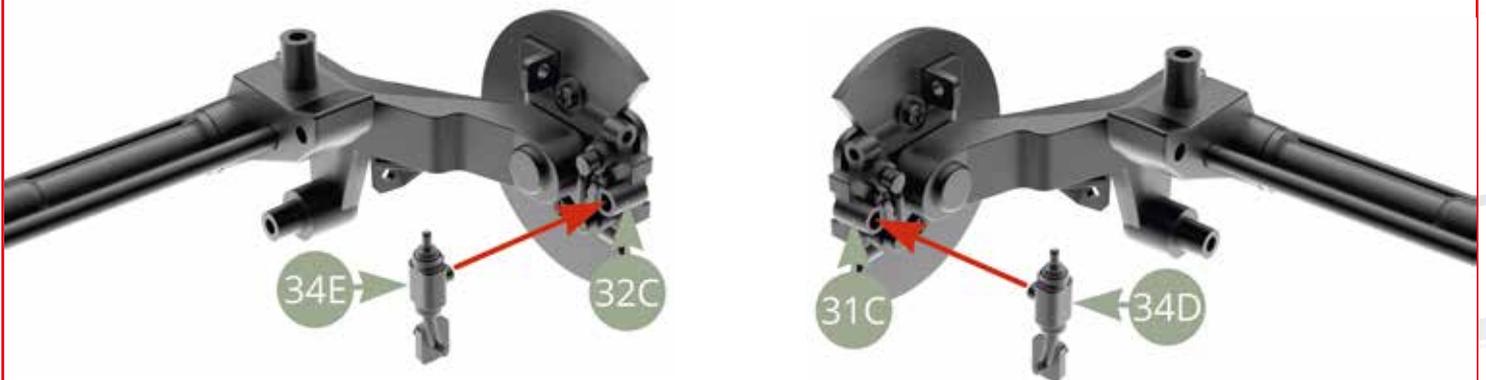
**DP** M 1,7 x 3 mm (x 5)

## Step 2

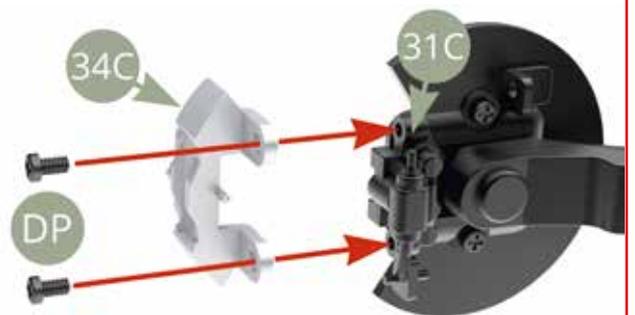
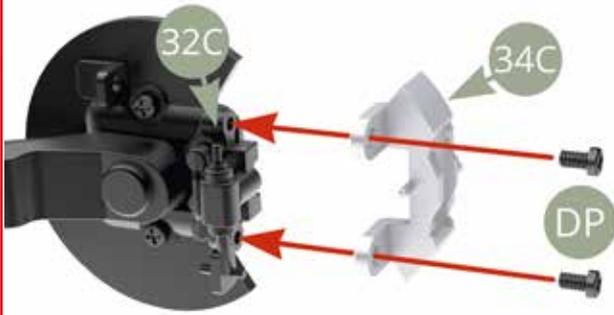
Fit 34B Caliper bolts cap to 32C Caliper mounting bracket on the right side.  
Fit 34B Caliper bolts cap to 31C Caliper mounting bracket on the left side.



Fit 34E Right parking brake lever to 32C Caliper mounting bracket on the right side.  
Fit 34D Left parking brake lever to 31C Caliper mounting bracket on the left side.



Fit 34C Brake caliper to 32C Caliper mounting bracket on the right side and fix with two DP screws.  
Fit 34C Brake caliper to 31C Caliper mounting bracket on the left side and fix with two DP screws.



## ***General view***



## ***Assembly drawings***



## The parts of issue 35



**35A** Rear axle left base

**35B** Shock absorber piston

**35C** Shock absorber spring

**35D** Shock absorber cylinder

**35E** Outer splash shield

**35F** Inner splash shield

**AM** M 1,7 x 3 mm (x 6)

**FM** M 2,3 x 3 x 5,5 mm (x 2)

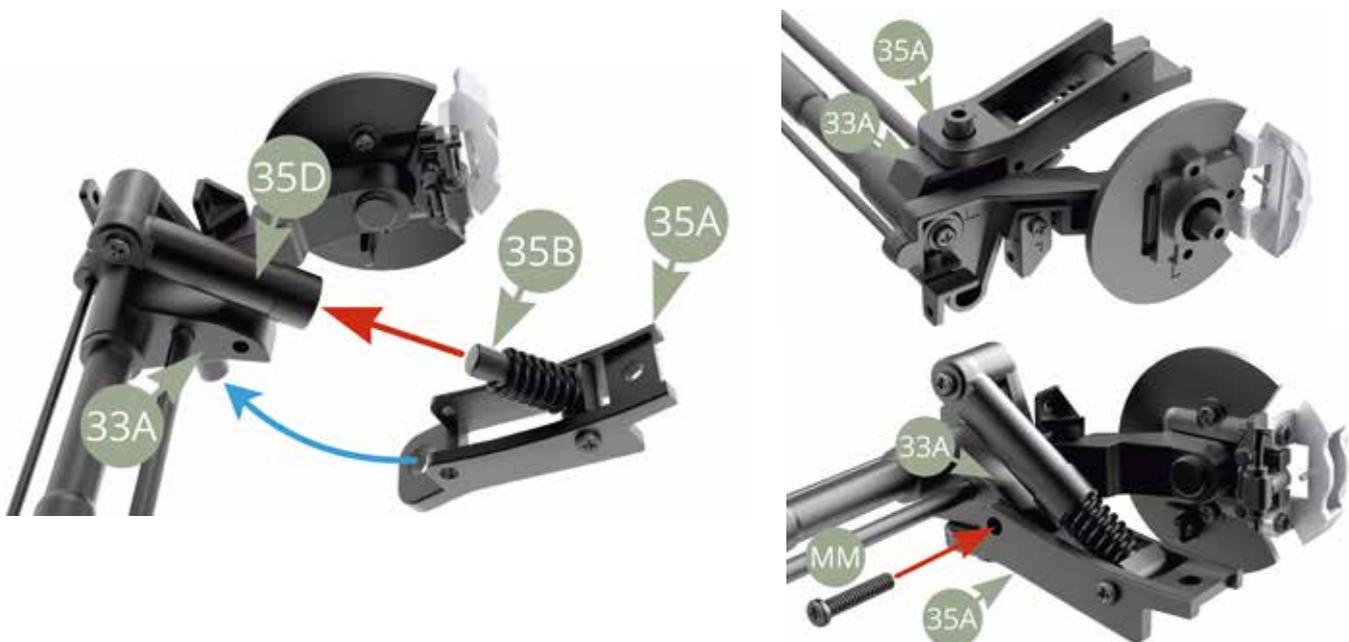
**MM** M 2,3 x 13 mm (x 3)

## Step 3

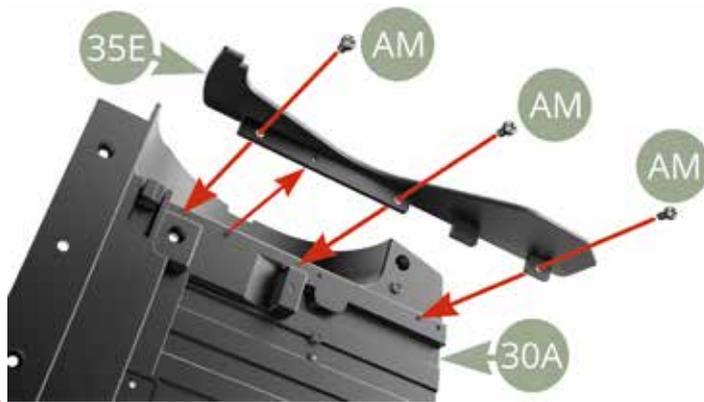
Fit 35D Shock absorber cylinder to 31A Rear axle left trailing arm pin and fix with FM screw.  
Fit 35B Shock absorber piston to 35A Rear axle left base and fix with MM screw. Fit 35C Spring on 35B Shock absorber piston.



Fit 35B shock absorber piston into 35D Shock absorber cylinder and then, fit 35A Rear axle left base end on 33A Rear axle left mount pin (illustrations below).  
Fix 33A Rear axle left mount to 35A Rear axle left base with MM screw.



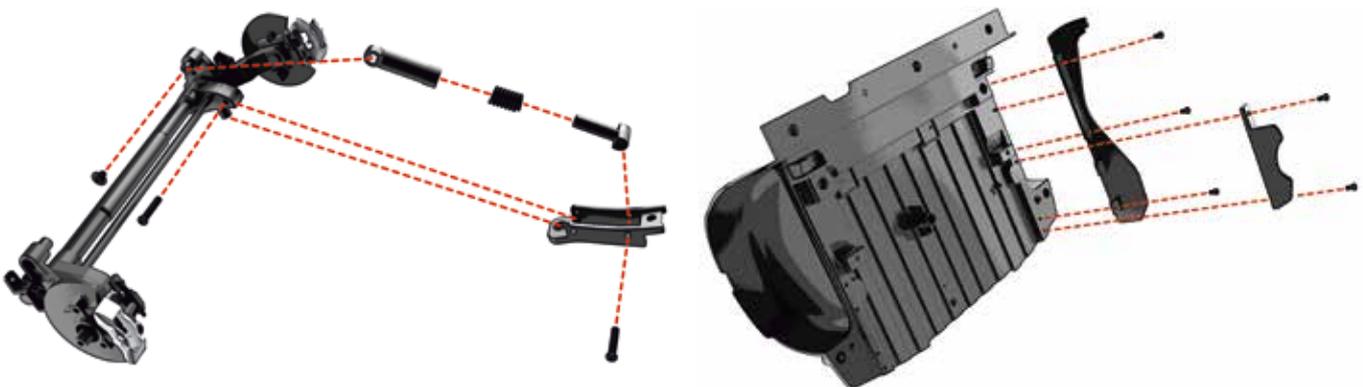
Fit 35E Outer splash shield to 30A Chassis rear section and fix with three AM screws.  
Fit 35F Inner splash shield to 30A Chassis rear section and fix with two AM screws.



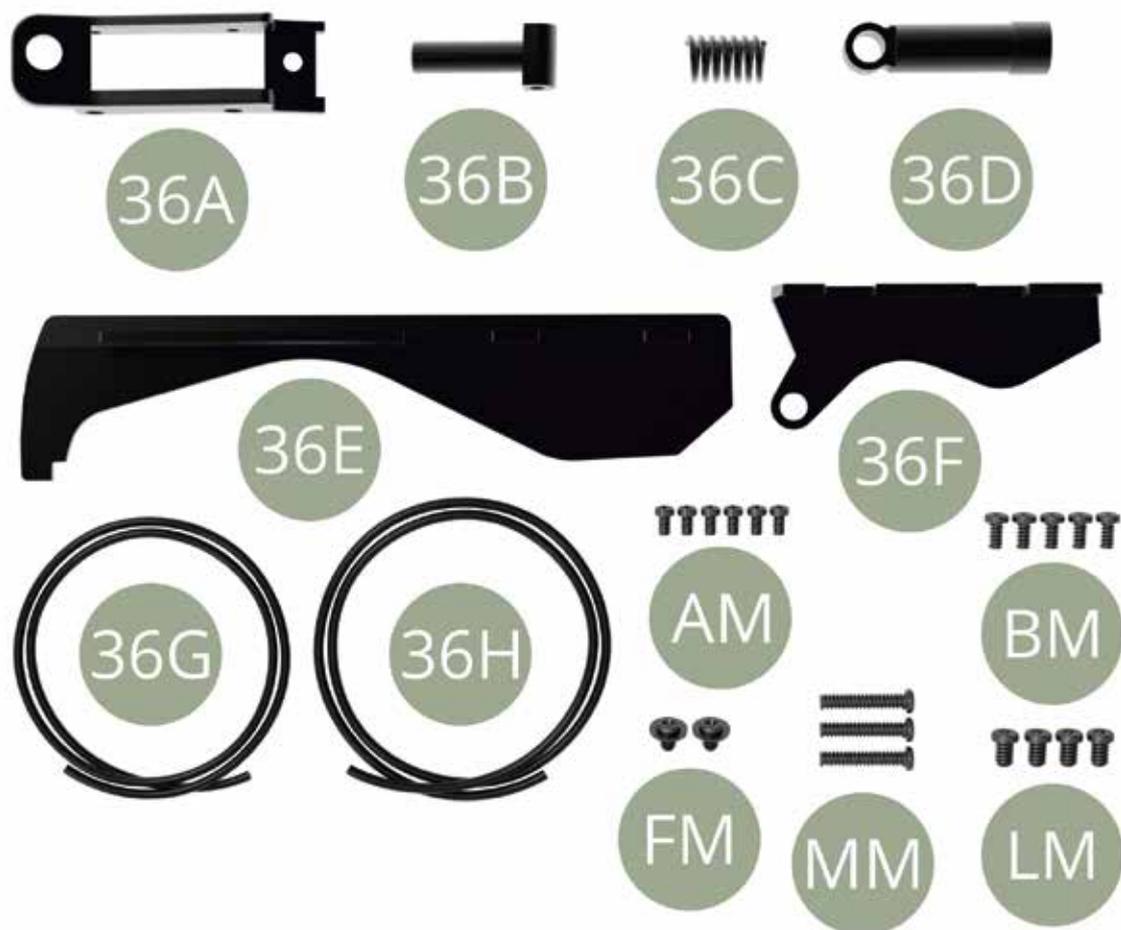
## **General view**



## **Assembly drawings**



## The parts of issue 36



**36A** Rear axle right base

**36B** Shock absorber piston

**36C** Shock absorber spring

**36D** Shock absorber cylinder

**36E** Outer splash shield

**36F** Inner splash shield

**36G** Left parking brake cable

**36H** Right parking brake cable

**AM** M 1,7 x 3 mm (x 6)

**FM** M 2,3 x 3 x 5,5 mm (x 2)

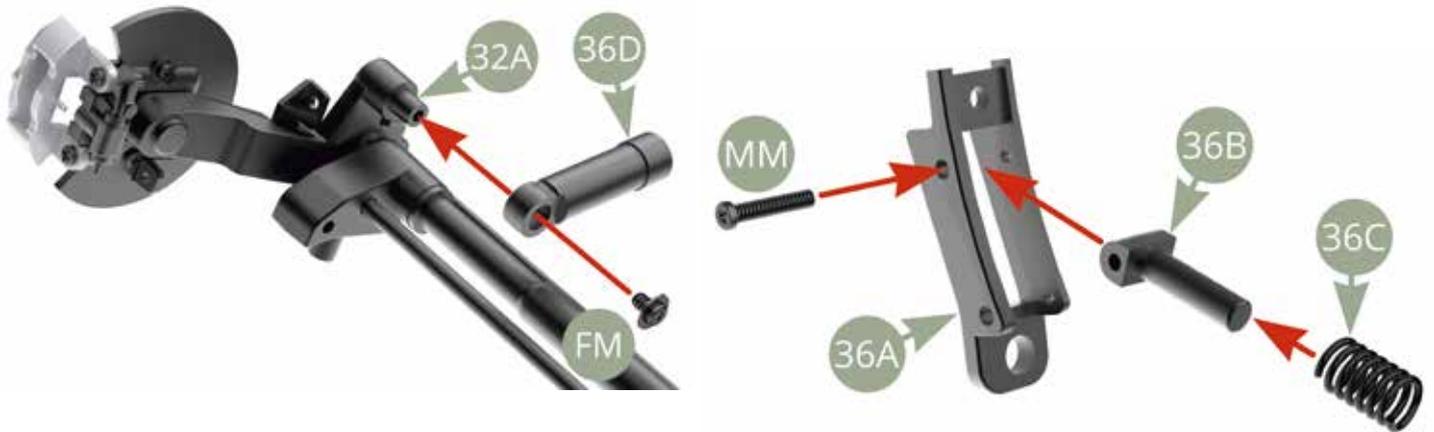
**MM** M 2,3 x 13 mm (x 3)

**BM** M 2,0 x 4 mm (x 5)

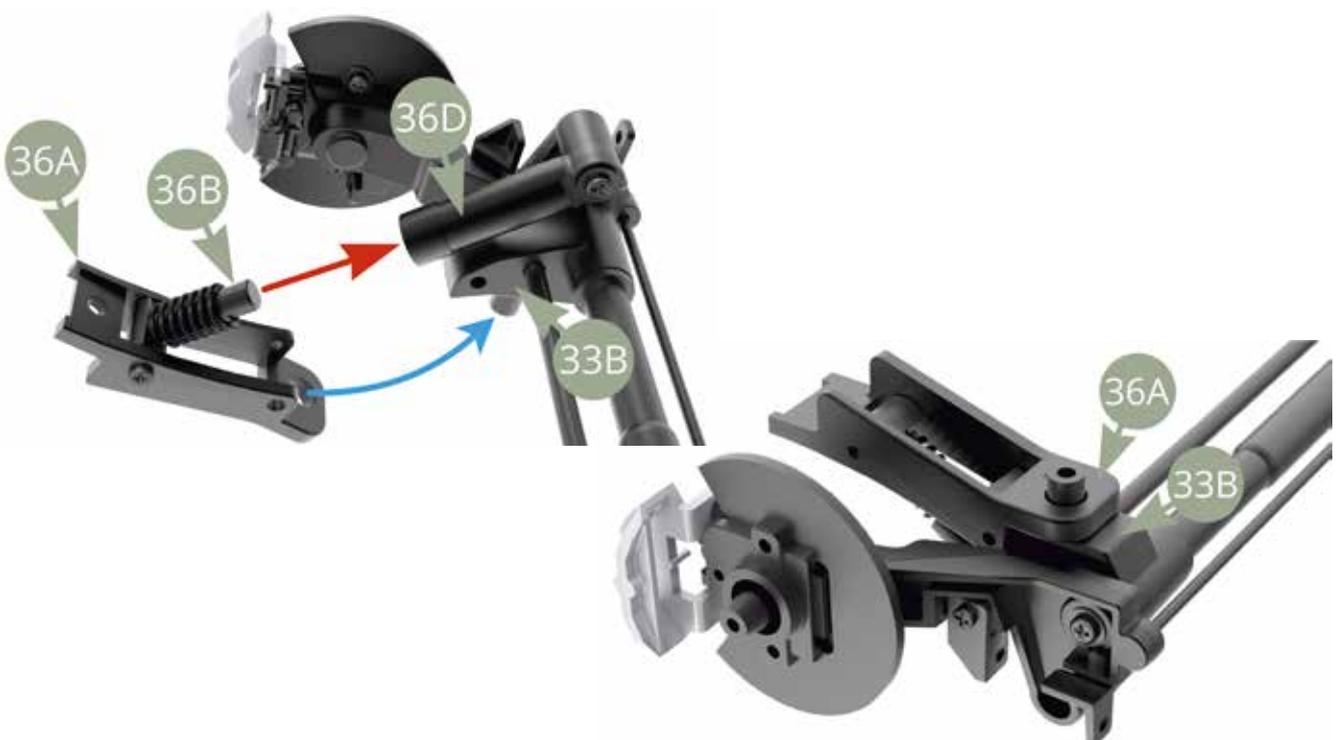
**LM** M 2,6 x 4 mm (x 4)

# Step 4

Fit 36D Shock absorber cylinder to 32A Rear axle right trailing arm pin and fix with FM screw.  
 Fit 36B Shock absorber piston to 36A Rear axle right base and fix with MM screw. Fit 36C Spring on 36B Shock absorber piston.



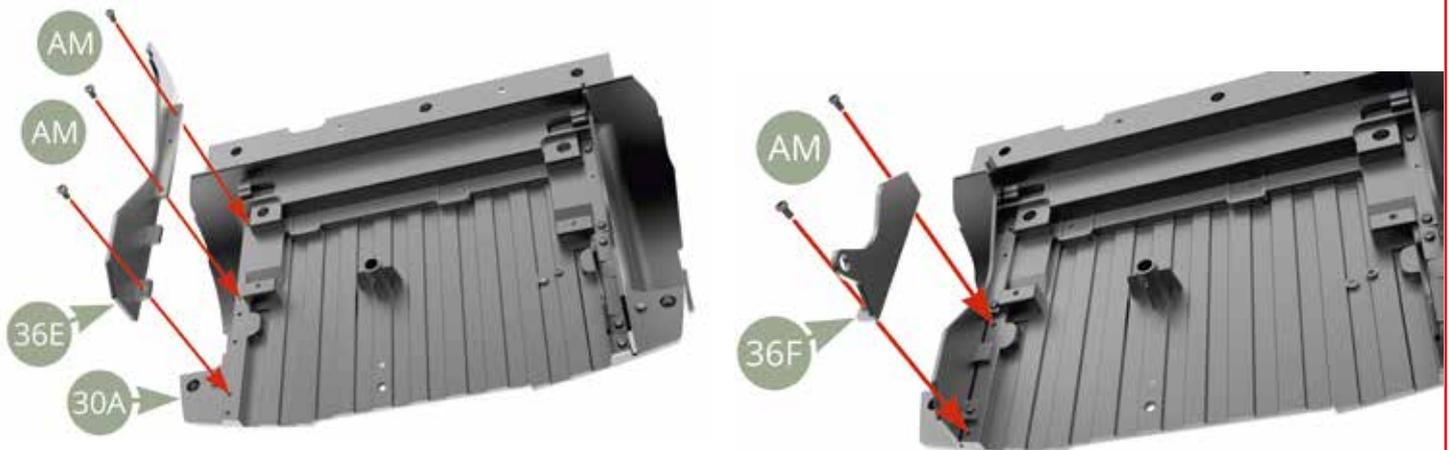
Fit 36B shock absorber piston into 36D Shock absorber cylinder and then, fit 36A Rear axle right base end on 33B Rear axle right mount pin (illustrations below).



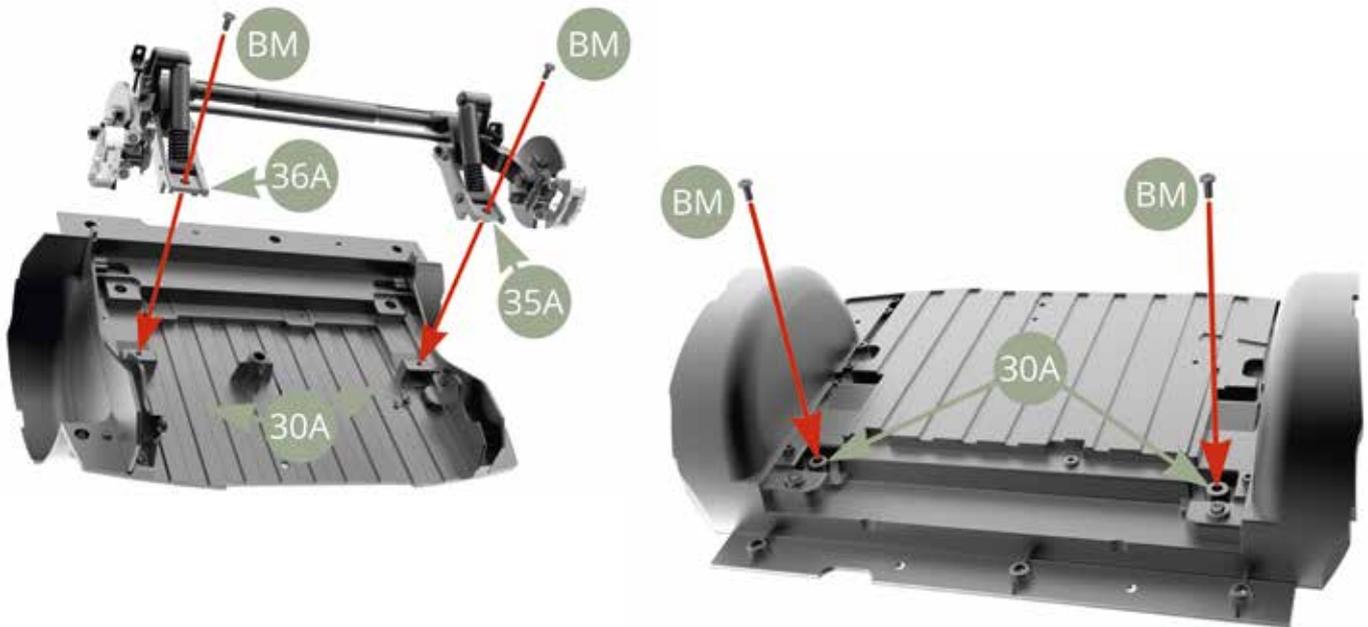
Fix 33B Rear axle right mount to 36A Rear axle right base with MM screw.  
Pre assembled Rear Axle.



Fit 36E Outer splash shield to 30A Chassis rear section and fix with three AM screws.  
Fit 36F Inner splash shield to 30A Chassis rear section and fix with two AM screws.



Fit 36A Rear axle Right and 35A Left bases to 30A Chassis rear section and fix with two BM screws from bottom side (upper illustration), and then with two more BM screws from upper side (lower illustration).



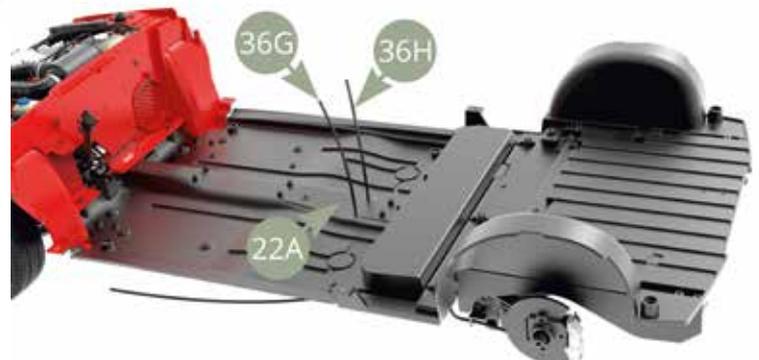
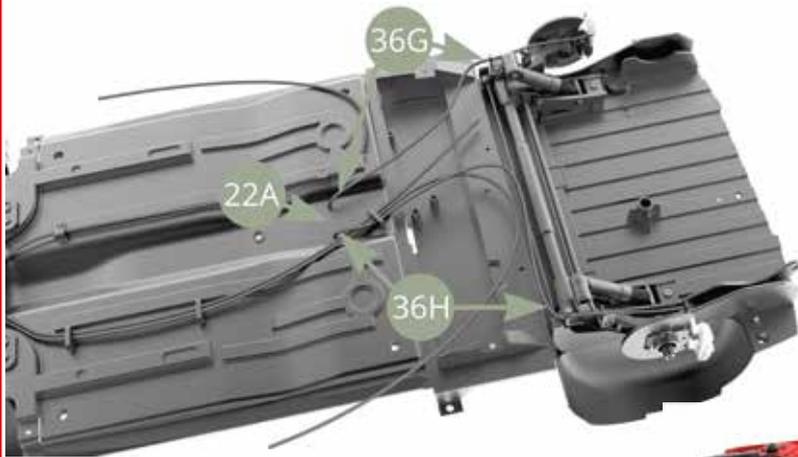
Lead 36H Right parking brake cable through 32D Handbrake cable holder and fix on 34E Right parking brake lever peg.  
Lead 36G Left parking brake cable through 31D Handbrake cable holder and fix on 34D Left parking brake lever peg.



Fit 30A Chassis rear section to 22A Chassis panel and fix with three LM screws.  
Lead 36G Left and 36H Right parking brake cables through respective holes in 22A Chassis panel, please pay attention to pass 36H Right parking brake cable through 23B Clamp. Note result on next illustration.



Note 36G Left and 36H Right parking brake cables fit through respective holes in 22A Chassis panel. 36G Left and 36H Right parking brake cables exiting on upper side of 22A Chassis panel.



Lead 25F Rear right brake line through 32F Brake line holder.  
After 32F Brake line holder, lead 25F Rear right brake line via 32E Brake line holder and fit to 34C Brake caliper peg.



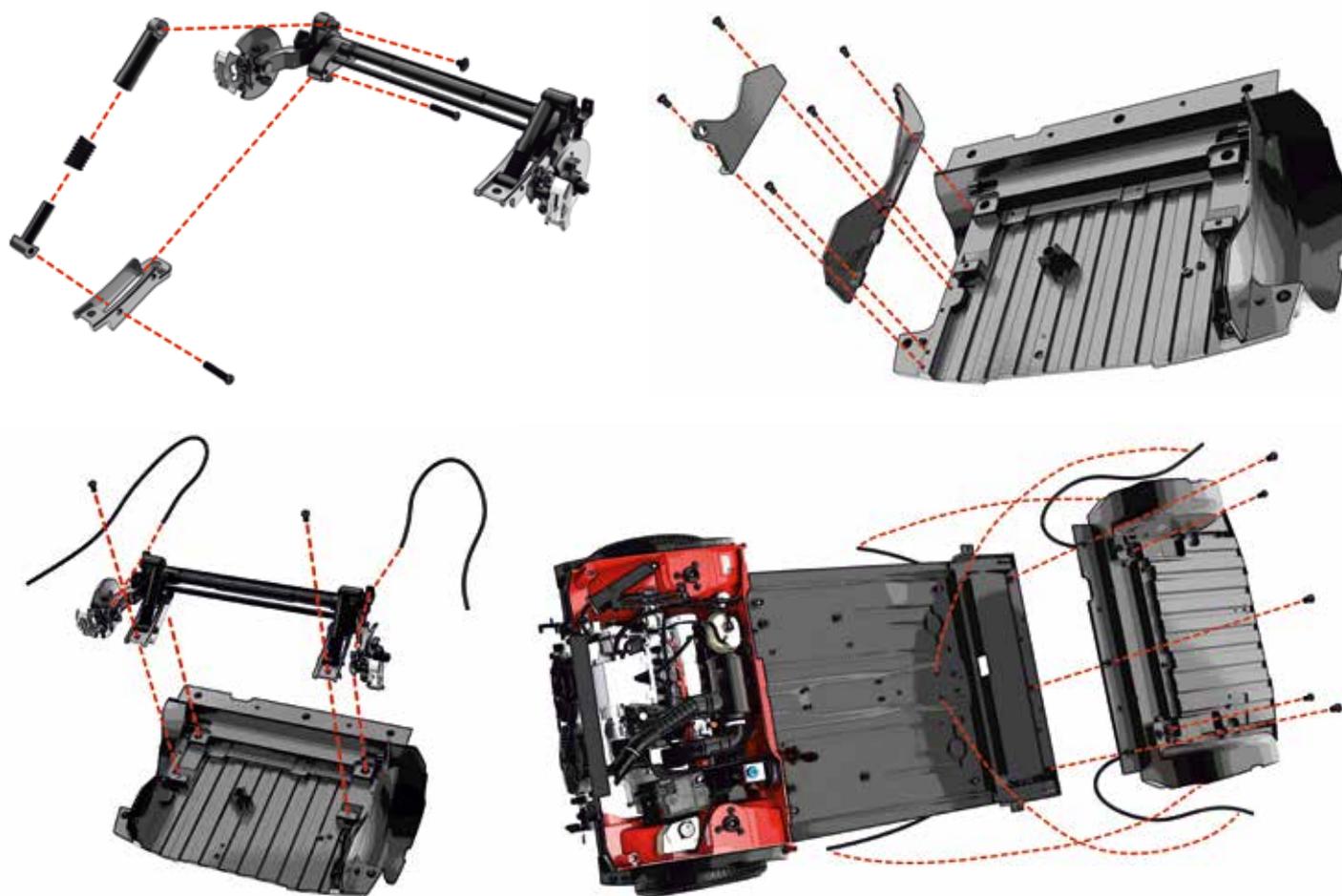
Lead 25E Rear left brake line through 31F Brake line holder.  
After 31F Brake line holder, lead 25E Rear left brake line via 31E Brake line holder and fit to 34C Brake caliper peg.



# General view



# Assembly drawings



## The parts of issue 37



**37A** Michelin MXV tire

**37B** Wheel rim

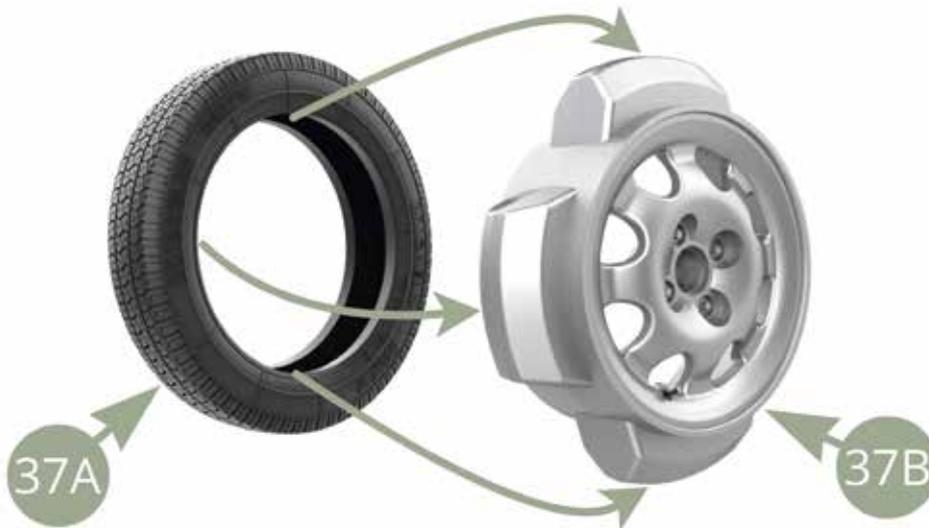
**37C** Hub cover

**37D** Washer

**KM** M 2,3 x 5 x 5,5 mm (x 2)

# Step 1

Put 37A Michelin MXV tire for two minutes into hot water, for softening, and then fit it over 37B Wheel rim.



Fit 34A Brake disc on 31A Rear axle (entering also into 34C Brake caliper), and then fit 37B Wheel rim inner hub on 31A Rear axle, engaging its key into notch on 34A Brake disc (blue arrow).

Fix 37B Wheel rim with KM screw via 37D Washer. Fit 37C Hub cover to 37B Wheel rim.



## General view



## Assembly drawings



## The parts of issue 38



**38A** Michelin MXV tire

**38B** Wheel rim

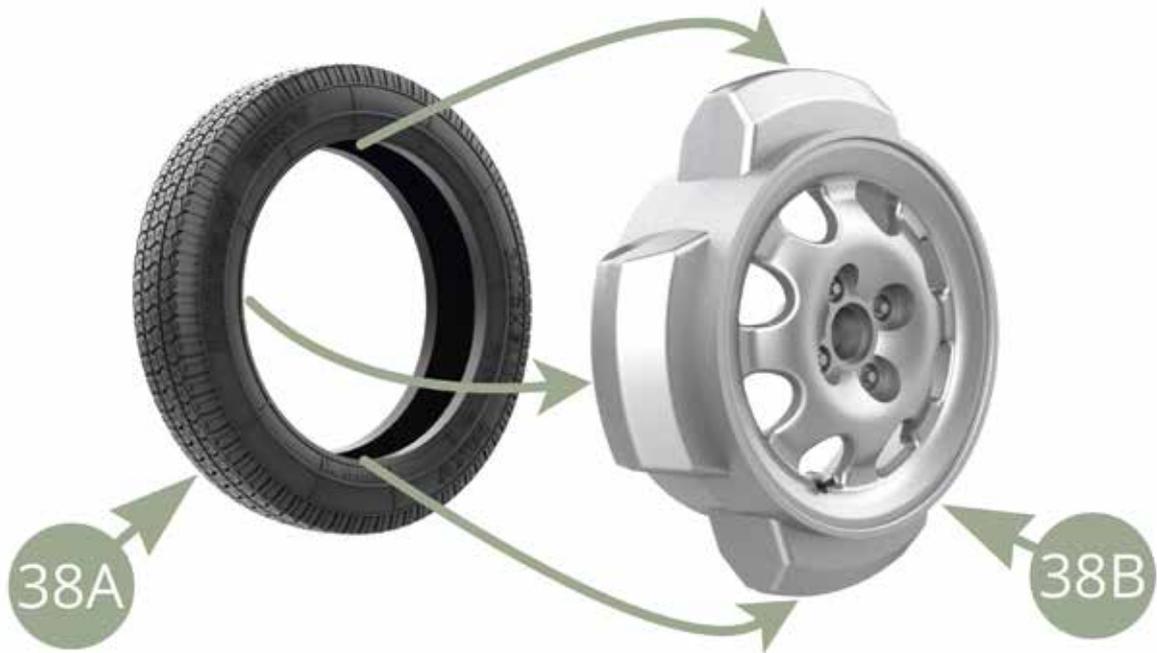
**38C** Hub cover

**38D** Washer

**KM** M 2,3 x 5 x 5,5 mm (x 2)

## Step 2

Put 38A Michelin MXV tire for two minutes into hot water, for softening, and then fit it over 38B Wheel rim.



Fit 34A Brake disc on 32A Rear axle (entering also into 34C Brake caliper), and then fit 38B Wheel rim inner hub on 32A Rear axle, engaging its key into notch on 34A Brake disc (blue arrow).

Fix 38B Wheel rim with KM screw via 38D Washer. Fit 38C Hub cover to 38B Wheel rim.



## ***General view***



## ***Assembly drawings***



## The parts of issue 39



39A Spare wheel rim

39B Spare tire

### Step 3

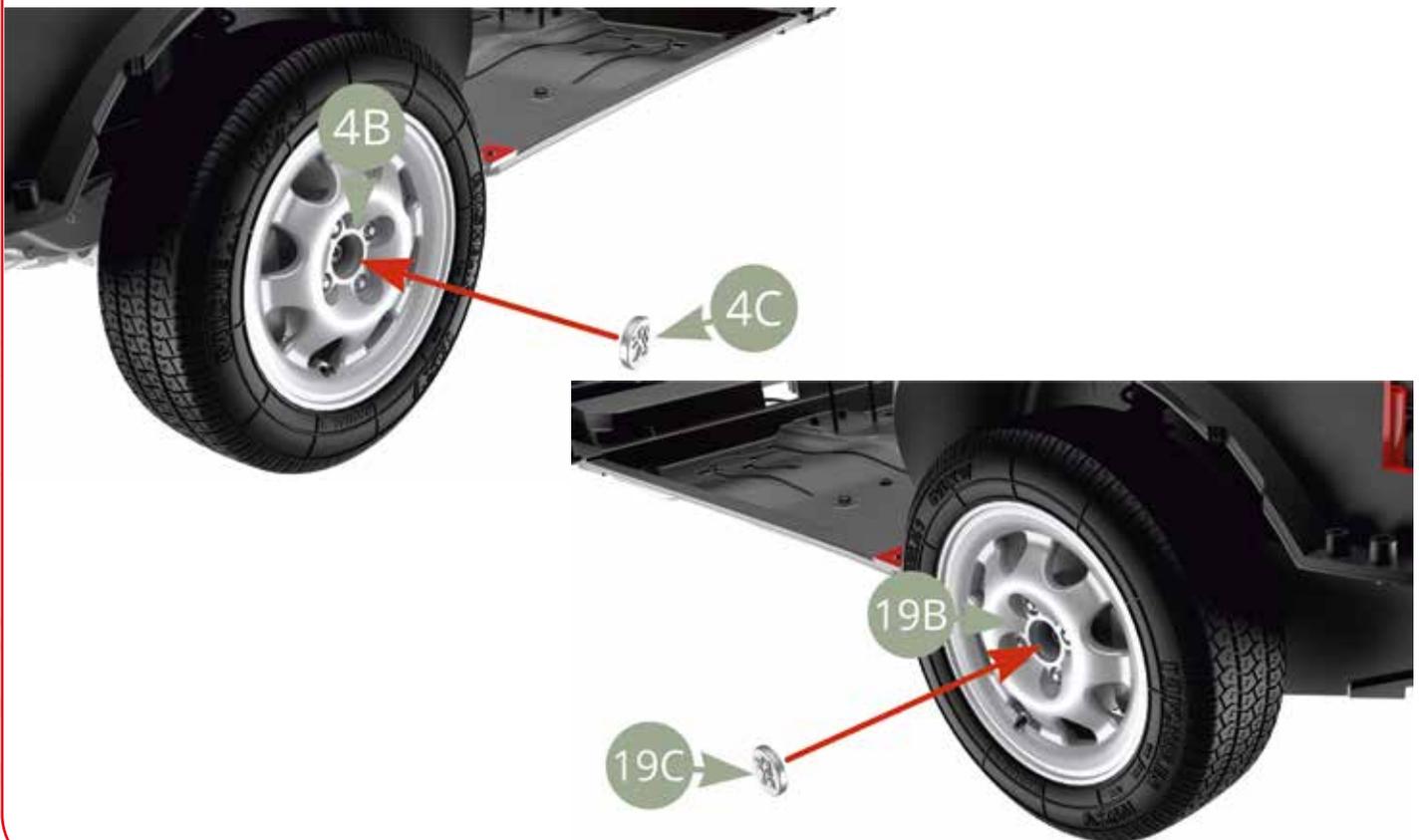
Put 39B Spare tire for two minutes into hot water, for softening, and then fit it over 39A Wheel rim.



## Assembled Spare wheel



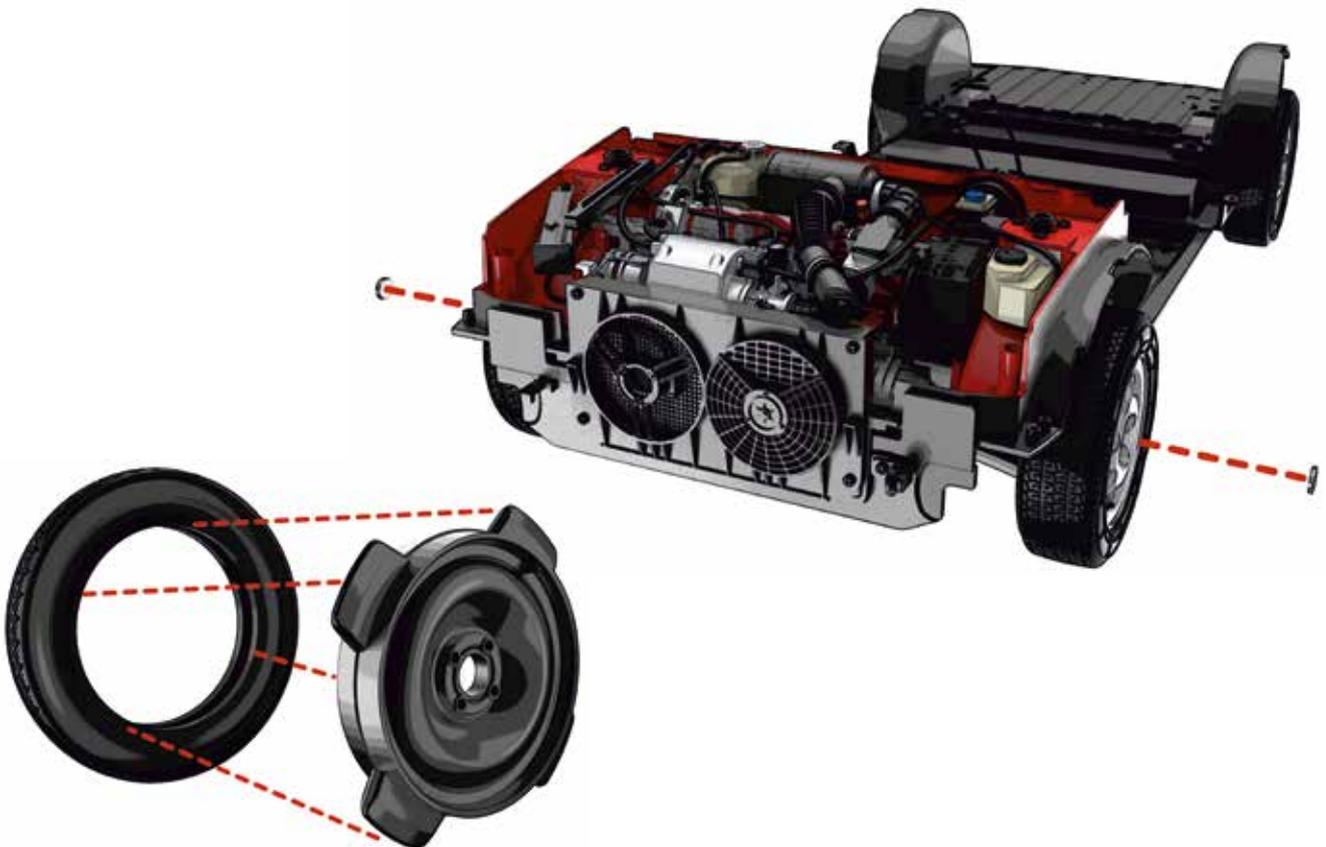
Fit 4C Hub cover to front left 4B Wheel rim. 4C Hub cover is identical and interchangeable with 19C Hub cover.



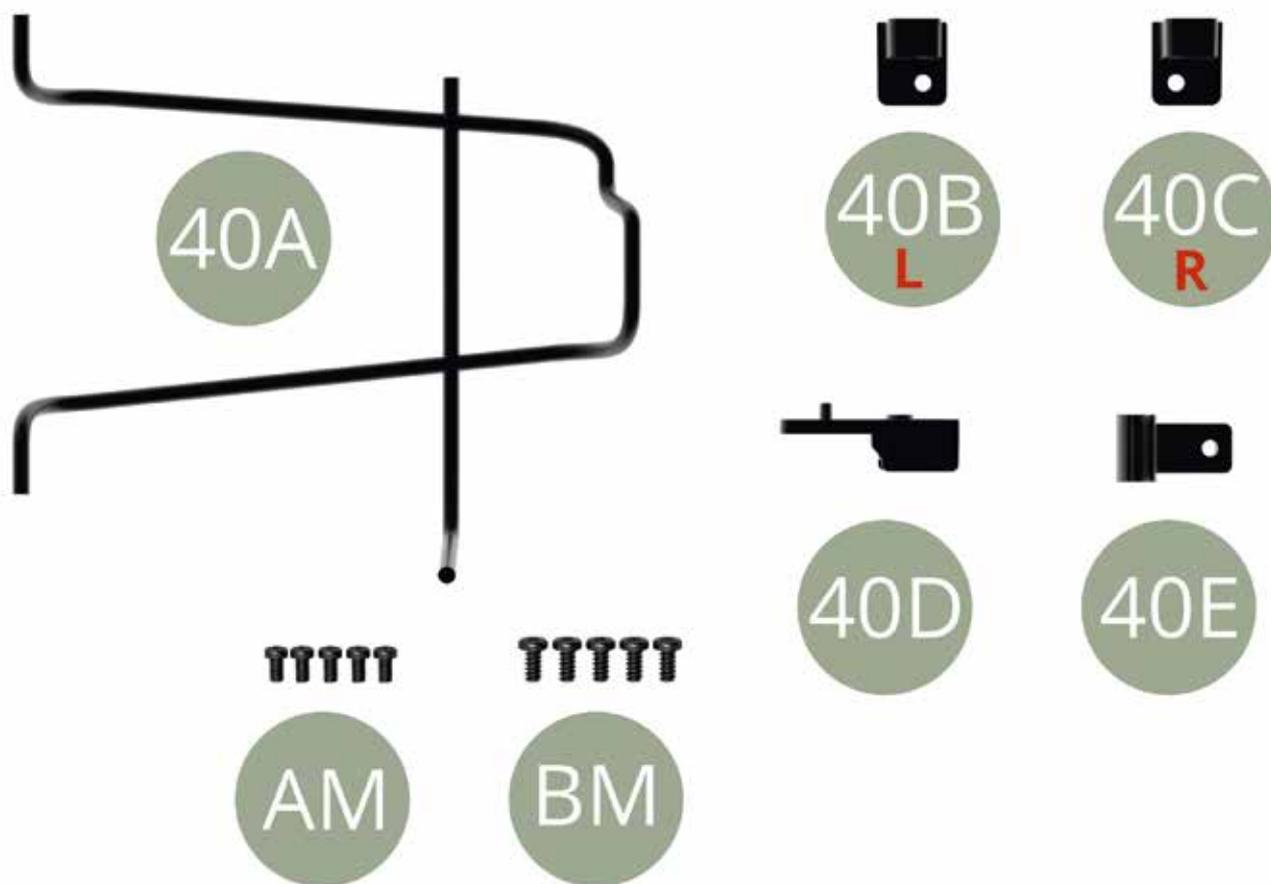
## General view



## Assembly drawings



## The parts of issue 40



**40A** Spare tire holder

**40B** Left tire holder shoe

**40C** Right tire holder shoe

**40D** Rear clamp mount

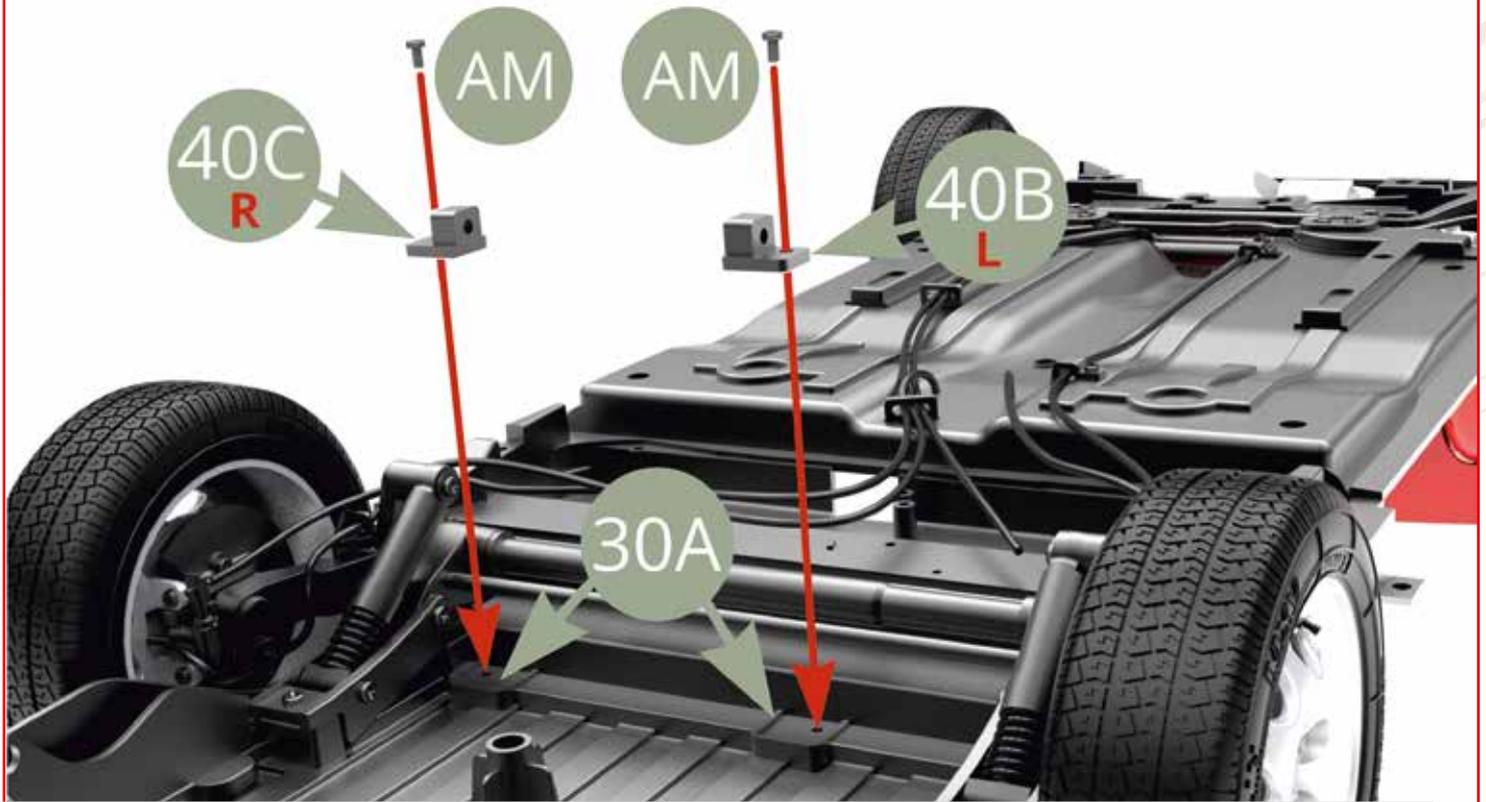
**40E** Rear tire holder clamp

**AM** M 1,7 x 3 mm (x 5)

**BM** M 2,0 x 4 mm (x 5)

# Step 4

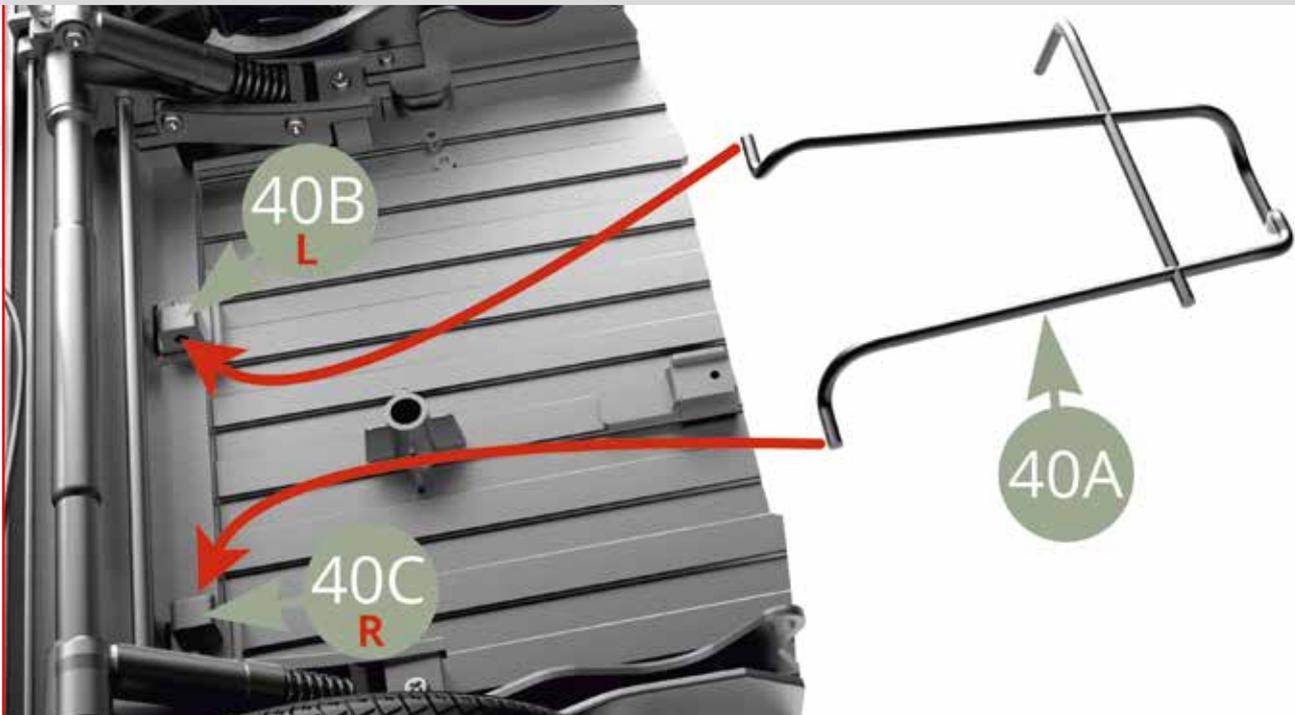
Upturn chassis and fit one by one 40C Right and 40B Left tire holder shoes to 30A Chassis rear section under side and fix each one with AM screw.



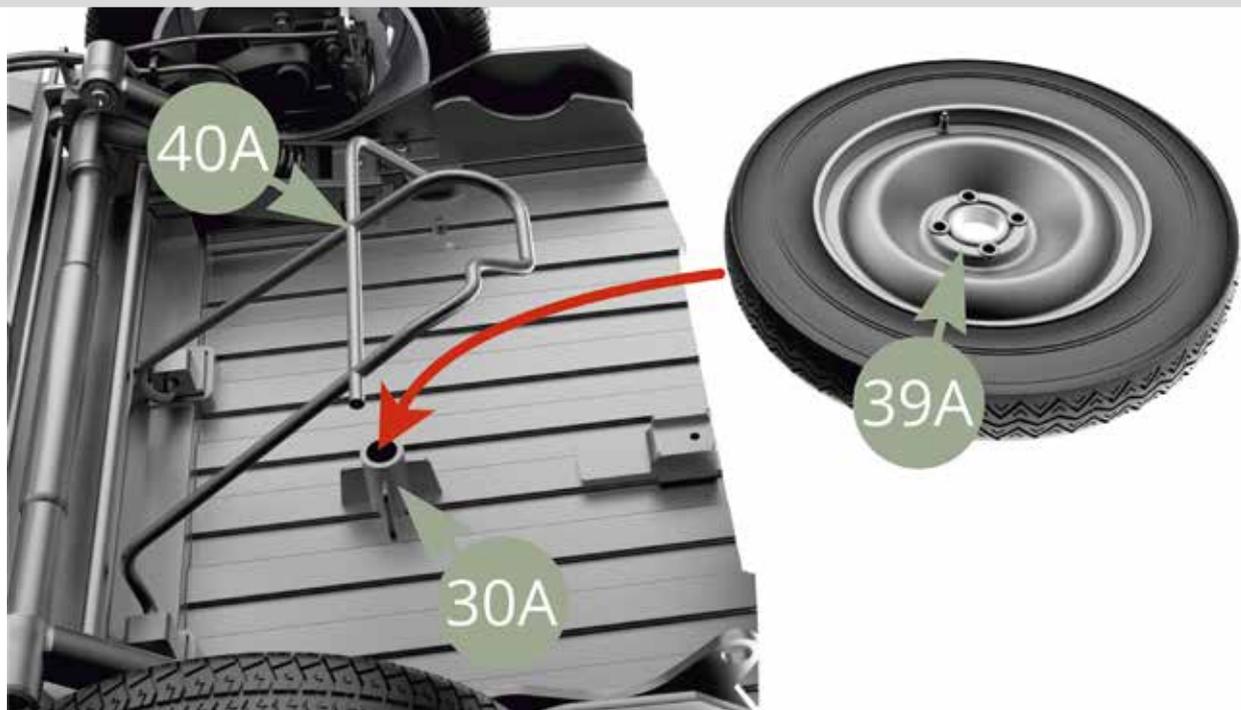
Fit 40D Rear clamp mount to the under side of 30A Chassis rear section and fix from above with AM screw (top and bottom illustrations).



Fit, by carefully bending, 40A Spare tire holder legs into 40C Right and 40B Left spare tire holder shoes holes.



Raise 40A Spare tire holder and pass Spare wheel under to fit it by 39A Spare wheel rim hub to the mounting pin on 30A Chassis rear section.



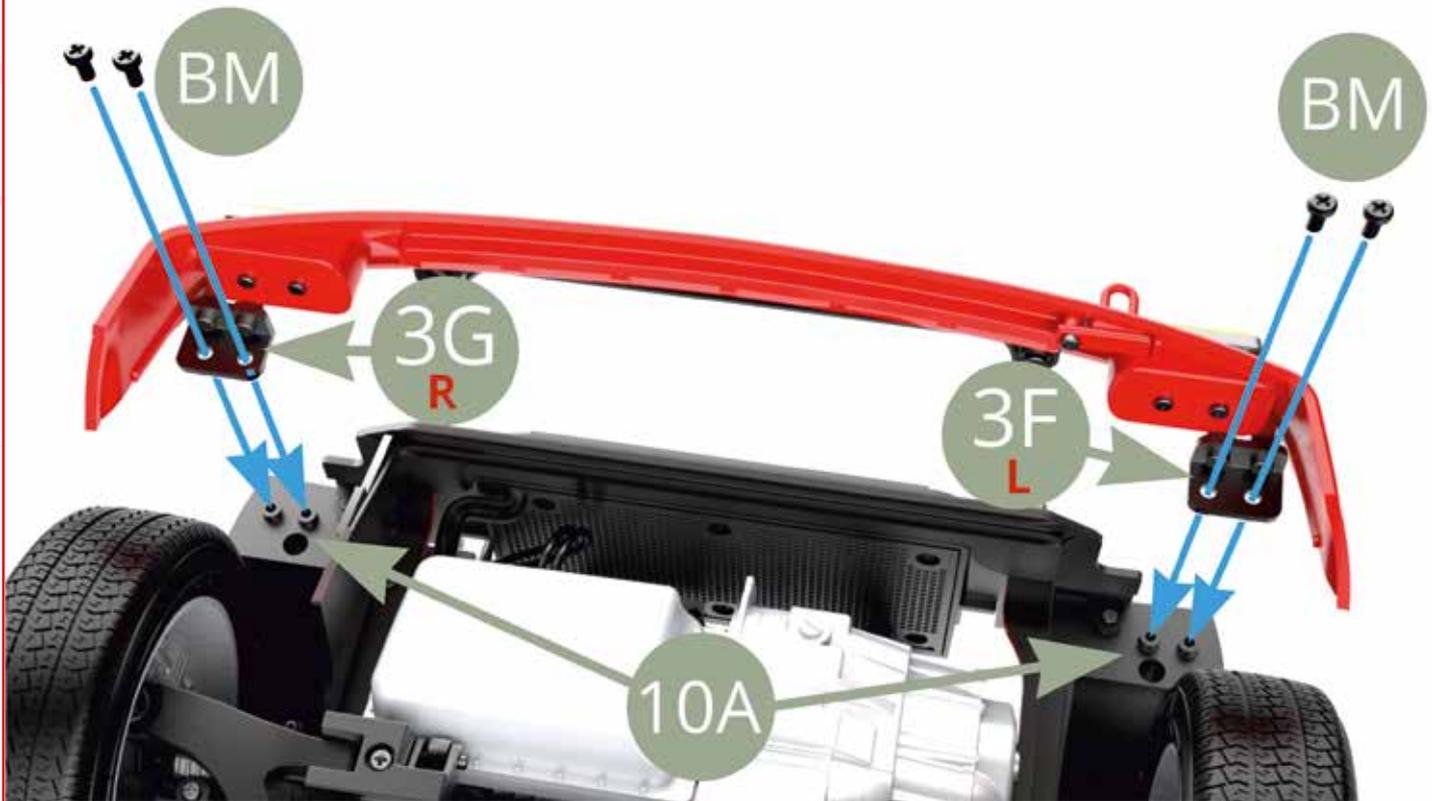
Fit 40E Rear tire holder clamp to 40D Rear clamp mount, hugging the bar of 40A Rear tire holder, and fix with AM screw.



Spare wheel installed.



Upturn chassis and fit Front Bumper assembly by its 3G Right and 3F Left Brackets to 10A Front wheel frame and fix each one with two BM screws.



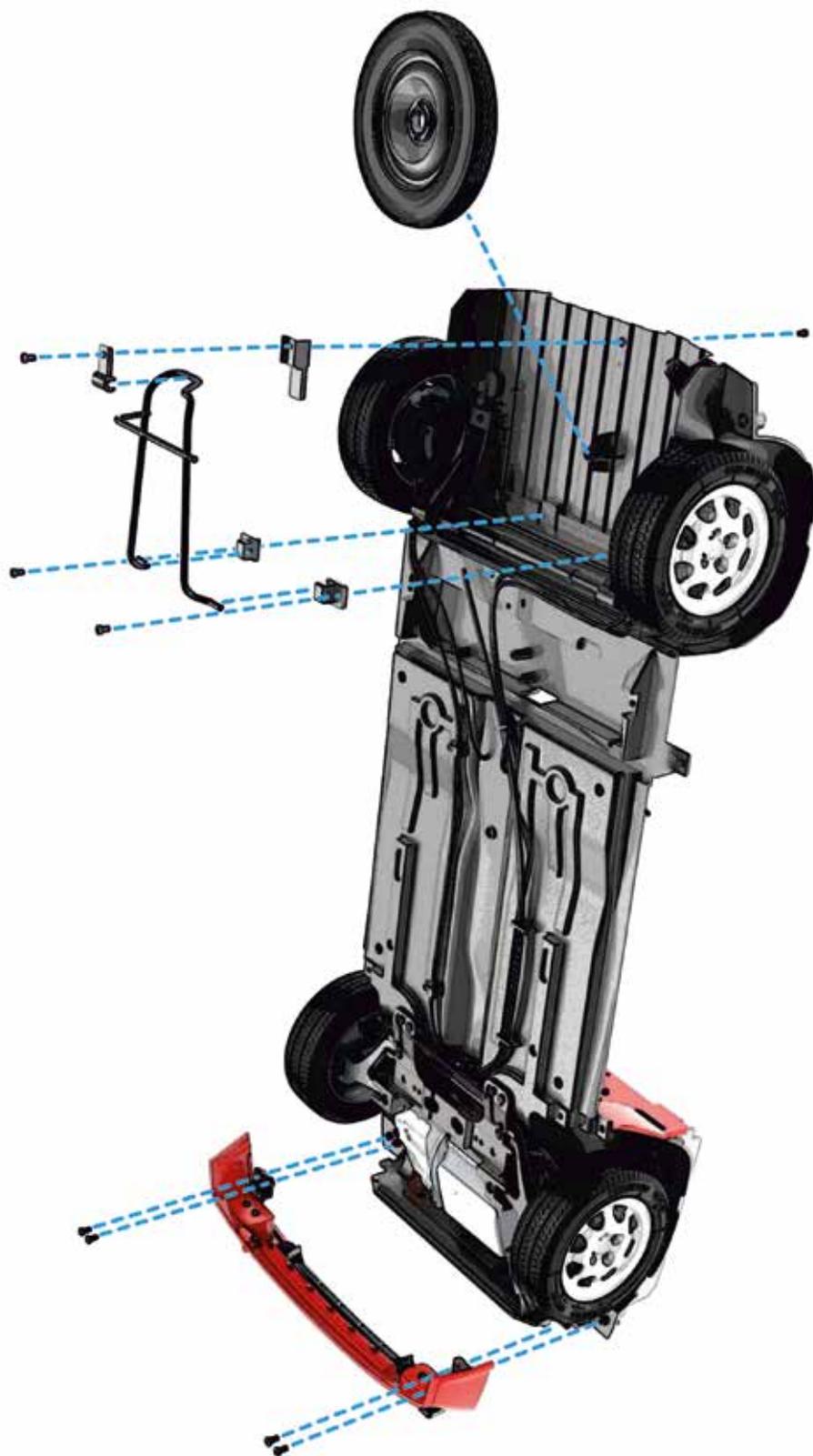
Front bumper installed



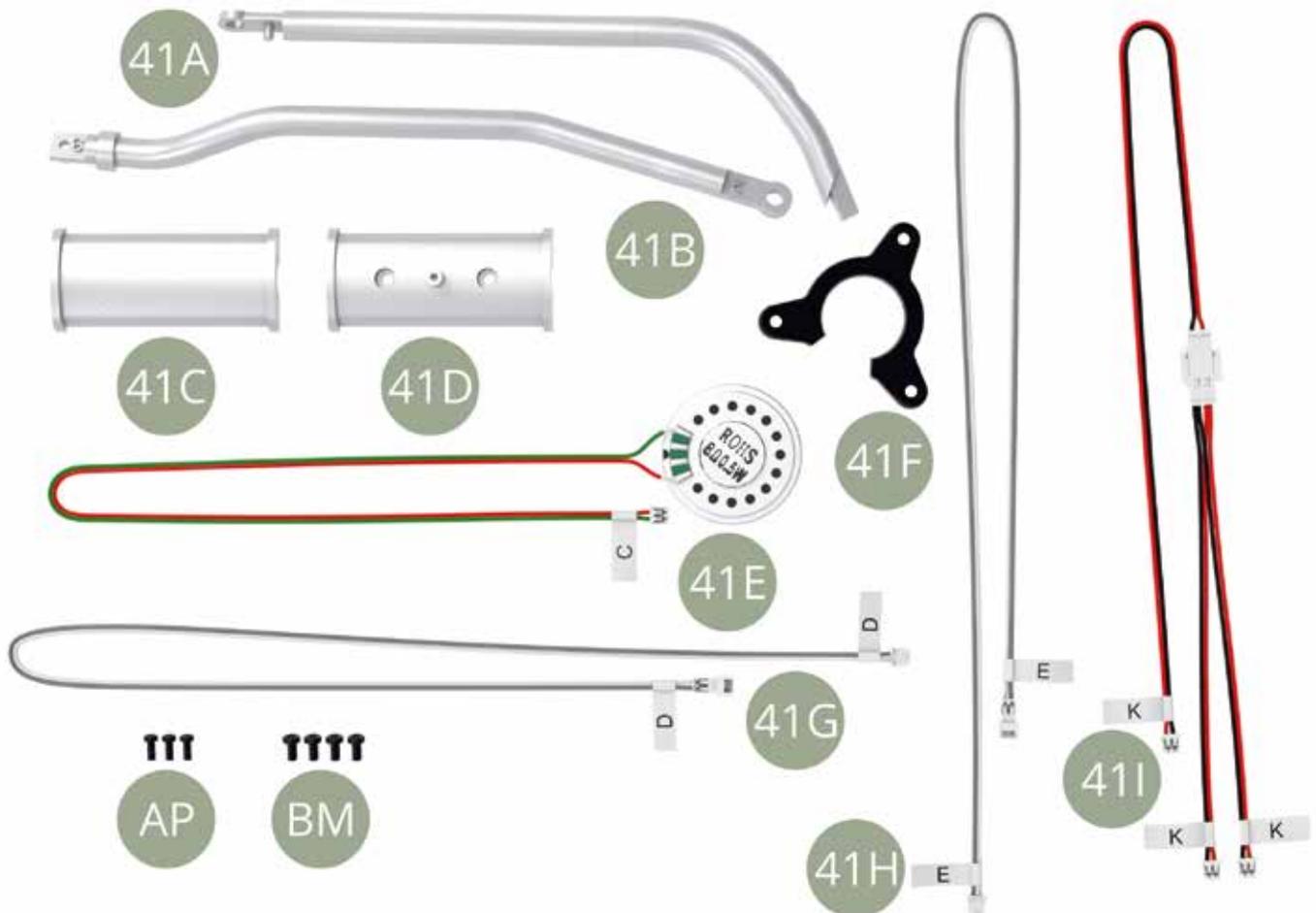
# General view



# Assembly drawings



## The parts of issue 41



- |                                       |   |                                   |
|---------------------------------------|---|-----------------------------------|
| <b>41A</b> Exhaust front pipe         | <b>41E</b> Speaker with cable C (red - green) | <b>41H</b> Cable E (gray - white) |
| <b>41B</b> Exhaust mid pipe           | <b>41F</b> Speaker bracket                    | <b>41I</b> Cable K (red - black)  |
| <b>41C</b> Catalytic converter bottom | <b>41G</b> Cable D (gray - white)             | <b>AP</b> M 1,7 x 4 mm (x 3)      |
| <b>41D</b> Catalytic converter top    |   | <b>BM</b> M 2,0 x 4 mm (x 4)      |

# Step 1

Minding red circled markings and green arrow direction engravings alignment, fit 41A front (1) and 41B mid (2) Exhaust pipes to 41D Catalytic converter top nests, and then cover and fix to 41C Catalytic converter bottom with two AP screws (bottom illustrations).



Pre assembled Catalytic converter and Exhaust pipes.

Fit 41E Speaker with cable C (red - green) to the nest on 23A Firewall and secure it with three BM screws through 41F Speaker bracket.



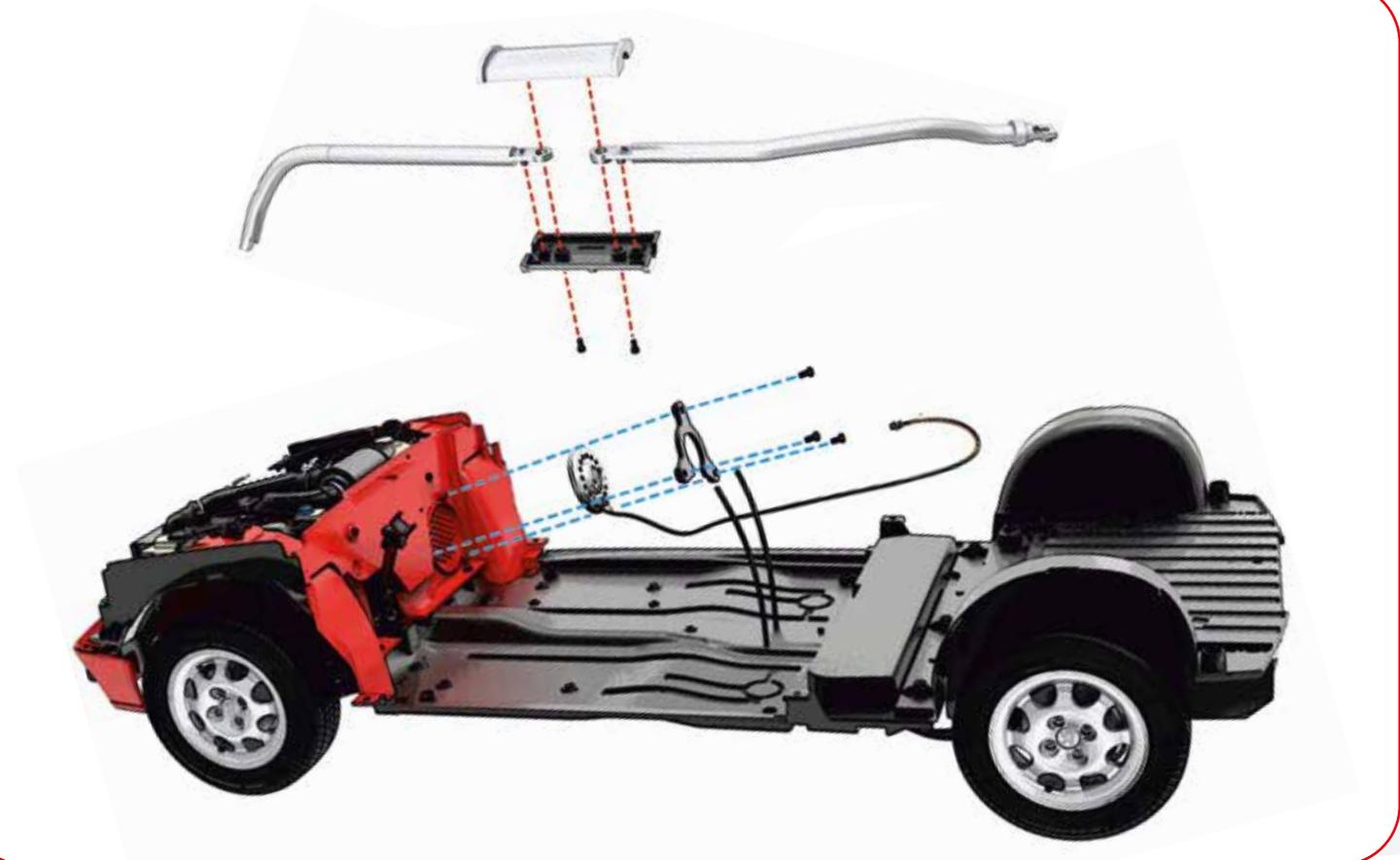
Fit 41E Speaker with cable C (red - green) fitted to 23A Firewall.



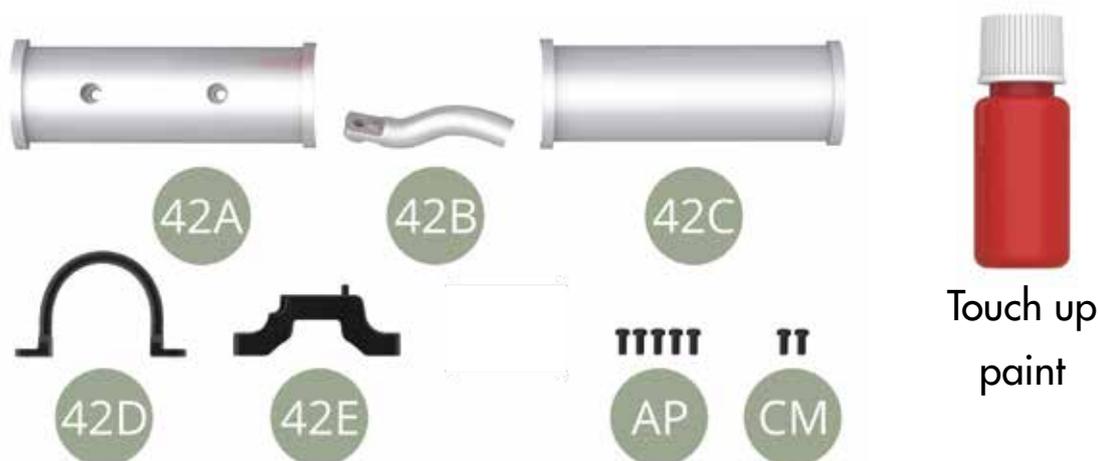
## General view



## Assembly drawings



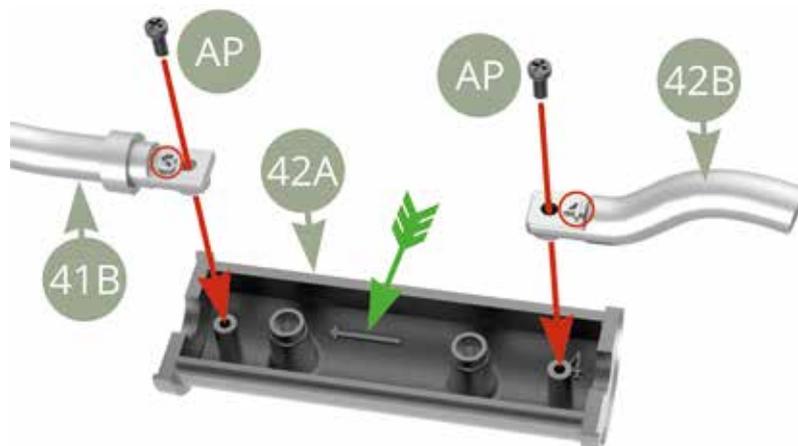
## The parts of issue 42



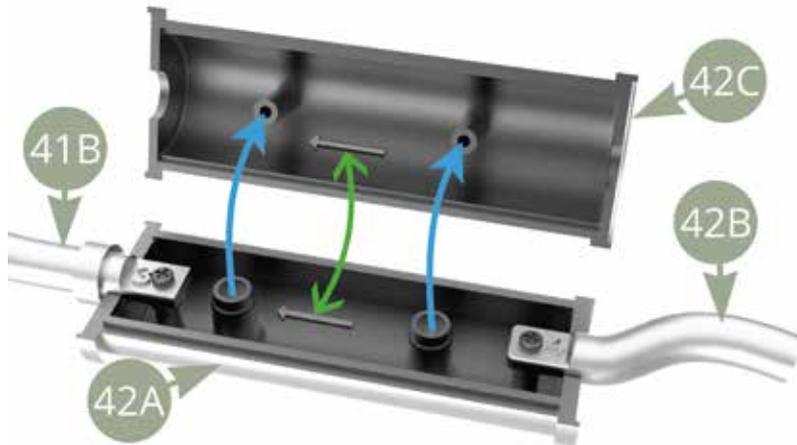
- 42A Exhaust silencer top
- 42B Exhaust exit pipe
- 42C Exhaust silencer bottom
- 42D Exhaust silencer clip
- 42E Exhaust mount
- AP M 1,7 x 4 mm (x 5)
- CM M 1,7 x 4 mm (x 2)

## Step 2

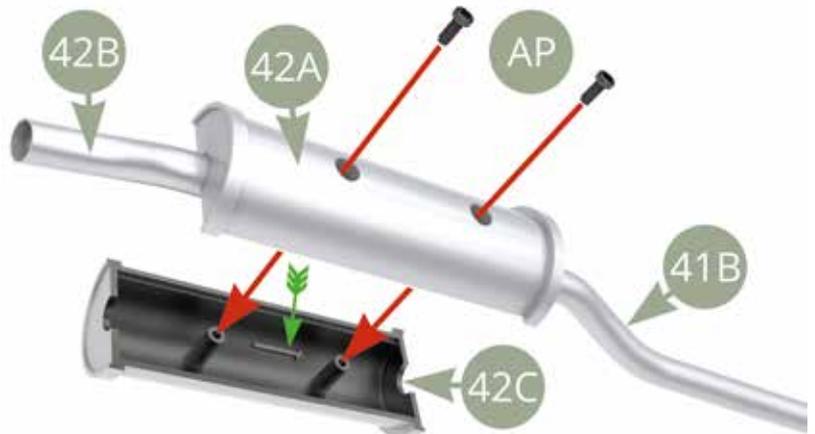
Minding red circled markings and green arrow direction engravings alignment, fit 41B Exhaust mid pipe (3) and 42B Exhaust exit pipe (4) to 42A Exhaust silencer top nests, and fix each one with AP screw.



Align 42A Exhaust silencer top to 42C Exhaust silencer bottom following engraved arrows pointed by green arrow.



Fix 42A Exhaust silencer top to 42C Exhaust silencer bottom with two AP screws.



Assembled Exhaust line



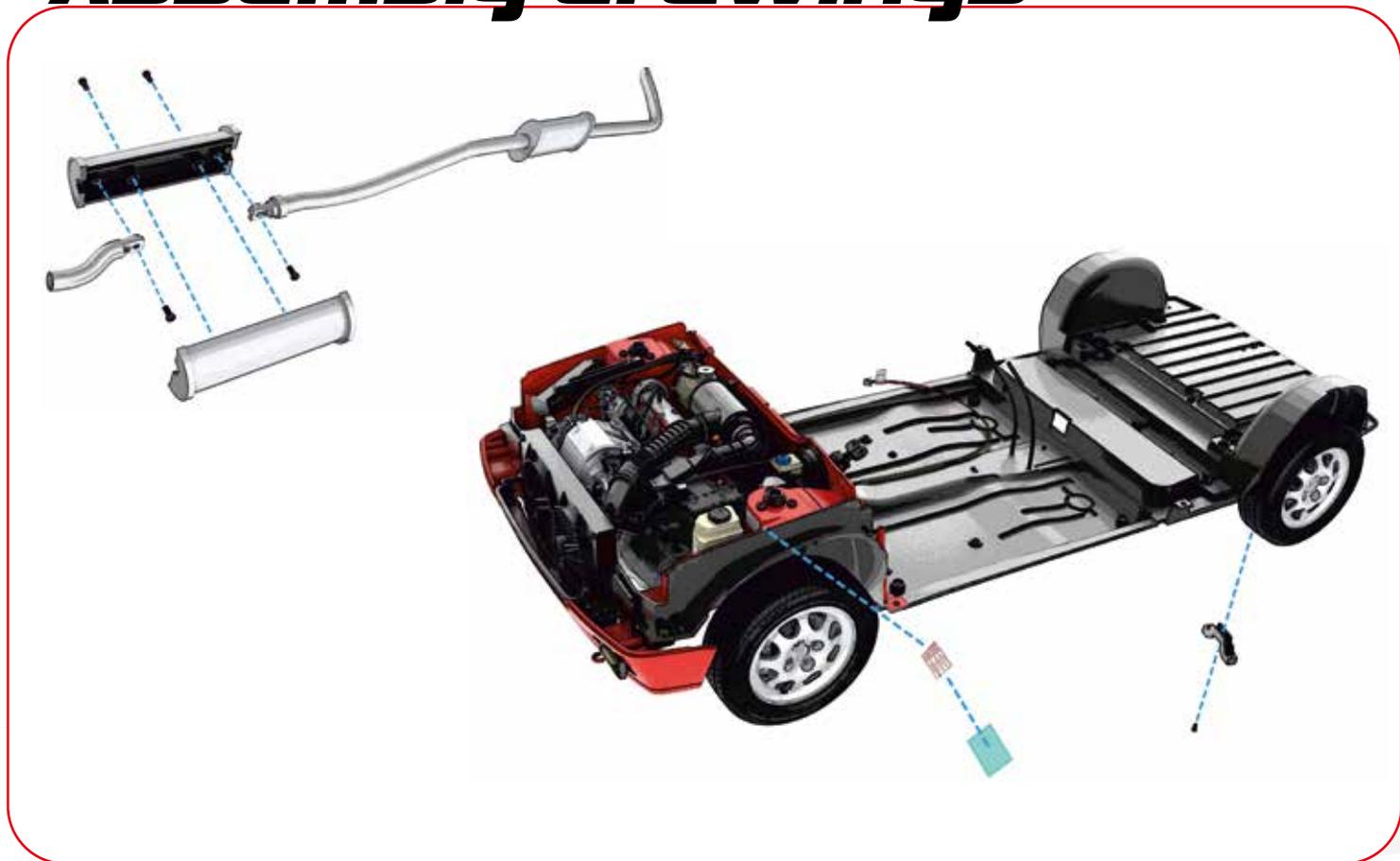
Fit 42E Exhaust mount to 30A Chassis rear section and fix with CM screw (top and bottom illustrations).



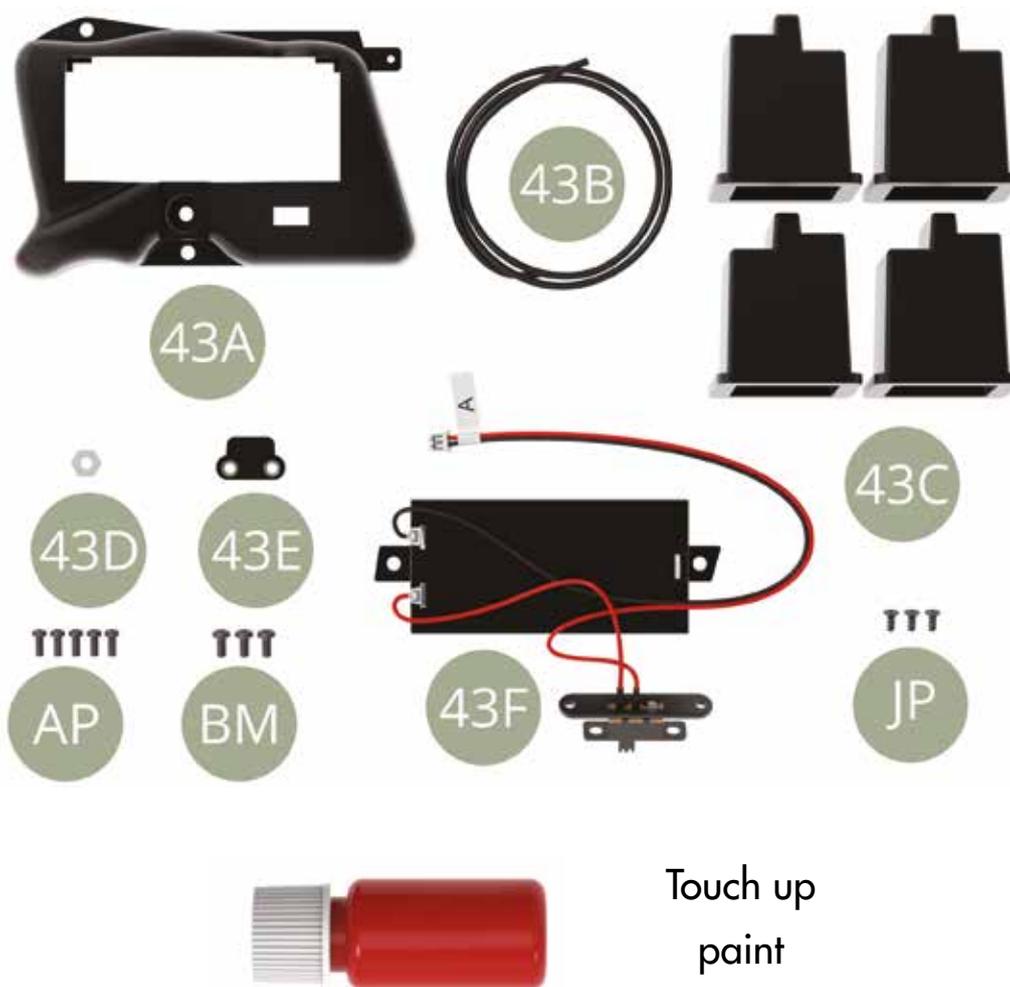
## General view



## Assembly drawings



## The parts of issue 43



Touch up  
paint

**43A** Right side fuel tank

**43B** Fuel return pipe

**43C** Jack stands (x4)

**43D** Lock nut

**43E** Lock nut keeper

**43F** Battery compartment

**AP** M 1,7 x 4 mm (x 5)

**BM** M 2,0 x 4 mm (x 3)

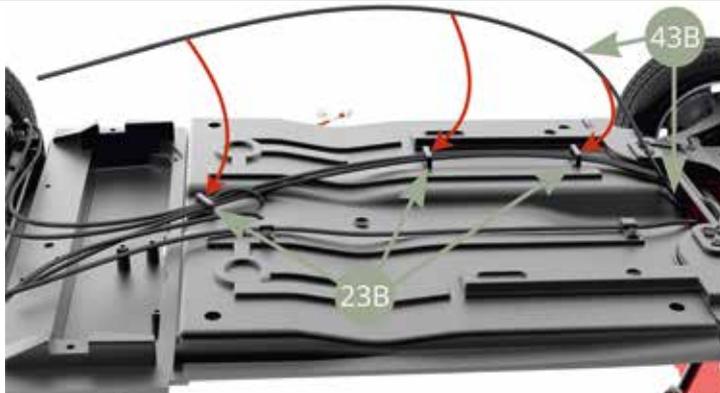
**JP** M 1,7 x 4 mm (tête plate x 3)

## Step 3

Pass one end of 43B Fuel return pipe down into blue circled area between 24A Coolant bottle and 26A Air filter housing.



