

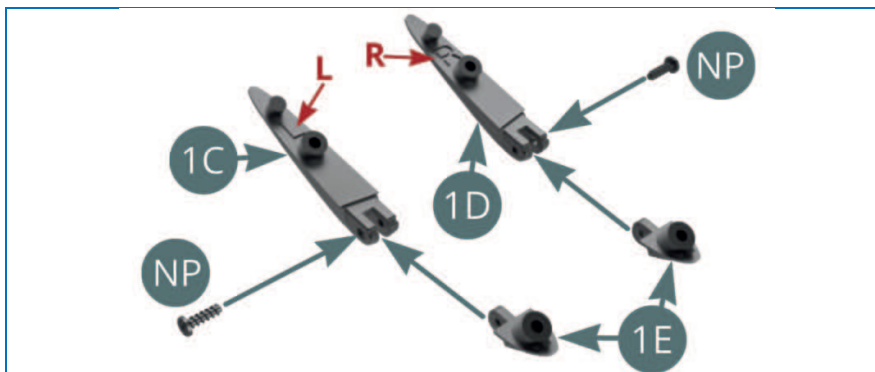
**Parts of number 1**

- 1A Bonnet
- 1B Bonnet insulation panel
- 1C Left-hand bonnet hinge (marked L)
- 1D Right hand bonnet hinge (marked R)
- 1E Hinge bracket (x 2)
- 1F Left front bumper (marked L)
- 1G Right front bumper (marked R)
- 1H Left bumper rubber
- 1I Left bumper stop
- 1J Right bumper rubber
- 1K Right bumper stop
- 1L Bonnet lock
- Screwdriver
- Screw NP M 1.2 x 4 mm (x 3)
- Screw SP M 1.7 x 3 mm (x 3)
- Screw SM M 1.7 x 3 mm (x 2)

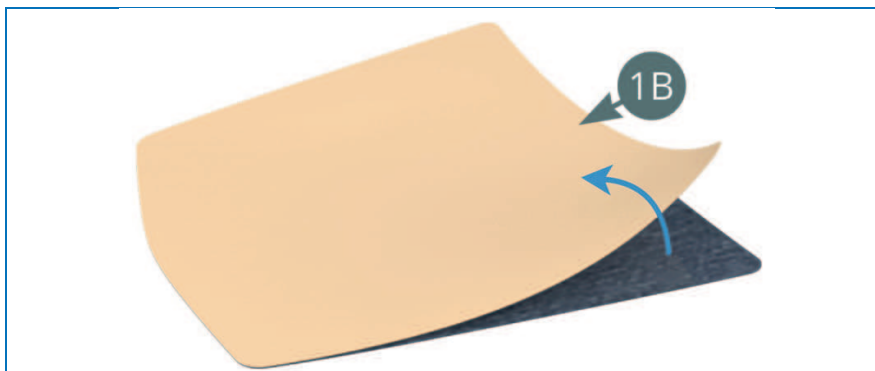


**Step 1**

Place the left (1C) and right (1D) bonnet hinges on bracket (1E) and secure each with an NP screw.

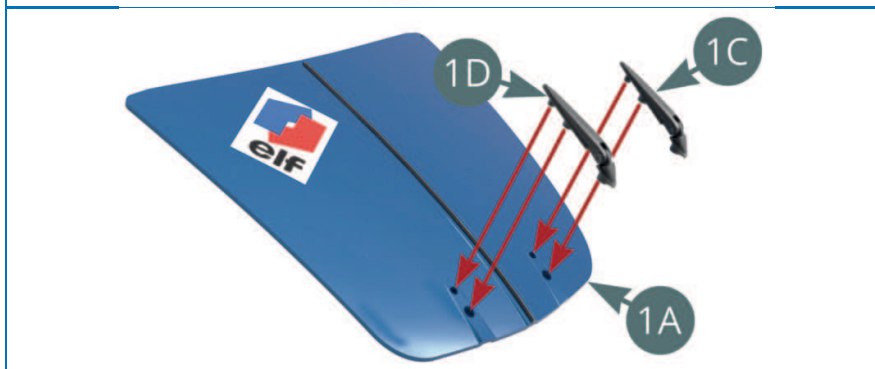
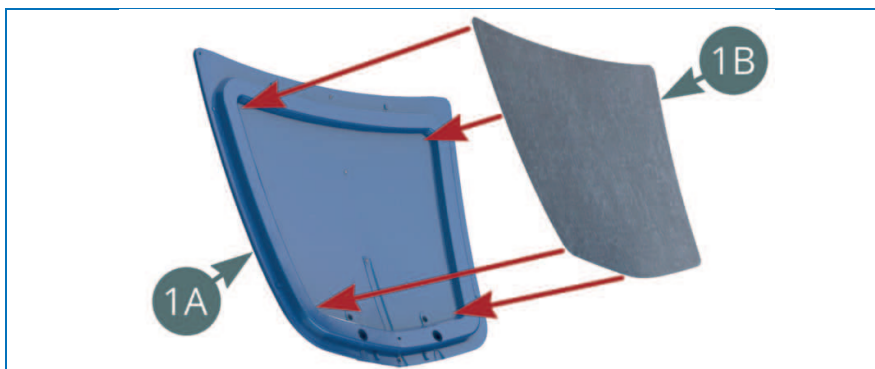


Remove the bonnet insulation panel (1B) from the paper support.



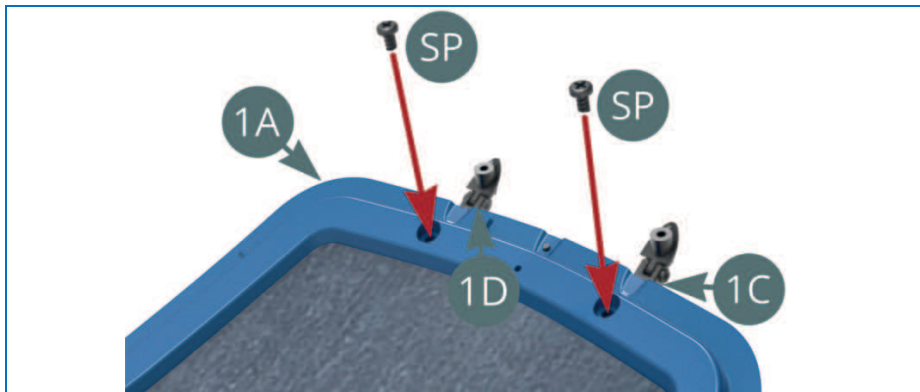
**Step 2**

Apply and smooth the insulation panel (1B) to the inner face of the bonnet (1A). Position the left (1C) and right (1D) bonnet hinges on the bonnet (1A) and secure with two SP screws as shown in the illustration above.



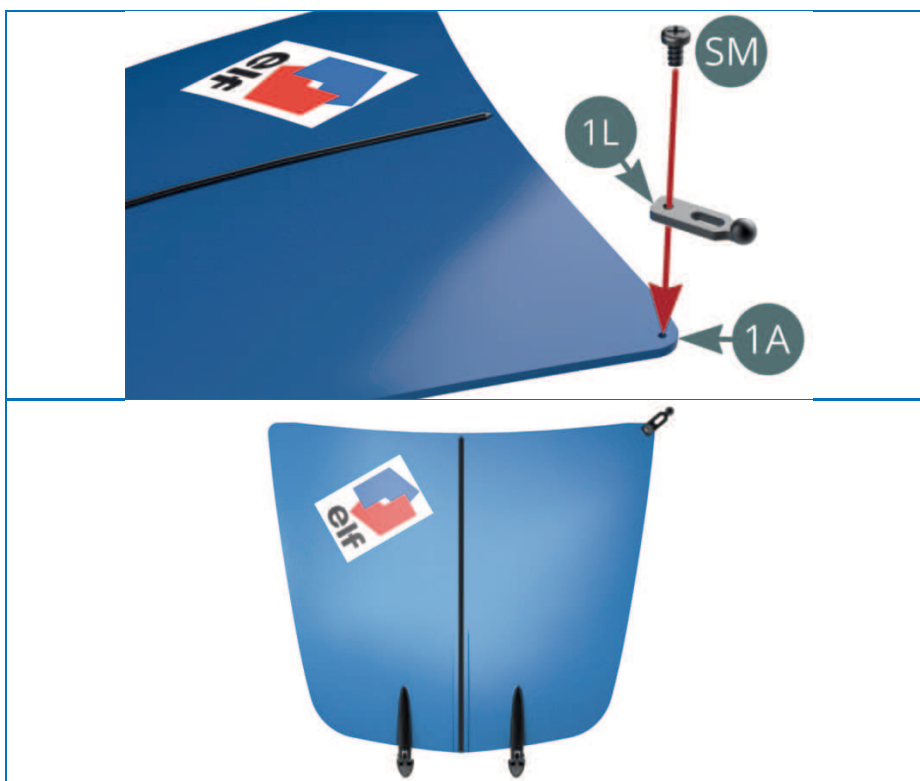
**Step 3**

Left (1C) and right (1D) bonnet hinges attached to the bonnet (1A) with two SP screws - shown opposite and below.



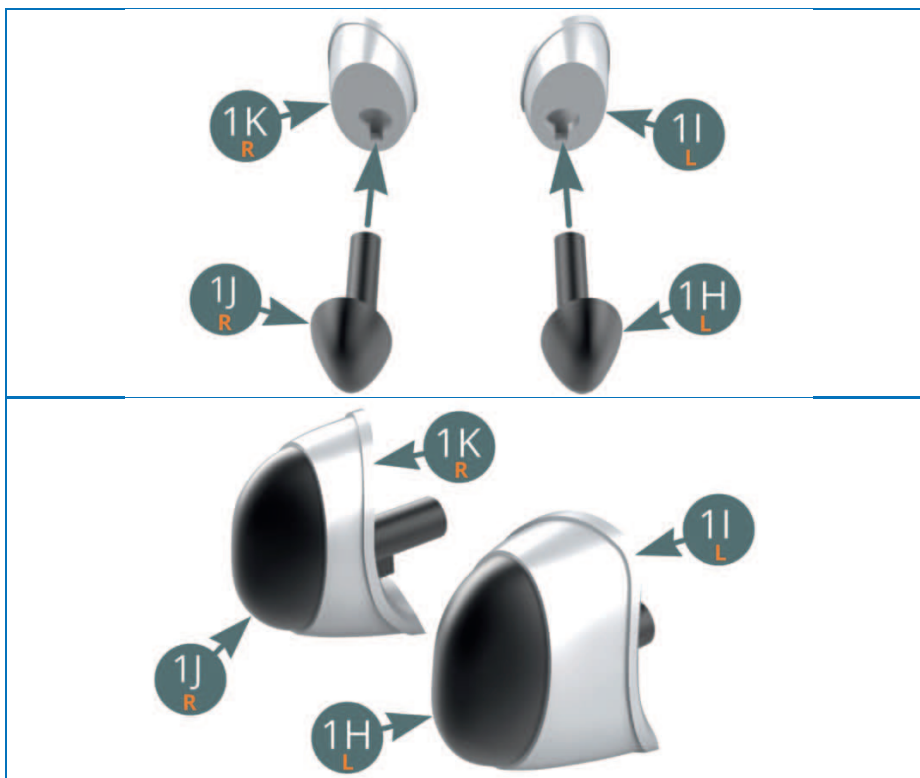
**Step 4**

Position the bonnet lock (1L) on the bonnet (1A) and secure with a SM screw - shown above.



**Step 5**

Position the rubbers (1H and 1J) respectively on the left (1L) and right (1K) bumper stops - shown above.



ASSEMBLY DIAGRAM



GENERAL VIEW



Parts of number 2

- 2A Outer wheel rim
- 2B Inner wheel rim
- 2C Tyre
- Screw CM M 2,0 x 4 mm (x 4)



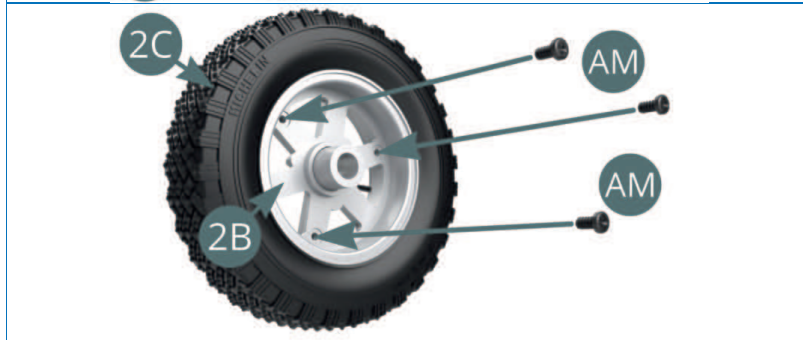
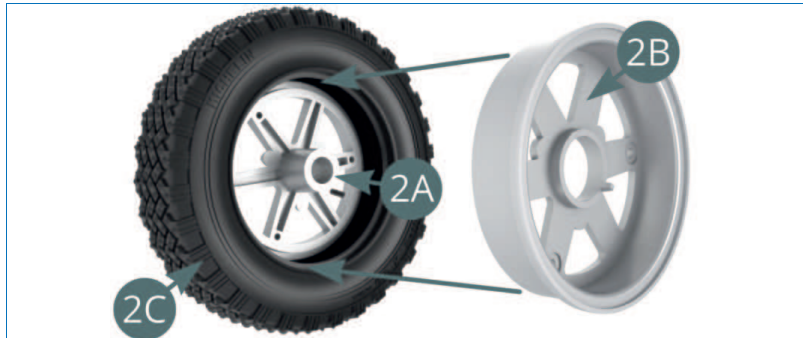
**Step 1**

Position the outer wheel rim (2A) into the tyre (2C).

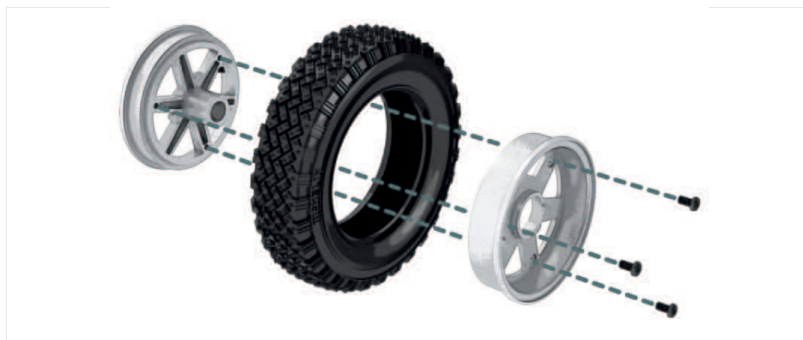


**Step 2**

Position the inner wheel rim (2B) into the tyre (2C), aligning it with the outer rim (2A) and secure it with three CM screws (shown above).



**ASSEMBLY DIAGRAM**

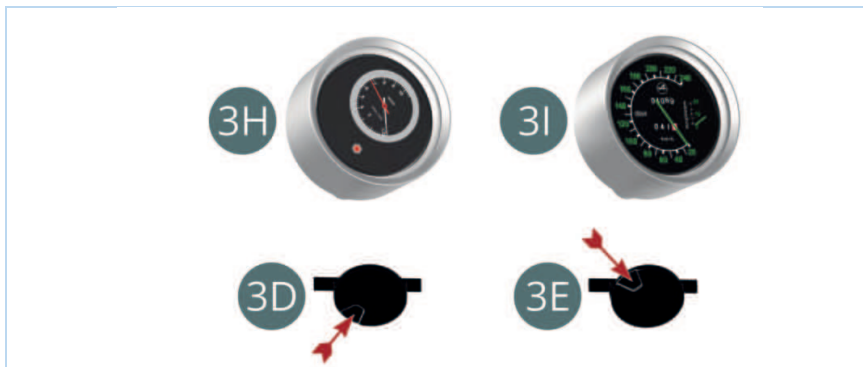
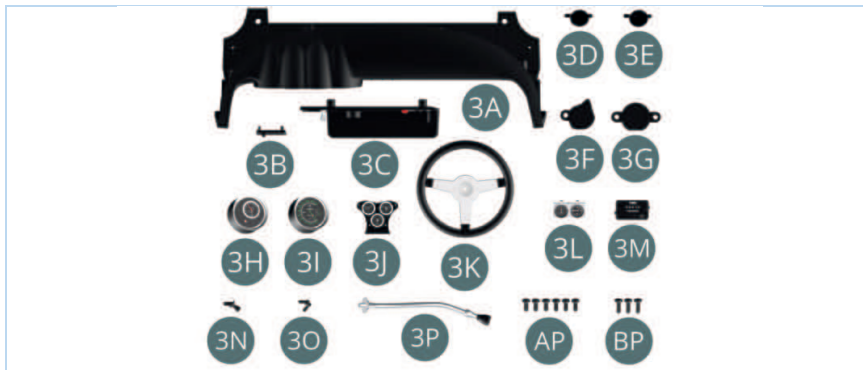


**GENERAL VIEW**



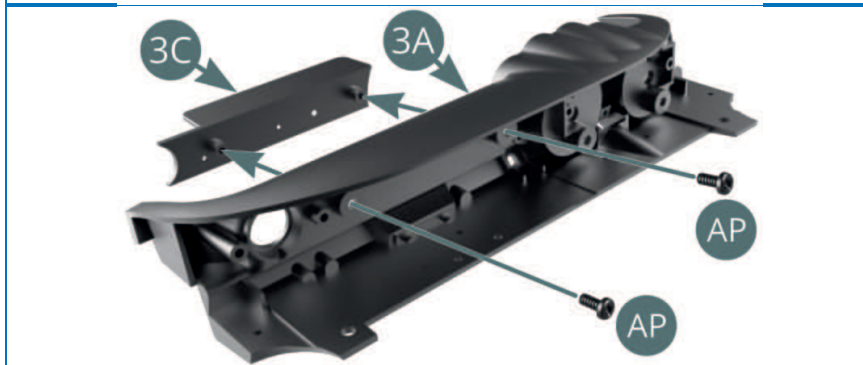
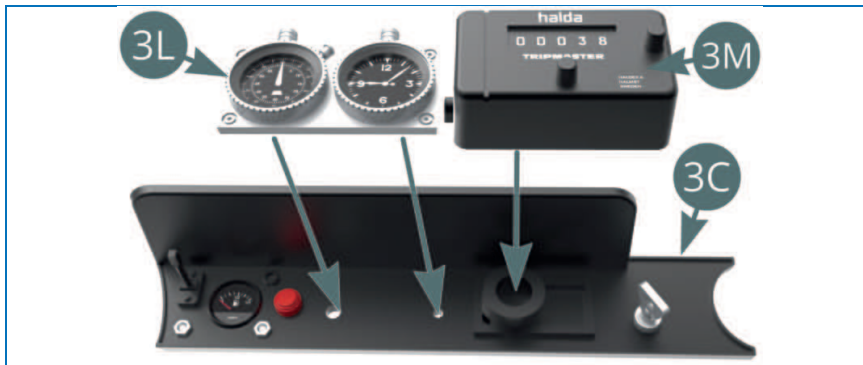
Parts of number 3

- 3A Dashboard
- 3B Fan control
- 3C Display panel
- 3D Left fan flap
- 3E Right fan flap
- 3F Left fan flap bracket
- 3G Right fan flap bracket
- 3H Rev counter
- 3I Speedometer
- 3J Oil gauge and voltmeter block
- 3K Steering wheel
- 3L Timing block
- 3M Tripmaster
- 3N Switch
- 3O Switch
- 3P Reading lamp
- Screw AP M 1,7 x 4 mm (x 6)
- Screw BP M 1,7 x 5 mm (x 3)



Step 1

Position the timing block (3L) and the tripmaster (3M) on the display panel (3C). Position the display panel (3C) onto the dashboard (3A) and secure with two AP screws.



Step 2

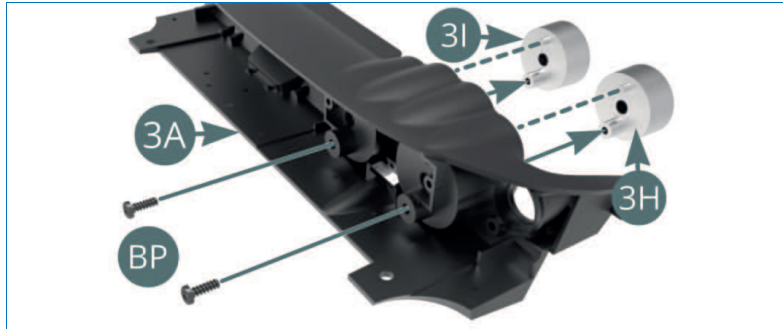
Display panel (3C) positioned on the dashboard (3A). Position the oil gauge and voltmeter block (3J) on the dashboard (3A).





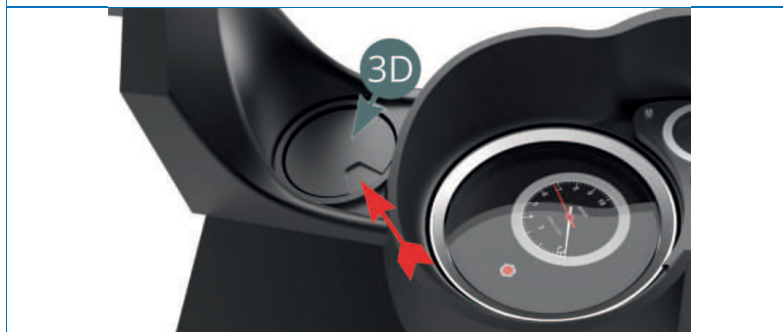
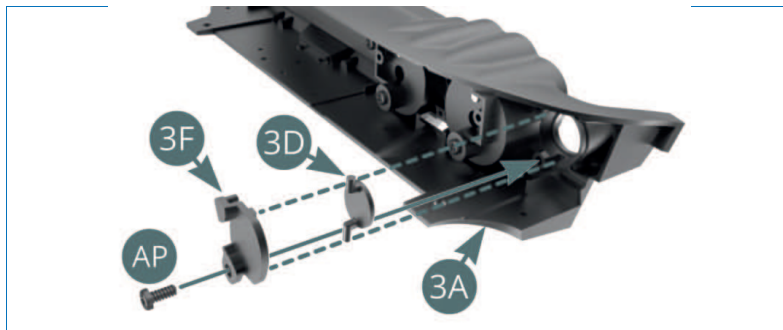
**Step 3**

Position the rev counter (3H) and the speedometer (3I) on the dashboard (3A) and secure with two BP screws (see illustrations opposite and below). Position the fan control (3B) on the dashboard (3A).



**Step 4**

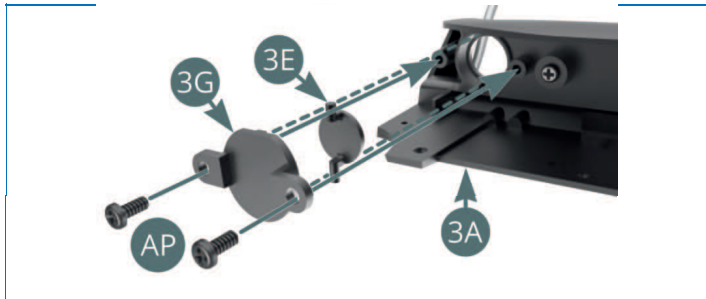
Position the left fan flap (3D) on the air outlet on the left side of the dashboard (3A) and keep it in place with the bracket (3F) fixed with an AP screw (illustrations above).



**Step 5**

Position the two switches (3N and 3O) and the reading lamp (3P) on the dashboard (3A). Position the right fan flap (3E) on the air outlet on the right-hand side of the dashboard (3A) and fasten it with the bracket (3G) secured with two AP screws (see illustrations).





**Step 6**  
 Check the correct orientation of the right fan flap (3E). Fan flaps (3F and 3G) positioned.



**ASSEMBLY DIAGRAM**

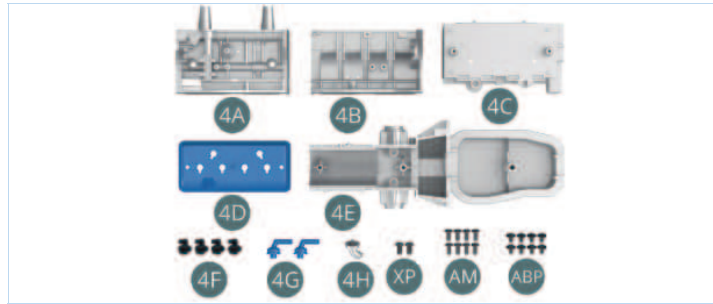


**GENERAL VIEW**



#### Parts of number 4

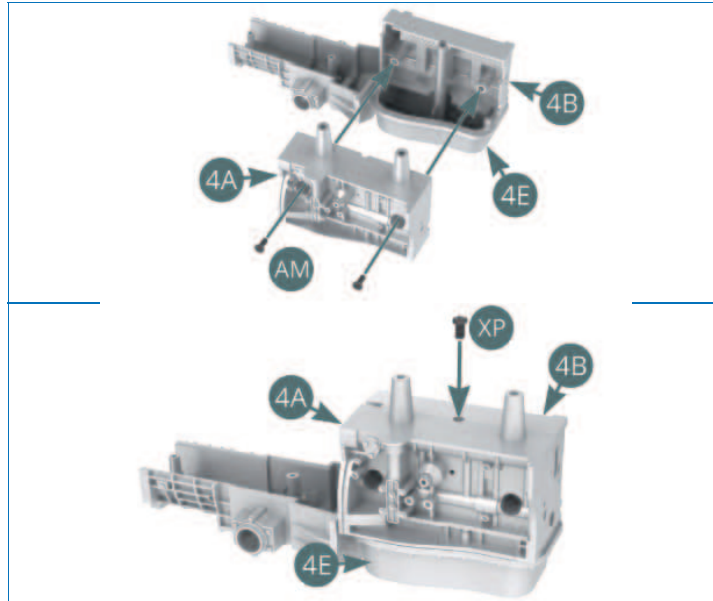
- 4A Left engine block
- 4B Right engine block
- 4C Top of engine block
- 4D Cylinder head
- 4E Oil pan and transmission
- 4F Spark plug (x 4)
- 4G Air inlet pipe (x 2)
- 4H Oil filler spout
- Screw XP M 2.3 x 4 mm (x 2)
- Screw AM M 1.7 x 3 mm (x 8)
- Screw ABP M 1.4 x 3 x 4 mm (x 8)



#### Step 1

Position the left (4A) and right (4B) engine blocks on the oil pan (4E) and fasten them together with two AM screws.

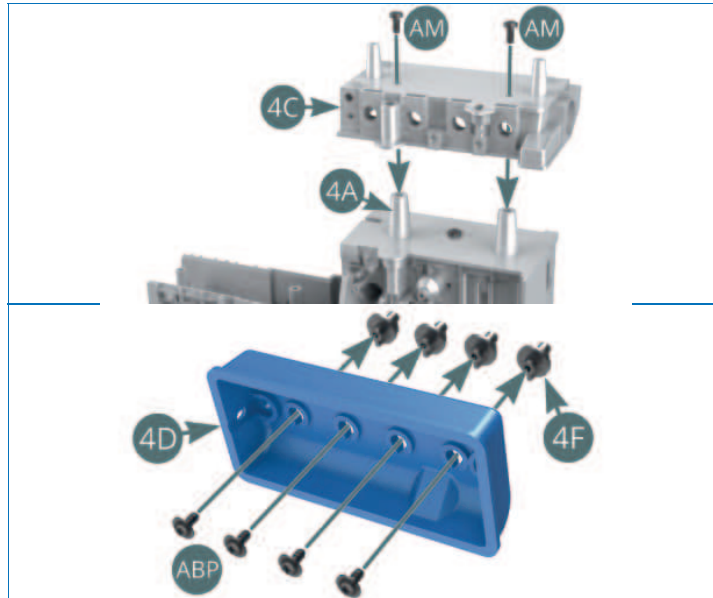
Secure the left (4A) and right (4B) engine blocks to the oil pan and transmission (4E) with an XP screw.



#### Step 2

Position the top of the engine block (4C) onto the left engine block (4A) and secure with two AM screws.

Position the four spark plugs (4F) on the cylinder head (4D) and secure each one with an ABP screw.

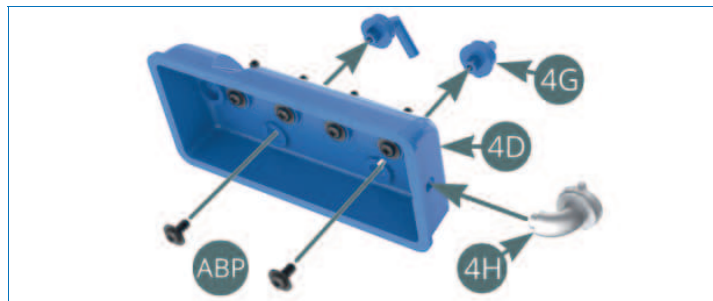


#### Step 3

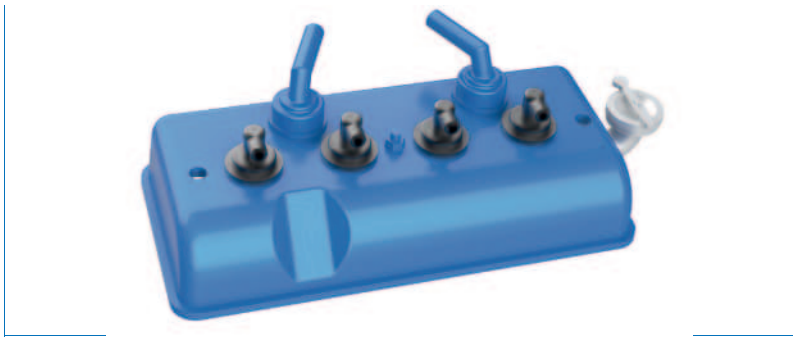
Position the two air inlet pipes (4G) on the cylinder head (4D) and secure each with an ABP screw.

Install the oil filler spout (4H) on the cylinder head (4D).

Pre-assembly of the cylinder head.

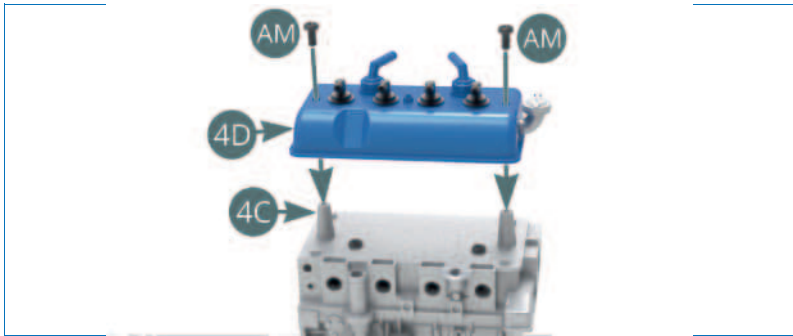




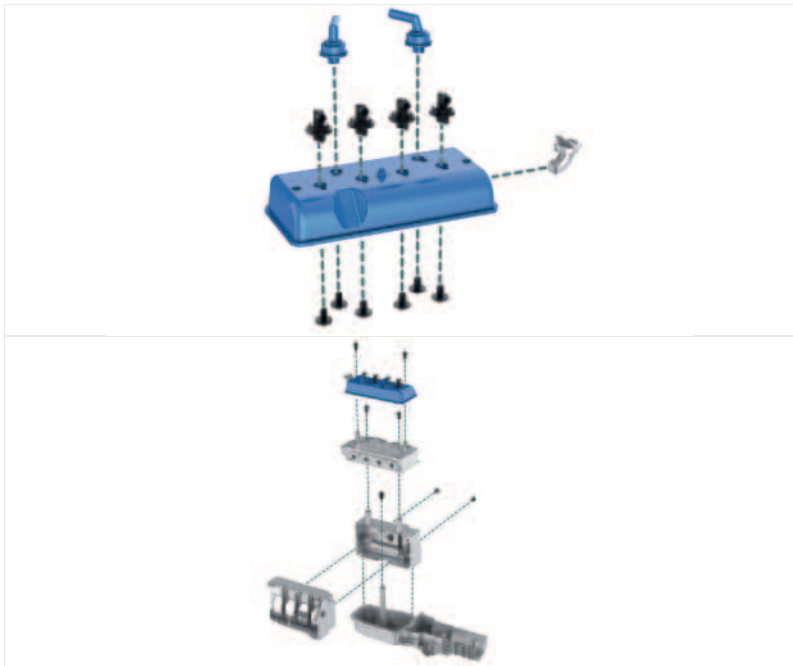


**Step 4**

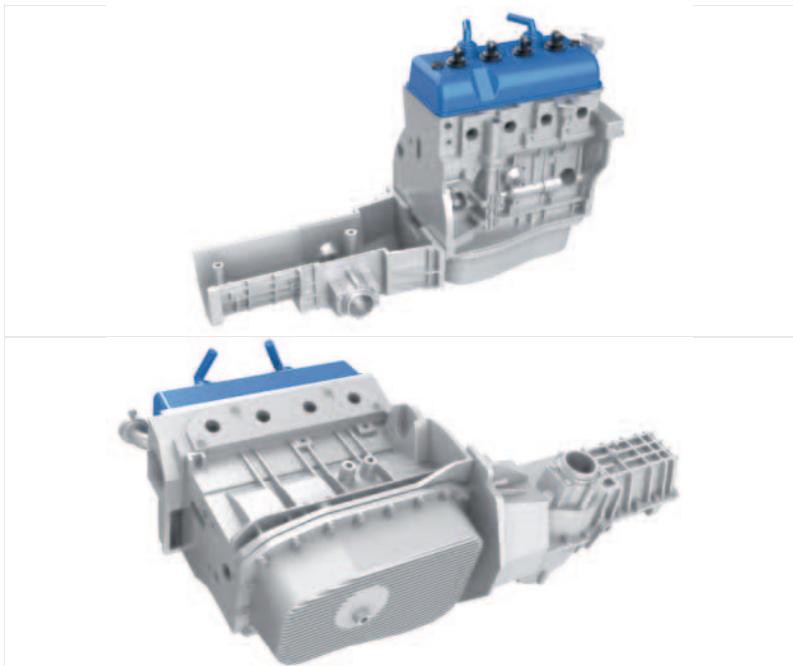
Place the cylinder head (4D) on top of the engine block (4C) and secure with two AM screws.



**ASSEMBLY DIAGRAM**



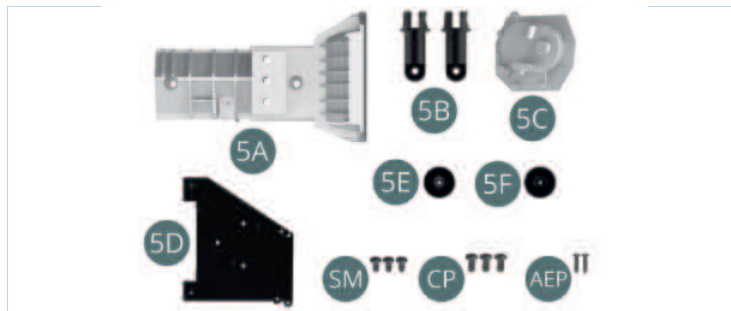
**GENERAL VIEW**



## Kit 5 - Assembly of the engine

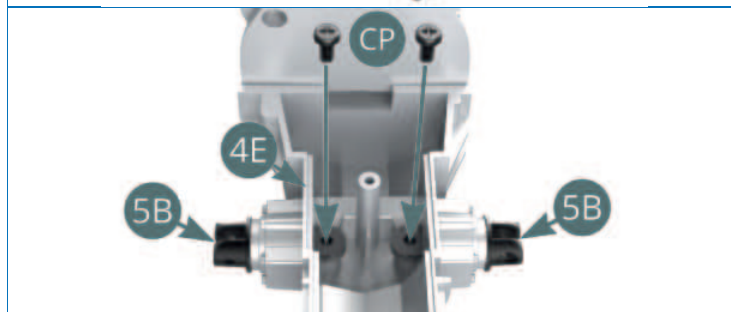
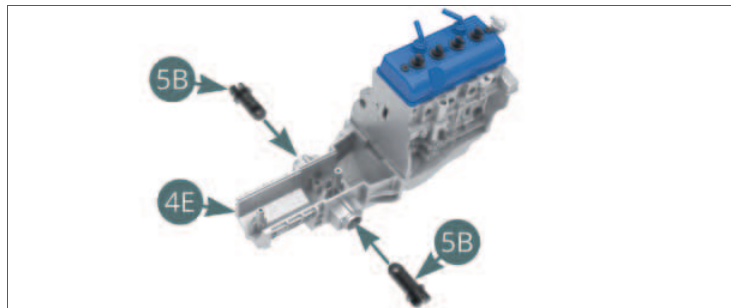
### Parts of number 05

- 5A Gearbox housing top
- 5B Transmission joint (x 2)
- 5C Gearbox rear cover
- 5D Engine spacer
- 5E Engine pulley outer rim
- 5F Engine pulley inner rim
- SM M 1.7 x 3 mm screw (x 3)
- CP M 2.0 x 4 mm screw (x 3)
- AEP Screw M 1.2 x 5 mm (x 2)



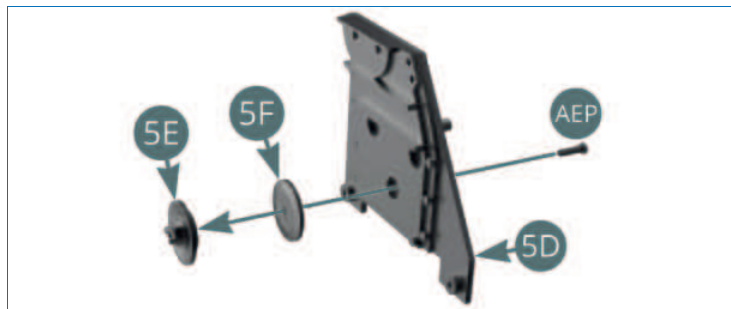
### STEP 1

Position the two transmission joints (5B) in the housings of the lower gearbox housing (4E) and secure them with two CP screws (shown below).