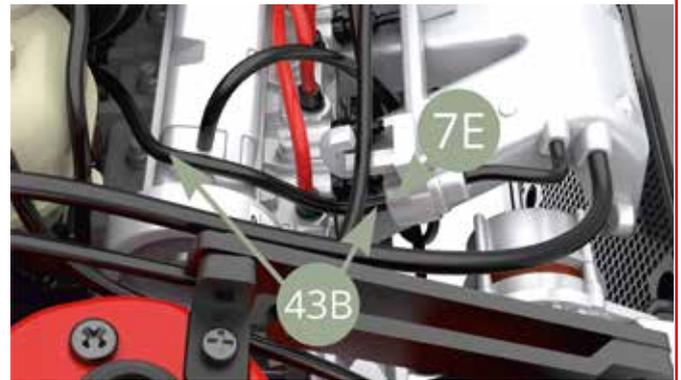
Turn chassis over and continue to lead 43B Fuel return pipe vis three 23B Clamps leaving the end loose.



43B Fuel return pipe fit along chassis panel. Note 111 Fuel feed pipe loose end to be used in further assembly.



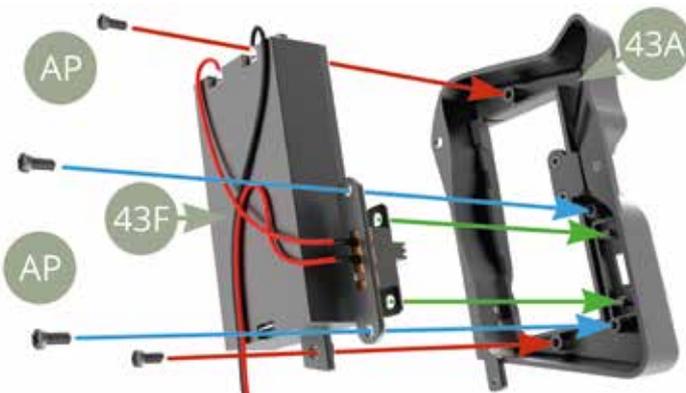
Turn the chassis back on wheels, and fit 43B Fuel return pipe to 7E Fuel injection rail stub-pipe.  
43B Fuel return pipe fitted to 7E Fuel injection rail stub-pipe.



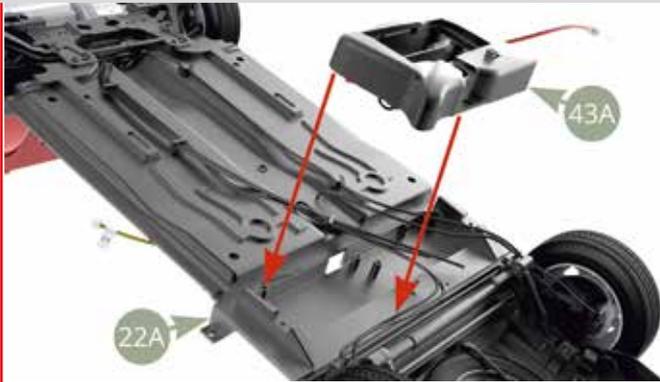
Fit 43D Lock nut to 43A Right side fuel tank niche and secure it with 43E Lock nut keeper and two JP screws.



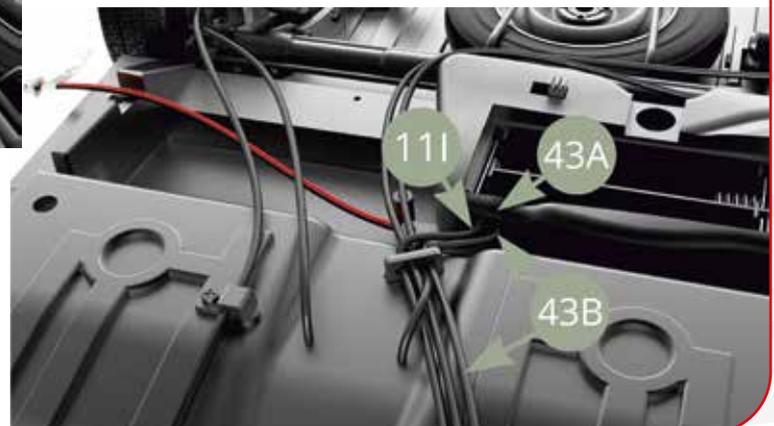
Fit 43F Battery compartment switch to 43A Right side fuel tank on two guides (green arrows) and fix with two AP screws (blue arrows). Fit 43F Battery compartment main body into 43A Right side fuel tank and fix it with two AP screws (red arrows).



Fit 43A Right side fuel tank to the niche on 22A Chassis panel and fix with two BM screws (bottom illustrations).



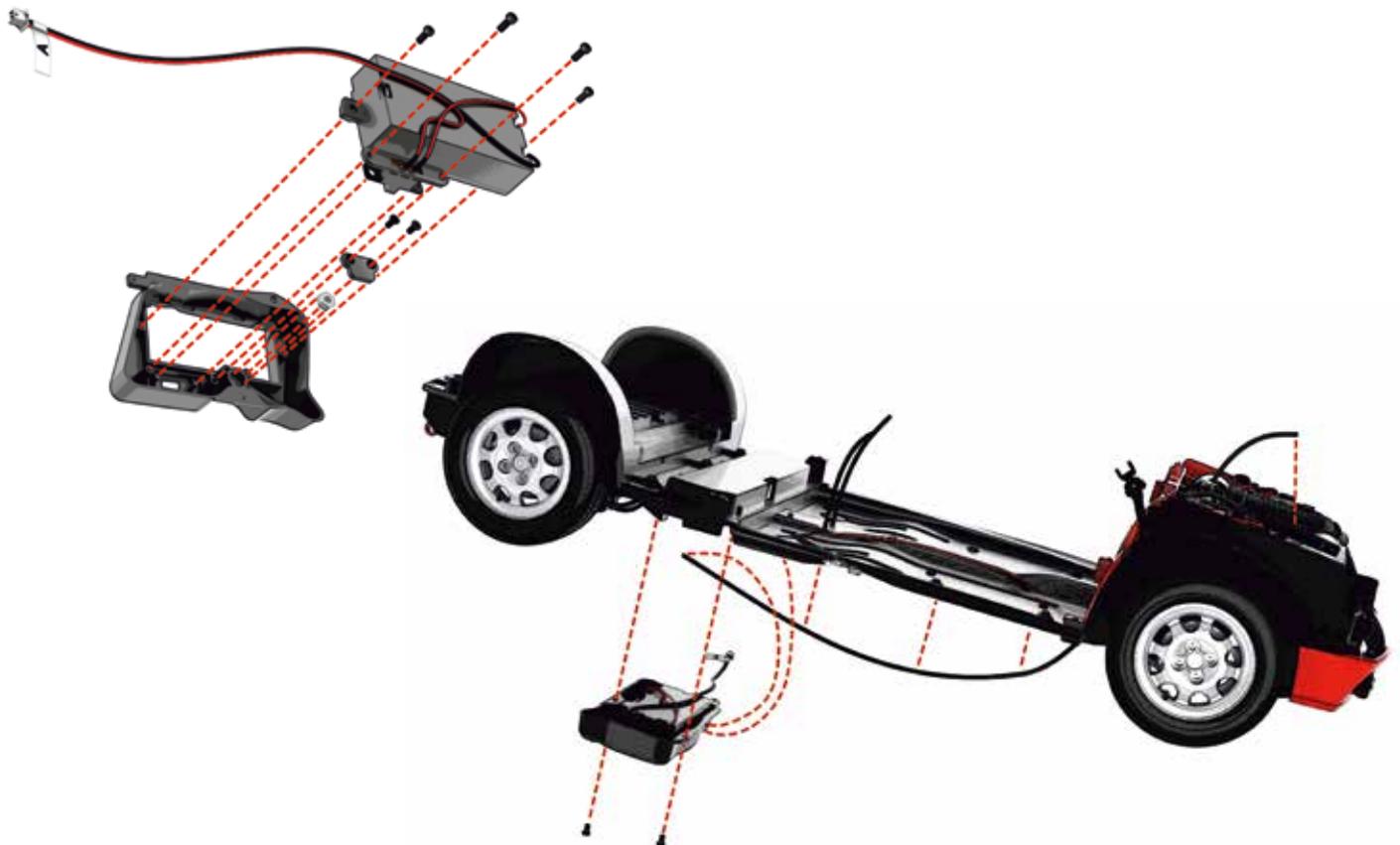
Fit 11I Fuel feed pipe loose end to the hole on 43A Right side fuel tank (blue arrow). Fit 43B Fuel return pipe loose end to the hole on 43A Right side fuel tank (green arrow). Test fit and nip off extra lengths of pipes to minimize bulging.



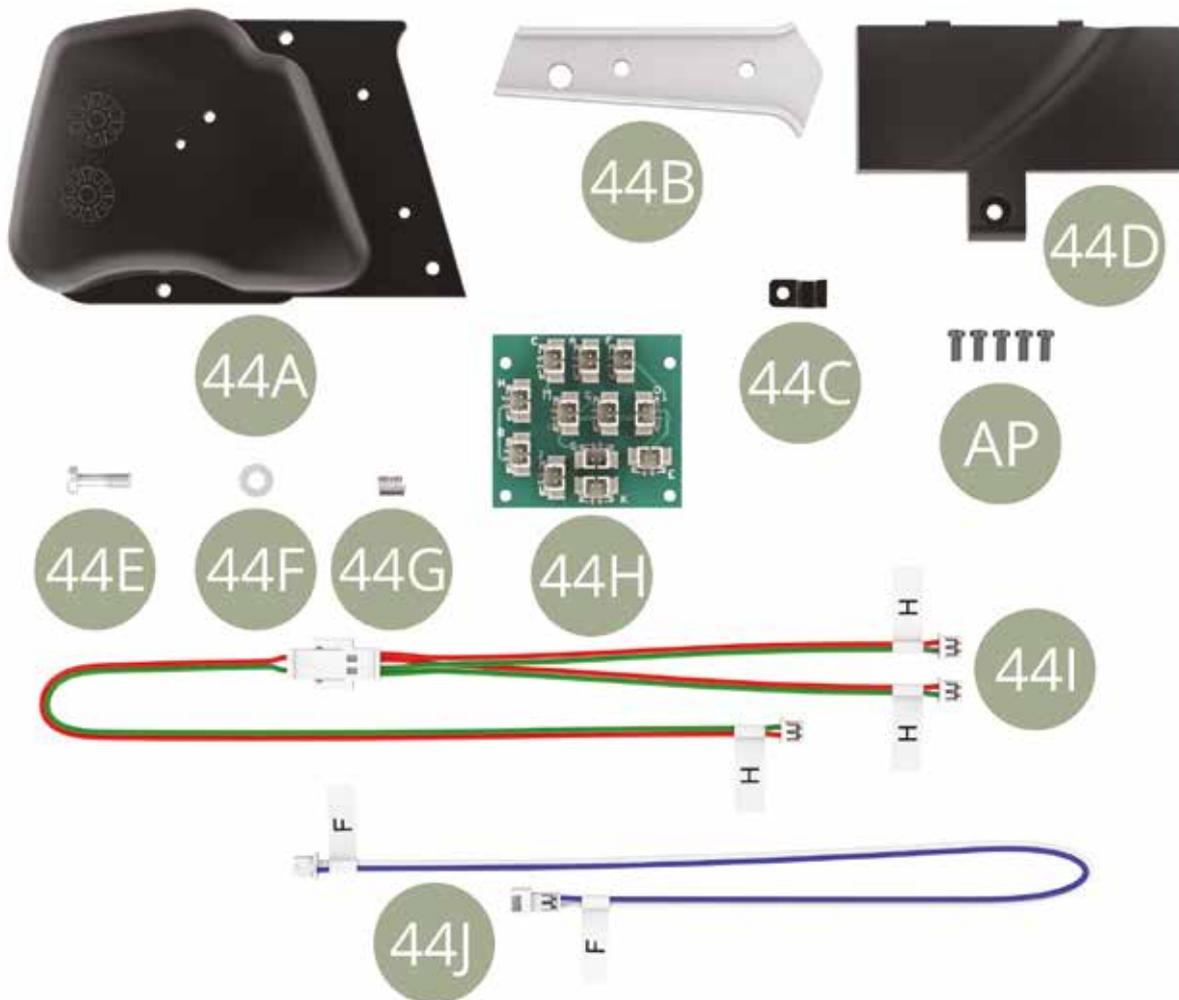
# General view



# Assembly drawings



## The parts of issue 44



- 44A** Left side fuel tank
- 44B** Heatshield
- 44C** Brake line clamp
- 44D** Battery cover
- 44E** Battery cover lock

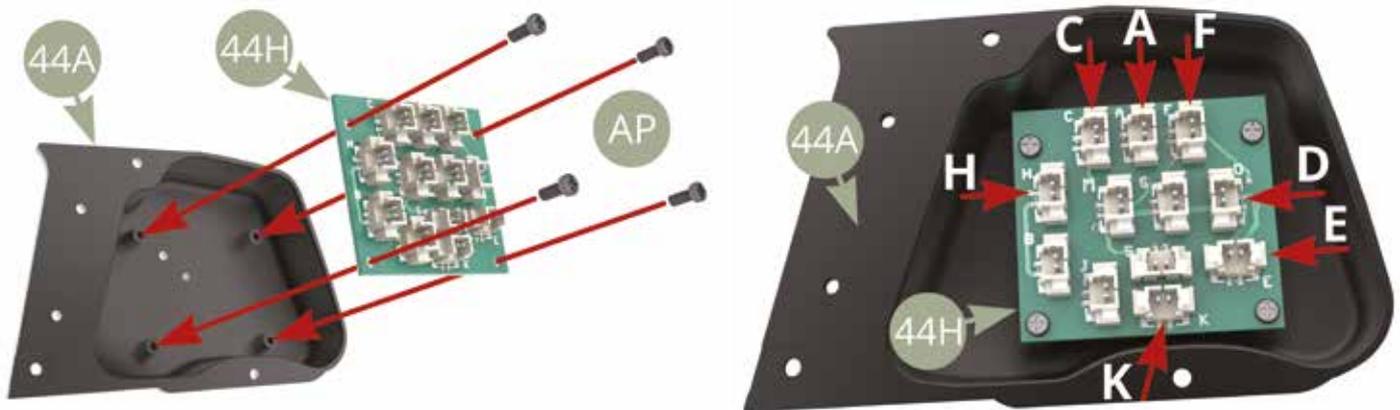
- 44F** Washer
- 44G** Pop up spring
- 44H** Circuit board
- 44I** Saloon lamp cable H (green - red)

- 44J** Rear lights cable F (blue - white)
- AP** M 1,7 x 4 mm (x 5)

# Step 4

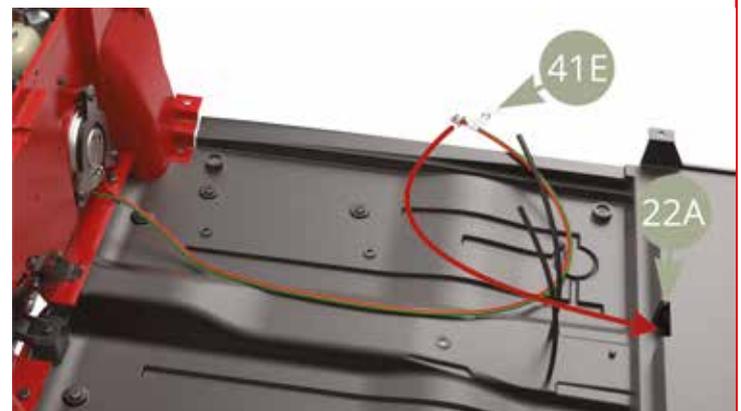
Fit 44H Circuit board into 44A Left side fuel tank and fix with four AP screws. (note the mutual orientation of parts on lower illustration)

Refer to this illustration through the assembly process. 44H Circuit board nests to be used in assembly, are pointed by red arrows with respective letter codes.

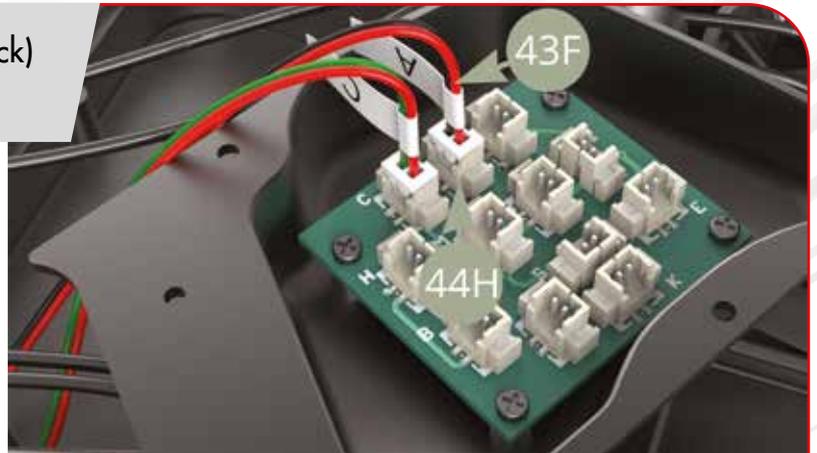


Fit 41E Speaker cable C (red - green) plug into square opening in 22A Chassis panel (red arrow), then lead and plug it to Nest C of 44H Circuit board, on the bottom side of chassis (upper and lower illustrations).

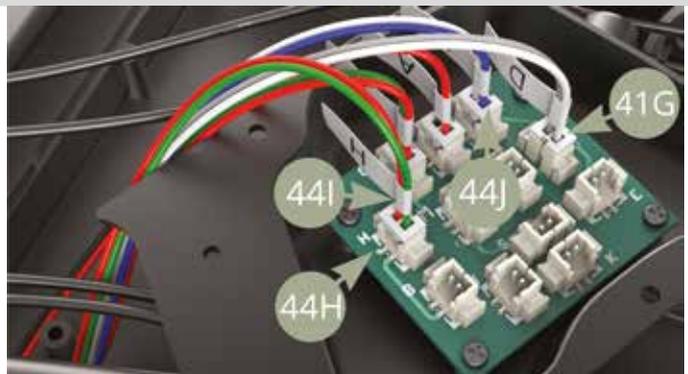
Plug 43F Battery compartment cable A (red - black) to Nest A of 44H Circuit board as shown next.



43F Battery compartment cable A (red - black) plugged into Nest A of 44H Circuit board.



Fit one by one, 44I Saloon lamp cable H (green - red), 44J Rear lights cable F (blue - white) and 41G cable D (gray - white) plugs into square opening in 22A Chassis panel, then lead and plug them to Nests H,F, D respectively of 44H Circuit board, on the bottom side of chassis (upper and lower illustrations).



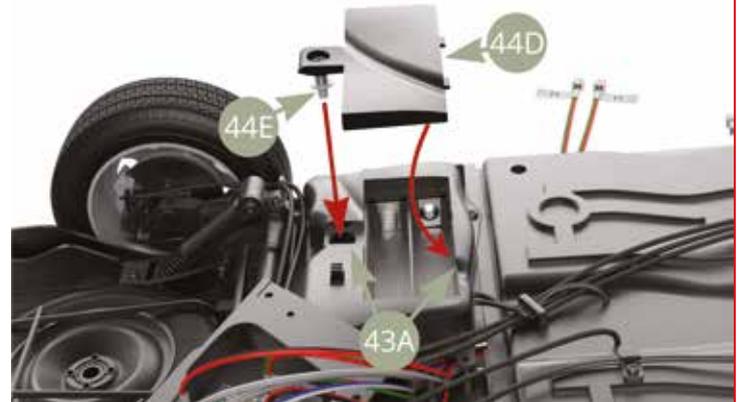
Fit one by one, 41I Cable K (black - red) and 41H cable E (gray - white) plugs into square opening in 22A Chassis panel (red arrows), then lead and plug them to Nests K and E respectively of 44H Circuit board, on the bottom side of chassis (upper and lower illustrations).



Fit 44E Battery cover lock screw through 44D Battery cover.  
Fit one by one, 44G Pop up spring and 44F Washer on 44E Battery cover lock screw.



44G Pop up spring and 44F Washer fitted to 44E Battery cover lock screw.  
Fit 44D Battery cover to 43A Right side fuel tank and fix 44E Battery cover lock with screwdriver.



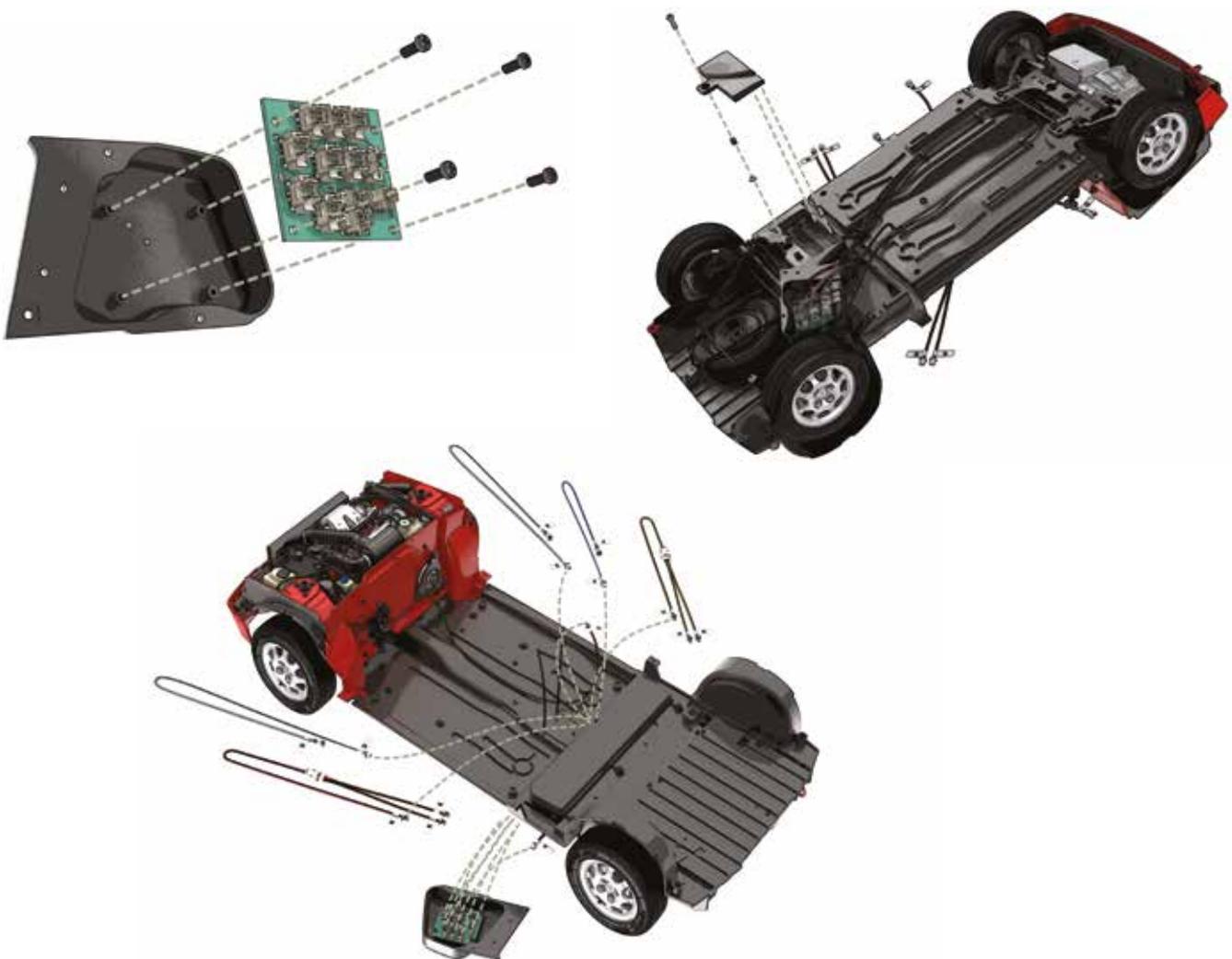
With 44D Battery cover in place,  
you may turn over (blue arrow)  
44A Left side fuel tank over to bet-  
ter protect attached cables when  
putting chassis back on wheels, to  
keep it for later assembly stages.



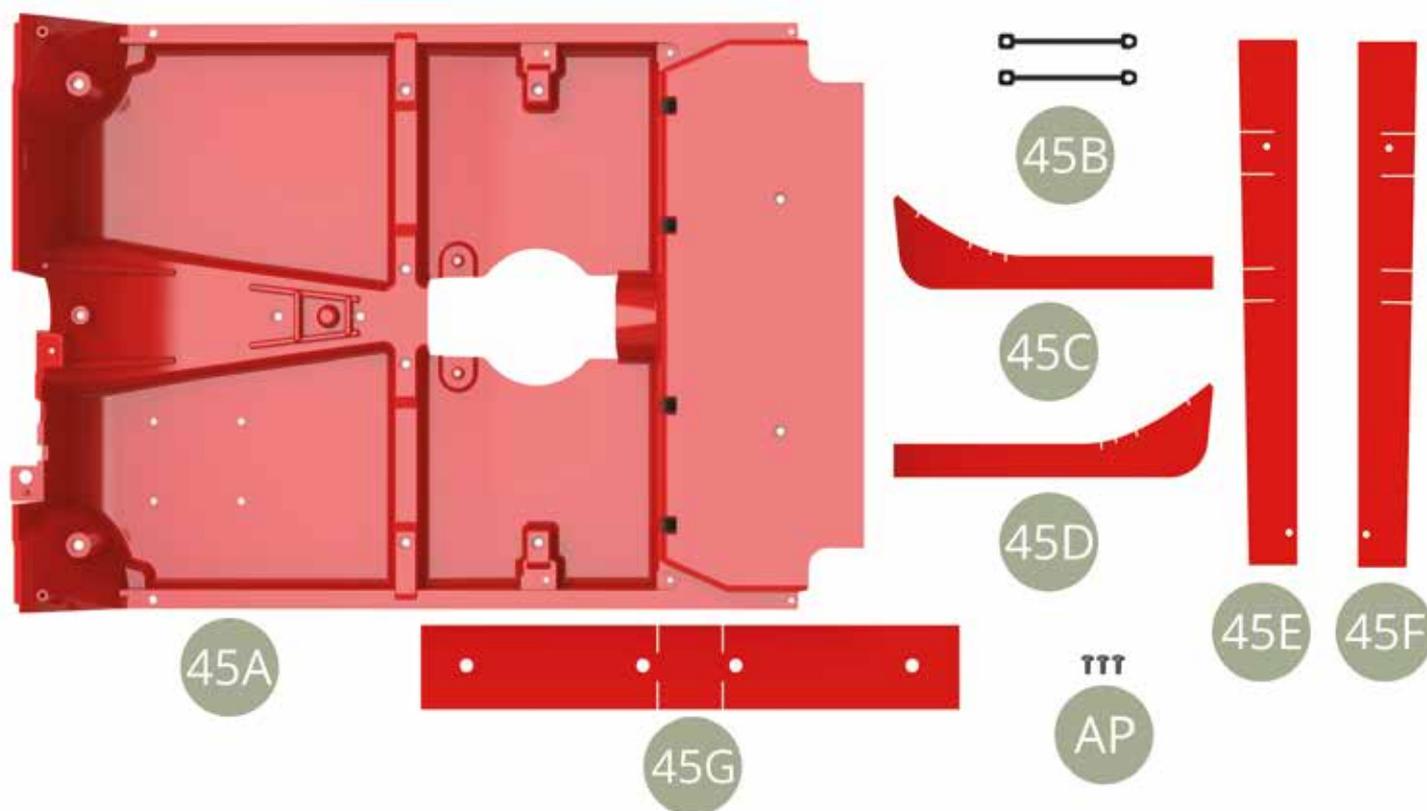
## General view



## Assembly drawings



## The parts of issue 45



**45A** Cabin floor

**45B** Safety belt guides (x2)

**45C** Cabin floor cover

**45D** Cabin floor cover

**45E** Cabin floor cover

**45F** Cabin floor cover

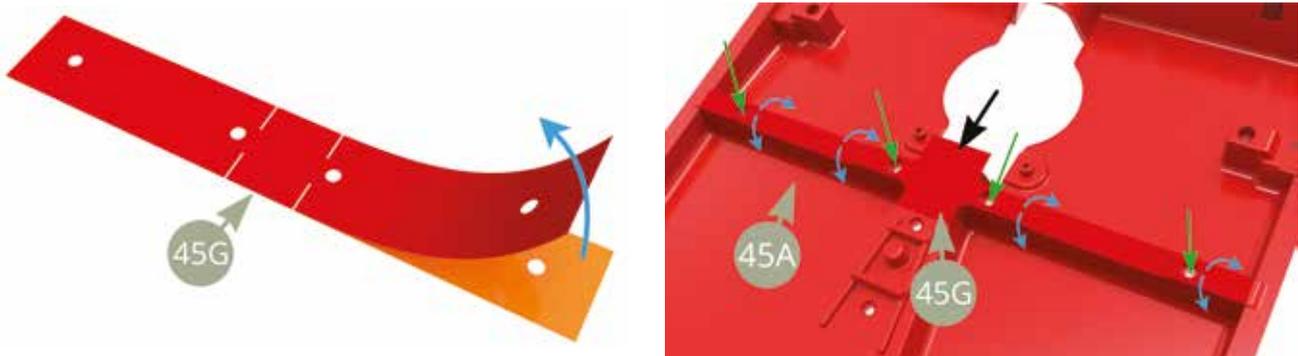
**45G** Cabin floor cover

**AP** M 1,7 x 4 mm (x 3)

# Step 1

Peel 45G Cabin floor cover off its backing paper.

Align four holes of 45G Cabin floor cover to four holes of 45A Cabin floor transversal beam (green arrows), and then smooth on top surface and side surfaces as blue arrows point. Leave black arrow pointed edge of 45G Cabin floor cover loose.



Peel 45C Cabin floor cover off its backing paper.

Apply 45C Cabin floor cover to the left side of console base of 45A Cabin floor, bending and smoothing on upper 1-2 mm wide area over the edge as blue arrows show, with some overlapping on 45G Cabin floor cover.



Peel 45D Cabin floor cover off its backing paper.

Apply 45D Cabin floor cover to the right side of console base of 45A Cabin floor, bending and smoothing on upper 1-2 mm wide area over the edge as blue arrows show, with some overlapping on 45G Cabin floor cover.



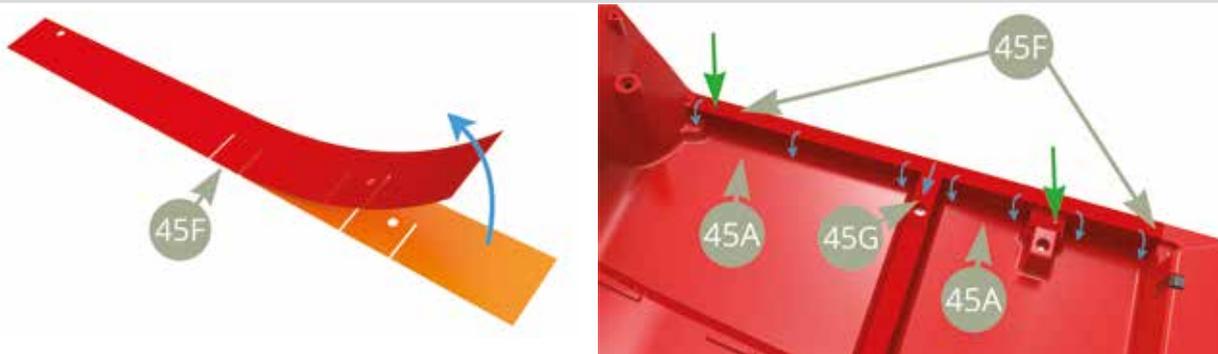
Peel 45E Cabin floor cover off its backing paper.

Align two holes of 45E Cabin floor cover against two holes of 45A Cabin floor left side beam (green arrows), and then smooth on top surface and side surfaces as blue arrows point, with its middle strip overlapping on 45G Cabin floor cover.



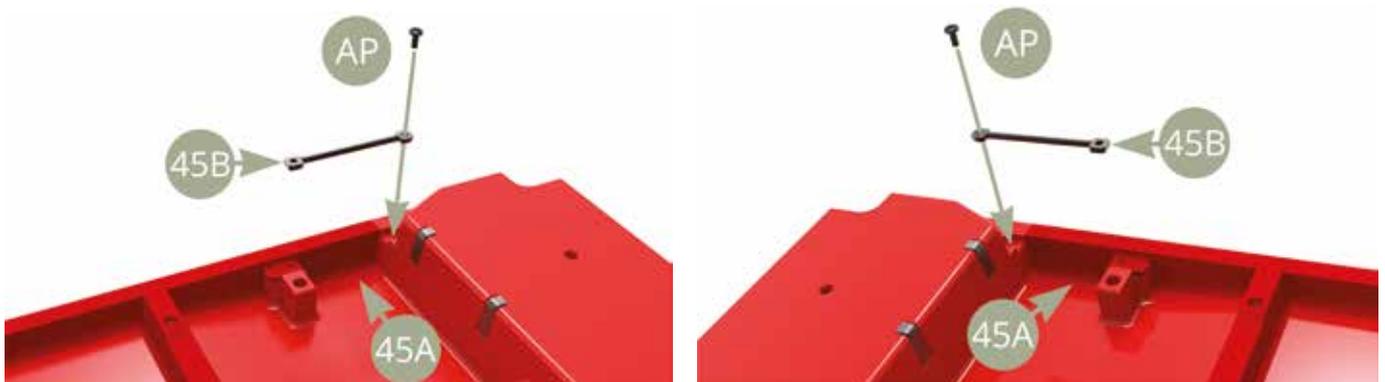
Peel 45F Cabin floor cover off its backing paper.

Align two holes of 45F Cabin floor cover against two holes of 45A Cabin floor right side beam (green arrows), and then smooth on top surface and side surfaces as blue arrows point, with its middle strip overlapping on 45G Cabin floor cover.

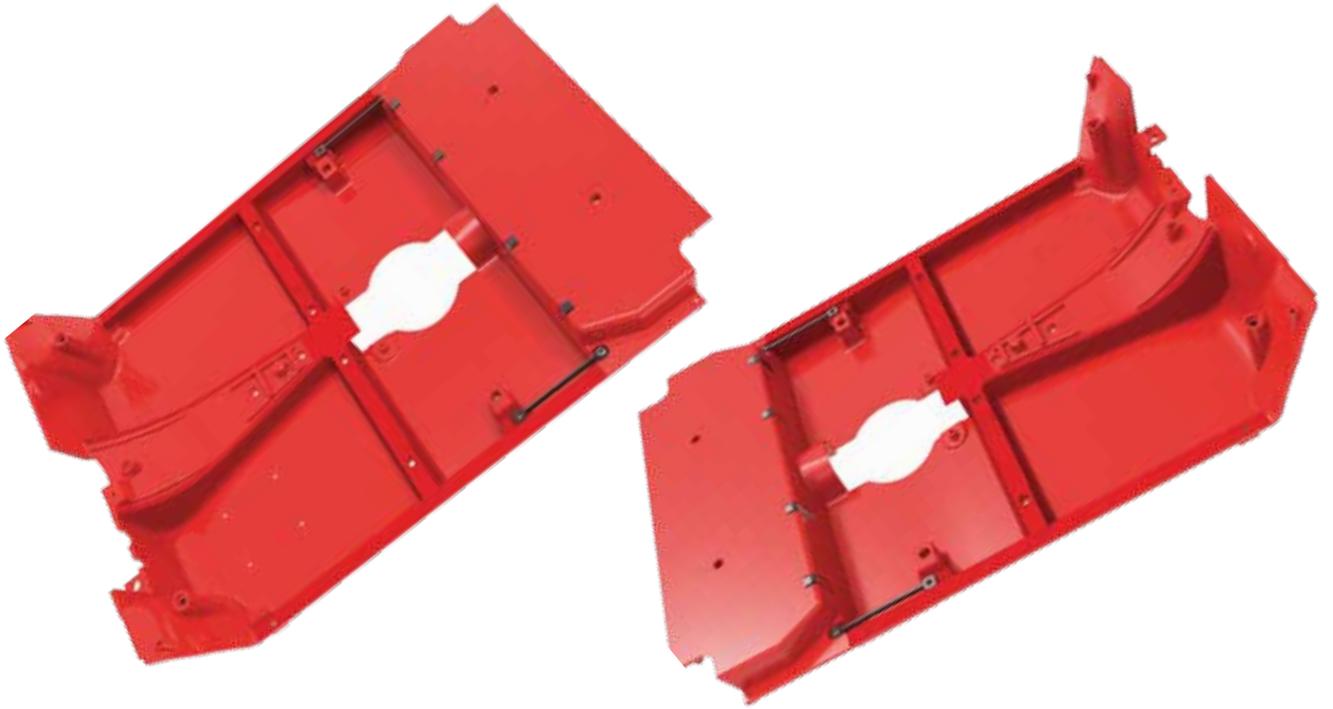


Fit right side 45B Safety belt guide to 45A Cabin floor and fix with AP screw.

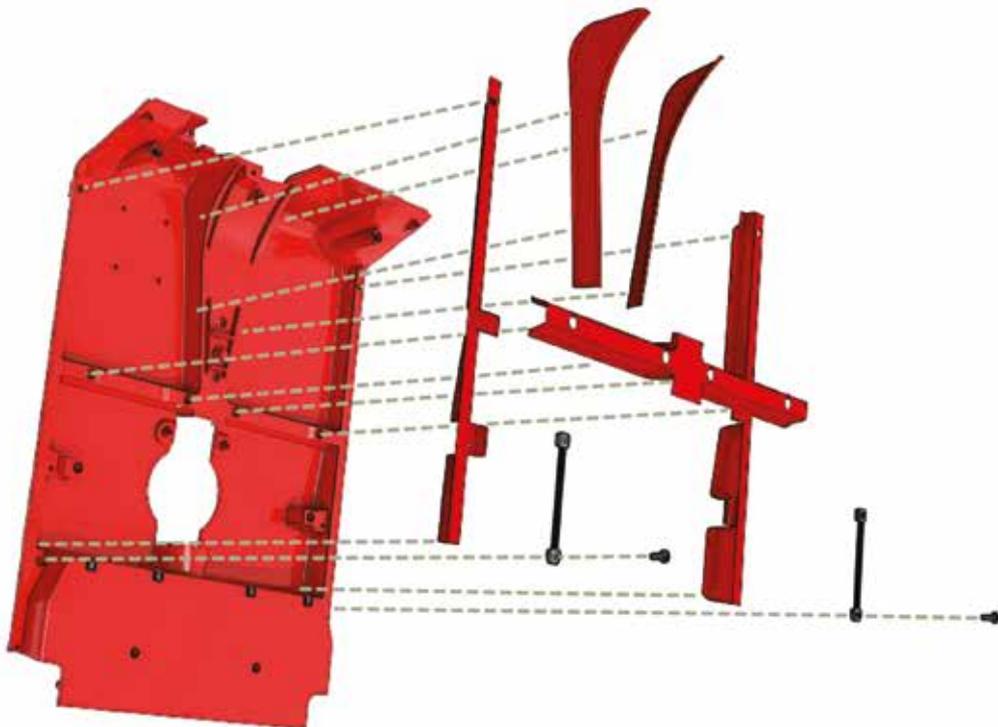
Fit left side 45B Safety belt guide to 45A Cabin floor and fix with AP screw.



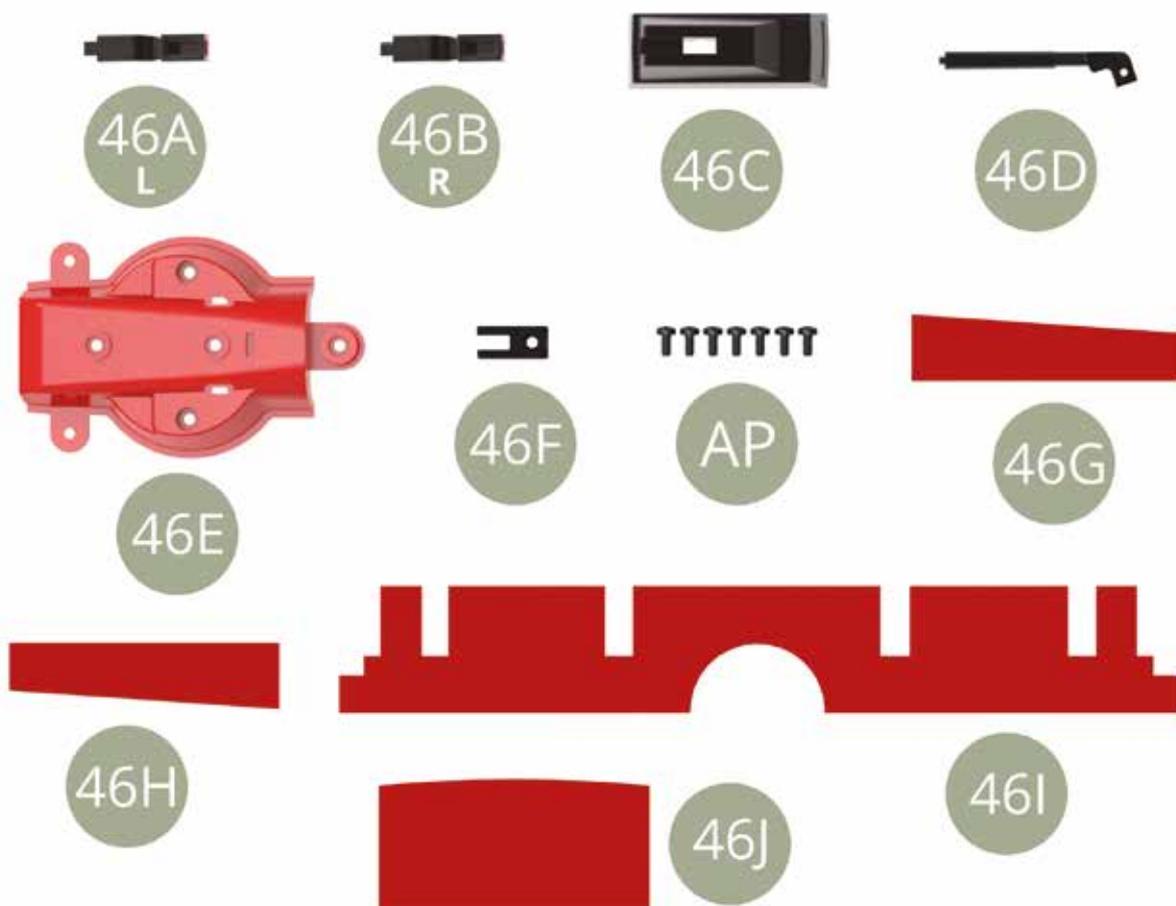
## General view



## Assembly drawings



## The parts of issue 46



**46A** (L) Left safety belt lock

**46B** (R) Right safety belt lock

**46C** Parking brake lever housing

**46D** Parking brake lever

**46E** Parking brake mount

**46F** Support bar

**46G** Cabin floor cover

**46H** Cabin floor cover

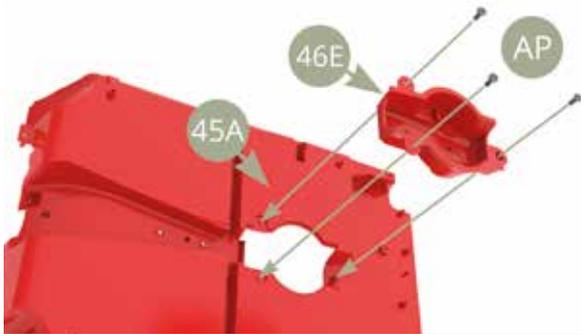
**46I** Cabin floor cover

**46J** Cabin floor cover

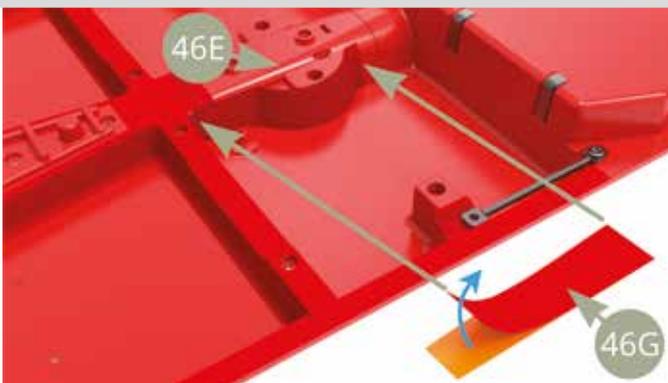
**AP** M 1,7 x 4 mm (x 7)

## Step 2

Fit 46E Parking brake mount from below to 45A Cabin floor and fix with three AP screws. Smooth 45G Cabin floor cover free end on to 46E Parking brake mount top front side (bottom illustrations).



Peel 46G Cabin floor cover off its backing paper and smooth on 46E Parking brake mount left side. Peel 46H Cabin floor cover off its backing paper and smooth on 46E Parking brake mount right side.

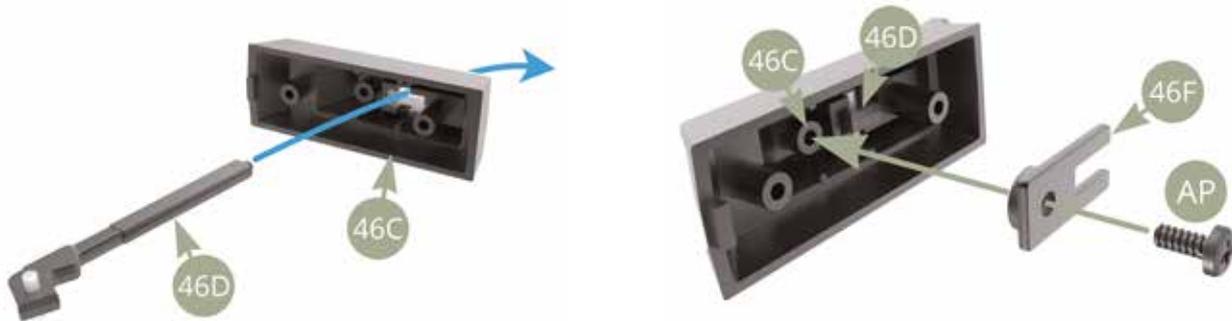


Peel 46I Cabin floor cover off its backing paper and smooth on 45A Cabin floor rear rise wall. Peel 46J Cabin floor cover off its backing paper and smooth on 45A Cabin floor and 46E Parking brake mount hump (straight edge facing fore).



Fit 46D Parking brake lever from below through slot in 46C Parking brake lever housing, engaging into the nest.

Apply 46F Support bar on top of 46D Parking brake lever and fix to 46C Parking brake lever housing with AP screw.



Fit 46C Parking brake lever housing to 46E Parking brake mount and fix from below with two AP screws. (bottom illustrations).



Fit 46B (R) Right safety belt lock (note sharp edge green arrow orientation) to the right side of 46E Parking brake mount.

Fit 46A (L) Left safety belt lock to the left side of 46E Parking brake mount.



Parking brake and Safety belt locks installed.



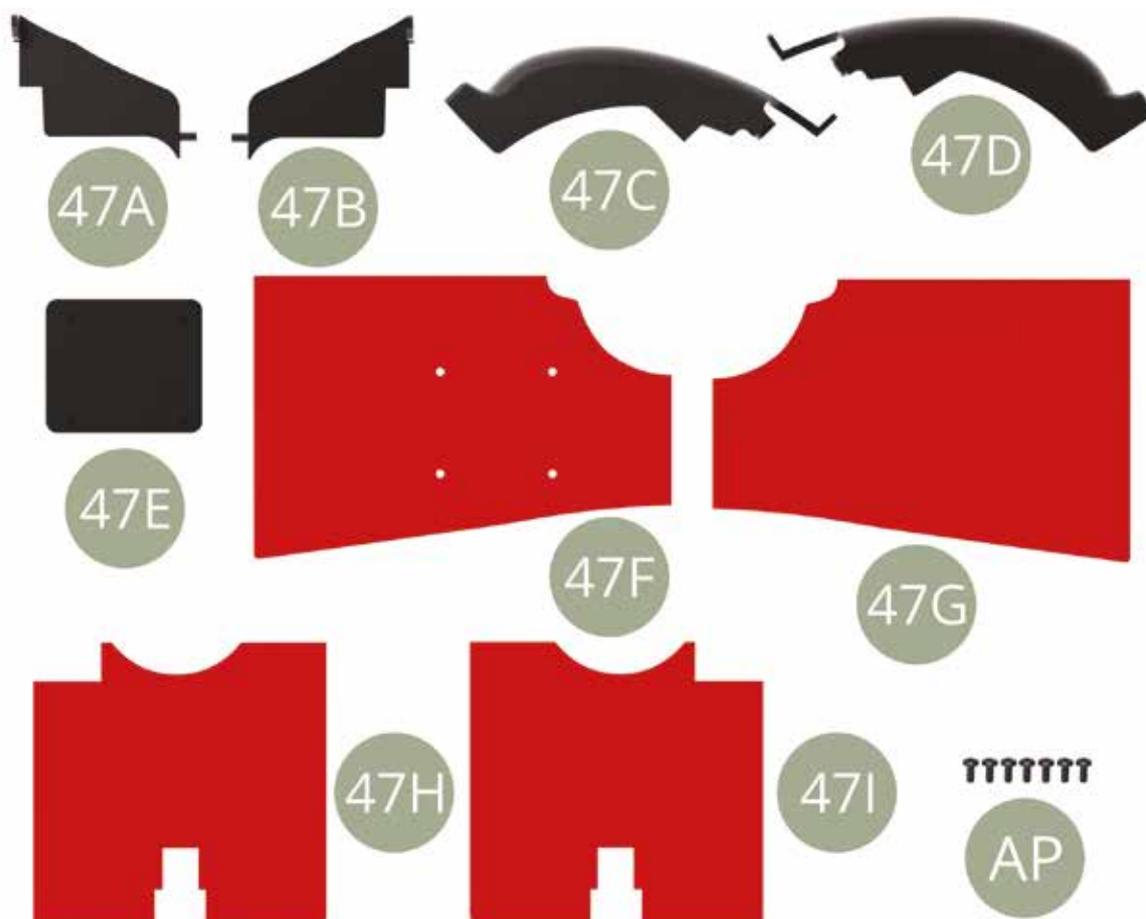
## General view



## Assembly drawings



## The parts of issue 47



- 47A Front Left side panel
- 47B Front Right side panel
- 47C Rear Left wheel arc
- 47D Rear Right wheel arc
- 47E Driver's feet mat

- 47F Cabin floor cover
- 47G Cabin floor cover
- 47H Cabin floor cover
- 47I Cabin floor cover
- AP M 1,7 x 4 mm (x 7)

# Step 3

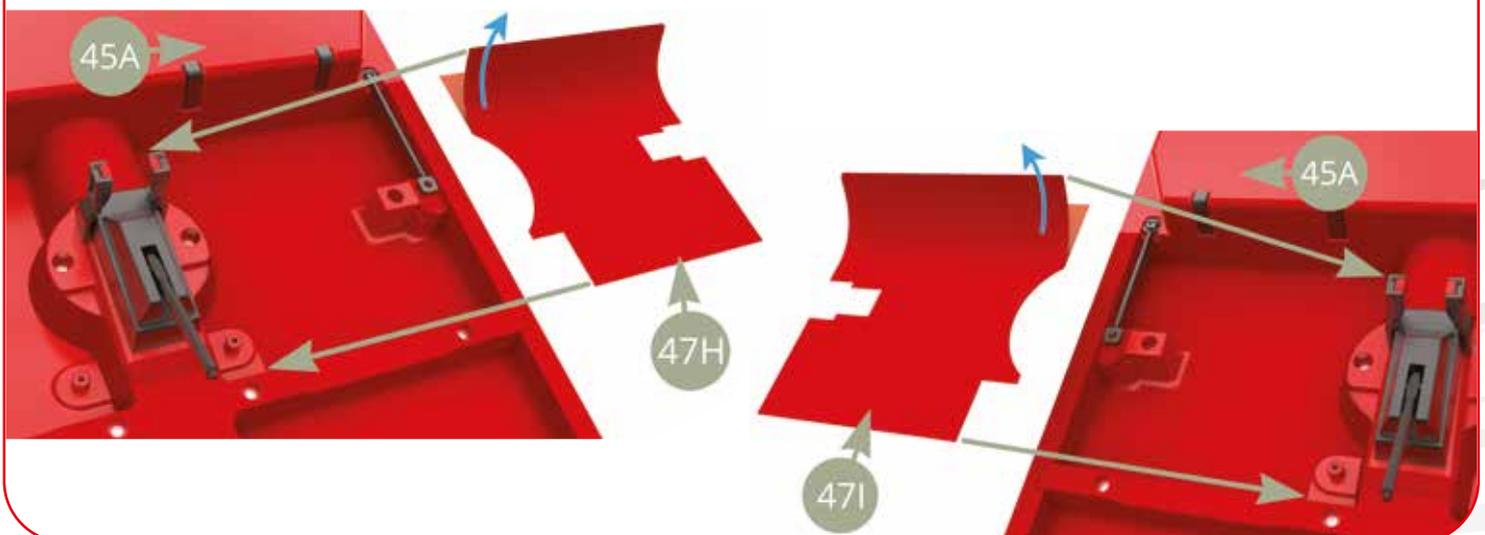
Peel 47F Cabin floor cover off its backing paper, align four holes (green crossed arrows) to four holes on 45A Cabin floor, apply and smooth on the cover.

Peel 47G Cabin floor cover off its backing paper, apply and smooth on 45A Cabin floor right front area.



Peel 47H Cabin floor cover off its backing paper, apply and smooth on 45A Cabin floor left rear area.

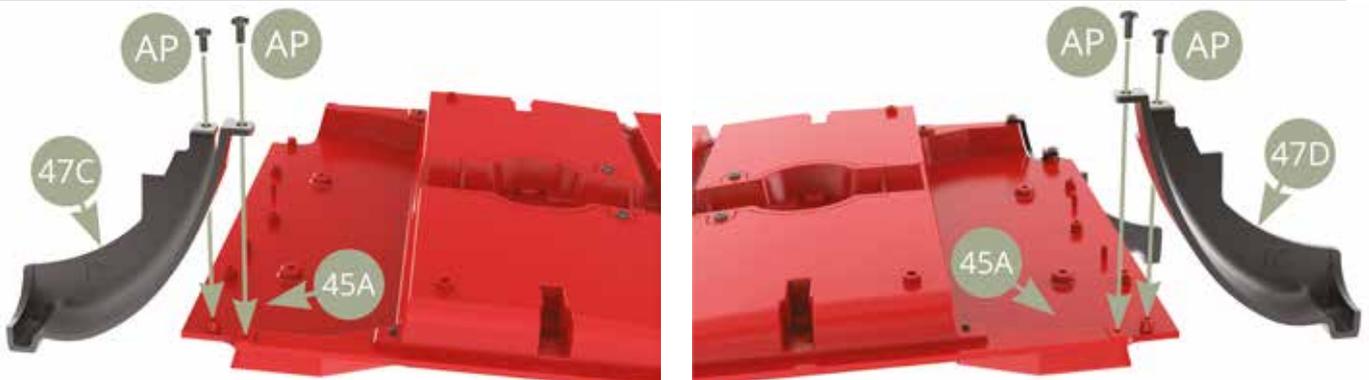
Peel 47I Cabin floor cover off its backing paper, apply and smooth on 45A Cabin floor right rear area.



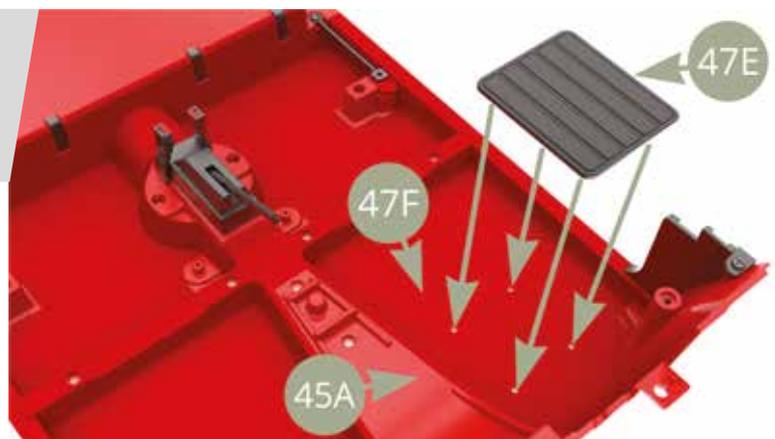
Fit 47A Front Left side panel to 45A Cabin floor and fix with AP screw.  
Fit 47B Front Right side panel to 45A Cabin floor and fix with AP screw.



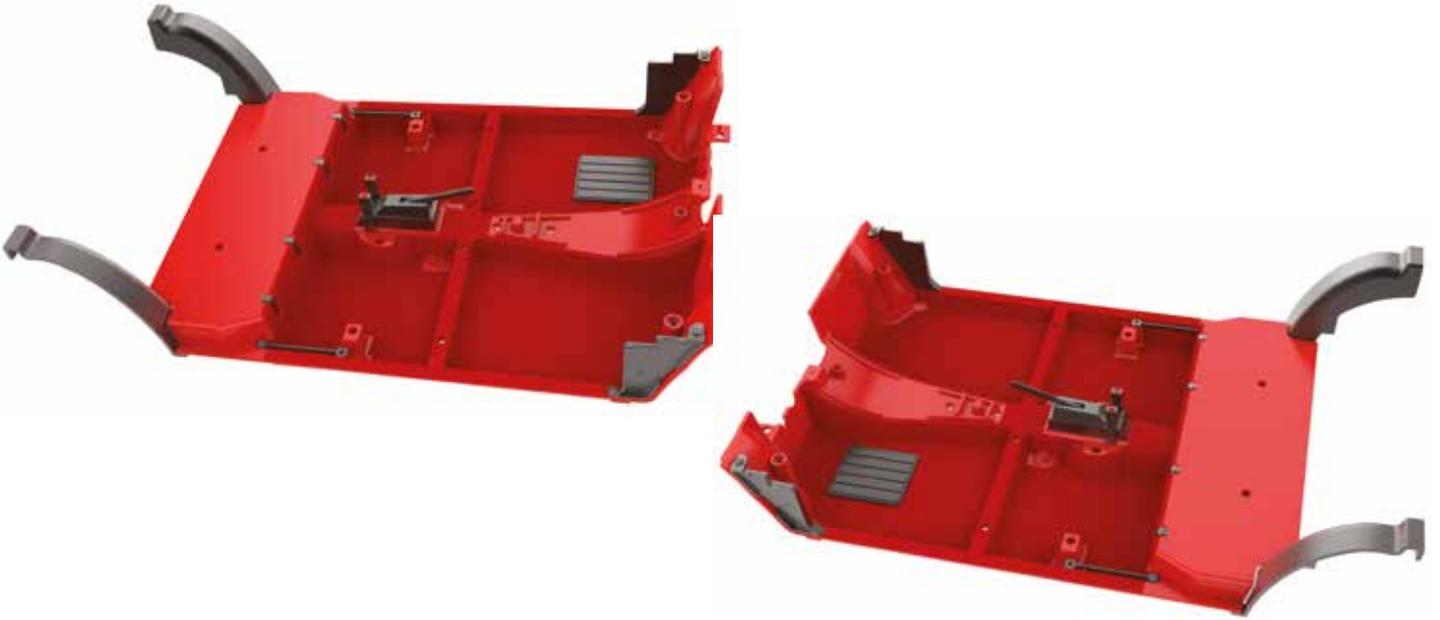
Fit 47C Rear Left wheel arc to 45A Cabin floor left rear corner and fix with two AP screws.  
Fit 47D Rear Right wheel arc to 45A Cabin floor right rear corner and fix with two AP screws.



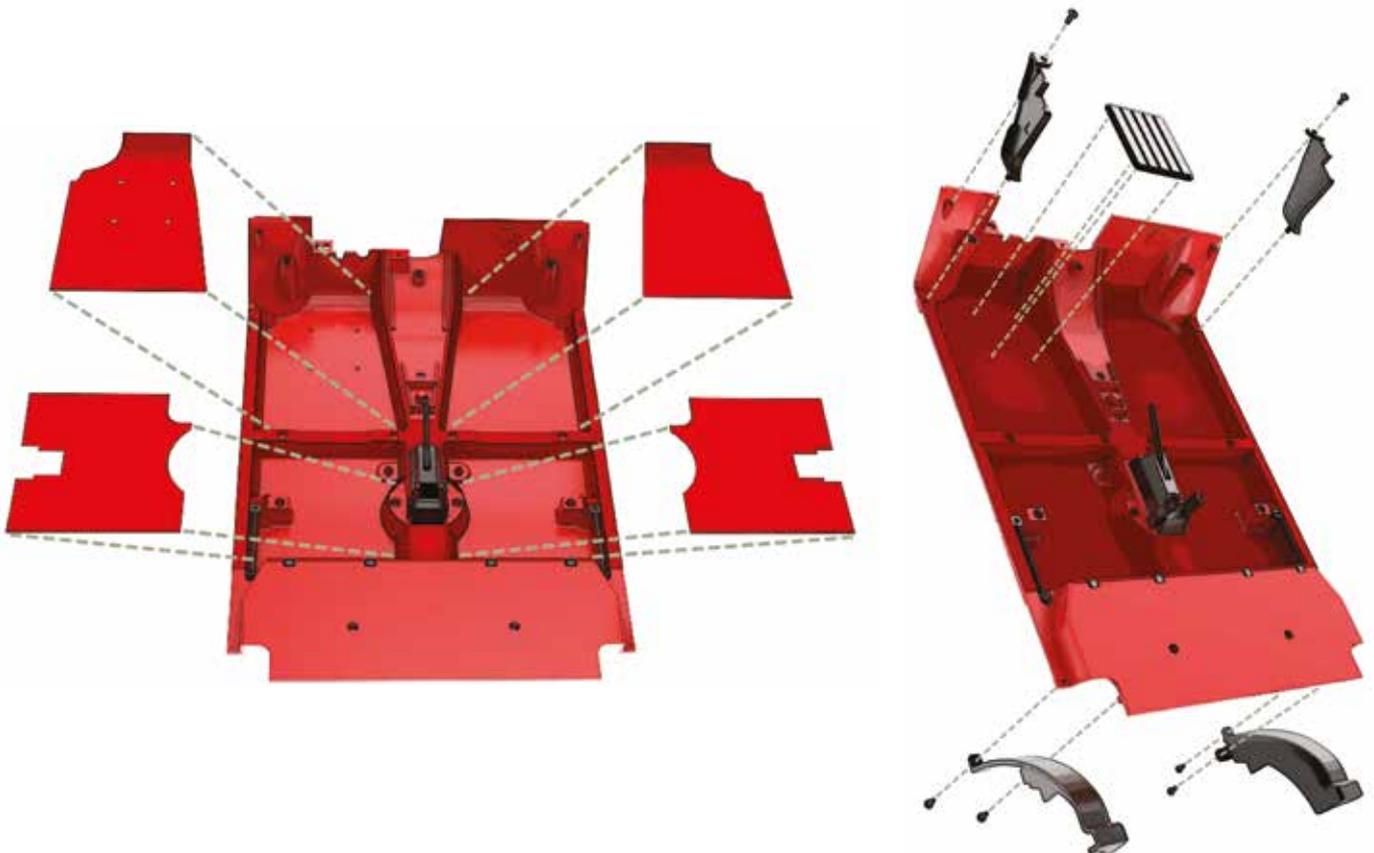
Fit 47E Driver's feet mat to four holes in 45A Cabin floor upon 47F Cabin floor cover.



## General view



## Assembly drawings



## The parts of issue 48



48A



48B

48C



48D



48E



48F



48G  
L



48H  
R



48I

48J

48A Centre console

48B Gear lever

48C Gear lever sheathing

48D Control lever base

48E Car radio with cassette player

48F Centre console panel

48G (L) Left vent grid

48H (R) Right vent grid

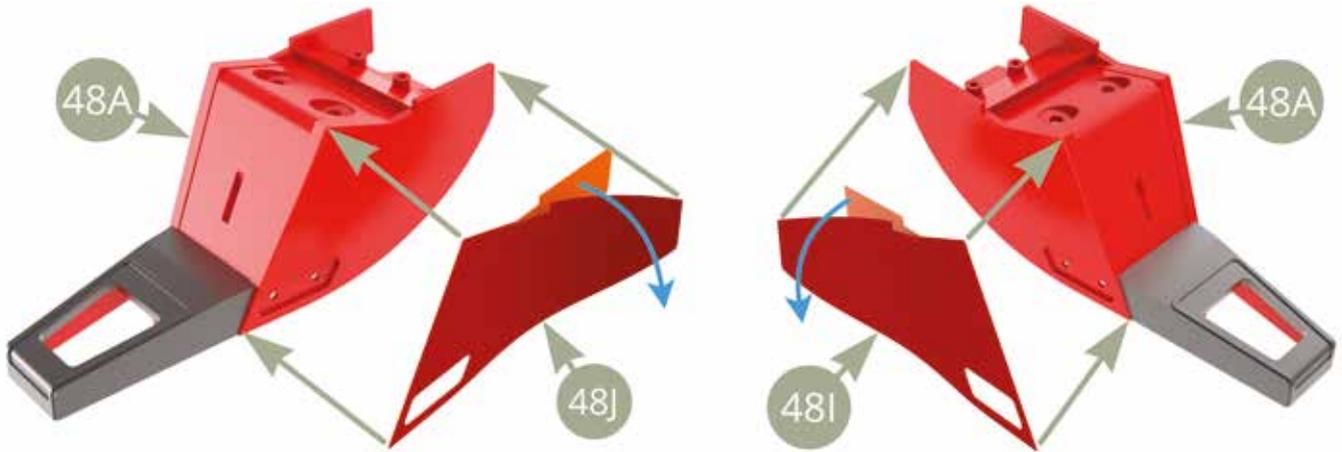
48I (R) Right vent grid

48J Right console cover

# Step 4

Peel 48J Right console cover off its backing paper, apply and smooth on 48A Centre console right side.

Peel 48I Left console cover off its backing paper, apply and smooth on 48A Centre console left side.



Fit 48G (L) Left vent grid to 48A Centre console left side.

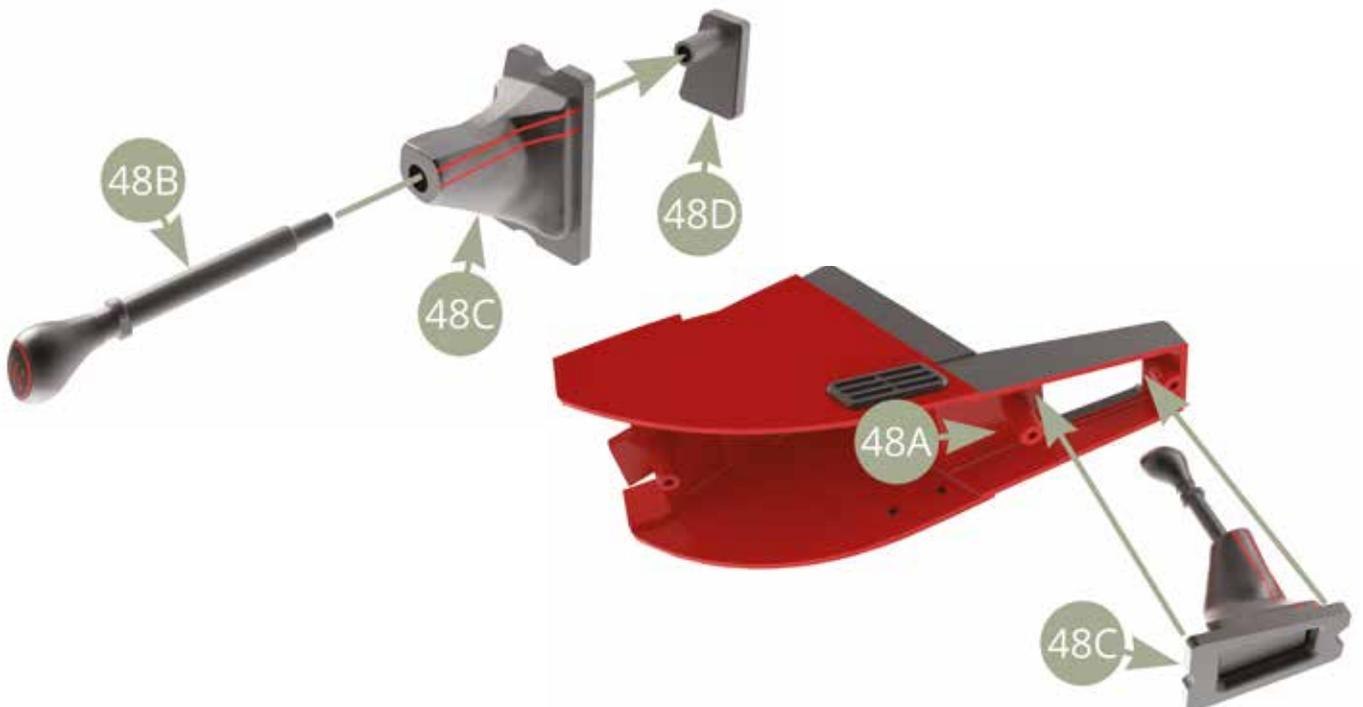
Fit 48H (R) Right vent grid to 48A Centre console right side.



Fit 48E Car radio with cassette player to 48F Centre console panel.  
Fit 48F Centre console panel to 48A Centre console.



Fit 48B Gear lever to 48D Gear lever base through 48C Gear lever sheathing in between.  
Fit 48C Gear leather sheathing to 48A Centre console.



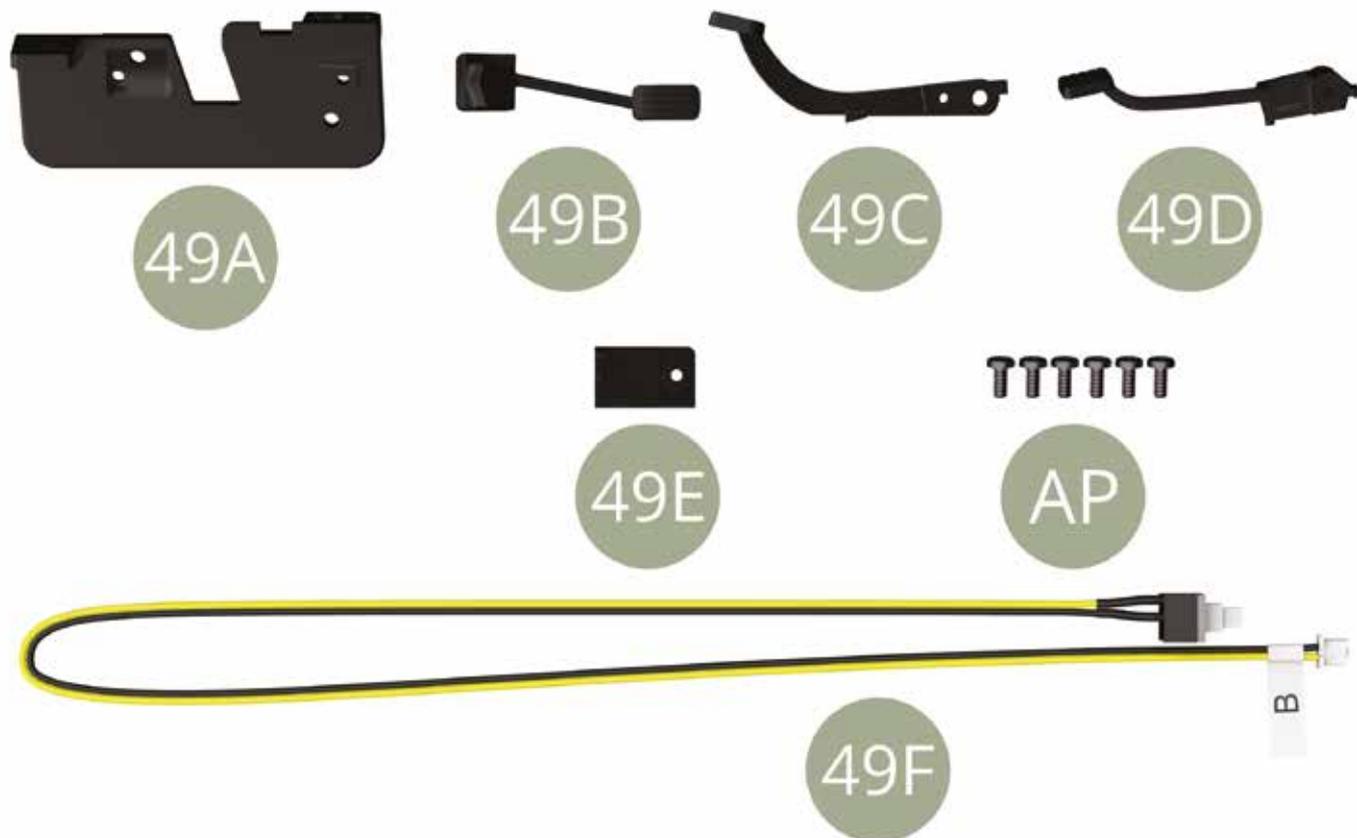
## General view



## Assembly drawings



## The parts of issue 49



**49A** Pedals' panel

**49B** Accelerator pedal

**49C** Brake pedal

**49D** Clutch pedal

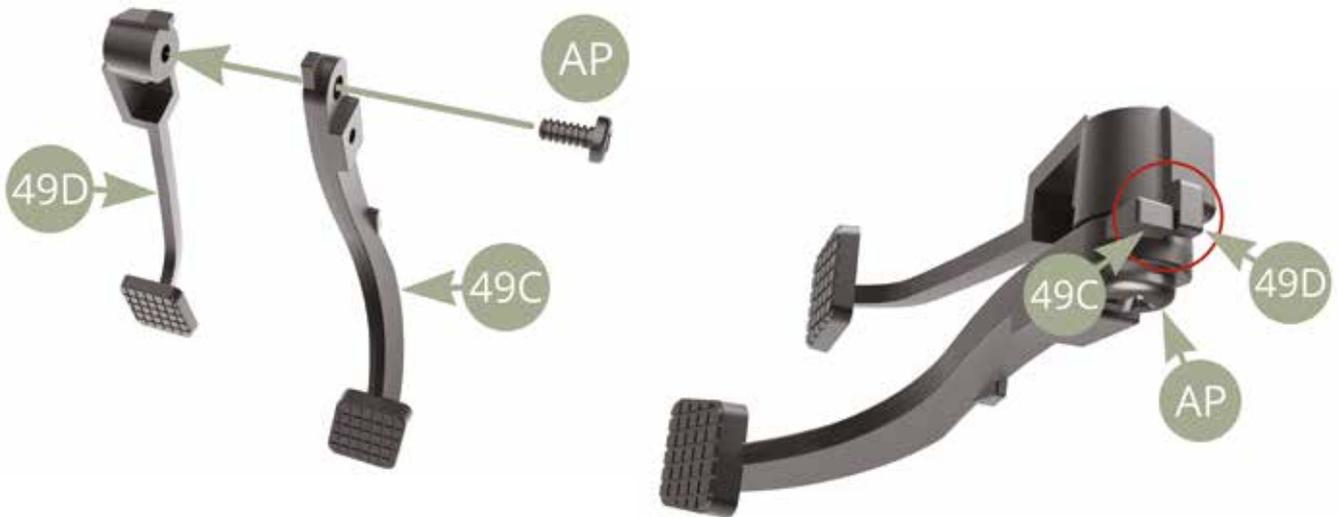
**49E** Switch holder

**49F** Brake switch cable

**AP** M 1,7 x 4 mm (x 6)

# Step 1

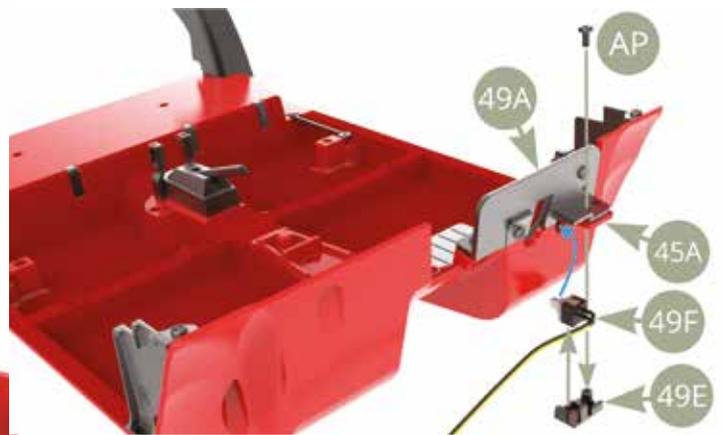
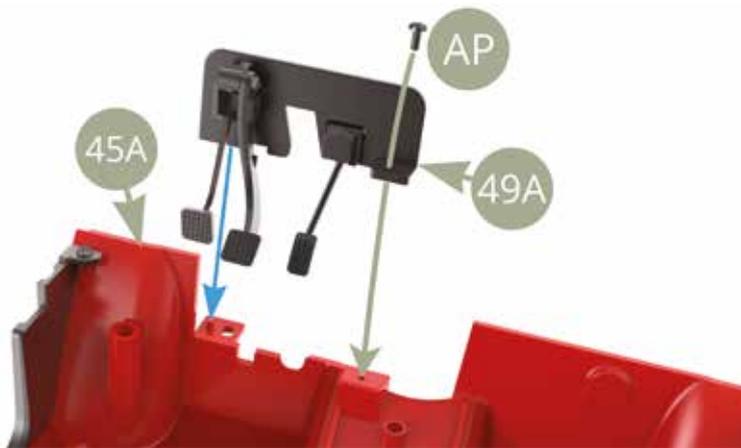
Fit 49C Brake pedal to 49D Clutch pedal and fix with AP screw (don't overtighten, allow pedals movement). Note mutual orientation of 49D Clutch and 49C Brake pedals as shown below in red circle.



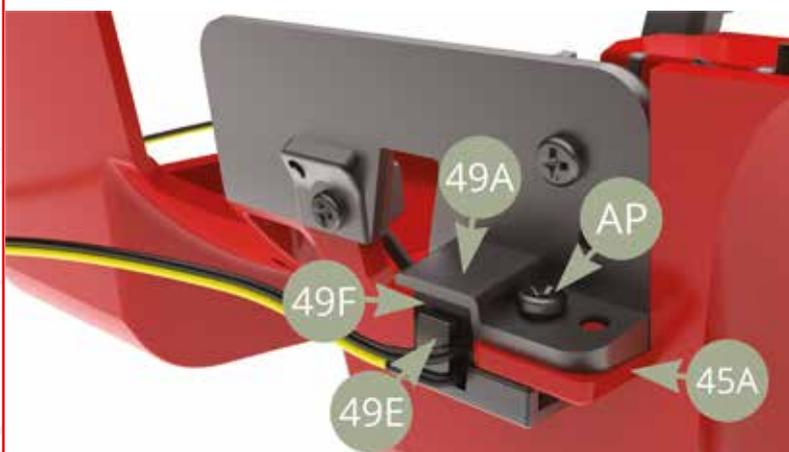
Fit 49D Clutch pedal to 49A Pedals' panel and fix with AP screw.  
Fit 49B Accelerator pedal to 49A Pedals' panel and fix with AP screw.



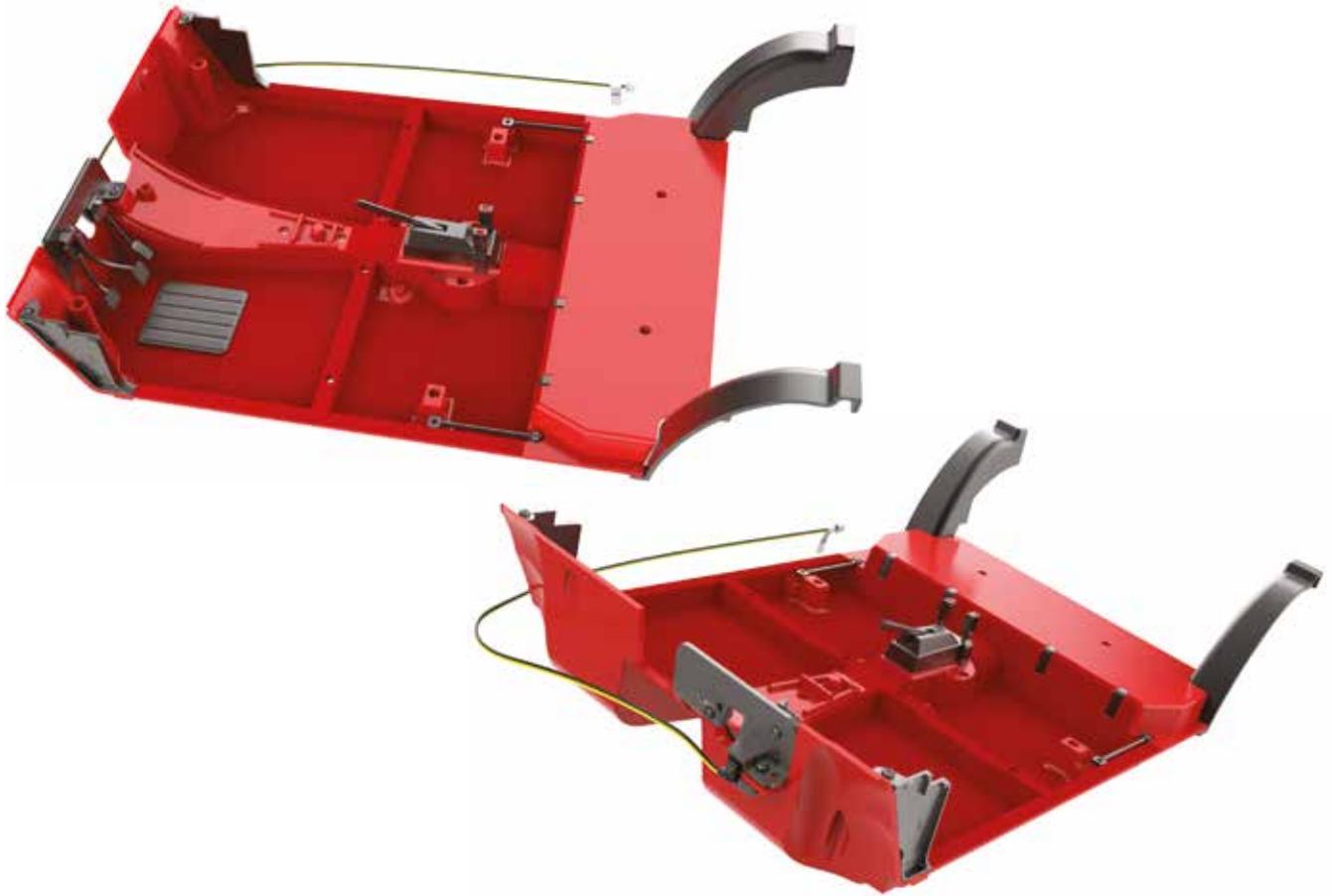
Fit 49A Pedal's panel to 45A Cabin floor pin (blue arrow) and fix with AP screw.  
Fit 49F Brake switch into the opening pointed by blue arrow, secure it from below by 49E Switch holder and fix the latter with AP screw to 45A Cabin floor bracket and 49A Pedals' panel bracket.



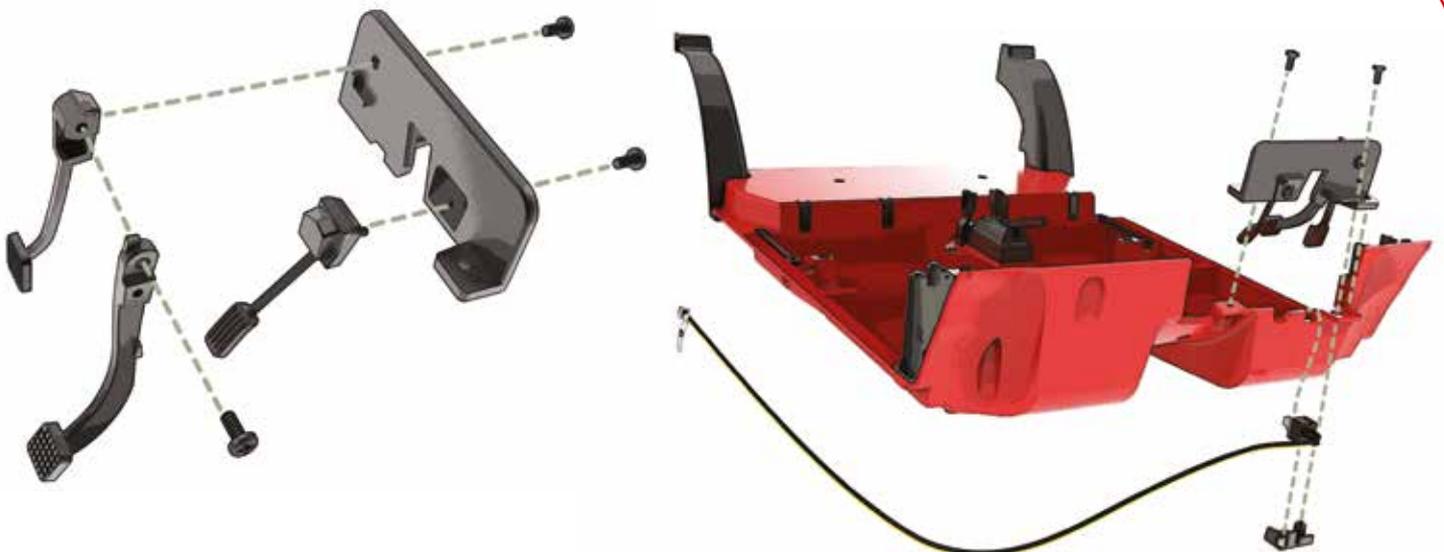
49F Brake switch installed between 49A Pedals' panel bracket and 49E Switch holder.  
Note the achieved result of 49C Brake pedal knob aligned against 49F Brake switch.



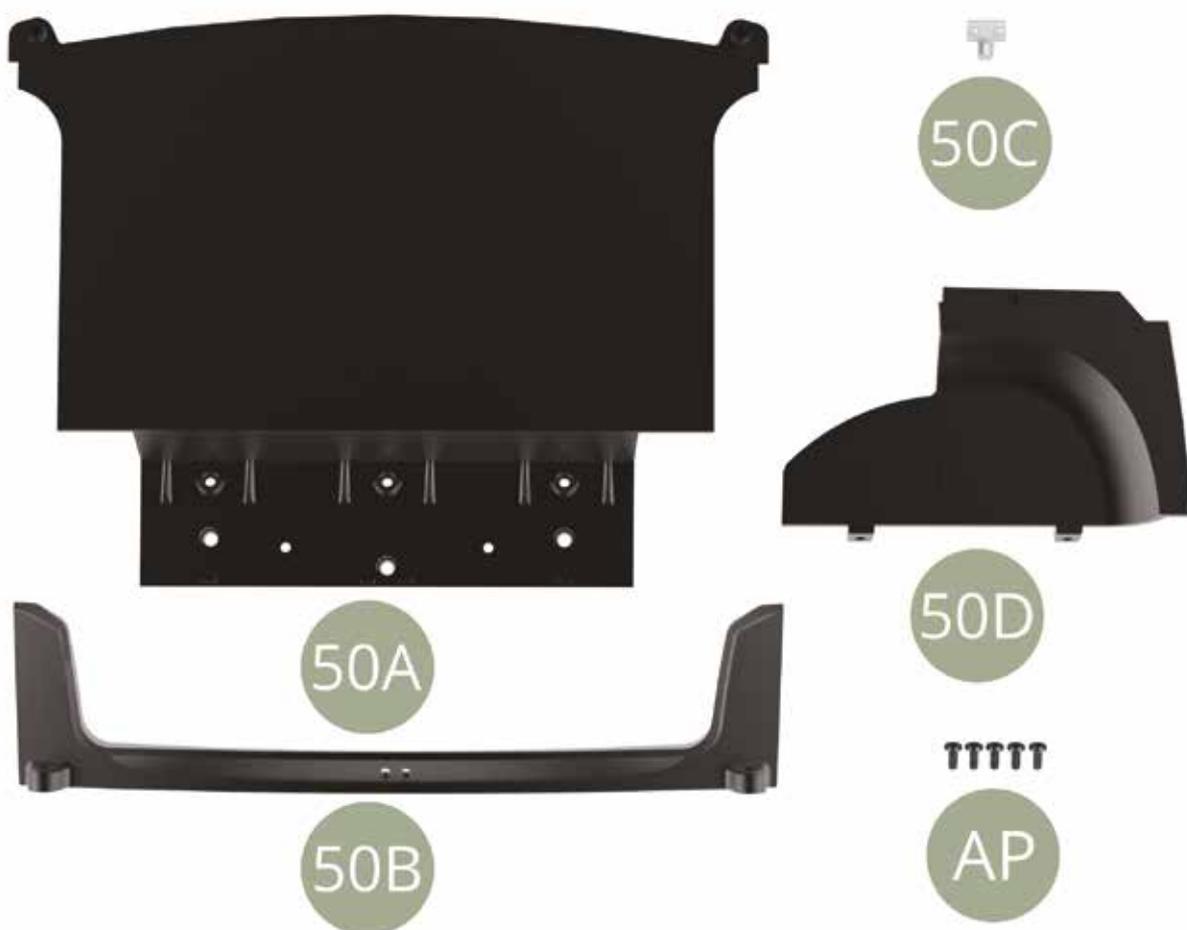
## General view



## Assembly drawings



## The parts of issue 50



**50A** Trunk floor

**50B** Trunk rear panel

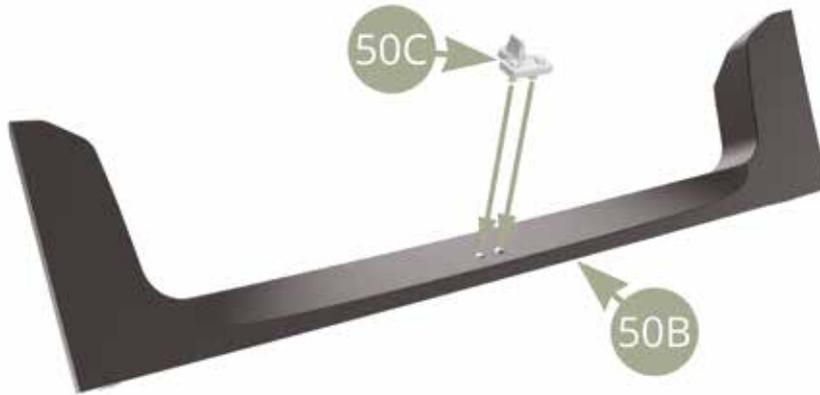
**50C** Trunk lock

**50D** Trunk left panel

**AP** M 1,7 x 4 mm (x 5)

## Step 2

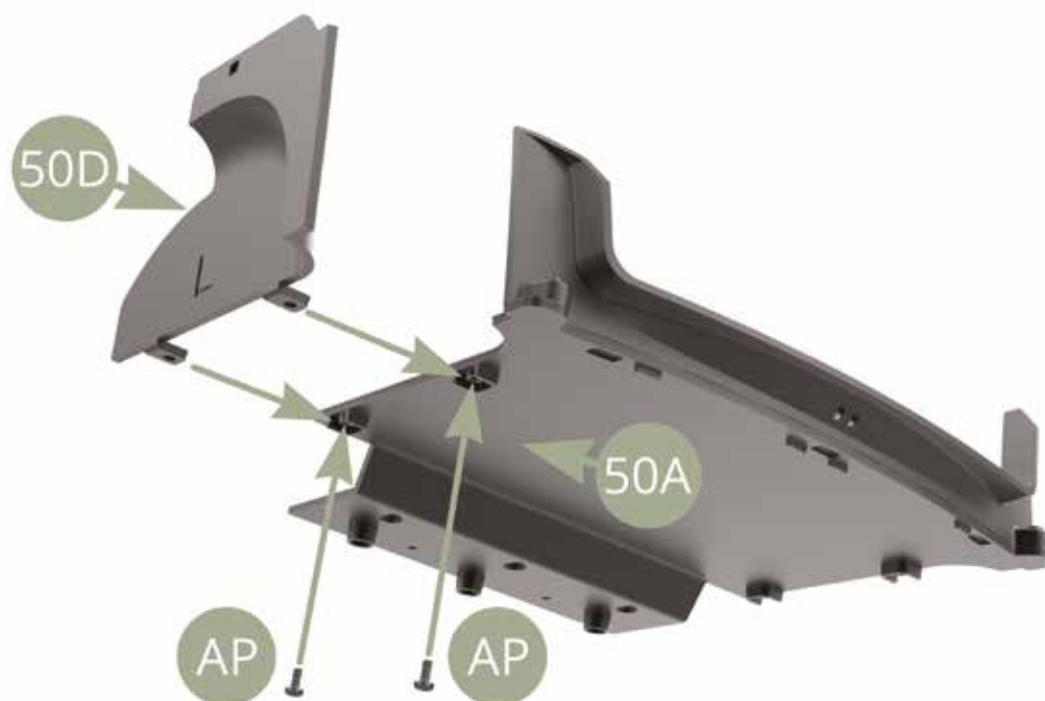
Fit 50C Trunk lock on its two pins to 50B Trunk rear panel.



Fit 50B Trunk rear panel to 50A Trunk floor and fix with two AP screws.



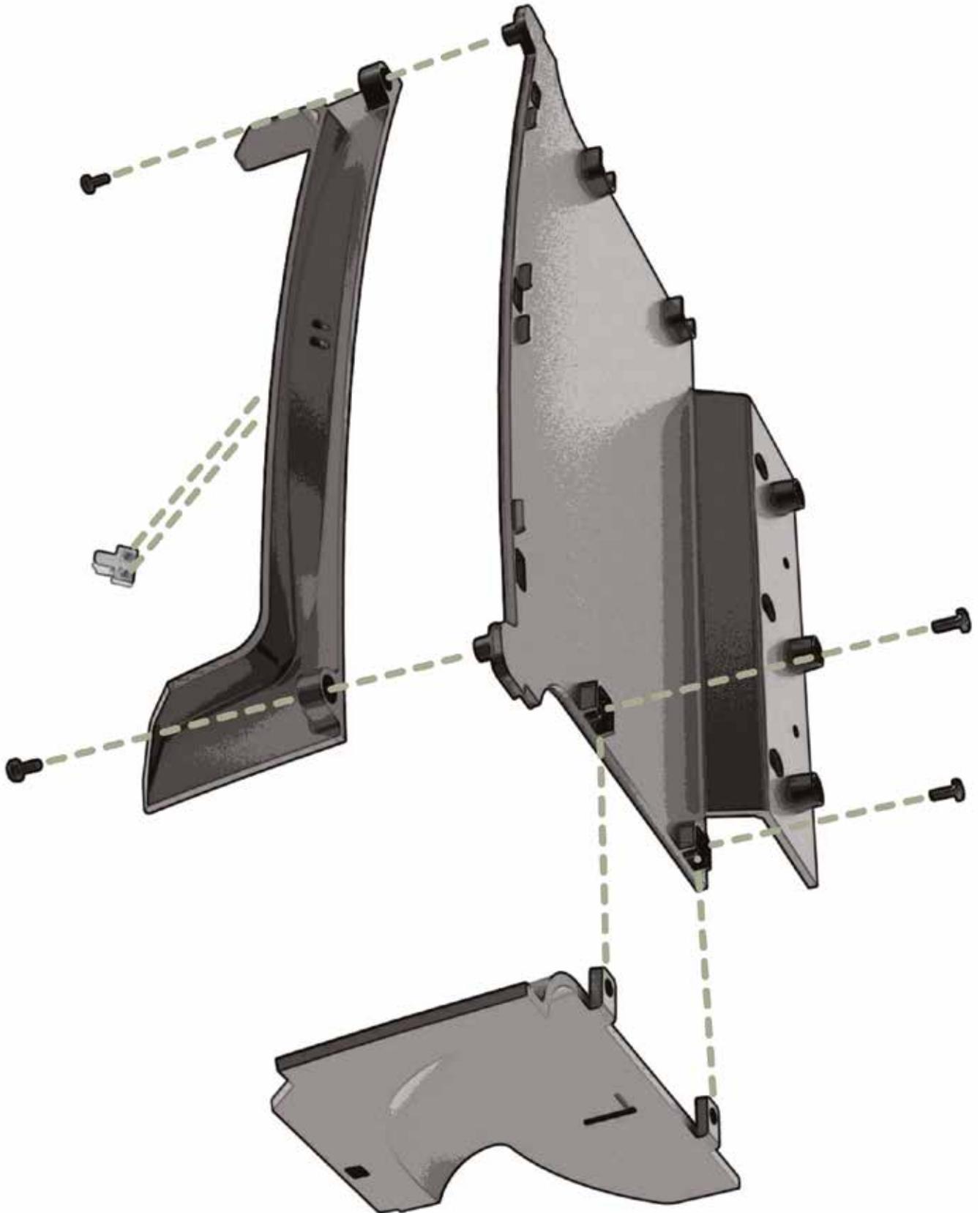
Fit 50D Trunk left panel to 50A Trunk floor and fix with two AP screws.



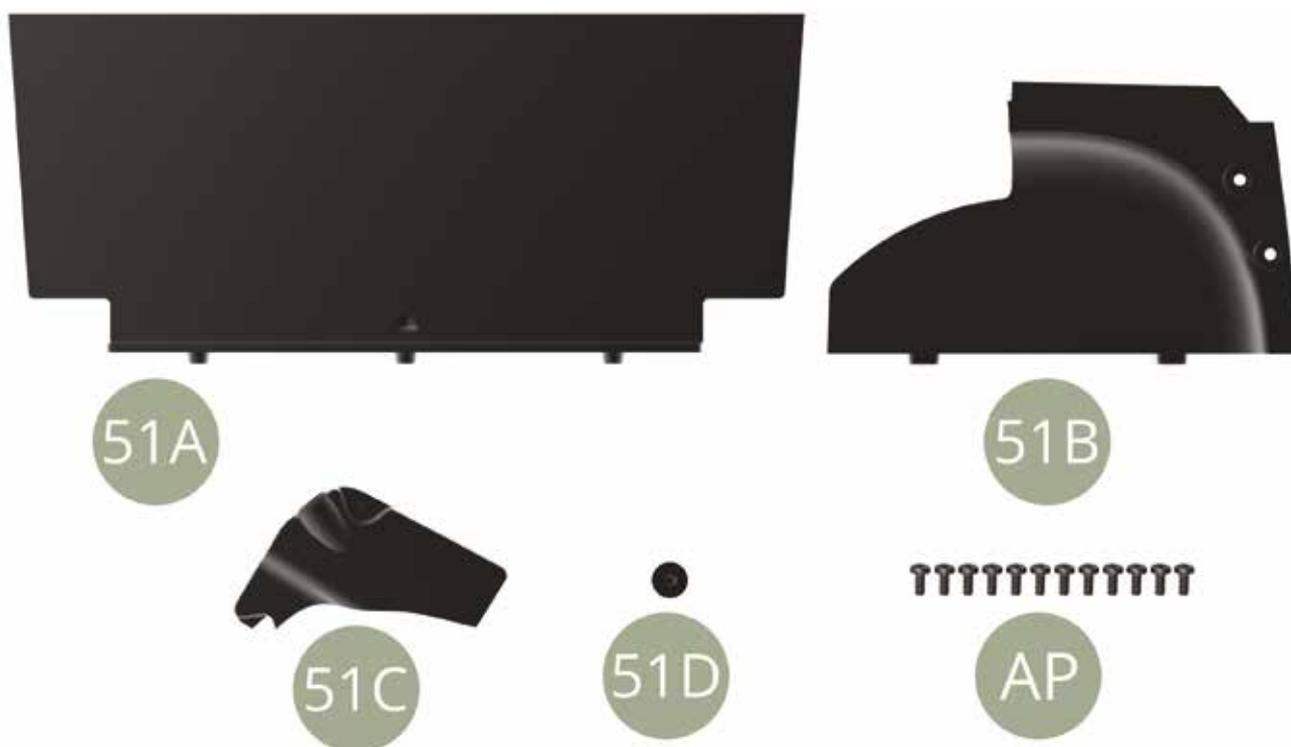
## ***General view***



# Assembly drawings



## The parts of issue 51



**51A** Rear seat backrest panel

**51B** Trunk right panel

**51C** Rear screen wash fluid reservoir

**51D** Cap

**AP** M 1,7 x 4 mm (x 12)

## Step 3

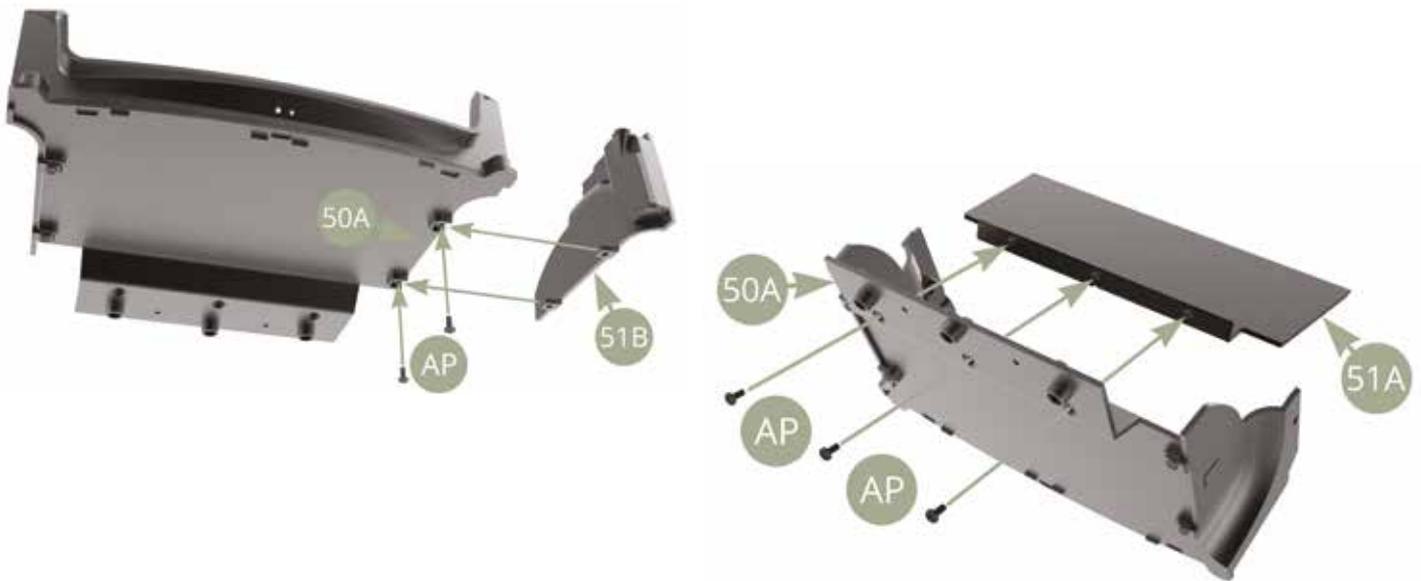
Fit 51C Rear screen wash fluid reservoir to 51B Trunk right panel and fix with two AP screws.



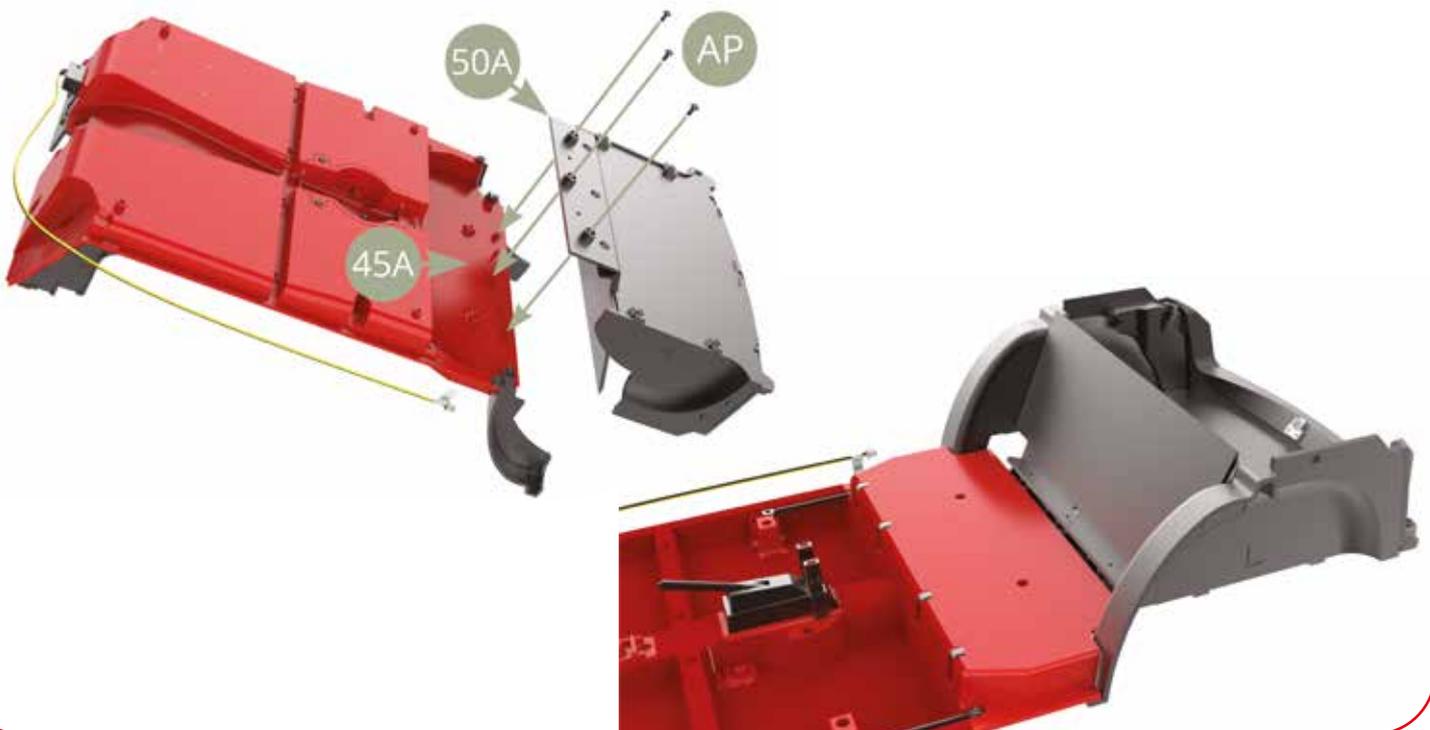
Fit 51D Cap to 51C Rear screen wash fluid reservoir.



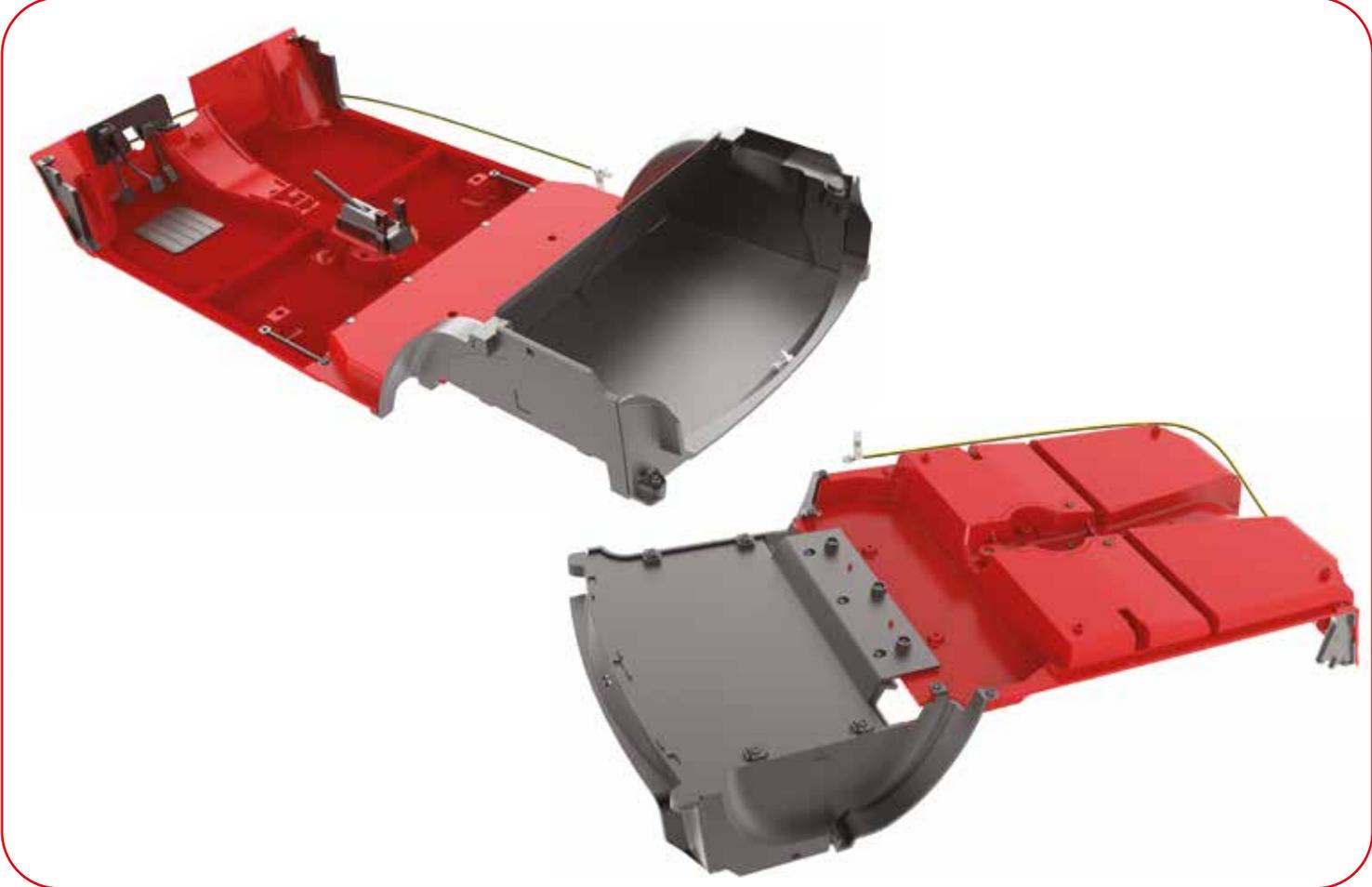
Fit 51B Trunk right panel to 50A Trunk floor right edge and fix with two AP screws.  
Fit 51A Rear seat backrest panel to 50A Trunk floor and fix with three AP screws.



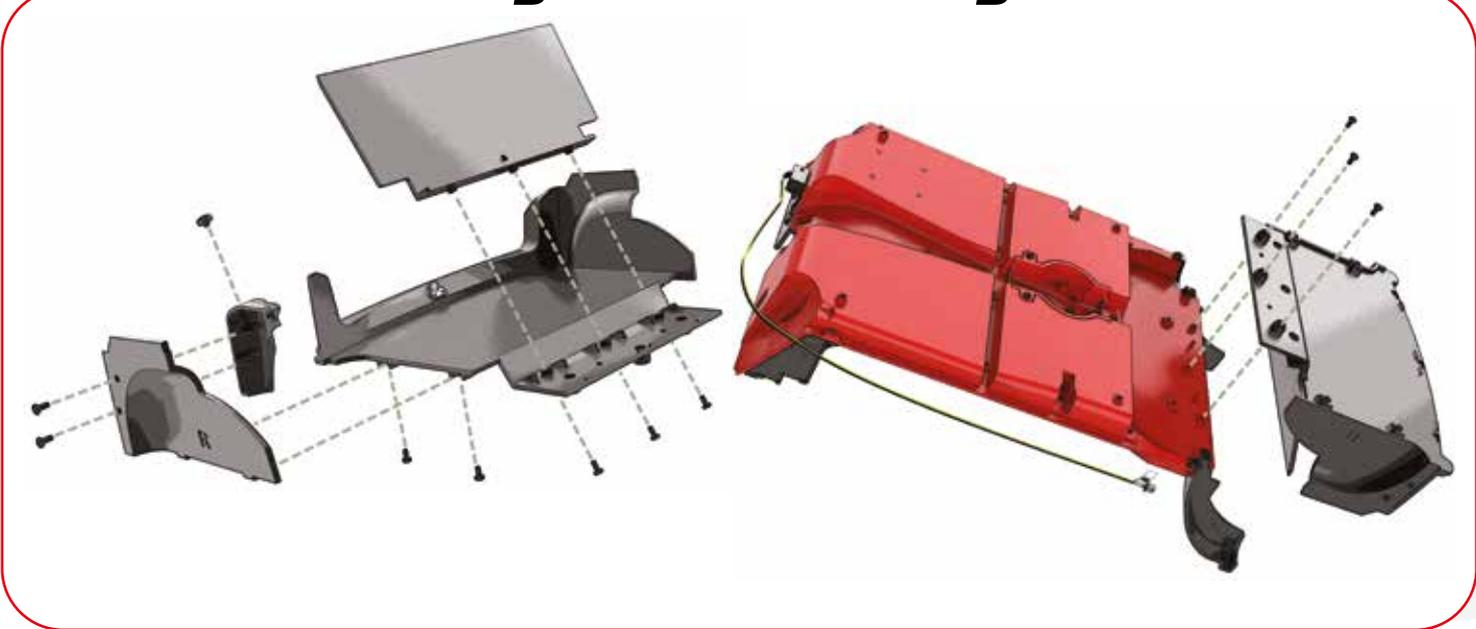
Fit 50A Trunk floor assembly to 45A Cabin floor rear edge and fix with three AP screws.



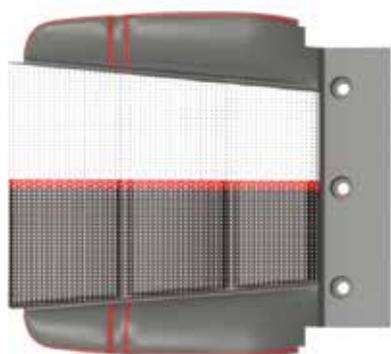
# General view



# Assembly drawings



## The parts of issue 52



52A



52B



52C



52D

TTTTTT



CP

TTTT



FP

**52A** Front left seat cushion

**52B** Cushion padding

**52C** Cushion panel

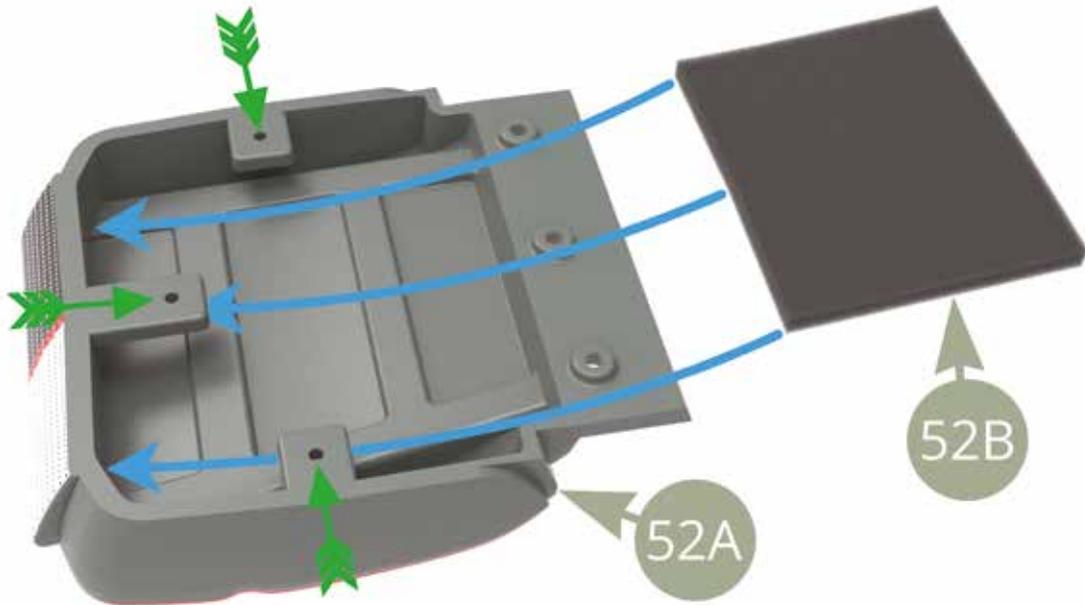
**52D** Front left seat base

**CP** M 1,7 x 5 mm (x 6)

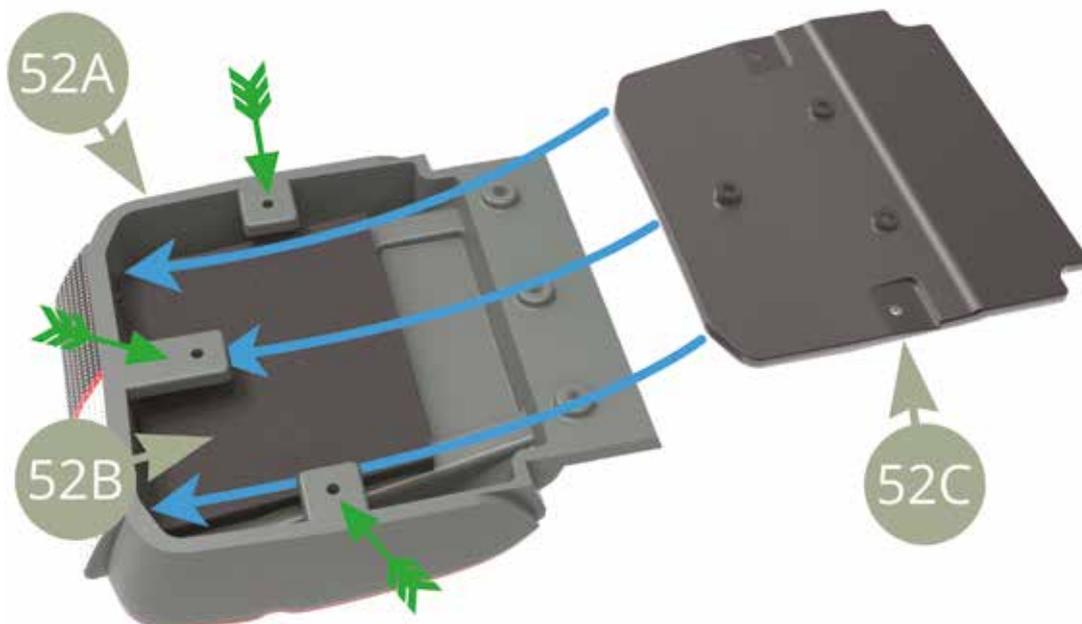
**FP** M 2,0 x 4 x 4 mm (x 4)

## Step 4

Slide 52B Cushion padding foam into 52A Front left seat cushion under three tabs pointed by green arrows.



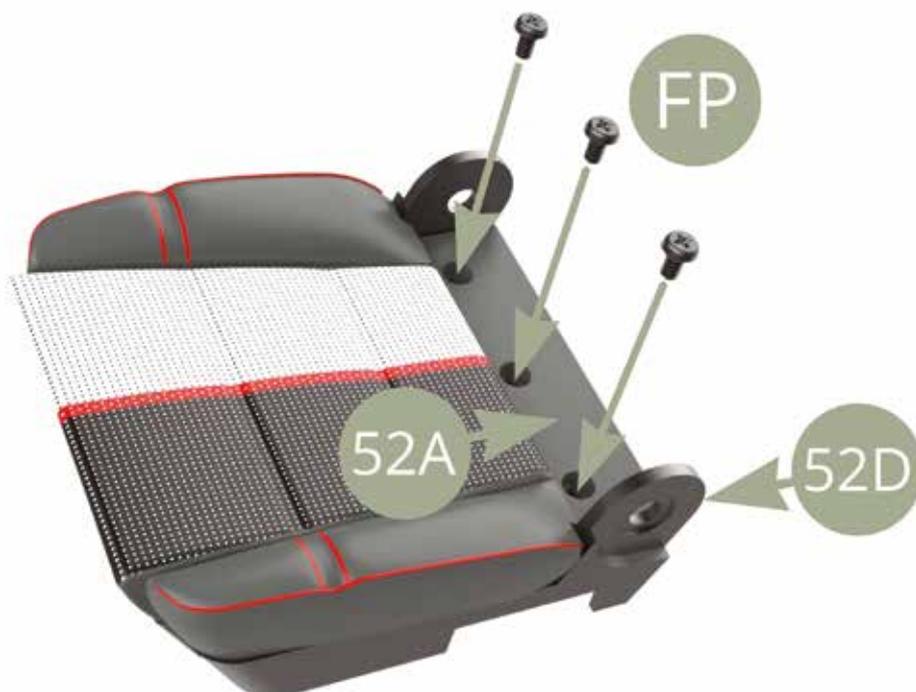
Slide 52C Cushion panel into 52A Front left seat cushion, on top of 52B Cushion padding and under three tabs pointed by green arrows.



Fit 52D Front left seat base to 52A Front left seat cushion with 52C Cushion panel, and fix to the latter with five CP screws.



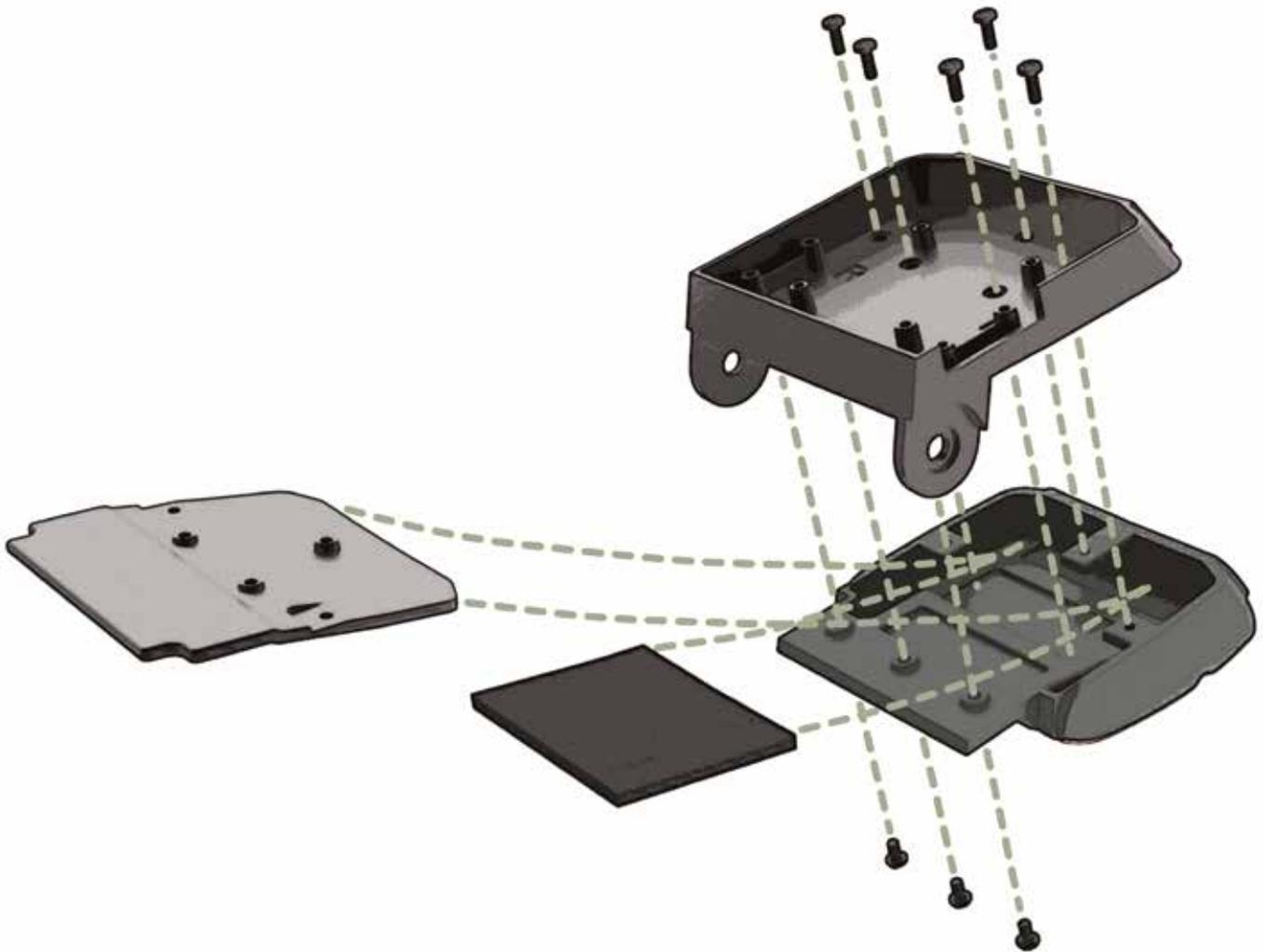
Fix 52A Front left seat cushion to 52D Front left seat base with three FP screws.



## General view



## Assembly drawings



## The parts of issue 53



53A



53B



53C



53D



53E



53F



53G



CP

**53A** Front left seat backrest

**53B** Backrest padding

**53C** Backrest inner panel

**53D** Backrest outer panel

**53E** Headrest front

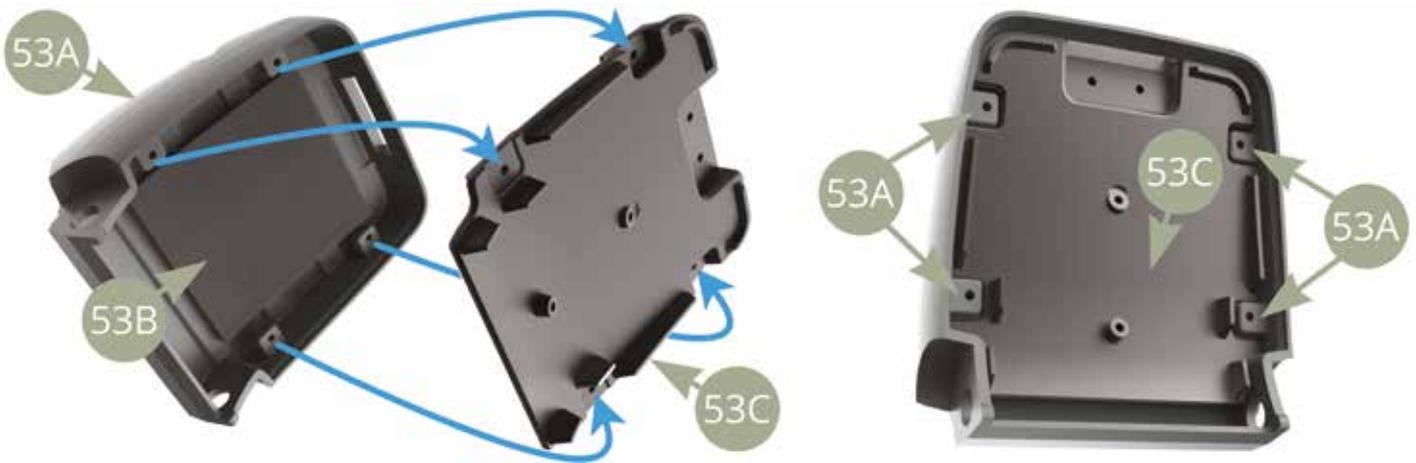
**53F** Headrest back

**53G** Roundel stickers (x8)

**CP** M 1,7 x 5 mm (x 10)

# Step 1

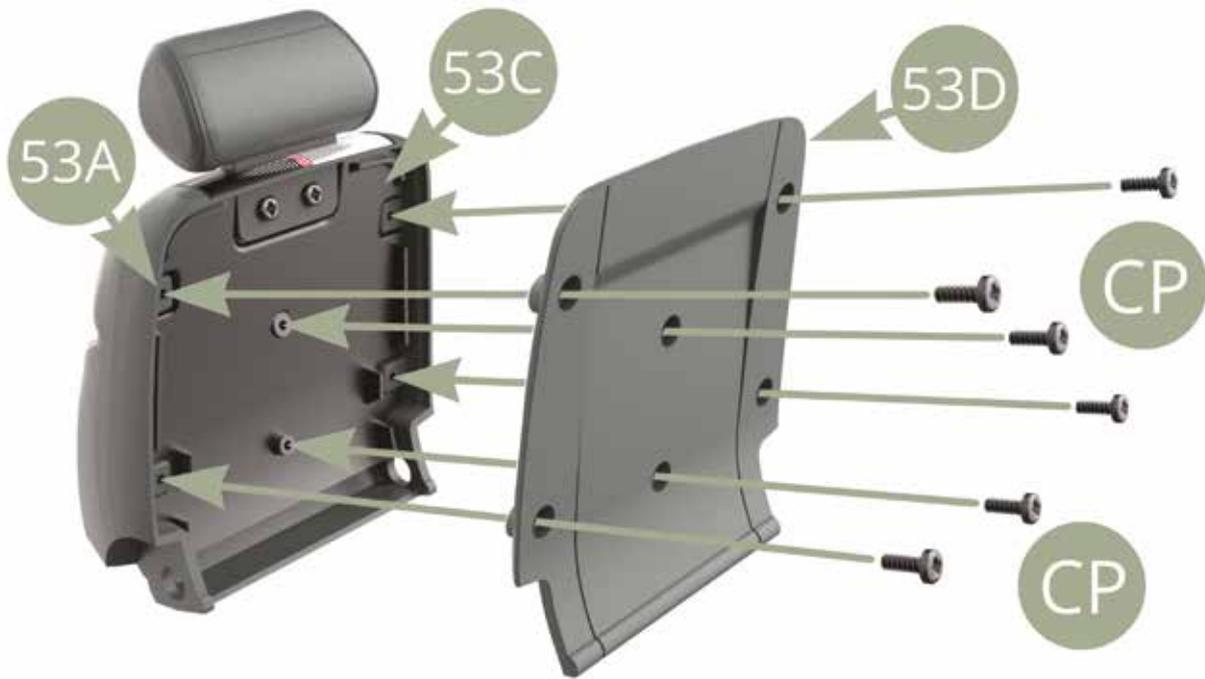
Fit 53B Backrest padding into 53A Front left seat backrest. Fit 53C Backrest inner panel on top of 53B Backrest padding, and into 53A Front left seat backrest with its four tabs going over 53B Backrest padding as blue arrows show.



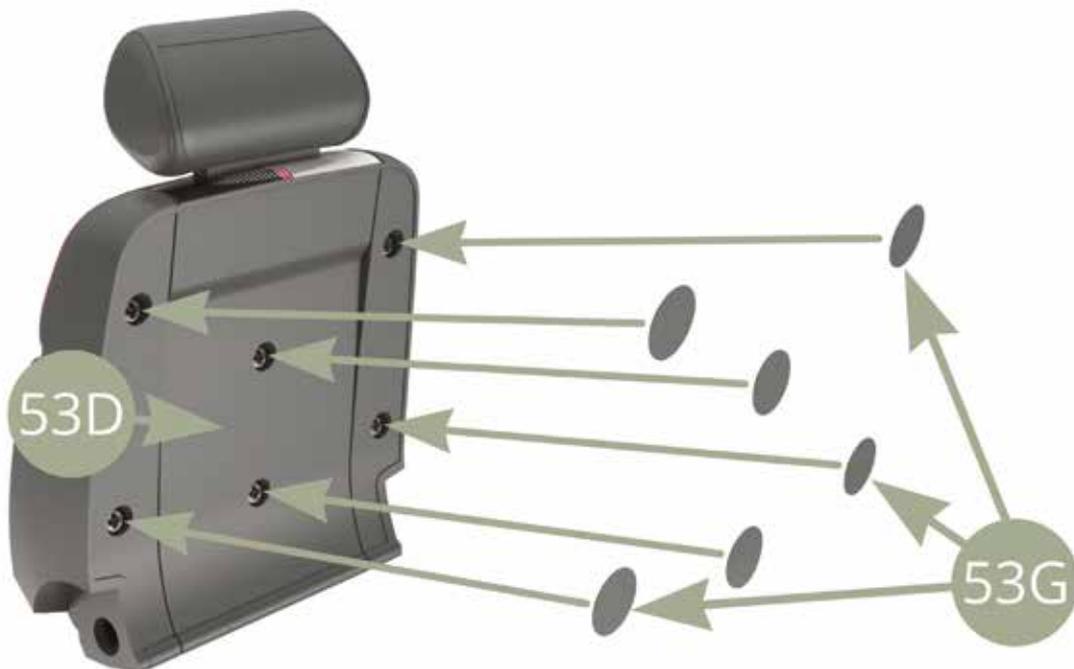
Fit together 53E Headrest front and 53F Headrest back parts and insert their lower tabs into 53A Front left seat backrest top slot, fixing the inserted tabs with two CP screws to 53C Backrest inner panel (illustrations below).



Fit 53D Backrest outer panel to 53C Backrest inner panel and fix with six CP screws.



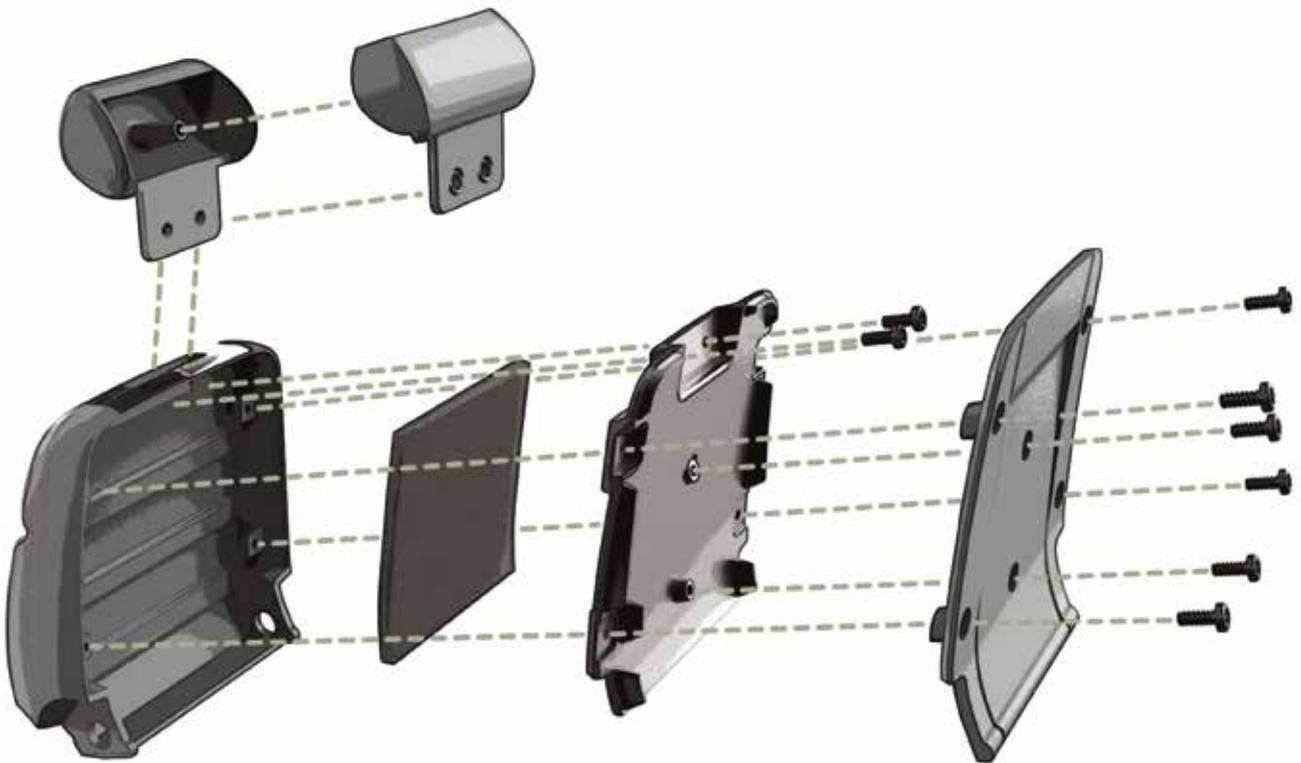
One by one, peel off backing paper 53G Roundel stickers, and apply them over six screw head niches on 53D Backrest outer panel.



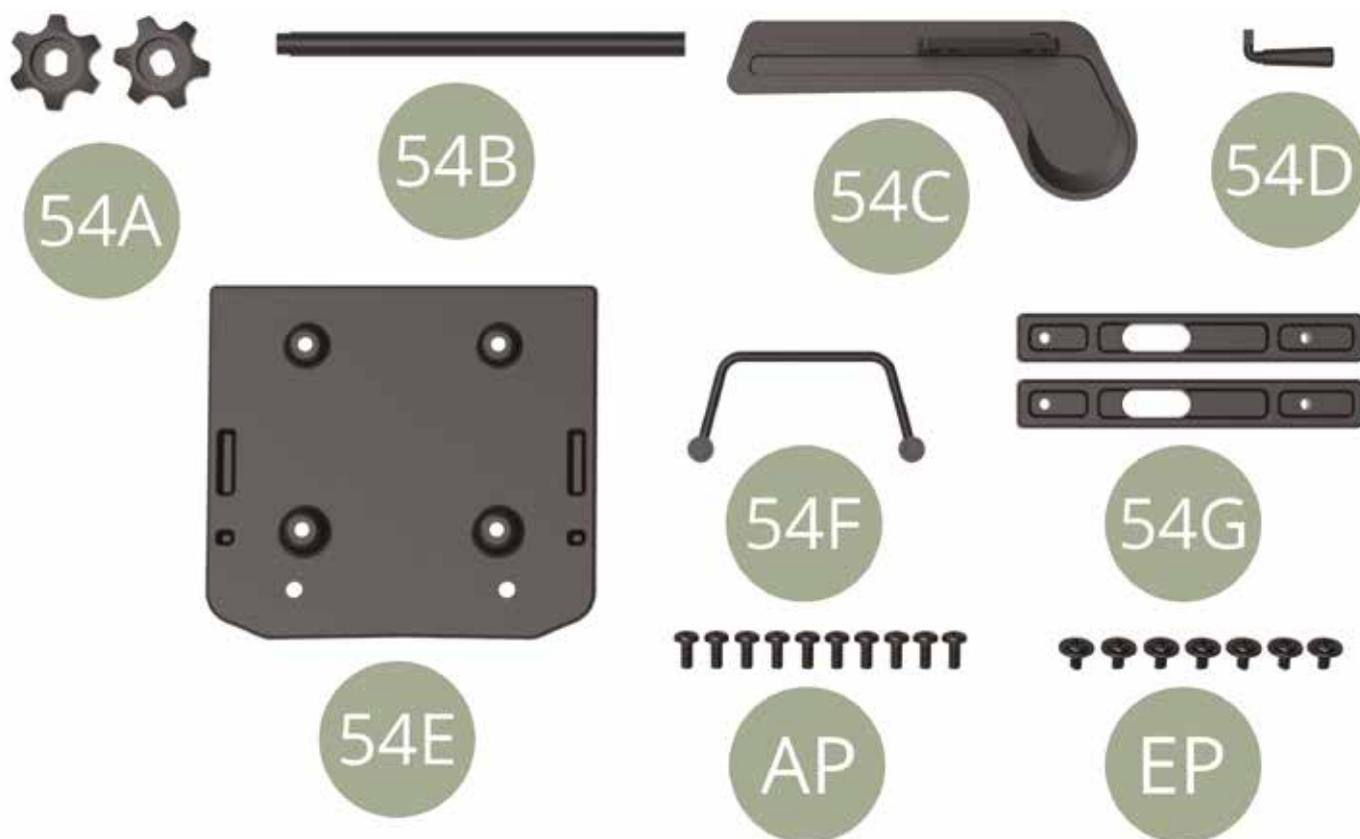
## General view



## Assembly drawings



## The parts of issue 54



54A Backrest adjustment wheel (x2)

54B Axle

54C Seat base side panel

54D Seat lifting lever

54E Seat base bottom panel

54F Fore and aft adjustment lever

54G Fore and aft slide rails (x2)

AP M 1,7 x 4 mm (x 10)

EP M 1,7 x 3 x 5 mm (x 7)

## Step 2

Fit 54A Backrest adjustment wheel to any end of 54B Axle and fix with EP screw.  
Align 53A Backrest lower side holes to 52D Seat base brackets and lock them together by passing 54B Axle.



Fit 54A Backrest adjustment wheel to the other end of 54B Axle and fix with EP screw.  
Fit 54C Seat base side panel to 52D Seat base and fix with two EP screws.



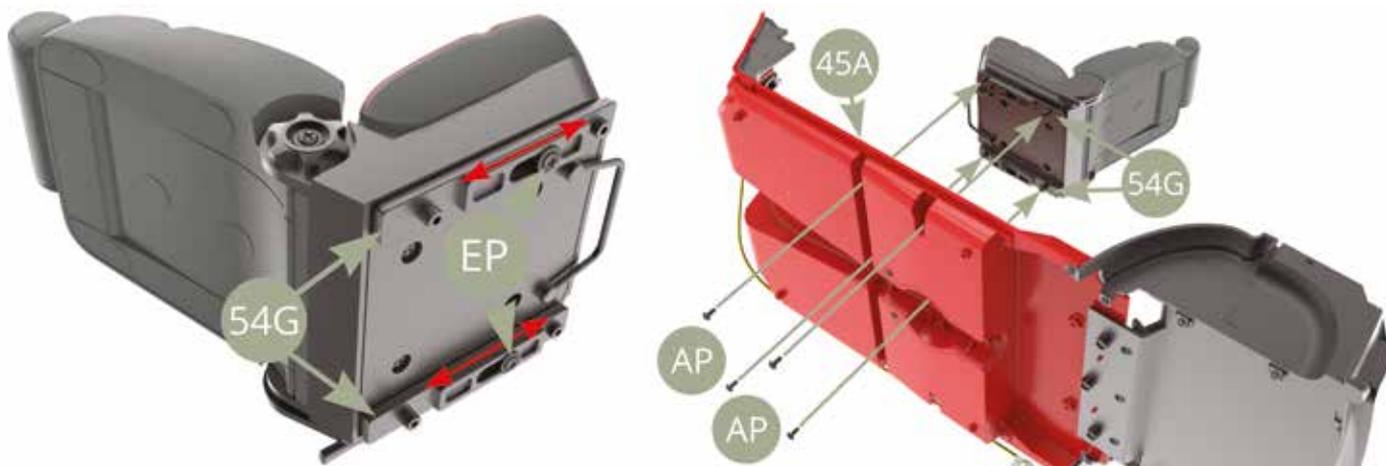
Fit 54D Seat lifting lever to 54C Seat base side panel.  
Fit 54E Seat base bottom panel to 52D Seat base and fix with four AP screws.



Fit 54F Fore and aft adjustment lever to 54E Seat base bottom panel.  
Fit two 54G Fore and aft slide rails to embossed guides on 54E Seat base bottom panel and fix each one with EP screw.



Adjust EP screws tension to allow 54G Rails slide motion (red arrows).  
Fit preassembled Left front seat by its two 54G Rails to 45A Cabin floor and fix with four AP screws (next illustrations).



Four AP attachment screws front left seat



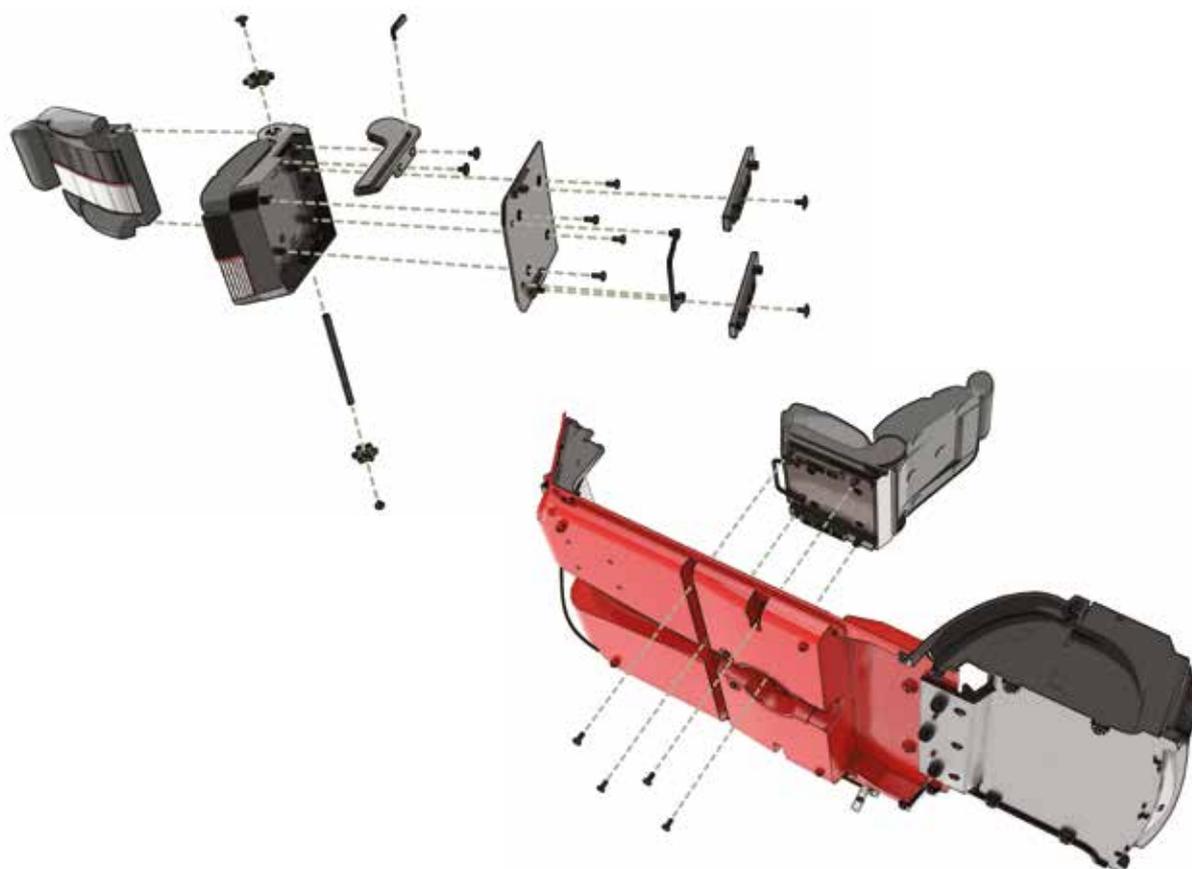
Front left seat installed



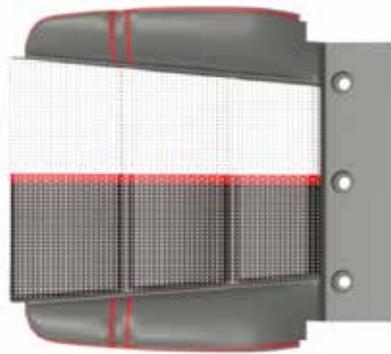
## ***General view***



## ***Assembly drawings***



## The parts of issue 55



55A



55B



55C



55D

TTTTTT

CP

TTTT

FP

**55A** Front right seat cushion

**55B** Cushion padding

**55C** Cushion panel

**55D** Front right seat base

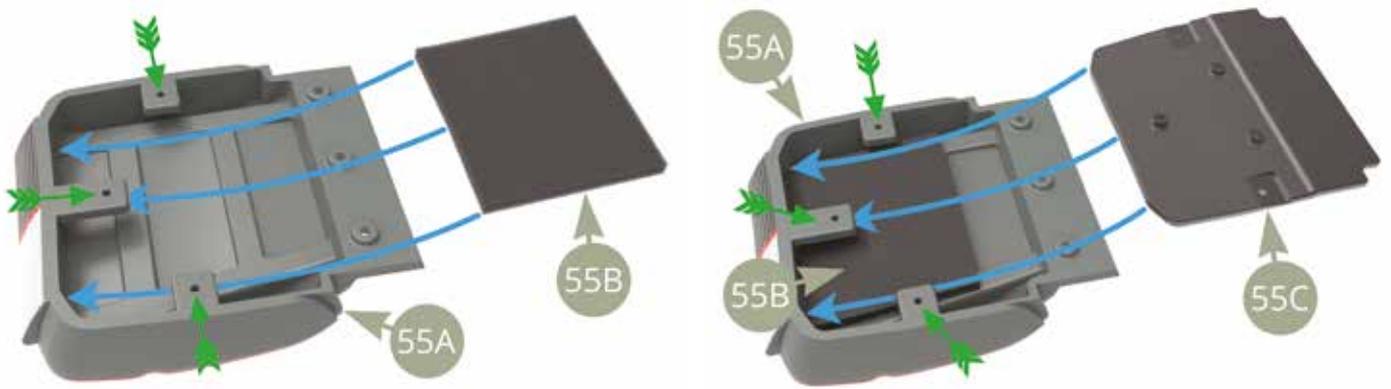
**CP** M 1,7 x 5 mm (x 6)

**FP** M 2,0 x 4 x 4 mm (x 4)

## Step 3

Slide 55B Cushion padding foam into 55A Front right seat cushion under three tabs pointed by green arrows.

Slide 55C Cushion panel into 55A Front right seat cushion, on top of 55B Cushion padding and under three tabs pointed by green arrows.



Fit 55D Front right seat base to 55A Front right seat cushion with 55C Cushion panel, and fix to the latter with five CP screws.

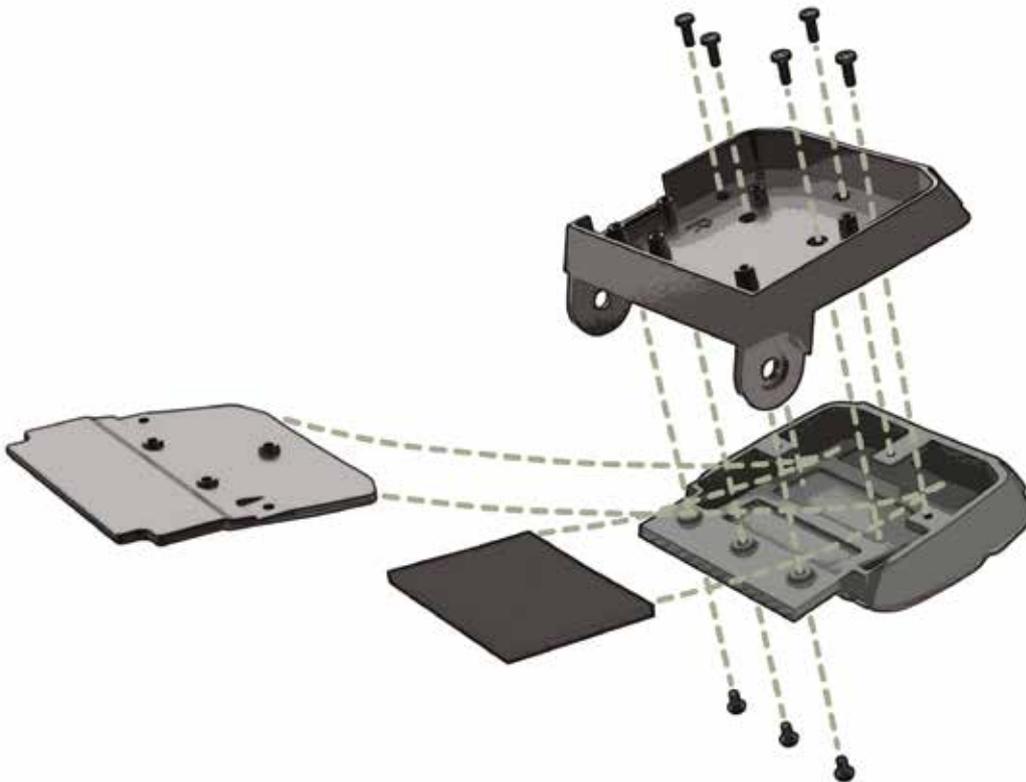
Fix 55A Front right seat cushion to 55D Front right seat base with three FP screws.



## General view



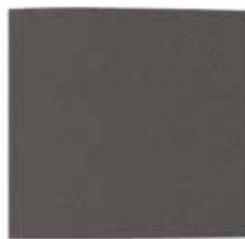
## Assembly drawings



## The parts of issue 56



56A



56B



56C



56D



56E



56F



56G



CP

**56A** Front right seat backrest

**56B** Backrest padding

**56C** Backrest inner panel

**56D** Backrest outer panel

**56E** Headrest front

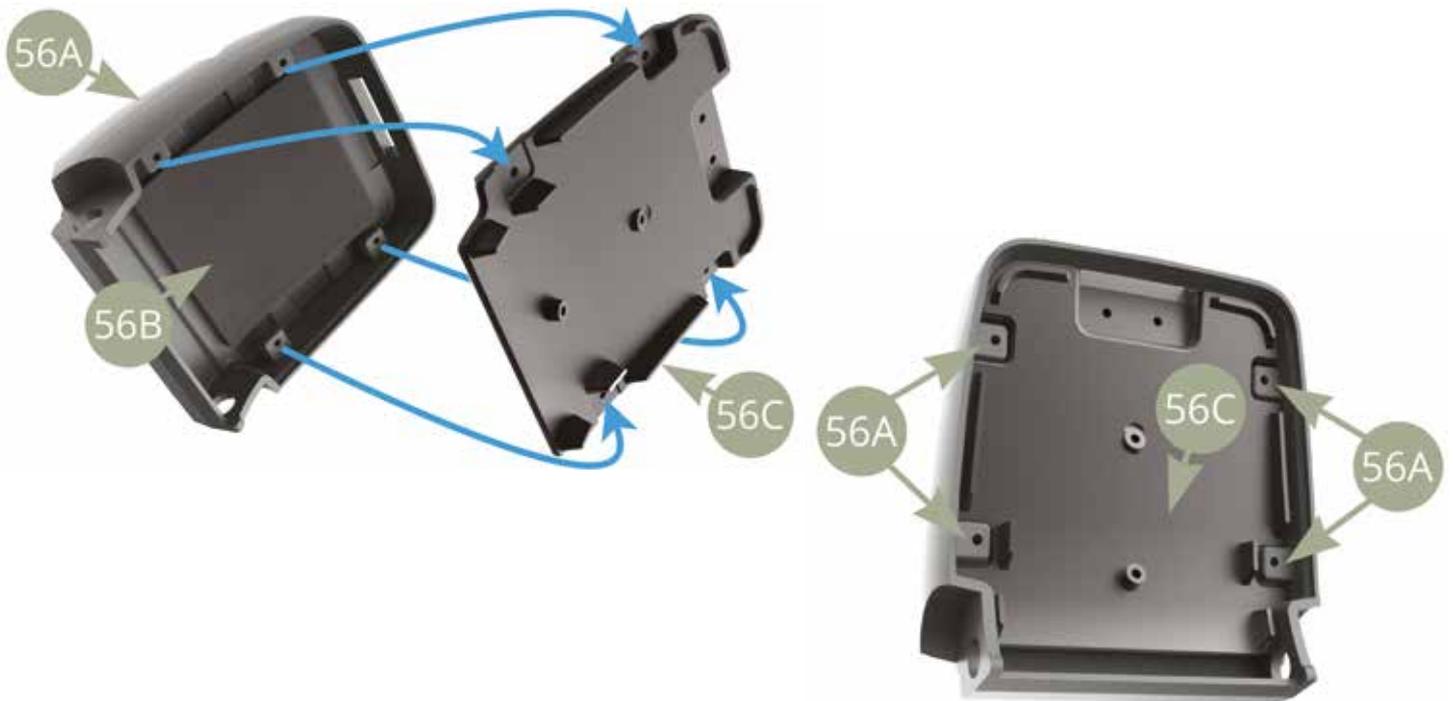
**56F** Headrest back

**56G** Roundel stickers (x8)

**CP** M 1,7 x 5 mm (x 10)

## Step 4

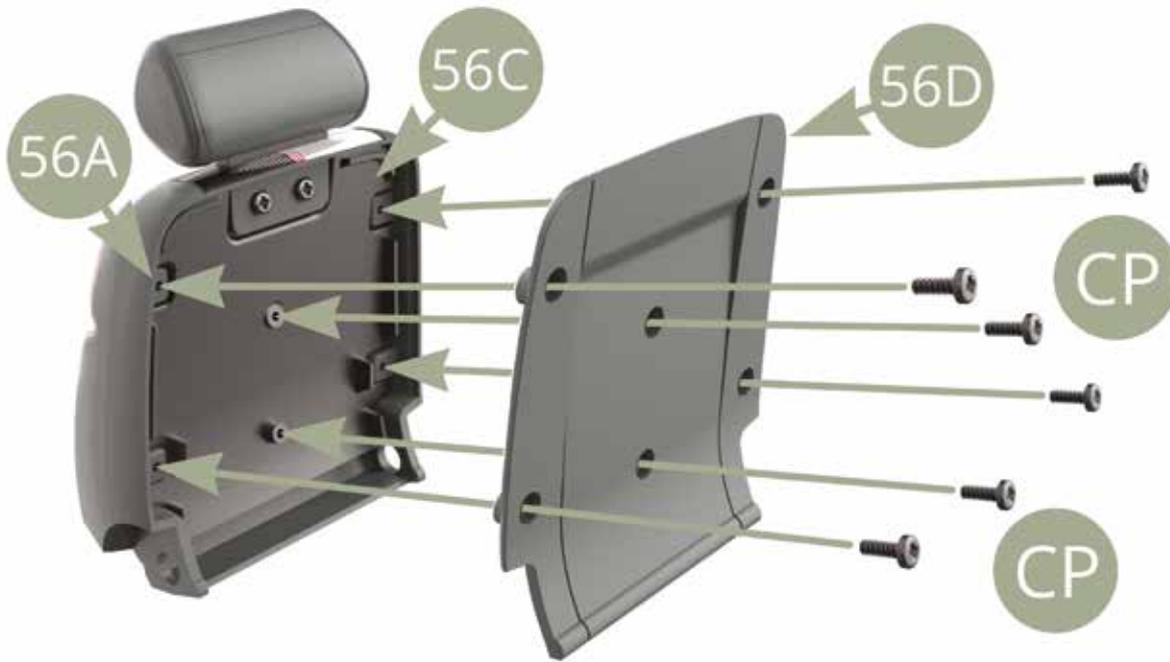
Fit 56B Backrest padding into 56A Front right seat backrest. Fit 56C Backrest inner panel on top of 56B Backrest padding, and into 56A Front right seat backrest with its four tabs going over 56C Backrest inner panel as blue arrows show.



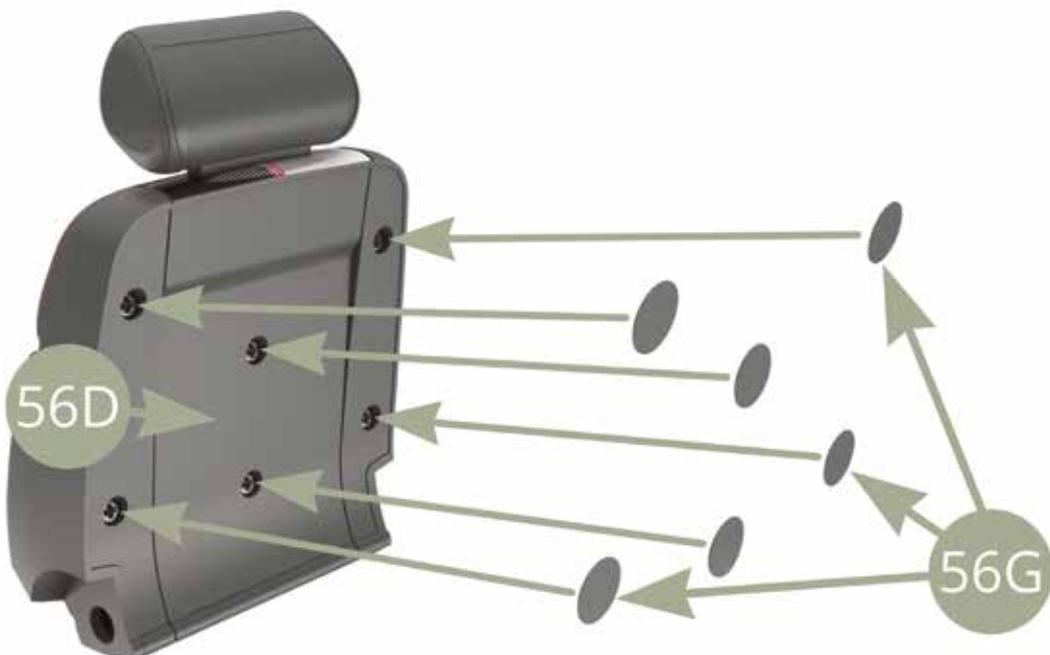
Fit together 56E Headrest front and 56F Headrest back parts and insert their lower tabs into 56A Front right seat backrest top slot, fixing the inserted tabs with two CP screws to 56C Backrest inner panel (illustration below).



Fit 56D Backrest outer panel to 56C Backrest inner panel and fix with six CP screws.



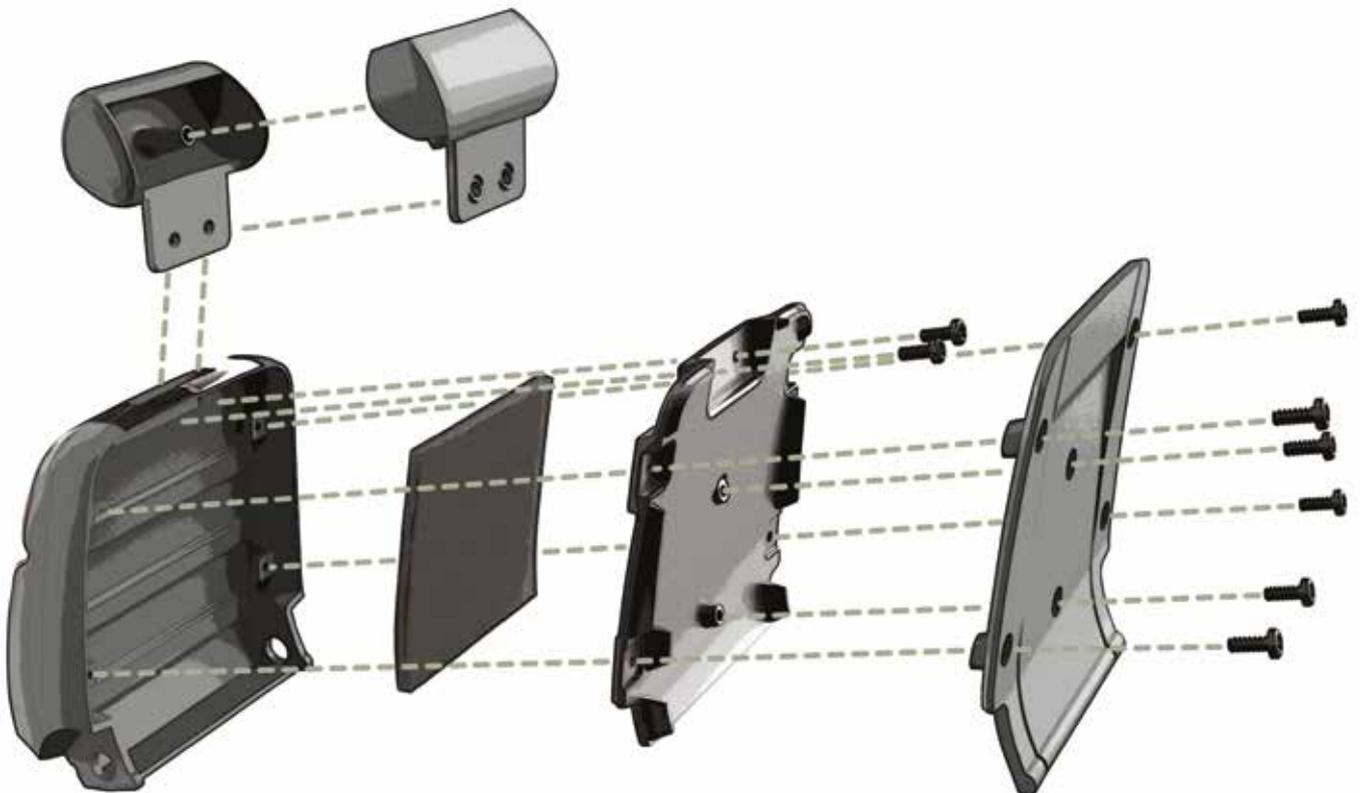
One by one, peel off backing paper 56G Roundel stickers, and apply them over six screw head niches on 56D Backrest outer panel.



## General view



## Assembly drawings



## The parts of issue 57



57A



57B



57C



57D



57E



57F



57G



AP



EP

**57A** Backrest adjustment wheel (x2)

**57B** Axle

**57C** Seat base side panel

**57D** Seat lifting lever

**57E** Seat base bottom panel

**57F** Fore and aft adjustment lever

**57G** Fore and aft slide rails (x2)

**AP** M 1,7 x 4 mm (x 10)

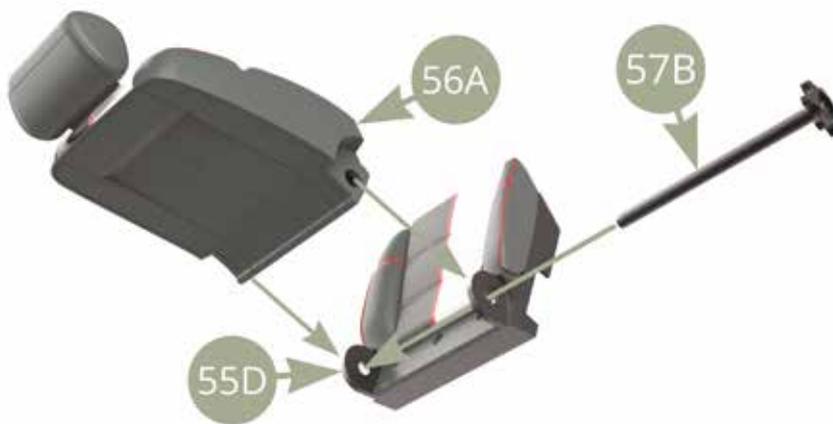
**EP** M 1,7 x 3 x 5 mm (x 7)

# Step 1

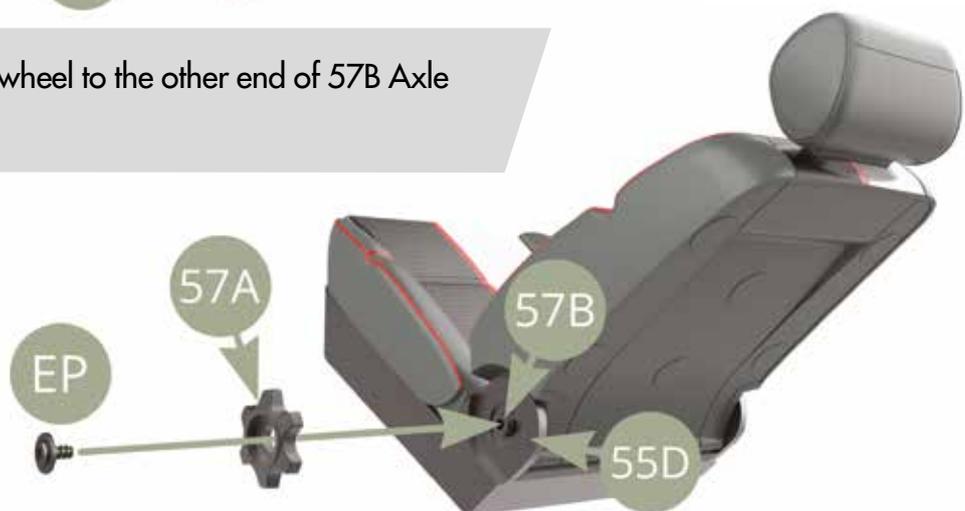
Fit 57A Backrest adjustment wheel to any end of 57B Axle and fix with EP screw.



Align 56A Backrest lower side holes to 55D Seat base brackets and lock them together by passing 57B Axle.



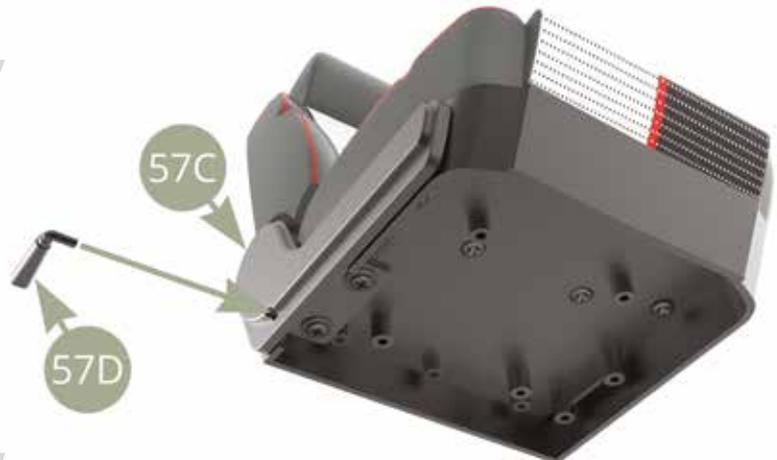
Fit 57A Backrest adjustment wheel to the other end of 57B Axle and fix with EP screw.



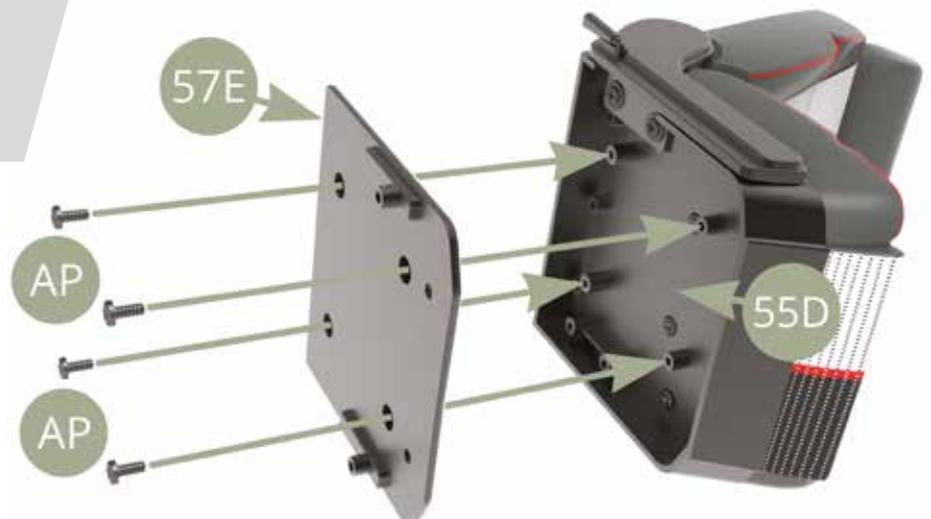
Fit 57C Seat base side panel to 55D Seat base and fix with two EP screws.



Fit 57D Seat lifting lever to 57C Seat base side panel.



Fit 57E Seat base bottom panel to 55D Seat base and fix with four AP screws.



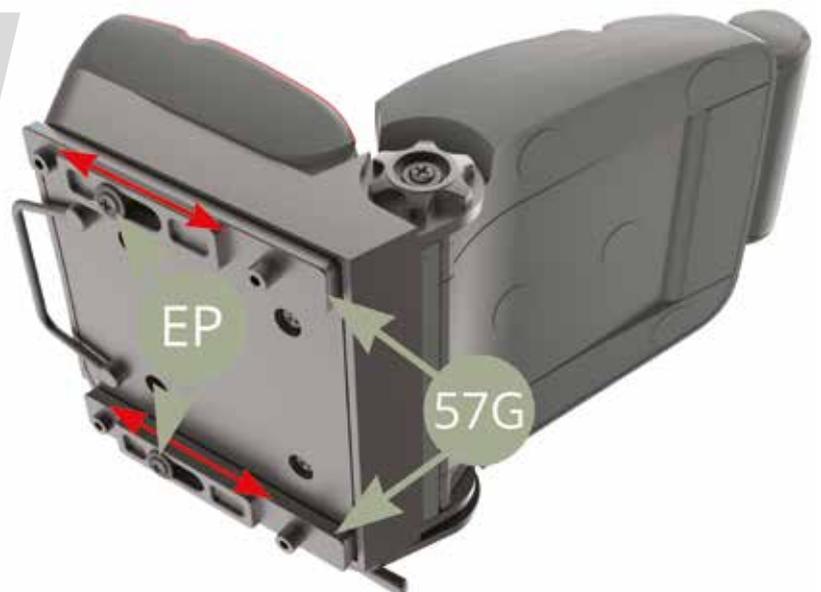
Fit 57F Fore and aft adjustment lever to 57E Seat base bottom panel.



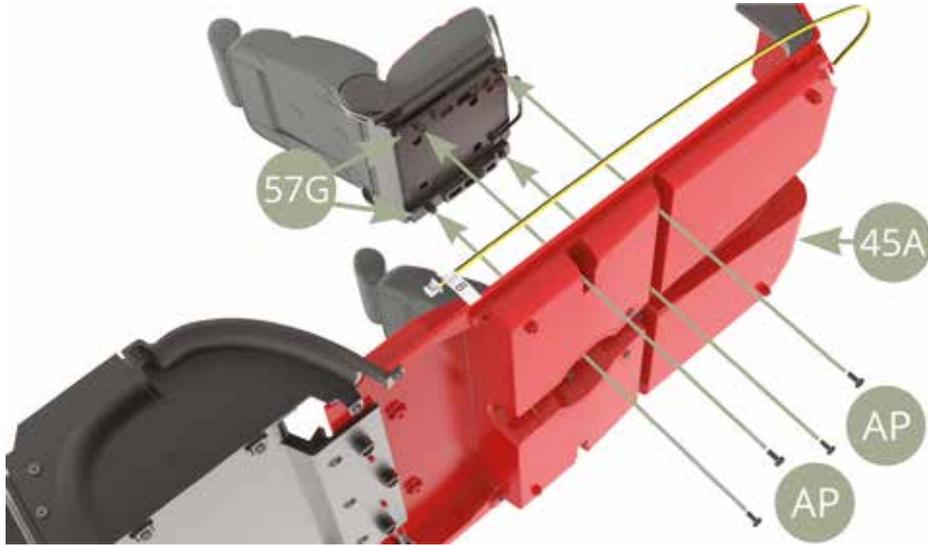
Fit two 57G Fore and aft slide rails to embossed guides on 57E Seat base bottom panel and fix each one with EP screw.



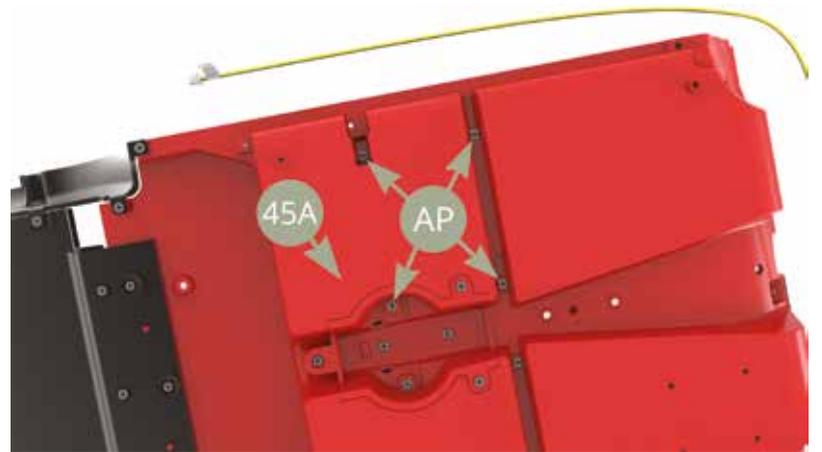
Adjust EP screws tension to allow 57G Rails slide motion (red arrows).



Fit preassembled Right front seat by its two 57G Rails to 45A Cabin floor and fix with four AP screws (upper and next illustrations).



Front right seat four AP attachment screws.



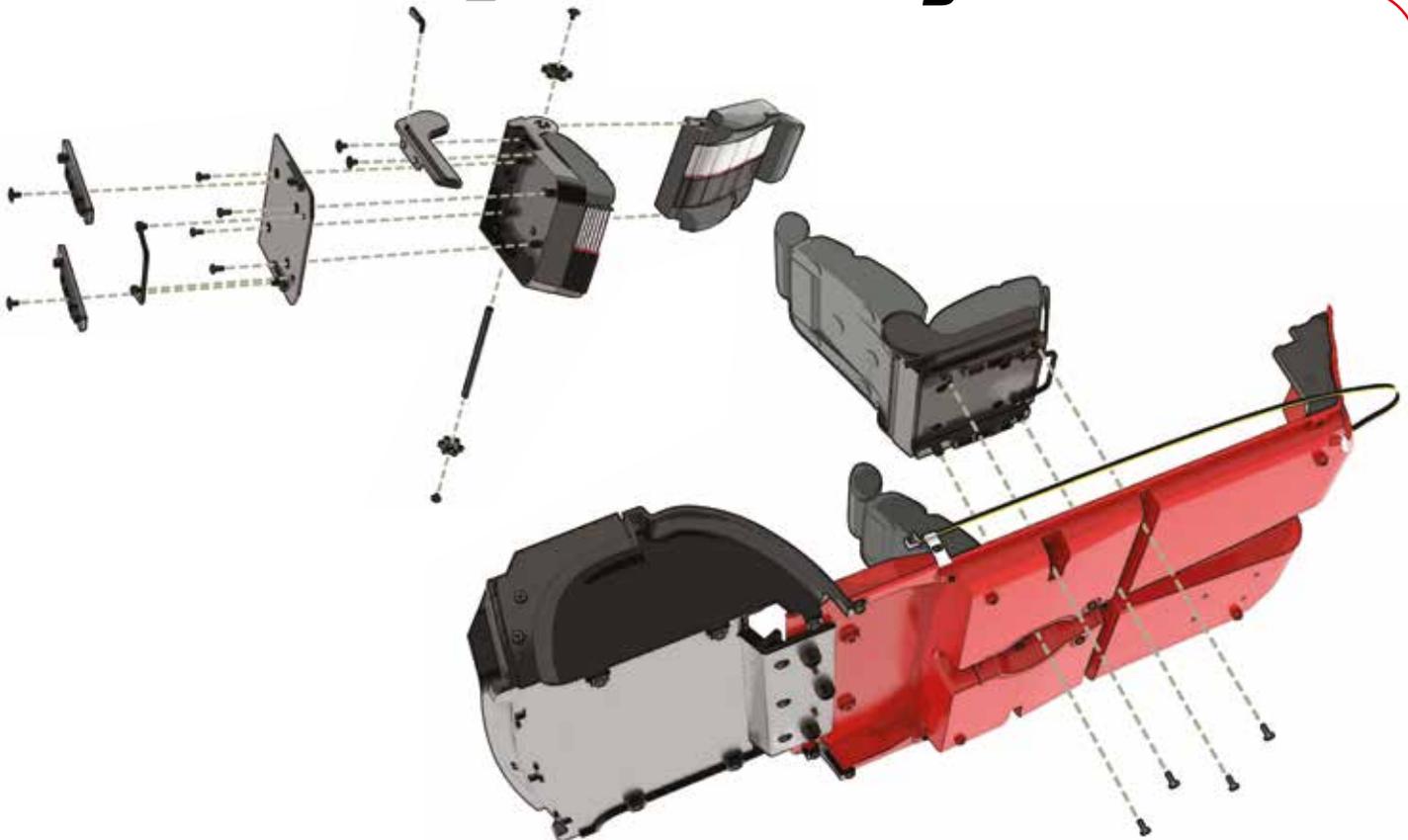
Front right seat installed.