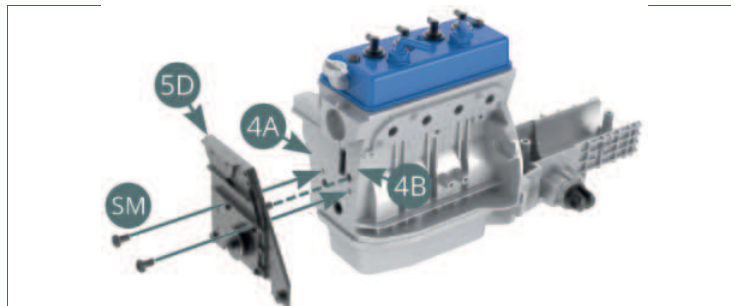


### STEP 2

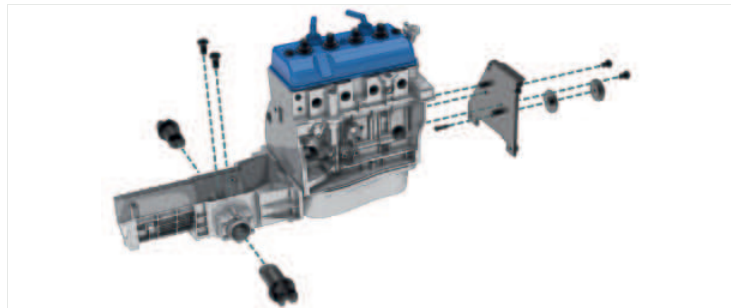
Position the inner (5F) and outer (5E) motor pulley rims on the spacer (5D) and secure with an AEP screw.



Position the spacer (5D) on the left (4A) and right (4B) end of the motor block and secure with two SM screws.



### ASSEMBLY DIAGRAM





**Kit 6 - Mounting of the motor support**

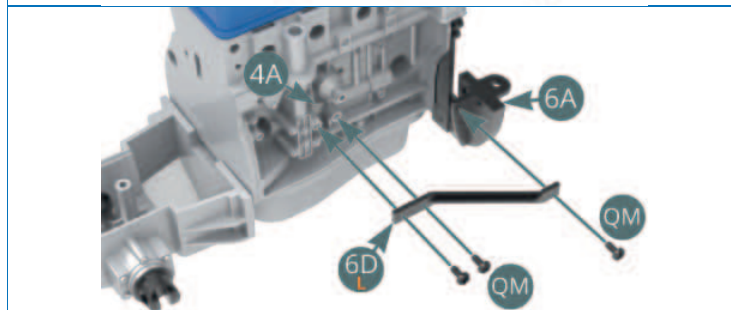
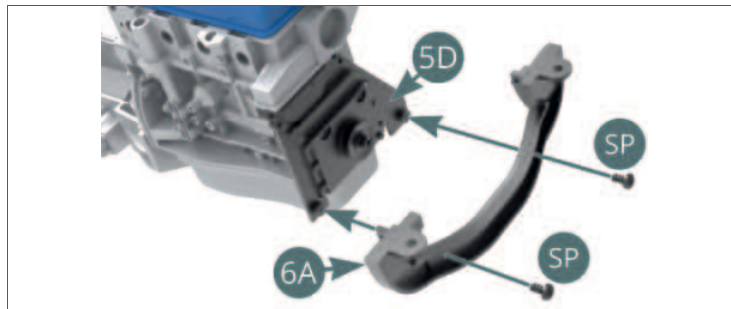
Parts of number 06

- 6A Engine support frame
- 6B Upper right engine support arm
- 6C Upper left engine support arm
- 6D Lower left engine support arm L
- 6E Lower right motor support arm D
- SP Screw M 1.7 x 3 mm (x 3)
- QM Screw M 1.4 x 3 mm (x 10)
- MP Screw M 1.2 x 3 mm (x 5)



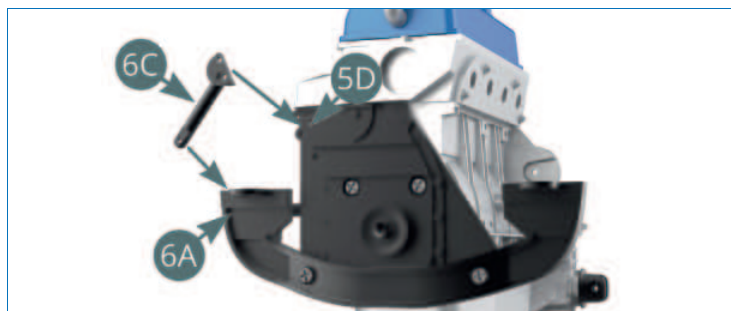
**STEP 1**

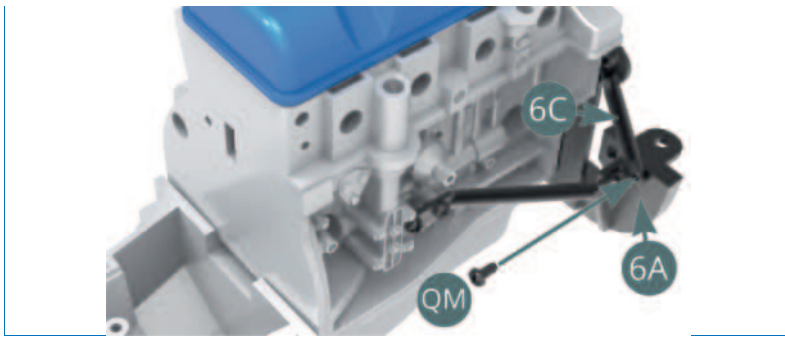
Position the engine support bracket (6A) on the spacer (6D) and secure with two SP screws. Position the left lower engine support arm (6E) onto the left engine block (4A) and support bracket (6A) and secure with three QM screws.



**STEP 2**

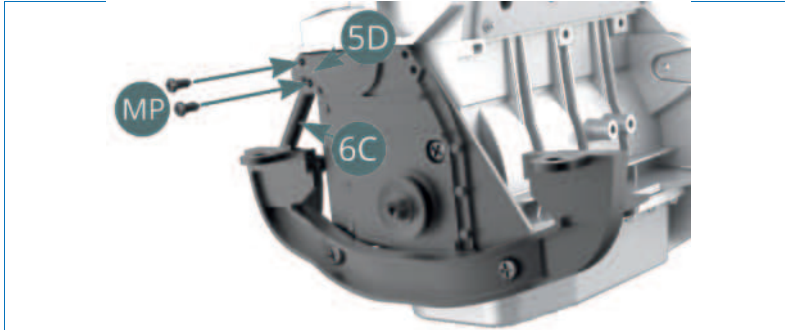
Position the left upper engine support arm (6C) onto the spacer (6D) and support bracket (6A). Attach the lower end of the left upper engine support arm (6C) to the engine support bracket (6A) with a QM.



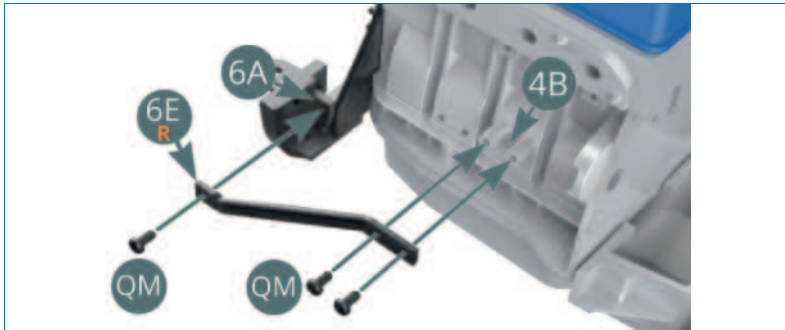


**STEP 3**

Attach the upper end of the left upper arm (6C) to the spacer (5D) with two MP screws.

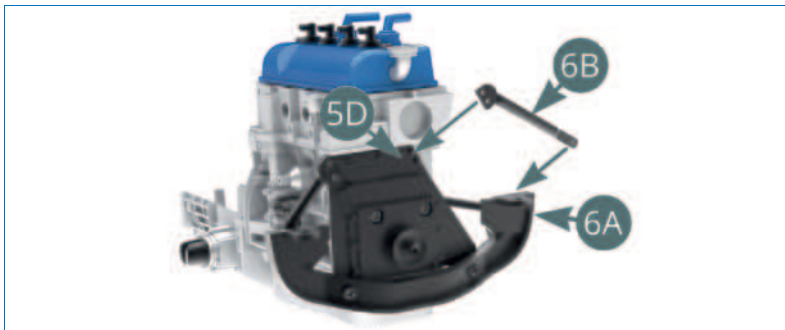


Position the lower right engine support arm (6E) onto the right engine block (4B) and support bracket (6A) and secure with three QM screws.



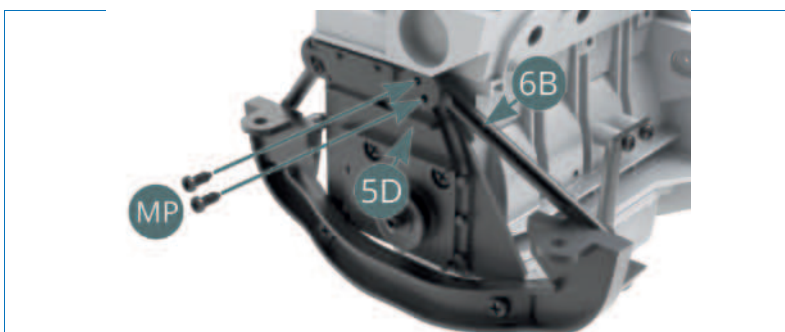
**STEP 4**

Position the right upper engine support arm (6B) onto the spacer (5D) and support bracket (6A). Attach the lower end of the upper right arm (6B) to the motor support cradle (6A) with a QM screw.



**STEP 5**

Attach the upper right arm end (6B) to the spacer (5D) with two MP screws.



ASSEMBLY DIAGRAM



GENERAL VIEW



**Kit 7 - Carburettor assembly and engine installation**

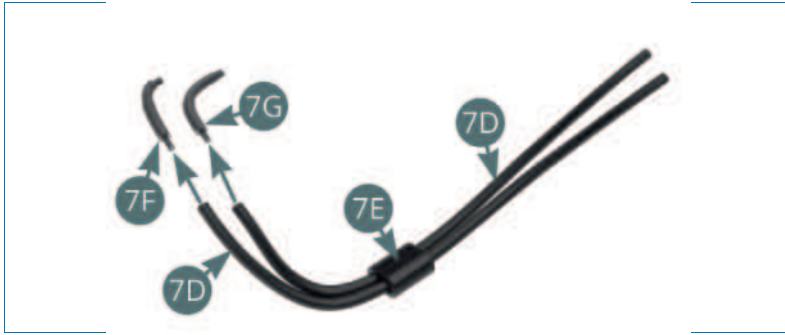
Parts of number 07

- 7A Intake manifold (x 2)
- 7B Carburettor (x 2)
- 7C Connecting hose
- 7D Oil line (x 2)
- 7E Clamp
- 7F Elbow fitting
- 7G Elbow fitting
- AP Screw M 1.7 x 4 mm (x 3)

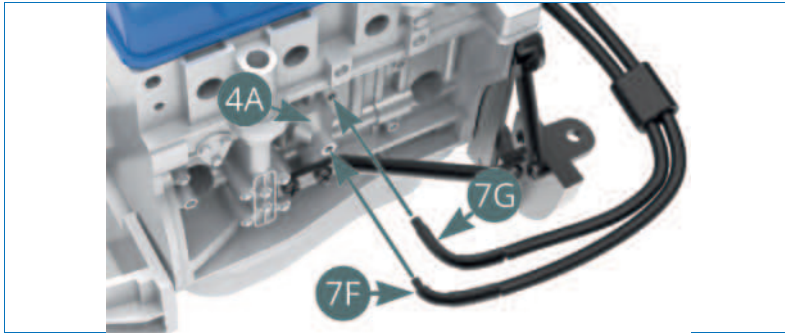


**STEP 1**

Pass the two oil lines (7D) through the clamp (7E). Position the two oil line elbows (7F) and (7G).

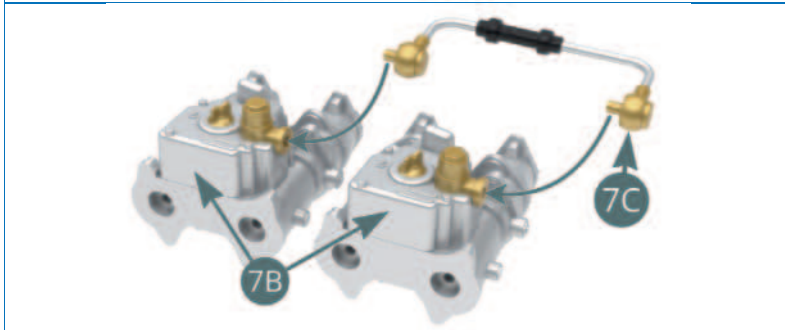
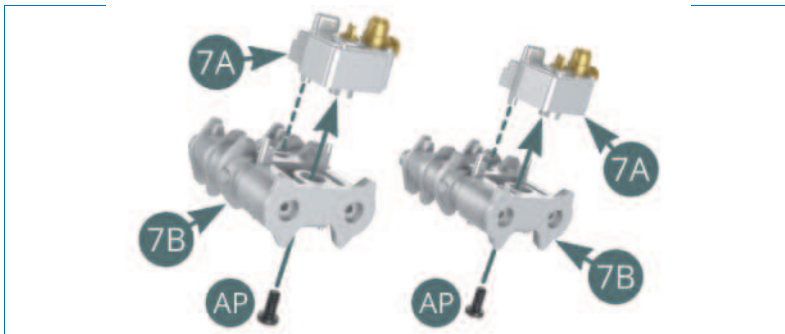


Position the elbows (7F) and (7G) on the left engine block (4A).



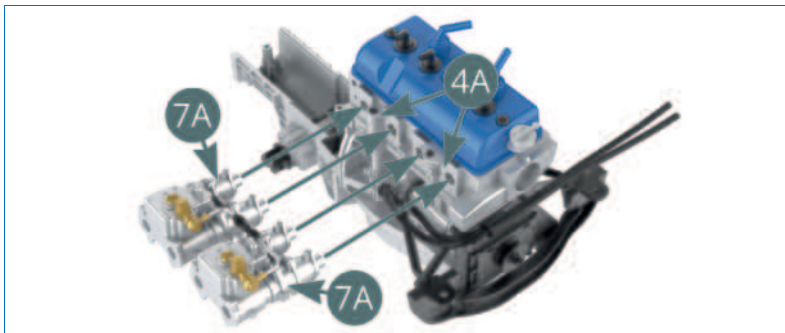
**STEP 2**

Position the intake manifolds (7A) on the carburetors (7B) and secure them with two AP screws. Connect the two carburetors (7B) with the connecting hose (7C).

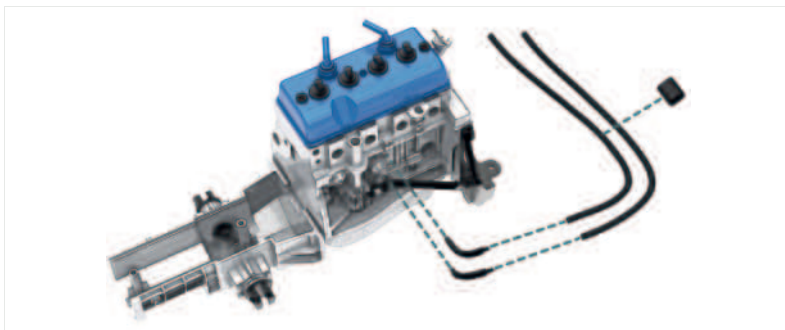


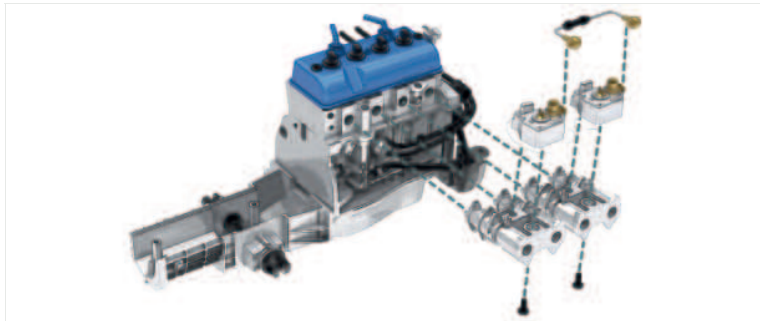
**STEP 3**

Position the intake manifolds (7A) on top of the left engine block (4A).