## General view



## Assembly drawings



## The parts of issue 58



58A



58B



58C



58D

58E



CP



EP



**58A** Rear seat cushion

**58B** Cushion padding

**58C** Cushion panel

**58D** Rear seat base

**58E** Rear safety belt locks (x2)

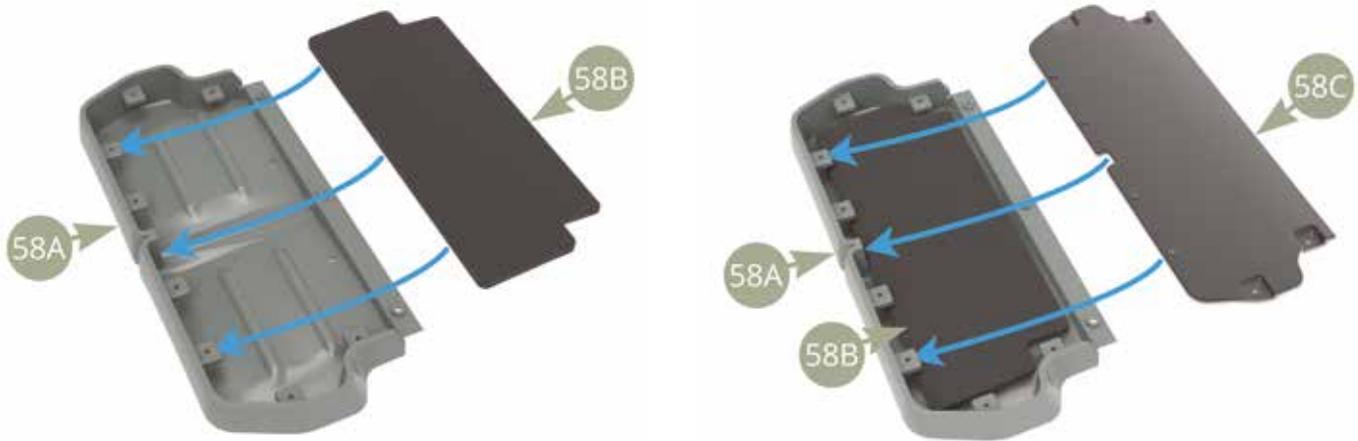
**CP** M 1,7 x 5 mm (x 10)

**EP** M 1,7 x 3 x 5 mm (x 4)

## Step 2

Fit 58B Cushion padding into 58A Rear seat cushion.

Fit 58C Cushion panel into 58A Rear seat cushion and on top of 58B Cushion padding.



Fit 58D Rear seat base to 58C Cushion panel in 58A Rear seat cushion and fix with eight CP screws. Fix 58A Rear seat cushion edge to 58D Rear seat base with three EP screws.



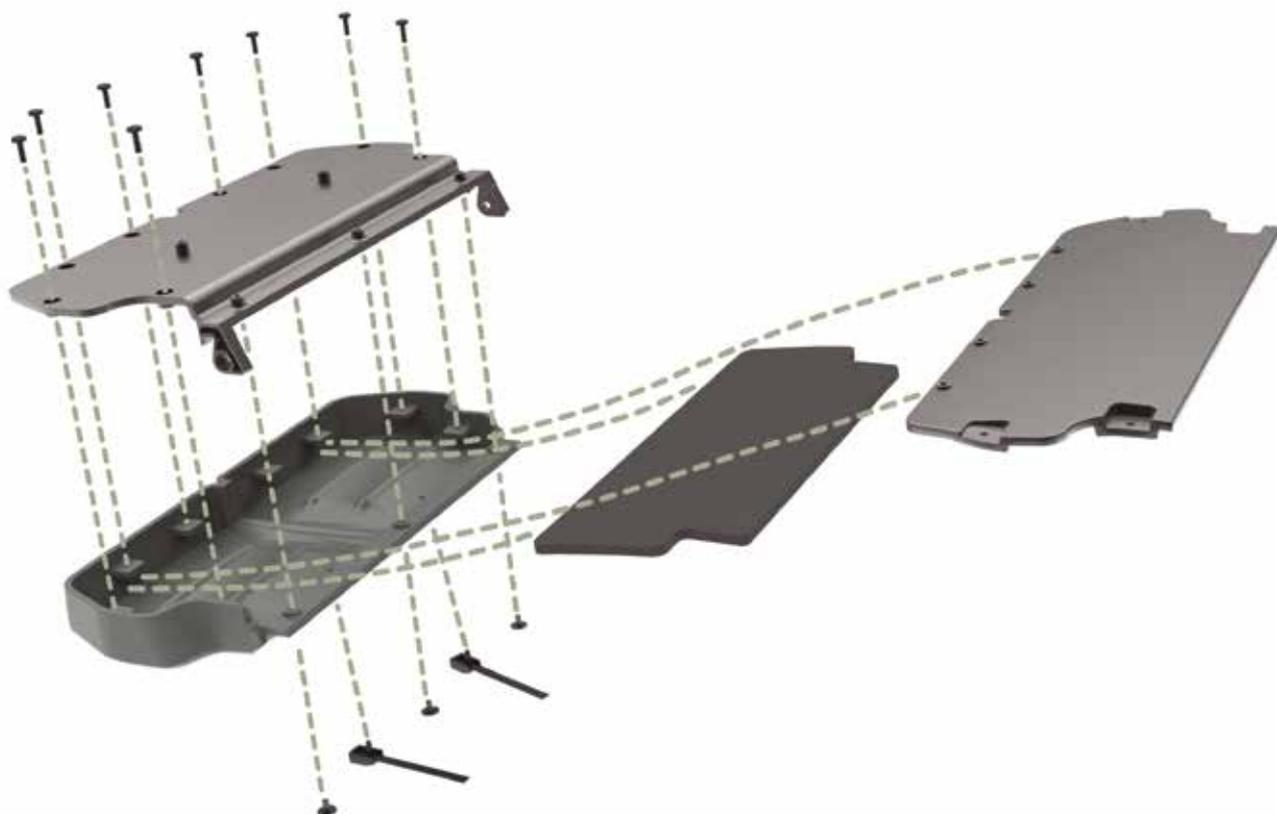
Fit two 58E Rear safety belt locks to 58A Rear seat cushion.



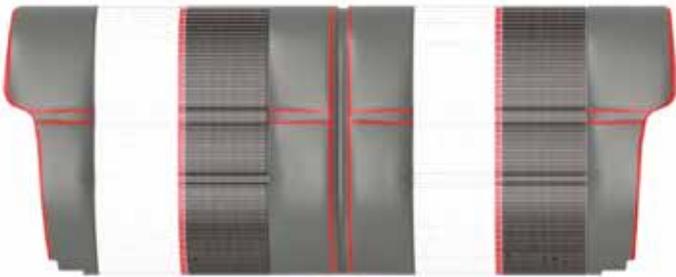
## ***General view***



## ***Assembly drawings***



## The parts of issue 59



59A



59B

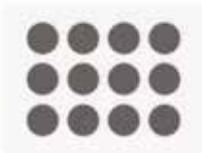


59C



59D

59E



GP



AP



**59A** Rear seat backrest

**59B** Backrest padding

**59C** Backrest inner panel

**59D** Backrest outer panel

**59E** Roundel stickers (x12)

**GP** M 1,7 x 6 mm (x 12)

**AP** M 1,7 x 4 mm (x 5)

# Step 3

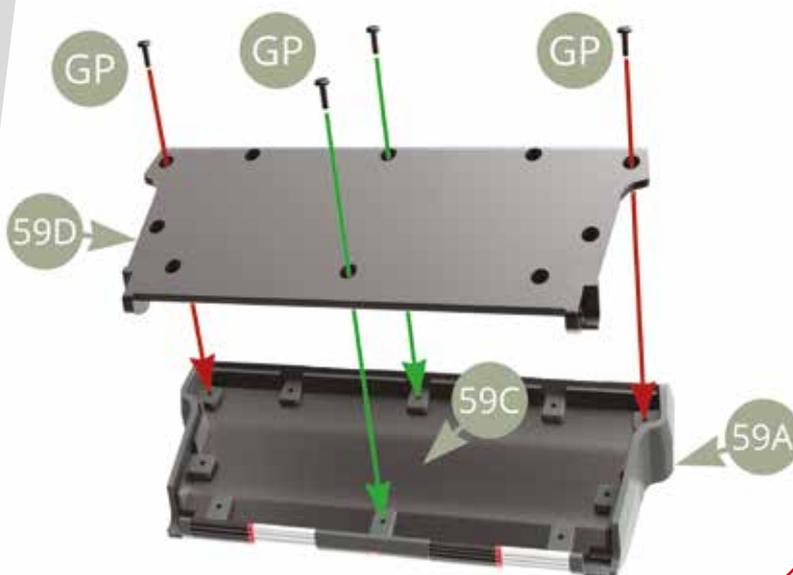
Fit 59B Backrest padding inside 59A Rear seat backrest and under the ten perimeter tabs.



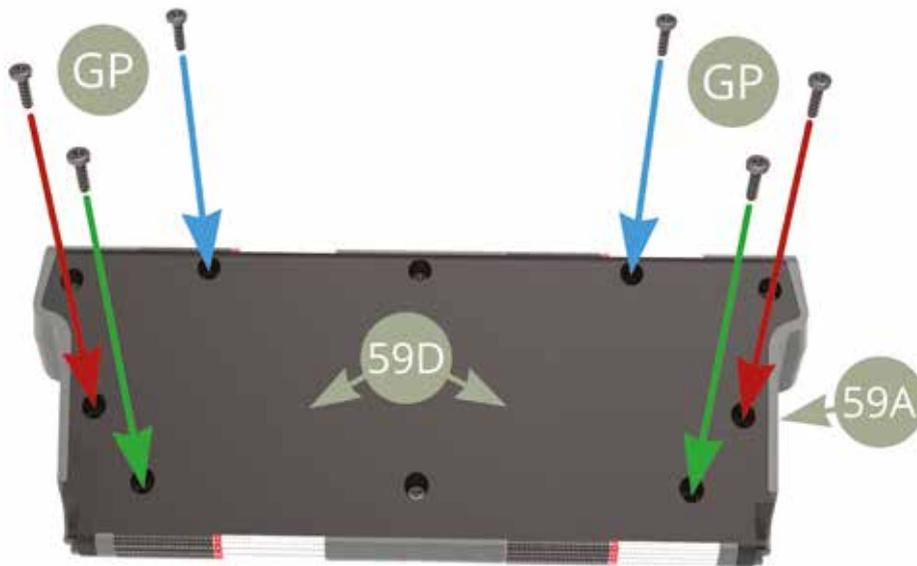
Fit 59C Backrest inner panel on top of 59B Backrest padding well into 59A Rear seat backrest and same way under its ten perimeter tabs.



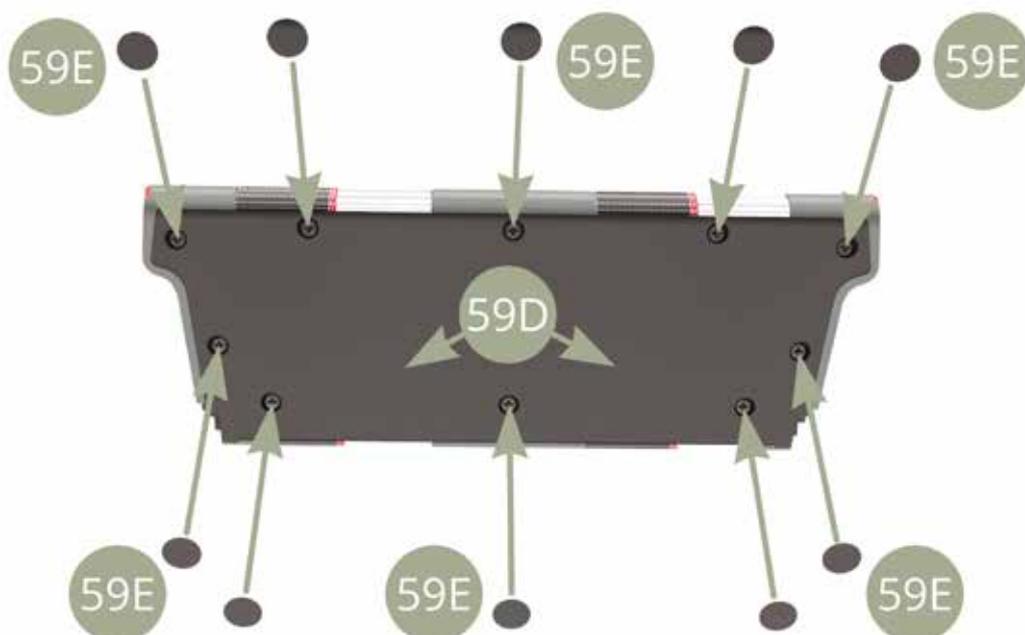
Fit 59D Backrest outer panel to 59A Rear seat backrest with 59C Backrest inner panel and fix to the latter, first with two central GP screws (green arrows) and then with two more GP screws at width extremities (red arrows).



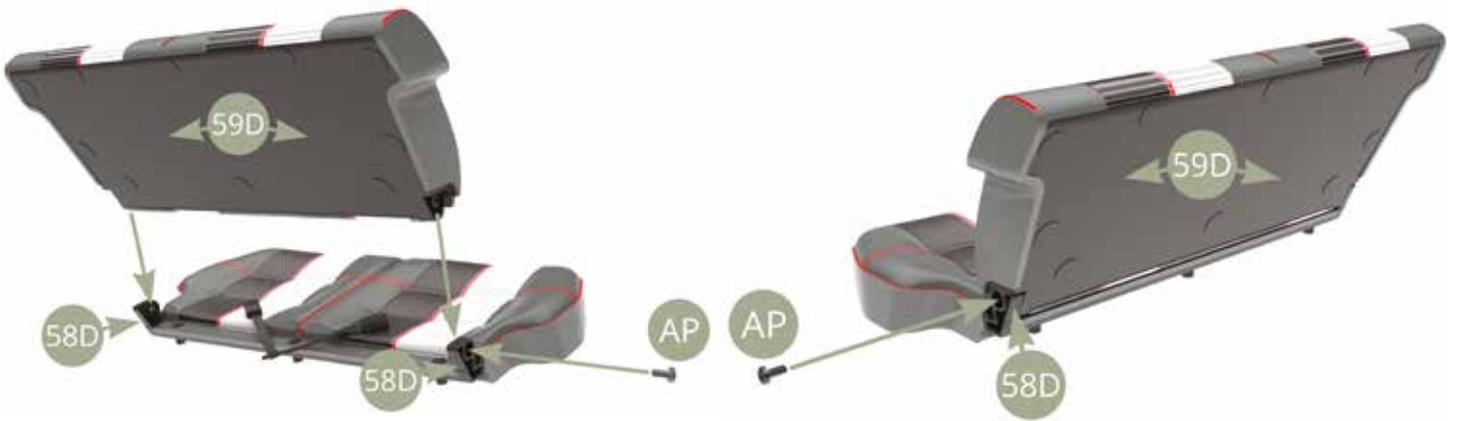
Continue to fix 59D Backrest outer panel; first with two lower GP screws (green arrows), then with two more GP screws (red arrows) and finally two remaining upper edge GP screws (blue arrows).



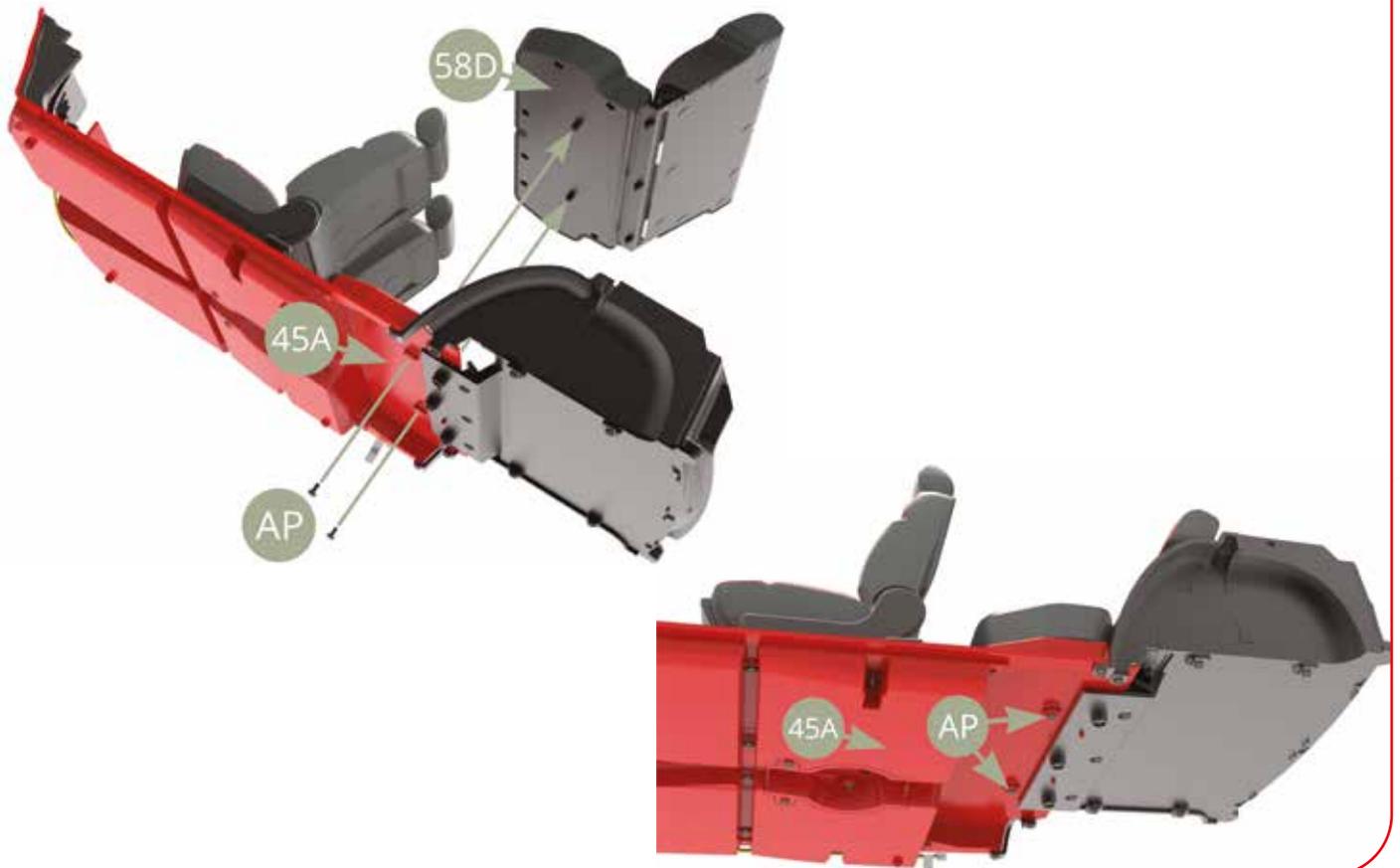
One by one, peel off backing paper ten 59E Roundel stickers and apply them over ten screw niches on 59D Backrest outer panel.



Fit 59D Backrest outer panel by its two lower side joints to 58D Rear seat base brackets and fix with two AP screws (top and bottom illustrations).



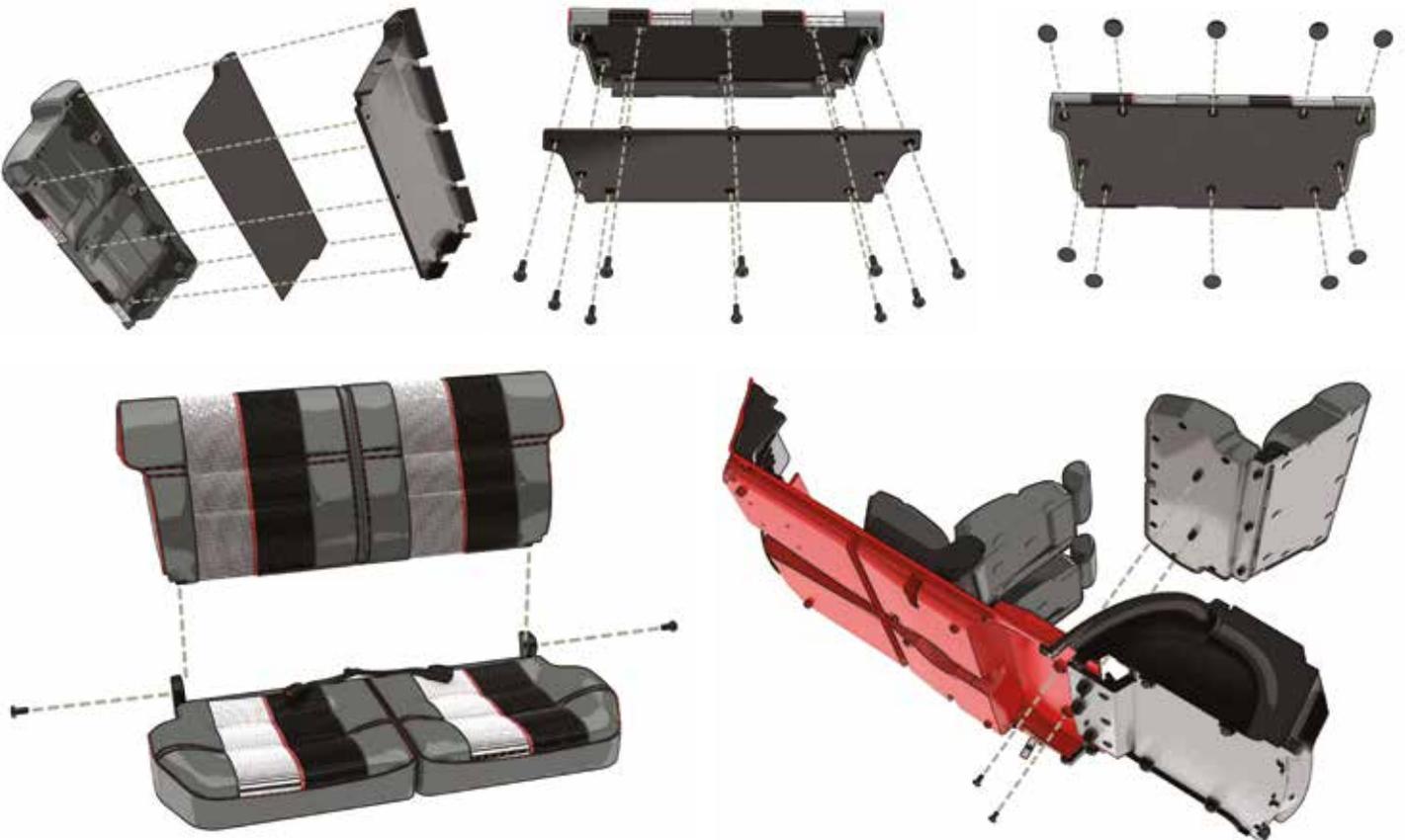
Fit preassembled Rear Seat by its 58D Rear seat base to 45A Cabin floor and fix with two AP screws.



## General view



## Assembly drawings



## The parts of issue 60



60A



60B



60C

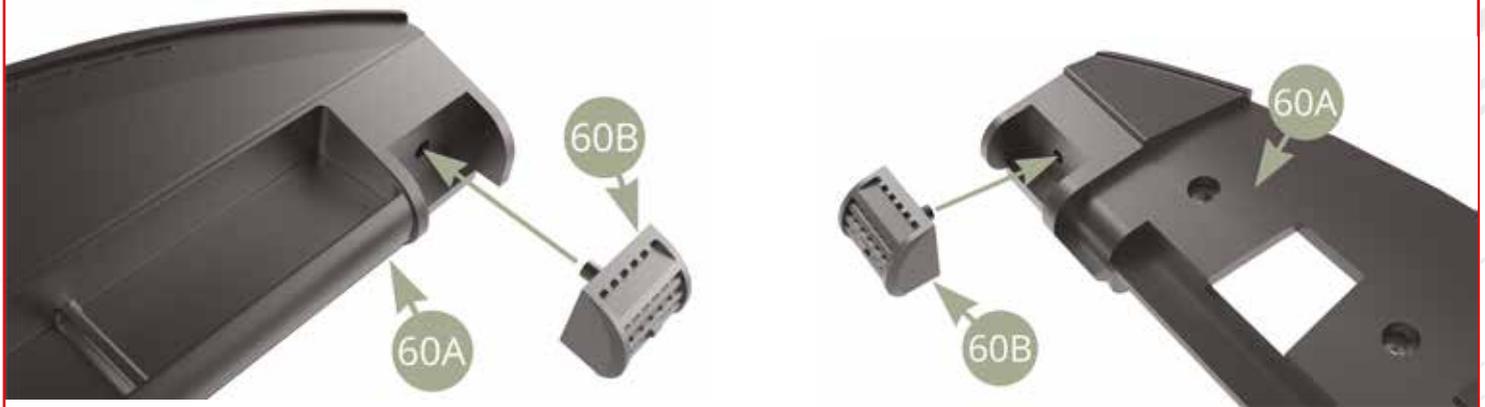
**60A** Upper dashboard panel

**60B** Side window blower (x2)

**60C** Central blower

## Step 4

Fit 60B Side window blower to the right corner of 60A Upper dashboard panel. Fit 60B Side window blower to the left corner of 60A Upper dashboard panel.



Two 60B Side window blowers installed to 60A Upper dashboard panel.  
Fit 60C Central blower to 60A Upper dashboard panel.



60C Central blower installed to 60A Upper dashboard panel.



## **General view**



## **Assembly drawings**



## The parts of issue 61



**61A** Instrument console

**61B** Instrument screen

**61C** Instrument back plate

**61D** Cigar lighter

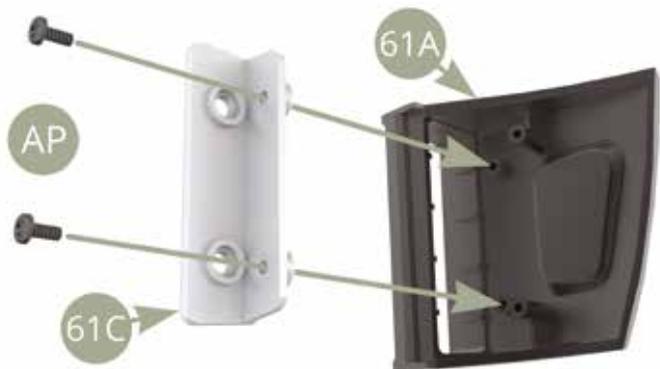
**61E** Optional button plug

**61F** Instrument panel LED cable J (red - green)

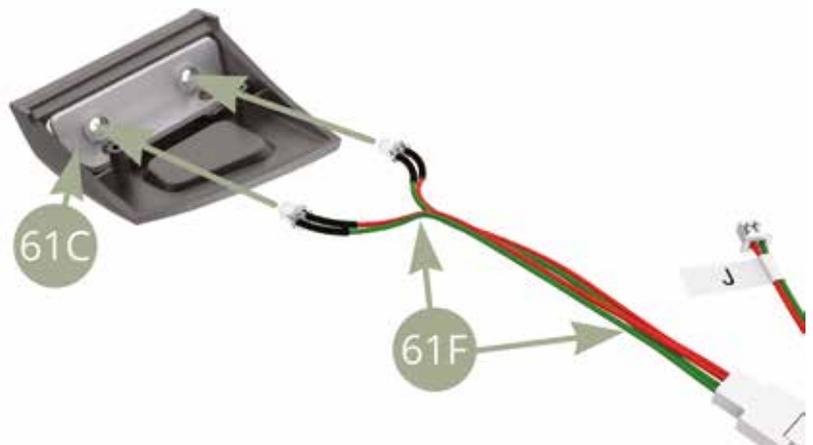
**AP** M 1,7 x 4 mm (x 5)

# Step 1

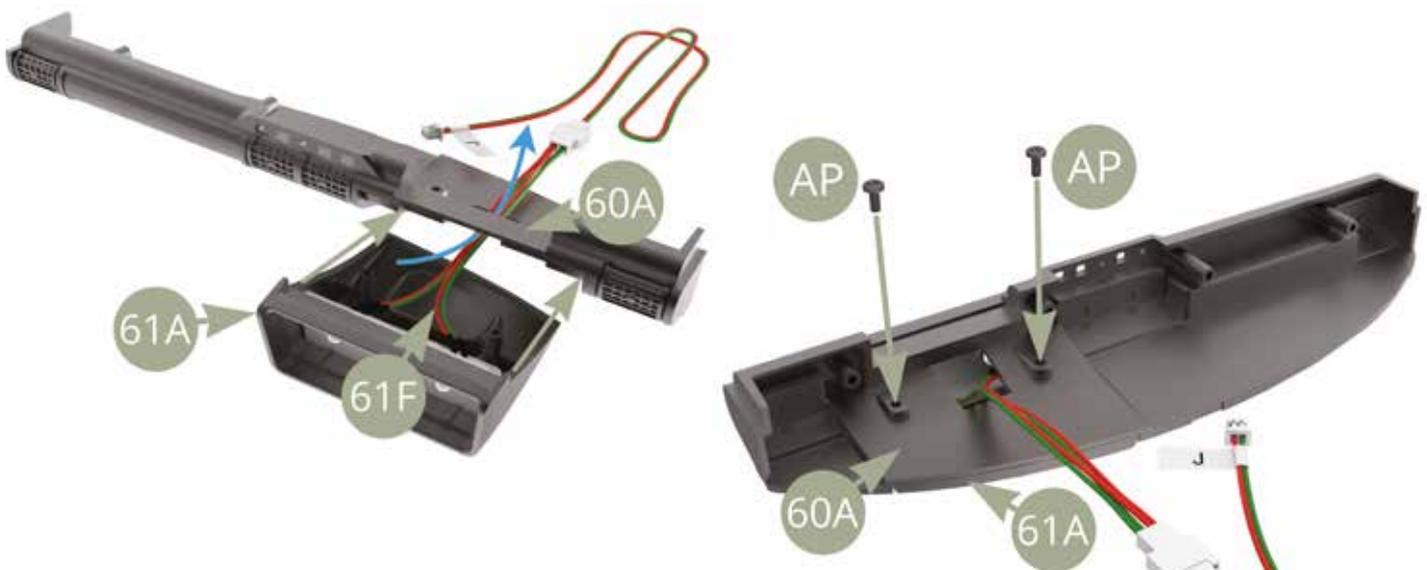
Fit 61C Instrument back plate to 61A Instrument console and fix with two AP screws.



Fit two LEDs lamps of 61F Instrument panel LED cable J (red-green) in 61C Instrument back plate sockets.



Pass 61F Instrument panel LED cable J (red - green) through square opening in 60A Upper dashboard panel (blue arrow). Fit 61A Instrument console to 60A Upper dashboard panel and fix with two AP screws. (Lower illustrations)



Fit 61B Instrument screen to 61A Instrument console.



Fit 61D Cigar lighter and 61E Optional button plug to 60A Upper dashboard panel sockets.



61D Cigar lighter and 61E Optional button plug installed on 60A Upper dashboard panel.



# General view



# Assembly drawings



## The parts of issue 62



62A



62B



62C



AP



AM

**62A** Facia panel

**62B** Fuse console

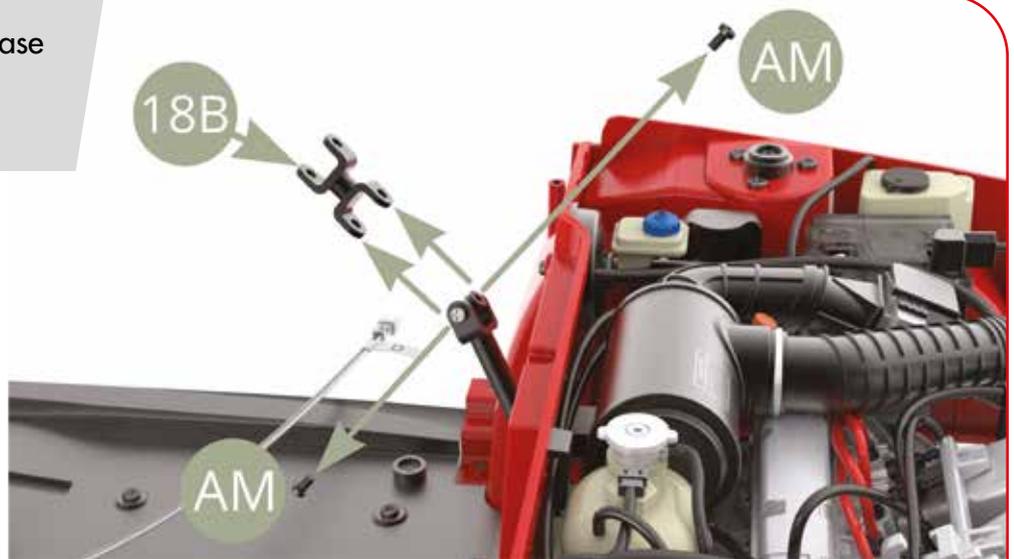
**62C** Clamp

**IP** M 1,7 x4mm (x7)

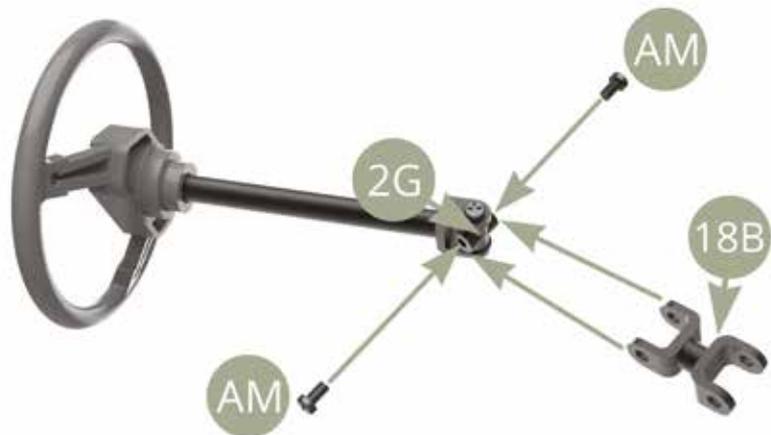
**AM** M 1,7 x 3 mm (x 3)

## Step 2

Undo two AM screws to release 18B Steering column link.



Fit 18B Steering column link to preassembled Steering wheel 2G Universal joint and fix with two AM screws.



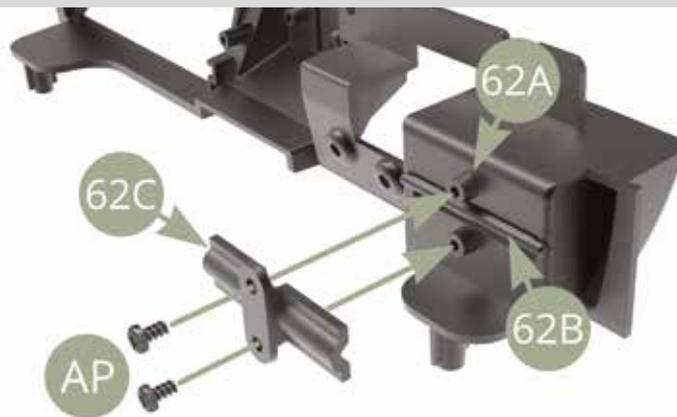
18B Steering column link attached to preassembled Steering wheel.



Fit 62B Fuse console all the way in the slot on the back side of 62A Facia panel.



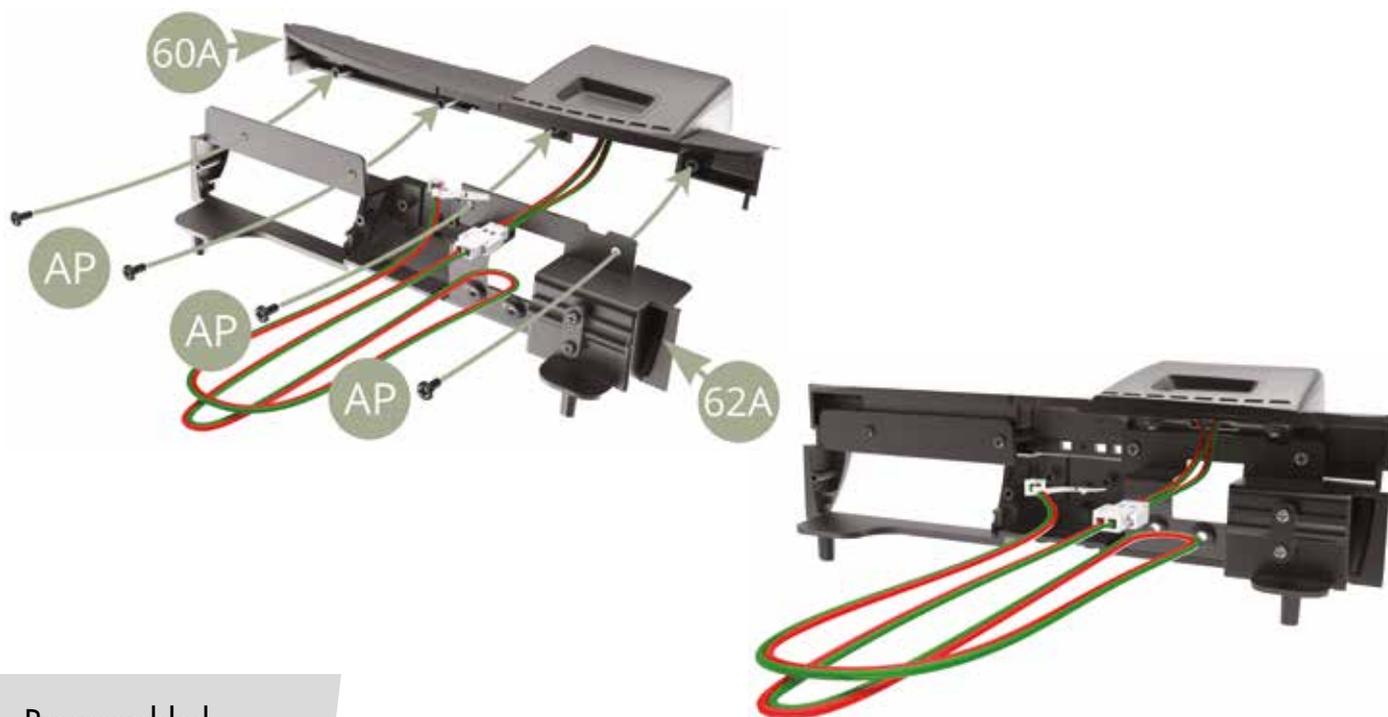
Fit 62C Clamp to 62A Facia panel, securing 62B Fuse console, and fix with two AP screws.



Move 62B Fuse console in up position (blue arrow).



Fit 62A Facia panel to 60A Upper dashboard panel and fix with four AP screws.



Preassembled  
Dashboard



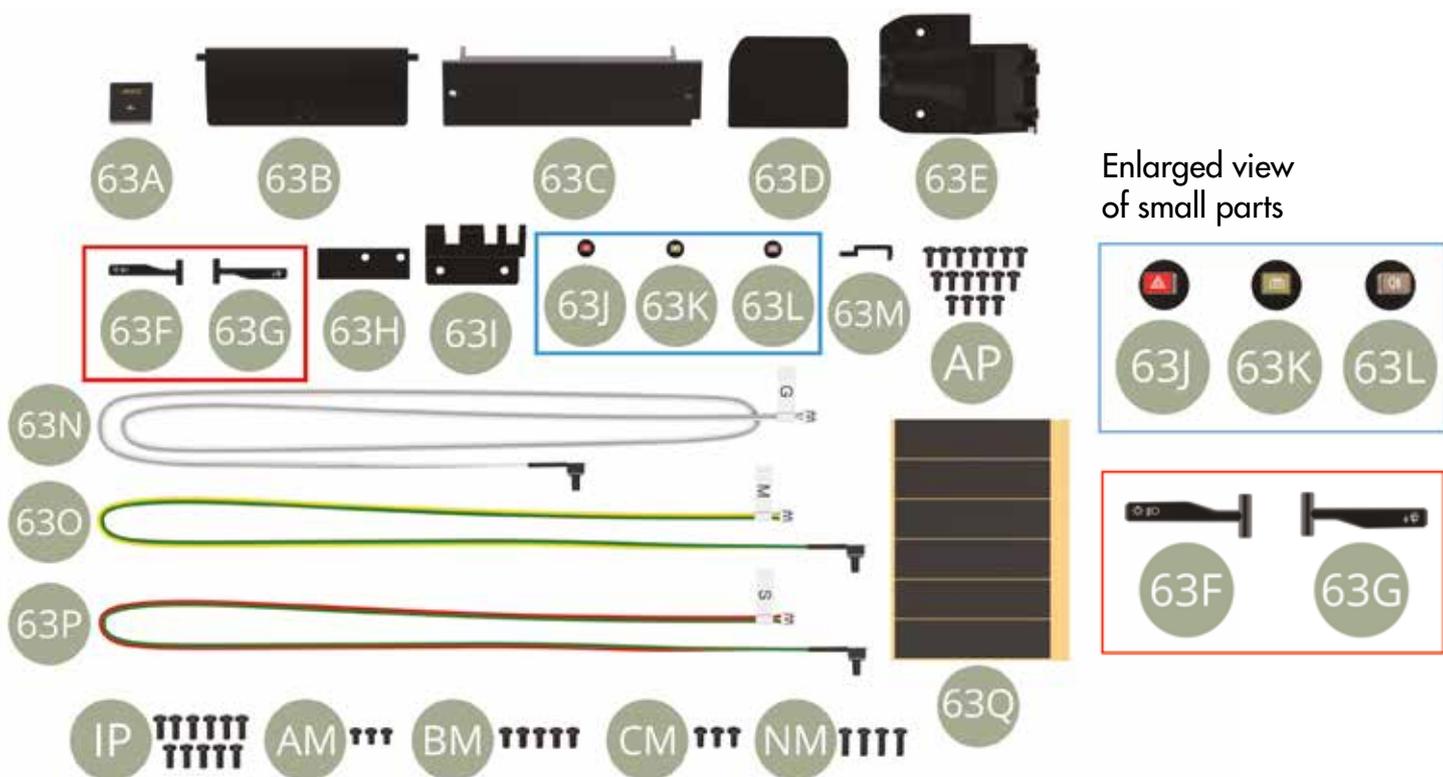
## General view



## Assembly drawings



## The parts of issue 63



**63A** Clock and ashtray panel

**63B** Glove box lid

**63C** Glove box rear wall

**63D** Steering column upper housing

**63E** Steering column lower housing

**63F** Lighting and signalling control

**63G** Screwn wiper - screen wash control

**63H** Switch keeper plank

**63I** Switch holder

**63J** Hazard warning knob

**63K** Rear screen heater knob

**63L** Rear fog lamp knob

**63M** Clamp

**63N** G cable (white-gray)

**63O** M cable (yellow-green)

**63P** S cable (red-green)

**63Q** Tape strips (x6)

**AP** M 1,7 x 4 mm (x 17)

**IP** M 2,0 x 5 mm (x 11)

**AM** M 1,7 x 3 mm (x 3)

**BM** M 2,0 x 4 mm (x 5)

**CM** M 1,7 x 4 mm (x 3)

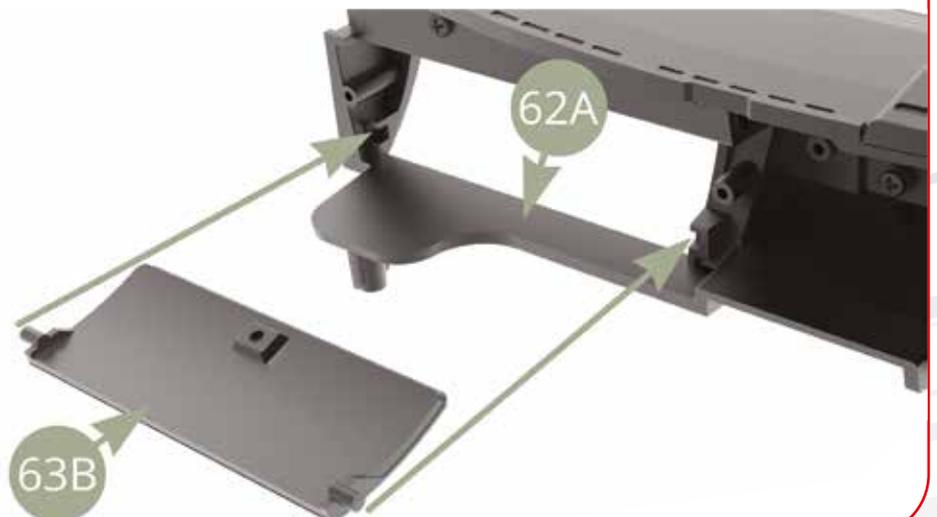
**NM** M 2,0 x 6 mm (x 4)

## Step 3

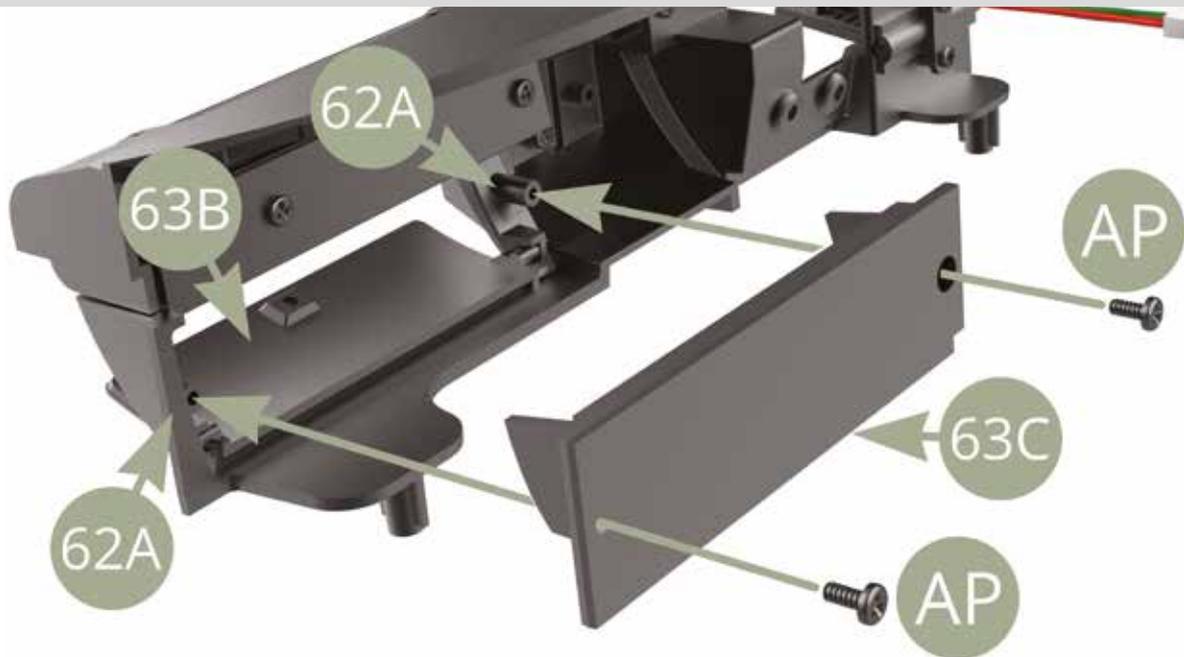
Fit 63A Clock and ashtray panel to 62A Facia panel and fix from back side with AP screw (top and bottom illustrations).



Fit 63B Glove box lid to 62A Facia panel.



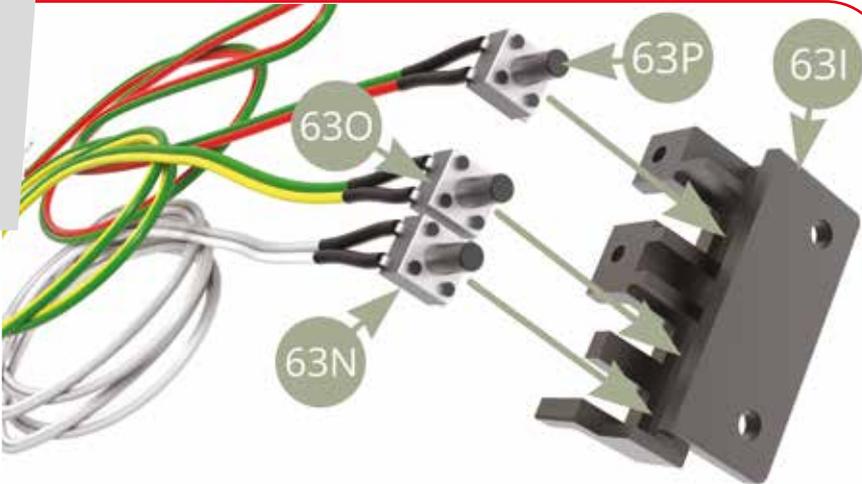
Fit 63C Glove box rear wall to 62A Facia panel and fix with two AP screws.



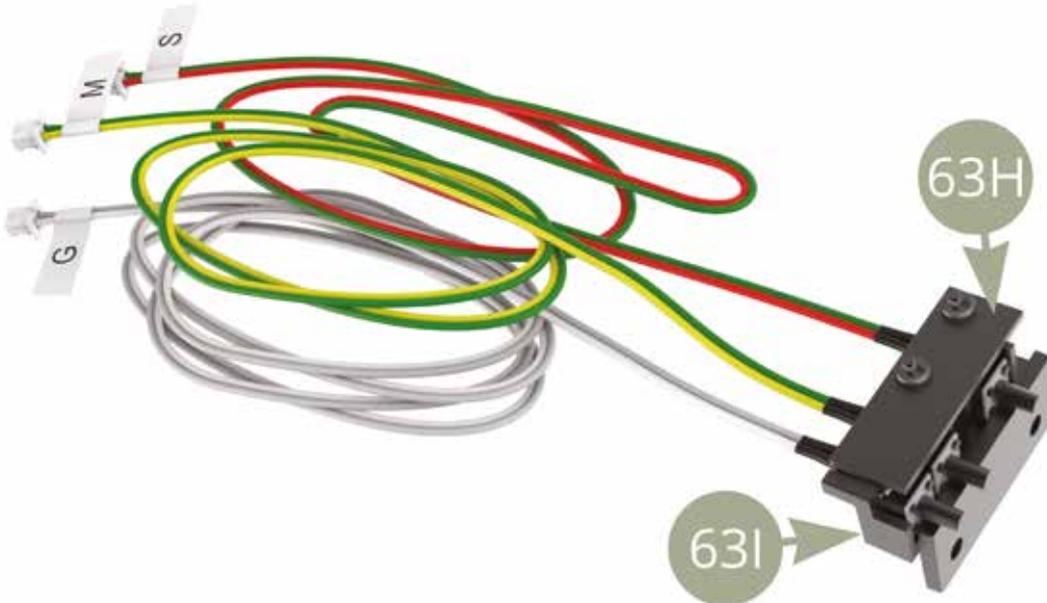
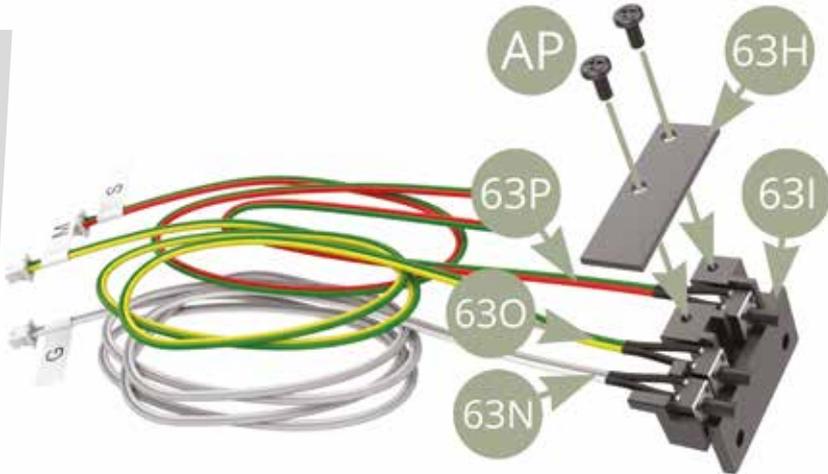
Check opening and closing of 63B Glove box lid (blue arrows).



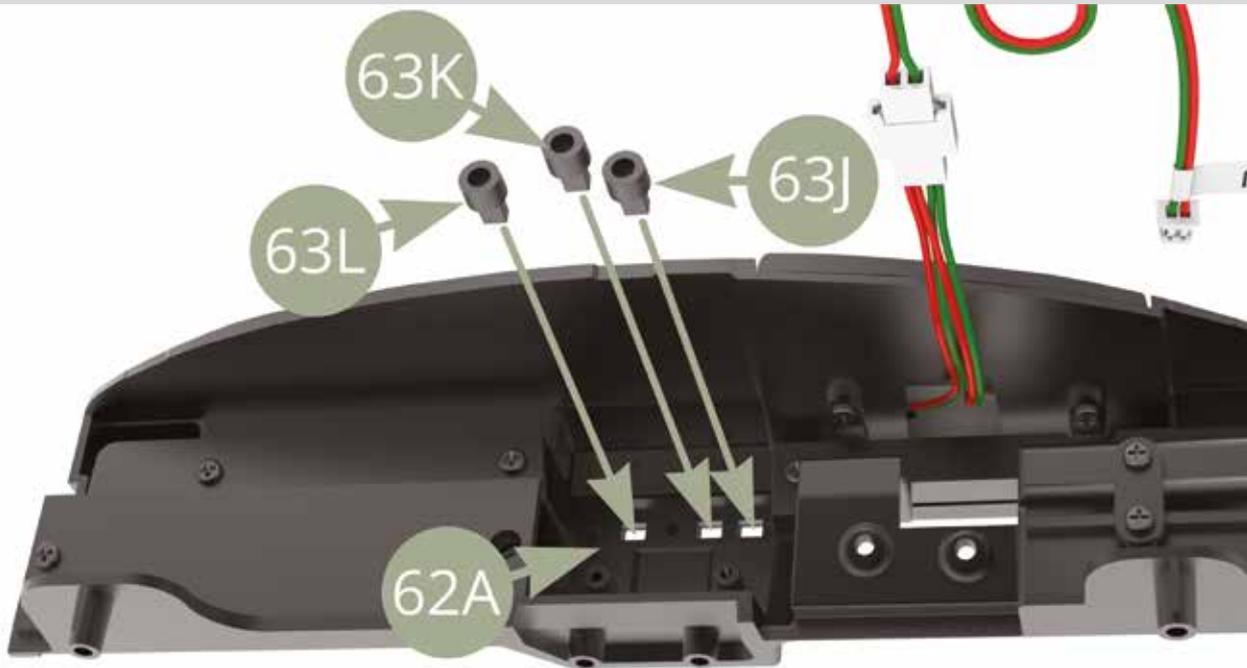
Fit 63N G Cable (white-gray), 63O M Cable (green-yellow) and 63P S Cable (red-green) switches to 63I Switch holder.



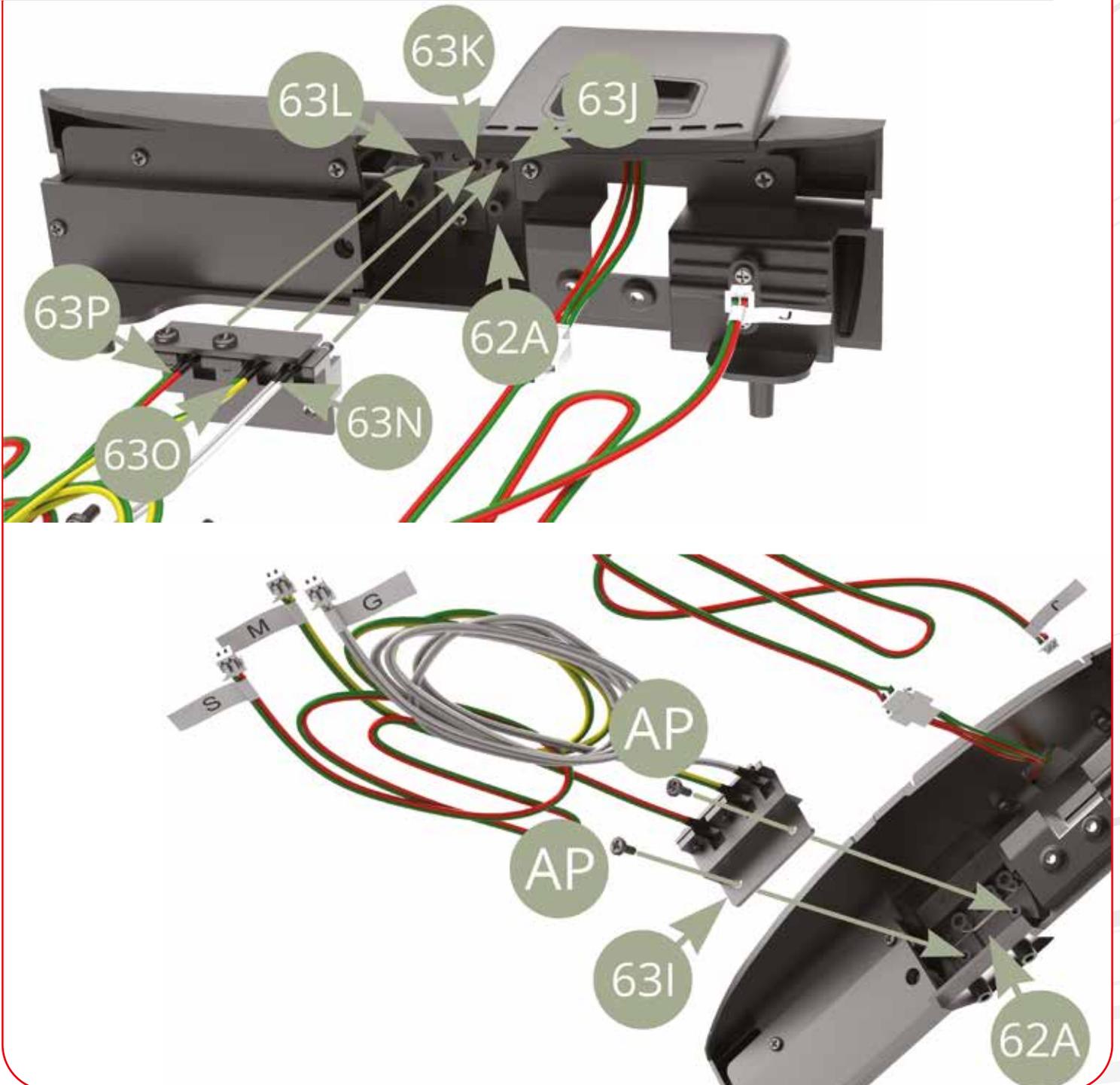
Secure 63N G Cable (white-gray), 63O M Cable (greenyellow) and 63P S Cable (red-green) switches in 63I Switch holder with 63H Switch keeper plank and two AP screws (bottom illustrations).



Fit 63J Hazard warning, 63K Rear screen heater and 63L Rear fog lamp buttons to 62A Facia panel back side. Check orientation of buttons' signs on the front side of 62A Facia panel to be as shown below.



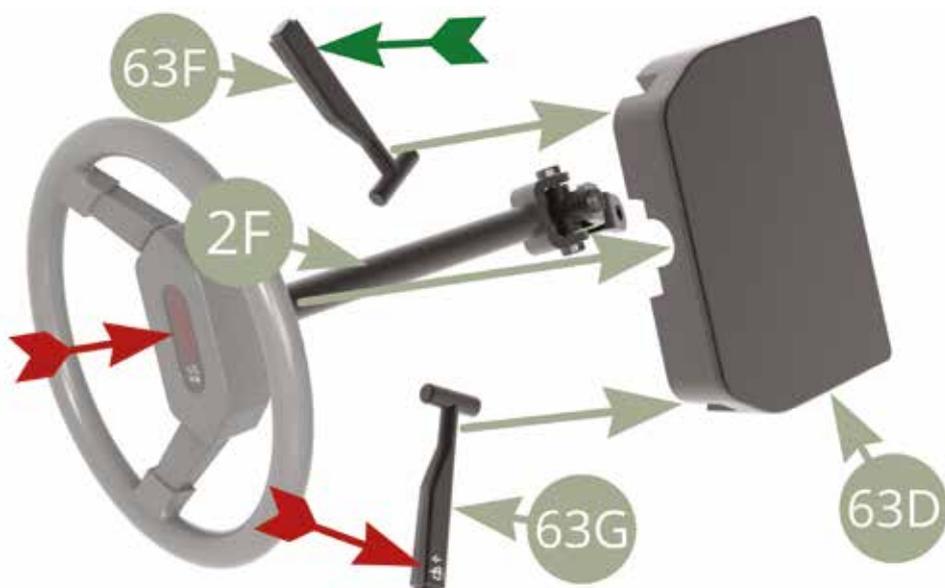
Aim to fit switches of 63N G Cable (white-gray), 63O M Cable (green-yellow) and 63P S Cable (red-green) into sockets of 63J Hazard warning, 63K Rear screen heater and 63L Rear fog lamp buttons, securing 63I Switch holder to 62A Facia panel back side with two AP screws (top and bottom illustrations).



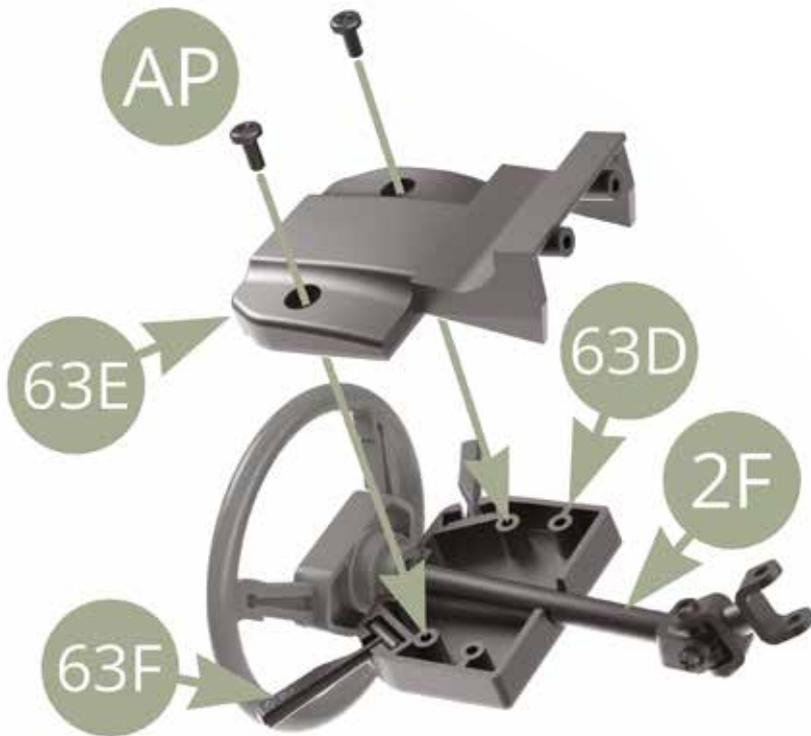
Push 63J Hazard warning, 63K Rear screen heater and 63L Rear fog lamp buttons to feel the slight clicking of switches.



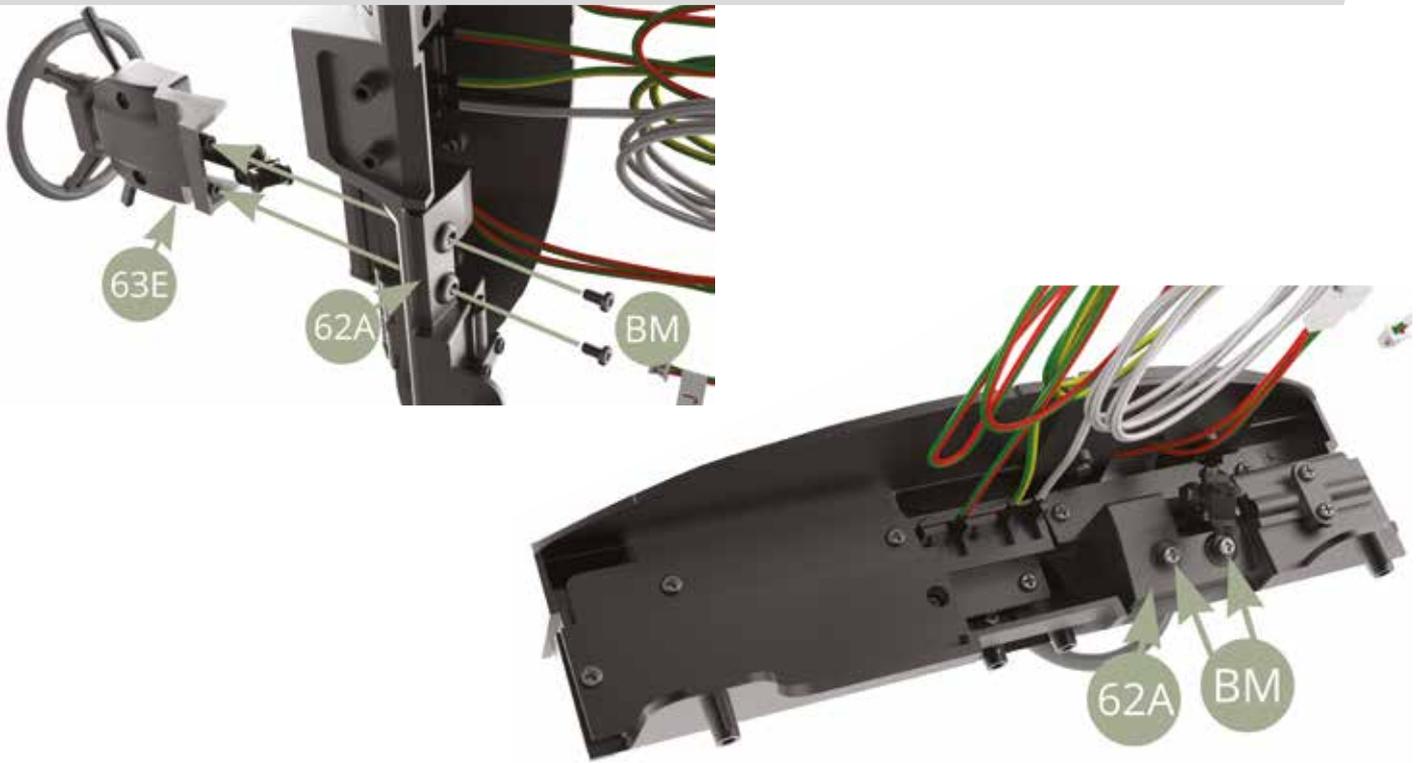
Fit 63F Lighting and signalling, 63G Screen wiper - screen wash controls and 2F Steering column to their respective nests in 63D Steering column upper housing. Pay attention to signs orientation (red arrows sign facing up, green arrow sign facing down).



Fit 63E Steering column lower housing to 63D Steering column upper housing and fix with two AP screws. (lower illustrations).



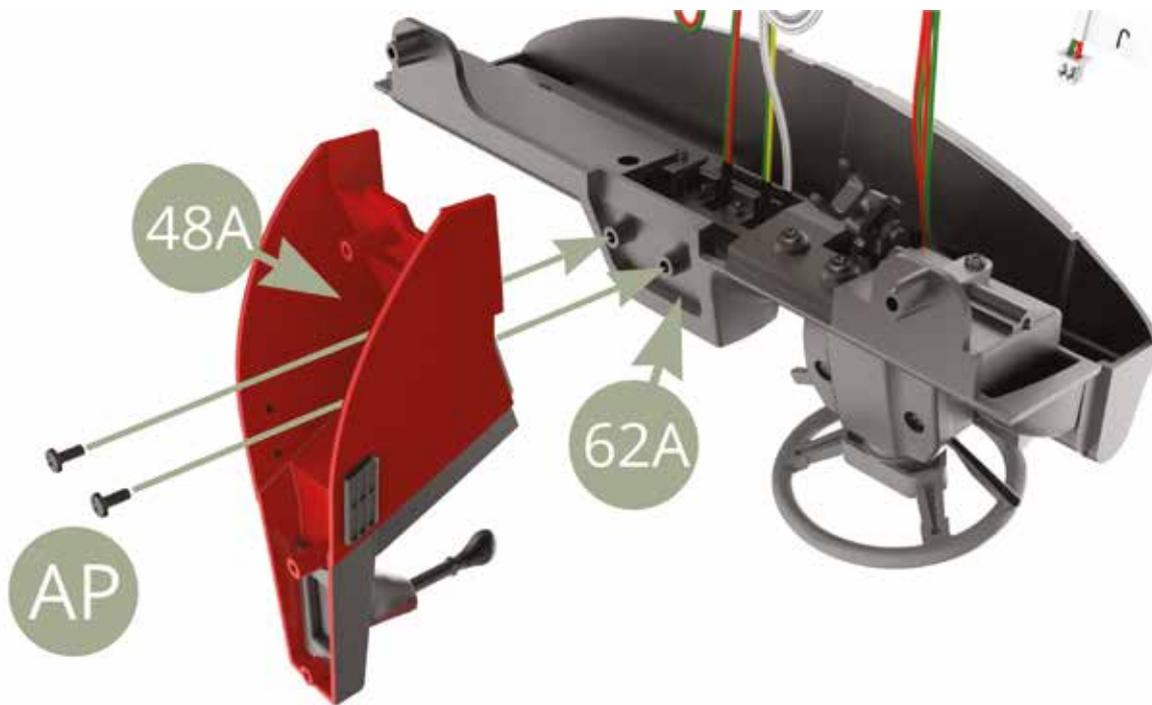
Fit 63E Steering column lower housing to 62A Facia panel and fix with two BM screws (upper and lower illustrations).



Steering wheel is attached to Dashboard.



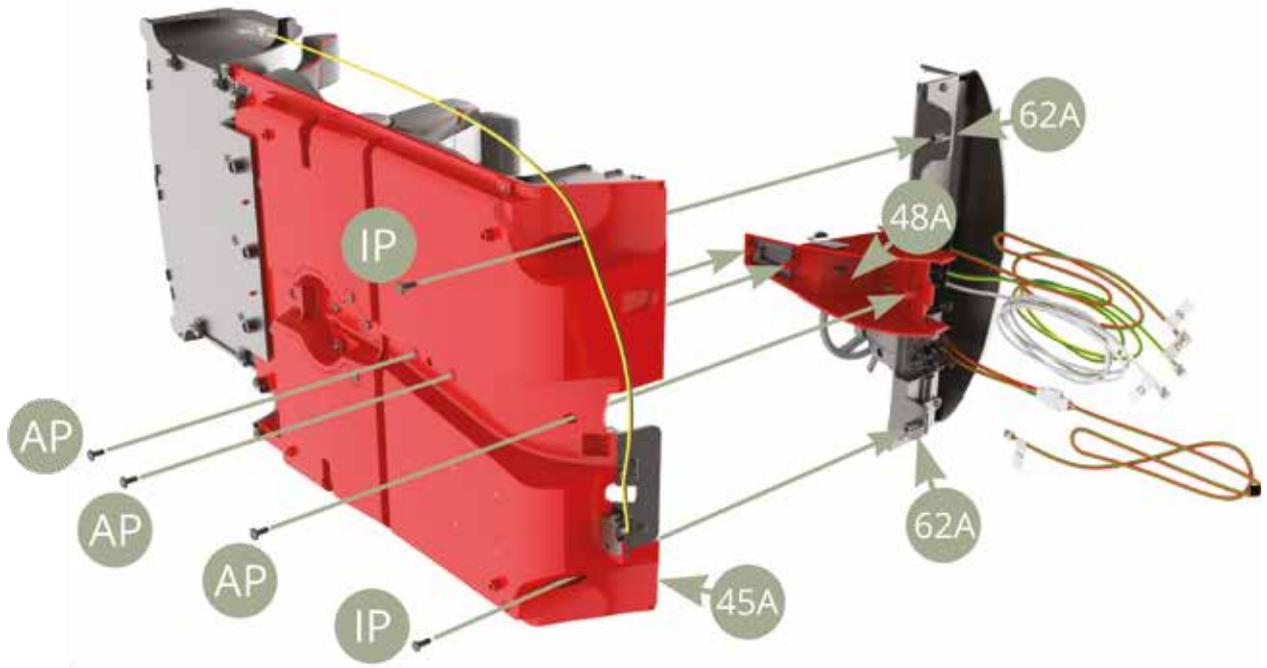
Fit 48A Centre console to 62A Facia panel and fix with two AP screws.



Centre console is attached to Dashboard.



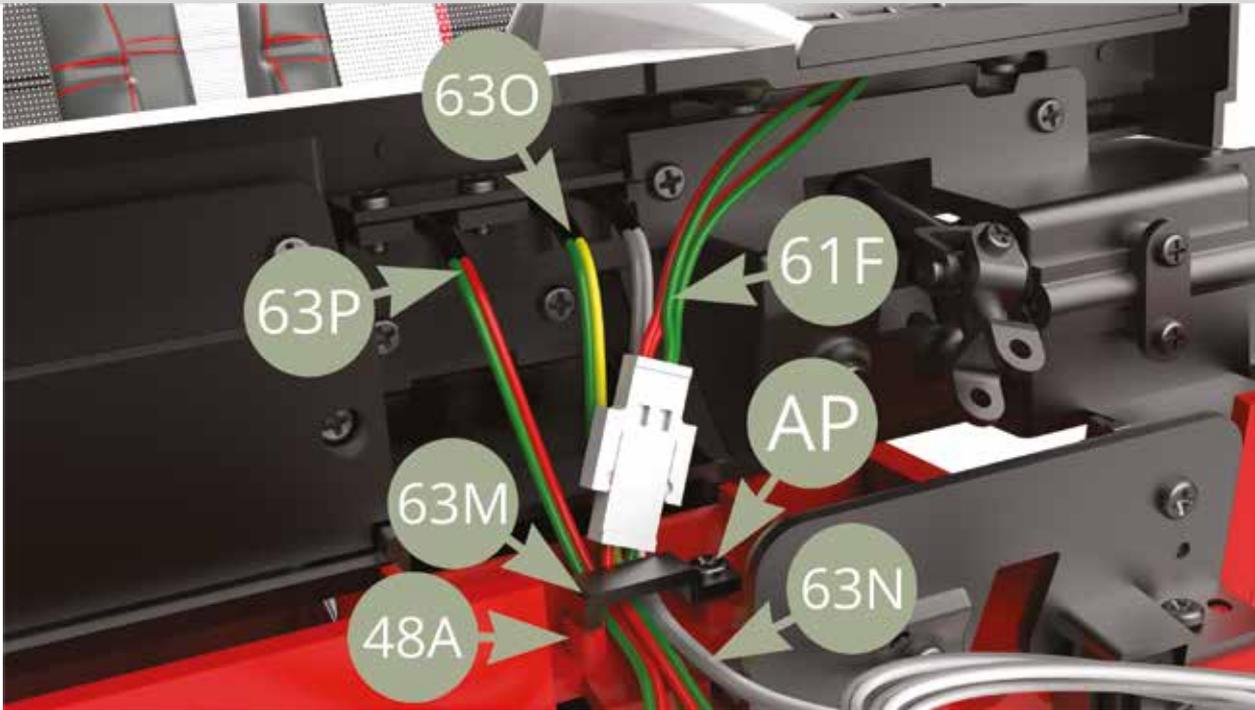
Fit 45A Saloon floor to 48A Centre console with 62A Facia panel and fix respectively with three and two AP screws.



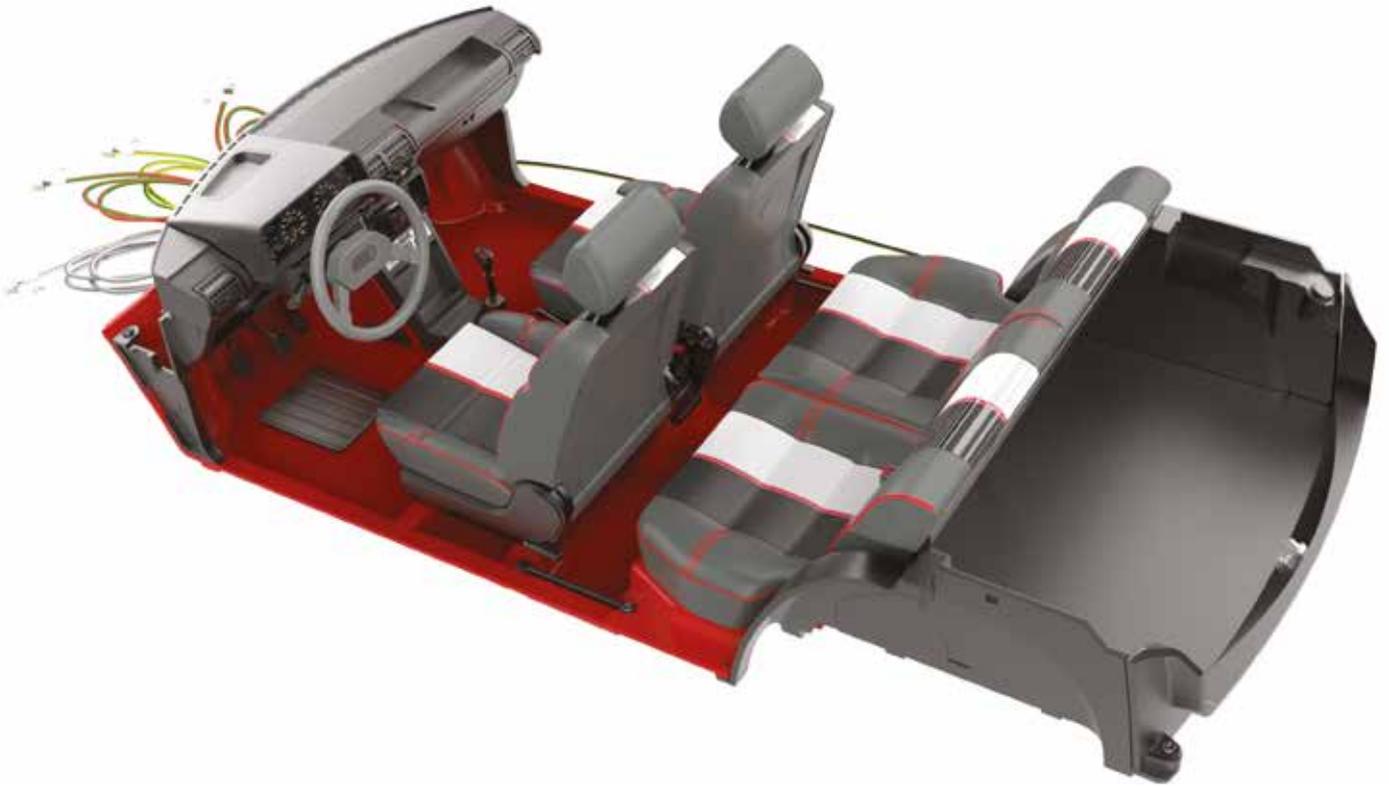
Dashboard and Centre console are attached to Saloon floor.



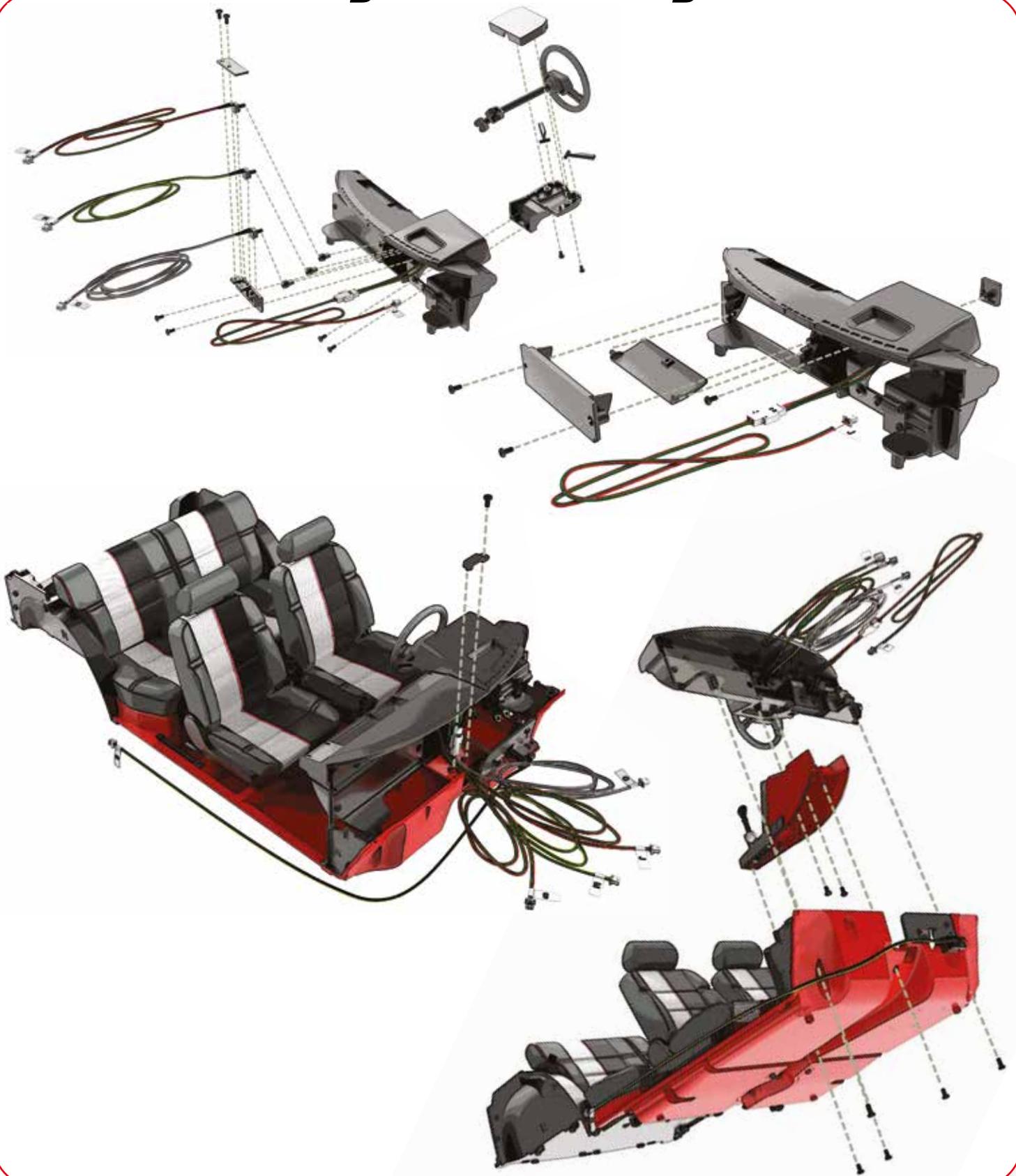
Guide 63N G Cable (white-gray), 63O M Cable (greenyellow), 63P S Cable (red-green) and 61F J Cable (redgreen) between two pegs on 48A Centre console, secure them with 63M Clamp and fix with AP screw.



# **General view**



# Assembly drawings



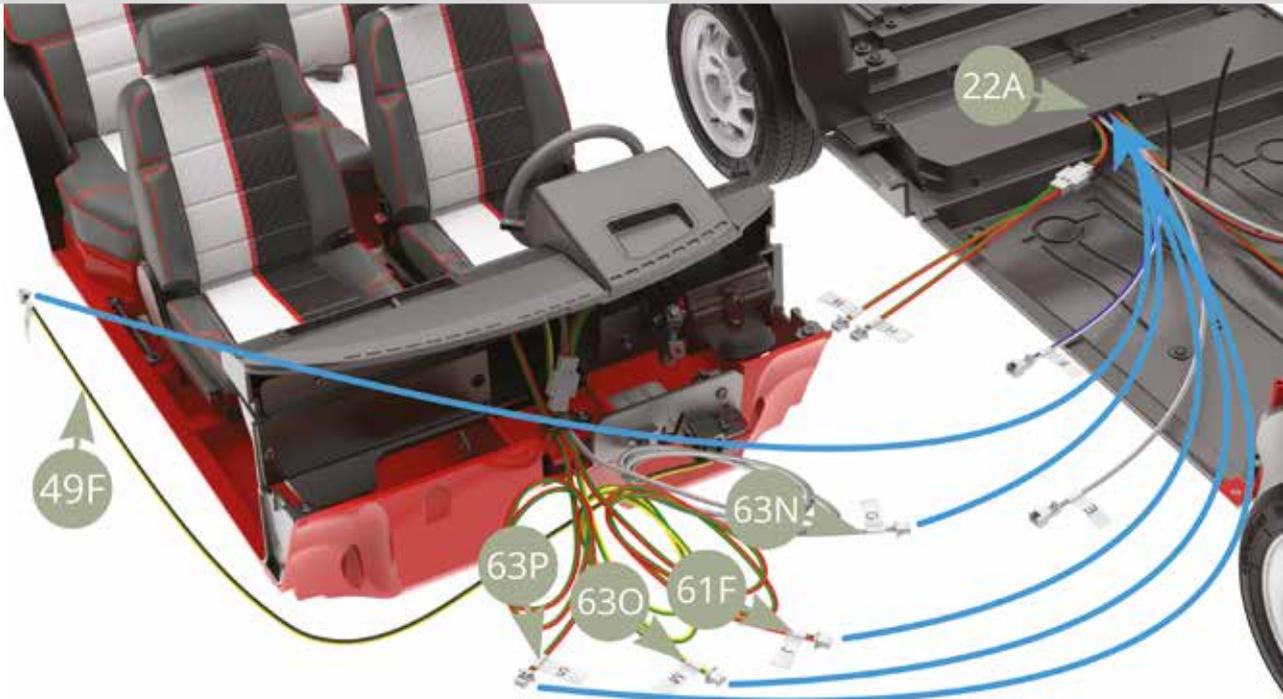
## The parts of issue 64



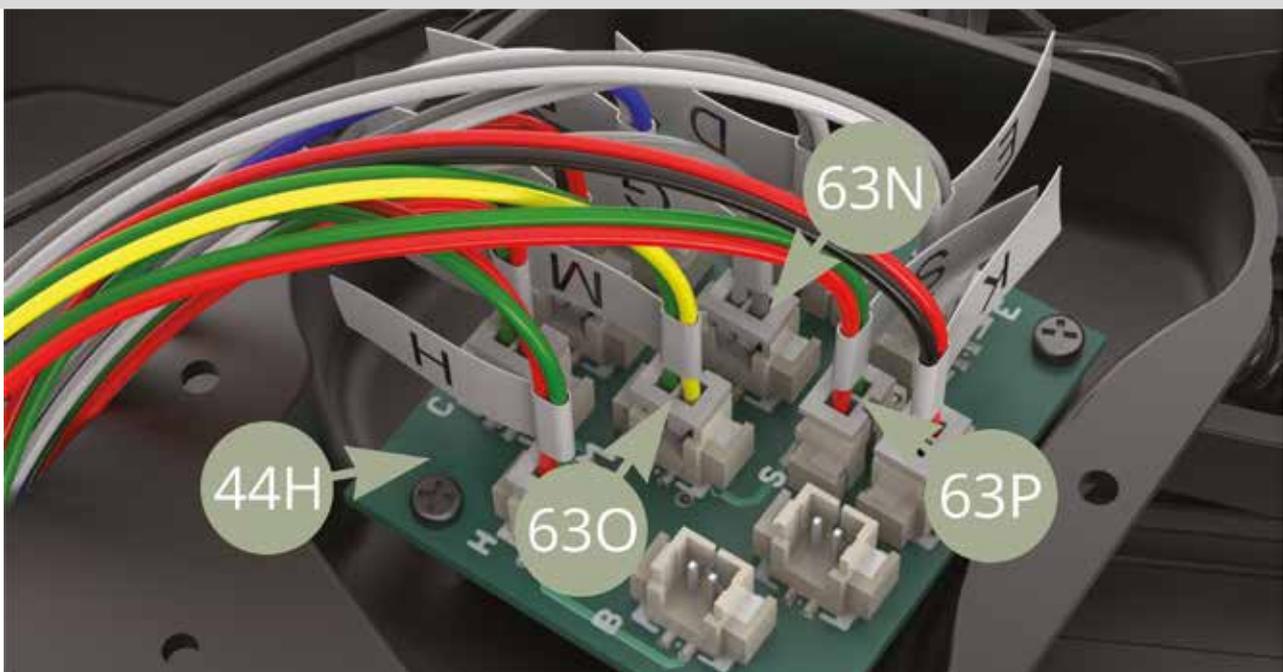
**64A** Body frame

## Step 4

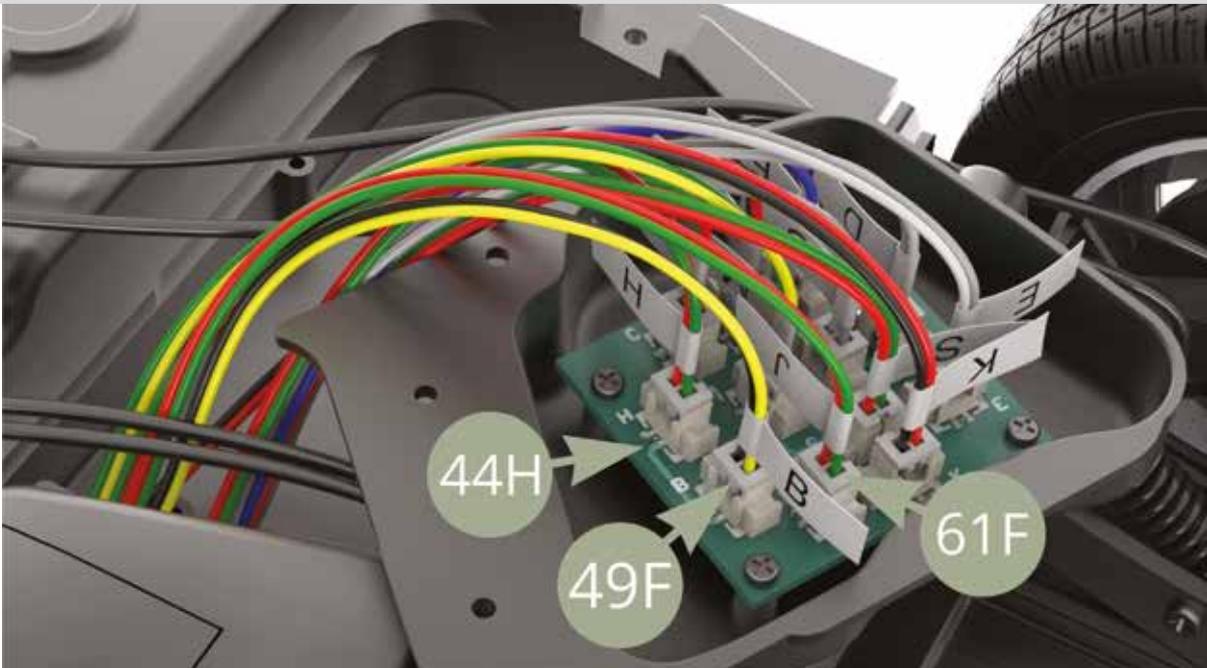
Lead one by one, through square opening in 22A Chassis panel the following wires : 63N G Cable (white-gray), 63O M Cable (green- yellow), 63P S Cable (red-green), 61F J Cable (red-green) and 49F B Cable (yellow - black).



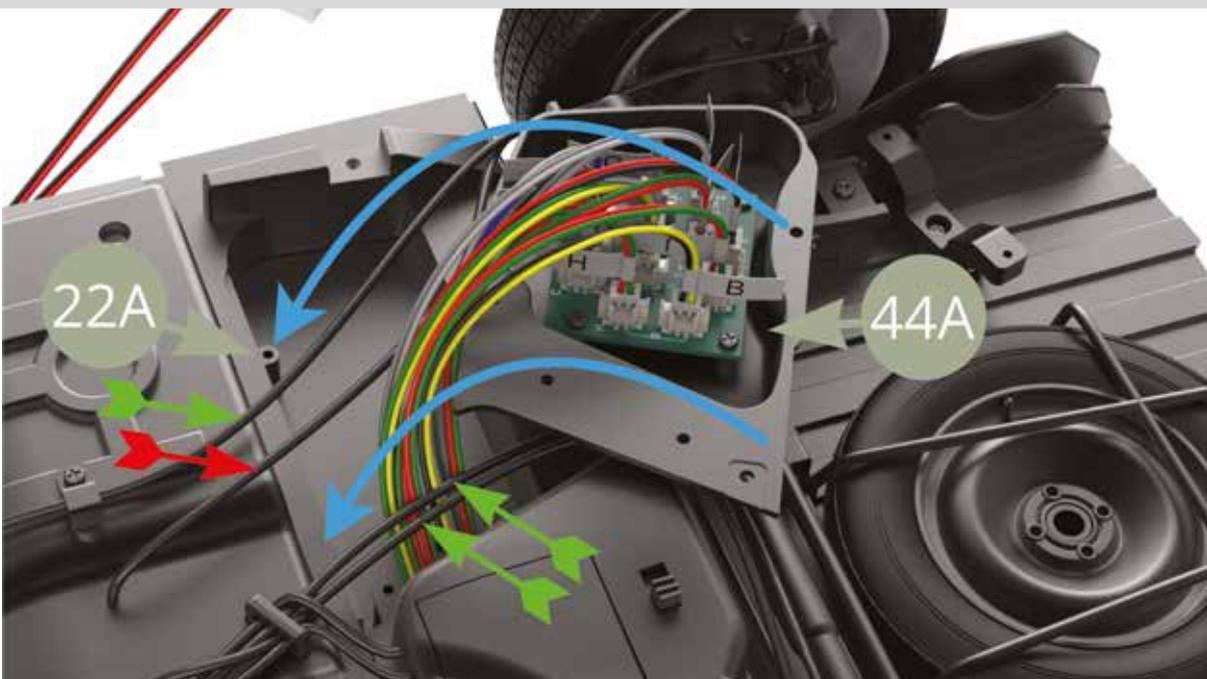
Fit the plugs of 63N G Cable (white-gray), 63O M Cable (greenyellow) and 63P S Cable (red-green) into respective letter marked sockets on 44H Circuit board.



Further, fit the plugs of 61F J Cable (red-green) and 49F B Cable (yellow - black) into respective letter marked sockets on 44H Circuit board.



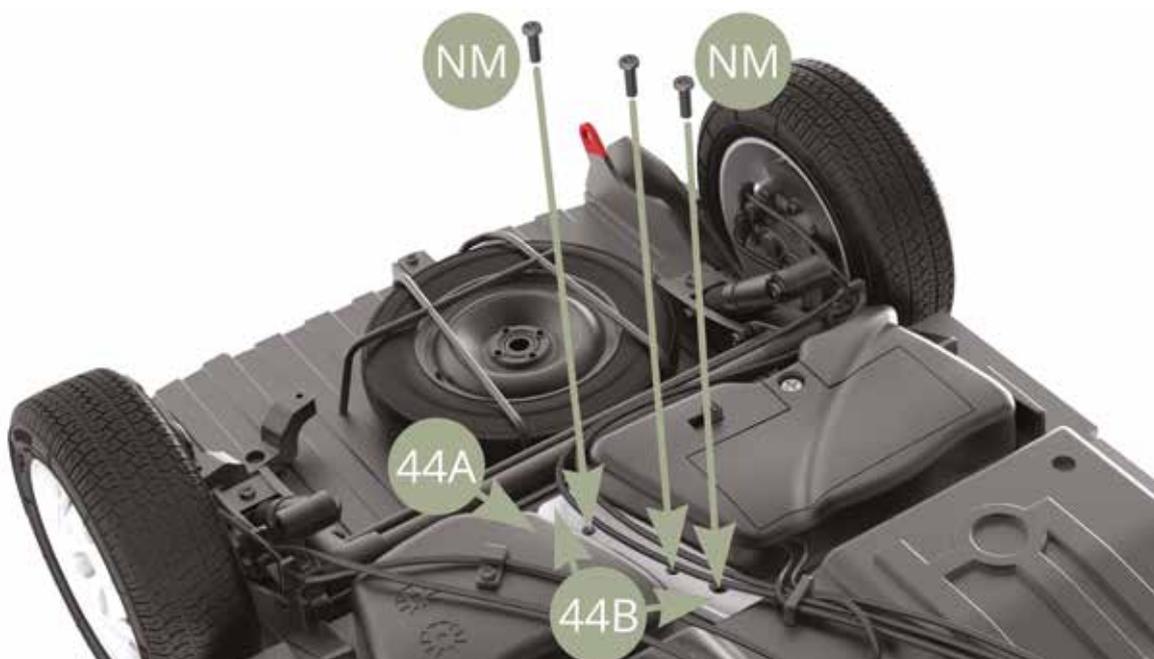
Fit 44A Left side fuel tank to 22A Chassis panel, by turning it over (blue arrows) and slipping under hoses pointed by green and red arrows.



Fix 44A Left fuel tank flanges to 22A Chassis panel with two BM screws. Fix 36G Left parking brake cable (pointed by red arrow on previous illustration) with 44C Clamp to 44A Left fuel tank using AP screw.



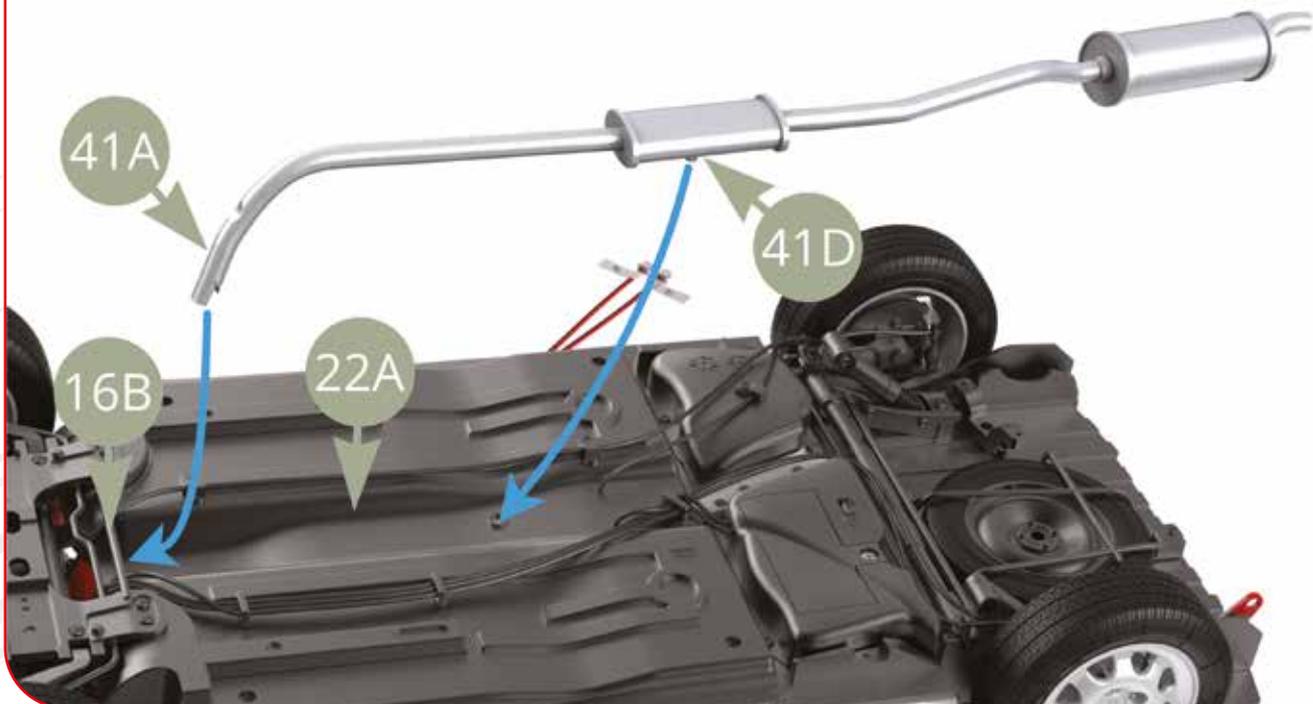
Fit 44B Heatshield on top of 44A Left fuel tank flange and fix it with three NM screws.



Left side Fuel tank and Heatshield are installed.

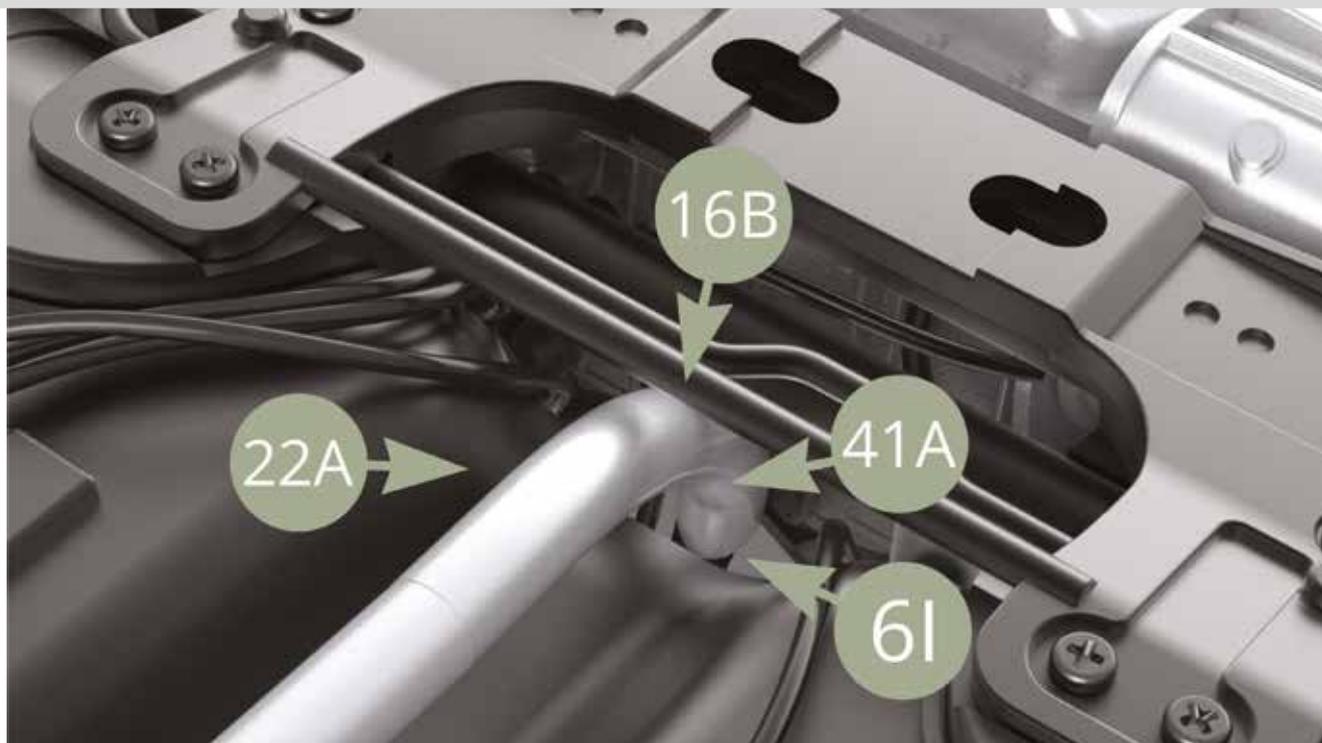


Prior to installing the Exhaust duct, take note of first two attachment points : 41A Front pipe goes under 16B Subframe bar (further explained on next two illustrations) and 41D Catalytic converter top peg fits into 22A Chassis panel nest.



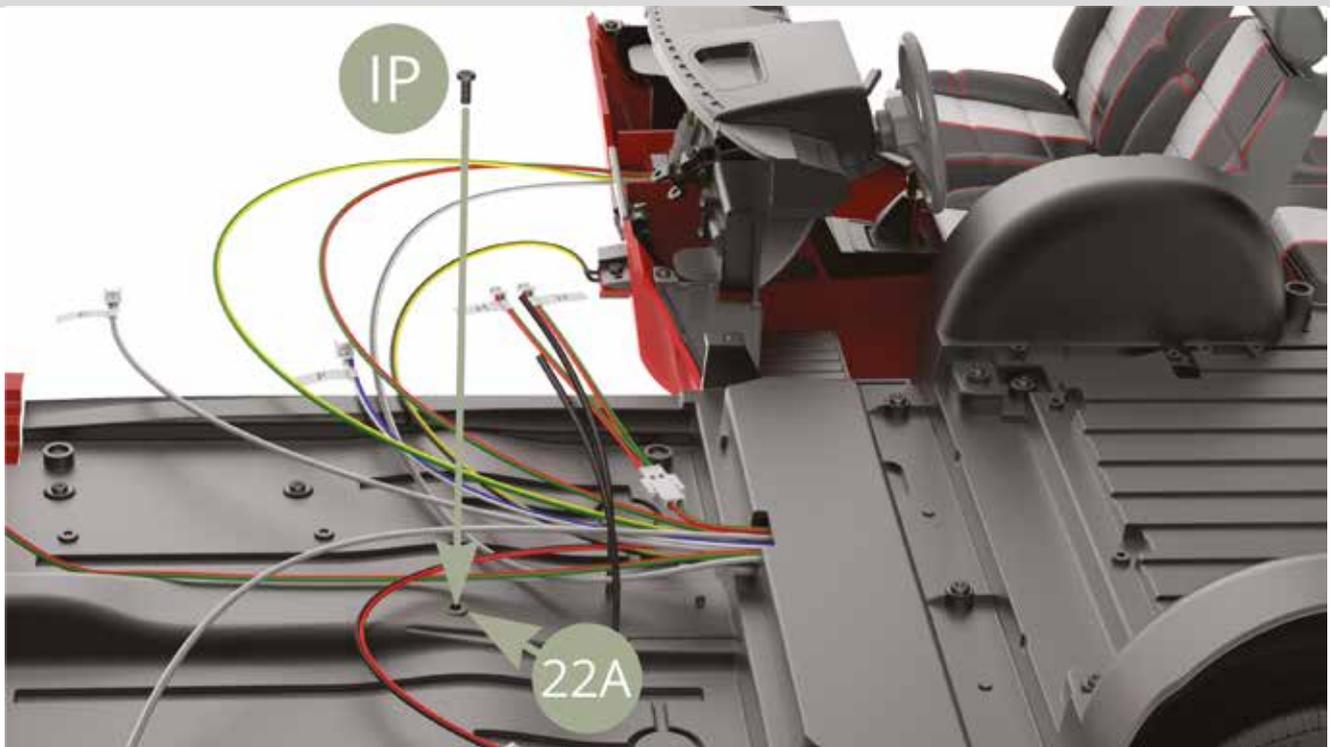


Note 6I Exhaust manifold flange niche and fit 41A Front pipe end into it, passing down under 16B Subframe bar (top and bottom illustrations).





Fit 41D Catalytic converter top peg into 22A Chassis panel nest and fix from above with IP screw (bottom illustrations).

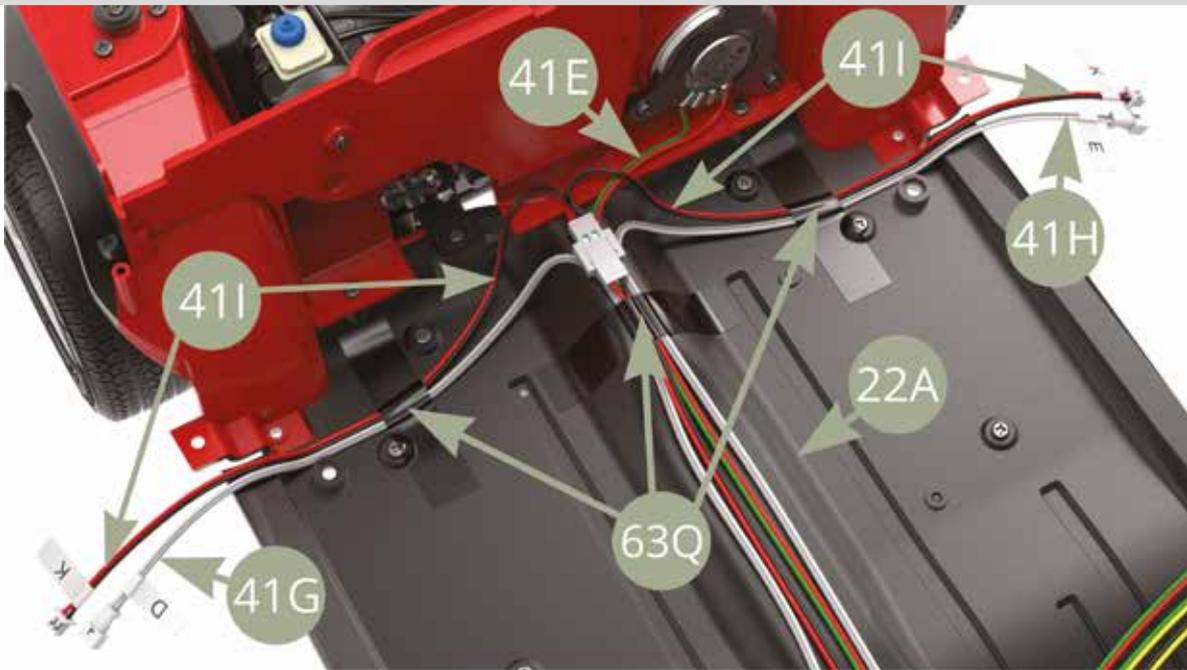




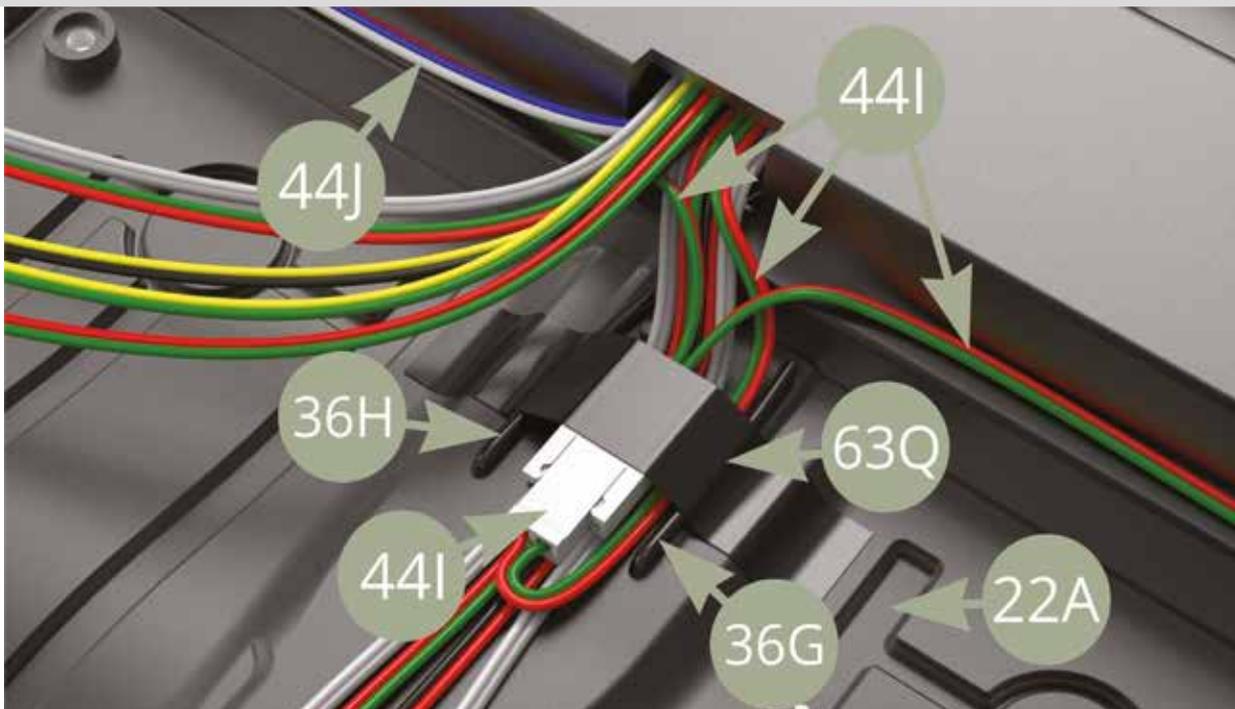
Fit 42C Exhaust silencer to 42E Exhaust mount and secure it with 42D Clip and two CM screws (bottom illustrations).



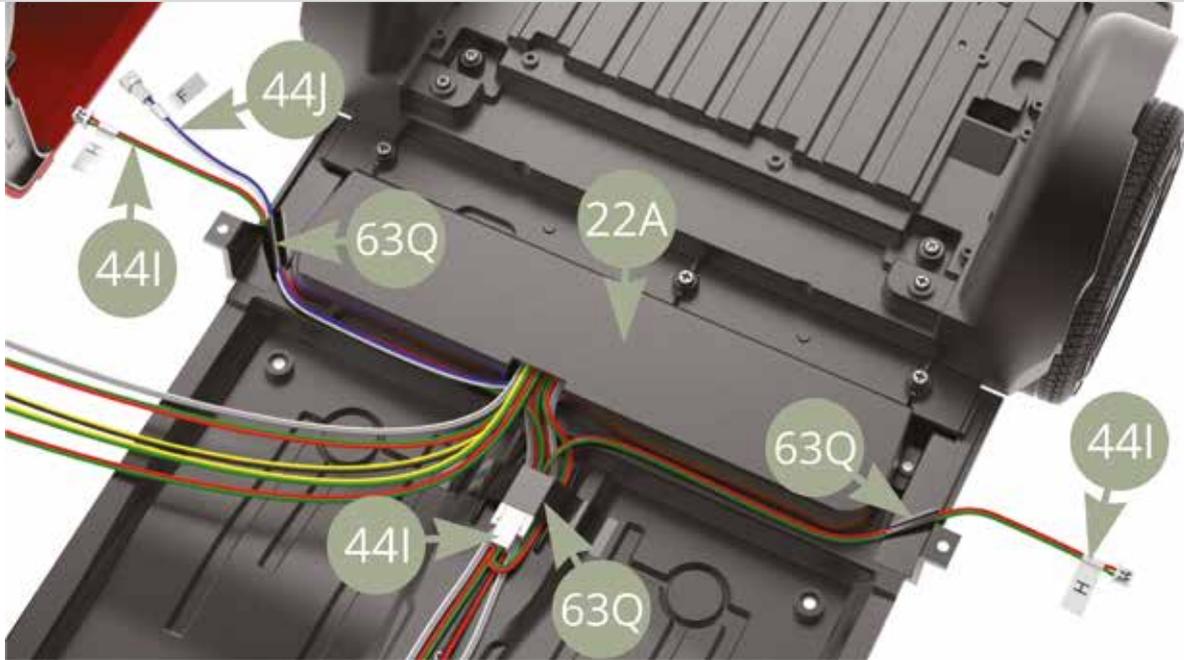
Spread 41G D Cable (gray - white), 41H E Cable (gray - white), 41E Speaker cable C (red - green) and 41I K Cable (red - black) as shown and fix with three 63Q Tapes to 22A Chassis panel.



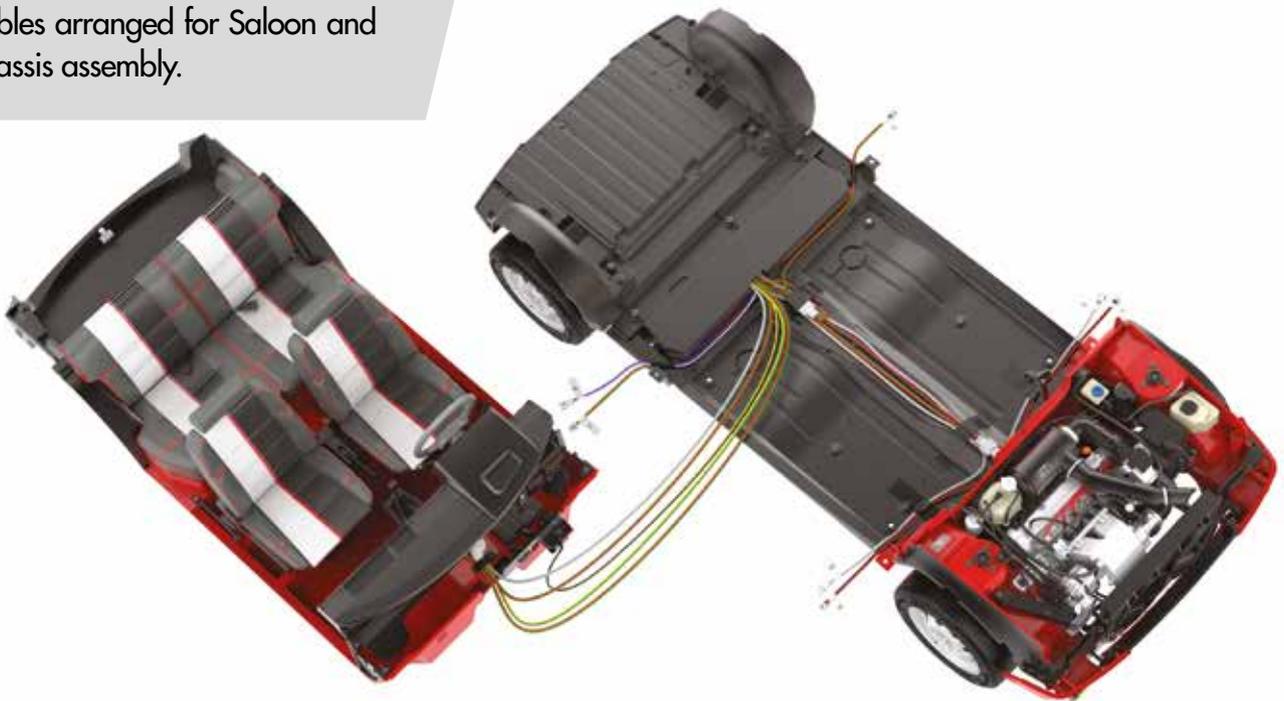
Group together cables mentioned on previous illustration, plus 44I H Cable (red - green) and 36G, 36H Hoses and tie down to 22A Chassis panel with 63Q tape.

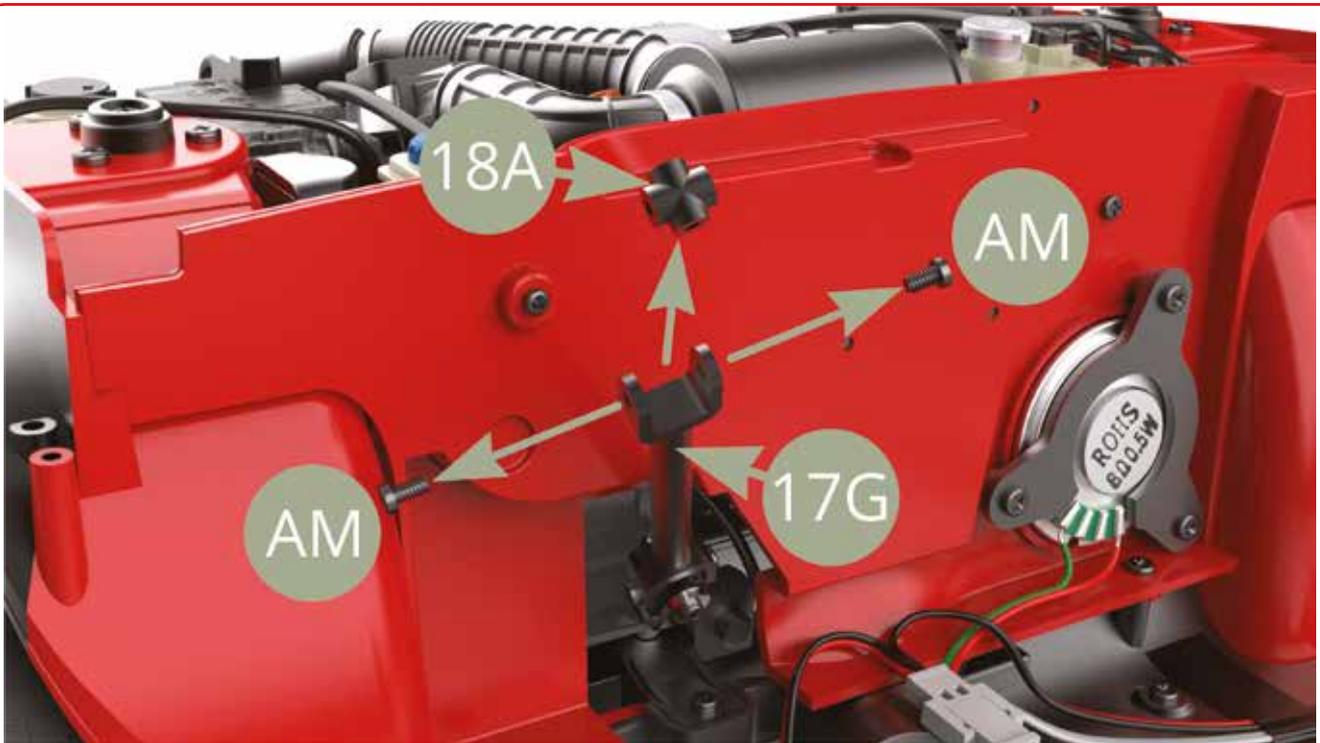


Lead 44I H cable (red - green) to both sides of 22A Chassis panel, 44J F cable (blue - white) to right side and fix at the sides with two 63Q tapes.

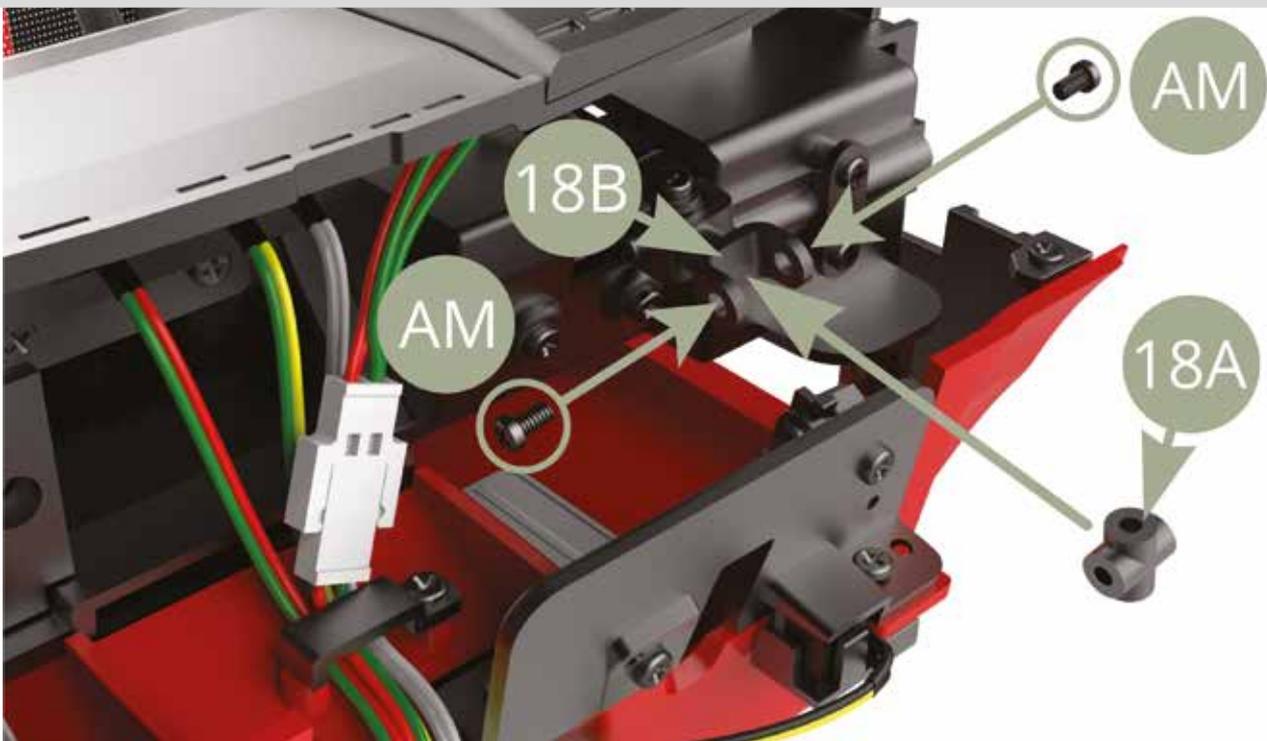


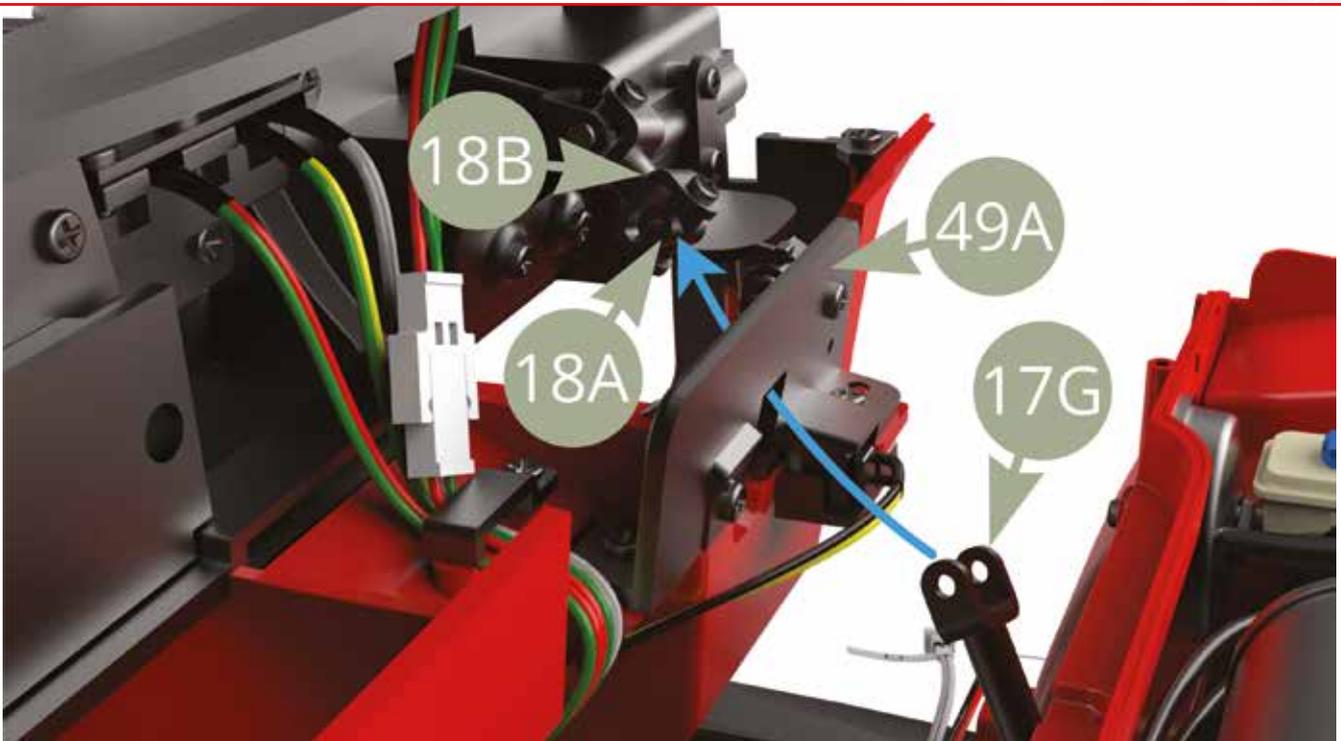
Cables arranged for Saloon and Chassis assembly.





Undo two AM screws and remove 18A Joint link from 17G Shaft fork (above illustration) to fit it to 18B Shaft fork and fix with two AM screws (illustration below). This arrangement will facilitate further assembly.

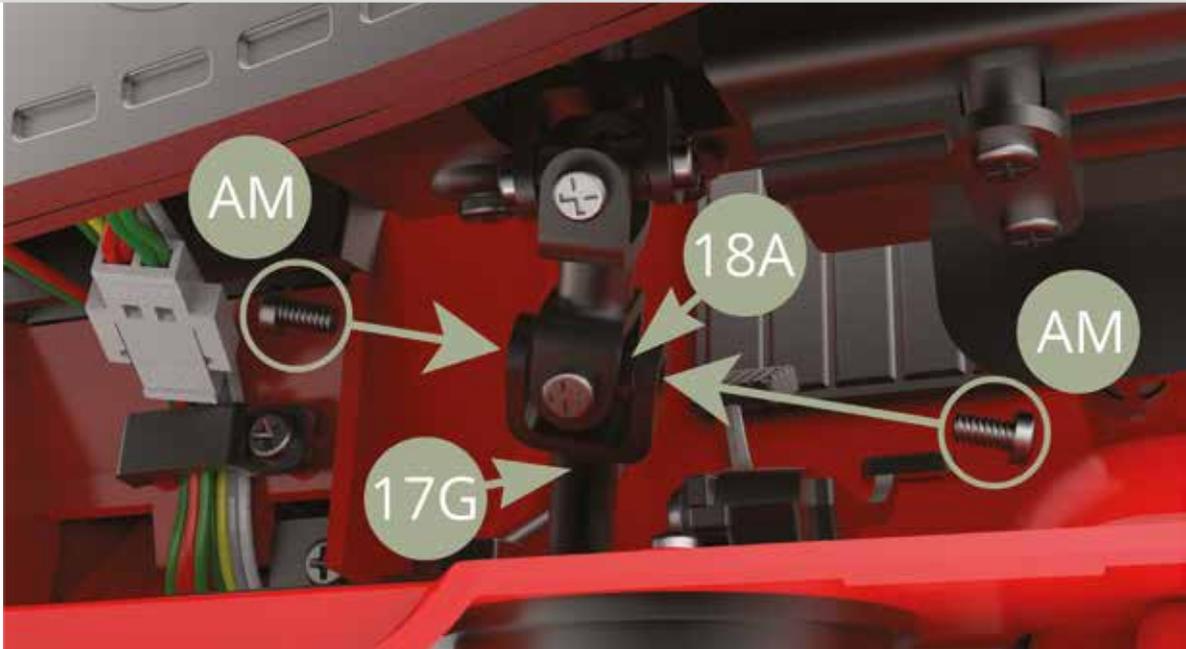




Putting Saloon on top of Chassis, lead 17G Shaft through square opening in 49A Pedals' panel, and before engaging the shaft fork with 18A Joint link, check the forward alignment of Front wheels (blue arrow on illustration below) and vertical alignment of 2D Steering wheel (green arrow).



After the above described alignment, finally engage 17G Shaft fork with 18A Joint link and fix from left and right sides with two AM screws.



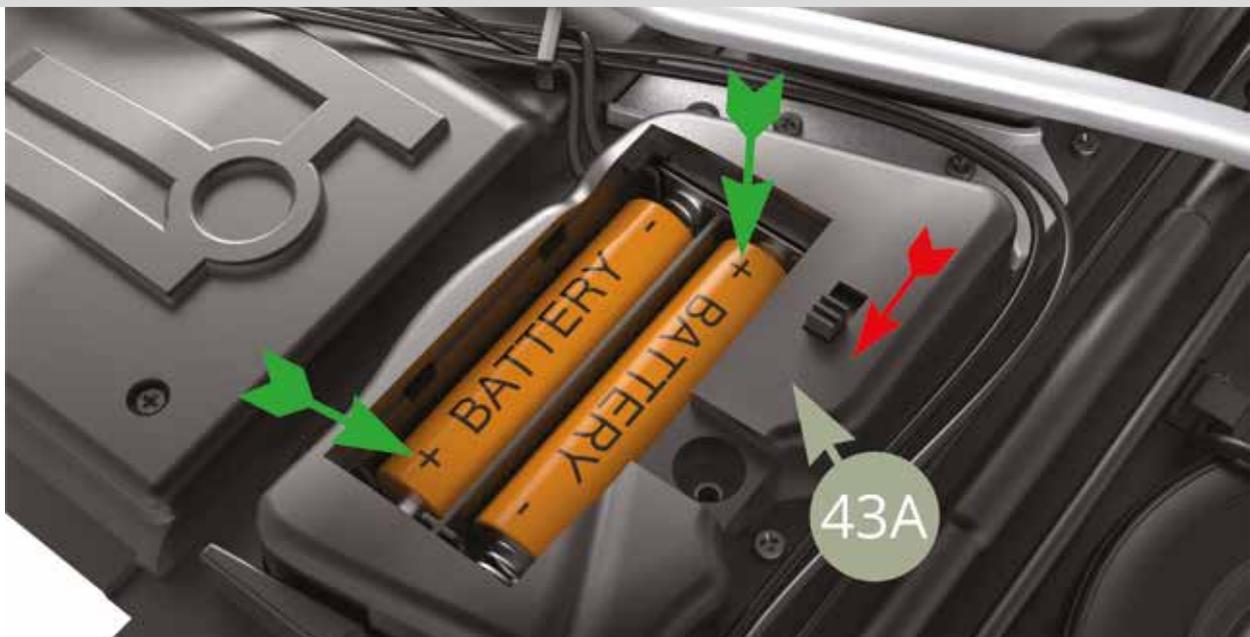
Fit 45A Saloon floor to 22A Chassis panel and fix with four IP screws.



Undo 44D Battery cover screw (red arrow) and open it (blue arrow).



Fit two AAA size batteries into 43F Battery compartment of Right side Fuel tank, observing "+" and "-" polarities (green arrows). Put ON battery compartment switch (red arrow). Re-close Battery compartment.



Turn the 2D Steering wheel (blue arrow) to see front wheels response. Press 63L Rear fog lamp knob to observe Instrument panel back light. Press 63K Rear screen heater knob to hear the Engine sound. Press 63J Hazard warning knob to hear Horn sound.



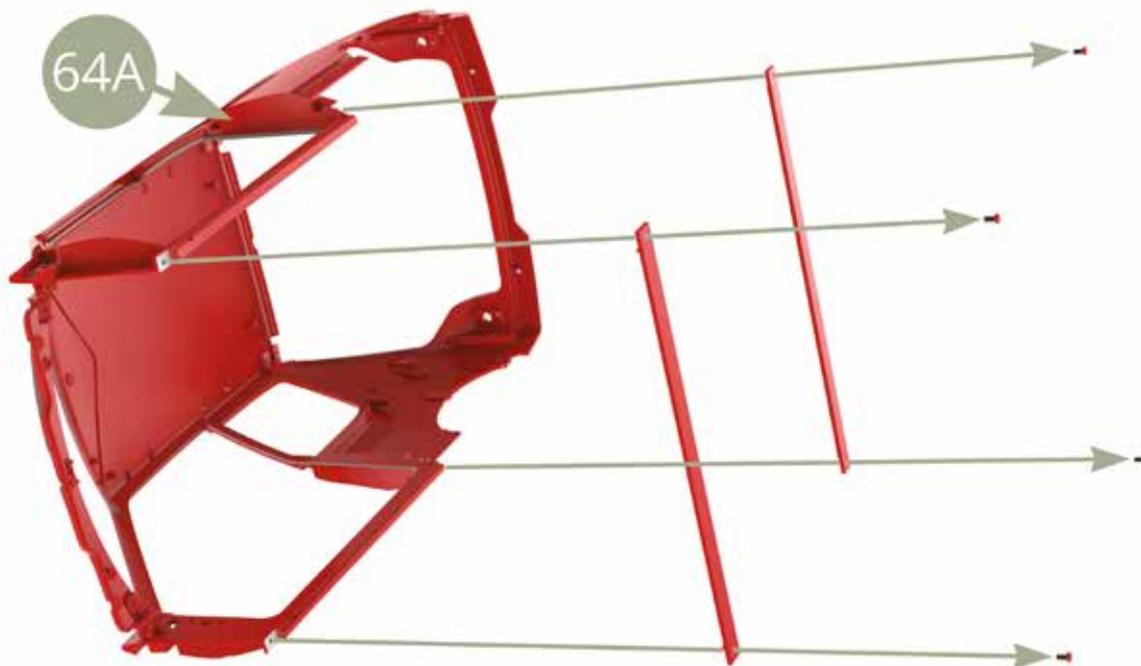
Saloon mounted on Chassis.



Saloon mounted  
on Chassis.



Undo four screws to remove two spacer bars from 64A Body frame.



# General view



# Assembly drawings



## The parts of issue 65



**65A** Windscreen

**65B** Rear-view mirror housing

**65C** Mirror

**65D** Rear-view mirror arm

**65E** Double side tape (x2)

**AM** M 1,7 x 3 mm (x 6)

**BP** M 1,2 x 3 mm (x 2)

# Step 1

Fit 65B Rear-view mirror housing to 65D Rear-view mirror arm and fix with BP screw.  
Peel backing paper off 65C Mirror (blue arrow) and fit it with its self adhesive back side to 65B Rear-view mirror housing.



Peel transparent protective film off 65C Mirror (blue arrow).  
Take one of two 65E Double side tape pieces off yellow backing paper and apply it to upper square flat area of 65D Rear-view mirror arm.



Peel away (blue arrow) 65E Double side tape white backing paper leaving sticky transparent tape attached to 65D Rear-view mirror arm (red arrow).

Fit 65D Rear-view mirror arm by its sticky end area to the black niche on 65A Windscreen inner side.



Inner Rear-view mirror is attached to Windscreen.



Fit 65A Windscreen with its two upper tabs to 64A Body frame (green arrow), and then fit lower three tabs of 65A Windscreen with a down swing motion (blue arrow).



Fix three lower tabs of 65A Windscreen to 64A Body frame with three AM screws.  
Fix two upper tabs of 65A Windscreen to inner ceiling edge of 64A Body frame with two AM screws.



Windscreen with Inner Rear-view mirror is installed to Body frame.



## **General view**



## **Assembly drawings**



## The parts of issue 66



66A Air intake grille

66B Left Wiper arm (marked L)

66C Left Wiper arm (marked L)

66D Right Wiper arm (marked R)

66E Right Wiper arm (marked R)

66F Saloon light switch cable D

66G Saloon light switch cable E

DM M 2,0 x 7 mm (x 3)

KP M 2,0 x 4 mm (x 3)

## Step 2

Fit Air intake grille 66A to 64A Body frame and fix with two KP screws (lower illustrations).



Fit 66F Saloon light switch cable D through square opening on the left side of 64A Body frame (blue arrow) and fix the switch with DM screw.

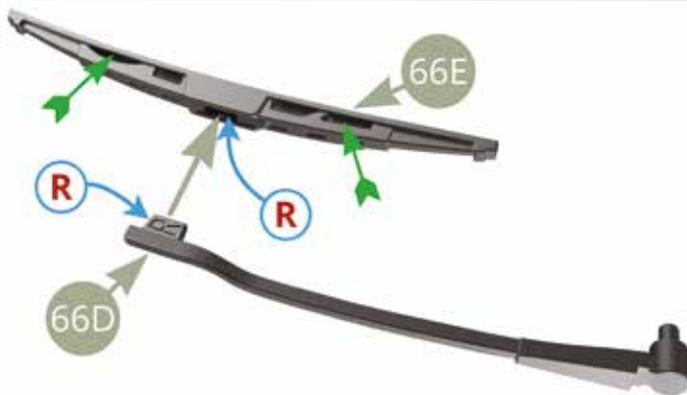


Fit 66G Saloon light switch cable E through square opening on the right side of 64A Body frame (blue arrow) and fix the switch with DM screw.



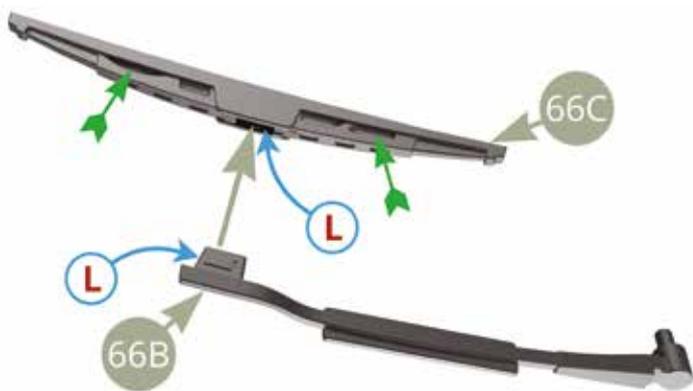
Fit 66D Right Wiper arm (note marking R) to 66E Right Wiper (note marking R inside connection slot).

Fit 66D Right Wiper arm to 66A Air intake grille socket.



Fit 66B Left Wiper arm (note marking L) to 66C Left Wiper (note marking THIS SHOULD BE L inside connection slot).

Fit 66D Right Wiper arm to 66A Air intake grille socket.



66D+66E Right and 66B+66C Left Windscreen Wipers are installed on 66A Air intake grille.



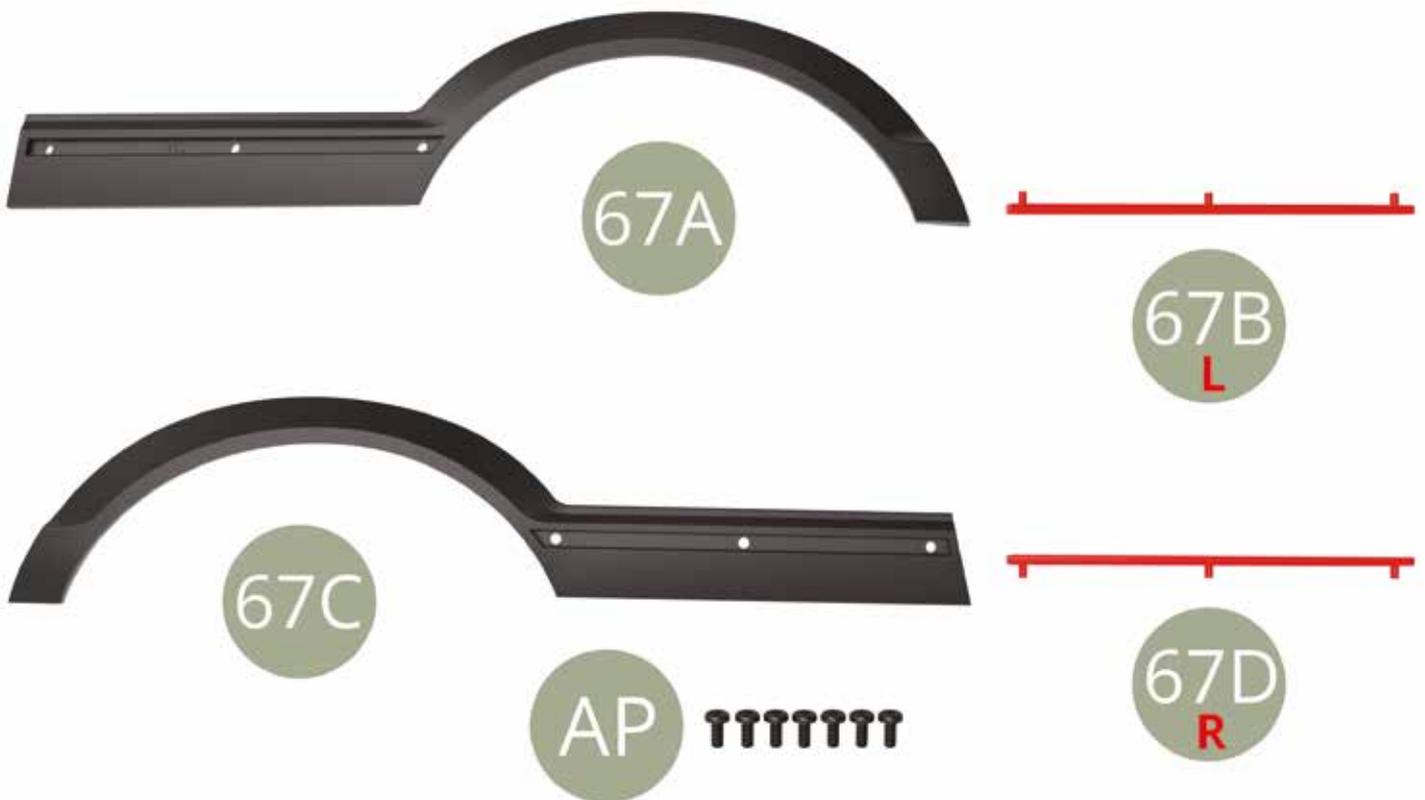
## **General view**



## **Assembly drawings**



## The parts of issue 67



67A Left rear wheel arc cover

67B Left trimming

67C Right rear wheel arc cover

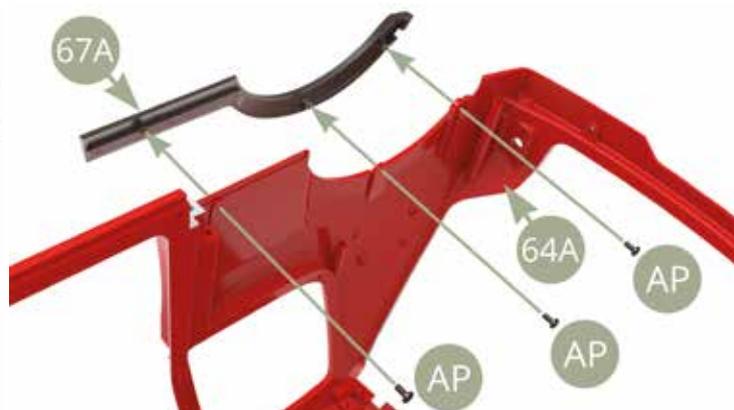
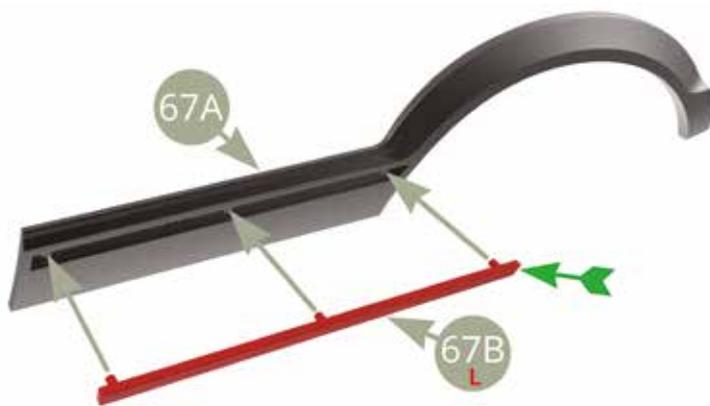
67D Right trimming

AP M 1,7 x 4 mm (x 7)

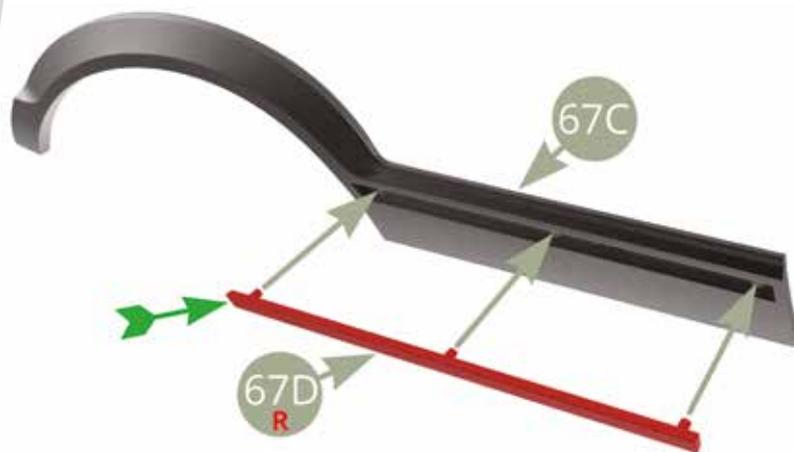
# Step 3

Fit 67B Left trimming (note L marking on its back side and right slanted edge, green arrow, orientation) to 67A Left rear wheel arc cover.

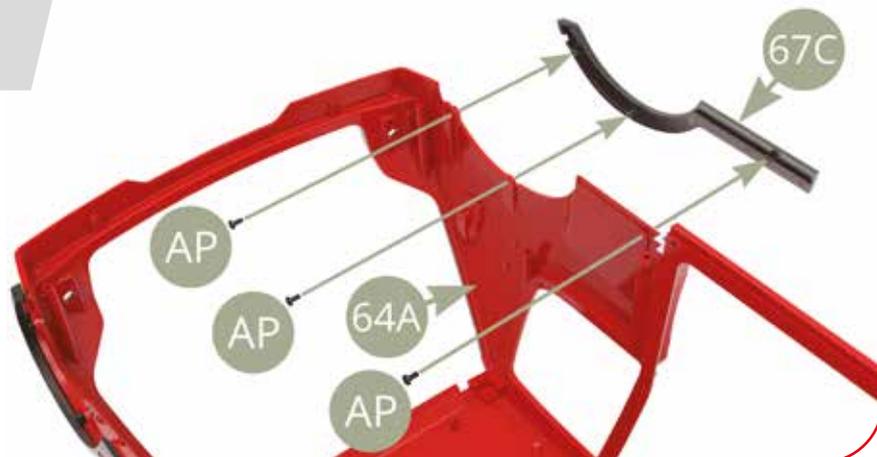
Fit 67A Left rear wheel arc cover to 64A Body frame and fix with three AP screws.



Fit 67D Right trimming (note R marking on its back side and left slanted edge, green arrow, orientation) to 67C Right rear wheel arc cover.



Fit 67C Right rear wheel arc cover to 64A Body frame and fix with three AP screws.



## General view



## Assembly drawings



## The parts of issue 68



68B



GM

**68A** Front subframe

**68B** Ignition key lock decal (x2)

**GM** M 2,0 x 5 mm (x 13)

# Step 4

Remove distance keeping plank by undoing two side screws.



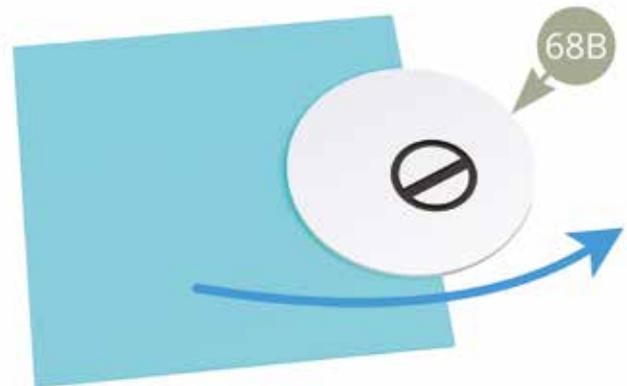
To facilitate further assembly cut the threads by taking four GM screws and screw them in (blue arrows) 68A Front subframe right (upper image) and left (lower image) side flanges, and then unscrew completely (red arrows).



Fit 68A Front subframe to 64A Body frame, partially under front edge of 66A Air intake grille, and fix with seven GM screws (lower illustrations).



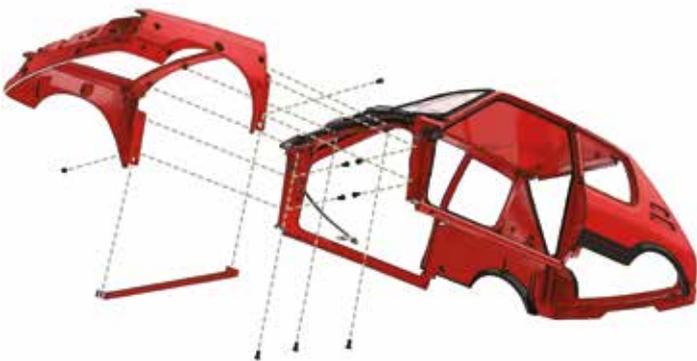
Put 68B Ignition key lock decal in water for 15 seconds slide the Key Lock off and apply using tweezers to 63D Upper and 63E Lower steering column housing (lower illustrations).



## General view



## Assembly drawings



## The parts of issue 69



69A



69B

TTT

AP

TT

KP

TTT

BM

**69A** Calandre

**69B** Serrure de capot

**AP** Vis M 1,7 x 3 mm (x 3)

**KP** Vis M 2,0 x 4 mm (x 2)

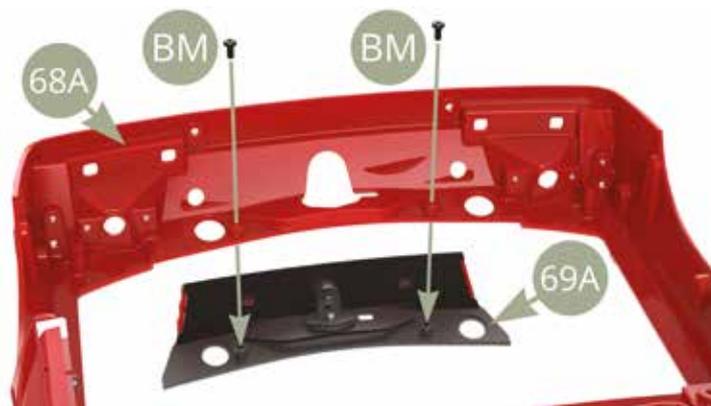
**BM** Vis M 2,0 x 4 mm (x 3)

# Step 1

Positionner la serrure de capot 69B sur la calandre 69A.  
Positionner la grille 1C sur la calandre 69A et la fixer avec une vis KP.



Positionner la calandre 69A sur l'avant du châssis 68A et la fixer avec deux vis BM (illustrations ci-contre).



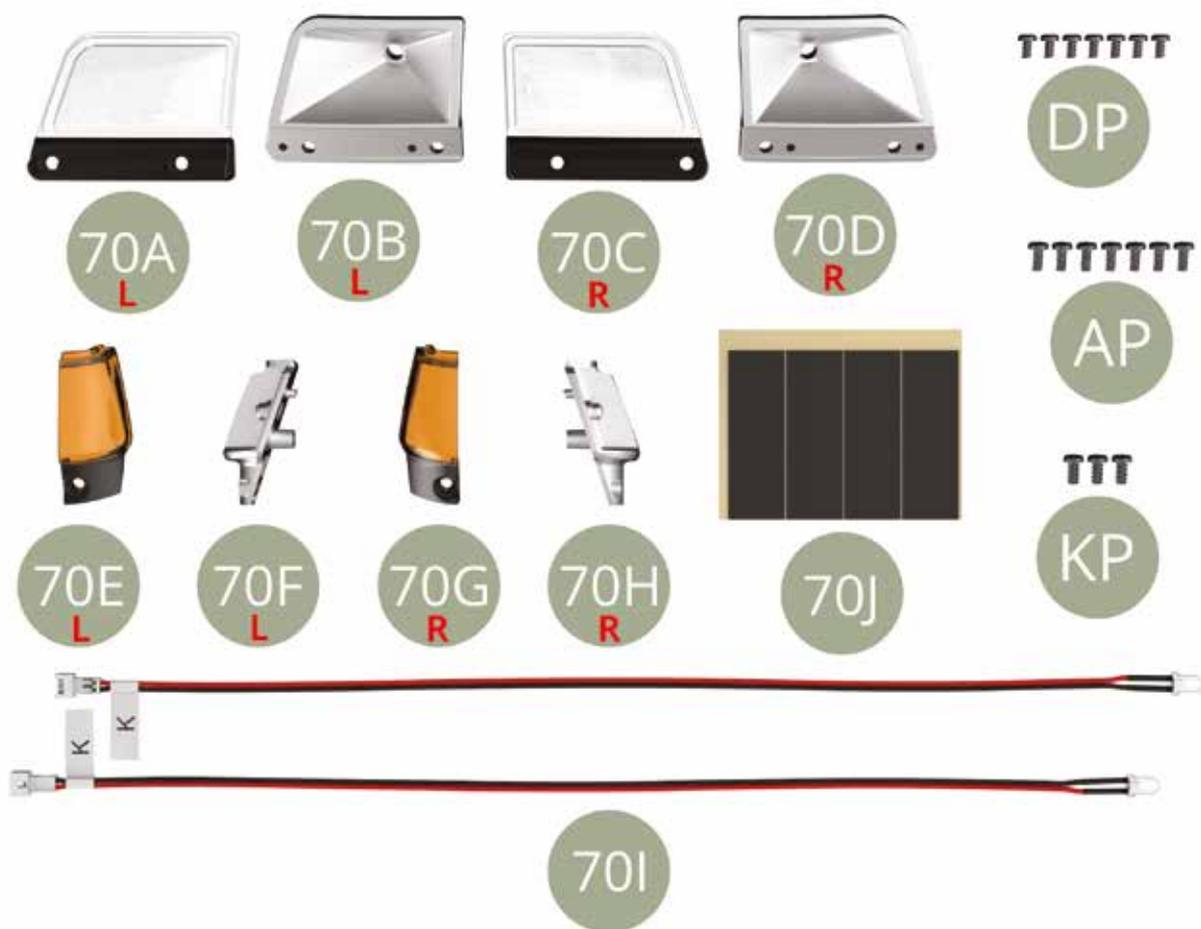
# ***General view***



# Assembly drawings



## The parts of issue 70



**70A** Lentille de phare gauche

**70B** Boîtier de phare gauche

**70C** Lentille de phare droit

**70D** Boîtier de phare droit

**70E** Lentille de clignotant gauche

**70F** Boîtier de clignotant gauche

**70G** Lentille de clignotant droit

**70H** Boîtier de clignotant droit

**70I** Câble de phare K (x2)

**70J** Ruban adhésif (x4)

**DP** Vis M 1,7 x 3 mm (x 7)

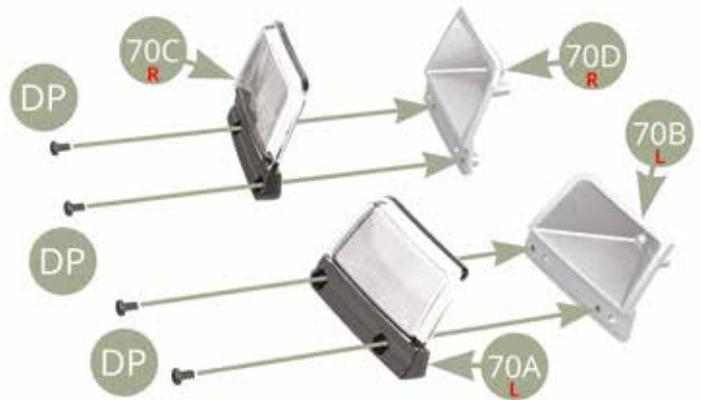
**AP** Vis M 1,7 x 4 mm (x 7)

**KP** Vis M 2,0 x 4 mm (x 3)

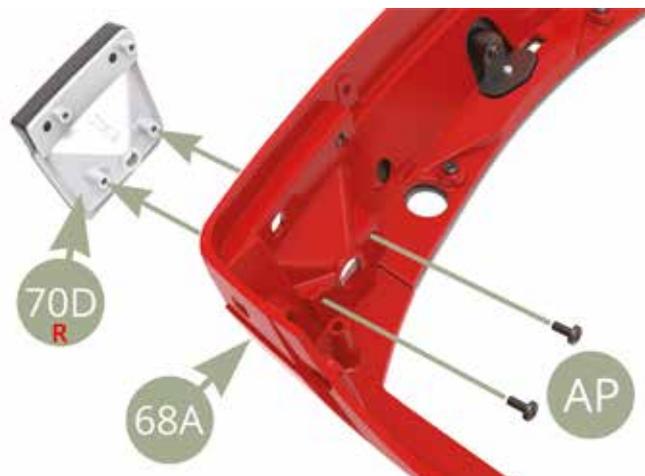
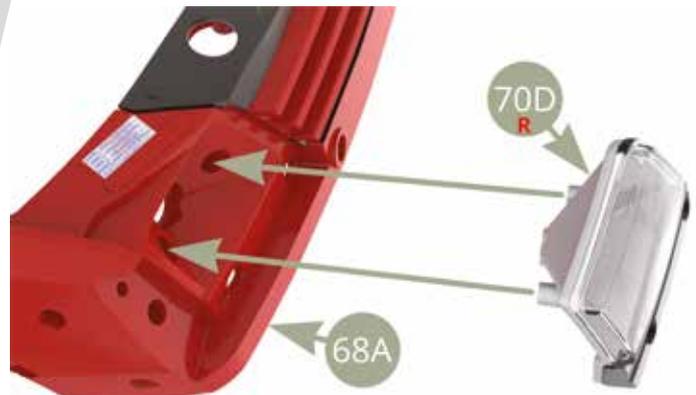
## Step 2

Positionner la lentille de clignotant droit 70G sur le boîtier droit 70H et la fixer avec une vis DP.  
Positionner la lentille de clignotant gauche 70E sur le boîtier gauche 70F et la fixer avec une vis DP.

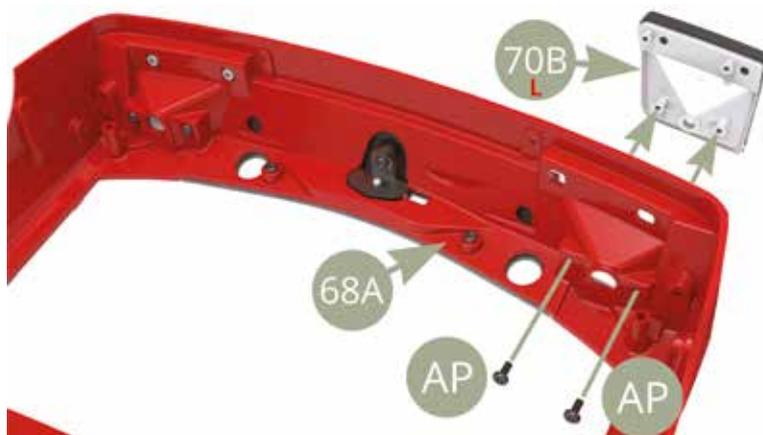
Positionner la lentille de phare droit 70C sur le boîtier droit 70D et la fixer avec deux vis DP.  
Positionner la lentille de phare gauche 70A sur le boîtier gauche 70B et la fixer avec deux vis DP.



Positionner le boîtier droit 70D sur l'avant du châssis 68A et le fixer avec deux vis AP (illustrations ci-contre).



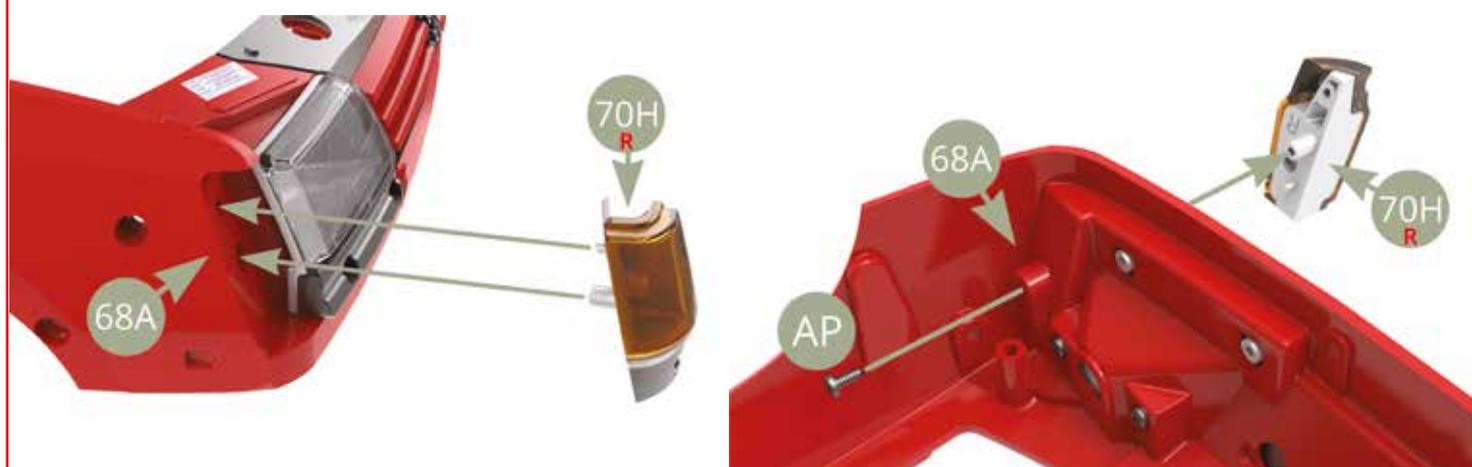
Positionner le boîtier gauche 70B sur l'avant du châssis 68A et le fixer avec deux vis AP (illustrations ci-dessous).



Positionner le boîtier de clignotant gauche 70F sur l'avant du châssis 68A et le fixer avec deux vis AP (illustrations ci-contre et ci-dessous).



Positionner le boîtier de clignotant droit 70H sur l'avant du châssis 68A et le fixer avec deux vis AP (illustrations ci-dessous).



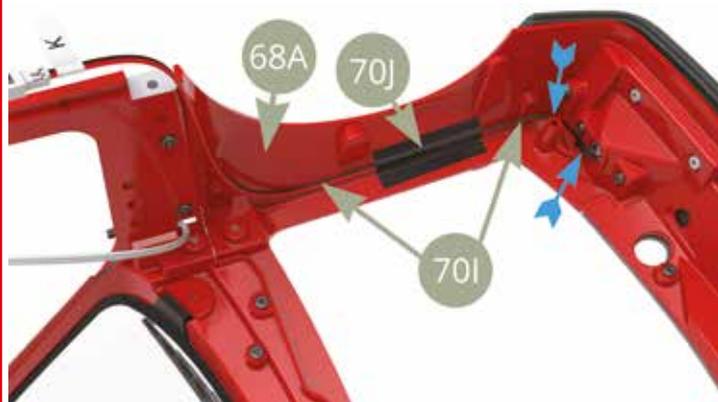
Positionner le pare-chocs avant 69C sur l'avant du châssis 68A et le fixer avec deux vis KP (illustrations ci-dessous).



Positionner les LEDs des deux câbles K de phare 70I dans les boîtiers de phare droit 70D et gauche 70B.



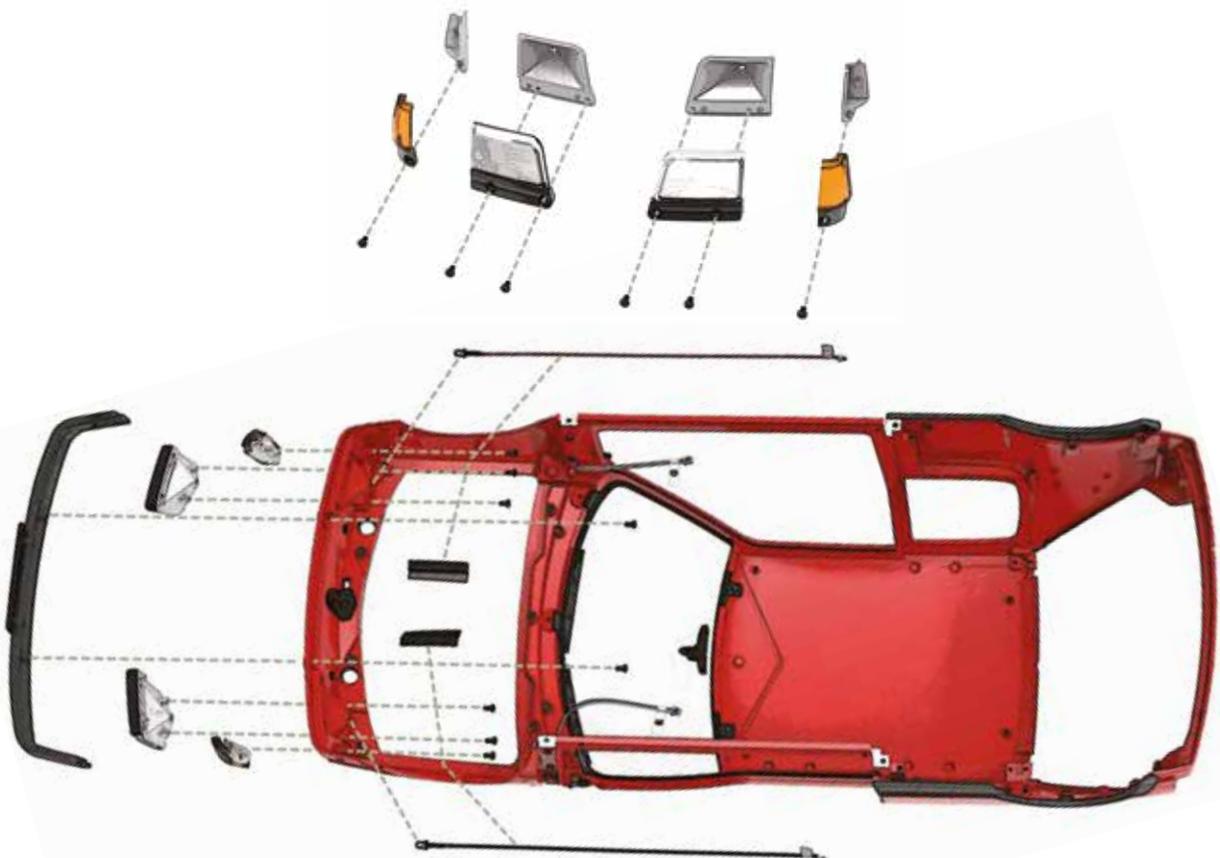
Fixer le câble K de phare 70I avec un ruban adhésif 70J sous l'avant du châssis 68A (côté droit). Noter le positionnement du câble comme indiqué par la flèche bleue. Fixer le câble K de phare 70I avec un ruban adhésif 70J sous l'avant du châssis 68A (côté gauche). Noter le positionnement du câble comme indiqué par la flèche bleue.



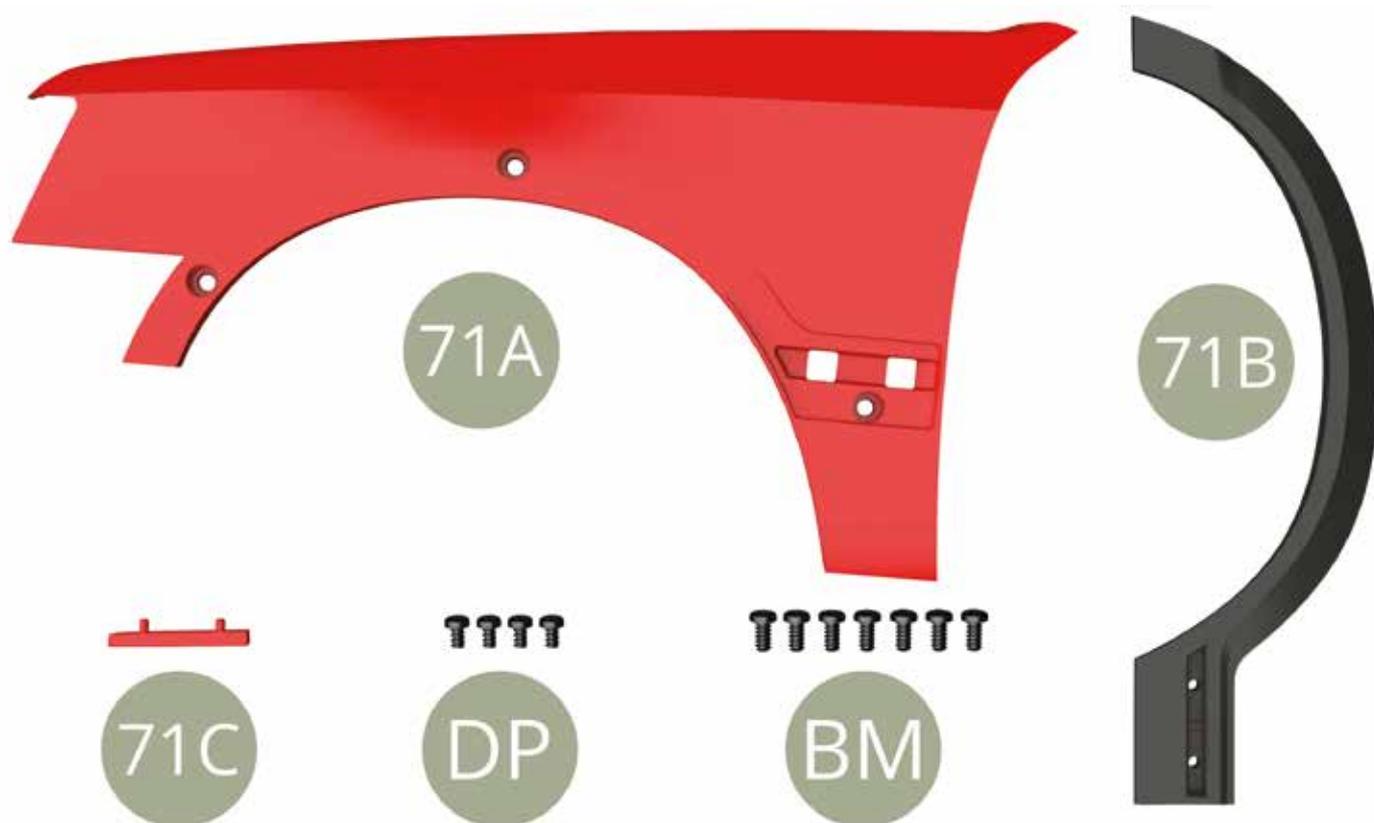
## General view



## Assembly drawings



## The parts of issue 71



**71A** Aile avant gauche

**71B** Extension d'aile avant gauche

**71C** Baguette

**DP** Vis M 1,7 x 3 mm (x 4)

**BM** Vis M 2,0 x 4 mm (x 7)

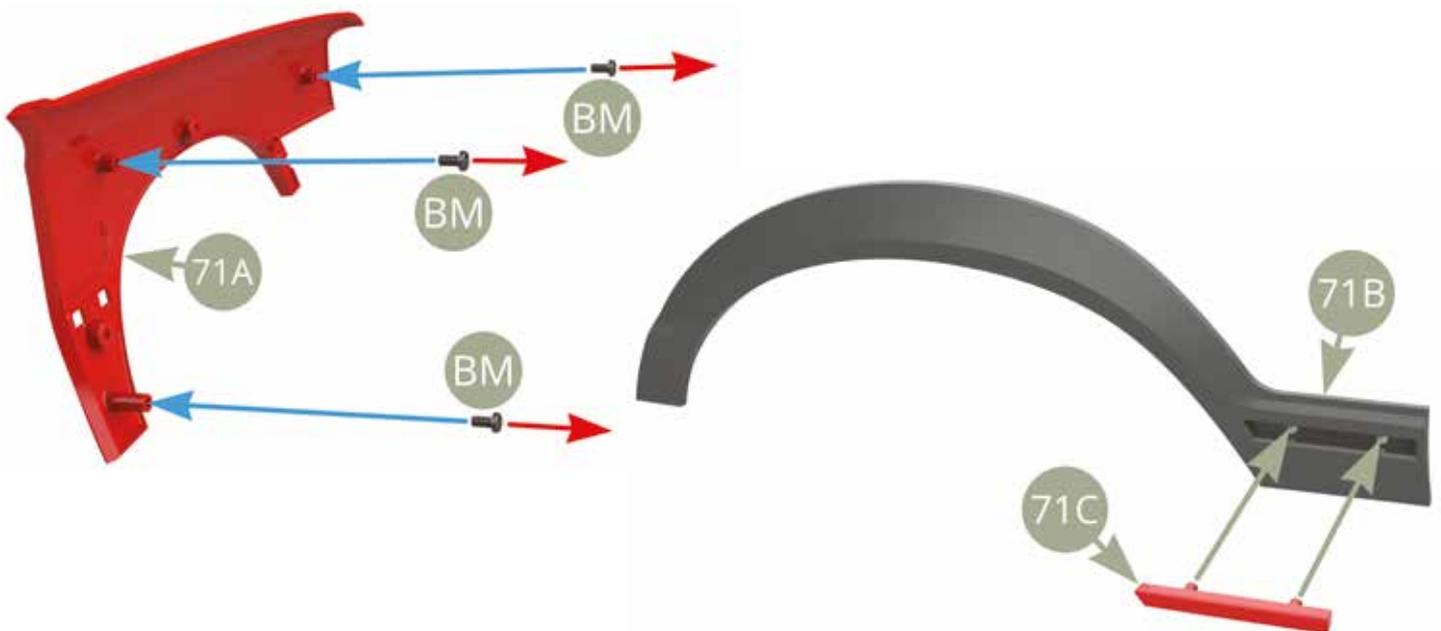
## Step 3

Fixer le câble K de phare 70I et le câble E de l'éclairage de l'habitacle 66G avec un ruban adhésif 70J sous le montant avant droit de la carrosserie 64A.

Fixer le câble K de phare 70I et le câble D de l'éclairage de l'habitacle 66F avec un ruban adhésif 70J sous le montant avant gauche de la carrosserie 64A.



Afin de faciliter le montage par la suite, dégager la peinture des filetages en vissant trois vis BM (flèches bleues) sur l'aile avant gauche 71A, puis les dévisser complètement (flèches rouges). Positionner la baguette 71C sur l'extension d'aile avant gauche 71B (noter le bord incliné vers l'avant).



Positionner l'extension d'aile avant gauche 71B sur l'aile avant gauche 71A et la fixer avec trois vis DP.



Positionner l'aile avant gauche 71A sur l'avant gauche du châssis 68A et la fixer avec trois vis BM (illustrations ci-dessus et ci-dessous).



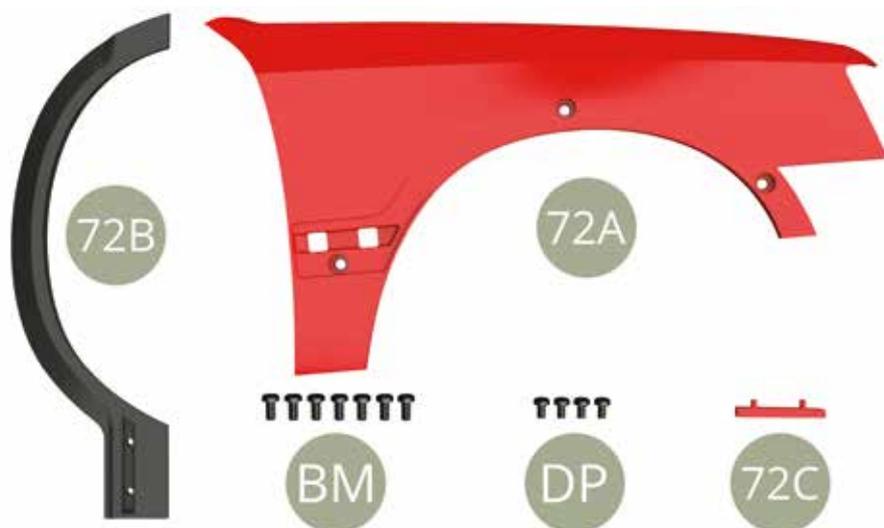
## General view



## Assembly drawings



## The parts of issue 72



**72A** Aile avant droite

**72B** Extension d'aile avant droite

**72C** Baguette

**DP** Vis M 1,7 x 3 mm (x 4)

**BM** Vis M 2,0 x 4 mm (x 7)

## Step 4

Afin de faciliter le montage par la suite, dégager la peinture des filetages en vissant trois vis BM (flèches bleues) sur l'aile avant droite 72A, puis les dévisser complètement (flèches rouges). Positionner la baguette 72C sur l'extension d'aile avant droite 72B (noter le bord incliné vers l'avant).