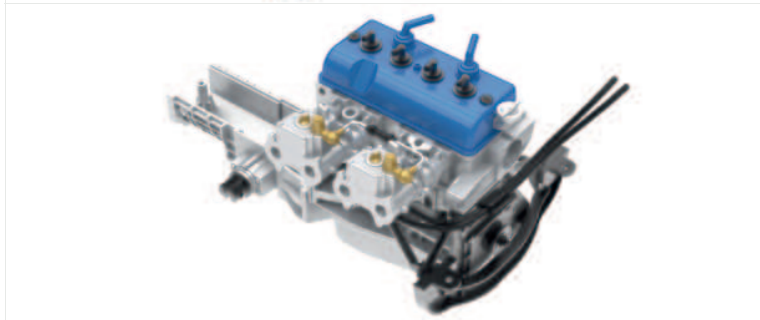
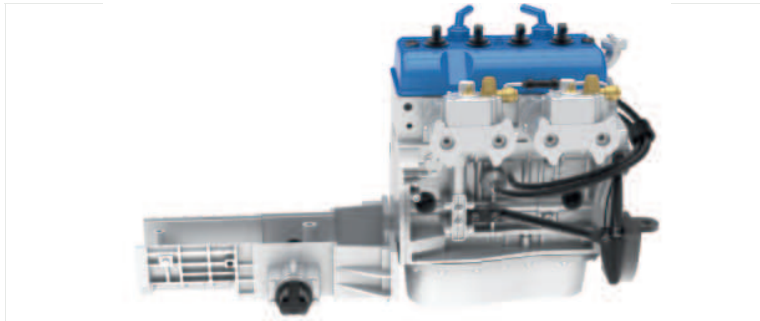


**ASSEMBLY DIAGRAM**





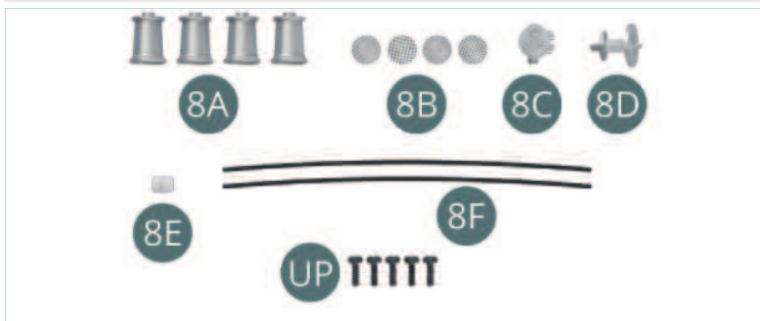
GENERAL VIEW



**Kit 8 - Assembly of the air intake trumpets and oil pump and installation on the engine block**

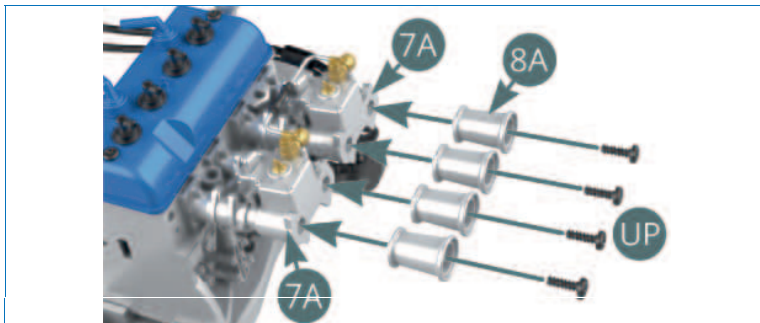
Parts of number 08

- 8A Air intake trumpet (x 4)
- 8B Air filter grill (x 4)
- 8C Oil pump
- 8D Oil pump support
- 8E Oil filter
- 8F Oil line (x 2)
- Screw UP M 1,7 x 6 mm (x 5)

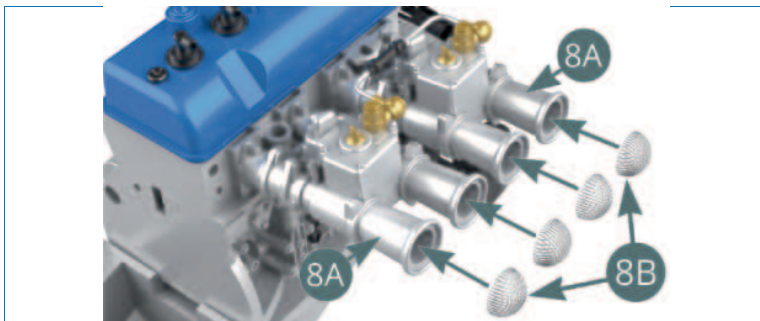


STEP 1

Position four air intake trumpets (8A) on the intake manifold (7A) and secure with four UP screws.

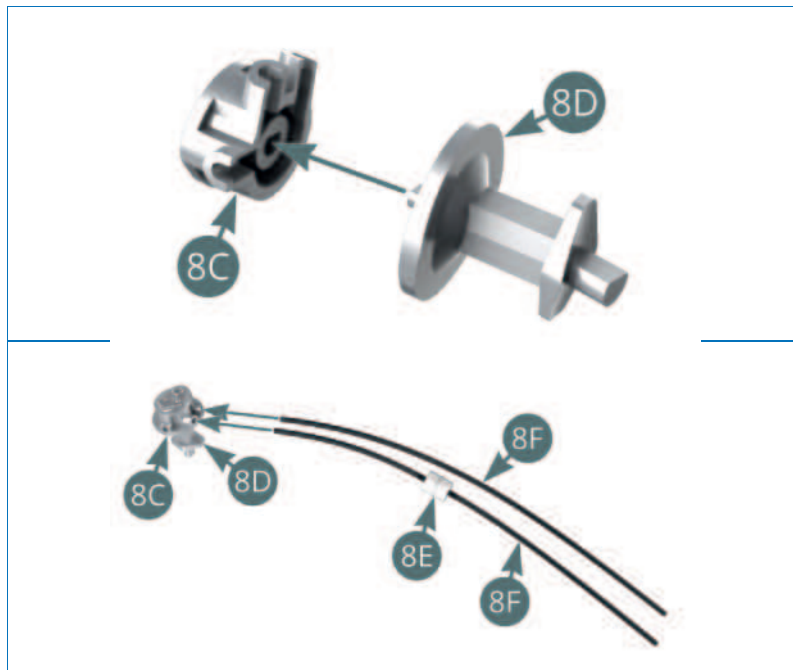


Position the four air filter grilles (8B) on the air intake trumpets (8A).



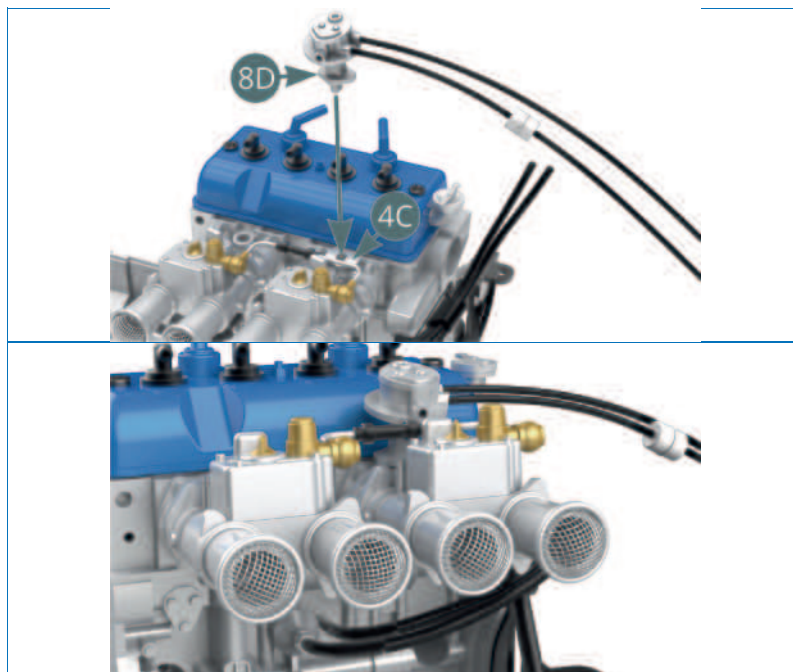
**STEP 2**

Position the oil pump (8C) on the oil pump support (8D). Run one oil line (8F) through the oil filter (8E). Position the two oil lines (8F) on the oil pump (8C).



**STEP 3**

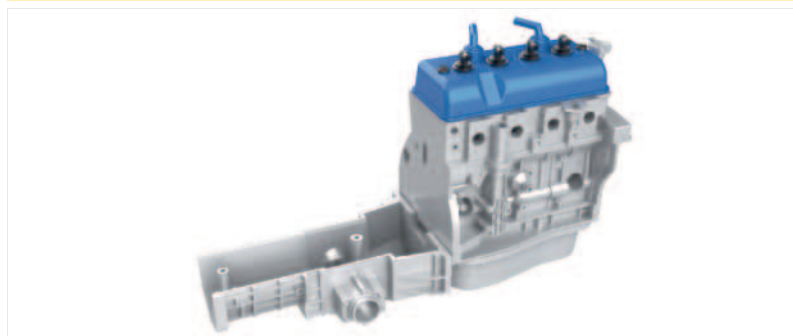
Position the oil pump support (8D) on top of the engine block (4C). The air intake trumpets and oil pump are positioned on the engine block.



**ASSEMBLY DIAGRAM**



**GENERAL VIEW**



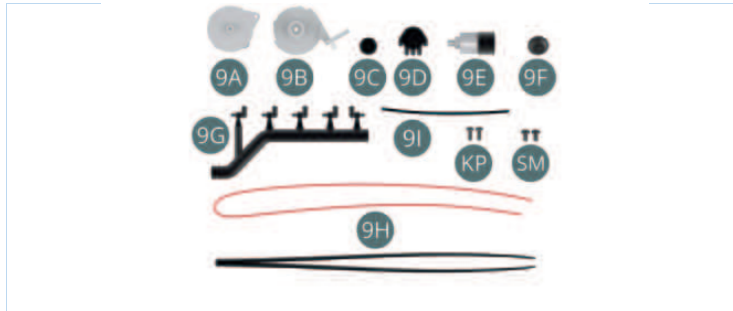




### Kit 9 - Assembly and installation of the alternator and ignition distributor to the engine

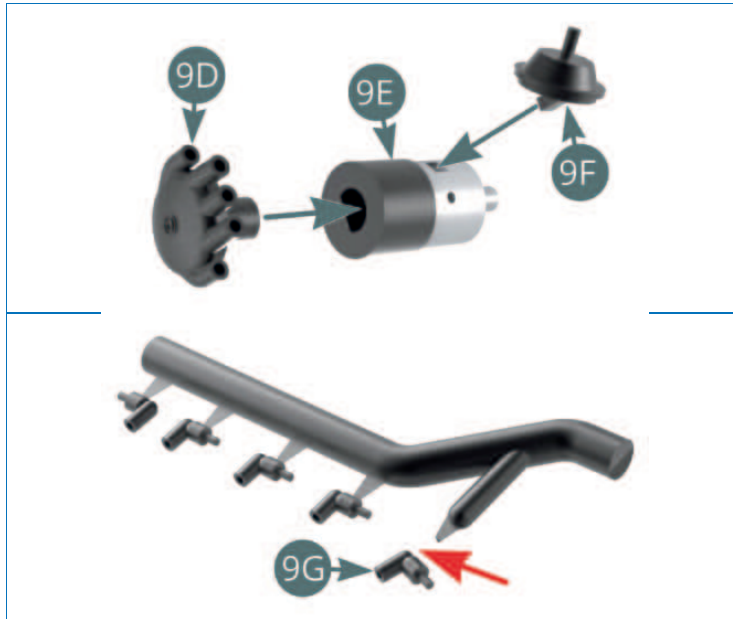
#### Parts of number 00

- 9A Alternator
- 9B Alternator bracket
- 9C Cover
- 9D Distributor head
- 9E Ignition distributor
- 9F Vacuum valve
- 9G Distributor terminal (x 5)
- 9H High voltage cable
- 9I High voltage cable
- Tweezers
- Screw KP M 1.4 x 4 mm (x 2)
- Screw SM M 1.7 x 3 mm (x 2)



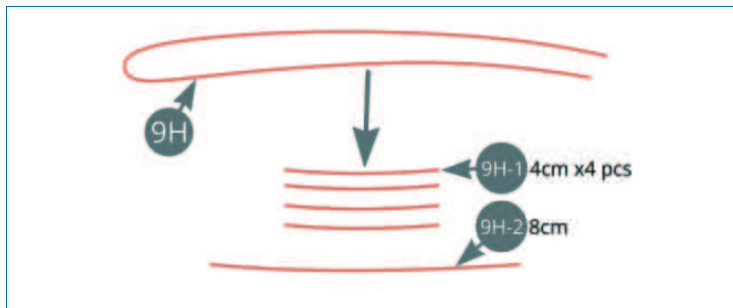
#### STEP 1

Position the distributor head (9D) and vacuum valve (9F) onto the ignition distributor (9E). Detach the five distributor terminals (9G) from the sprue.

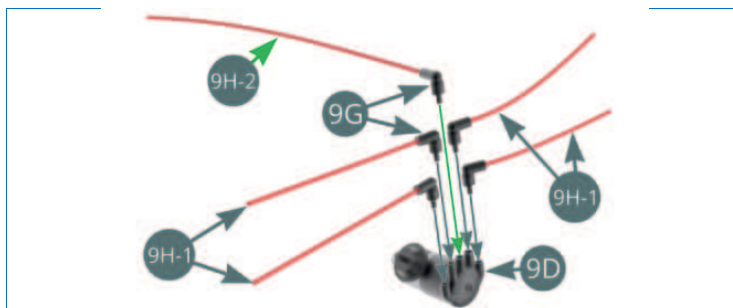


#### Etape 2

Cut four sections of 4 cm length (9H-1) and one section of 8 cm length (9H-2) from the high voltage cable (9H).

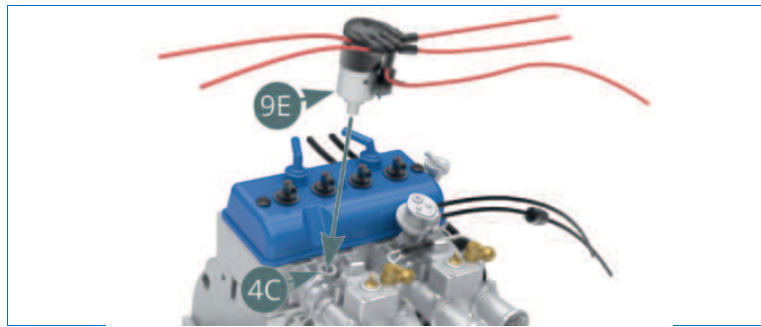


Connect one end of the four high voltage cables (9H-1) and cable (9H-2) - green arrow - to the distributor terminals (9G). Position the terminals (9G) on the distributor head (9D).

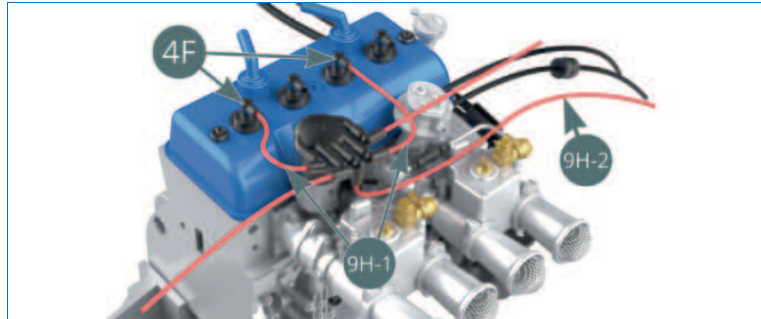


**STEP 3**

Position the ignition distributor (9E) on top of the engine block (4C).

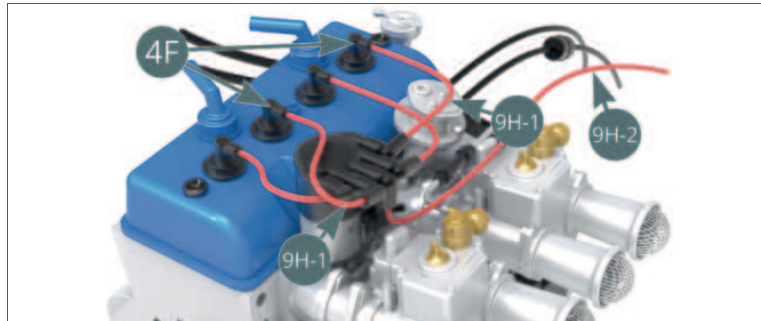


Connect the first and third high voltage cables (9H-1) to the first and third spark plugs (4F) respectively - working from left to right.

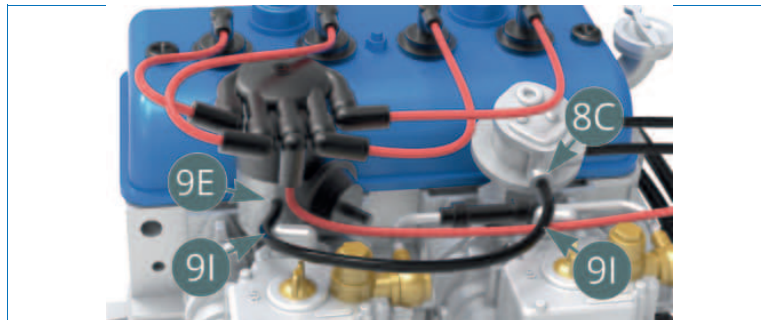


**STEP 4**

Connect the second and fourth high voltage cable (9H-2) to the second and fourth spark plug (4F) respectively - working from left to right.

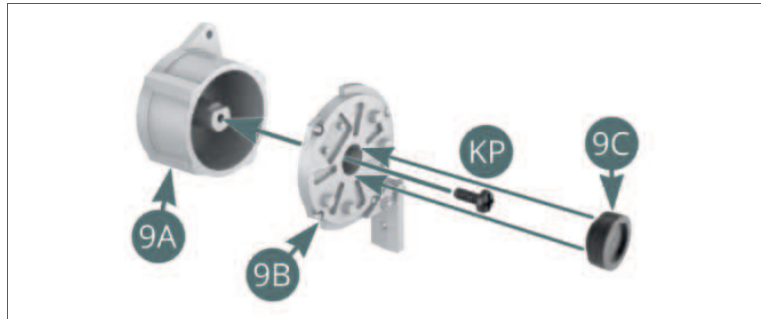


Connect the high voltage cable (9I) to the ignition distributor (9E) and oil pump (8C).



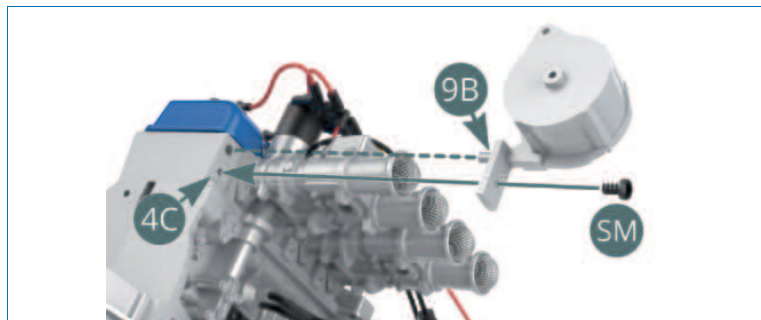
**STEP 5**

Position the alternator (9A) onto the alternator bracket (9B) and secure with a KP screw. Position the cover (9C) onto the alternator bracket (9B).