Positionner l'extension d'aile avant droite 72B sur l'aile avant droite 72A et la fixer avec trois vis DP.



Positionner l'aile avant droite 72A sur l'avant droit du châssis 68A et la fixer avec trois vis BM (illustrations ci-dessus et dessous).



## ***General view***



## ***Assembly drawings***



## The parts of issue 73



73A  
G



73B



73C



73D  
G



73E  
R



AM



73G



73F  
R



CM



BM

**73A** Left hinge base

**73B** Short link (x2)

**73C** Long link (x2)

**73D** Left bonnet bracket

**73E** Right hinge base

**73F** Right bonnet bracket

**73G** Bonnet support bracket

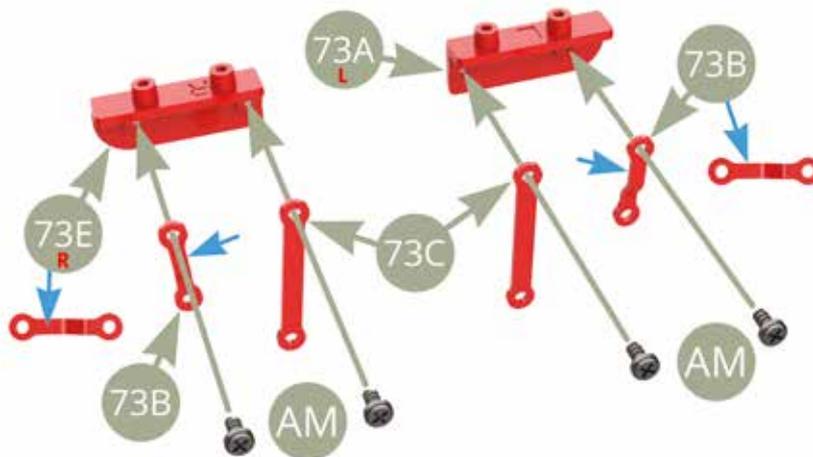
**AM** M 1,7 x 3 mm (x 11)

**CM** M 1,7 x 3 mm (x 5)

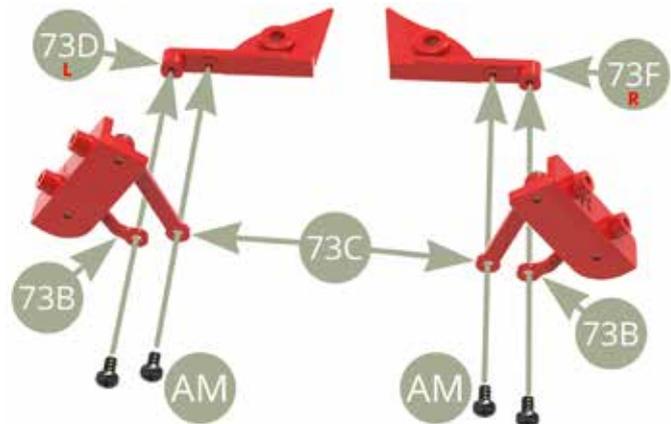
**BM** M 2,0 x 4 mm (x 3)

# Step 1

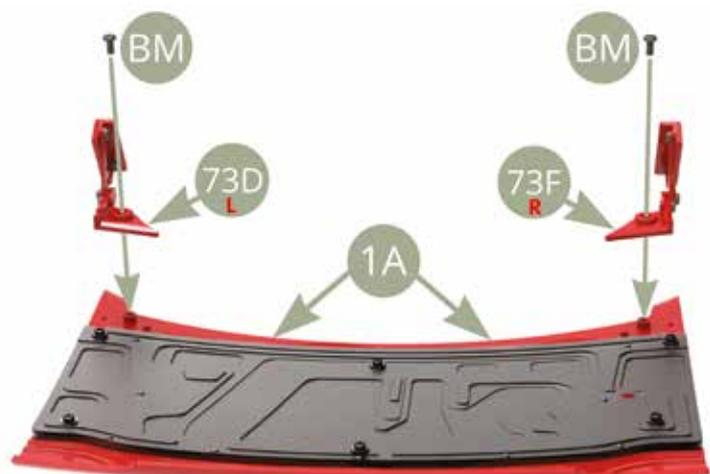
Fit two 73C Long links to 73E Right and 73A Left hinge bases and fix with two AM screws, allowing link to move. Fit two 73B Short links by its longer (blue arrow) eye plate to 73E Right and 73A Left hinge bases and fix with two AM screws, allowing link to move.



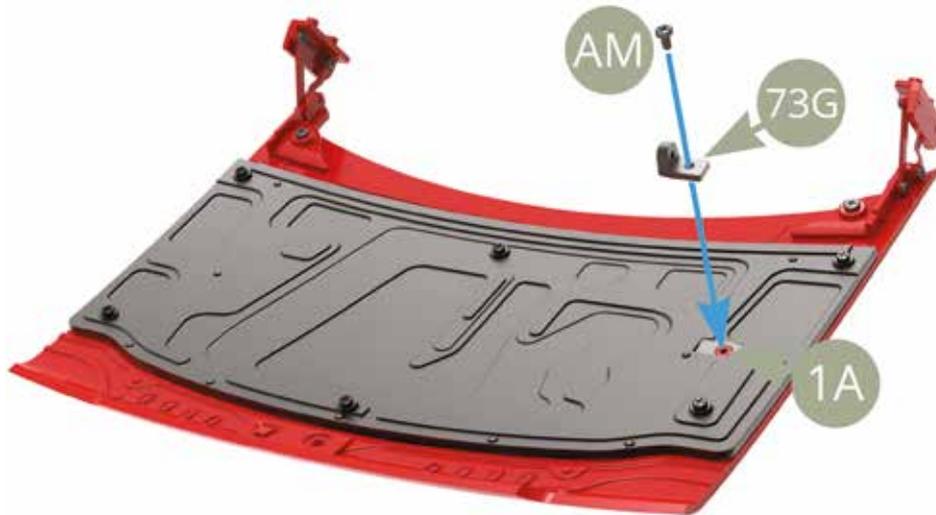
Fit free ends of two 73C Long and two 73B Short links to 73D Left and 73F Right bonnet brackets and fix with four AM screws, allowing hinge assembly movement.



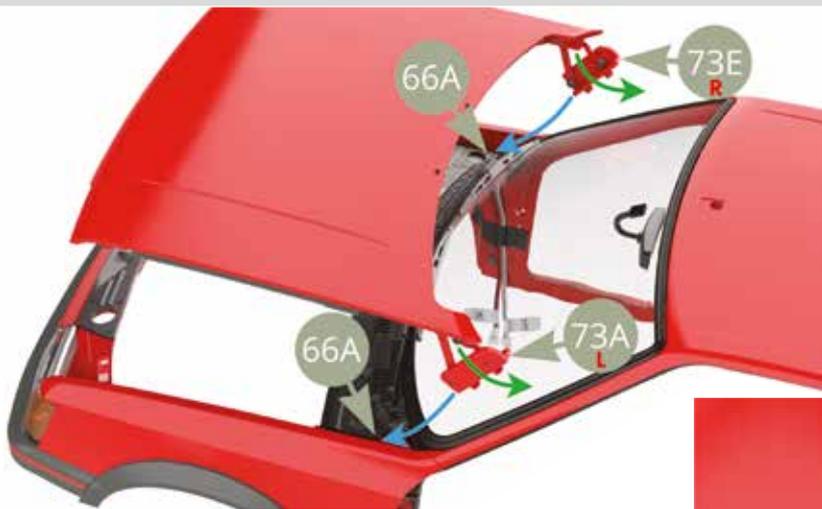
Fit 73D Left and 73F Right bonnet brackets to 1A Bonnet and fix with two BM screws.



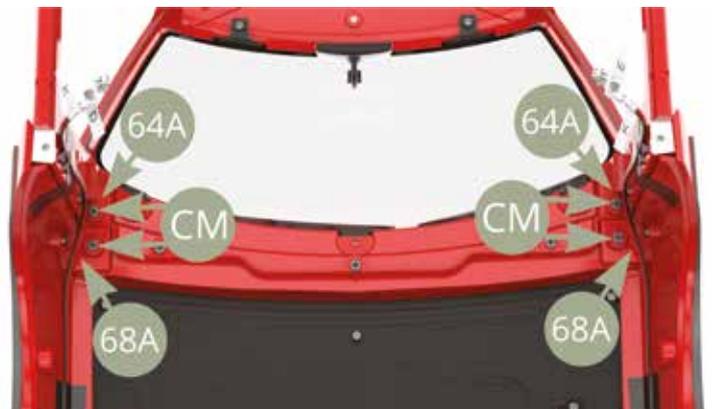
Fit 73G Bonnet support bracket to 1A Bonnet and fix with AM screw.



Outstretch 73E Right and 73A Left hinge bases (green arrow) and slide both into the slot under 66A Air intake grille side edges (blue arrows), fitting home into 64A Body frame and 68A Front subframe sockets ( lower illustrations).



Make sure 1A Bonnet is pressed home flush with adjacent surfaces. Turn car body over, and fix 73E Right, 73A Left hinge bases to 64A Body frame and 68A Front subframe with four CM screws (lower illustrations).



Check 1A Bonnet opening and closing (blue arrow).



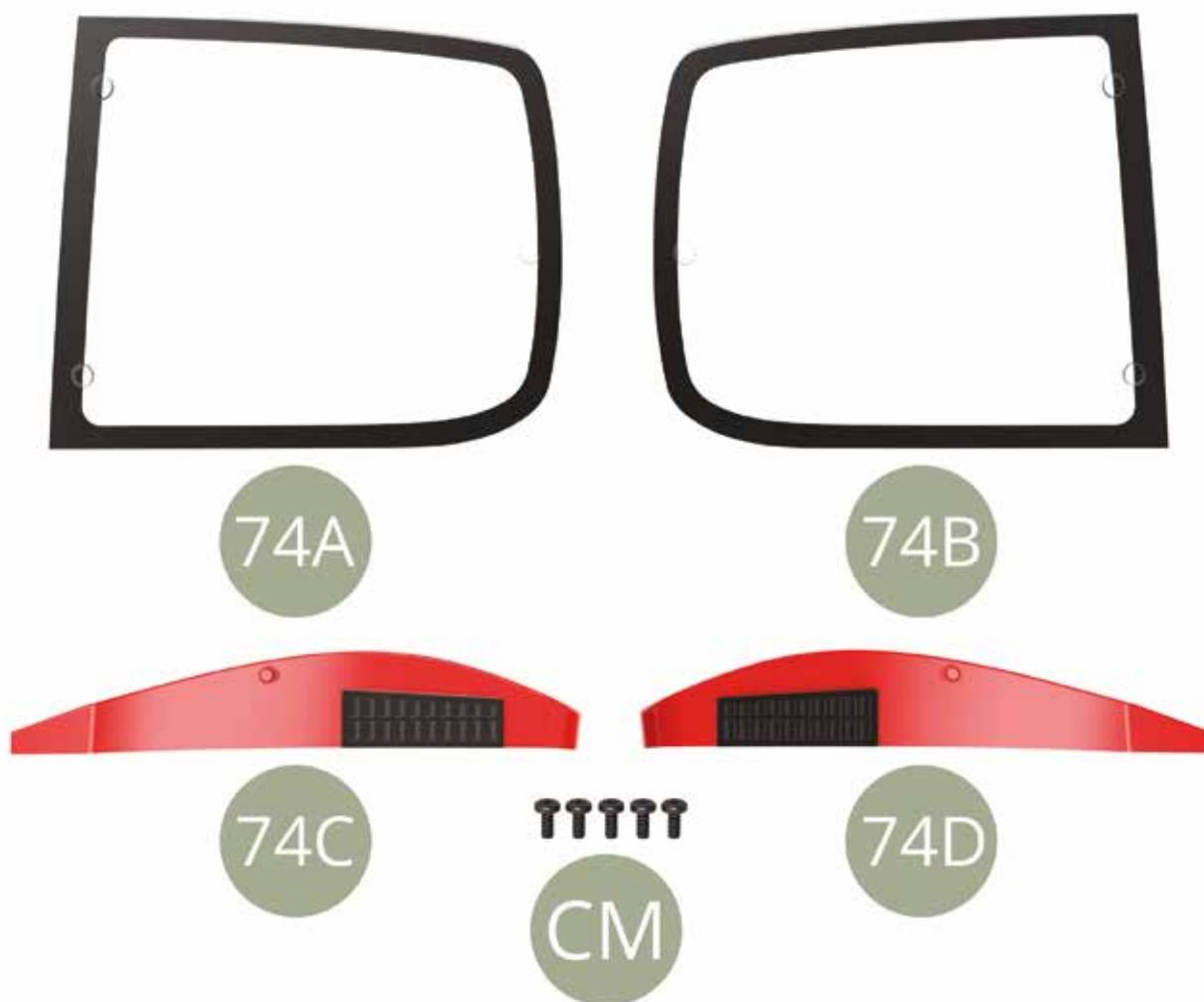
## General view



## Assembly drawings



## The parts of issue 74

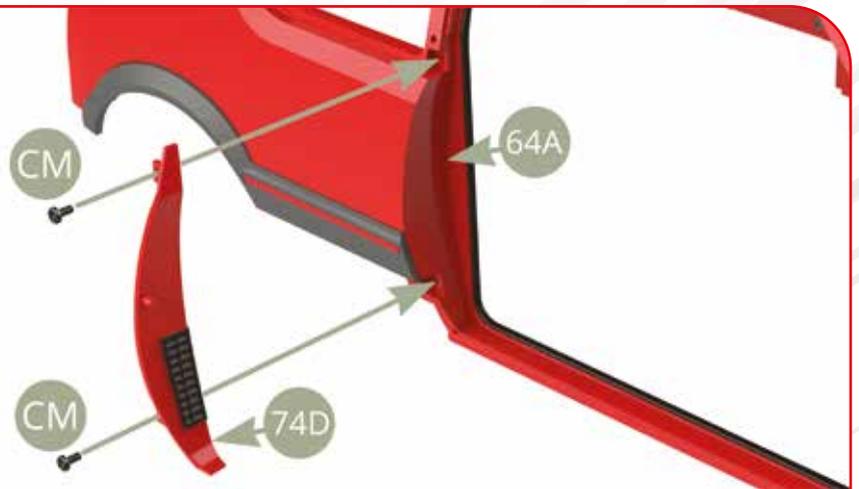


- 74A Rear left quarterlight glass
- 74B Rear right quarterlight glass
- 74C Left door lock panel

- 74D Right door lock panel
- CM M 1,7 x 4 mm (x 5)

## Step 2

Fit 74D Right door lock panel to 64A Body frame and fix with two CM screws.



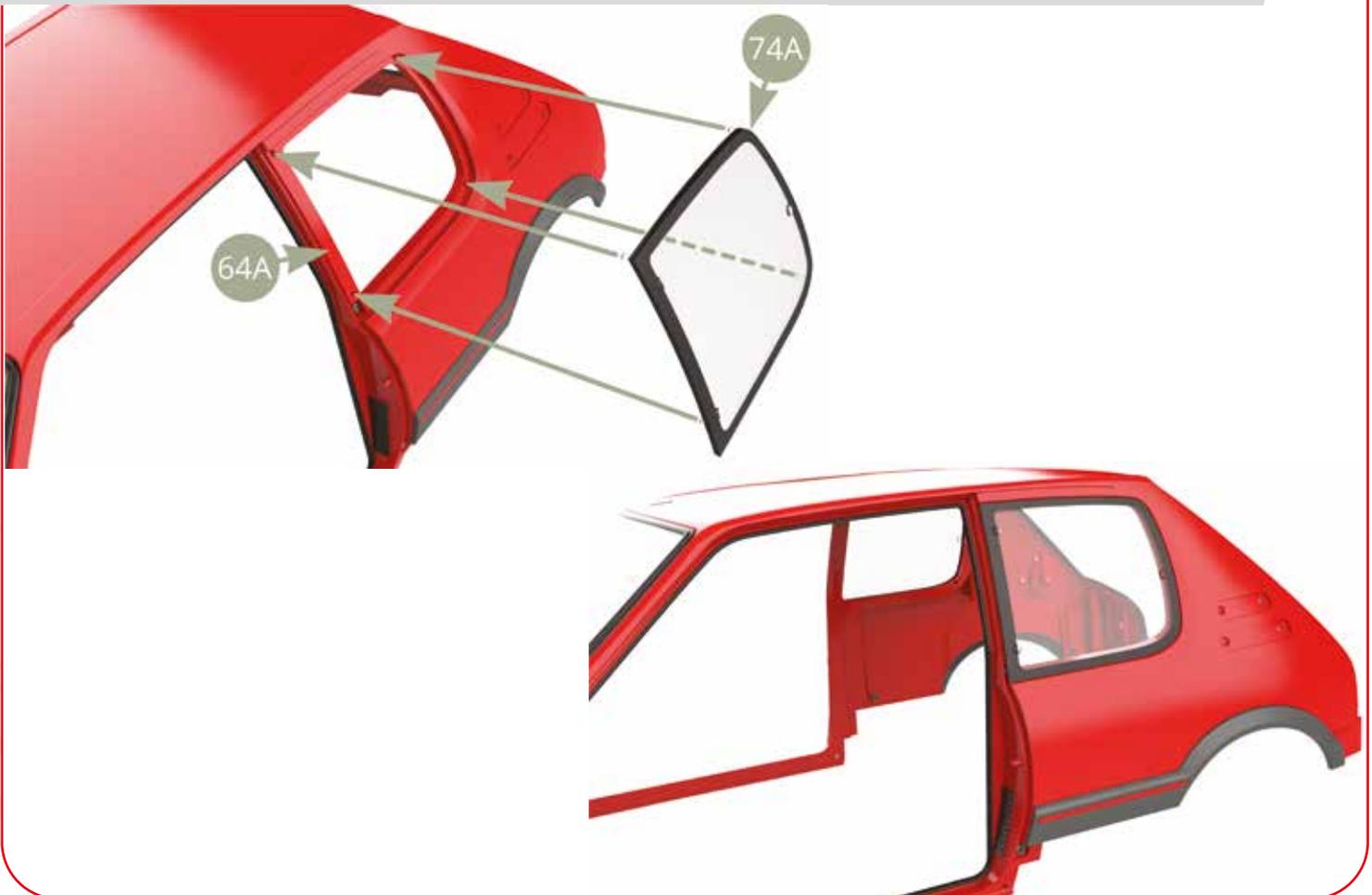
Fit 74B Rear right quarter-light glass to 64A Body frame (lower illustrations).



Fit 74C Left door lock panel to 64A Body frame and fix with two CM screws.



Fit 74A Rear left quarterlight glass to 64A Body frame (lower illustrations).



## General view



## Assembly drawings



## The parts of issue 75



**75A** Left GTI molding

**75B** Left L9 molding

**75C** Right GTI molding

**75D** Right L9 molding

**75E** Fuel filler base

**75F** Fuel filler lock cap

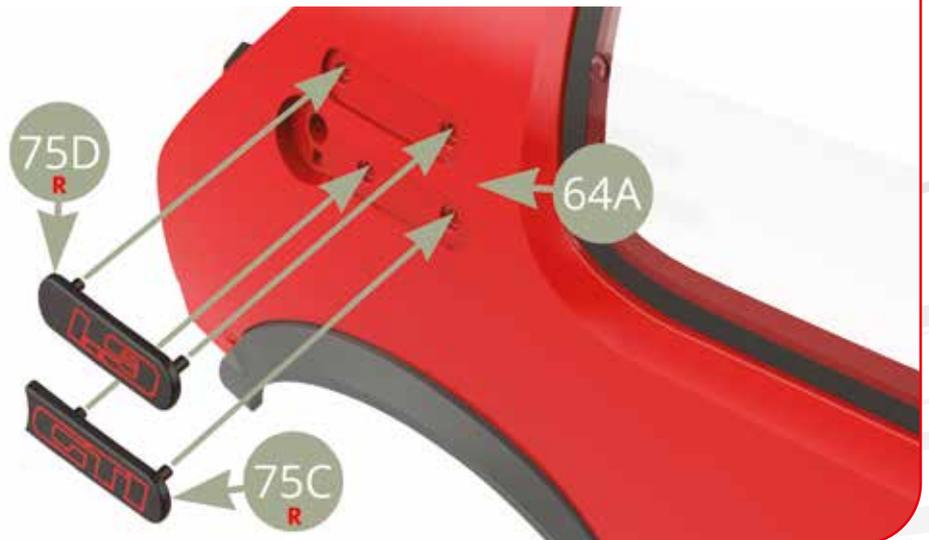
**AP** M 1,7 x 4 mm (x 2)

# Step 3

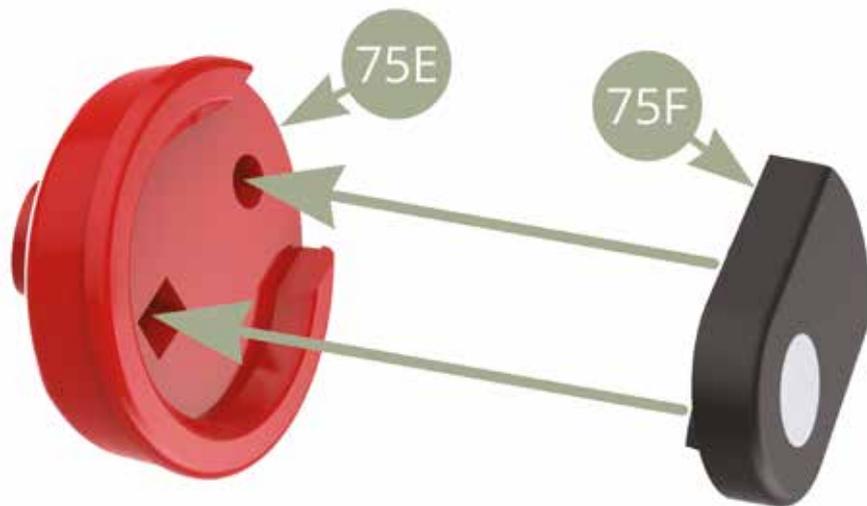
Fit 75A Left GTI molding and 75B Left L9 molding to 64A Body (lower illustrations).



Fit 75C Right GTI molding and 75D Right L9 molding to 64A Body.



Fit 75F Fuel filler lock cap to 75E Fuel filler base.



Fit 75E Fuel filler base to 64A Body and fix with AP screw (lower illustrations).



## General view



## Assembly drawings



## The parts of issue 76



**76A** Tailgate

**76B** Left tailgate hinge

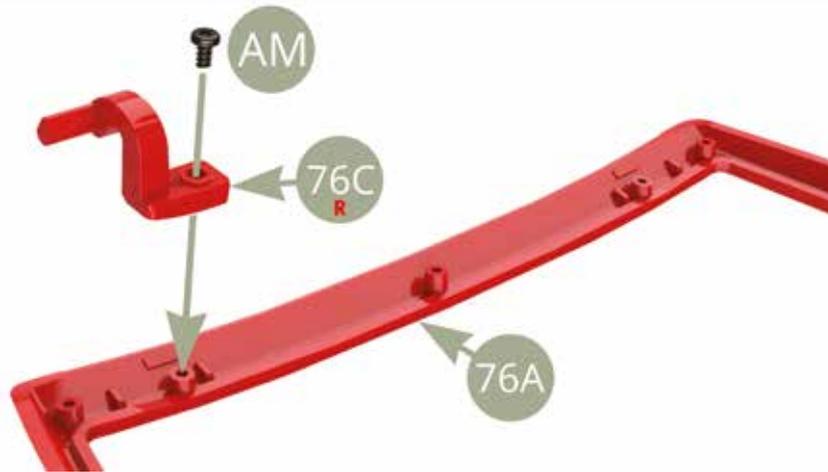
**76C** Right tailgate hinge

**76D** Washer fluid nozzle

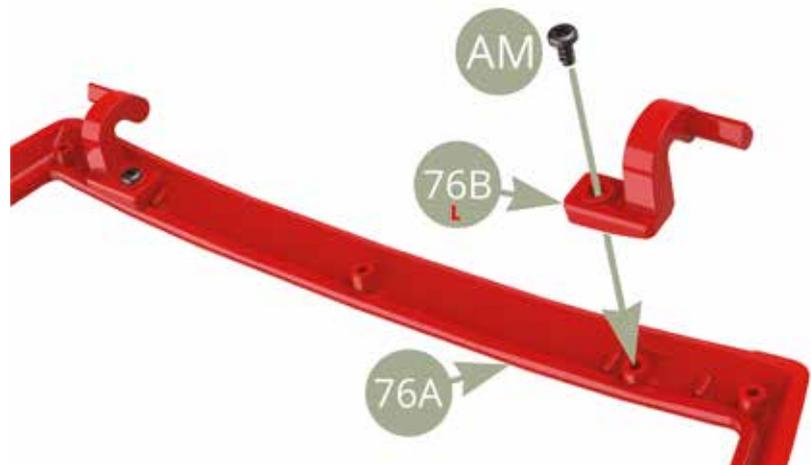
**AM** M 1,7 x 3 mm (x 3)

# Step 4

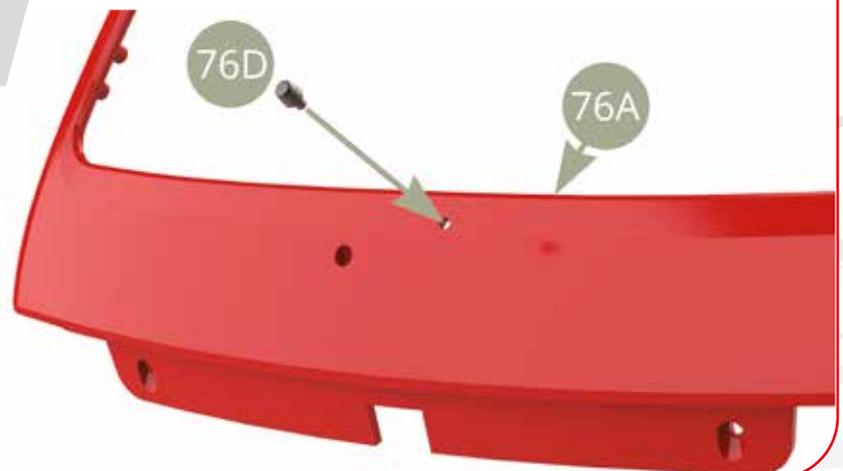
Fit 76C Right tailgate hinge to 76A Tailgate upper inner side fix with AM screw.



Fit 76B Left tailgate hinge to 76A Tailgate upper inner side and fix with AM screw.



Fit 76D Washer fluid nozzle to 76A Tailgate lower outer panel.



## **General view**



## **Assembly drawings**



## The parts of issue 77



**77A** Tailgate deco panel

**77B** Tailgate lock

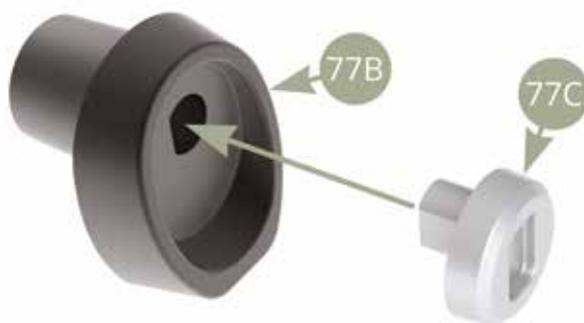
**77C** Lock button

**77D** Tailgate glass with heater

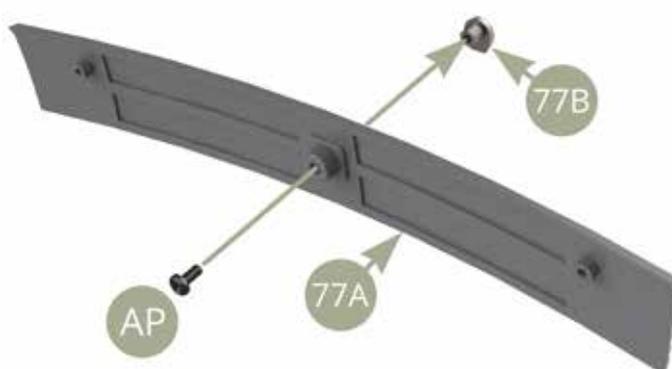
**AP** M 1,7 x 4 mm (x 4)

# Step 1

Fit 77C Lock button to 77B Tailgate lock.



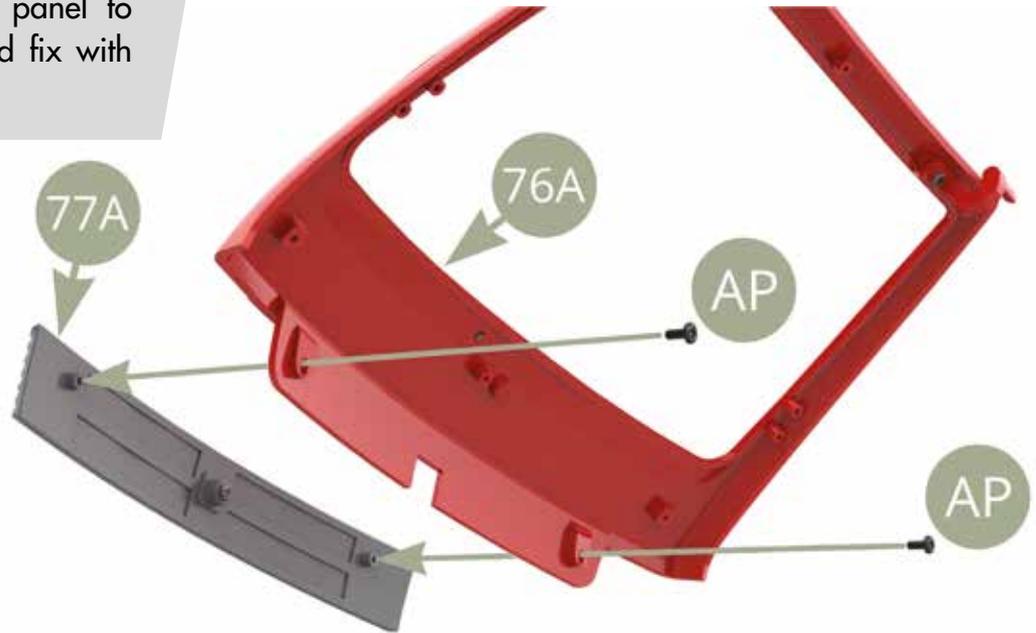
Fit 77B Tailgate lock to 77A Tailgate deco panel and fix with AP screw.



Preassembled 77A Tailgate deco panel.



Fit 77A Tailgate deco panel to 76A Tailgate frame and fix with two AP screws.



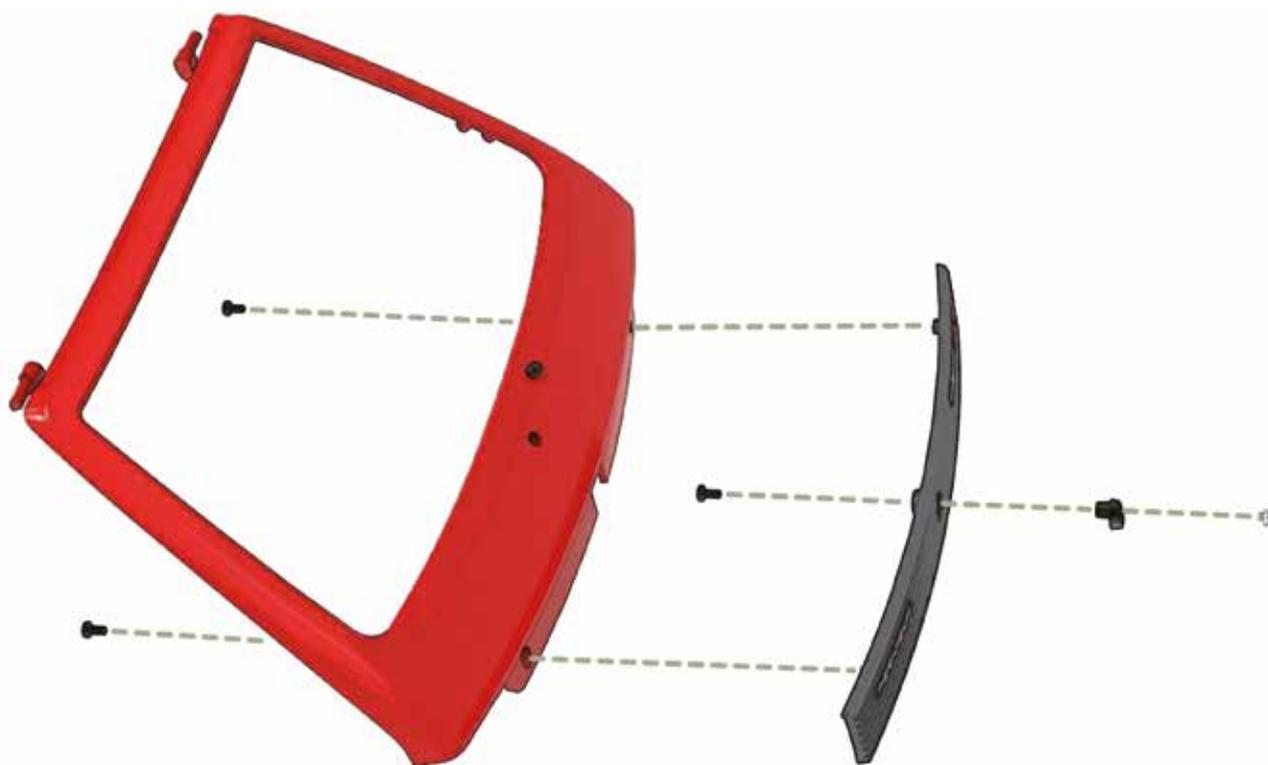
77A Tailgate panel is attached to 76A Tailgate.



## **General view**



## **Assembly drawings**



## The parts of issue 78



**78A** Tailgate inner panel

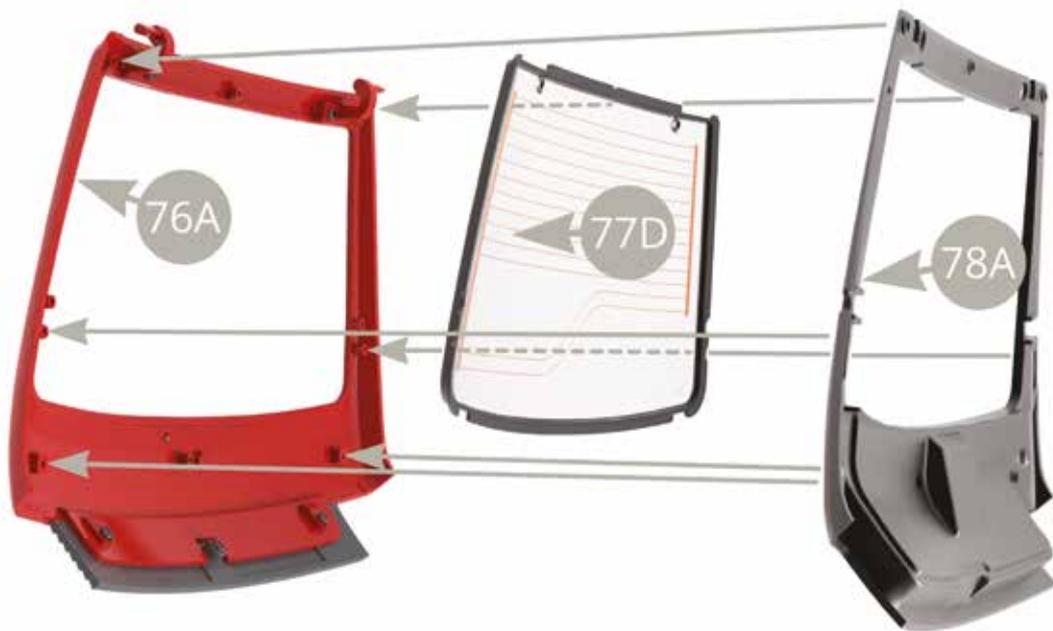
**78B** Rear wiper arm

**78C** Rear wiper blade

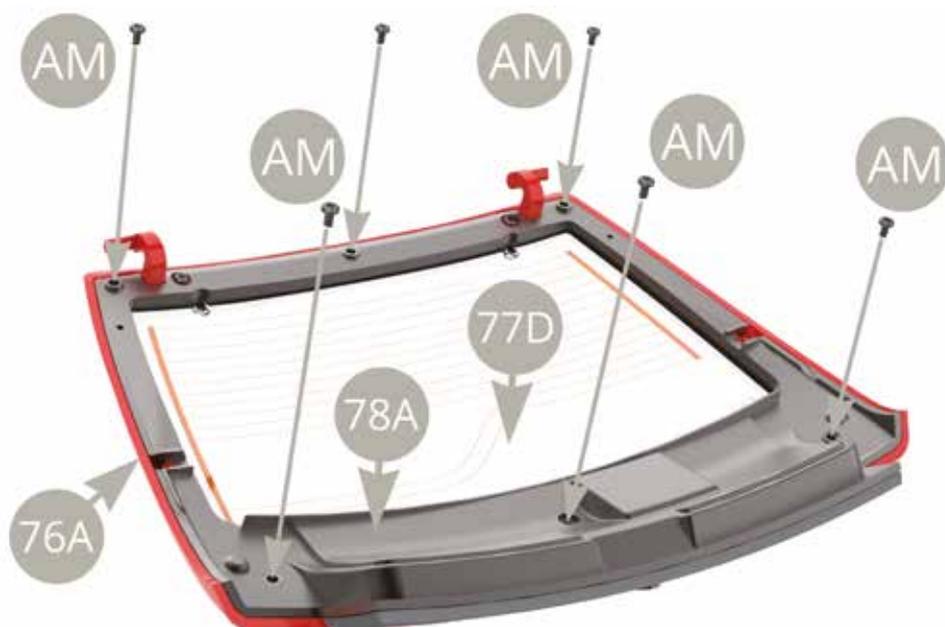
**AM** M 1,7 x 3 mm (x 8)

## Step 2

Fit 78A Tailgate inner panel to 76A Tailgate frame with 77D Tailgate glass in between.



Fix 78A Tailgate inner panel to 76A Tailgate with eight AM screws.



Fit 78C Rear wiper blade to 78B Rear wiper arm.



Fit 78B Rear wiper arm to 76A Tailgate.



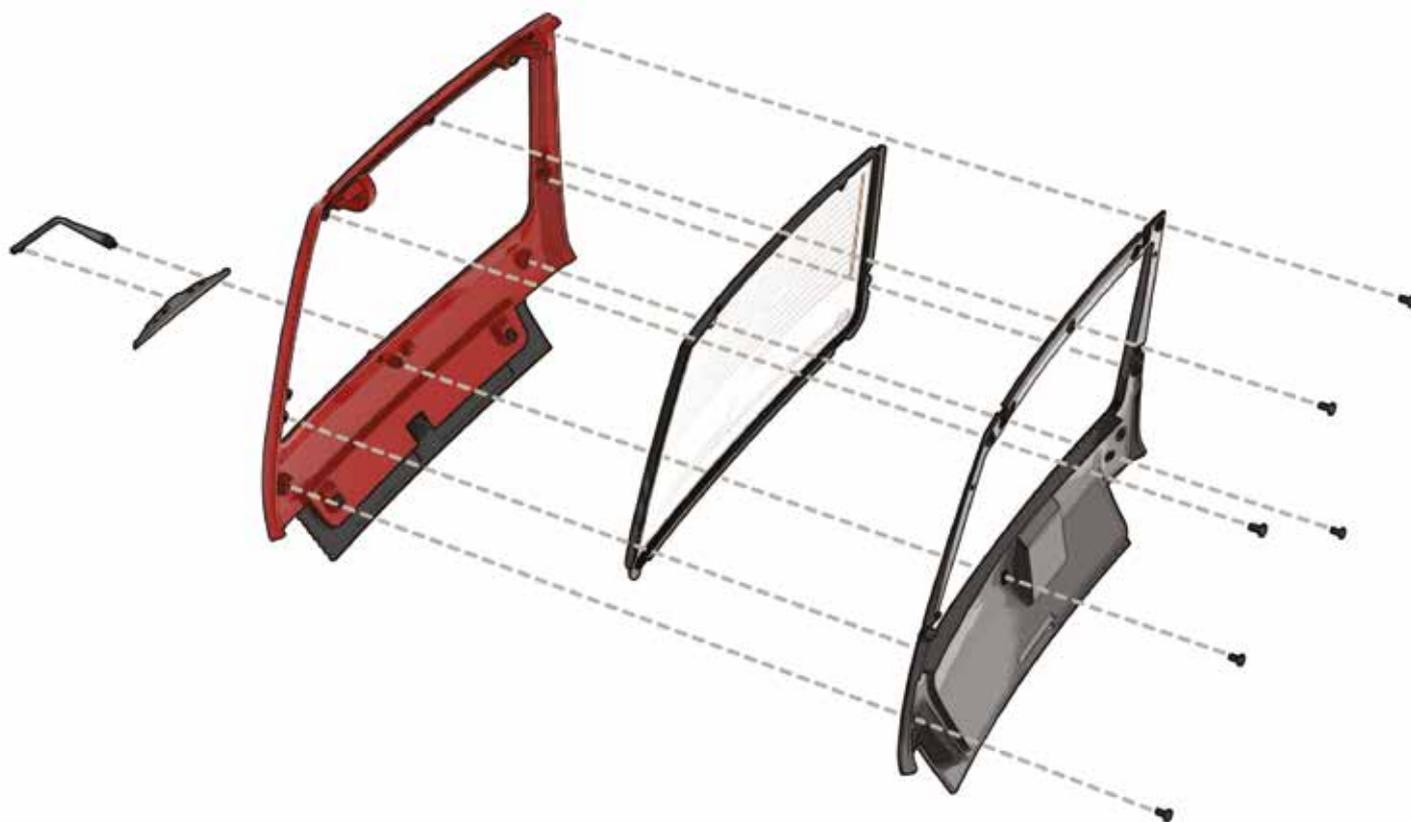
78B Rear wiper arm is attached to 76A Tailgate.



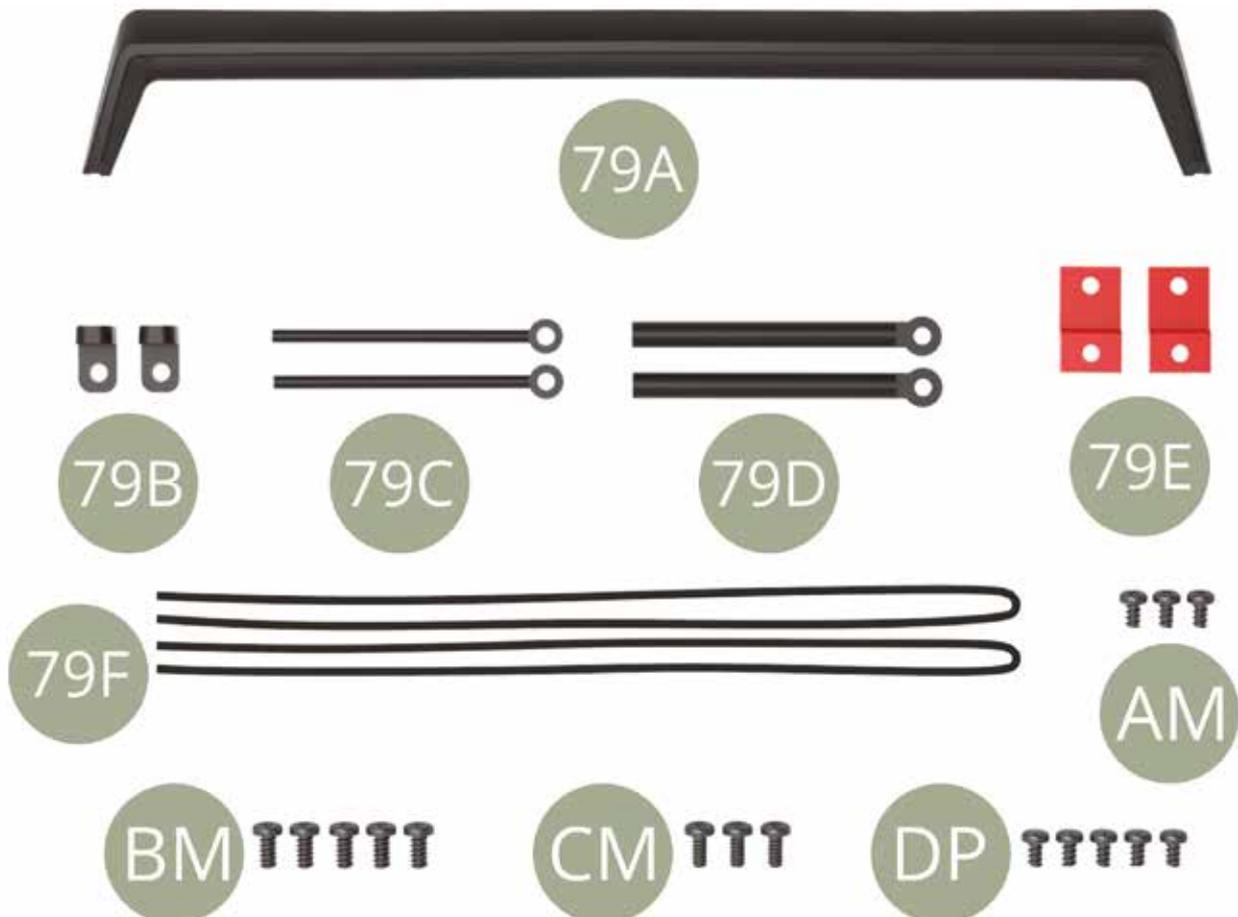
## **General view**



## **Assembly drawings**



## The parts of issue 79



**79A** Tailgate spoiler

**79B** Bracket (x2)

**79C** Tailgate strut piston (x2)

**79D** Tailgate strut cylinder (x2)

**79E** Tailgate hinge clamp (x2)

**79F** Rear shelf support rope (x2)

**AM** M 1,7 x 3 mm (x 3)

**BM** M 2,0 x 4 mm (x 5)

**CM** M 1,7 x 4 mm (x 3)

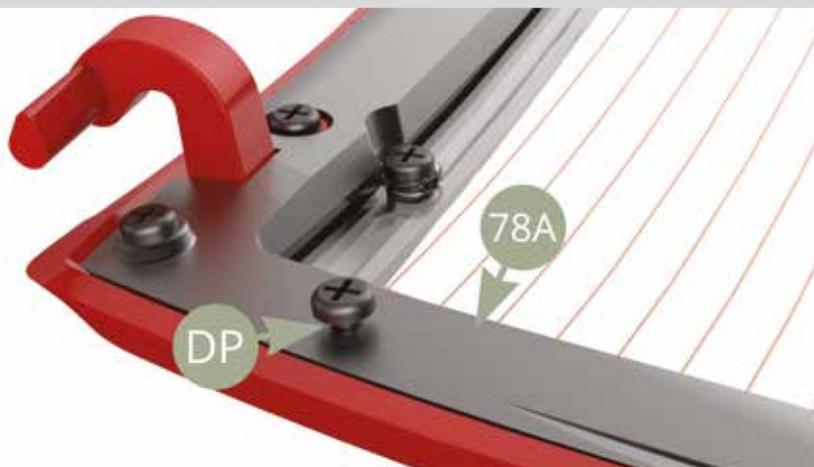
**DP** M 1,7 x 3 mm (x 5)

## Step 3

Fit 79A Tailgate spoiler to 76A Tailgate and fix it to 77D Tailgate glass with two DP screws.



Fit DP screw to upper right corner of 78A Tailgate inner panel, leaving space under screw head to loop over and tie to knot first 79F Rear shelf support rope (lower illustrations).



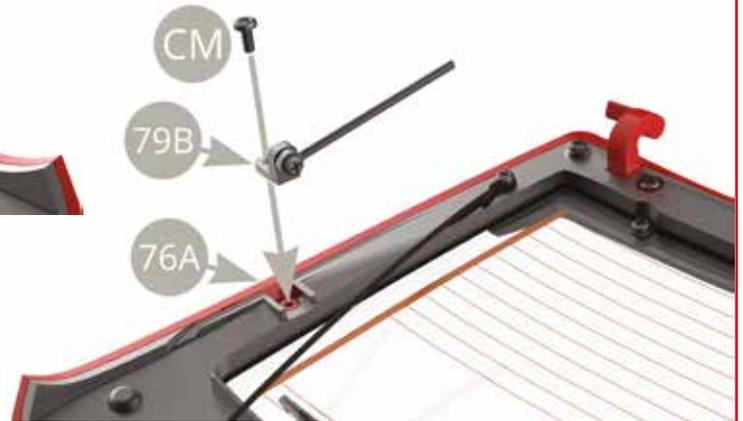
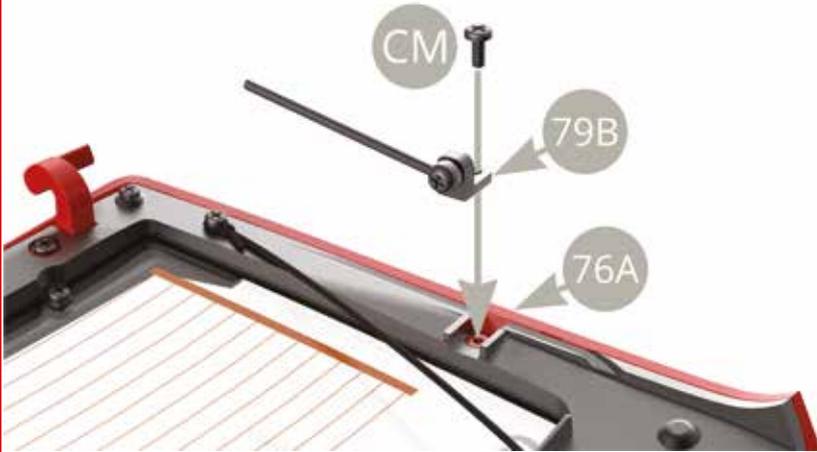
Fit DP screw to upper left corner of 78A Tailgate inner panel, leaving space under screw head to loop over and tie to knot second 79F Rear shelf support rope (lower illustrations).



Make two assemblies of 79C Tailgate strut piston fitted to shorter tab of 79B Bracket and fixed with AM screw.



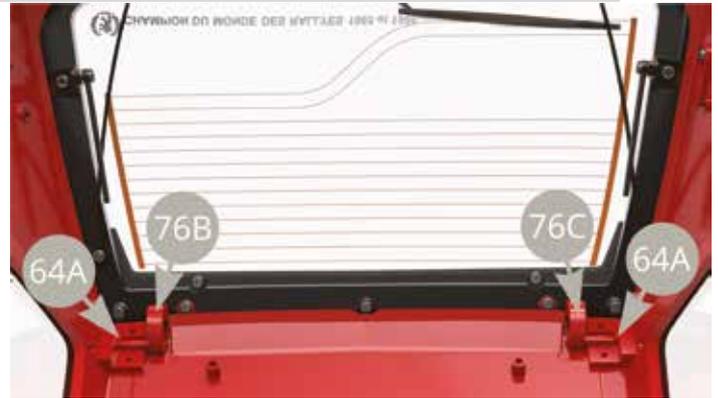
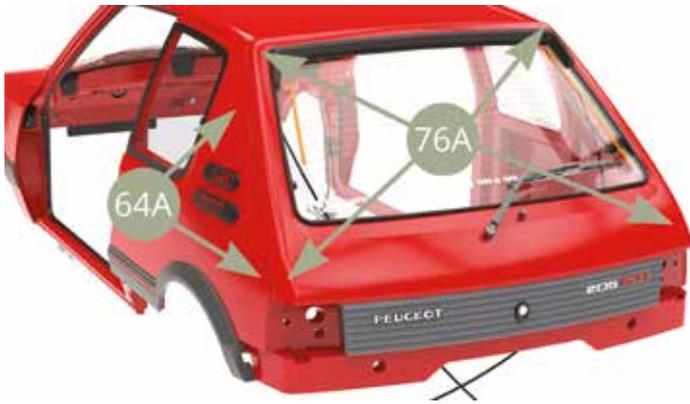
Fit 79B Bracket by its longer tab to 76A Tailgate frame right side and fix with CM screw.  
Fit 79B Bracket by its longer tab to 76A Tailgate frame left side and fix with CM screw.



Preassembled Tailgate.



Fit 76A Tailgate to 64A Body frame rear opening, fitting 76B Left and 76C Right tailgate hinge axles into respective grooves in 64A Body frame inner ceiling edge (lower illustrations).



Fit 79E Tailgate hinge clamps over 76B Left and 76C Right tailgate hinge axles and fix them with four BM screws (don't tighten too much BM screws at this moment). With closed Tailgate, tighten two AM screws.



Check opening and closing of 64A Tailgate. Adjust tension of four BM screws (previous illustration) if needed for smooth work of hinges.



## ***General view***



## ***Assembly drawings***



## The parts of issue 80



**80A** Ceiling panel

**80B** Assist handle (x3)

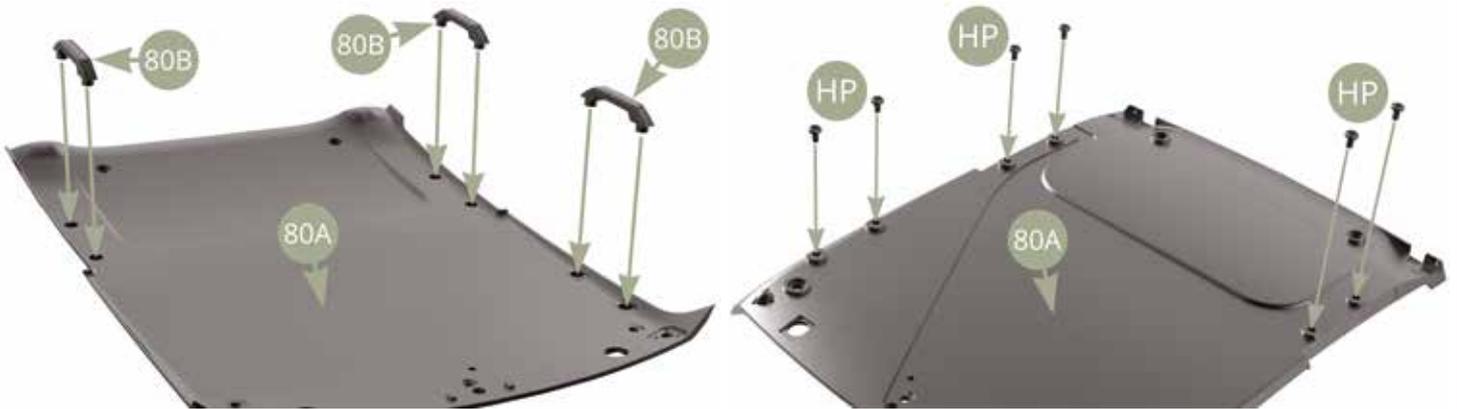
**80C** Interior lamp cable F

**80D** Tape (x3)

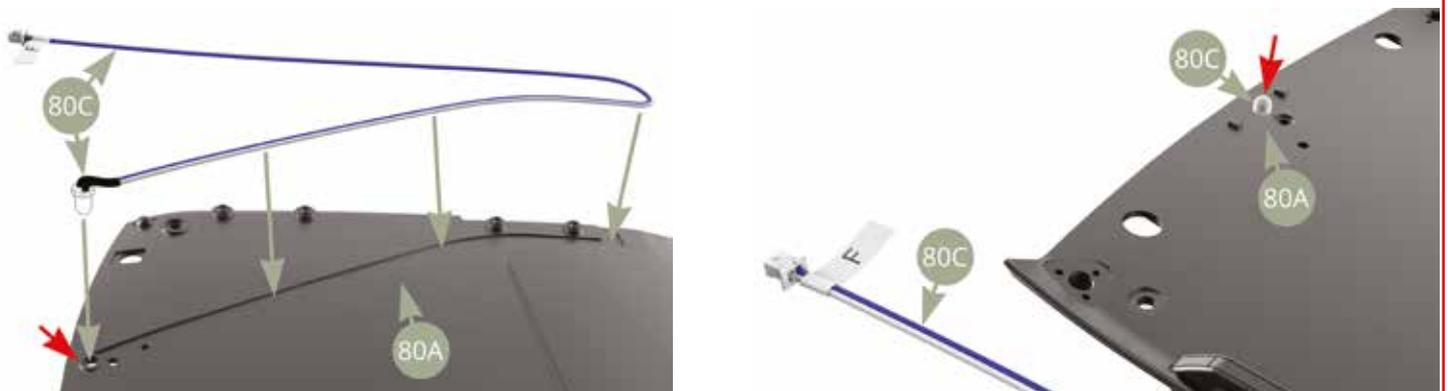
**HP** M 1,5 x 3 mm (x 7)

# Step 4

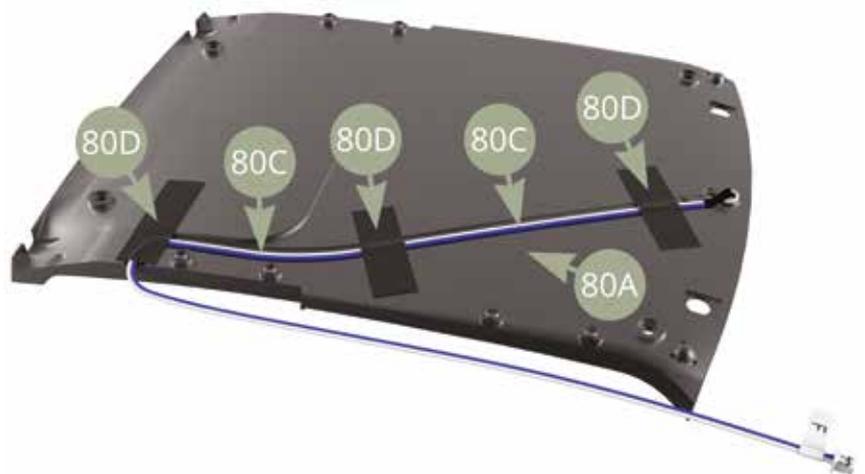
One by one, fit three 80B Assist handles to 80A Ceiling lining and fix each one with two HP screws (lower illustrations).



Fit 80C Interior lamp LED into 80A Ceiling lining socket (red arrow), check it showing on the opposite side (lower illustrations).



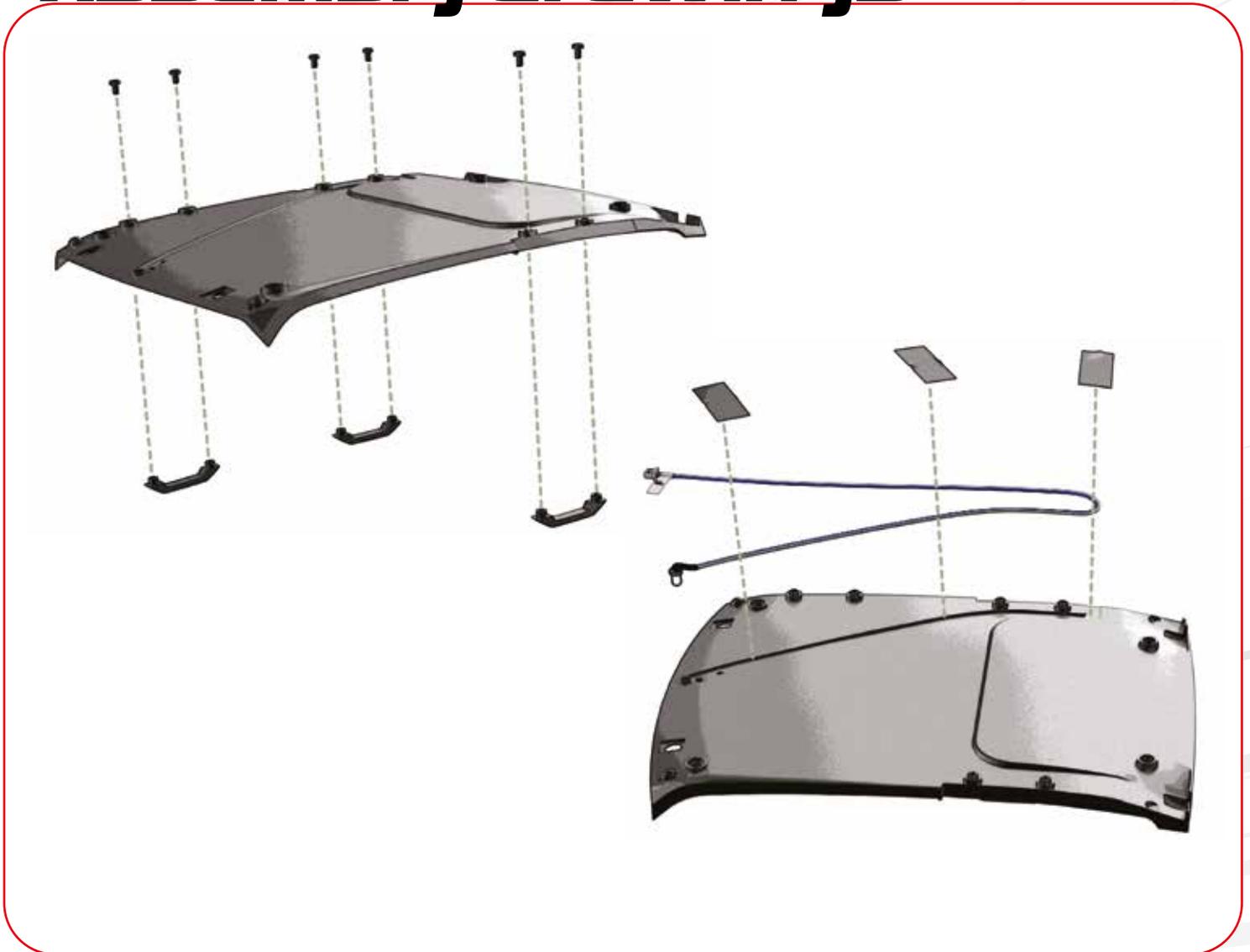
Lead 80C Interior lamp cable F along the groove on 80A Ceiling lining and fix with three 80D tape pieces.



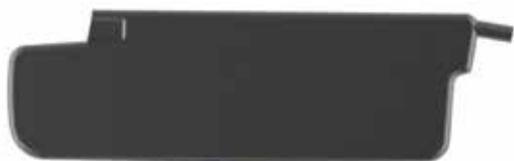
## General view



## Assembly drawings



## The parts of issue 81



81A

L



81B



81C



81D

R



81E



81F



81G

AP



HP



BM



81A Left sun visor

81B Tie down plate (x2)

81C Pivot axle (x2)

81D Right sun visor

81E Lamp housing

81F Interior lamp

81G Antenna base

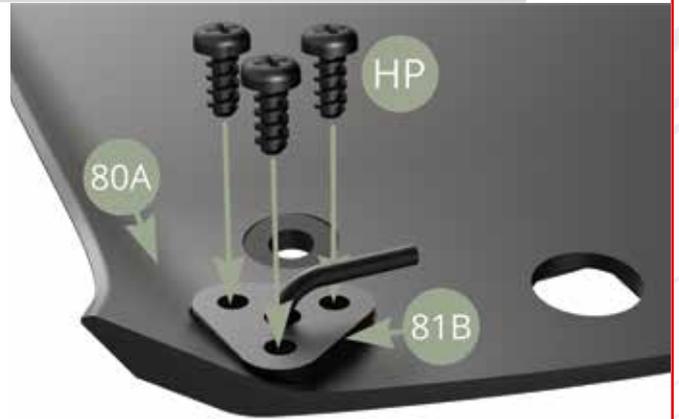
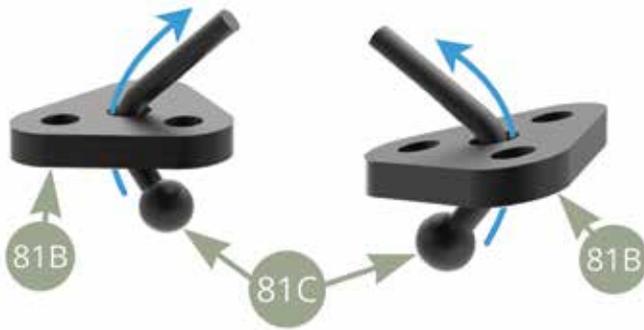
AP M 1,7 x 4 mm (x 3)

HP M 1,5 x 3 mm (x 7)

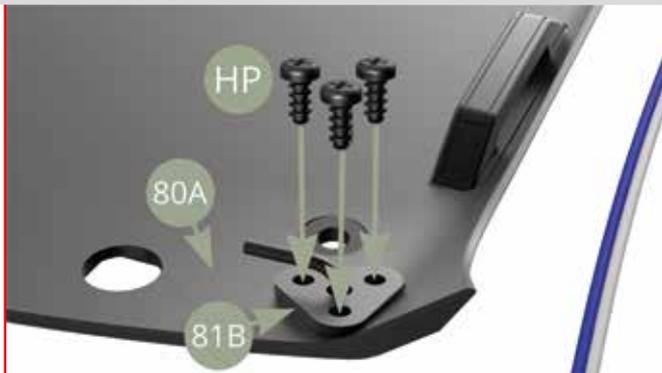
BM M 2,0 x 4 mm (x 5)

# Step 1

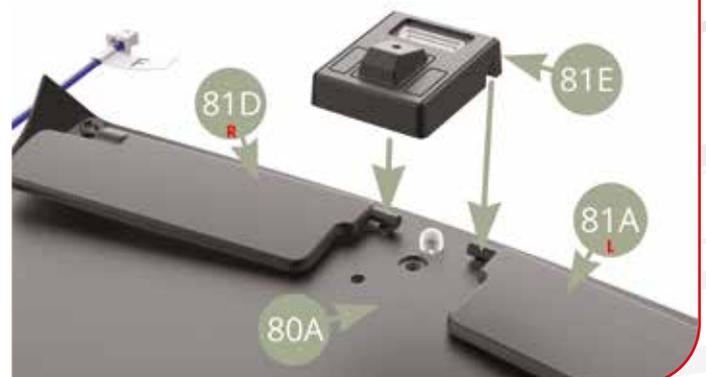
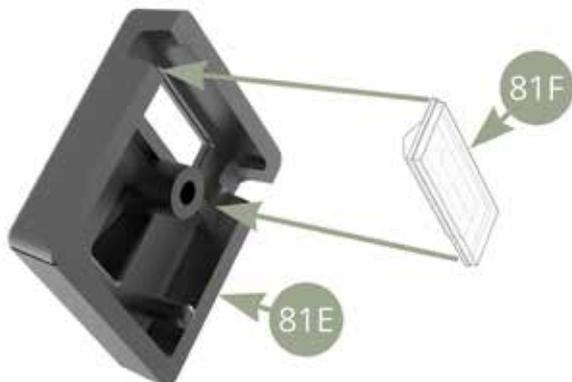
Fit 81C Pivot axles through center hole in 81B Tie down plates (blue arrows). Fix first 81B Tie down plate to 80A Ceiling panel left front corner with three HP screws.



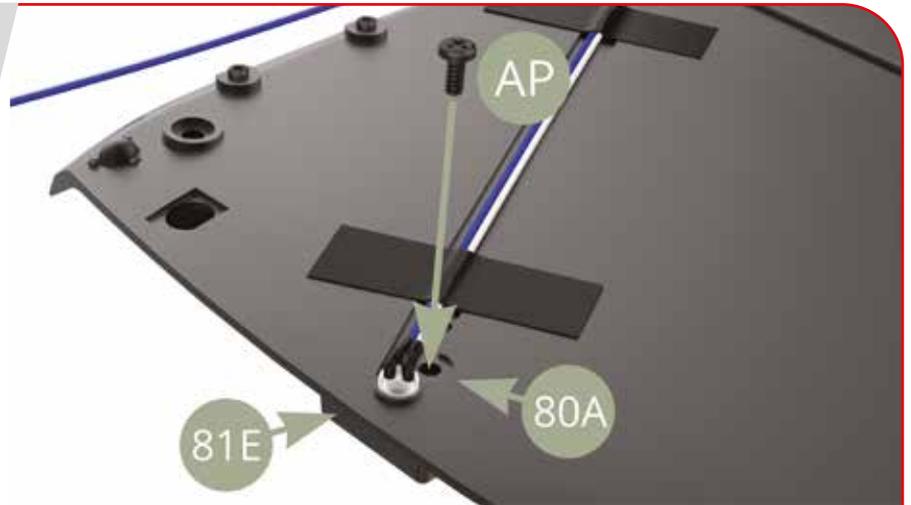
Fix second 81B Tie down plate to 80A Ceiling panel right front corner with three HP screws. Fit 81A Left and 81D Right sun visors to left and right 81C Pivot axles respectively.



Fit 81F Interior lamp into 81E Lamp housing. Fit 81E Lamp housing to 80A Ceiling panel, engaging also 81D Right and 81A Left Sun visors' pivot pins.



Fix 81E Lamp housing to 80A Ceiling panel with AP screw.



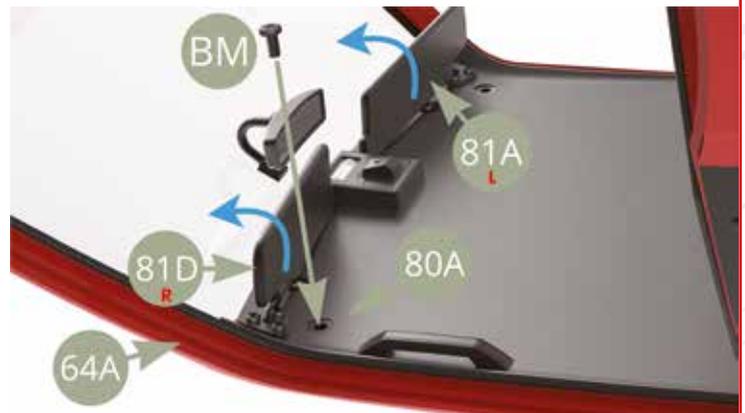
Fully preassembled Ceiling panel.



Fit 81G Antenna base to 64A Bodywork, and fix from below with AP screw (lower illustrations).



Fit 80A Ceiling panel inside 64A Bodywork. Raise up 81A Left and 81D Right Sun Visors (blue arrows) and fix 80A Ceiling panel at its right corner to 64A Bodywork with BM screw.



Fix 80A Ceiling panel at its left corner to 64A Bodywork with BM screw. Fix rear area of 80A Ceiling panel to 64A Bodywork with two more BM screws.



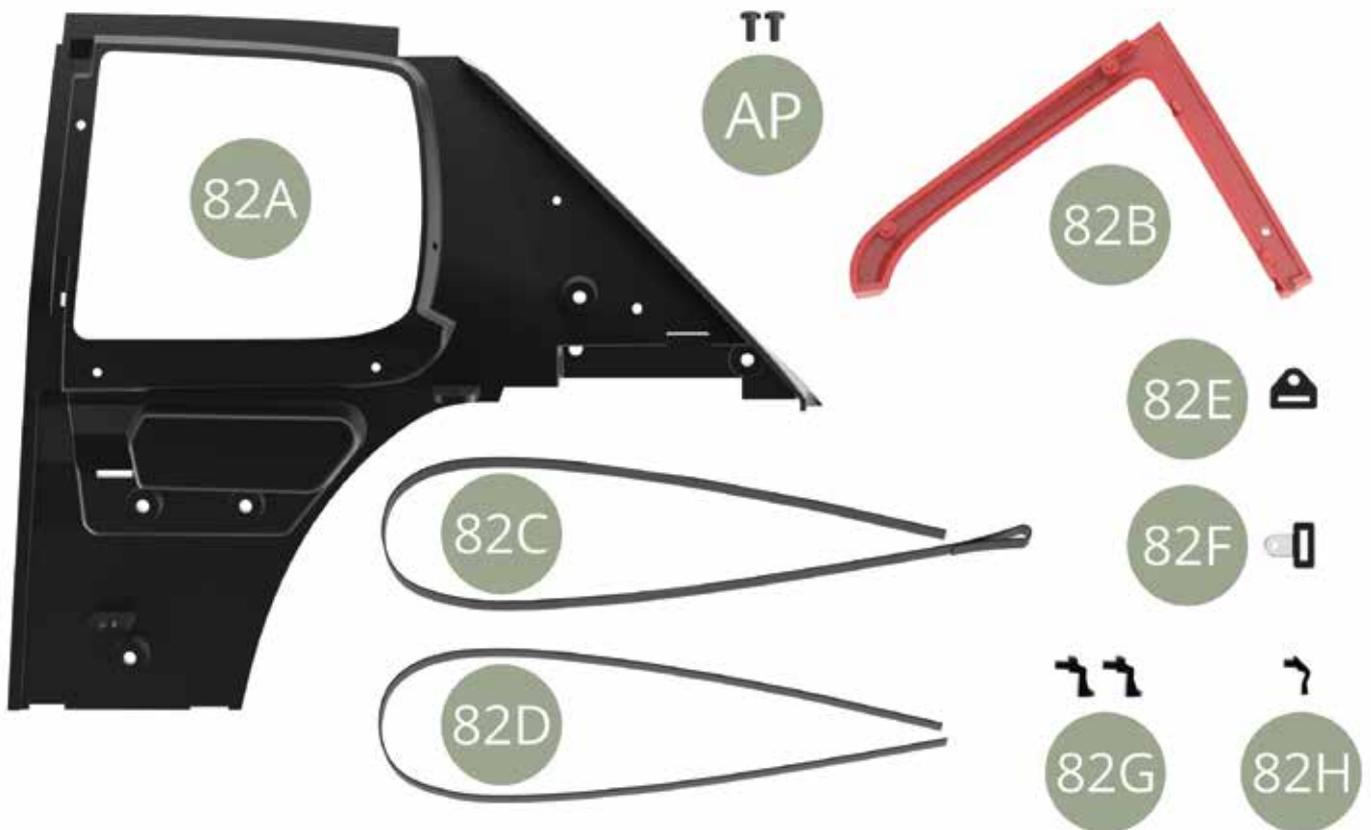
# General view



# Assembly drawings



## The parts of issue 82



**82A** Interior left panel

**82B** Windowsill frame

**82C** Front left safety belt

**82D** Rear left safety belt

**82E** Belt holder

**82F** Buckle

**82G** Quarterlight glass hinges (x2)

**82H** Quarterlight glass lever

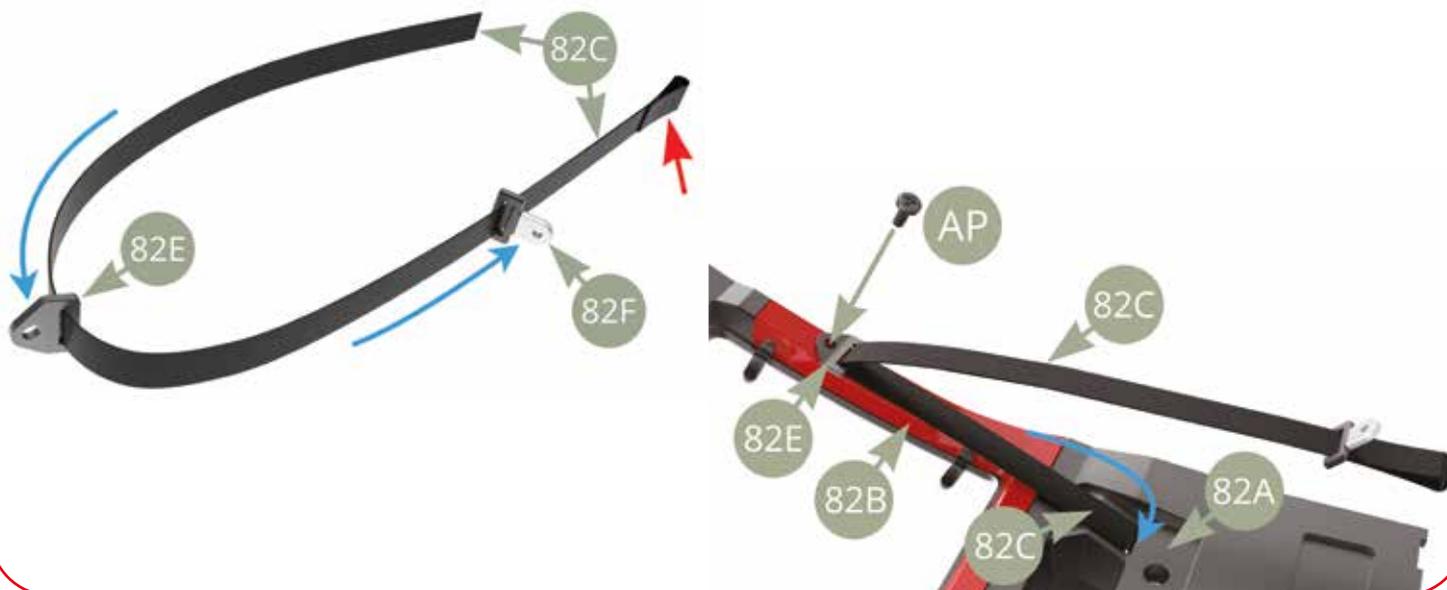
**AP** 1,7 x 4 mm (x 2)

## Step 2

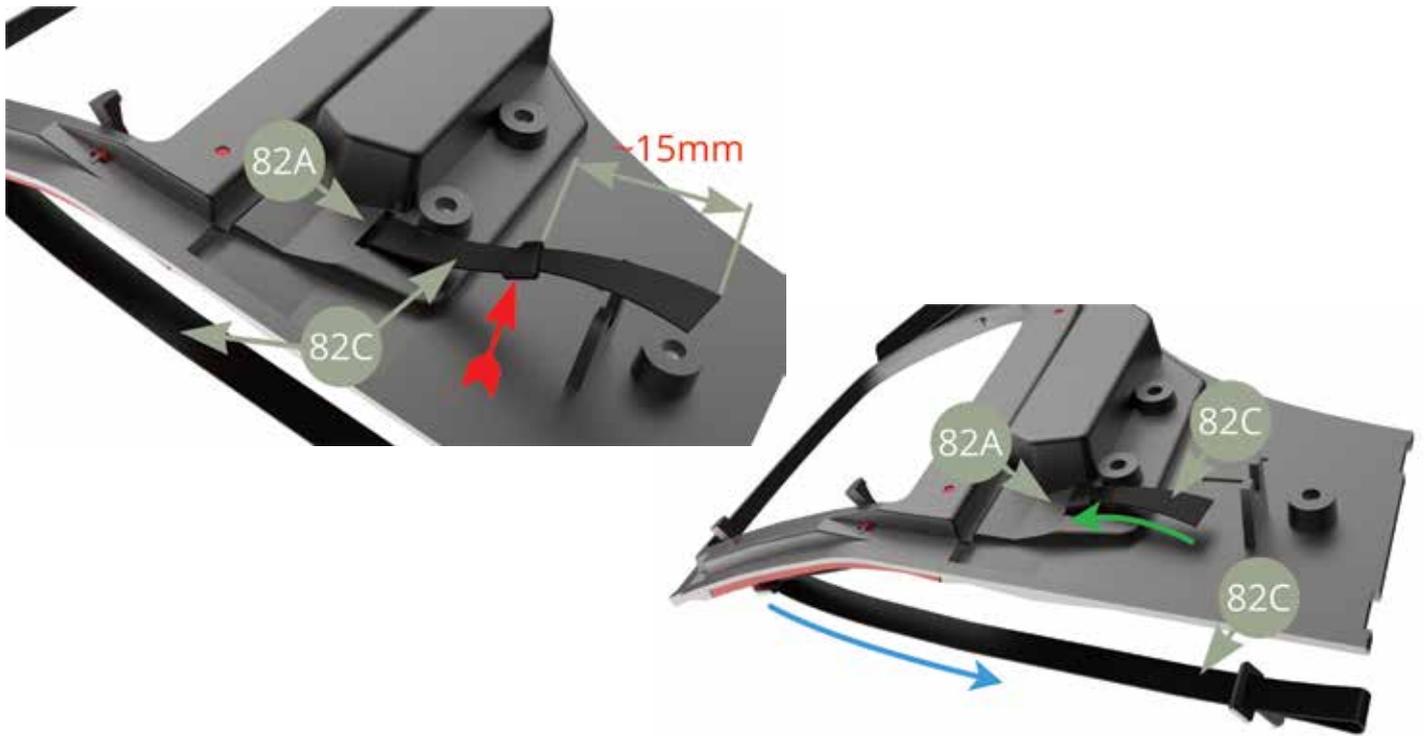
Fit 82B Windowsill frame to 82A Interior left panel. Fit two 82B Quarterlight glass hinges to 82B Windowsill frame.



Fit sequentially 82F Buckle and 82E Belt holder to 82C Front left safety belt with loop at the end (red arrow). Fit 82E Belt holder to 82B Windowsill frame and fix with AP screw. Lead 82C Front left safety belt into the slot of 82A Interior left panel (blue arrow).



Tie a knot (red arrow) at approximately 15mm distance form 82C Front left safety belt end, to serve as stopper. Pull 82C Front left safety belt as blue and green arrows point, to position the belt.



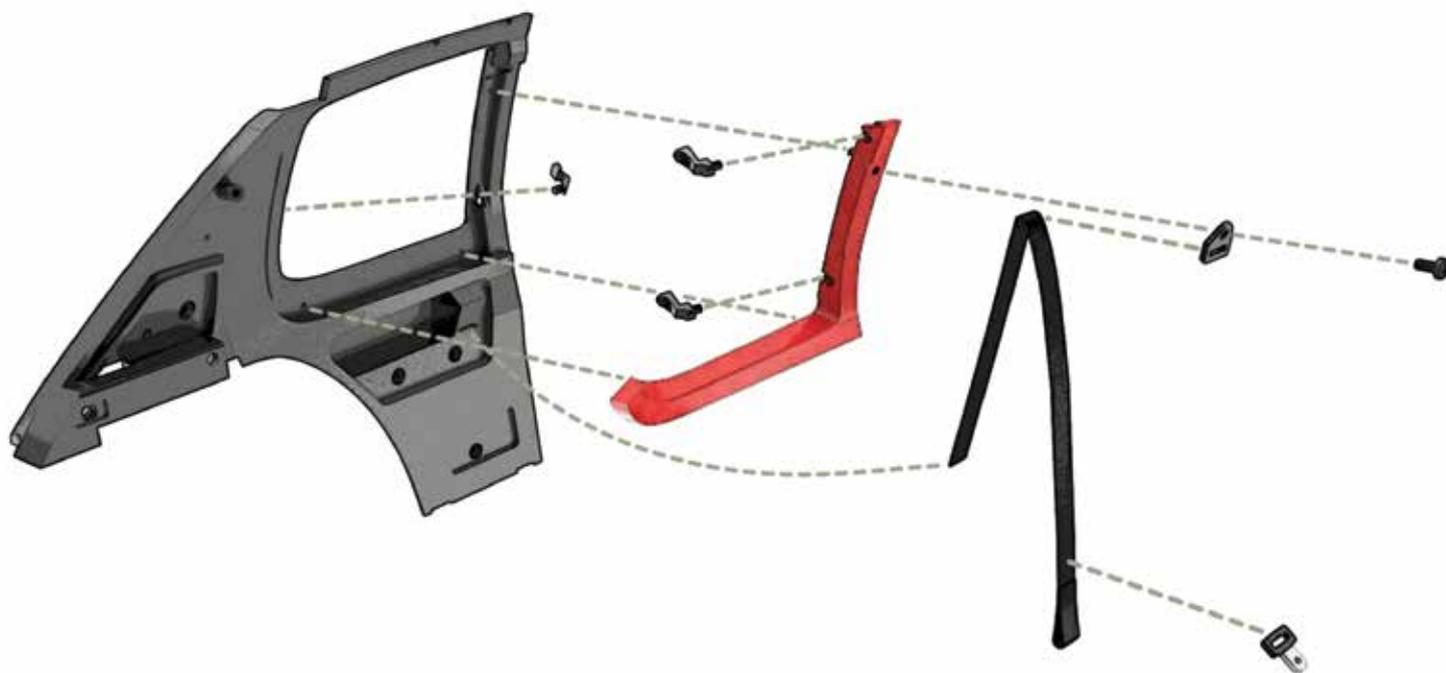
Fit 82H Quarterlight glass lever to 82A Interior left panel.



## ***General view***



## ***Assembly drawings***



## The parts of issue 83



83A



83B



83C



83D



83E



83F



AP



JM

**83A** Belt holder

**83B** Buckle

**83C** Ash tray panel

**83D** Deco grid panel

**83E** Deco grid panel

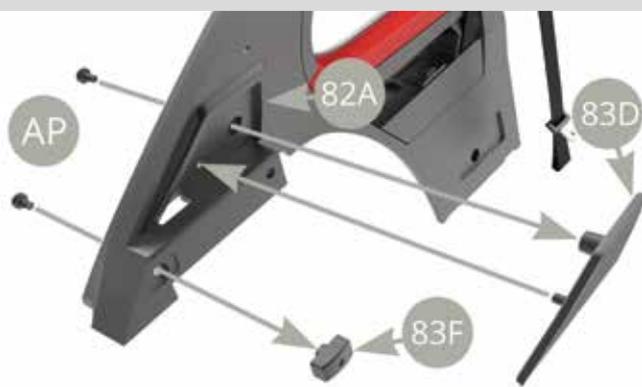
**83F** Parcel tray support

**AP** M 1,7 x 4 mm (x 9)

**JM** M 2,0 x 4 x 5 mm (x 3)

# Step 3

Fit 83C Ash tray panel to 82A Interior left panel and fix with two AP screws. Fit 83D Deco grid panel and 83F Parcel tray support to 82A Interior left panel and fix each one with AP screw.



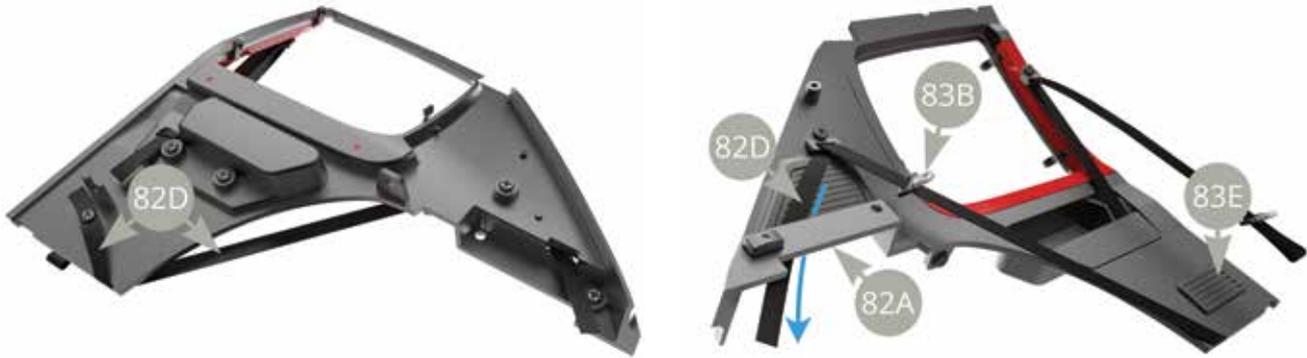
Fit 83A Belt holder and 83B Buckle to 82D Rear left safety belt (blue arrows). Fit 83A Belt holder to 82A Interior left panel and fix with AP screw. Pass one end of 82D Rear left safety belt via the slot in 82A Interior left panel (blue arrow).



Wrap the other end of 82D Rear left safety belt over the notch in lower edge of 82A Interior left panel (upper illustration, blue arrow) and fix it (punching with thick needle or awl, red arrow, lower illustration) with AP screw, attaching 83E Deco grid panel at the same time. Note 83B Buckle position on upper illustration.



Lower end of 82D Rear left safety belt is attached. Pull to tighten the upper end of 82D Rear left safety belt (blue arrow).



Fit 82A Interior left panel to 64A Bodywork and into the slot along 80A Ceiling panel rear left edge. Fix 82A Interior left panel to 64A Bodywork with two JM screws.



Open up the Tailgate (blue arrow), align and fit 79C Tailgate strut piston into 79D Tailgate strut cylinder. Fit 79D Tailgate strut cylinder to 82A Interior left panel and fix with AP screw, allowing the movement.



Check 79D Tailgate strut with closed Tailgate. Pull to tighten 82D Rear left safety belt (blue arrow).