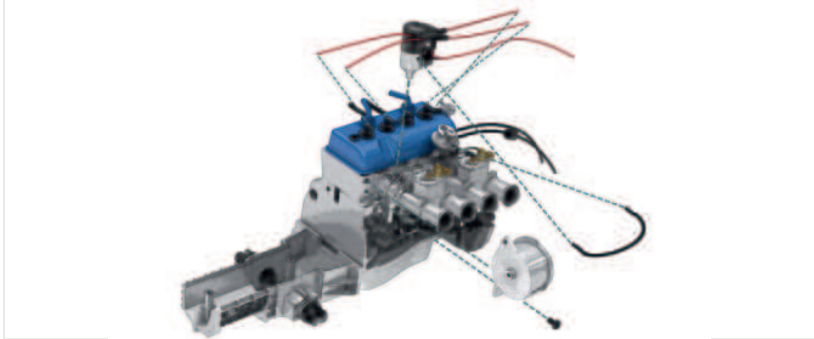
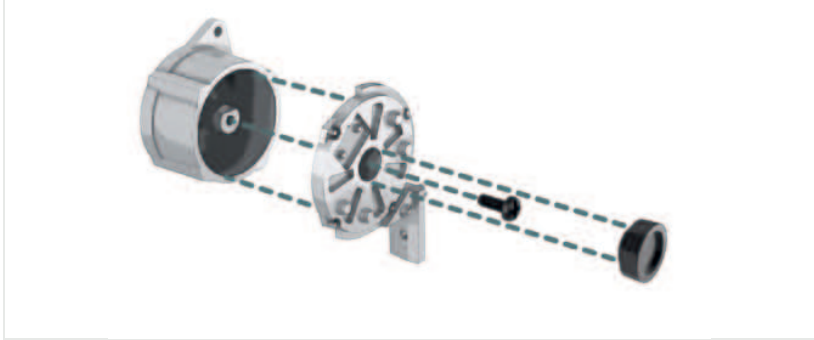
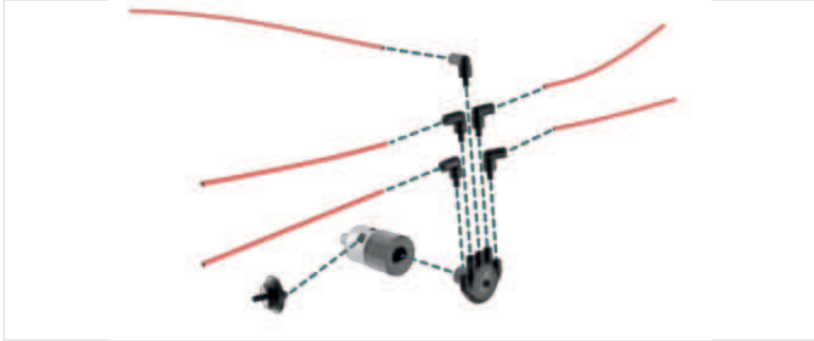
**STEP 6**

Position the alternator bracket (9B) onto the top of the engine block (4C) and secure with an SM screw (shown opposite and below).

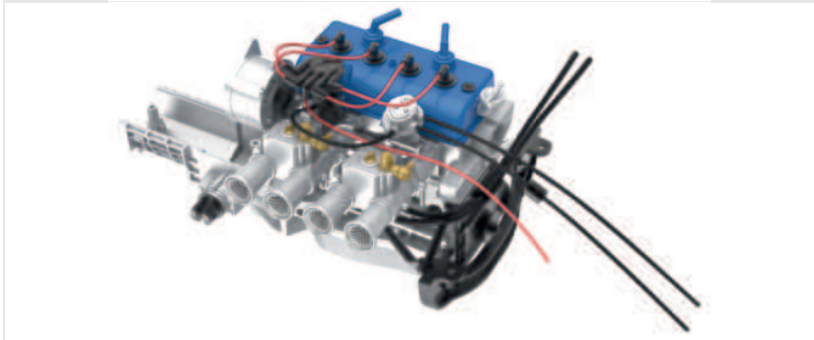




ASSEMBLY DIAGRAM



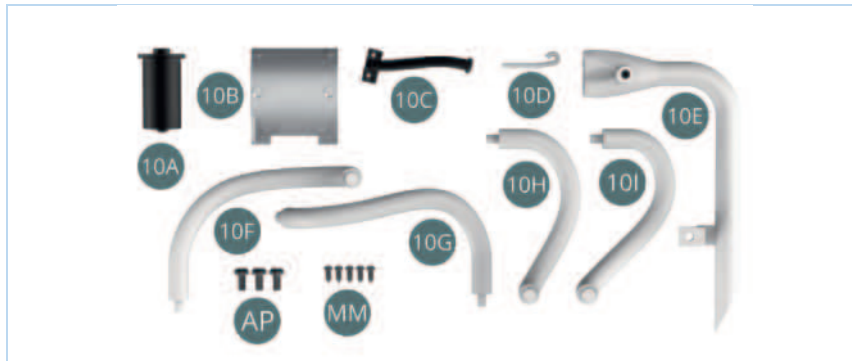
GENERAL VIEW



## Kit 10 - Assembly of the starter and exhaust manifold

### Parts of number 10

- 10A Starter
- 10B Heat shield
- 10C Dipstick tube
- 10D Oil dipstick
- 10E Connecting pipe
- 10F Exhaust manifold #1
- 10G Exhaust manifold #2
- 10H Exhaust manifold #3
- 10I Exhaust manifold #4
- Screw AP M 1.7 x 4 mm (x 3)
- Screw MM M 1.2 x 3 mm (x 5)

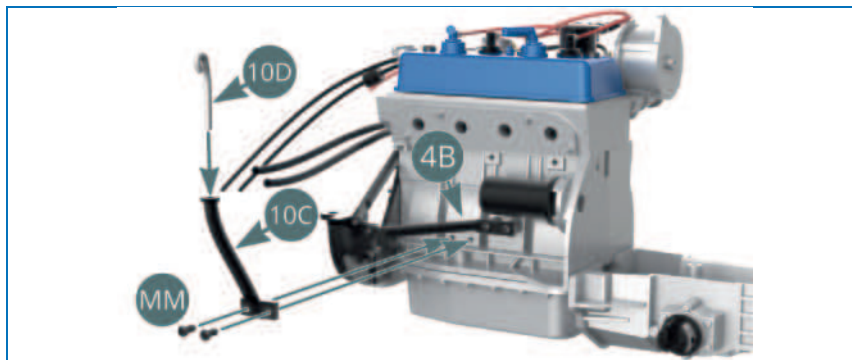


### STEP 1

Position the starter (10A) to the right hand engine block (4B) and secure with an AP screw.

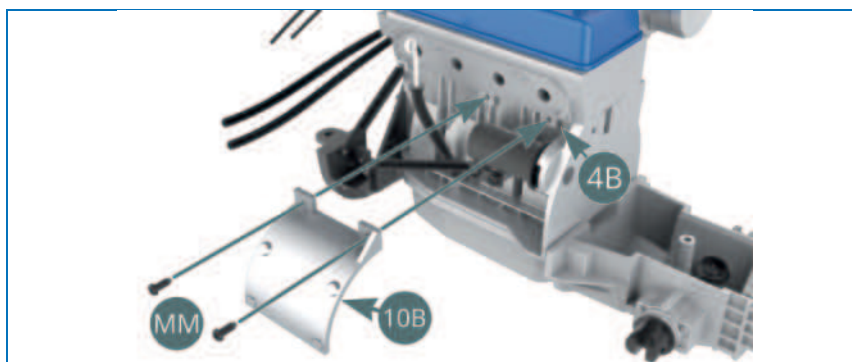


Insert the dipstick (10D) into the dipstick tube (10C). Position the dipstick tube (10C) on the right-hand engine block (4B) and secure with two MM screws.

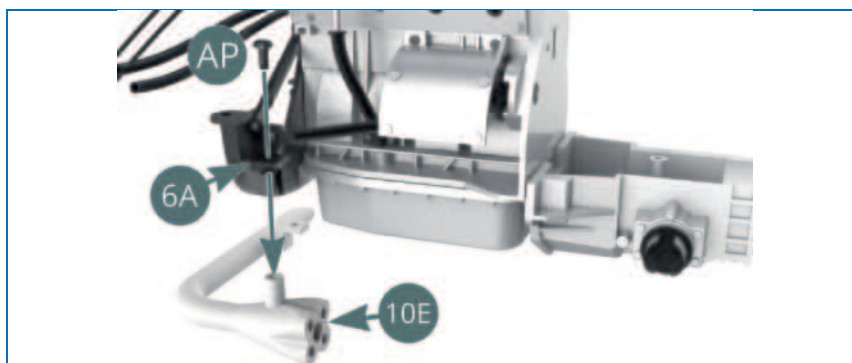


### STEP 2

Position the heat shield (10B) on the engine block right hand side (4B) and secure with two MM screws.

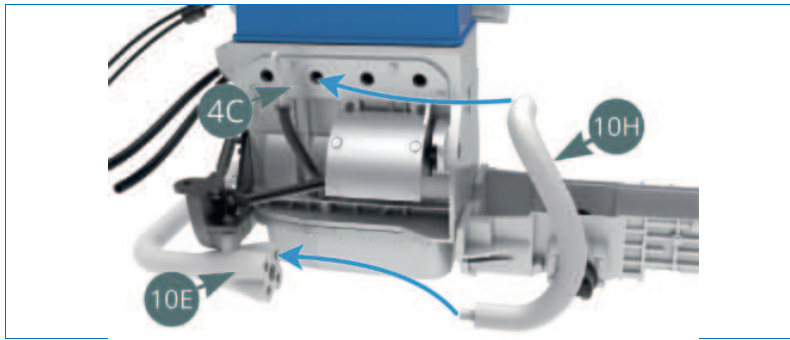


Position the connection pipe (10E) on the engine support frame (6A) and secure it with an AP screw.

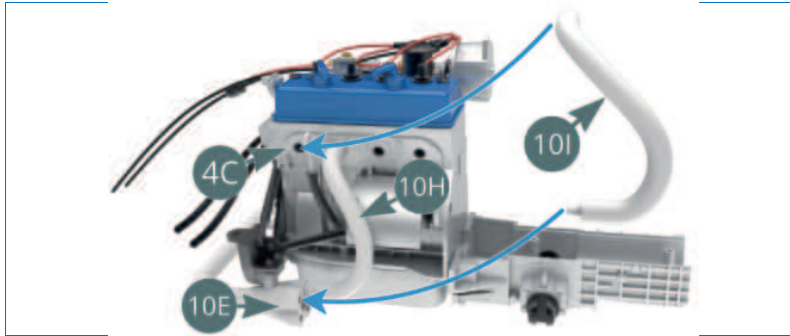


**STEP 3**

Position Exhaust Manifold #3 (10H) on connecting tube (10E) and top of engine block (4C) - blue arrows.

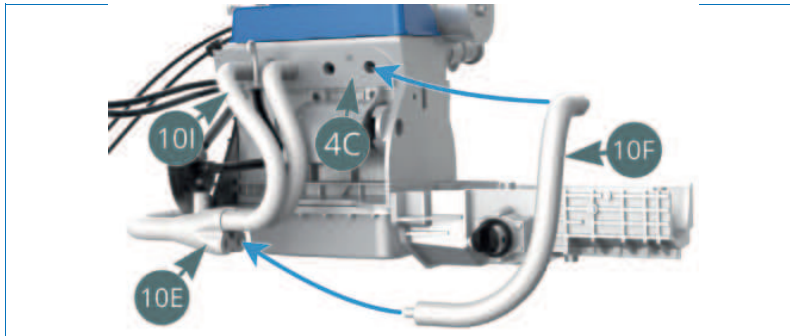


Position exhaust manifold #4 (10I) on connection tube (10E) and top of engine block (4C) - blue arrows.

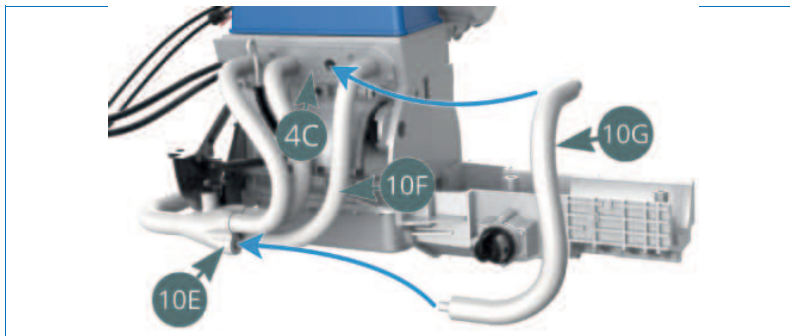


**STEP 4**

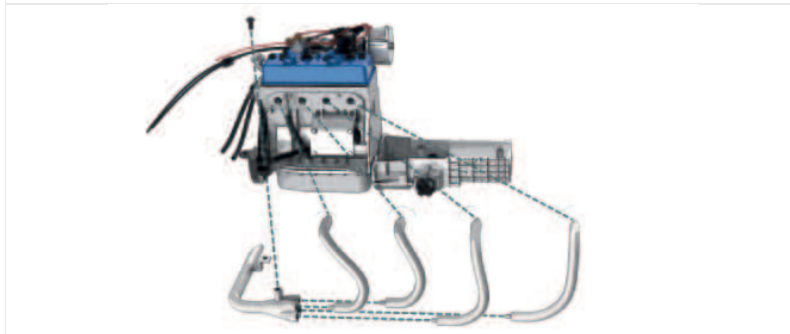
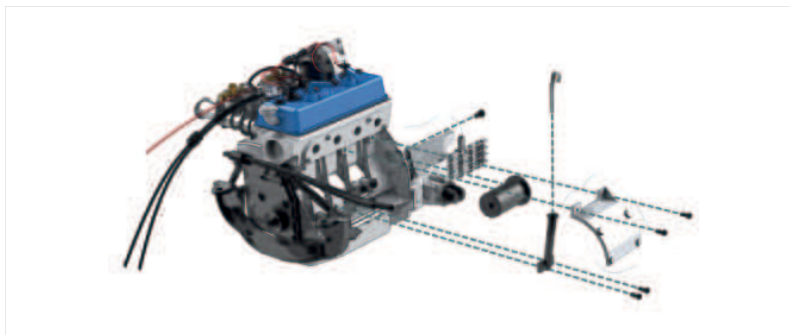
Position Exhaust Manifold #1 (10F) on connecting tube (10E) and top of engine block (4C) - blue arrows.

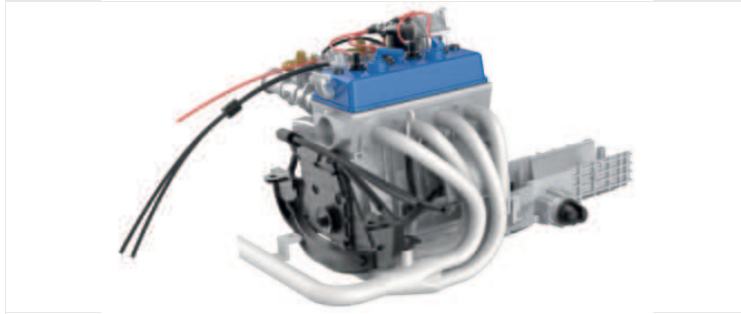
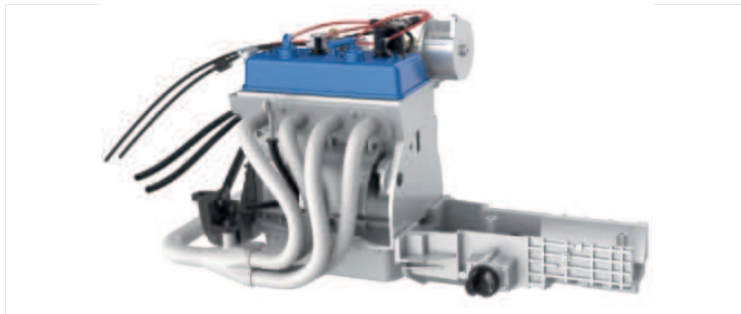


Position Exhaust Manifold #2 (10G) on connection tube (10E) and top of engine block (4C) - blue arrows.



**ASSEMBLY DIAGRAM**

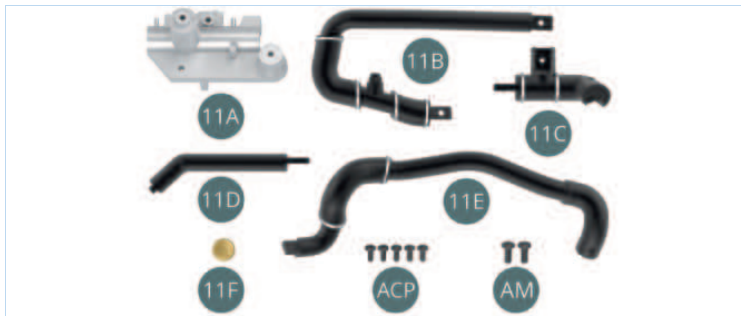




**Kit 11 - Assembly of the front of the engine block and the cooling hoses**

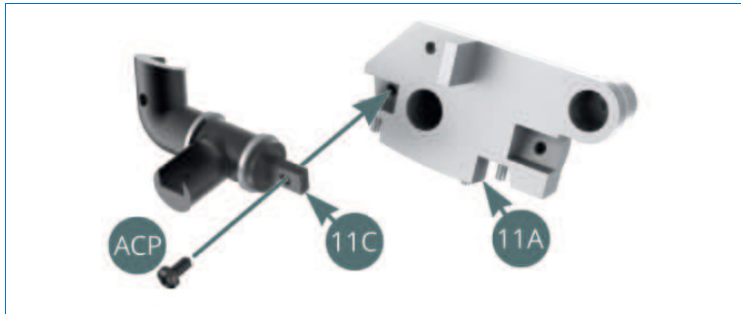
Parts of number 11

- 11A Front of engine block
- 11B Cooling hose left
- 11C Hose elbow
- 11D Water filter spout
- 11E Cooling hose
- 11F Water hose cap
- Screw ACP M 1.4 x 3 mm (x 5)
- Screw AM M 1.7 x 4 mm (x 2)

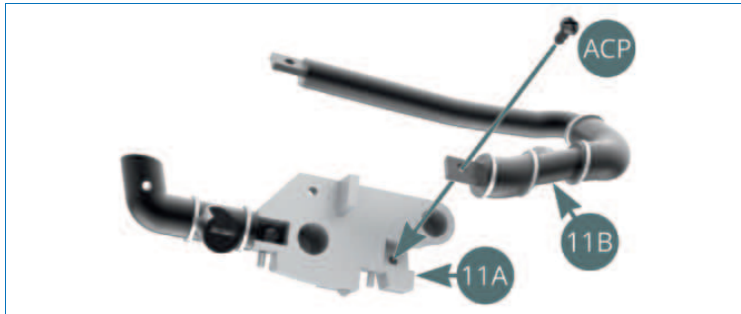


**STEP 1**

Position the hose elbow (11C) on the front of the engine block (11A) and secure with an ACP screw.

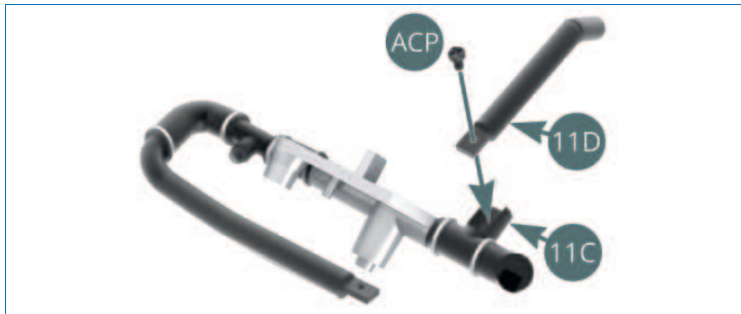


Position the left cooling hose (11B) on the front of the engine block (11A) and secure with an ACP screw.