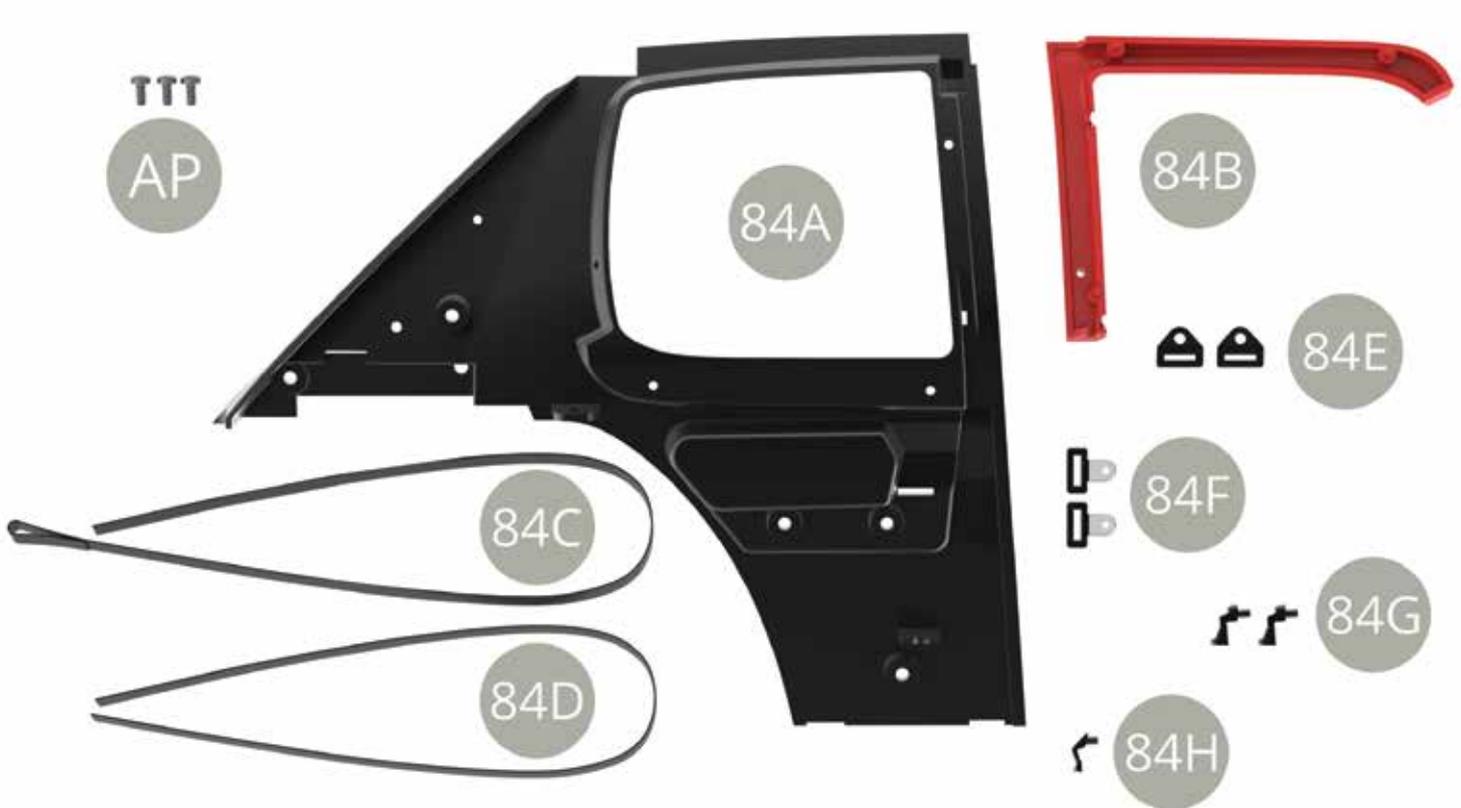
## **General view**



## **Assembly drawings**



## The parts of issue 84



**84A** Interior right panel

**84B** Windowsill frame

**84C** Front right safety belt

**84D** Rear right safety belt

**84E** Belt holder (x2)

**84F** Buckle (x2)

**84G** Quarterlight glass hinges (x2)

**84H** Quarterlight glass lever

**AP** M 1,7 x 4 mm (x 3)

# Step 4

Fit 84B Windowsill frame to 84A Interior right panel.  
Fit two 84B Quarterlight glass hinges to 84B Windowsill frame.



Fit sequentially 84F Buckle and 84E Belt holder to 84C Front right safety belt with loop at the end (red arrow). Fit 84E Belt holder to 84B Windowsill frame and fix with AP screw. Lead 84C Front right safety belt into the slot of 84A Interior right panel (blue arrow).



Tie a knot (red arrow) at approximately 15mm distance from 84C Front right safety belt end, to serve as stopper. Pull 84C Front right safety belt as blue and green arrows point, to position the belt.



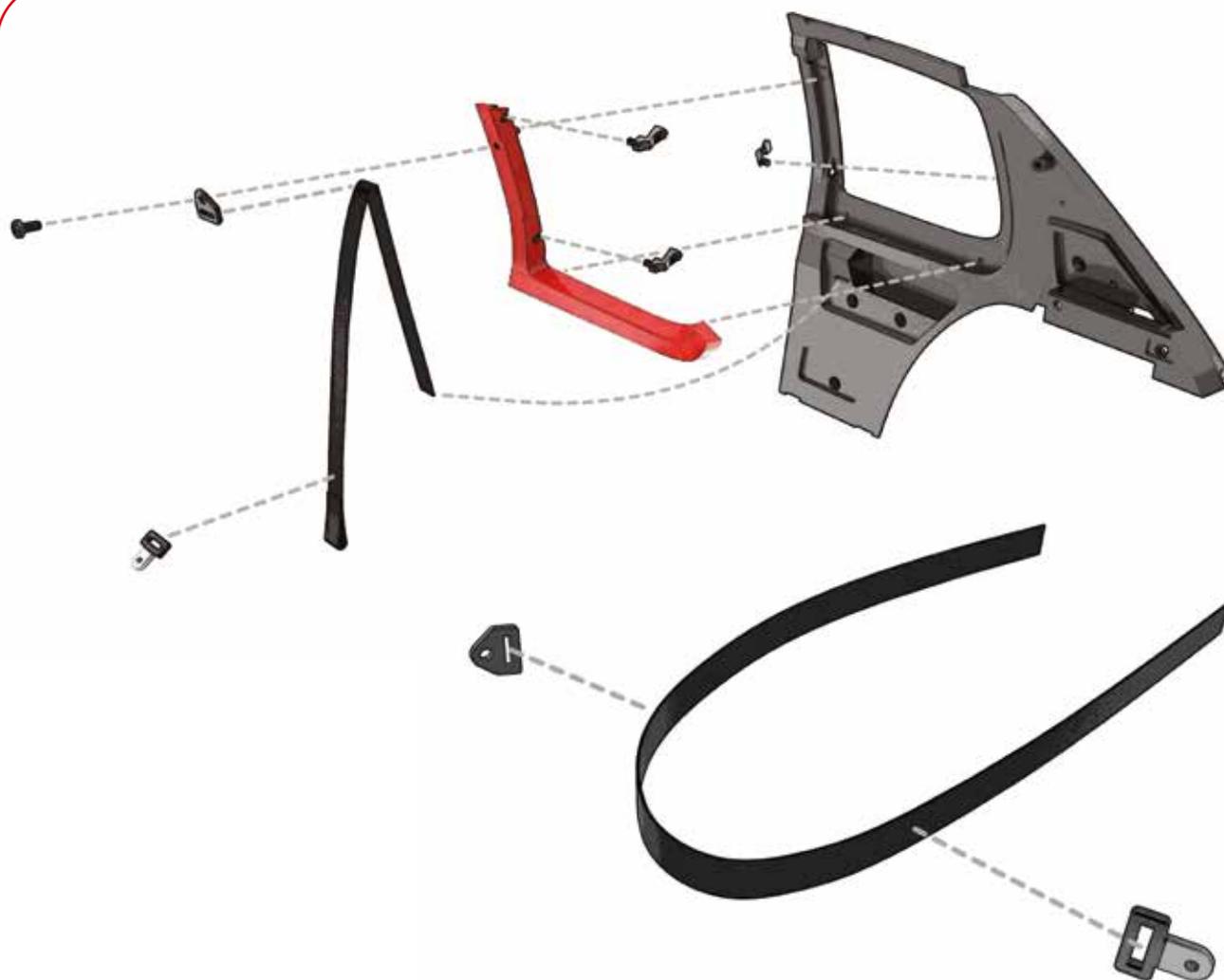
Fit 84H Quarterlight glass lever to 84A Interior right panel. Fit 84E Belt holder and 84F Buckle to 84D Rear right safety belt (blue arrows).



## **General view**



## **Assembly drawings**



## The parts of issue 85



85A Ash tray panel

85B Deco grid panel

85C Deco grid panel

85D Parcel tray

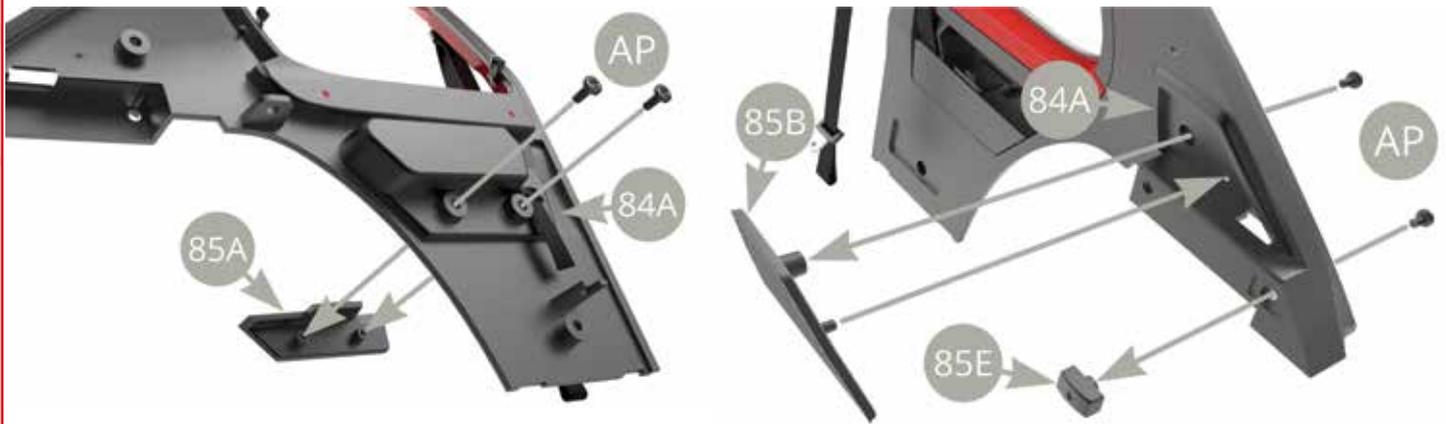
85E Parcel tray support

AP M 1,7 x 4 mm (x 8)

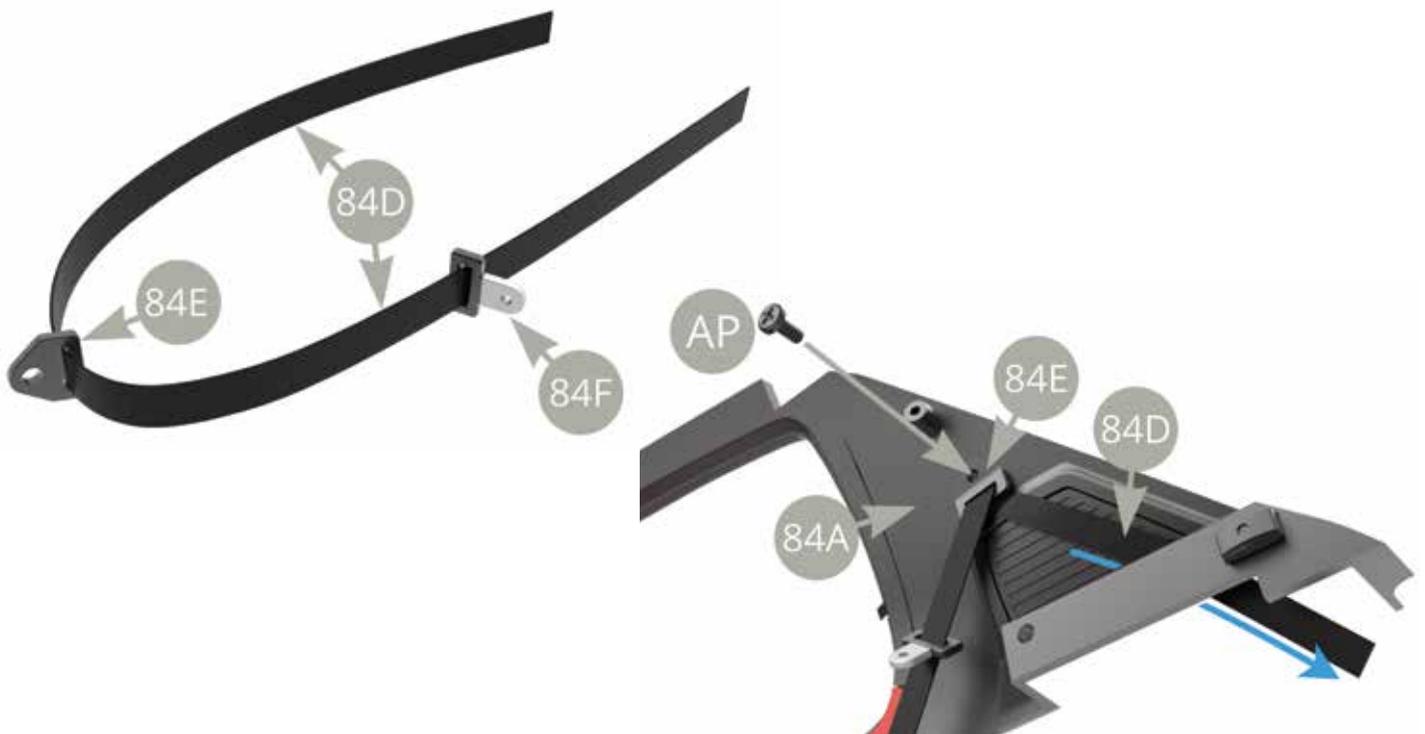
JM M 2,0 x 4 x 5 mm (x 3)

# Step 1

Fit 85A Ash tray panel to 84A Interior right panel and fix with two AP screws. Fit 85B Deco grid panel and 85E Parcel tray support to 84A Interior right panel and fix each one with AP screw.



Take previously prepared 84D Rear right safety belt with 84E Belt holder and 84F Buckle on it. Fit 84E Belt holder to 84A Interior right panel and fix with AP screw. Pass one end of 84D Rear right safety belt via the slot in 84A Interior right panel. (blue arrow).



Wrap the other end of 84D Rear right safety belt over the notch in lower edge of 84A Interior right panel (upper illustration, blue arrow) and fix it (punching with thick needle or awl, red arrow, lower illustration) with AP screw, attaching 85C Deco grid panel at the same time. Note 84F Buckle position on upper illustration.



Lower end of 84D Rear right safety belt is attached.



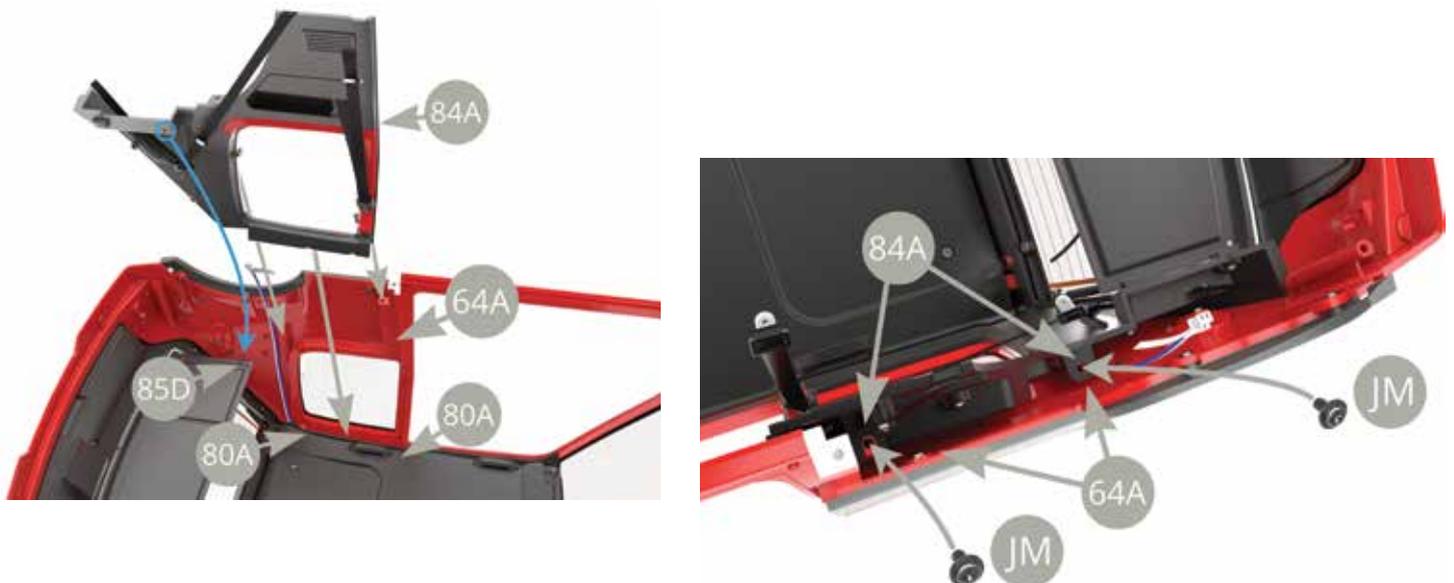
Pull to tighten the upper end of 84D Rear right safety belt (blue arrow).



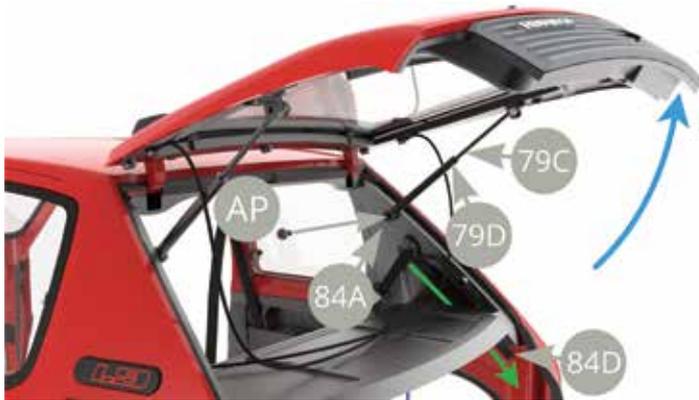
Pull to tighten the upper end of 84D Rear right safety belt (blue arrow). Lead 80C Cable along 80A Ceiling panel edge to exit where green arrow point. Fit 85D Parcel tray left side peg into the socket on 82A Interior left panel, holding it suspended.



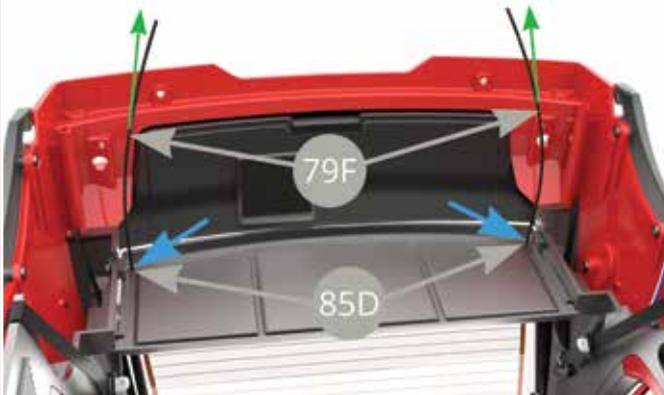
Fit 84A Interior right panel to 64A Bodywork and into the slot along 80A Ceiling panel rear right edge, at the same time catch 85D Parcel tray right side peg into the socket on 84A Interior right panel (blue arrow). Fix 84A Interior right panel to 64A Bodywork with two JM screws.



Open up the Tailgate (blue arrow), align and fit 79C Tailgate strut piston into 79D Tailgate strut cylinder on the right side of car. Pull to tighten 84D Rear right safety belt (blue arrow). Pass 79F Parcel tray support cords through the openings at rear edge of 85D Parcel tray.



Close the Tailgate, upturn the car body, pull 79F Parcel tray support cords to tighten them, with 85D Parcel tray itself in its stowed (horizontal) position. Tie 79F Cords to knots close to 85D Parcel tray surface (blue arrows). Upturn car body again, open the Tailgate, the 85D Parcel tray will lift up, pulled by 79F Cords. Cut excess lengths of 79F Cords some 5mm lower from the knots (green arrows).



Excess tails of 79F Cords are cut off some 5mm above knots.



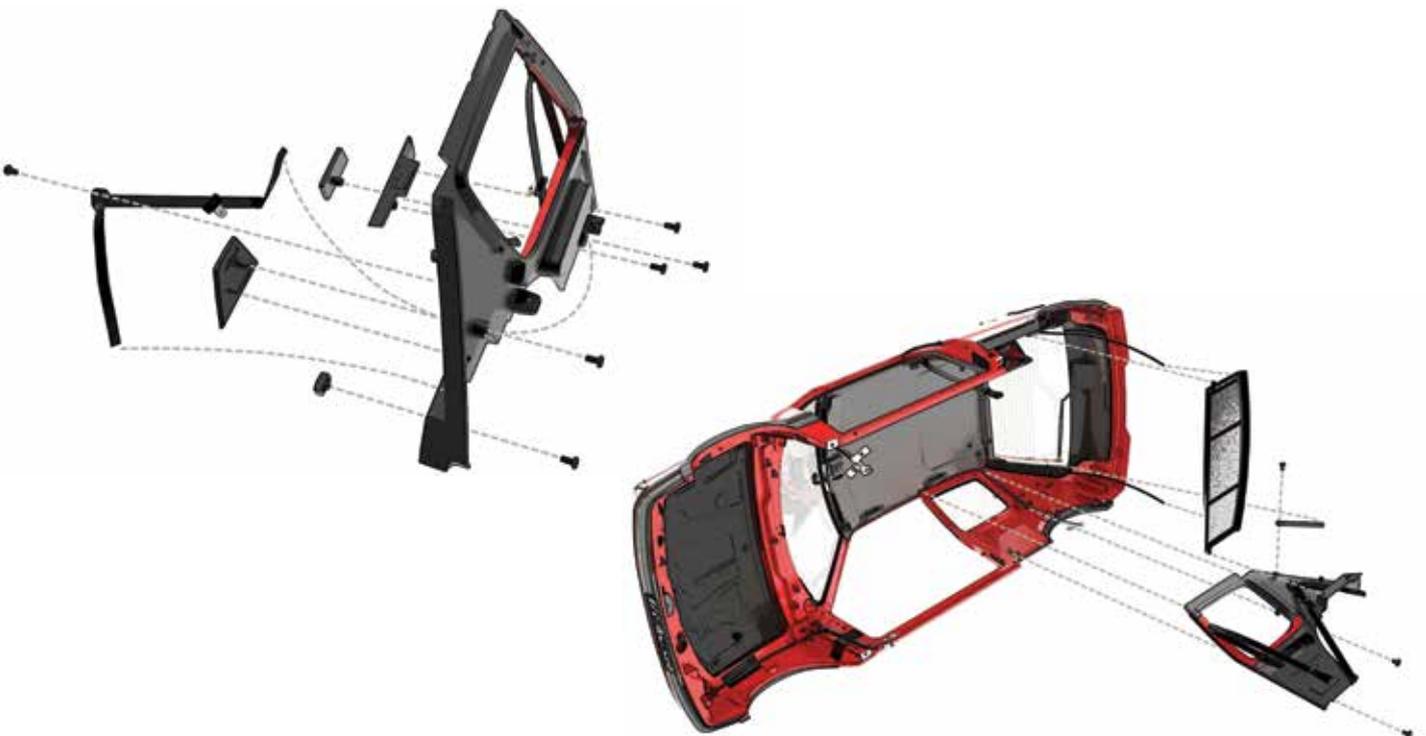
Final rear interior views



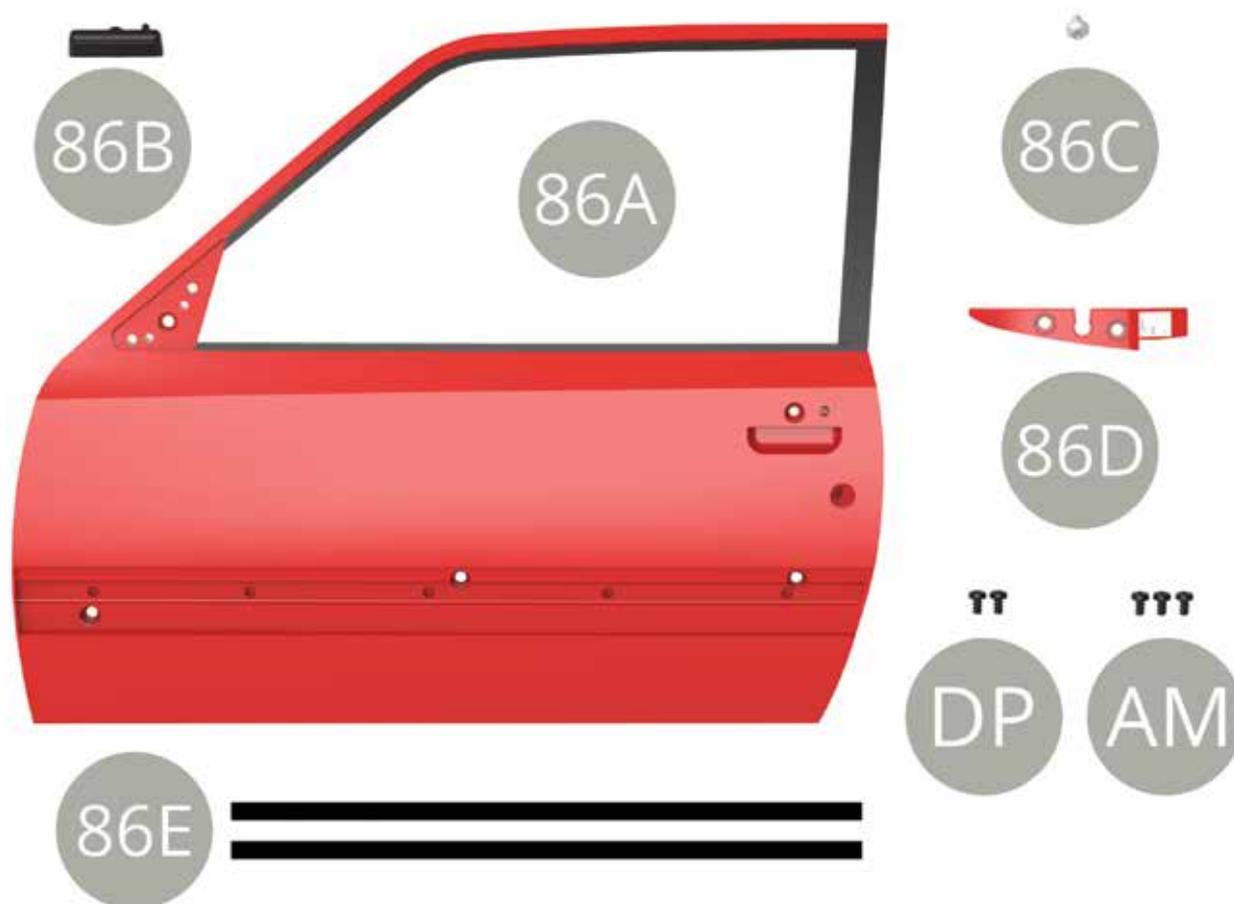
## General view



## Assembly drawings



## The parts of issue 86



**86A** Left door

**86B** Door handle

**86C** Cylinder lock

**86D** Lock plate

**86E** Glass protective strip

**DP** M 1,7 x 3 mm (x 2)

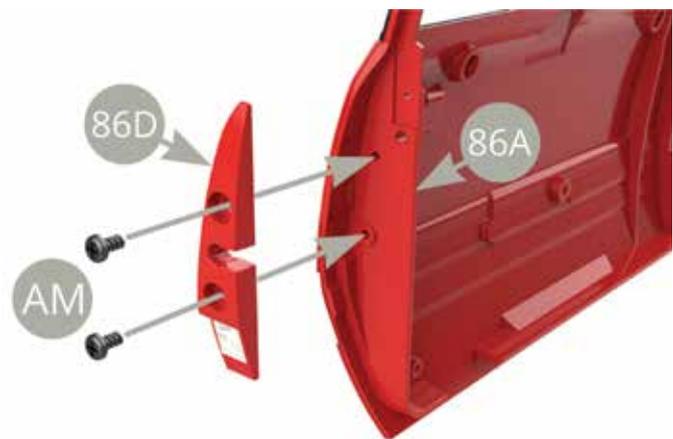
**AM** M 1,7 x 3 mm (x 3)

## Step 2

Fit 86B Door handle to 86A Left door and fix with DP screw. Fit 86C Cylinder lock to 86A Left door. (lower illustrations)



Fit 86D Lock plate to 86A Left door and fix with two AM screws.



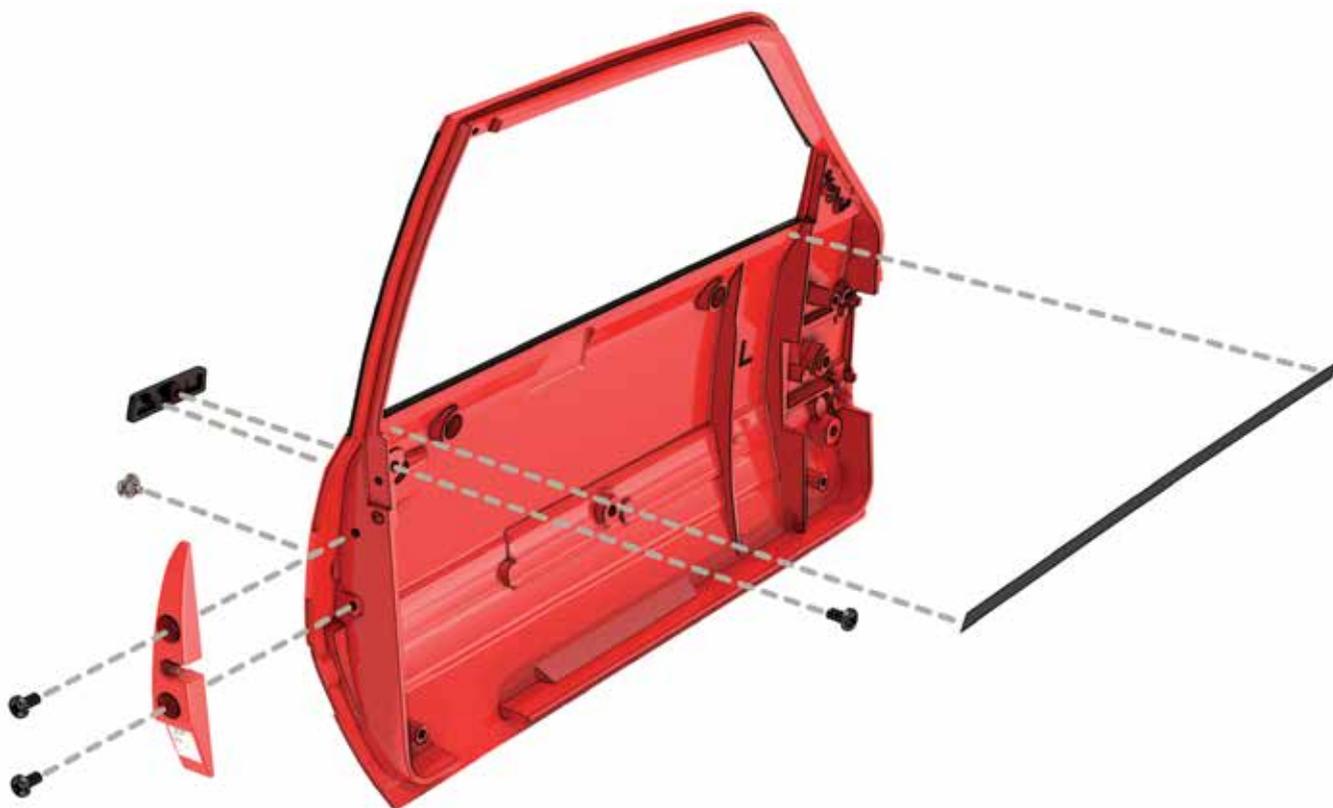
Peel 86E Glass protective strip off its backing (blue arrow) and apply along 86A Left door lower inner window edge (lower illustrations).



## **General view**



## **Assembly drawings**



## The parts of issue 87



**87A** Molding

**87B** Molding strip

**87C** Side mirror housing

**87D** Side mirror base

**87E** Side mirror

**87F** Leaf spring

**87G** Hinge

**AP** M 1,7 x 4 mm (x 5)

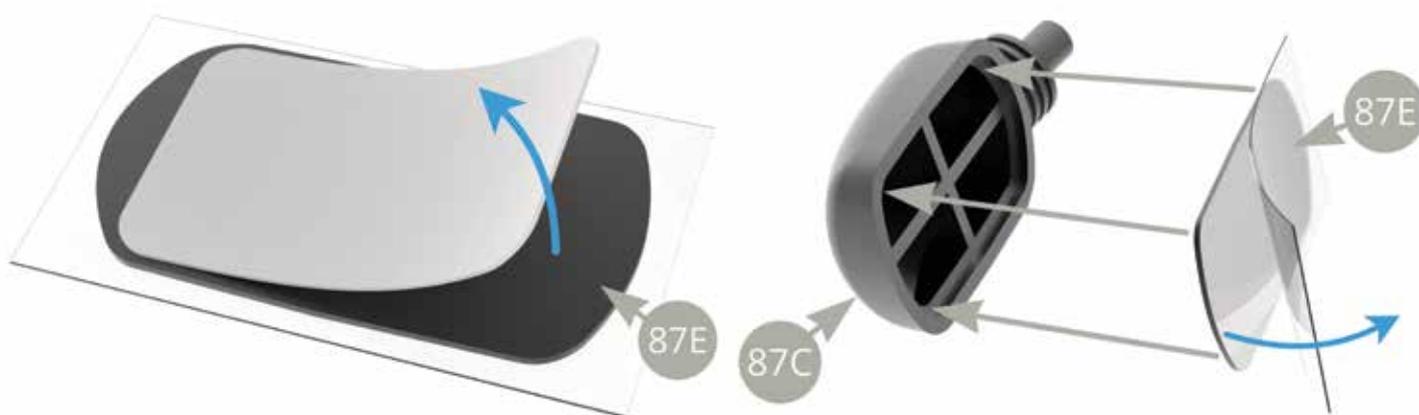
**FM** M 2,3 x 3 x 5,5 mm (x 2)

## Step 3

Attach 87B Molding strip to 87A Molding. Fit 87A Molding to 86A Left door and fix with three AP screws from the inner side of door panel (lower illustrations).



Lift backing paper off 87E Side mirror (upper image, blue arrow) and stick the mirror into 87C Side mirror housing, removing external protective film (lower image, blue arrow).



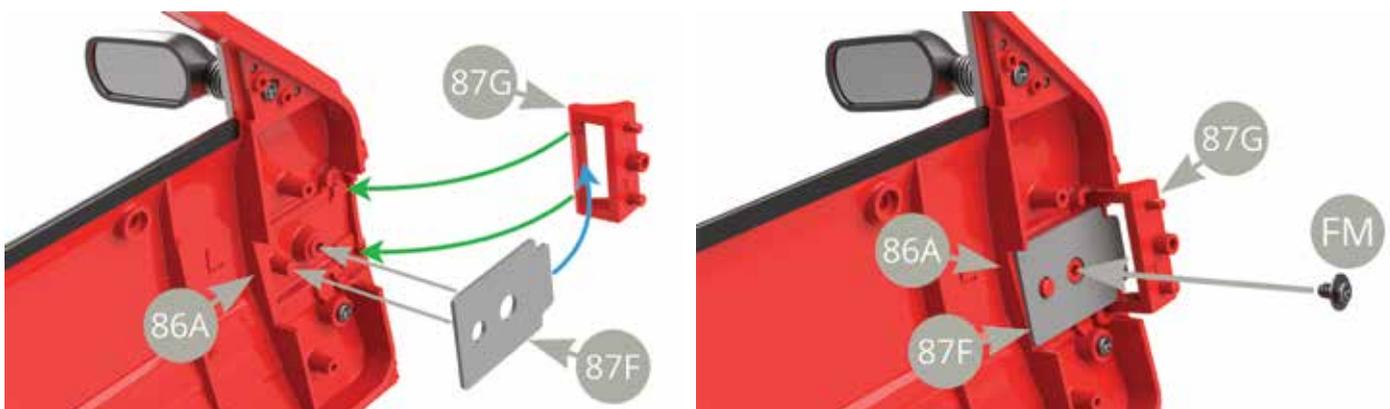
Fit 87D Side mirror base on its two pins to 86A Left door.



Fit 87C Side mirror housing to 87D Side mirror base and fix to 86A Left door from its inner side with AP screw (lower illustrations).



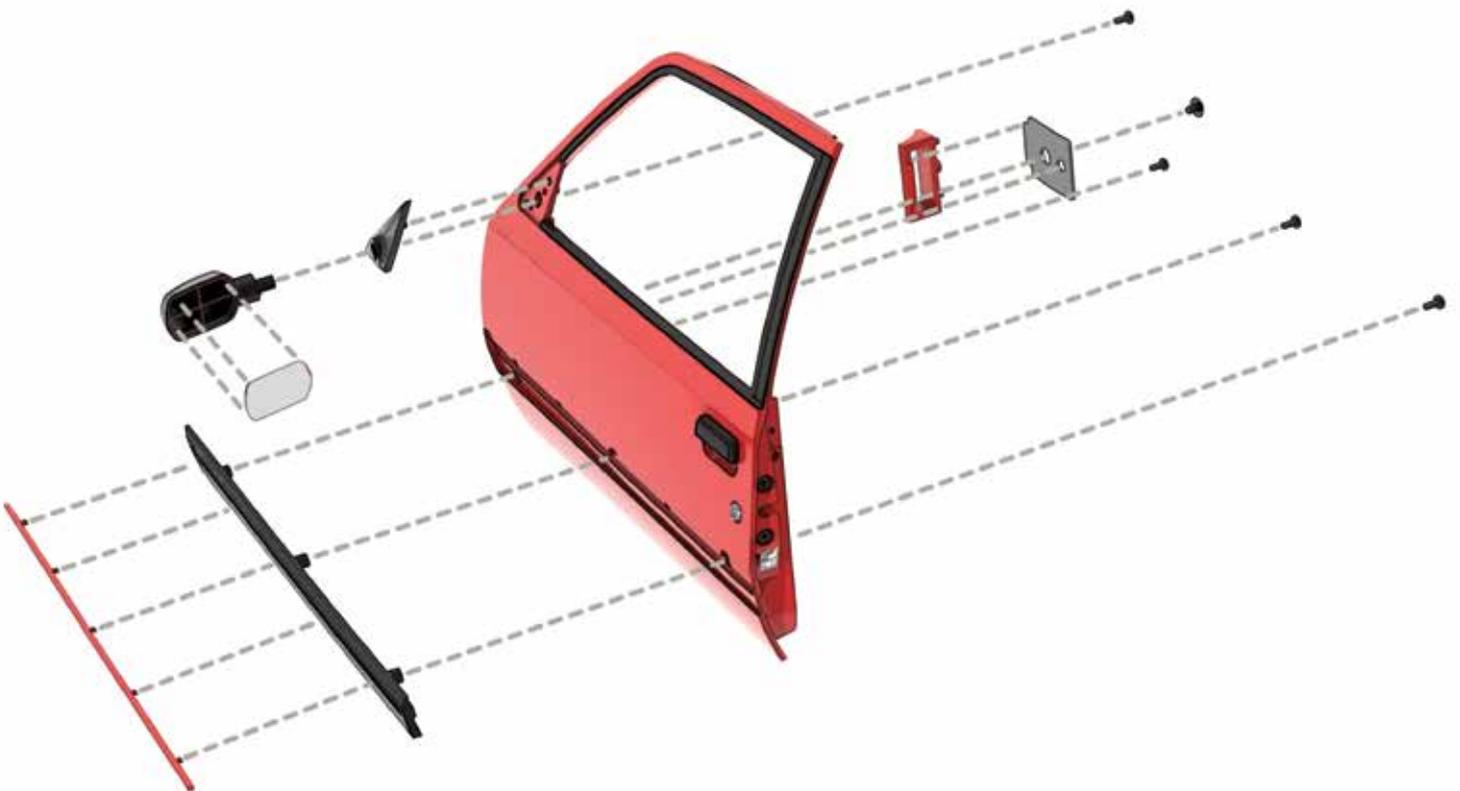
Fit 87G Hinge to 86A Left door (green arrows), then fit 87F Leaf spring to 86A Left door two pins, placing its shorter end over 87G Hinge axis (blue arrow). Fix 87F Leaf spring to 86A Left door with FM screw, allowing 87G Hinge to rotate.



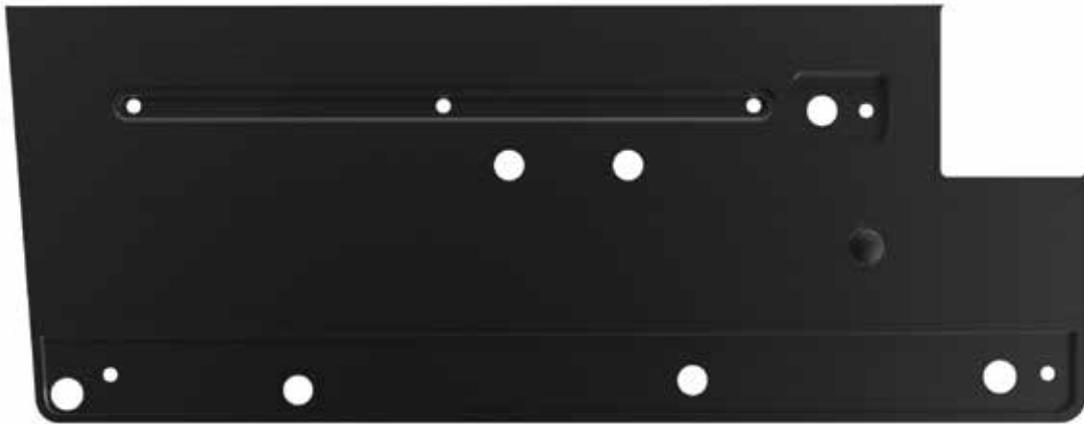
## ***General view***



## ***Assembly drawings***



## The parts of issue 88



88A



88B



88C



88D

**88A** Inner deco panel

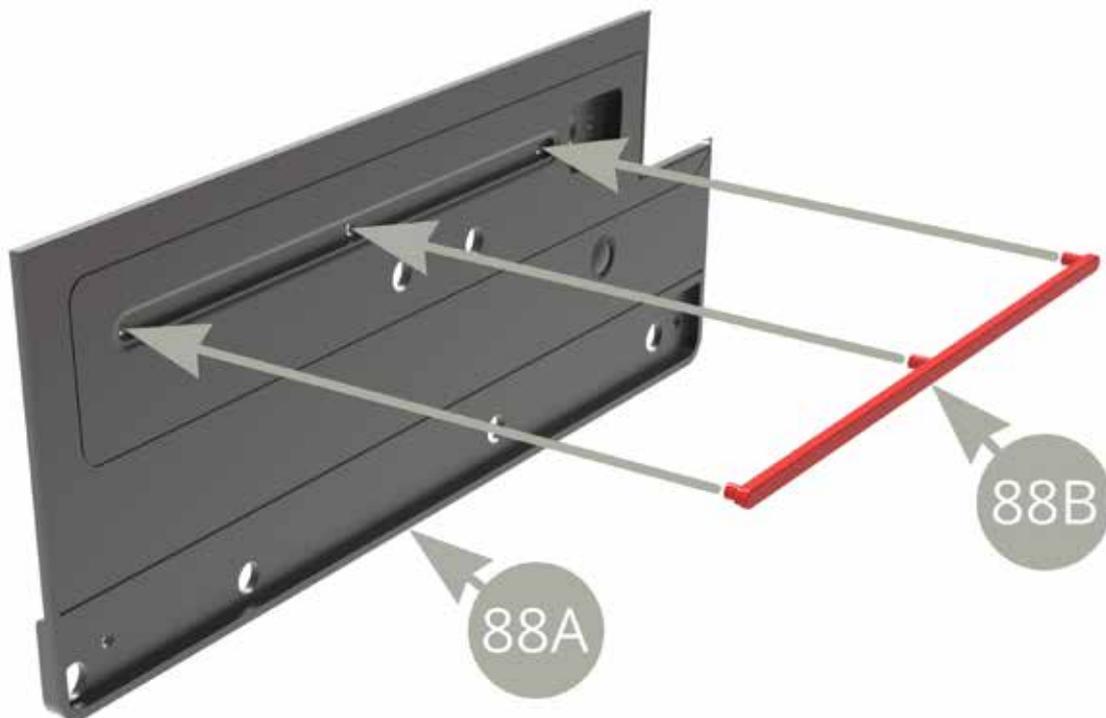
**88B** Deco panel trim

**88C** Rear view mirror lever panel

**88D** Elbow rest handle

# Step 4

Fit 88B Deco panel trim to 88A Inner deco panel.



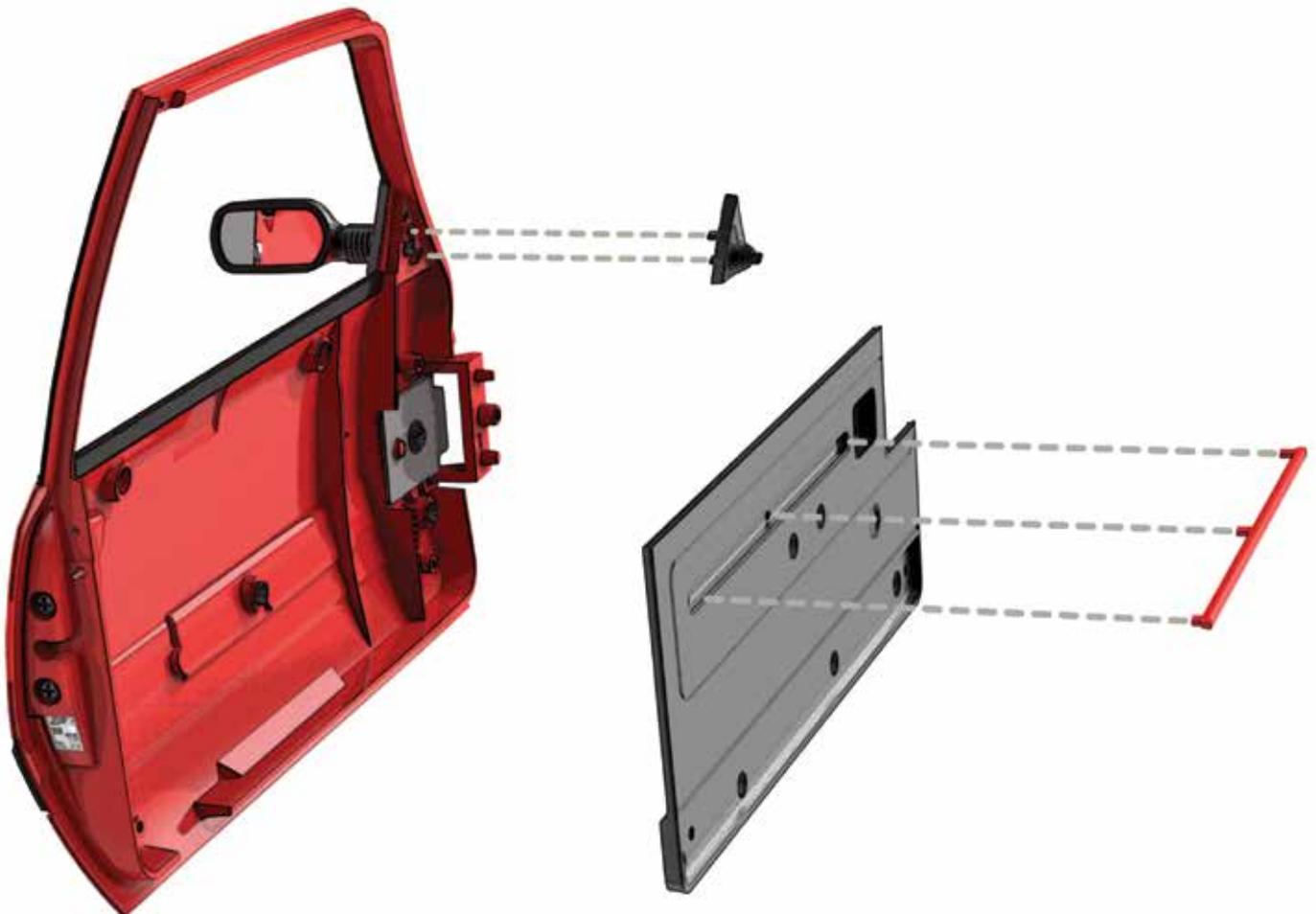
Fit 88C Rear view mirror lever panel to 86A Left door.



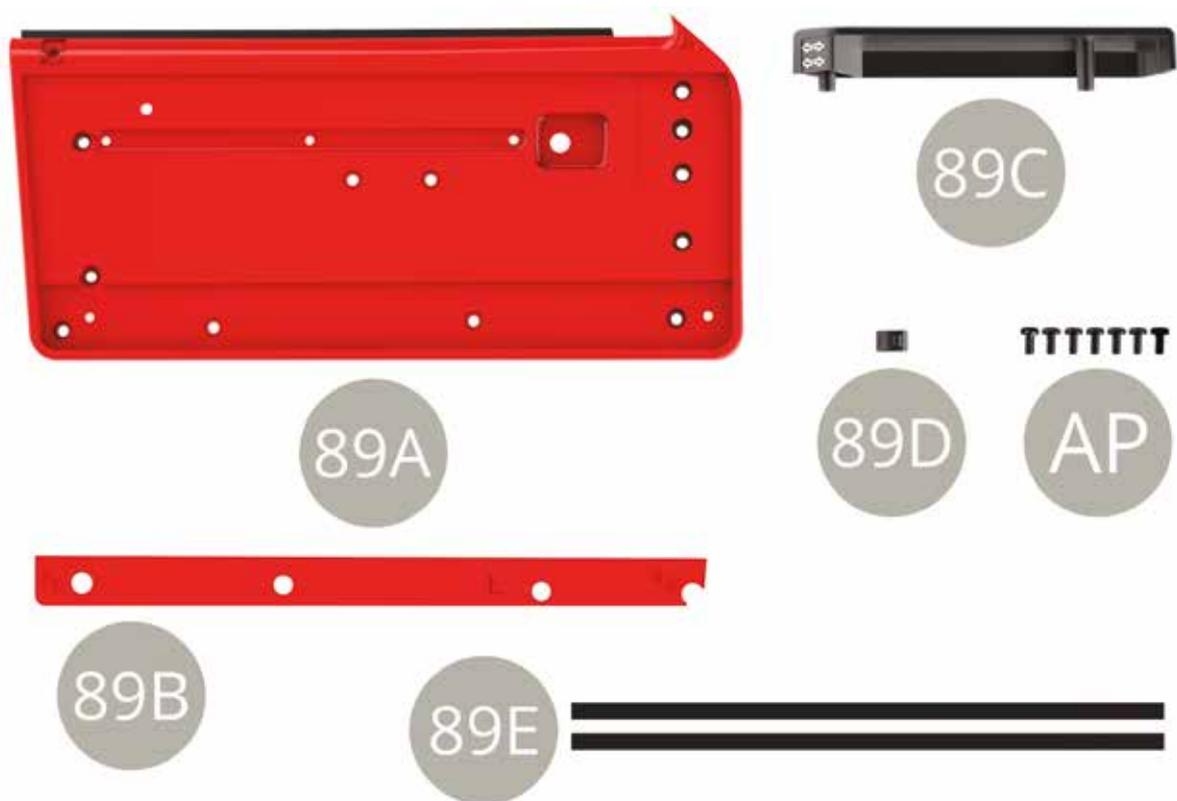
## General view



## Assembly drawings



## The parts of issue 89



**89A** Left door inner panel

**89C** Door pocket

**89E** Glass protective strip (x2)

**89B** Deco plank

**89D** Locking button

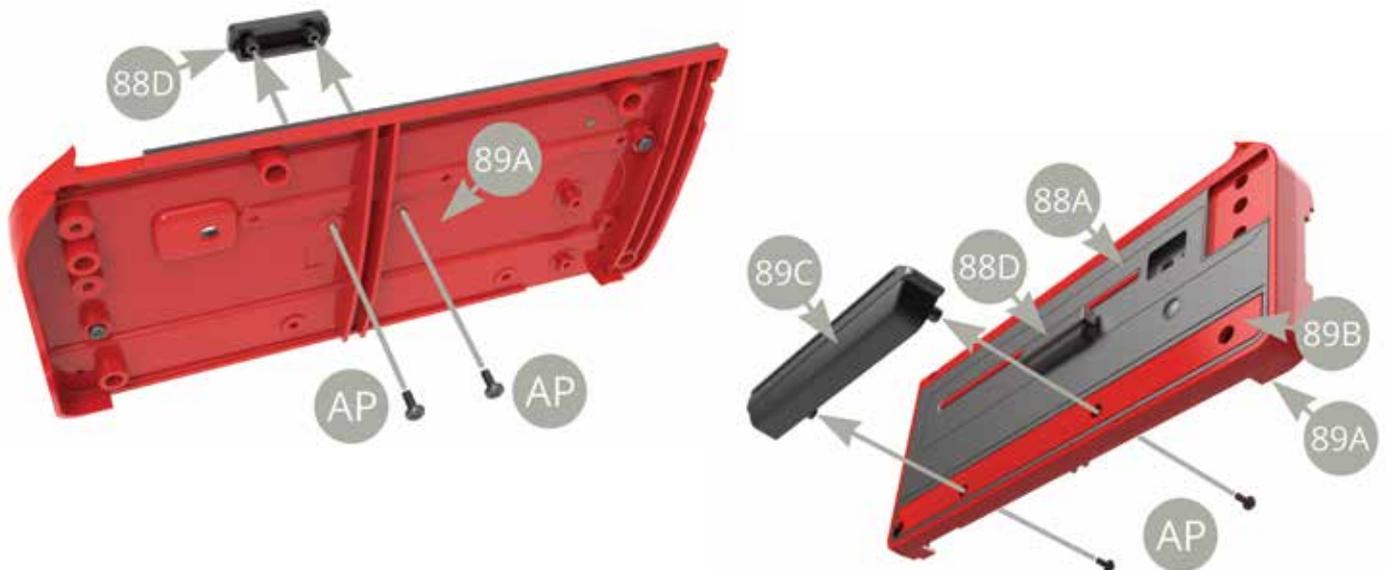
**AP** M 1,7 x 4 mm (x 7)

# Step 1

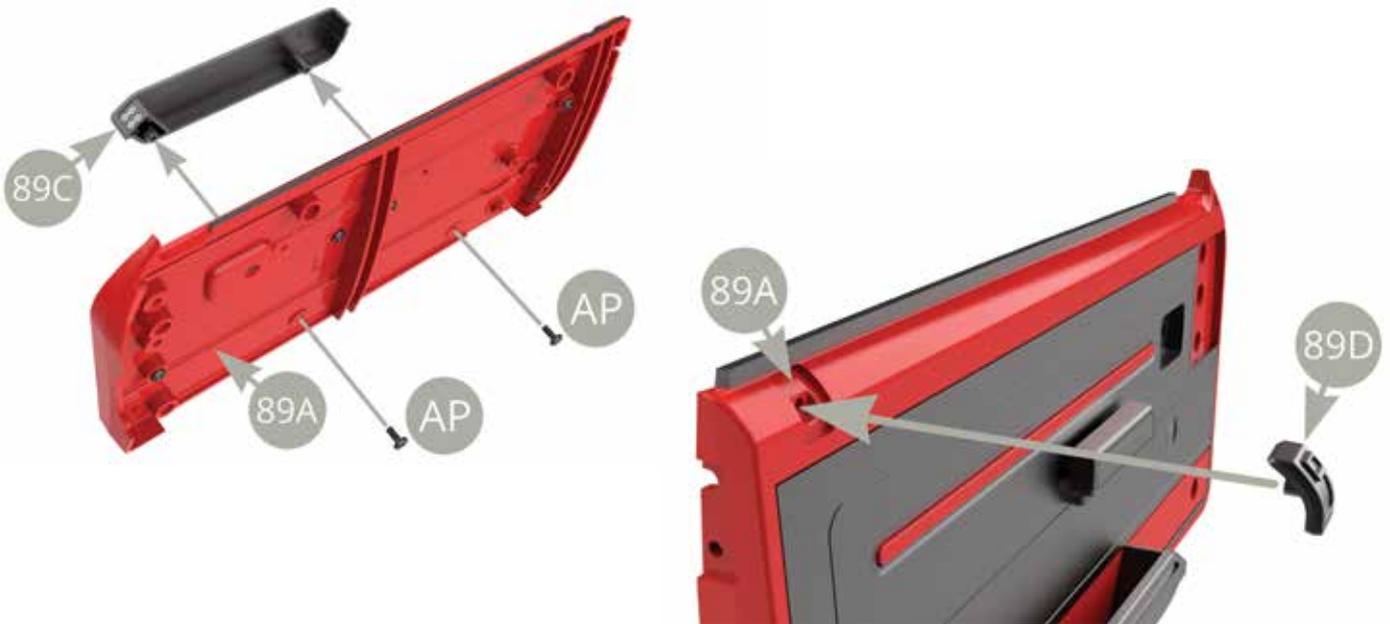
Fit 89B Deco plank to 88A Inner deco panel. Fit 88A Inner deco panel to 89A Left door inner panel and fix with two AP screws.



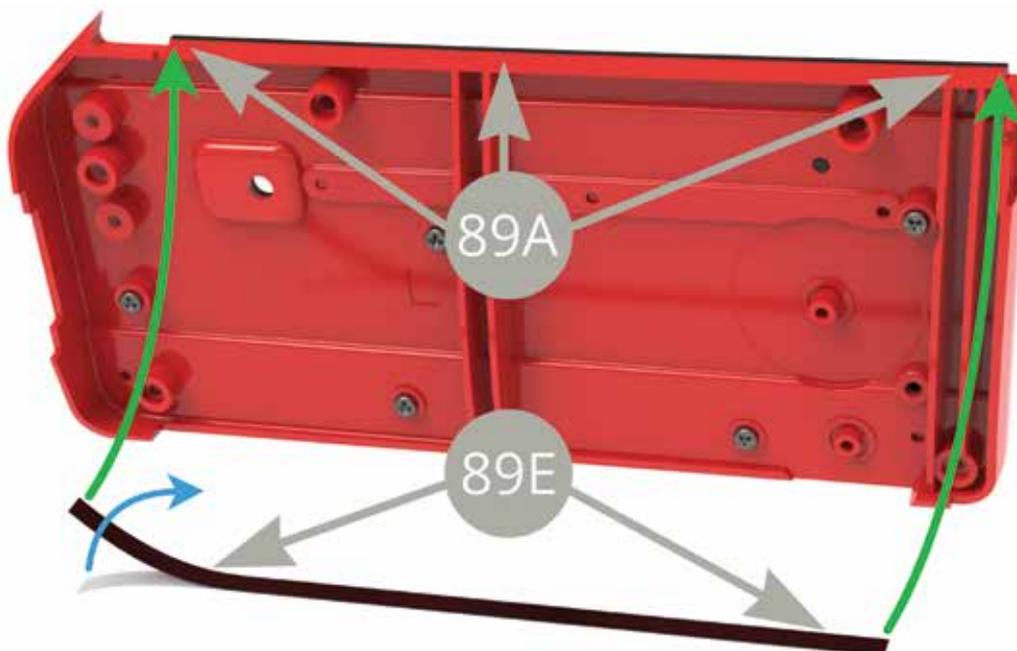
Fit 88D Elbow rest handle to 88A Inner deco panel and fix from back side to 89A Left door inner panel with two AP screws (lower illustrations). Fit 89C Door pocket to 89B Deco plank and fix to 89A Left door inner panel with two AP screws (next illustrations).



Fit 89D Locking button to 89A Left door inner panel.



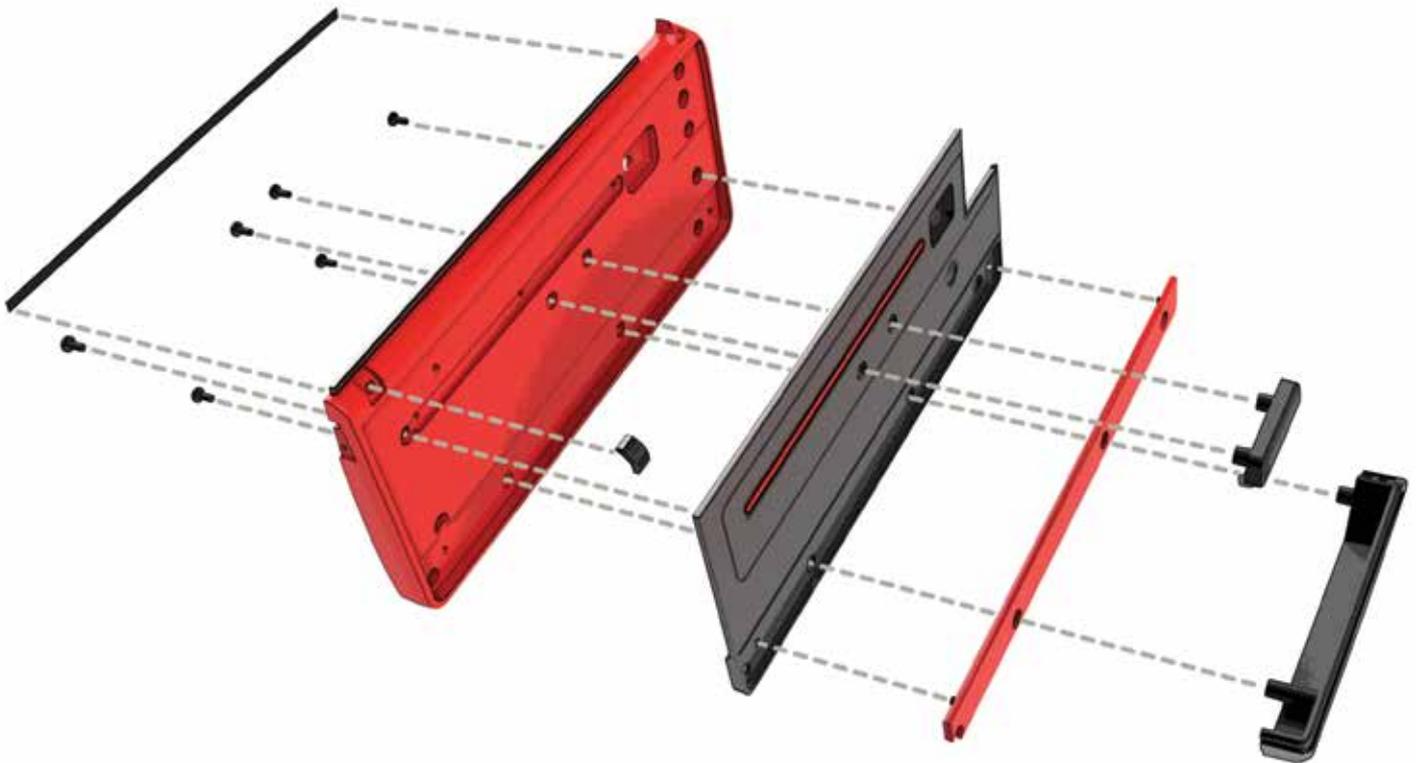
Peel 89E Glass protective strip off its backing paper (blue arrow) and stick along the upper edge of 89A Left door inner panel back side (green arrows).



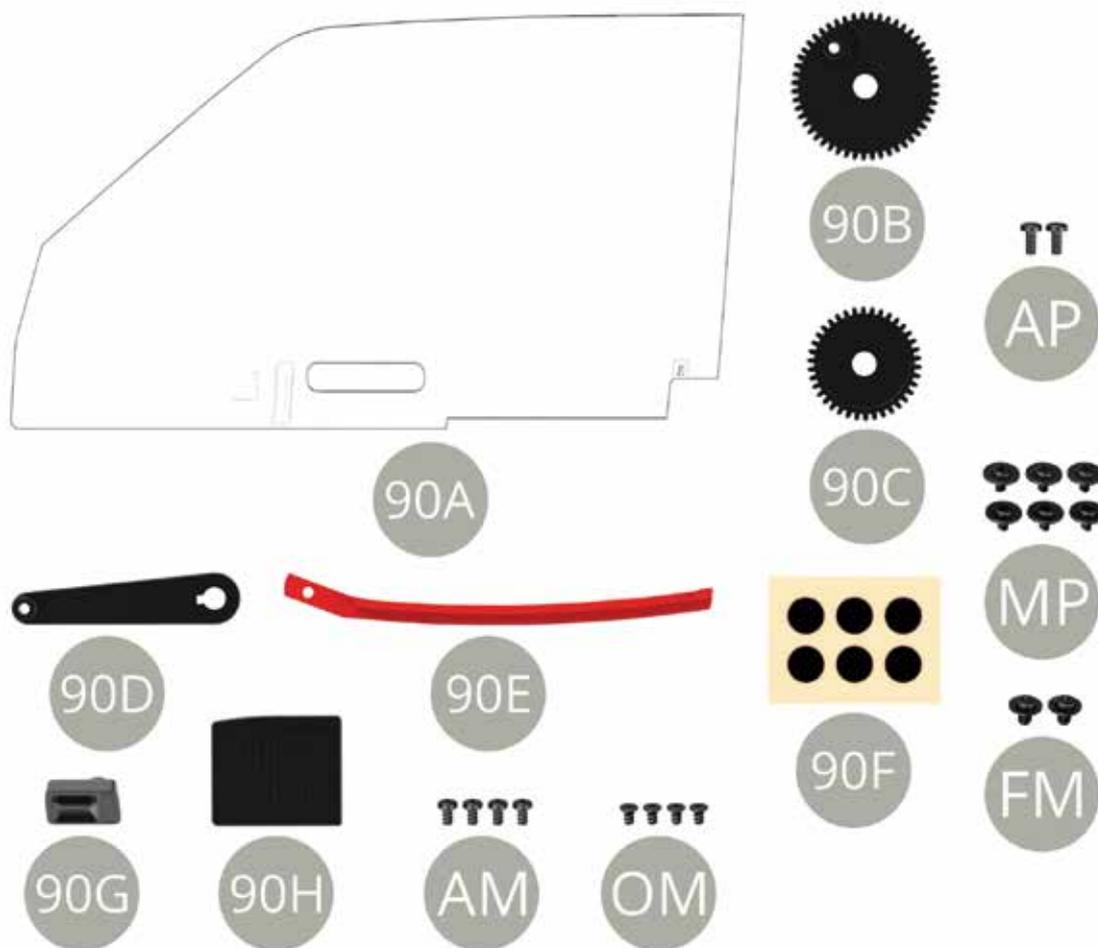
## General view



## Assembly drawings



## The parts of issue 90



**90A** Left door glass

**90B** Big gear

**90C** Small gear

**90D** Lever

**90E** Guiding Plank

**90F** Protective roundels (x6)

**90G** Unlocking lever

**90H** Radio speaker

**AM** M 1,7 x 3 mm (x 4)

**OM** M 1,7 x 3 mm (x 4)

**AP** M 1,7 x 4 mm (x 2)

**MP** M 1,7 x 3 x 6 mm (x 6)

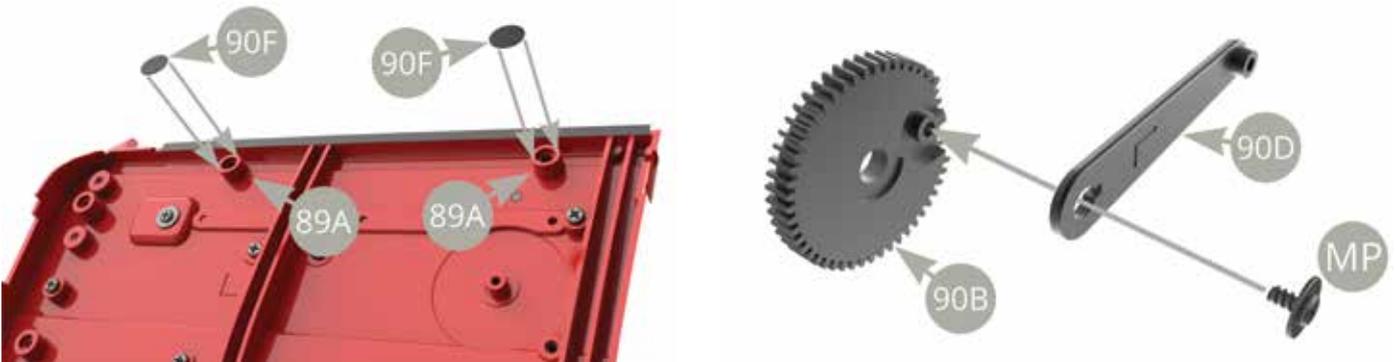
**FM** M 2,3 x 3 x 5,5 mm (x 2)

## Step 2

Fit 90G Unlocking lever housing to 88A Inner deco panel and fix to 89A Left door inner panel with MP screw. (upper and lower illustrations).



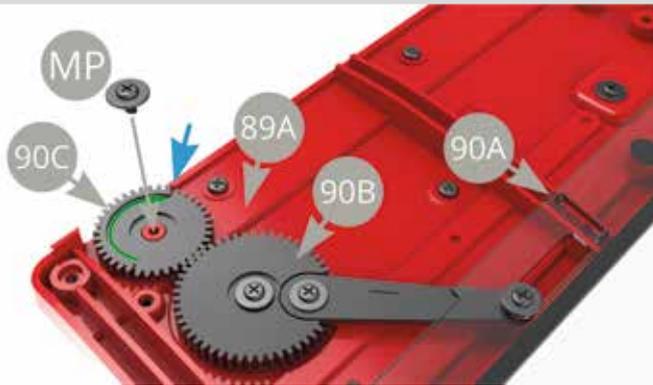
Peel two 90F Protective roundels off backing paper and stick to 89A Left door inner panel protrusions, to keep door glass from scratching during its movement. Fit 90D Lever to 90B Big gear and fix with MP screw.



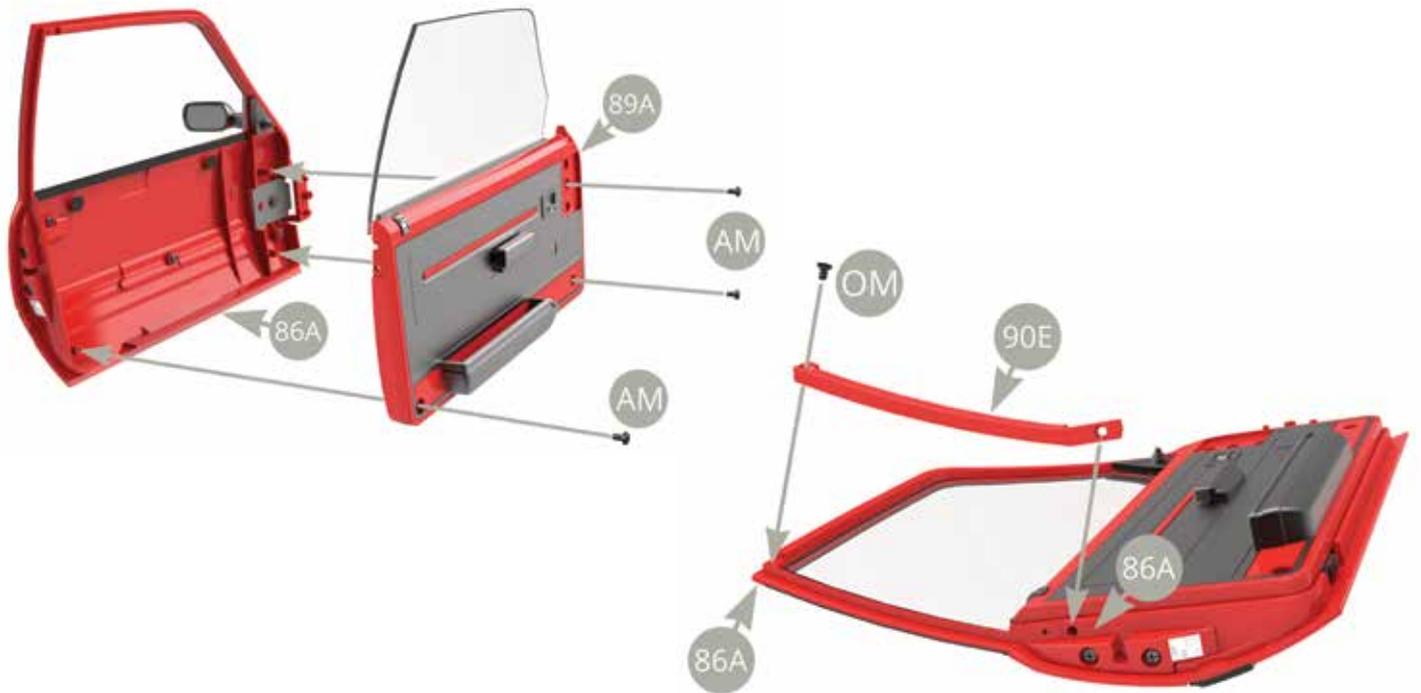
Fit 90B Big gear to 89A Left door inner panel and fix with MP screw. Fit 90A Left door glass with its two guiding tabs to the uppermost position (blue arrows) into the grooves of 89A Left door inner panel, and fix it to raised 90D Lever with MP screw.



Fit 90C Small gear to 89A Left door inner panel peg,engaging (meshing / INTERLOCKING) it with 90B Big gear (90A Glass raised up). Make sure to adjust the raised sector edge (green arrow) being in front of blue arrow pointed edge, and then fix 90C Small gear to 89A Left door inner panel with MP screw. Peel two 90F Protective roundels off backing paper and stick to 86A Left door protrusions on its inner side.



Fit 89A Left door inner panel to 86A Left door and fix with three AM screws. Fit 90E Plank to 86A Left door and fix with OM screw.



Fix 86A Left door to 89A Left door inner panel with AP screw. Fix the other end of 90E Plank to 86A Left door with OM screw. Rotate 90C Small gear with your finger to check lowering and raising 90A Left door glass.



Fit 90H Radio speaker to 89A Left door inner panel.



Preassembled Left door



Next step is the attachment of Left door to the Bodywork.



Fitting the Left door to the Bodywork, aim 87G Hinge pins to fit into the sockets on 64A Body frame (green arrow), and 86A Left door inner upper corner to push up 66F lever (blue arrow). Refer to upper and lower illustrations.



Fix 87G Hinge to 64A Body frame with FM screw.  
With Left door fitted to the Bodywork, check its opening and closing.



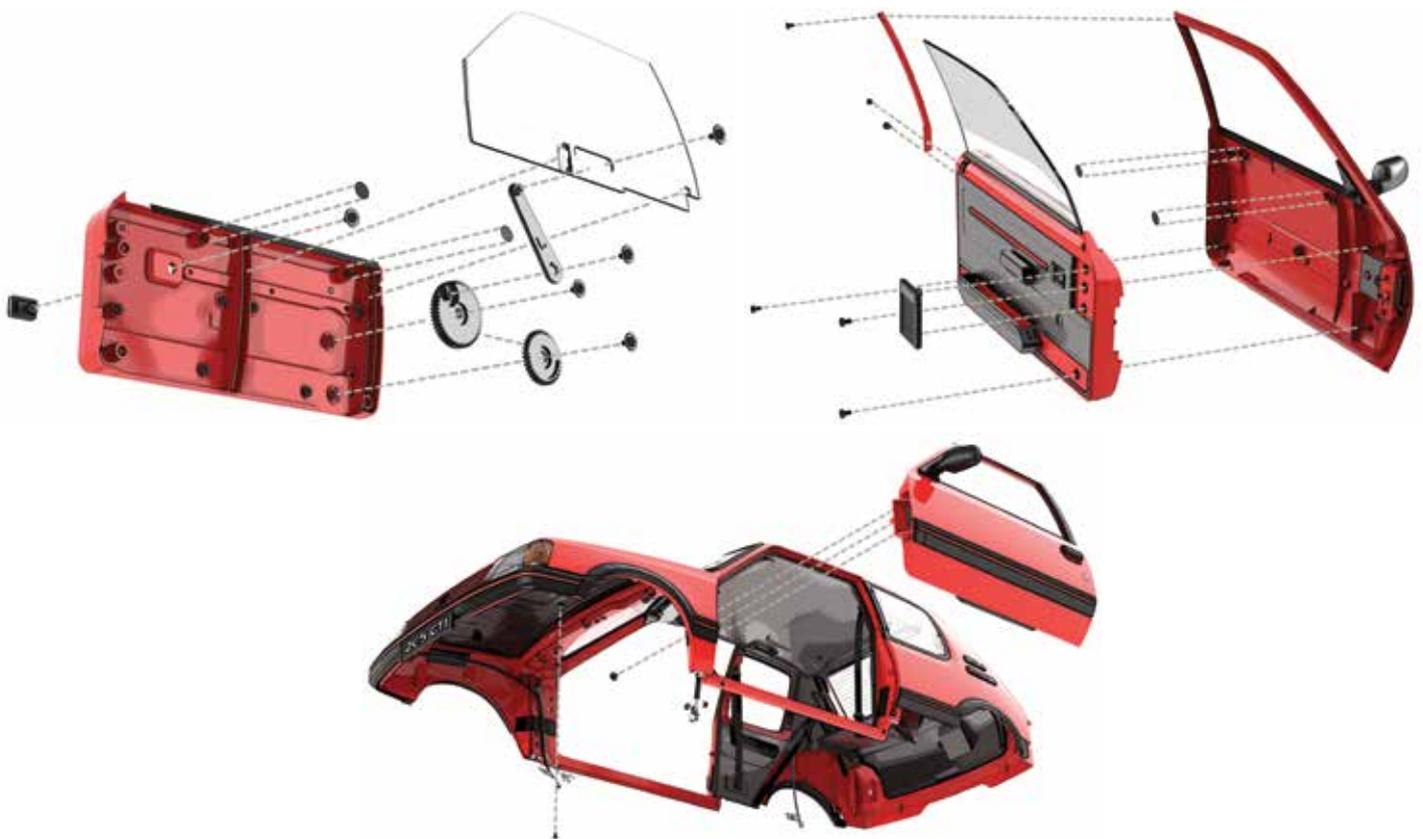
Undo AM screw from 1B Bonnet panel, and replace it with OM screw (upper and lower illustrations).



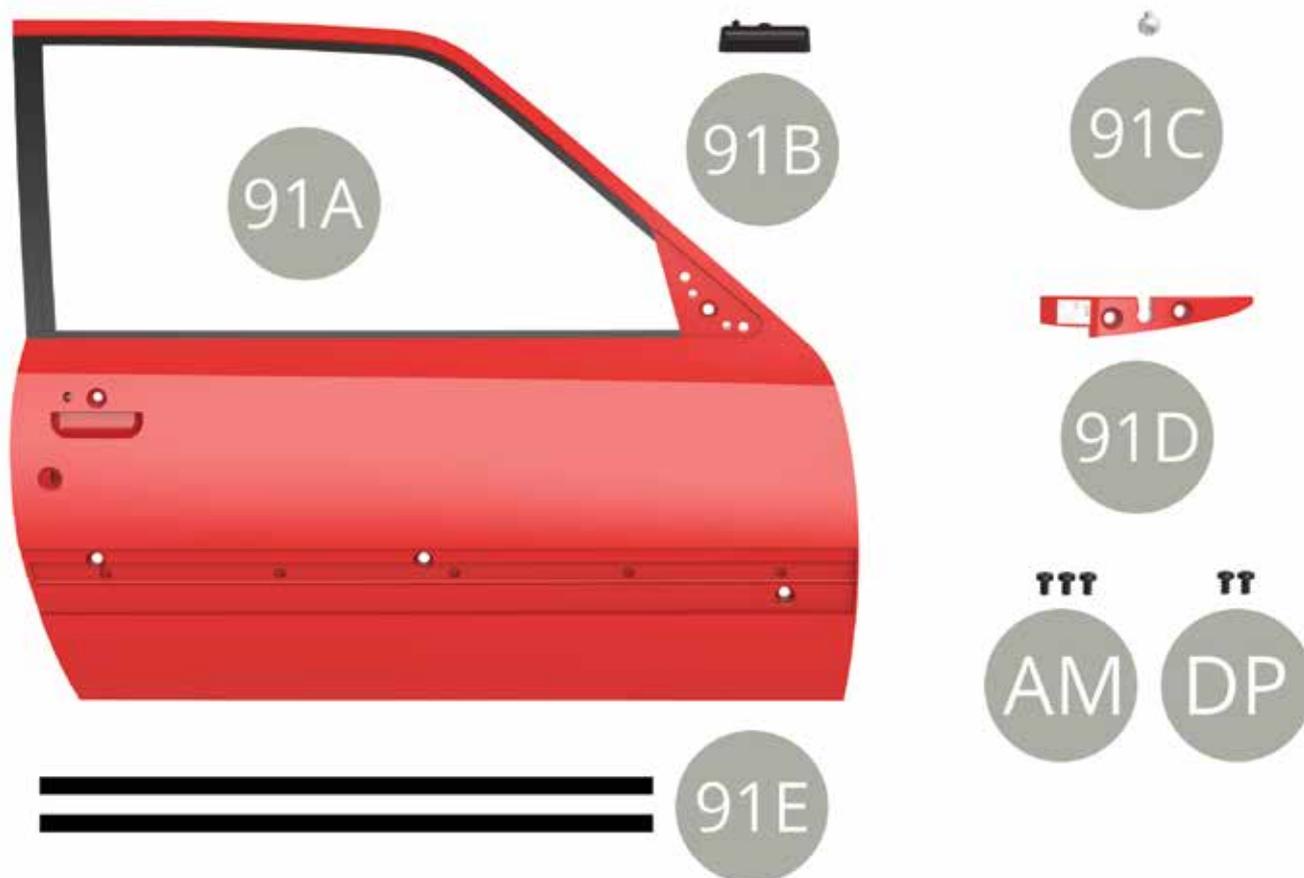
## General view



## Assembly drawings



## The parts of issue 91



91A Right door

91B Door handle

91C Cylinder lock

91D Lock plate

91E Glass protective strip (x2)

DP M 1,7 x 3 mm (x 2)

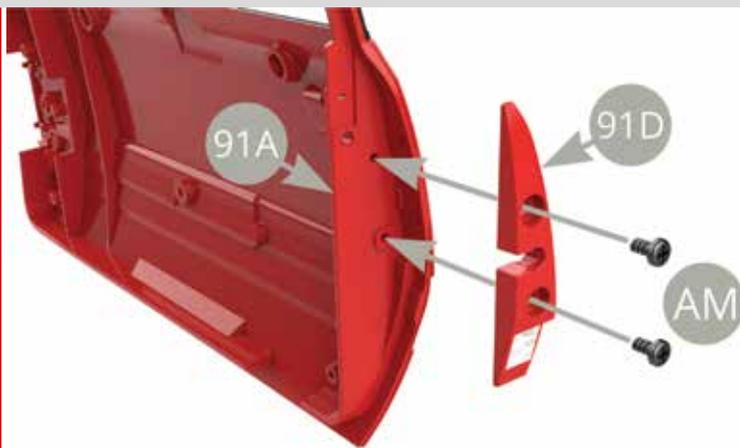
AM M 1,7 x 3 mm (x 3)

## Step 3

Fit 91B Door handle to 91A Right door and fix with DP screw. Fit 91C Cylinder lock to 91A Right door. (upper and lower illustrations)



Fit 91D Lock plate to 91A Right door and fix with two AM screws.



Peel 91E Glass protective strip off its backing (blue arrow) and apply along 91A Right door lower inner window edge (upper and lower illustrations).



## ***General view***



## ***Assembly drawings***



## The parts of issue 92



92A



92B



92C



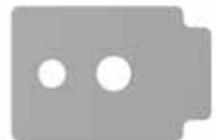
92D



92E



92F



92G



FM



AP



92H

92A Molding

92B Molding strip

92C Side mirror housing

92D Side mirror base

92E Side mirror

92F Cover

92G Leaf spring

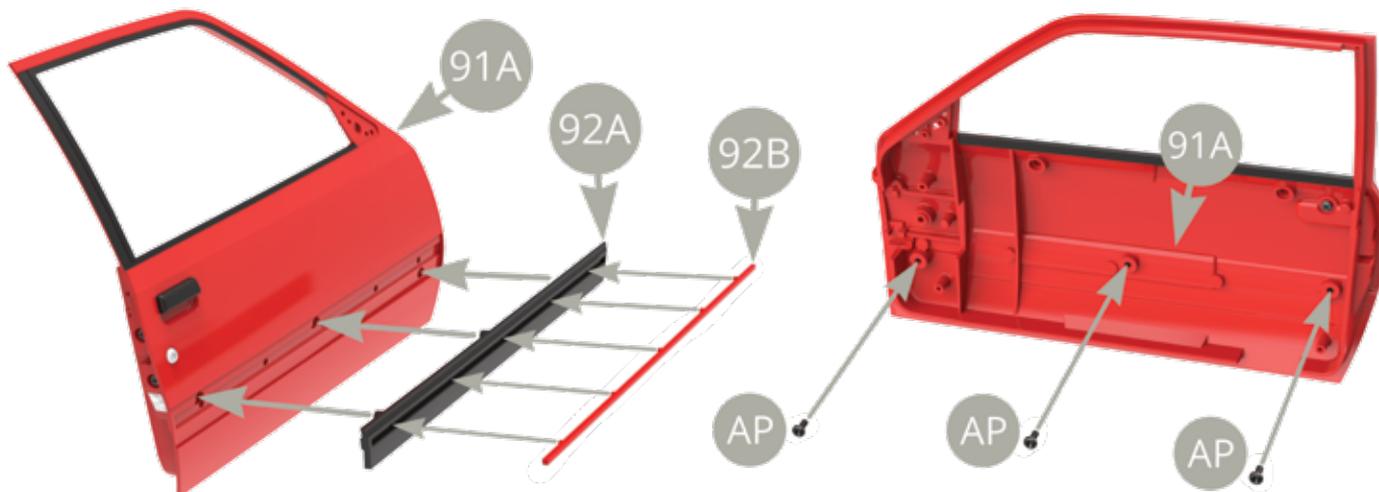
92H Hinge

AP M 1,7 x 4 mm (x 5)

FM M 2,3 x 3 x 5,5 mm (x 2)

# Step 4

Attach 92B Molding strip to 92A Molding. Fit 92A Molding to 91A Right door and fix with three AP screws from the inner side of door panel (upper and lower illustrations).



You may choose one of the following two versions for the right door, with or without Rear View Mirror for the Right Door, and preview end result on Page 7 of Final Views.

For the version of the Right Door without Rear View Mirror, fit 92F Cover on its two pins to 91A Right door.

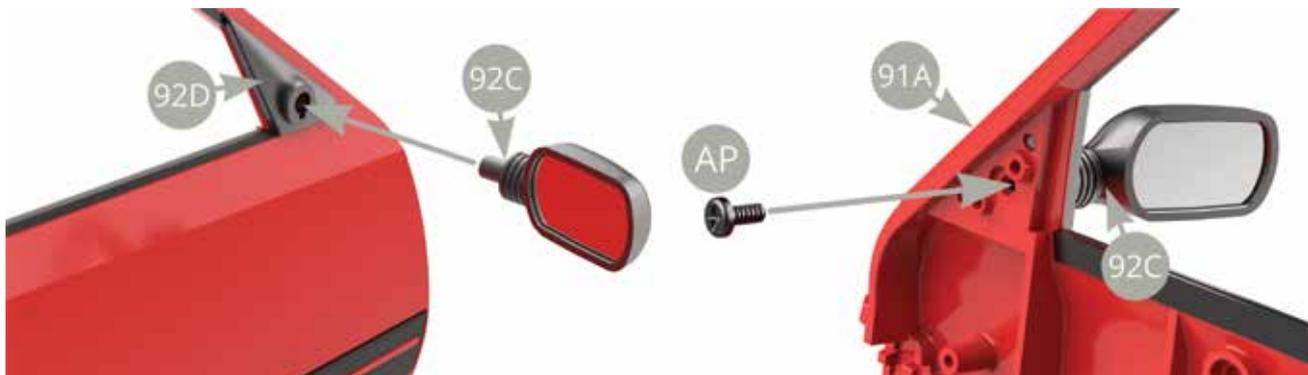
For the version of the Right Door with Rear View Mirror, Fit 92D Side mirror base on its two pins to 91A Right door.