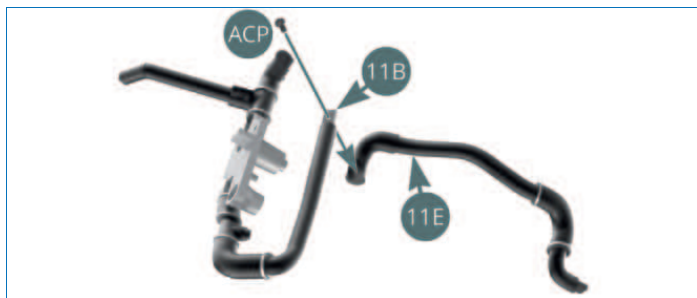
**STEP 2**

Position the water filter spout (11D) onto the hose elbow (11C) and secure with an ACP screw.



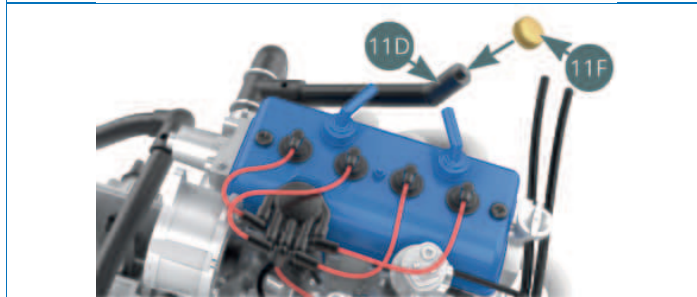
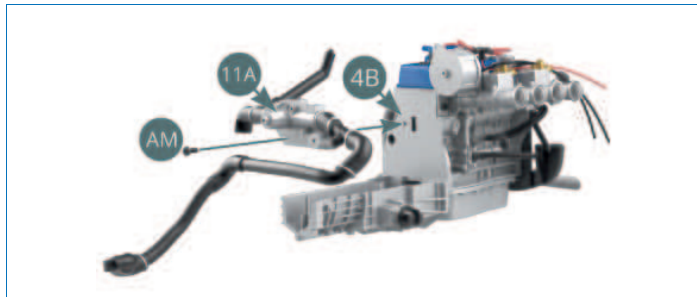
Position the cooling hose (11E) onto the left cooling hose (11B) and secure with an ACP screw.

Position the cooling hose (11E) onto the left cooling hose (11B) and secure with an ACP screw.



**STEP 3**

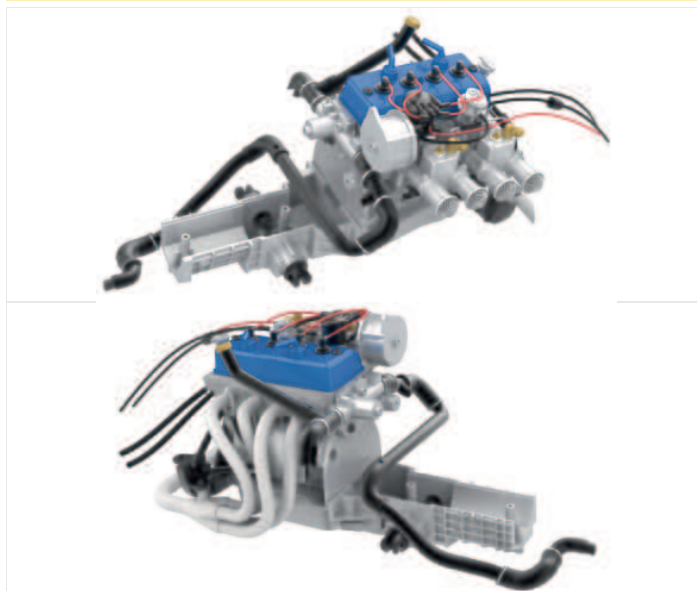
Position the front of the engine block (11A) on the right engine block (4B) and secure with an AM screw. Position the cap (11D) on the water filter spout (11F).



**ASSEMBLY DIAGRAM**



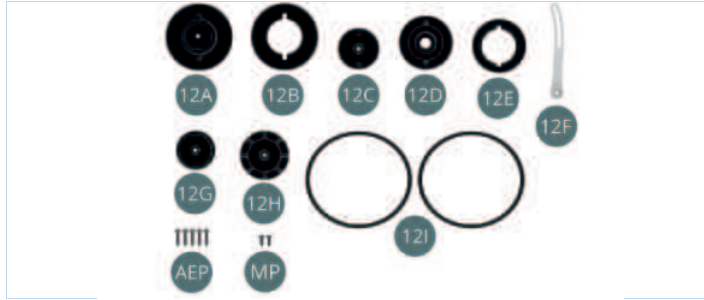
**GENERAL VIEW**



## Kit 12 - Assembly and mounting of the timing belts and pulleys on the engine block

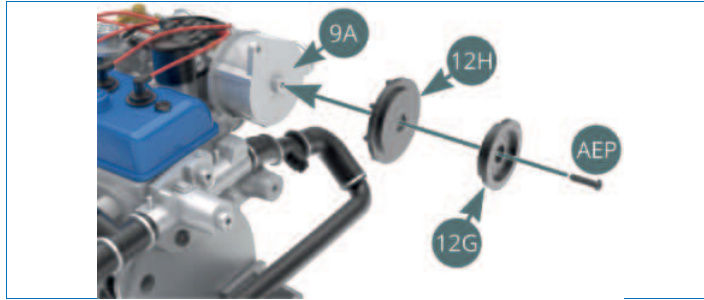
### Parts of number 12

- 12A Water pump pulley outer rim
- 12B Water pump pulley inner rim
- 12C Crankshaft pulley outer rim
- 12D Crankshaft pulley centre rim
- 12E Crankshaft pulley inner rim
- 12F Alternator adjustment arm
- 12G Alternator pulley outer rim
- 12H Alternator pulley inner rim
- 12I Timing belt (x 2)
- Screw AEP M 1.2 x 5 mm (x 5)
- Screw MP M 1.2 x 3 mm (x 2)

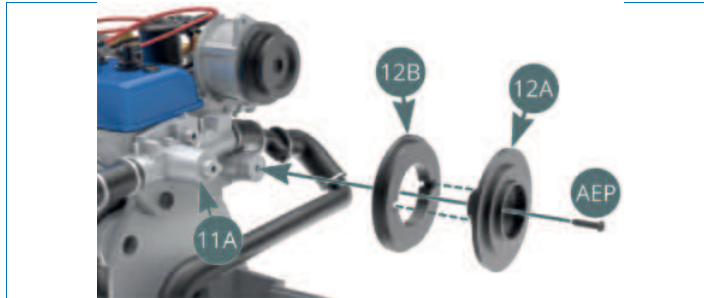


### STEP 1

Position the inner (12H) and outer (12G) alternator pulley rims onto the alternator (9A) and secure with an AEP screw.

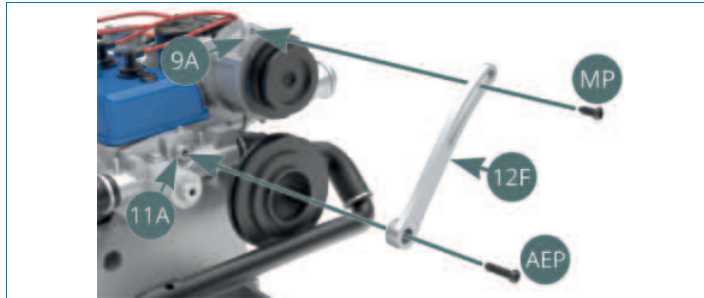


Position the inner (12B) and outer (12A) water pump pulley rims onto the engine block front pivot (11A) and secure with an AEP screw.

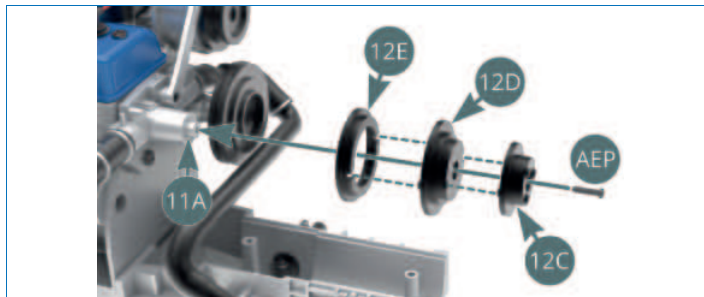


### STEP 2

Position the lower end of the adjustment arm (12F) on the engine block front pin (11A) and the movable upper end on the eye above the alternator (9A) and secure with an AEP and MP screw respectively.



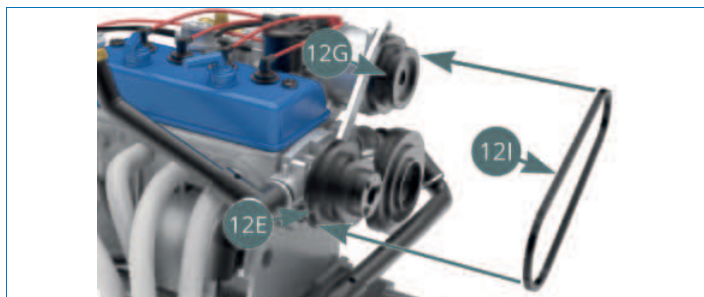
Position the inner (12E), middle (12D) and outer (12C) crankshaft pulley rims on the engine block front shaft (11A) and secure with an AEP.



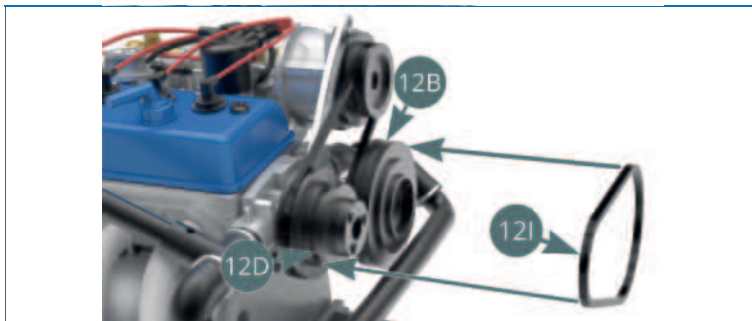
### STEP 3

Position a timing belt (12I) on the inner crankshaft pulley rim (12E) and on the alternator pulley (12G).

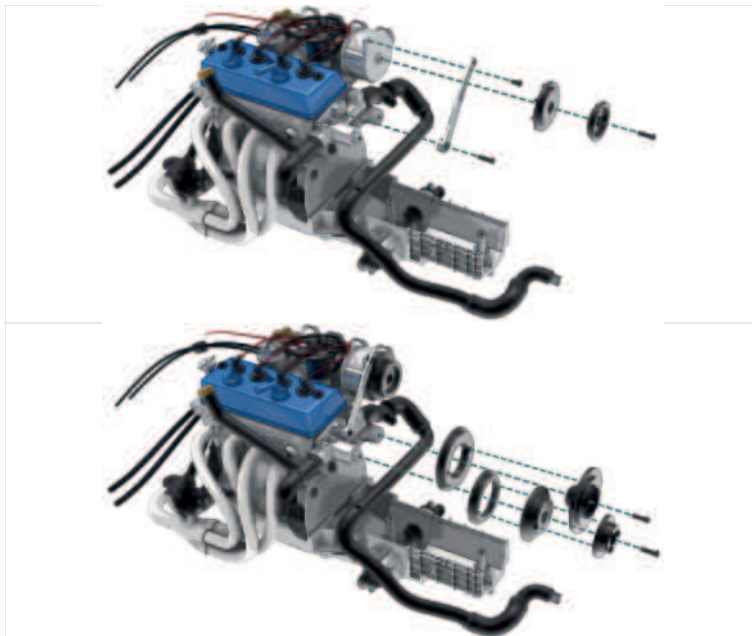
Position a timing belt (12I) on the centre crankshaft pulley rim (12D) and on the water pump pulley (12B).



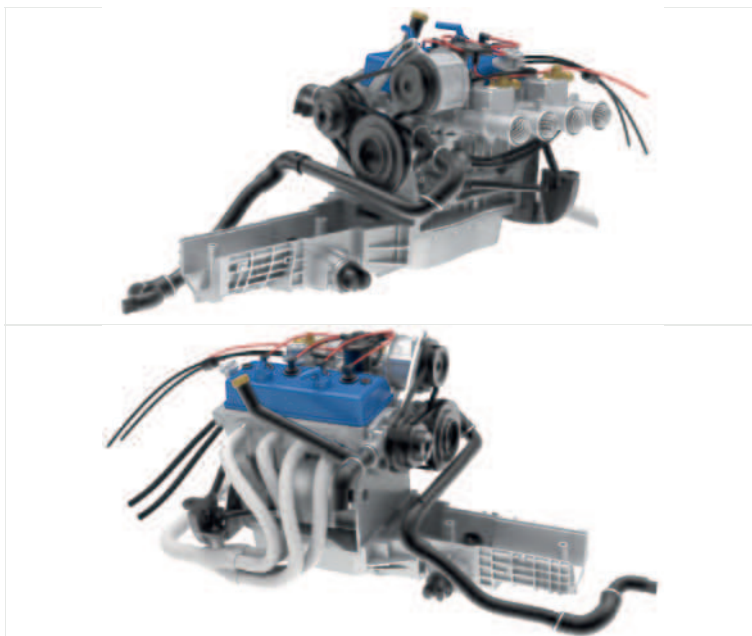




ASSEMBLY DIAGRAM



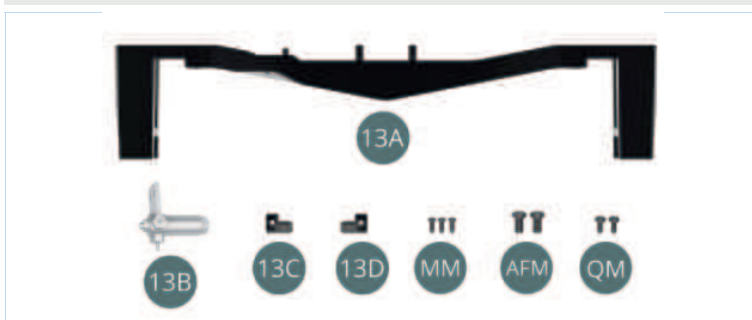
GENERAL VIEW



**Kit 13 - Assembly of the rear suspension cross beam and mounting of the top of the gearbox housing**

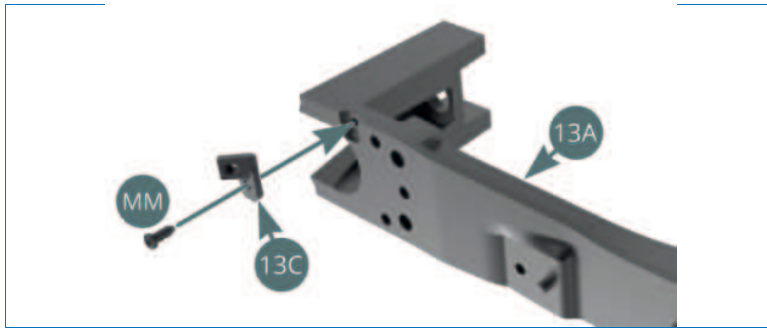
Parts of number 13

- 13A Rear suspension cross beam
- 13B Brake master cylinder
- 13C Left rear brake line support
- 13D Right rear brake line support
- Screw MM M 1.2 x 3 mm (x 3)
- Screw AFM M 2.3 x 4 mm (x 2)
- Screw QM M 1.4 x 3 mm (x 2)

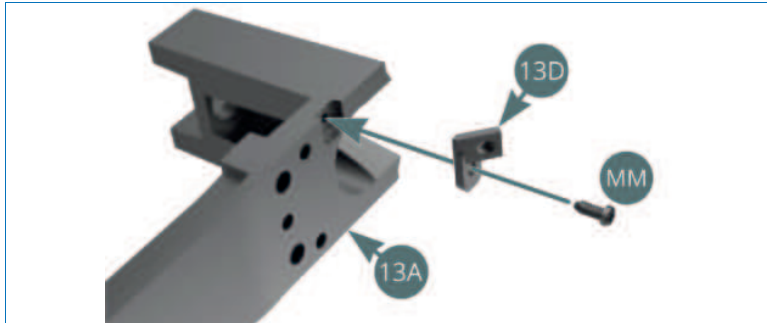


**STEP 1**

Position the left rear brake line support (13C) on the rear suspension cross beam (13A) and secure it with an MM screw.

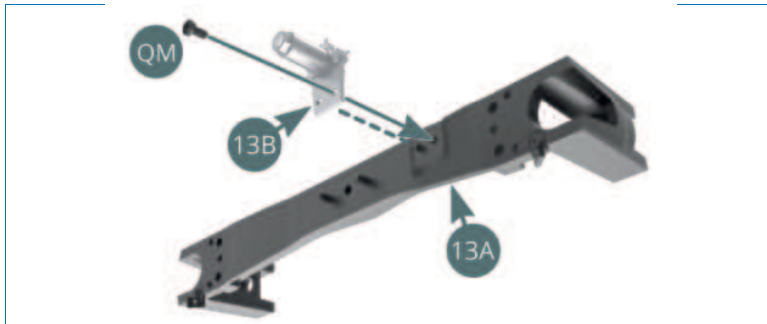


Position the right rear brake line support (13D) on the rear suspension cross beam (13A) and secure it with an MM screw.

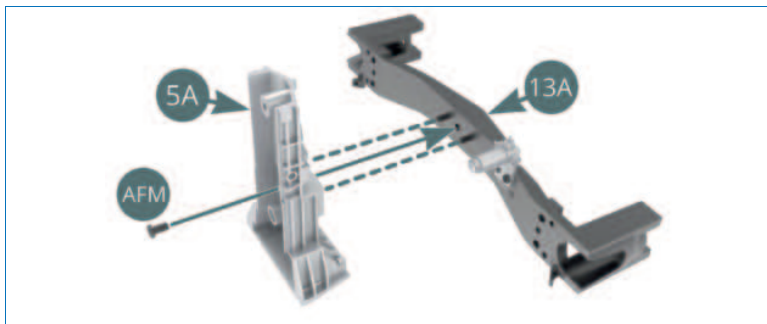


**STEP 2**

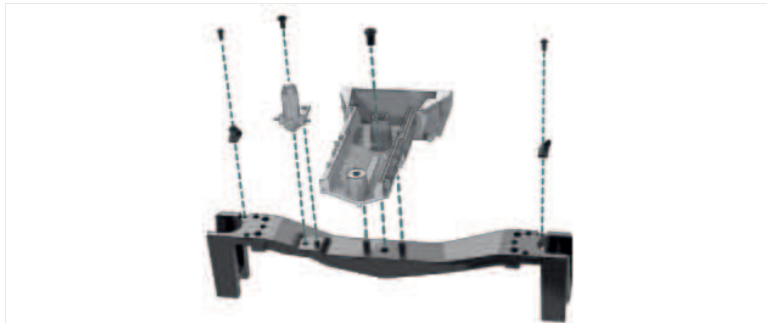
Position the brake master cylinder (13B) on the rear suspension cross beam (13A) and secure with a QM screw.



Position the gearbox top (5A) on the rear suspension cross beam (13A) and secure with an AFM screw.



**ASSEMBLY DIAGRAM**



**GENERAL VIEW**

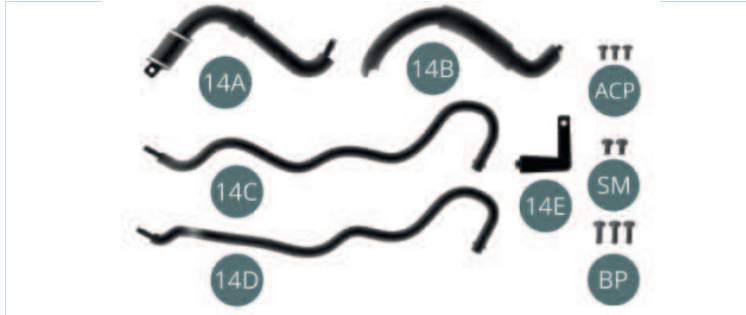




**Kit 14 - Assembly of water pipelines, water hoses and gearbox housing, mounting of the gear selector**

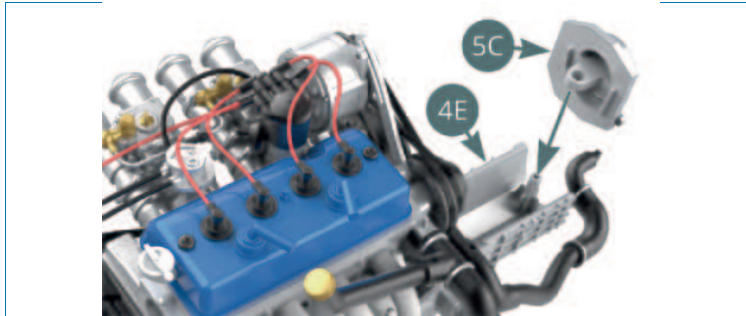
**Parts of number 14**

- |   |   |
|---|---|
| <ul style="list-style-type: none"> <li>• 14A Water pipeline</li> <li>• 14B Water pipeline</li> <li>• 14C Left water hose</li> <li>• 14D Right water hose</li> </ul> | <ul style="list-style-type: none"> <li>• 14E Gear selector rod</li> <li>• Screw ACP M 1.4 x 3 mm (x 3)</li> <li>• Screw SM M 1.7 x 3 mm (x 2)</li> <li>• Screw BP M 1.7 x 5 mm (x 3)</li> </ul> |
|---|---|

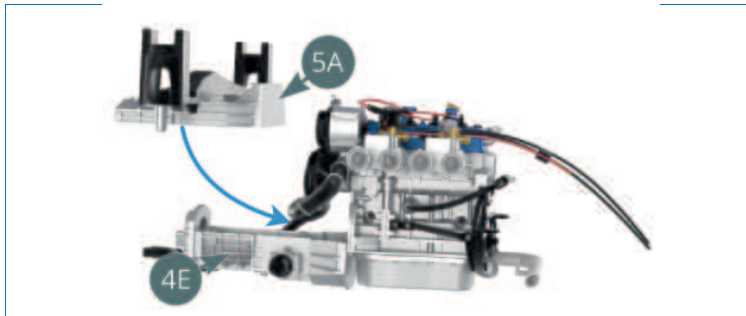


**STEP 1**

Position the rear gearbox cover (5C) onto the lower transmission housing (4E).

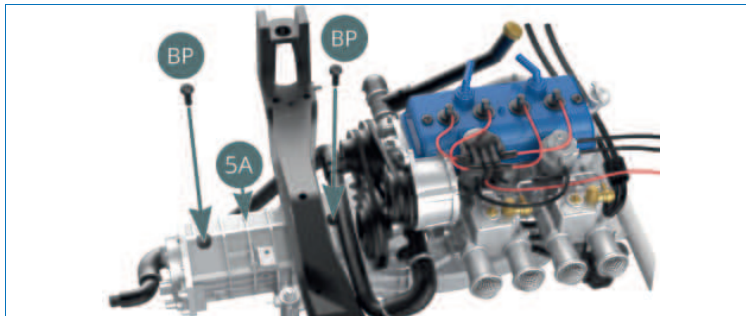


Position the top of the gearbox cover (5A) onto the lower transmission housing (4E).



**STEP 2**

Attach the top of the gearbox housing (5A) to the bottom of the transmission housing (4E) with two BP screws.

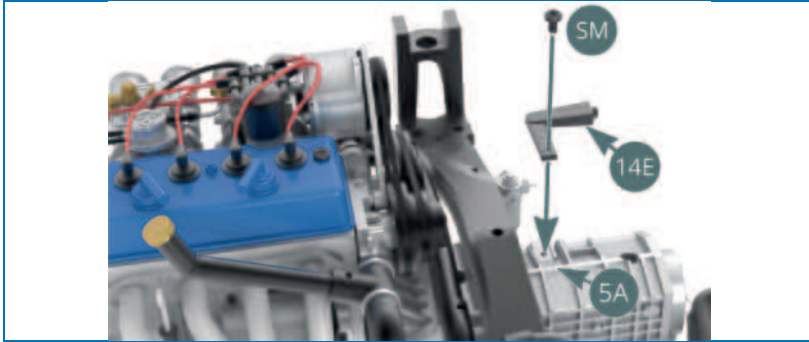
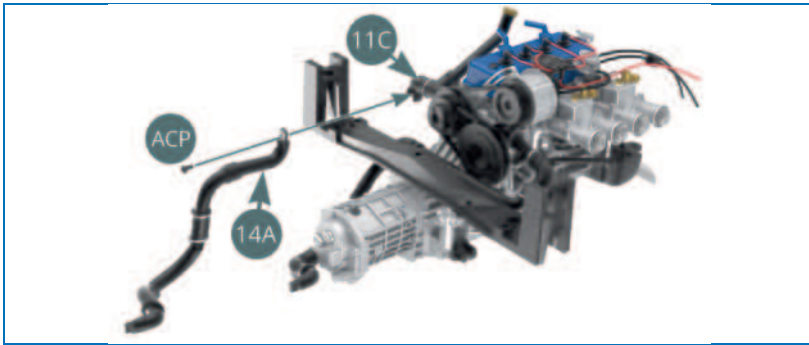


Connect the water pipelines (14A & 14B), and then secure them with a PCR screw.



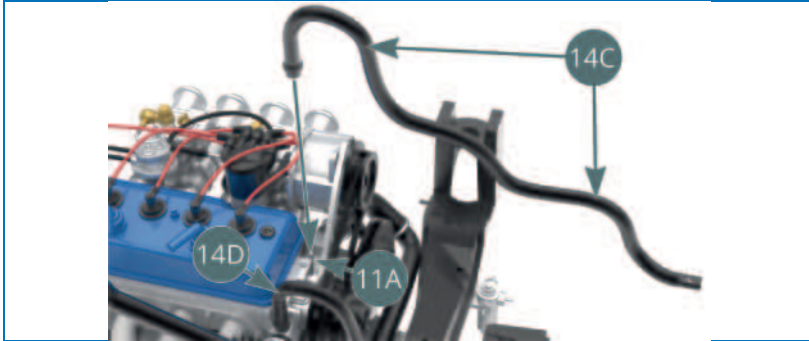
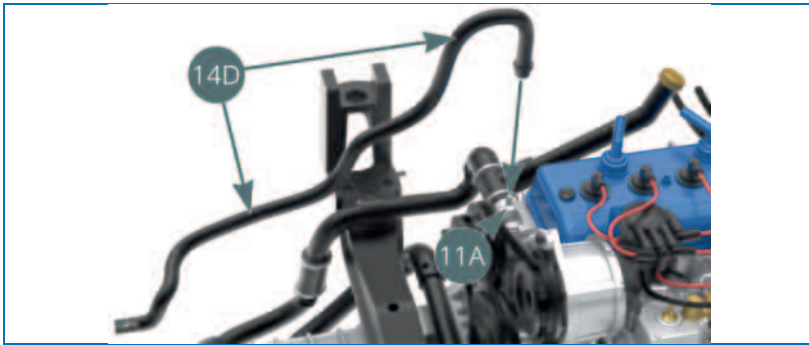
**STEP 3**

Position the water pipeline (14A) on the hose elbow (11C) and secure with an ACP screw. Position the gear selector (14E) onto the top of the gearbox housing (5A) and secure with an SM screw.

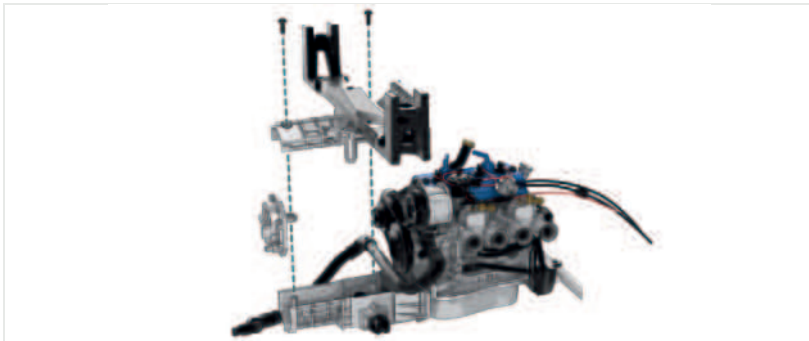


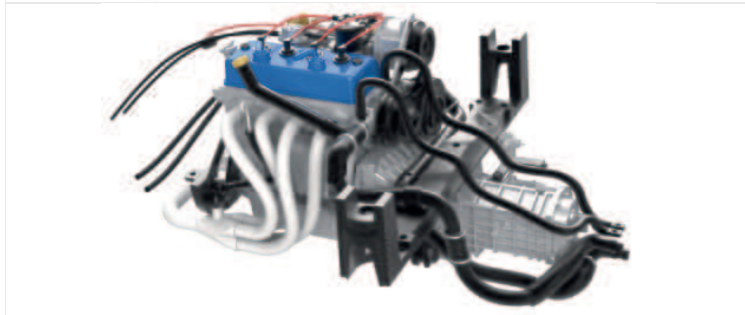
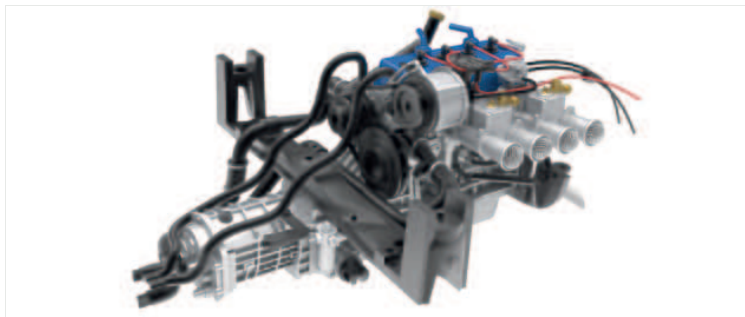
**STEP 4**

Position the right water hose (14D) onto the right nozzle on the front of the engine block (11A). Position the left water hose (14C) onto the left nozzle on the front of the engine block (11A).



**ASSEMBLY DIAGRAM**





**Kit 15 - Assembly and installation of the left rear suspension and transmission shaft**

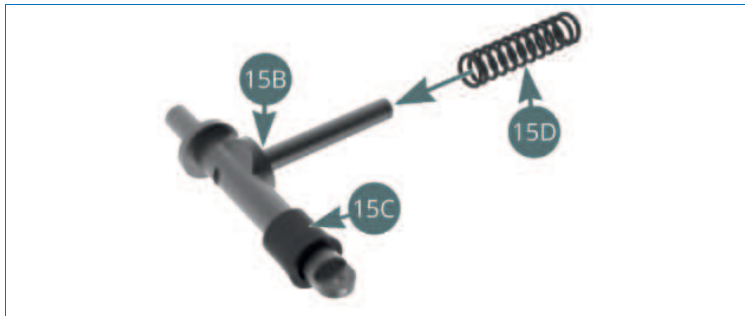
**Parts of number 15**

- 15A Left suspension cup
- 15B Left transmission shaft with shock absorber
- 15C Transmission shaft bellows
- 15D Suspension spring
- Screw VM M 2.3 x 4 x 6 mm (x 2)
- Screw EM M 2.0 x 5 mm (x 4)
- Screw AKM M 2.0 x 6 mm (x 2)

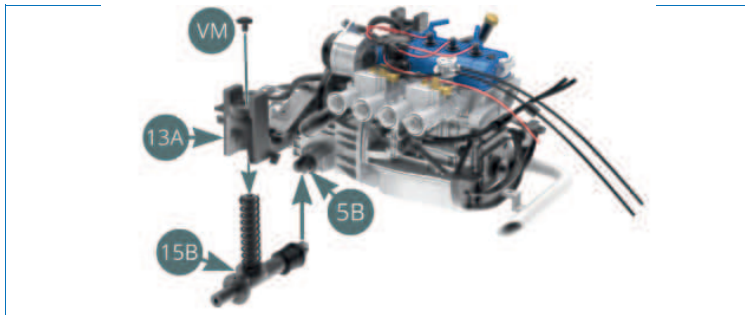


**STEP 1**

Position the bellows (15C) on the left transmission shaft (15B). Position the suspension spring (15D) onto the left transmission shock absorber (15B).

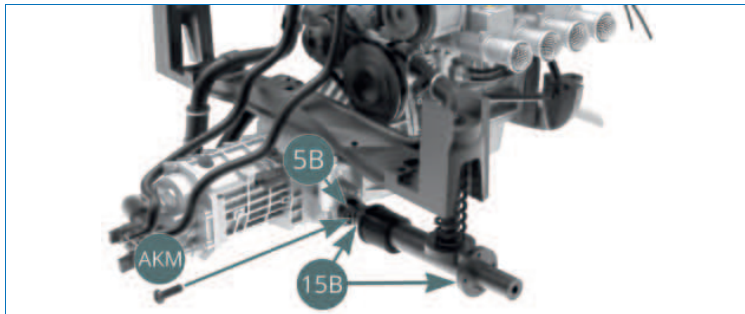


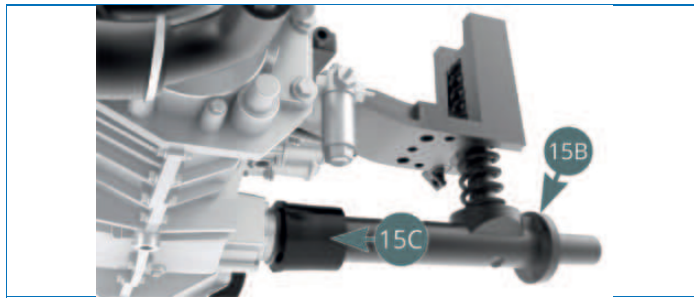
Position the left transmission shock absorber (15B) on the transmission joint (5B) and the rear suspension beam (13A) and secure it to the latter with a VM screw.



**STEP 2**

Fix the left transmission shaft (15B) to the transmission joint (5B) with an AKM screw, then slide the bellows (15C) over the transmission joint (5B) - see illustrations opposite and below.





**STEP 3**

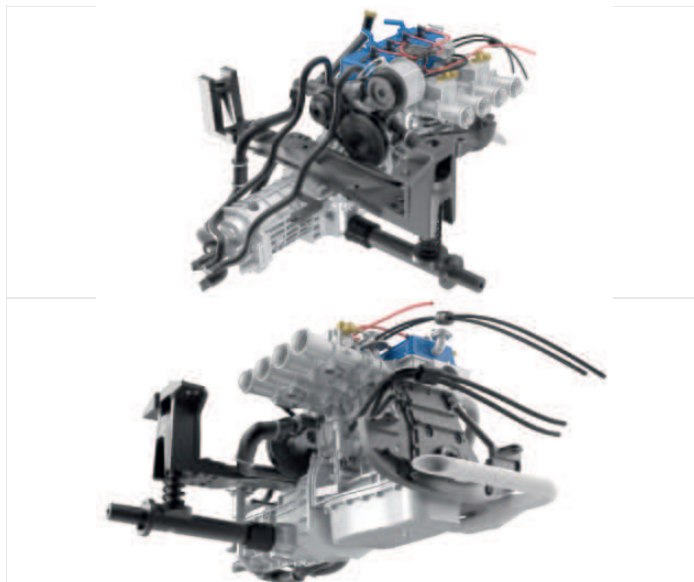
Position the left suspension cup (15A) on the rear suspension cross beam (13A) and secure with three EM screws ( pictured opposite and below).



**ASSEMBLY DIAGRAM**



**GENERAL VIEW**



## Kit 16 - Assembling and installation the right rear suspension and transmission shaft

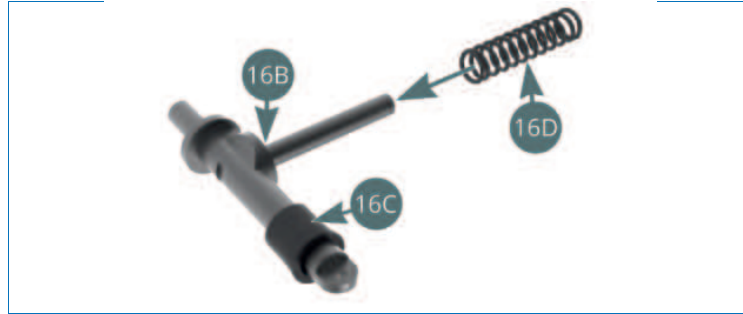
### Parts of number 16

- 16A Right suspension cup
- 16B Right transmission shaft with shock absorber
- 16C Transmission shaft bellows
- 16D Suspension spring
- Screw VM M 2.3 x 4 x 6 mm (x 2)
- Screw EM M 2.0 x 5 mm (x 4)
- Screw AKM M 2.0 x 6 mm (x 2)

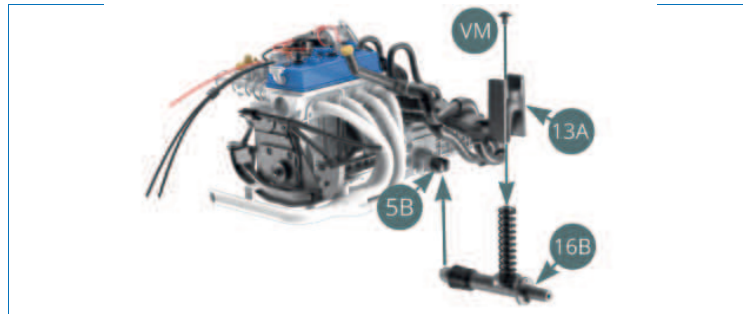


### STEP 1

Position the bellows (16C) on the right transmission shaft (16B). Position the suspension spring (16D) onto the right transmission shock absorber (16B).