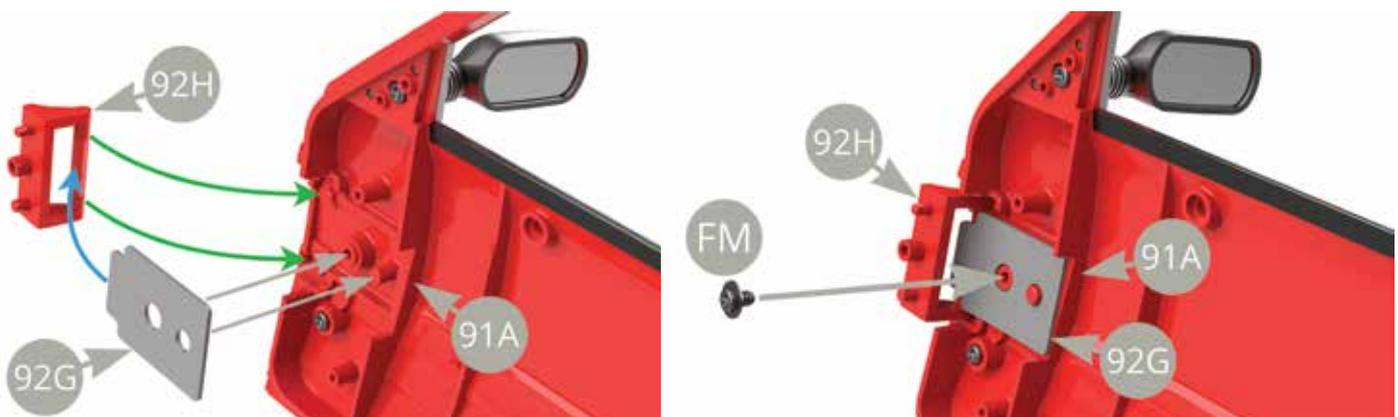
Lift backing paper off 92E Side mirror (upper image, blue arrow) and stick the mirror into 92C Side mirror housing, removing external protective film (lower image, blue arrow).



Fit 92C Side mirror housing to 92D Side mirror base and fix to 91A Right door from its inner side with AP screw (upper and lower illustrations).



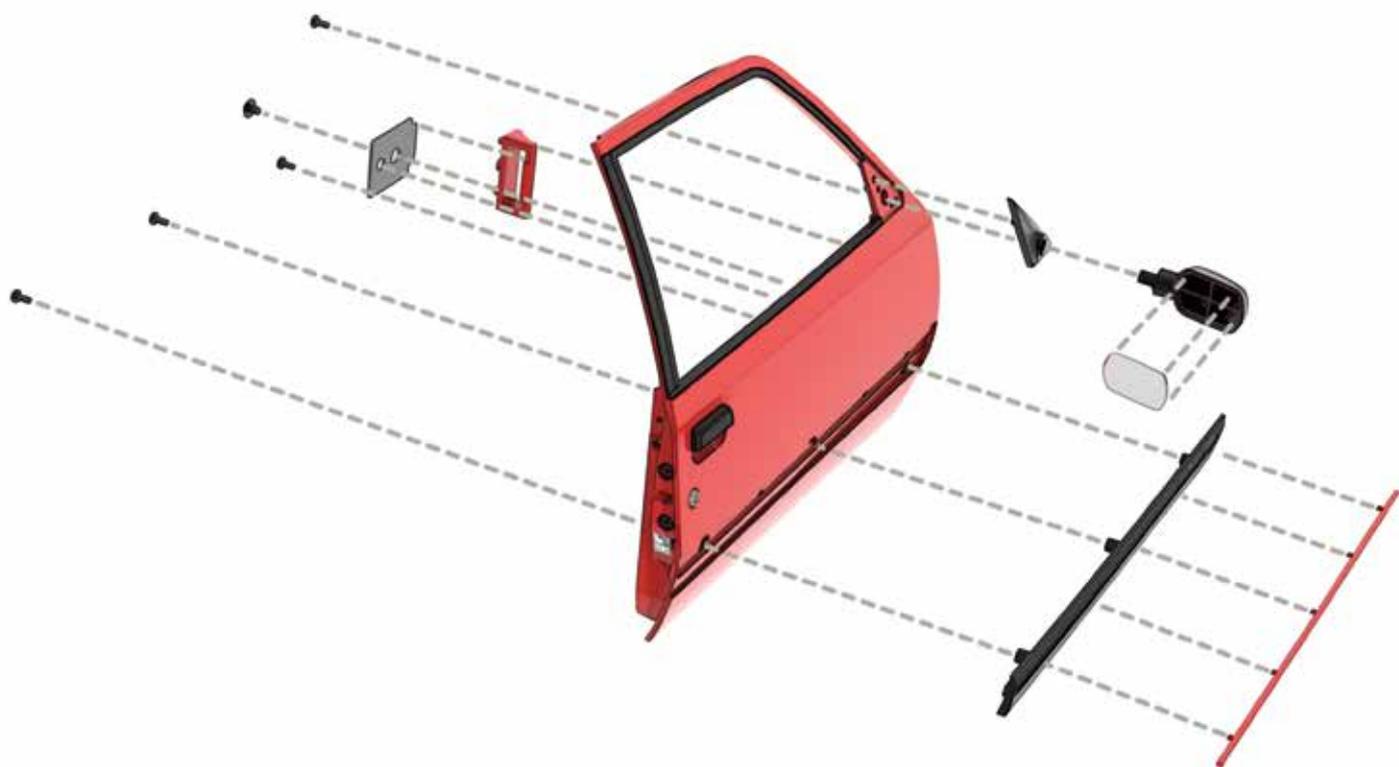
Fit 92H Hinge to 91A Right door (green arrows), then fit 92G Leaf spring to 91A right door two pins, placing its shorter end over 92H Hinge axis (blue arrow). Fix 92G Leaf spring to 91A Right door with FM screw, allowing 92H Hinge to rotate.



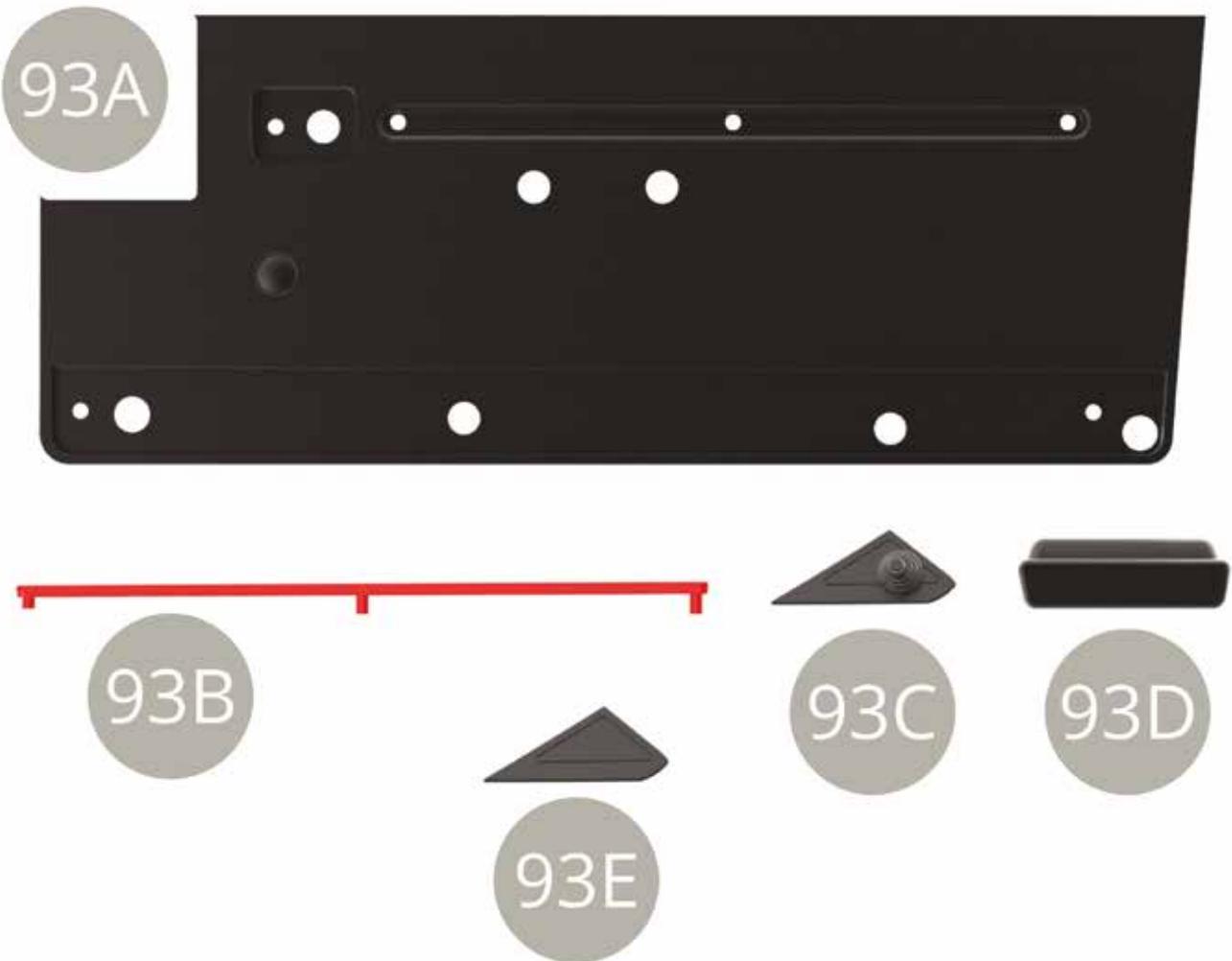
## ***General view***



## ***Assembly drawings***



## The parts of issue 93



93A Inner deco panel

93B Deco panel trim

93C Rear view mirror control panel

93D Elbow rest handle

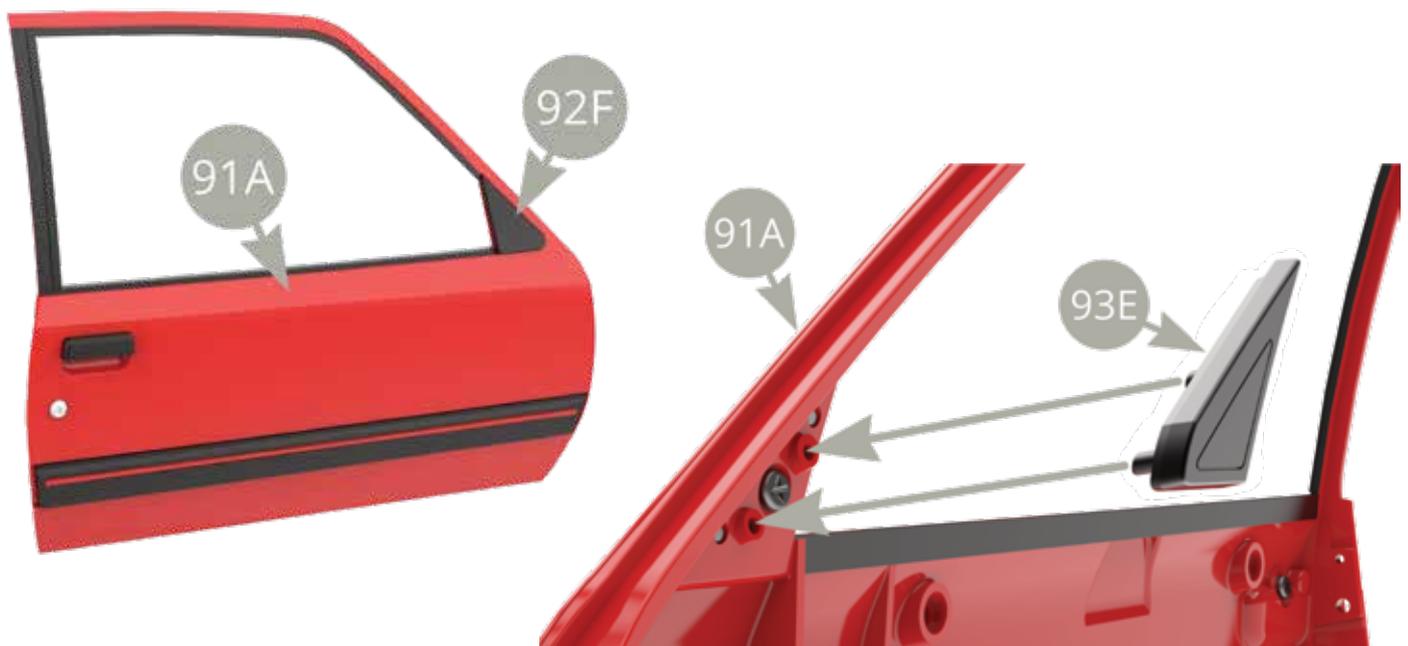
93E Cover

# Step 1

Fit 93B Deco panel trim to 93A Inner deco panel. Fit 93C Rear view mirror control panel to 91A Right door.



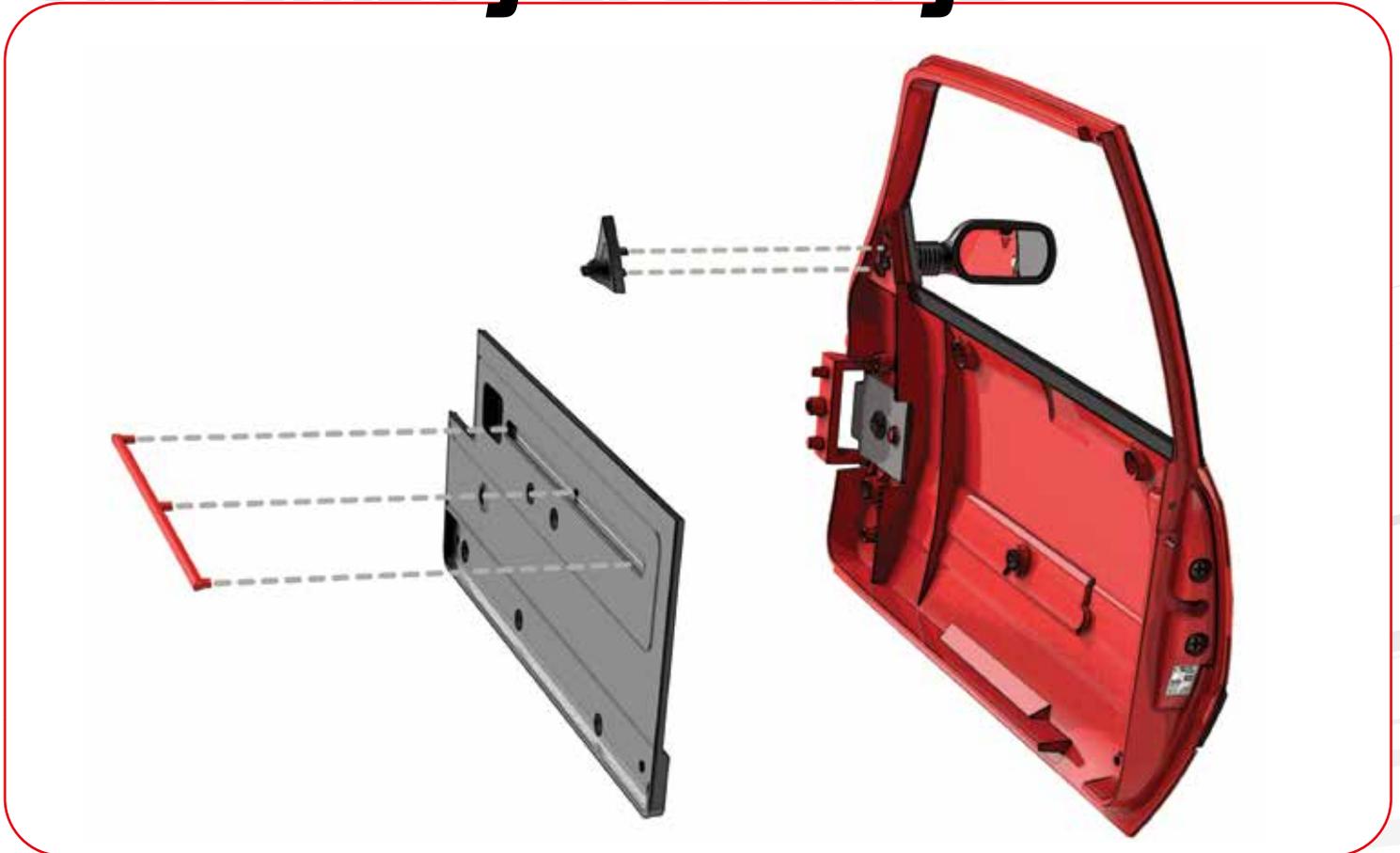
Please note, that if you have chosen to have Right door without Rear view mirror (illustration above), you have to fit 93E Cover to 91A Right door (illustration below).



## General view



## Assembly drawings



## The parts of issue 94



94A



94C

TTTTTTTT

AP

94D



94B

94E



94A Right door inner panel

94B Deco strip

94C Door pocket

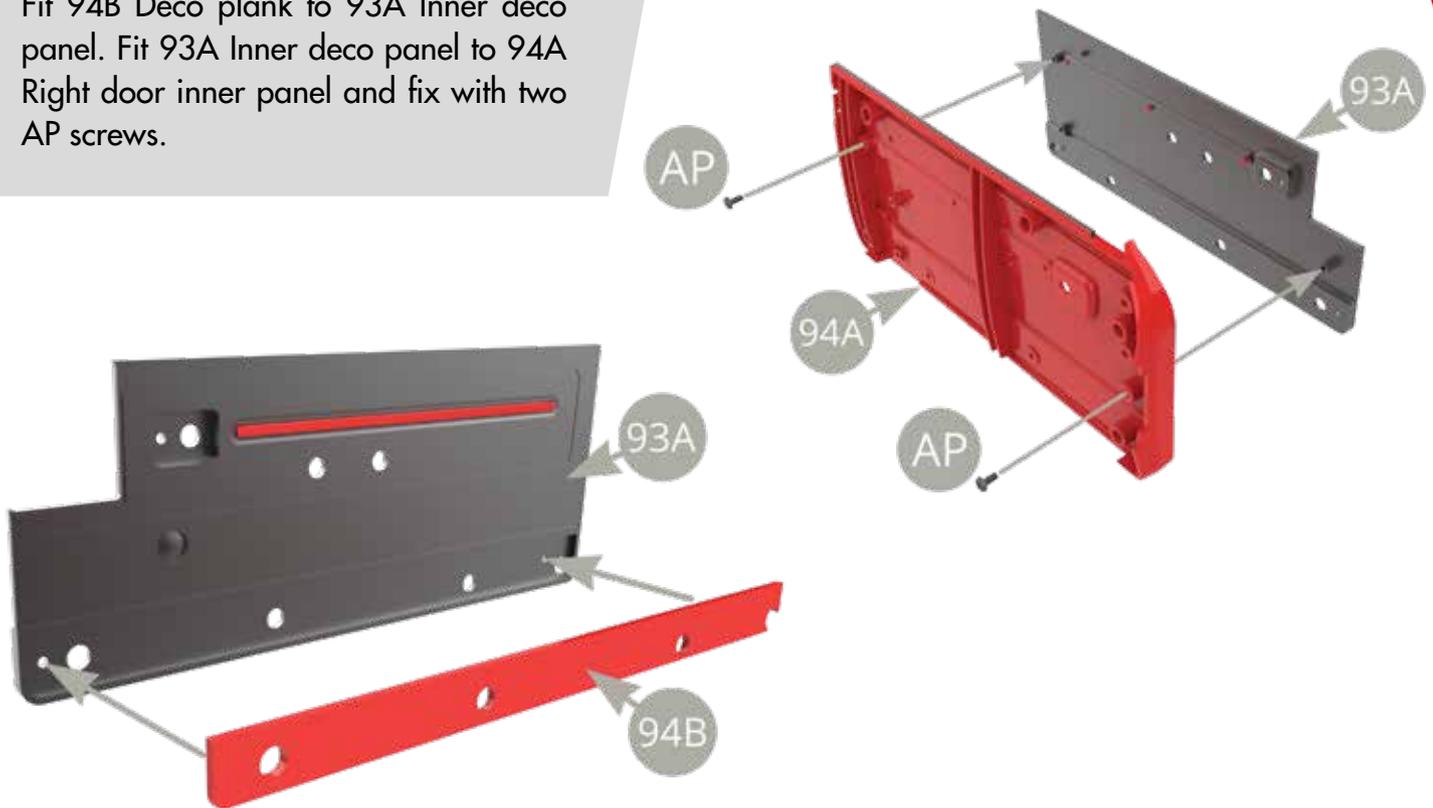
94D Locking button

94E Glass protective strip (x2)

AP M 1,7 x 4 mm (x 7)

## Step 2

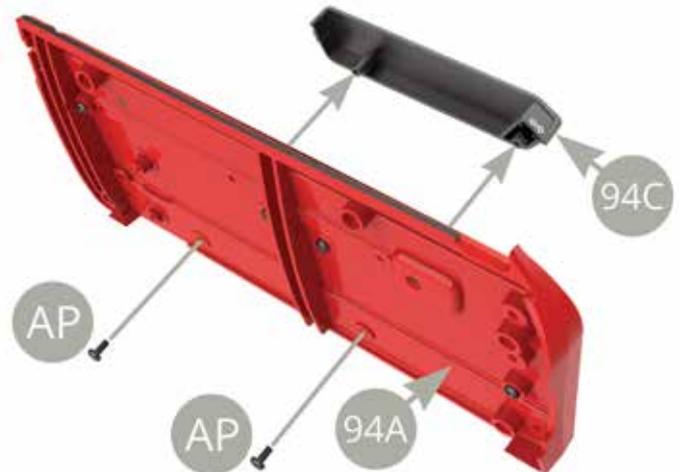
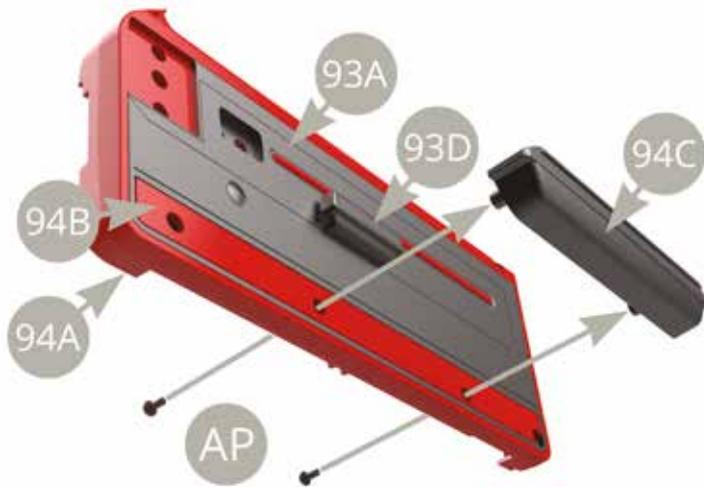
Fit 94B Deco plank to 93A Inner deco panel. Fit 93A Inner deco panel to 94A Right door inner panel and fix with two AP screws.



Fit 93D Elbow rest handle to 93A Inner deco panel and fix from back side to 94A Right door inner panel with two AP screws (upper and lower illustrations).



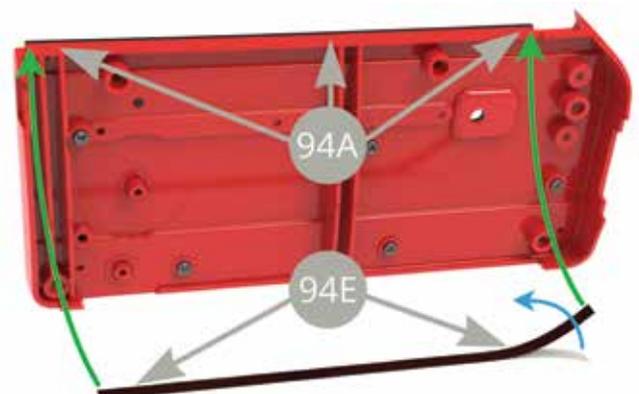
Fit 94C Door pocket to 94B Deco plank and fix to 94A Right door inner panel with two AP screws (upper and next illustration)



Fit 94D Locking button to 94A Right door inner panel.



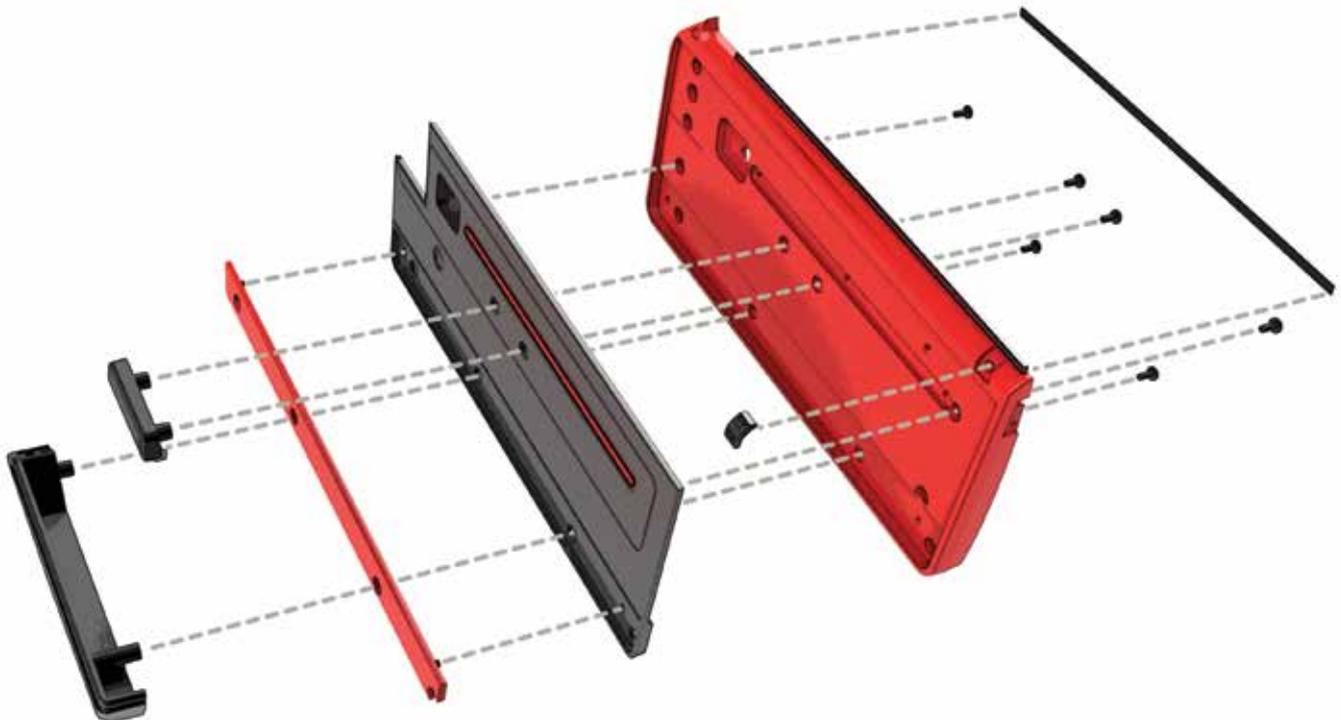
Peel 94E Glass protective strip off its backing paper (blue arrow) and stick along the upper edge of 94A Right door inner panel back side (green arrows).



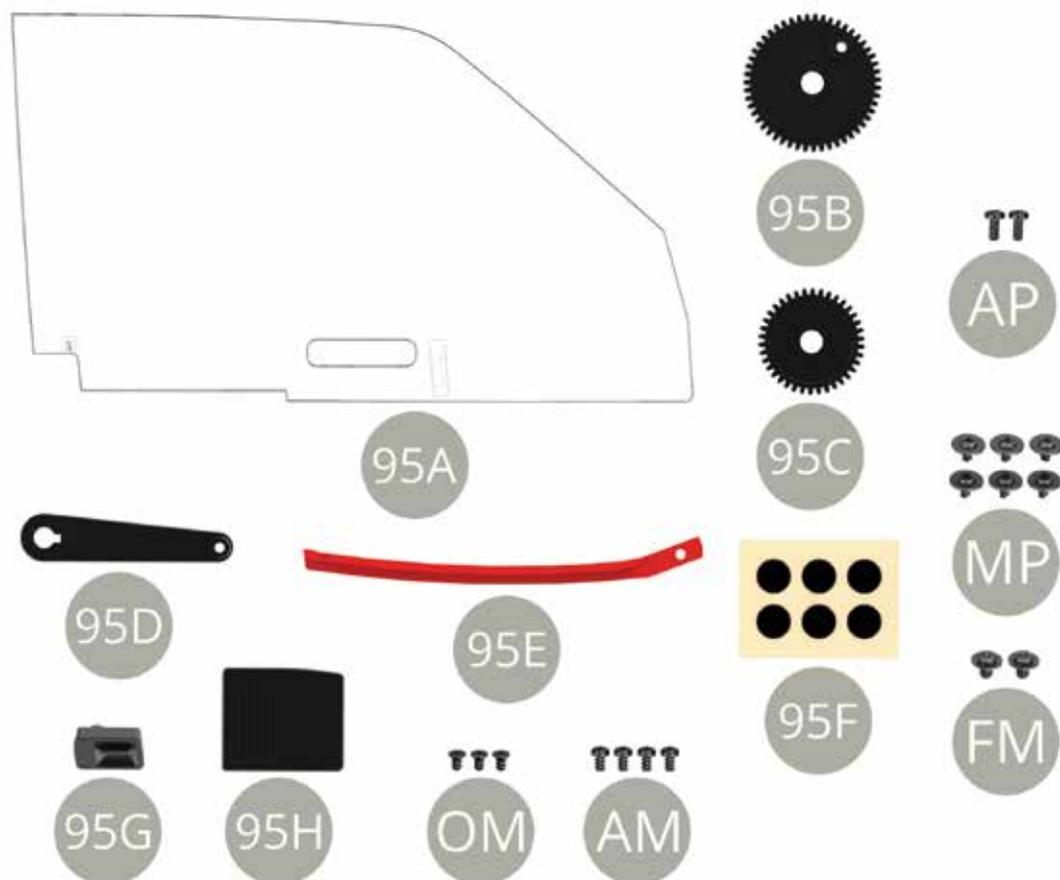
## General view



## Assembly drawings



## The parts of issue 95



**95A** Right door glass

**95B** Big gear

**95C** Small gear

**95D** Lever

**95E** Plank

**95F** Protective roundels (x6)

**95G** Unlocking lever

**95H** Radio speaker

**AM** M 1,7 x 3 mm (x 4)

**OM** M 1,7 x 3 mm (x 3)

**AP** M 1,7 x 4 mm (x 2)

**MP** M 1,7 x 3 x 6 mm (x 6)

**FM** M 2,3 x 3 x 5,5 mm (x 2)

## Step 3

Fit 95G Unlocking lever housing to 93A Inner deco panel and fix to 94A Right door inner panel with MP screw. (upper and lower illustrations).



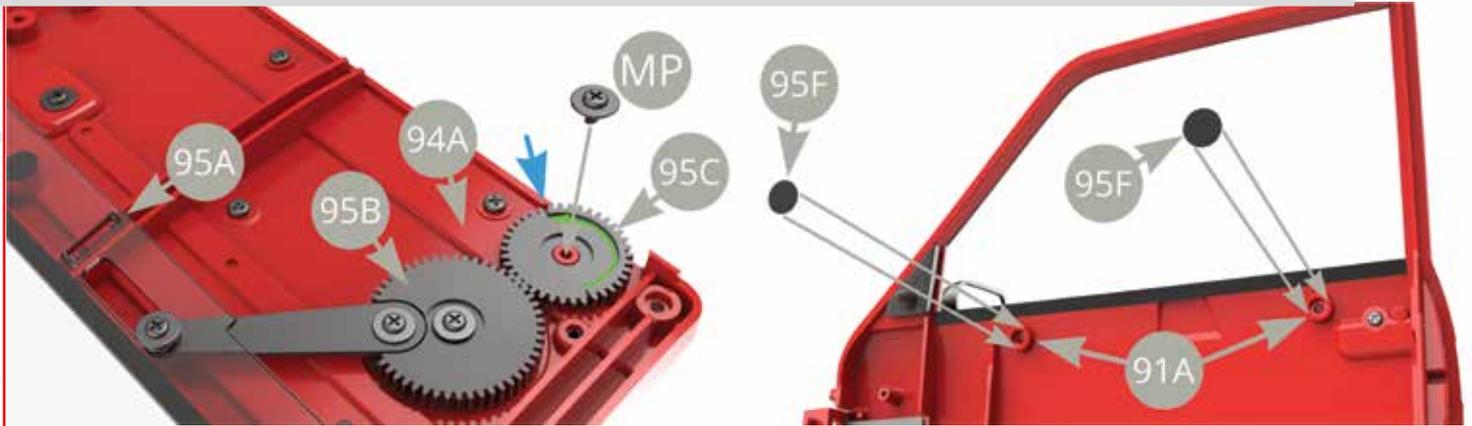
Peel two 95F Protective roundels off backing paper and stick to 94A Right door inner panel protrusions, to keep door glass from scratching during its movement. Fit 95D Lever to 95B Big gear and fix with MP screw.



Fit 95B Big gear to 94A Right door inner panel and fix with MP screw. Fit 95A Right door glass with its two guiding tabs to the uppermost position (blue arrows) into the grooves of 94A Right door inner panel, and fix it to raised 95D Lever with MP screw.



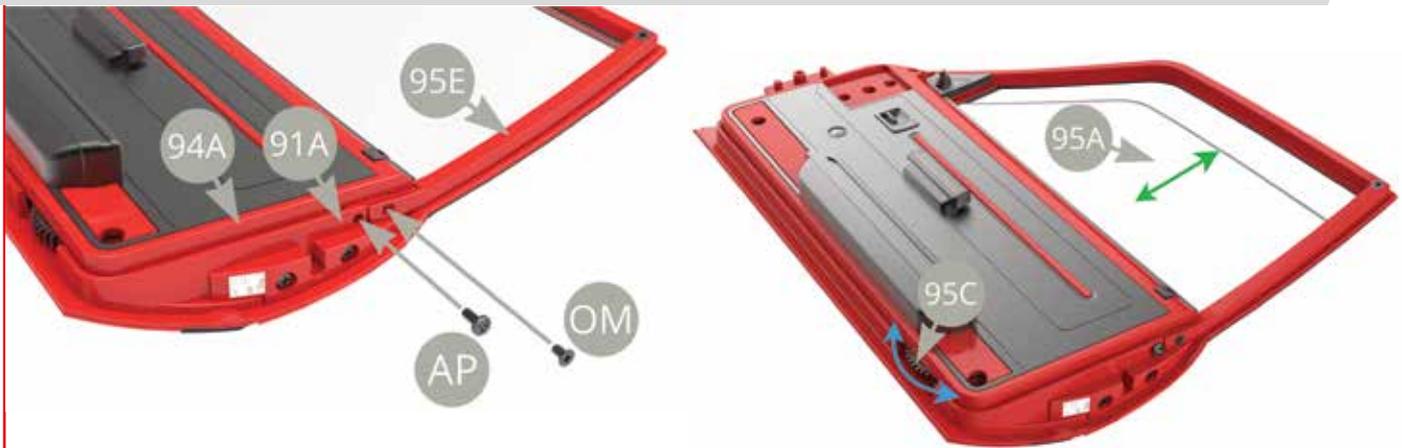
Fit 95C Small gear to 94A Right door inner panel peg, engaging (meshing) it with 95B Big gear (95A Glass raised up). -Make sure to adjust the raised sector edge (green arrow) to be in front of blue arrow pointed edge, and then fix 95C Small gear to 94A Right door inner panel with MP screw. Peel two 95F Protective roundels off backing paper and stick to 91A Right door protrusions on its inner side.



Fit 94A Right door inner panel to 91A Right door and fix with three AM screws. Fit 95E Plank to 91A Right door and fix with OM screw.



Fix 91A Right door to 94A Right door inner panel with AP screw. Fix the other end of 95E Plank to 91A Right door with OM screw. Rotate 95C Small gear (blue arrow) with your finger to check lowering and raising 95A Right door glass (green arrow).



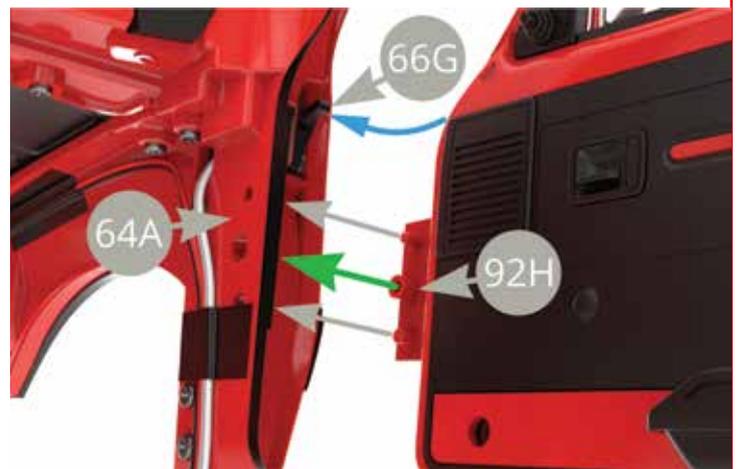
Fit 95H Radio speaker to 94A Right door inner panel.



Preassembled Right door  
Next step is the attachment of Right door to the Bodywork.



Fitting the Right door to the Bodywork, aim 92H Hinge pins to fit into the sockets on 64A Body frame (green arrow), and 91A Right door inner upper corner to push up 66G Switch lever (blue arrow). Refer to upper and lower illustrations.



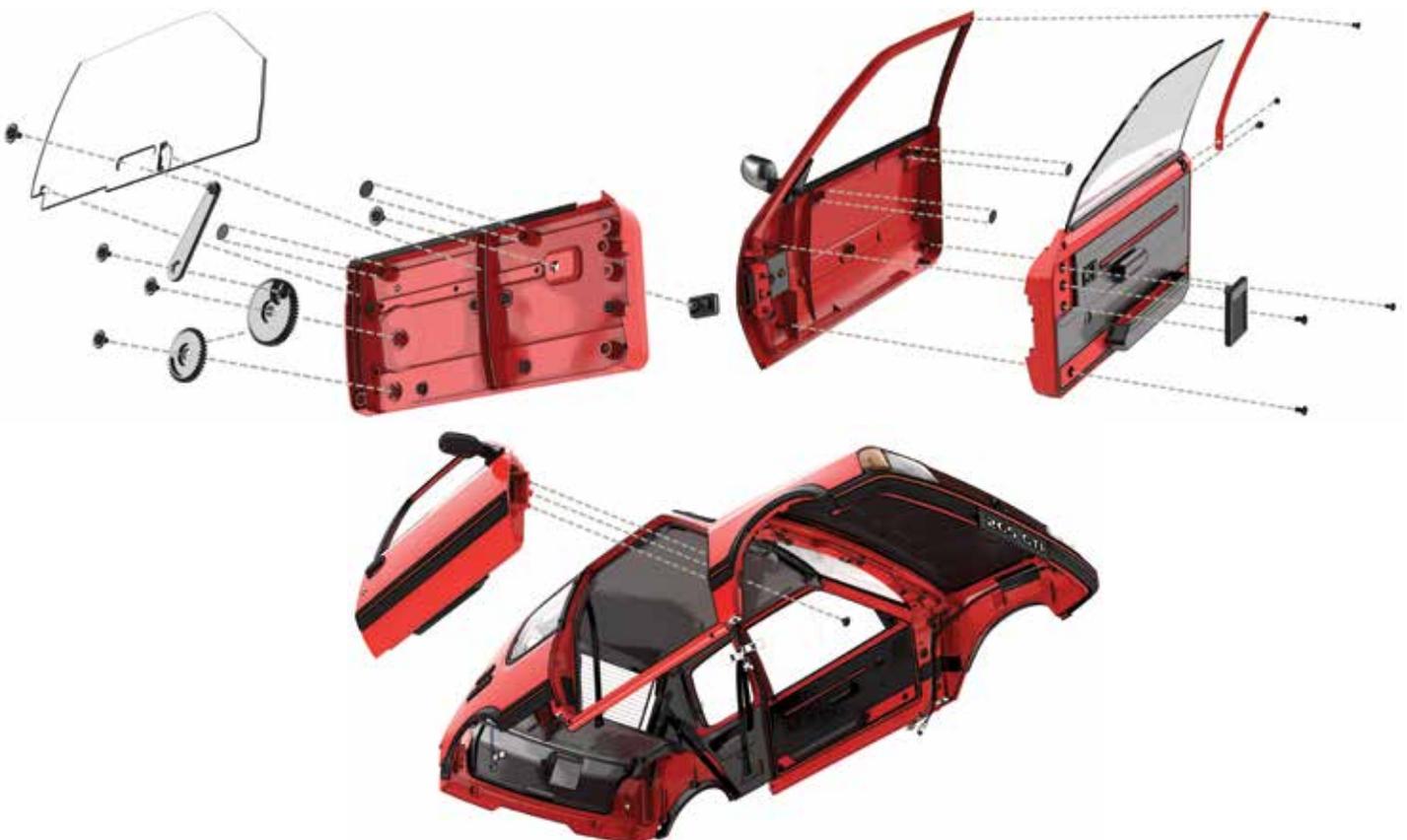
Fix 92H Hinge to 64A Body frame with FM screw. With Right door fitted to the Bodywork, check its opening and closing function.



## General view



## Assembly drawings



## The parts of issue 96

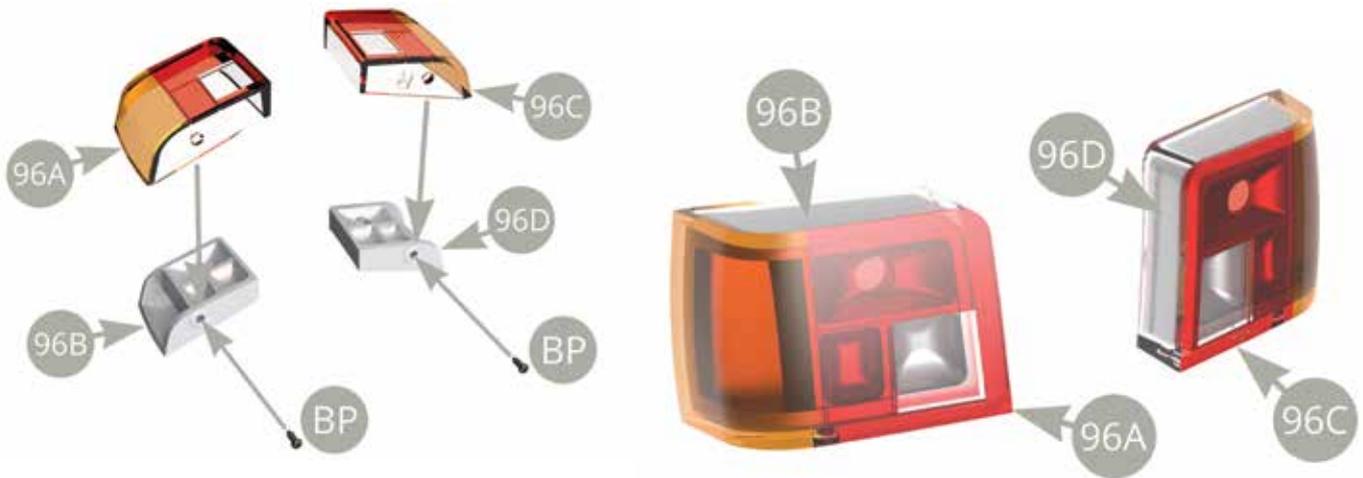


- 96A Left rear light cluster lens
- 96B Left rear light cluster reflector
- 96C Right rear light cluster lens
- 96D Right rear light cluster reflector

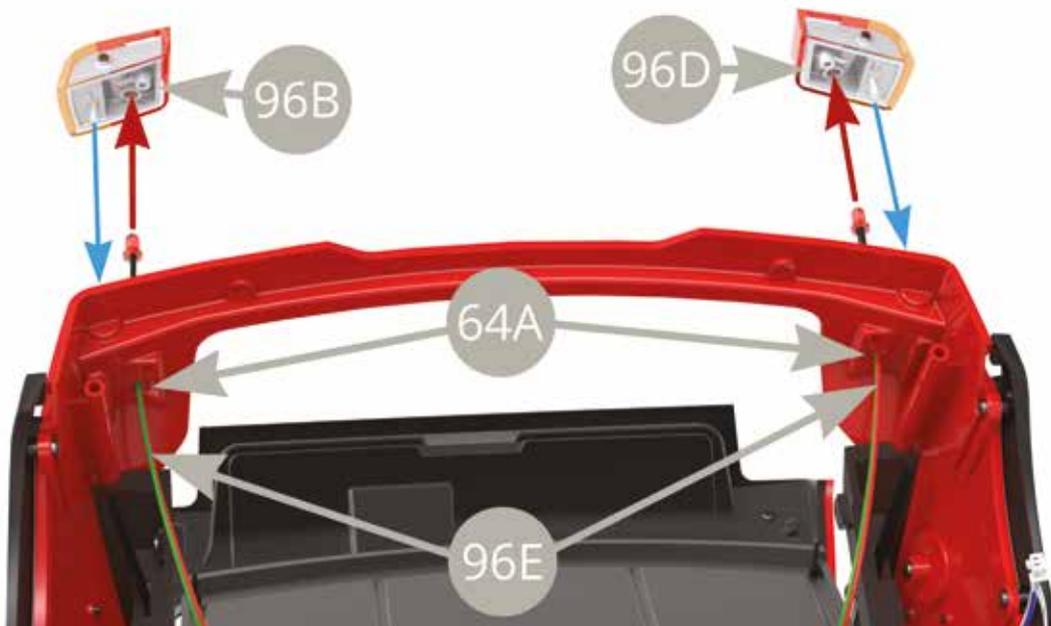
- 96E H cable rear light LED (x2)
- 96F Tape (x3)
- BP M 1,2 x 3 mm (x 3)
- CP M 1,7 x 5 mm (x 3)

## Step 4

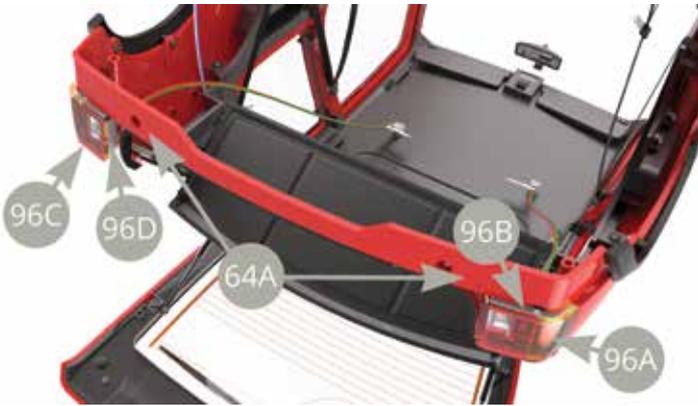
Fit 96A Left rear light cluster lens to 96B Left rear light cluster reflector and fix with BP screw. Fit 96C Right rear light cluster lens to 96D Right rear light cluster reflector and fix with BP screw.



Pass two 96E H cables rear light LEDs through the openings in 64A Bodywork rear panel corners. Fit each 96E H cable LED into 96B Left and 96D Right rear light cluster reflector sockets (red arrows). With LEDs installed, fit 96B Left and 96D Right rear light cluster reflectors to 64A Bodywork rear panel outer side (blue arrows), follow to next illustration.



With 96A/96B Left and 96C/96D Right rear lights now fitted to 64A Bodywork panel, secure each one to it with two CP screws (lower illustration blue arrows).



Lead right side 96E H cable along 64A Bodywork side and together with 80C F cable fix by 96F Tape piece. Lead left side 96E H cable along 64A Bodywork side and fix by 96F Tape piece.



Rear lights with LEDs are installed on Bodywork.



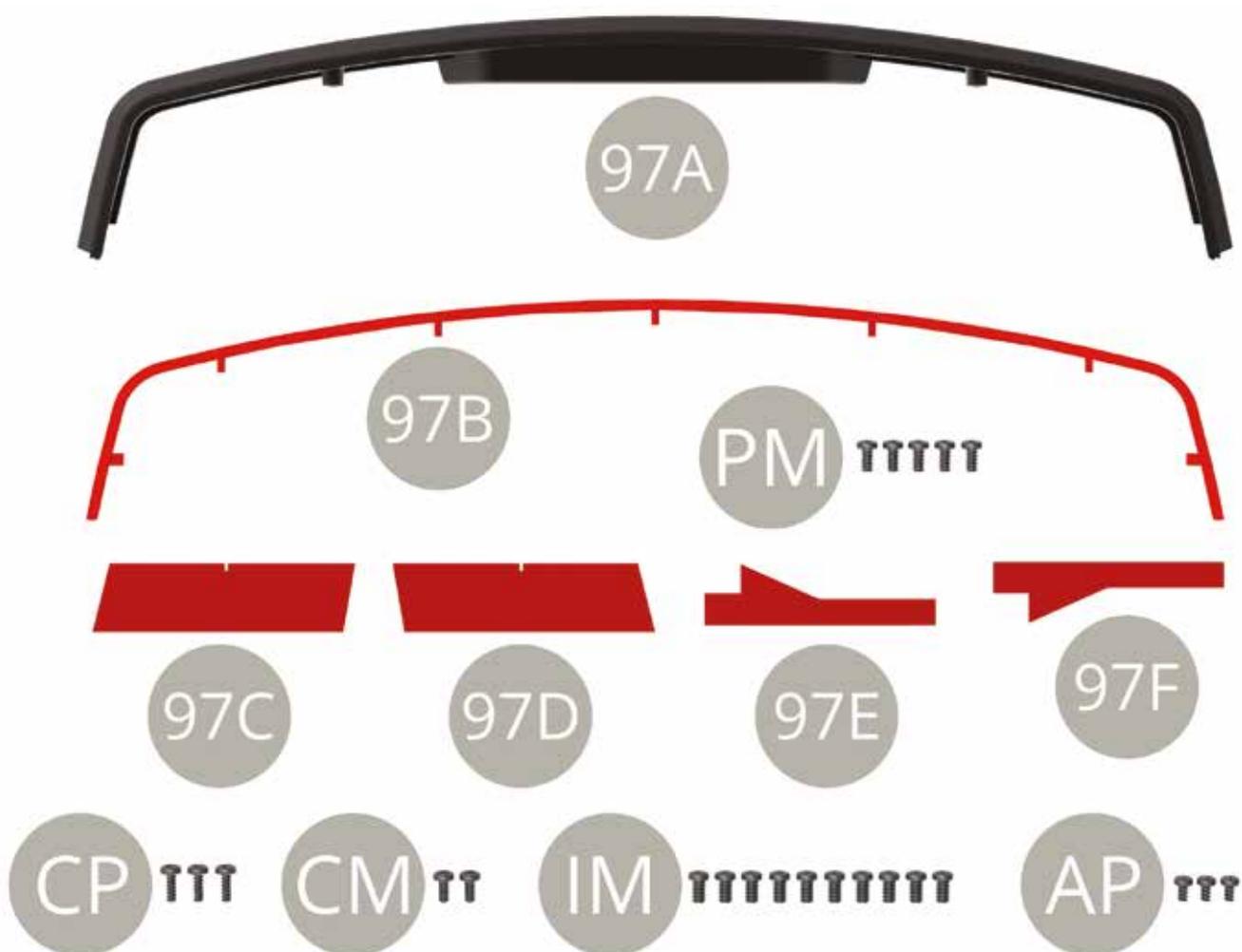
## General view



## Assembly drawings



## The parts of issue 97



**97A** Rear bumper

**97B** Trim strip

**97C** Floor cover

**97D** Floor cover

**97E** Floor cover

**97F** Floor cover

**CP** M 1,7 x 5 mm (x 3)

**CM** M 1,7 x 4 mm (x 2)

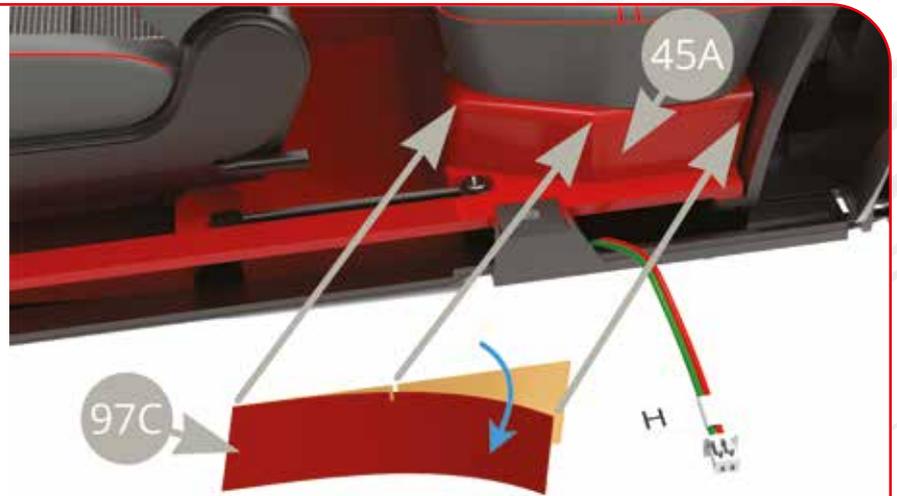
**IM** M 2,3 x 4 mm (x 10)

**AP** M 1,7 x 4 mm (x 3)

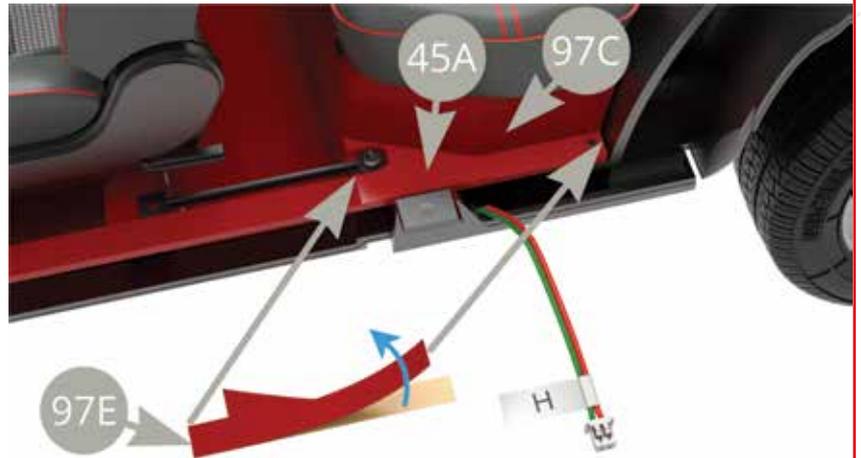
**PM** M 2,0 x 5 mm (x 5)

# Step 1

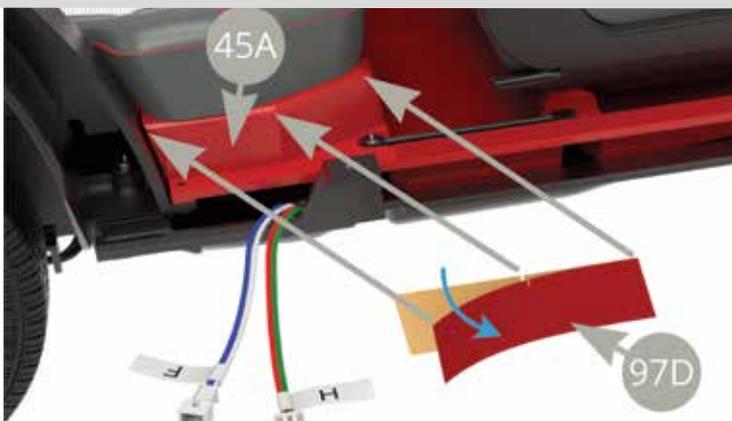
Remove 97C (floor covering) from its backing and apply it to (45A) passenger compartment floor, on the left vertical surface of the rear seat.



Remove 97E (floor covering) from its backing and apply it to 45A (passenger compartment floor) on the left horizontal surface of the rear seat.



Remove 97D (floor covering) from its backing and apply it to 45A (passenger compartment floor) on the right, vertical surface of the rear bench seat.  
 Remove 97F (floor covering) from its backing and apply it to 45A (passenger compartment floor) on the right, horizontal surface of the rear seat.



All floor coverings applied



Position 97B (strip) on 97A (rear bumper).



Position 97A (rear bumper) on 64A (body rear panel) by engaging it in the side slots at the bottom of the rear wing extensions (blue arrow). Secure 97A (rear bumper) to 64A (rear body panel) with two CP screws.



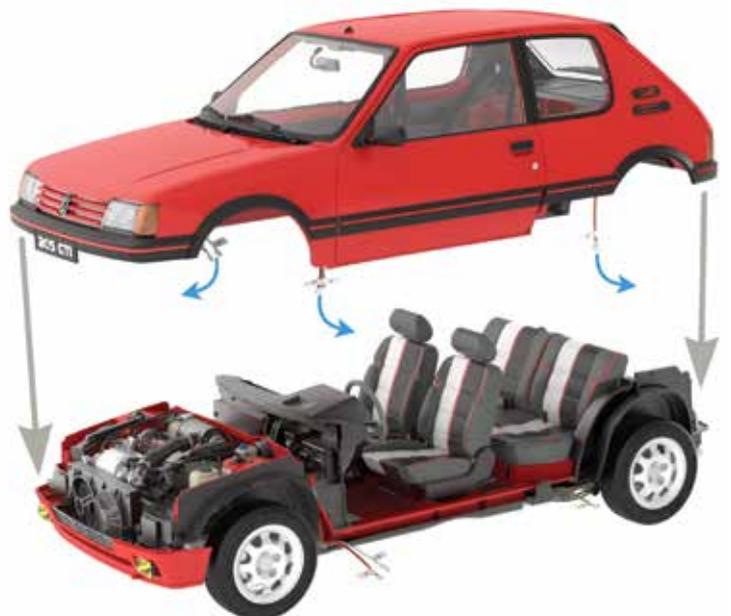
Rear bumper attached to body



Replace the two screws at the bottom of the left and right inside of the 64A body with the new PM screws provided (see illustrations below).

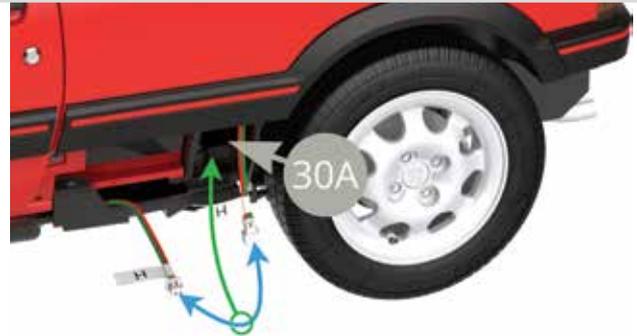


Pull the wiring out of the body (blue arrows) and place the body over the chassis without fully engaging it.



Connect the D (grey - white) and K (black - red) cables together near the left front wheel. Then slide them into the slot located on the bottom side, between the body floor, passenger compartment 45A and chassis panel 22A.

Connect the H (green - red) cables near the left rear wheel to one another. Then slide them into the slot located at the bottom of the rear part of the 30A chassis.



Connect the F (blue - white) and H (green - red) cables together near the right rear wheel. Then slide them into the slot provided at the bottom of the 30A chassis rear section.

Connect the E (grey - white) and K (black - red) cables together near the right front wheel. Then slide them into the slot on the bottom side between the passenger compartment floor 45A and the chassis panel 22A.



Once all the wiring is correctly placed in its slots, fully engage 64A (body) to the 22A (chassis) - blue and red arrows in the illustrations below.



Install the batteries and turn the switch to ON (red arrow).



Start testing the electrical system by opening both doors (blue arrows) and check that the lights in the passenger compartment work (green arrow).



Activate 63K (rear de-icing switch) to experience the sound of the engine. Press 63J (Warning device) to hear the horn sound. Press 63L (rear fog light switch) and check that dashboard lighting, headlights and rear indicators are working properly (see following illustrations).



Operation  
of rear indicators



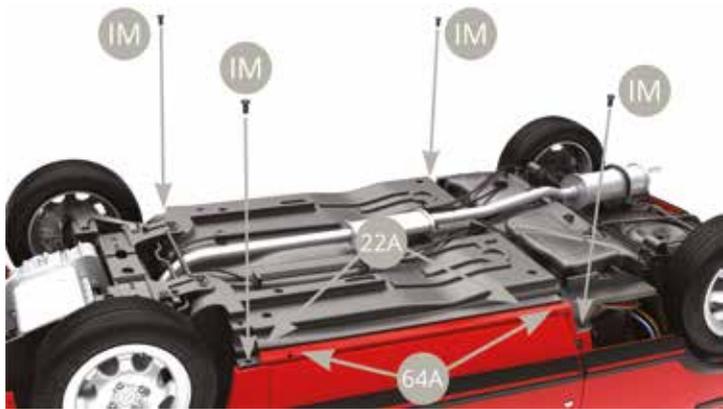
Operation of  
headlights



Open the left door, then press the brake pedal to check that the rear brake lights are working properly (see illustrations below).



After completing the electrical installation test, turn the car over and secure the 22A (chassis) to the 64A (body) with four IM screws in the centre and two IM screws in the front (see illustrations below).



Complete the installation of the 22A chassis with two IM screws on the rear part of the car. Turn the switch to OFF (red arrow).



Open the front bonnet, lift the retaining arm and attach 20C (bonnet hinge) to 73G (bonnet clamp) with a CM screw.



Open the left door and slide 82C (left front seat belt buckle) into 45B (belt guide) and secure it with an AP screw. Tighten 82C (seat belt) - green arrow - with tweezers by pulling on the free end (blue arrow).



Open the right door and slide 84C (right front seat belt buckle) into 45B (belt guide) and secure it with an AP screw. Tighten 84C (seat belt) - green arrow - with tweezers by pulling on the free end (blue arrow).



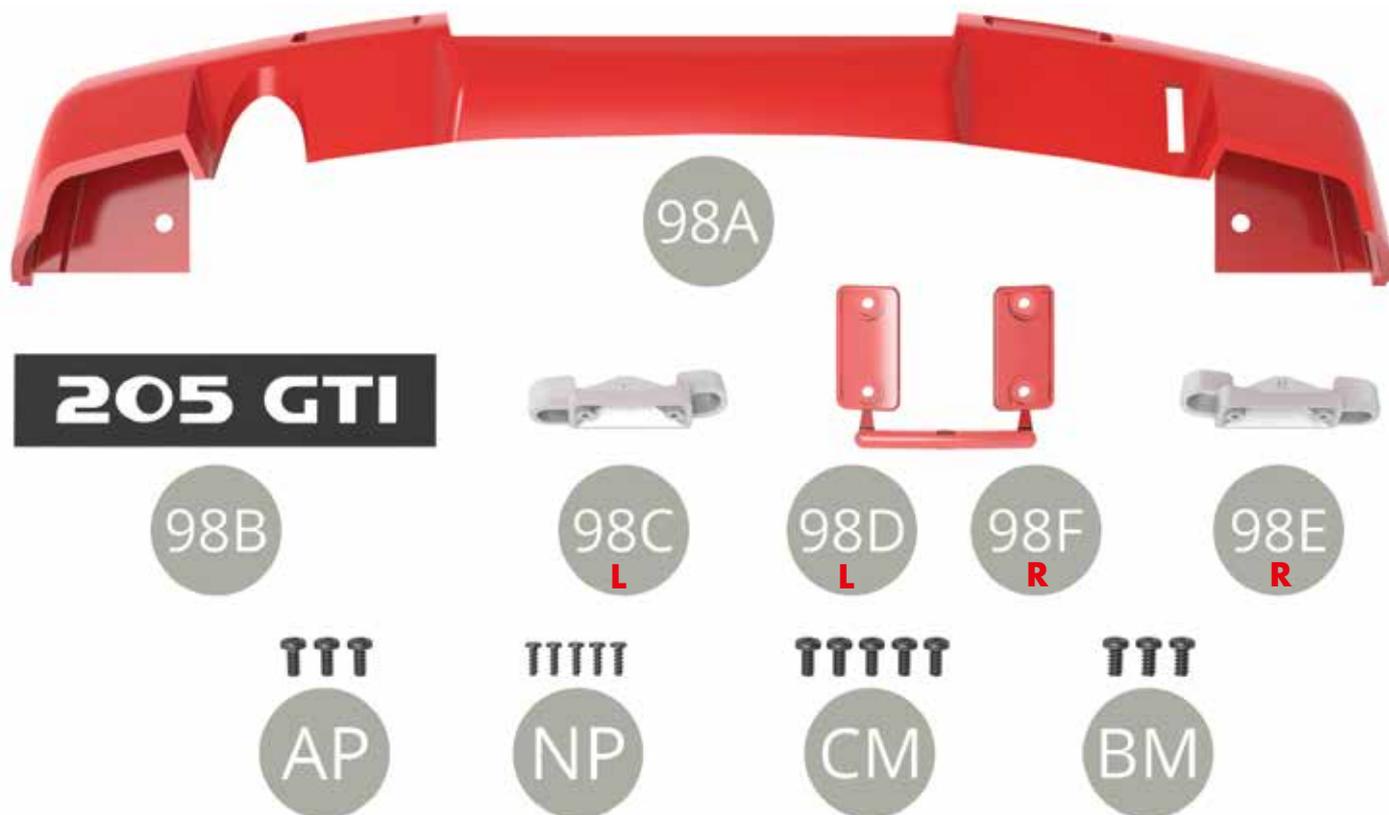
## General view



## Assembly drawings



## The parts of issue 98

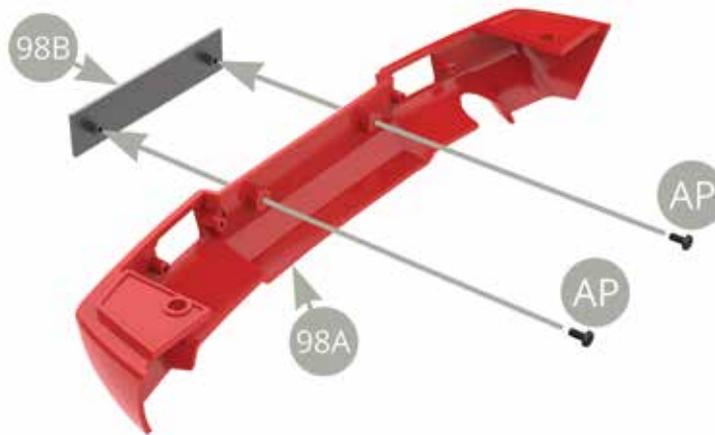


- 98A Rear lower bumper
- 98B Rear license plate
- 98C Left fog lamp reflector
- 98D Left fog lamp lens
- 98E Right fog lamp reflector

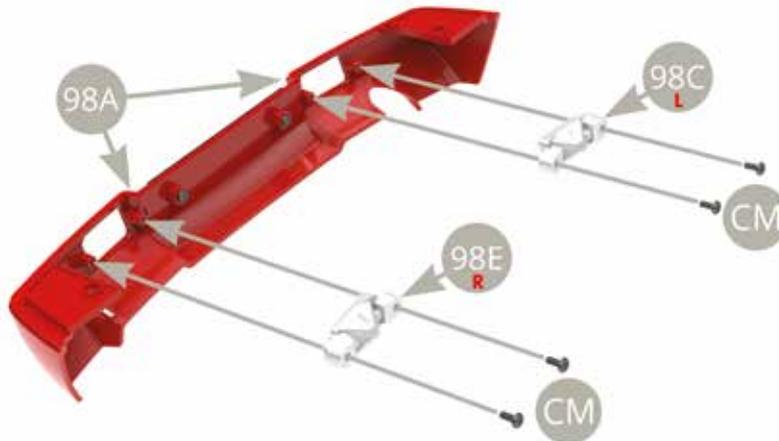
- 98F Right fog lamp lens
- AP M 1,7 x 4 mm (x 3)
- NP M 1,2 x 4 mm (x 5)
- CM M 1,7 x 4 mm (x 5)
- BM M 2,0 x 4 mm (x 3)

## Step 2

Fit 98B Rear license plate to 98A Rear lower bumper and fix with two AP screws.



Fit 98E Right and 98C Left fog lamp reflectors to 98A Rear lower bumper and fix each one with two CM screws.



Nip off 98D Left and 98F Right Fog lamp lens off the molding sprue, for their next page installation step.

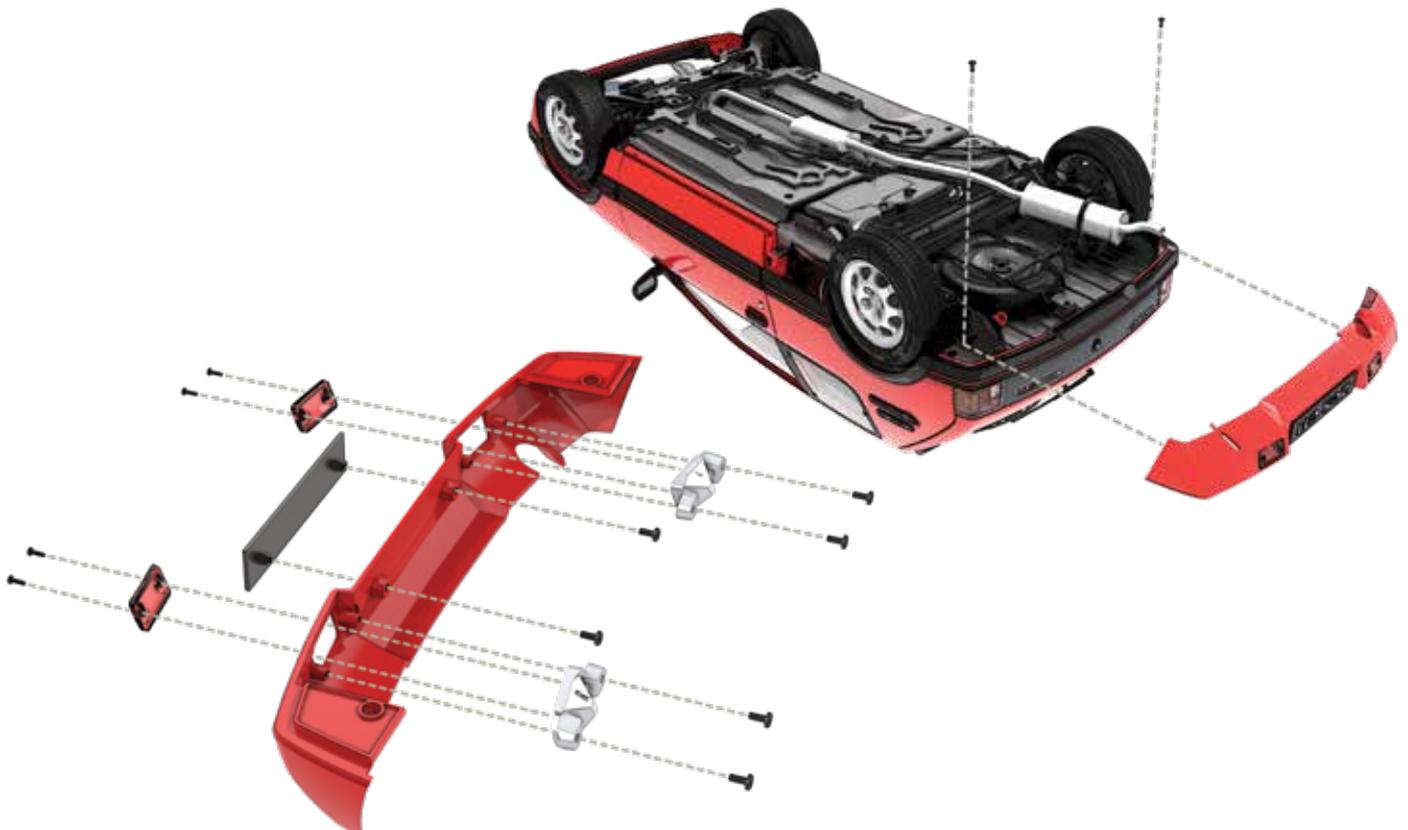




## General view



## Assembly drawings



## The parts of issue 99



99A



99B

TTT

BM

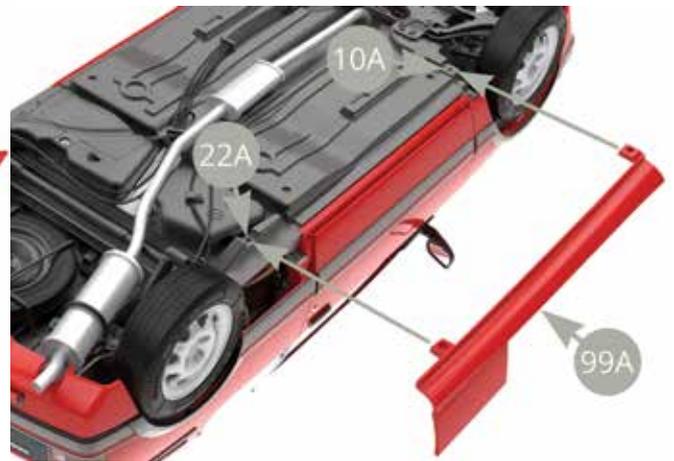
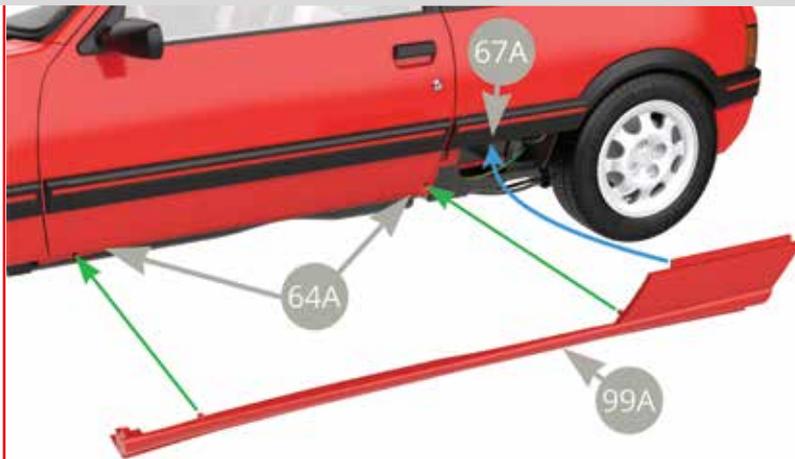
**99A** Left lower panel

**99B** Trunk carpet

**BM** M 2,0 x 4 mm (x 3)

## Step 3

Fit 99A Left lower panel to 64A Bodywork; from top side - by passing its right upper ridge under 67A Side molding (blue arrow) with two pins aiming to fit as green arrows show from bottom side - two tabs aligning to 22A Chassis panel and 10A Front frame attachment points.



Fix 99A Left lower panel to 22A Chassis panel and 10A Front frame with two BM screws.



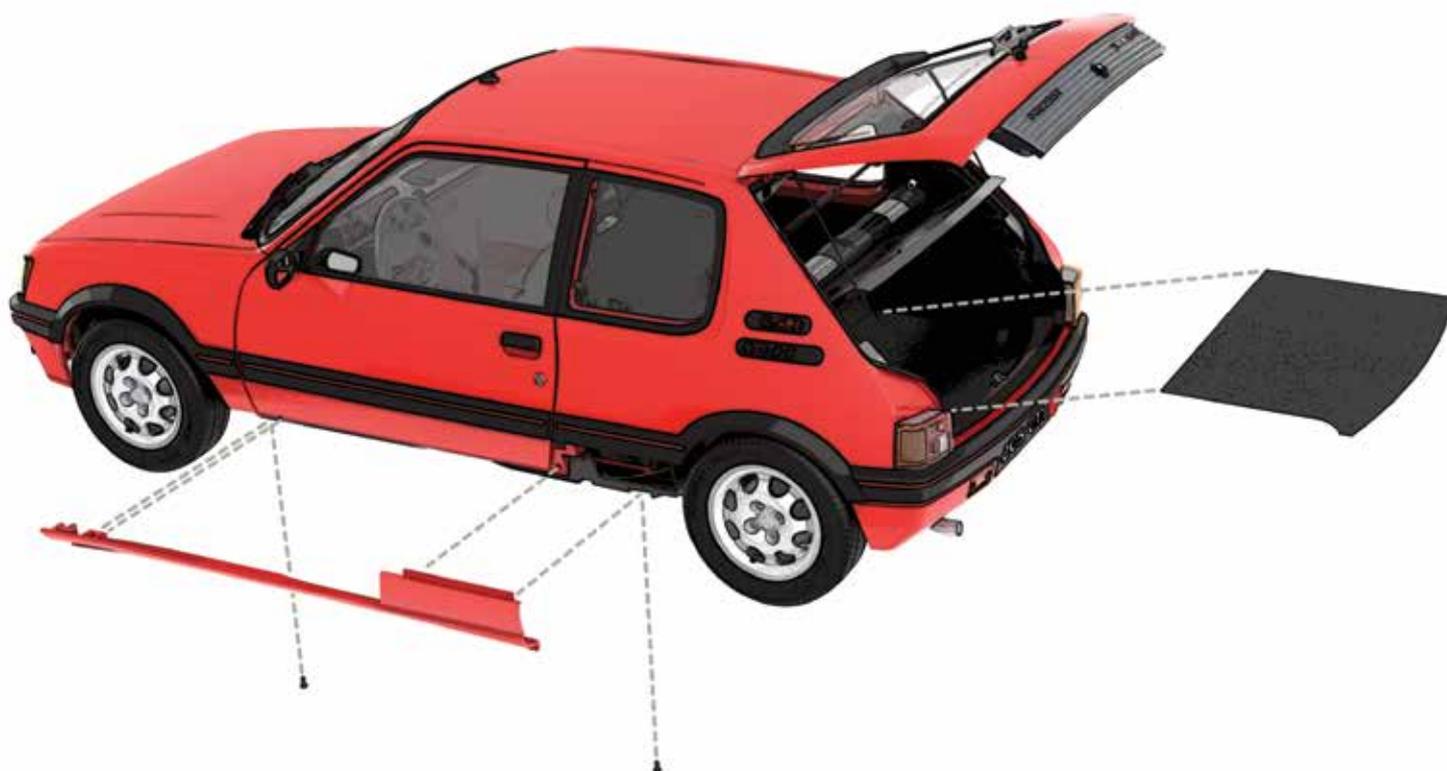
Open up tailgate and fit 99B Trunk carpet over the trunk floor.



## **General view**



## **Assembly drawings**



## The parts of issue 100



100A

100B

100C

BM

TTT

100A Right lower panel

100B Antenna spring

100C Antenna

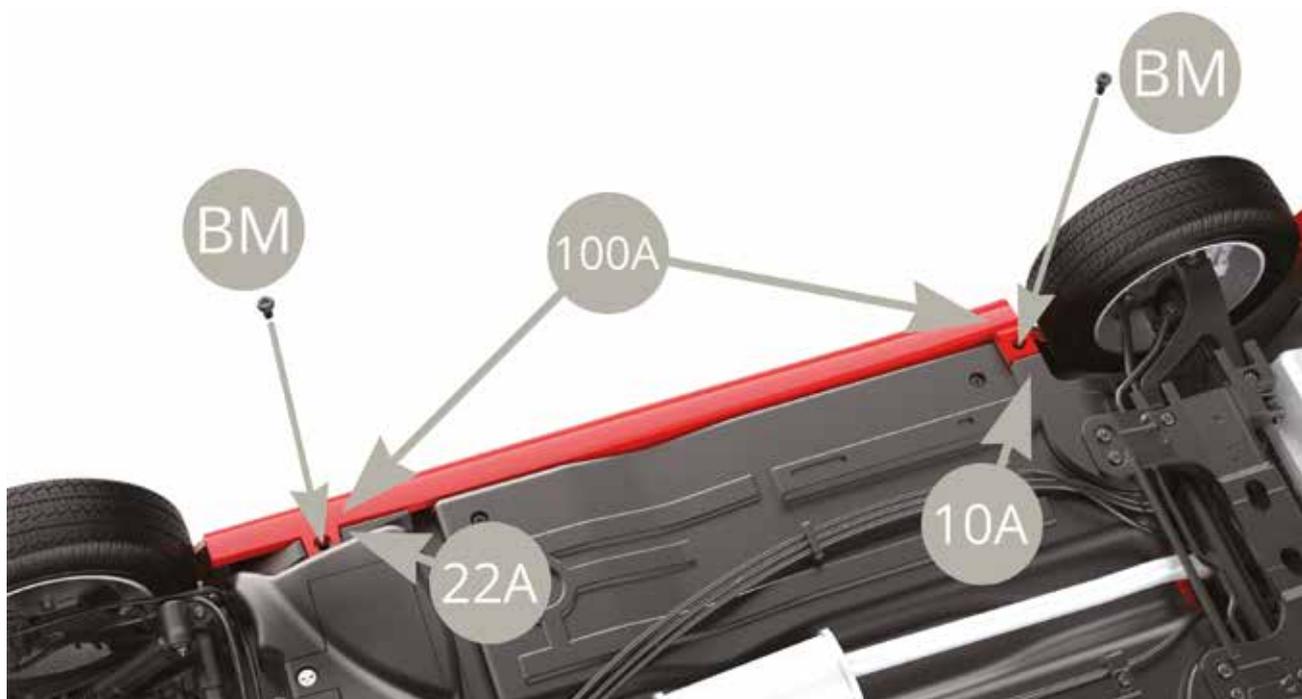
BM M 2,0 x 4 mm (x 3)

## Step 4

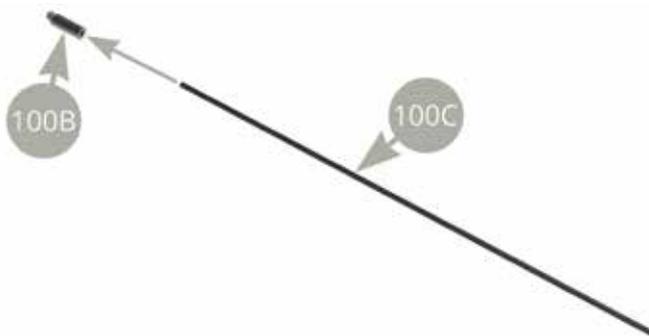
Fit 100A Right lower panel to 64A Bodywork; from top side - by passing its left upper ridge under 67C Side molding (blue arrow) with two pins aiming to fit as green arrows show from bottom side - two tabs aligning to 22A Chassis panel and 10A Front frame attachment points.



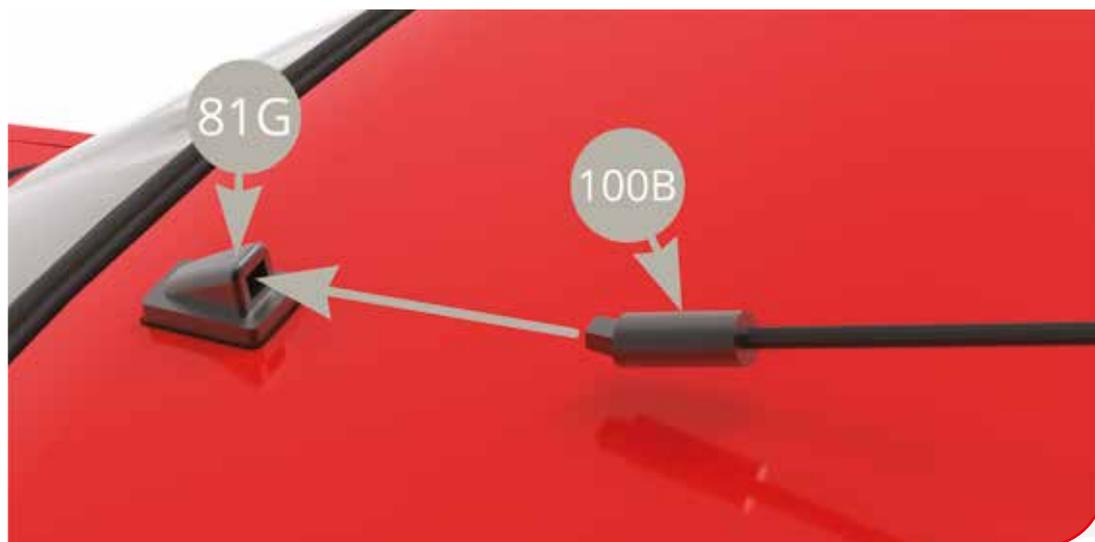
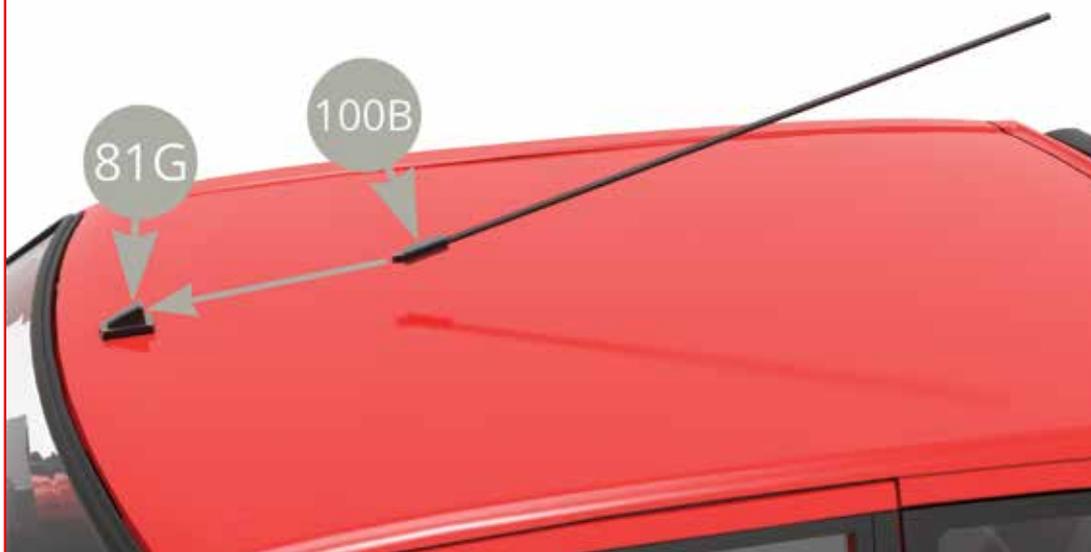
Fix 100A Right lower panel to 22A Chassis panel and 10A Front frame with two BM screws.



Fit 100C Antenna into 100B Antenna spring.



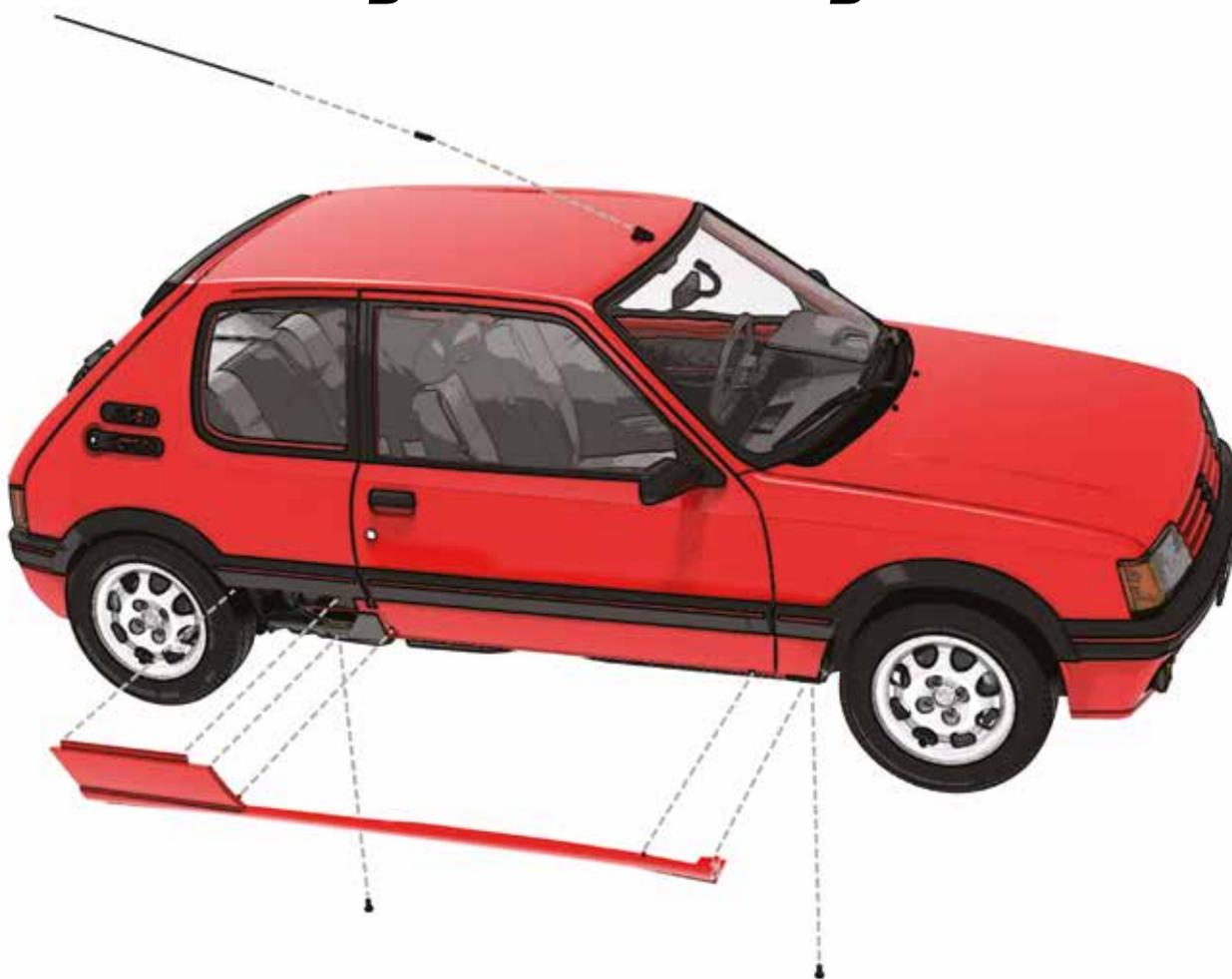
Fit preassembled antenna by its 100B Antenna spring peg into 81G Antenna base (upper and lower illustrations).



## ***General view***



## ***Assembly drawings***





**Avec l'aimable collaboration du club 205 GTI  
Club de France**