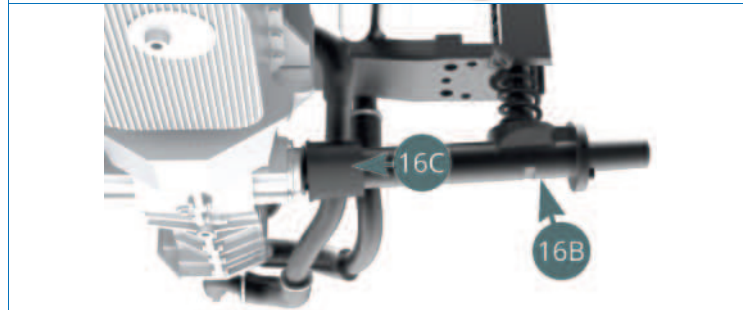
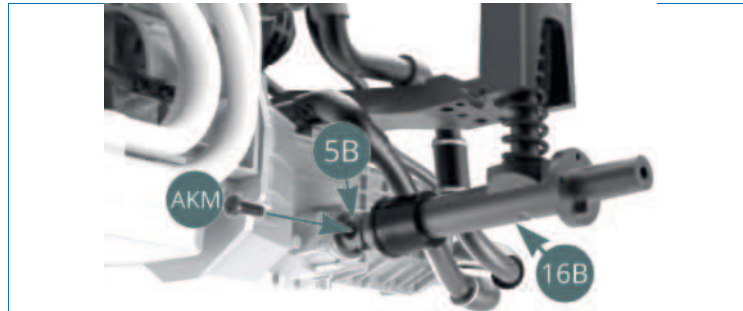


Position the left transmission shock absorber (16B) on the transmission joint (5B) and the rear suspension beam (13A) and secure it to the latter with a VM screw.



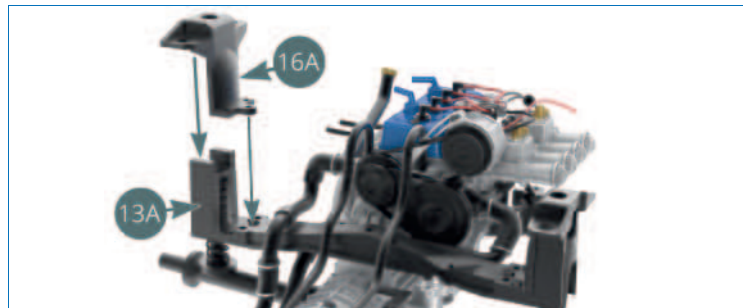
### STEP 2

Fix the right transmission shaft (16B) to the transmission joint (5B) with an AKM screw, then slide the bellows (16C) over the transmission joint (5B) - see illustrations.



### STEP 3

Position the right suspension cup (16A) on the rear suspension cross beam (13A) and secure with three EM screws (pictured opposite and below).





ASSEMBLY DIAGRAM



GENERAL VIEW



Kit 17 - Wheel assembly

Parts of number 17

- 17A Outer wheel rim
- 17B Inner wheel rim
- 17C Tyre
- Screw AM M 1.7 x 4 mm (x 4)





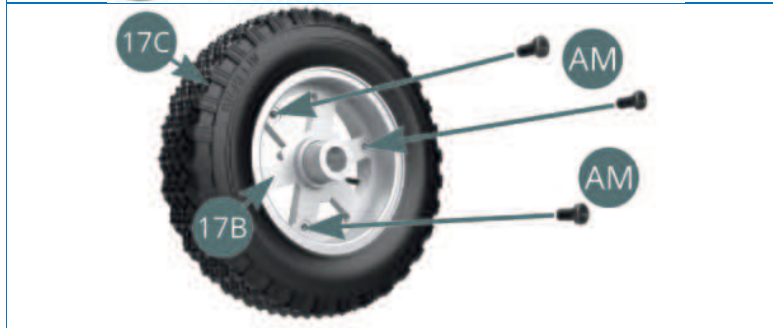
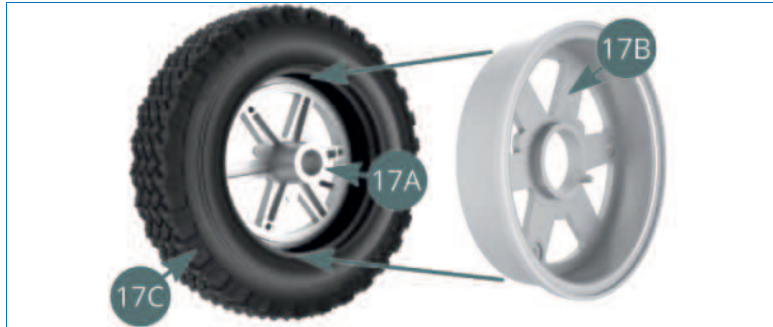
**STEP 1**

Position the outer wheel rim (17A) into the tyre (17C).

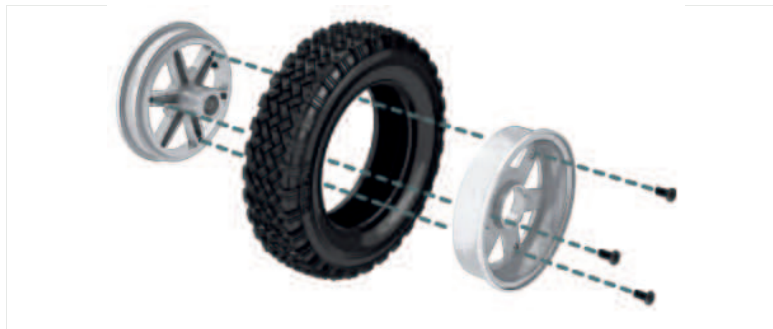


**STEP 2**

Position the inner wheel rim (17B) into the tyre (17C), aligning it with the outer rim (17A) and securing it with three AM screws (see illustrations opposite and below).



**ASSEMBLY DIAGRAM**



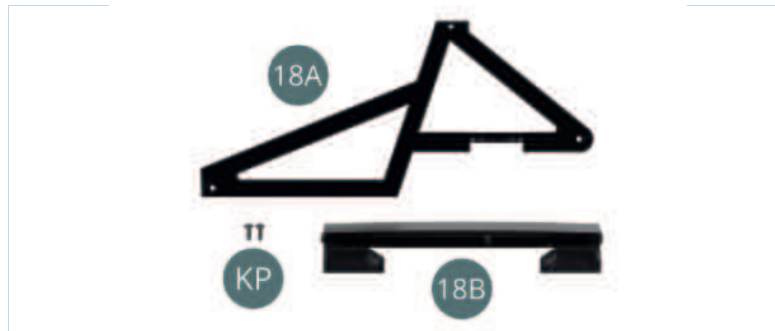
**GENERAL VIEW**



## Kit 18 - Assembly of the engine cradle

### Parts of number 18

- 18A Right frame
- 18B Lower cross member
- Screw KP M 1.4 x 4 mm (x 2)



### STEP 1

Position the lower cross member (18B) on the right frame (18A) and secure it with a KP screw (shown above).



### ASSEMBLY DIAGRAM



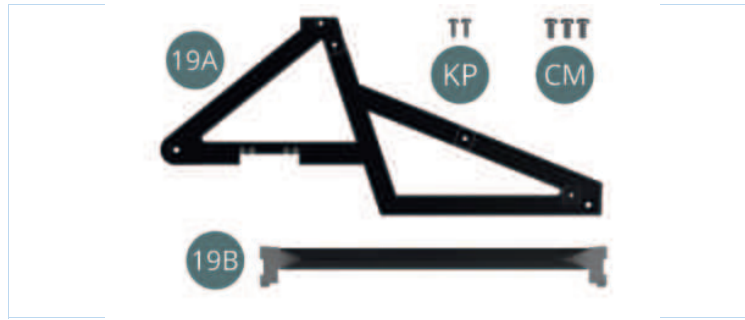
### GENERAL VIEW



## Kit 19 - Assembly of the engine cradle

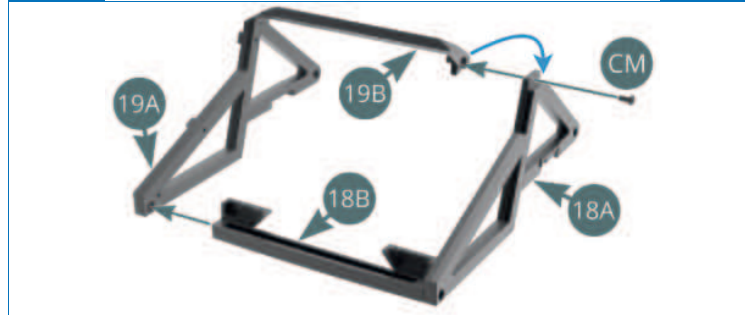
### Parts of number 10

- 19A Left frame
- 19B Upper cross member
- Screw CM M 2.0 x 4 mm (x 3)
- Screw KP M 1.4 x 4 mm (x 2)



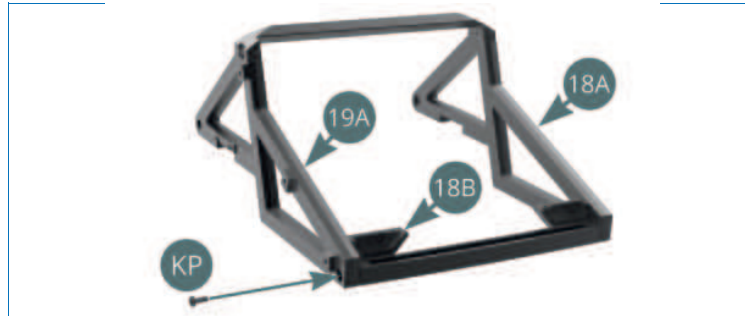
### STEP 1

Position the upper cross member (19B) on the left frame (19A) and secure it with a CM screw. Position the lower cross member (18B) on the left frame (19A) and the upper cross member (19B) on the right frame (18A) and secure it with a CM screw.



### STEP 2

Attach the lower cross member (18B) to the left frame (19A) with a KP screw.



### ASSEMBLY DIAGRAM



### GENERAL VIEW

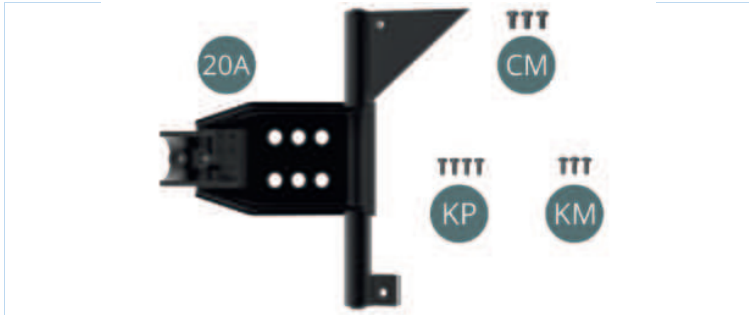




**Kit 20 - Assembly of the engine cradle and mounting on the rear suspension beam and engine cradle bracket**

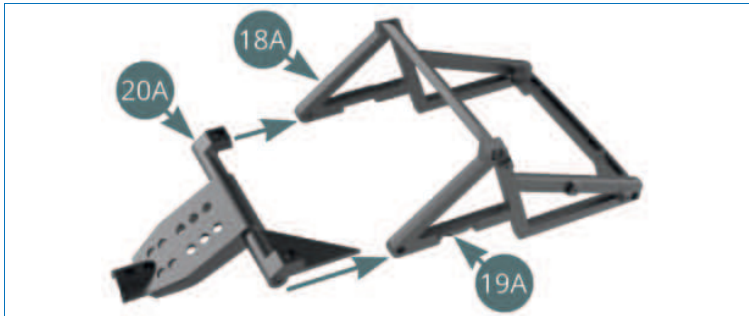
**Parts of number 20**

- 20A Main frame
- Screw CM M 2.0 x 4 mm (x 3)
- Screw KP M 1.4 x 4 mm (x 4)
- Screw KM M 1.4 x 4 mm (x 3)

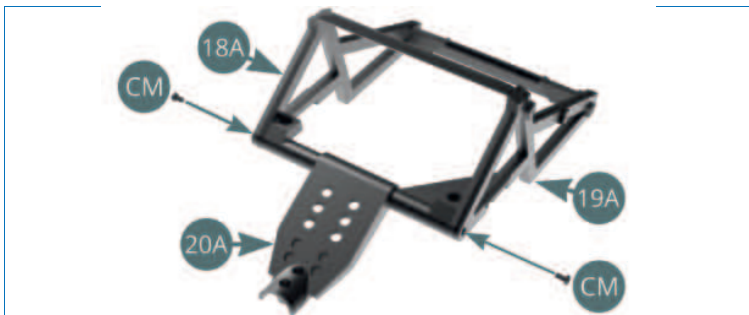


**STEP 1**

Position the main frame (20A) on the left and right frames (19A&18A) and secure with two CM screws (shown opposite and below)

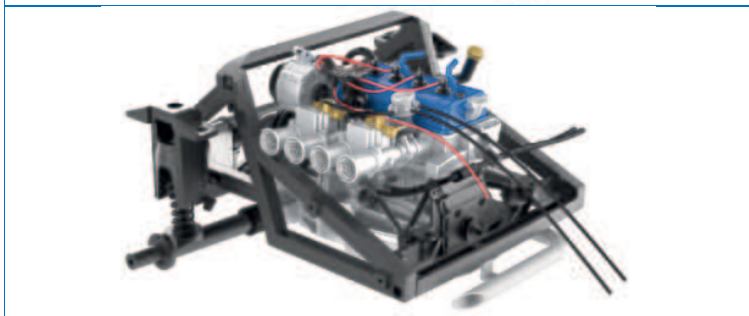
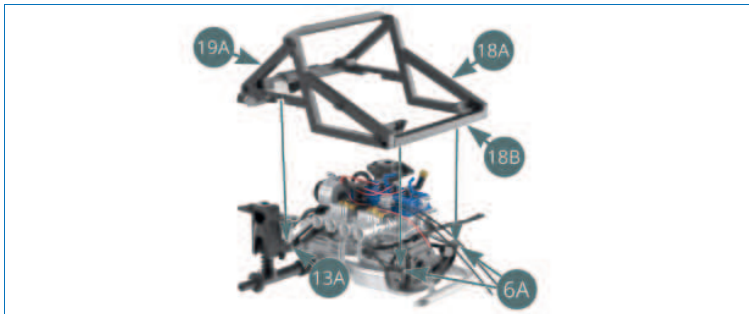


Engine cradle is assembled



**STEP 2**

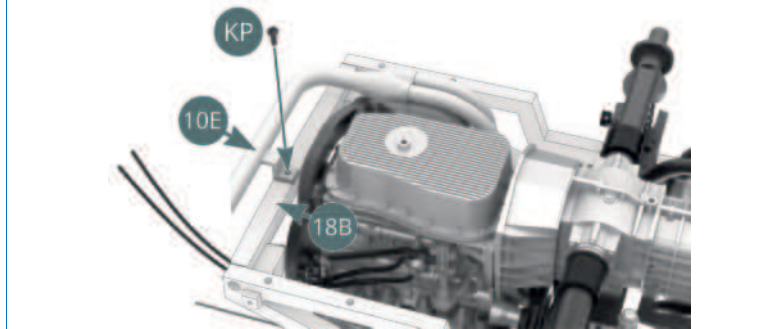
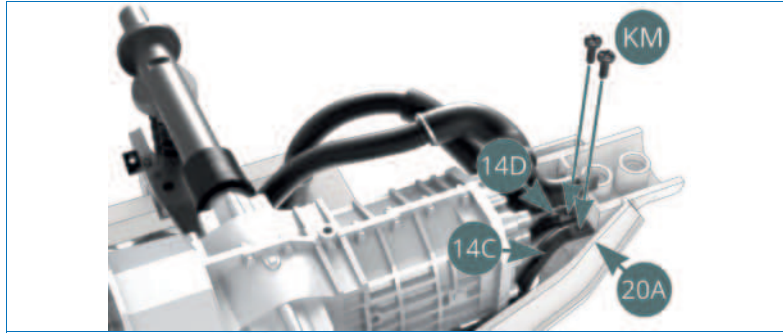
Position the left and right frames (19A&18A) of the engine cradle onto the rear suspension cross beam (13A) and the engine frame bracket (6A) - illustrations opposite and below.



**STEP 3**

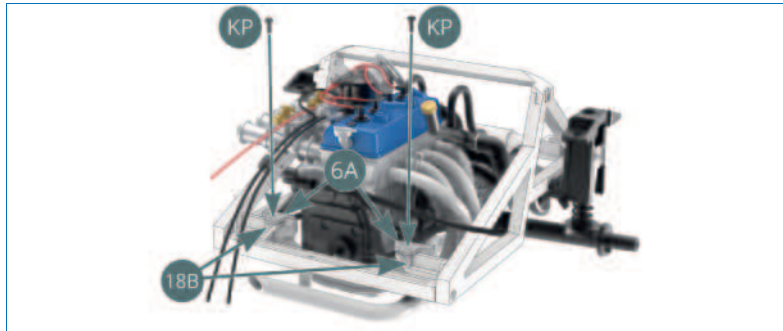
Align and position the left and right water hoses (14C&14D) on the main frame (20A) and secure with two KM screws.

Attach the connecting pipe (10E) to the lower cross member (18B) with a KP screw.



**STEP 4**

Secure the lower cross member (18B) to the engine frame bracket (6A) with two KP screws.

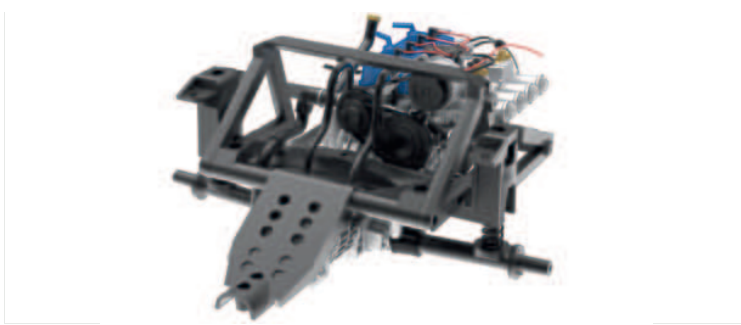


**ASSEMBLY DIAGRAM**



**GENERAL VIEW**





**Kit 21 - Fixing the suspension retaining straps and pre-assembly of the left engine compartment panel**

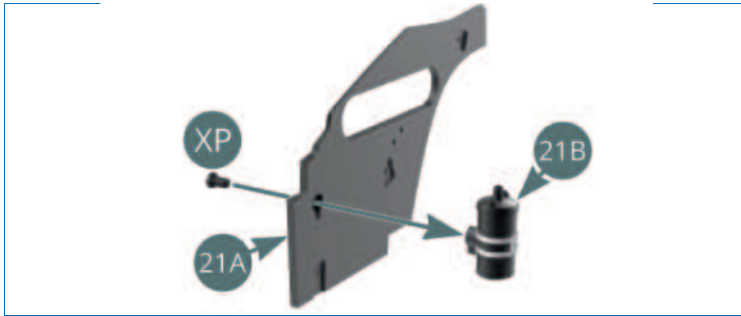
**Parts of number 21**

- 21A Left engine compartment panel
- 21B Ignition coil
- 21C Retaining strap (x 2)
- Screw XP M 2.3 x 4 mm (x 2)
- Screw AEM M 2.0 x 8 mm (x 5)



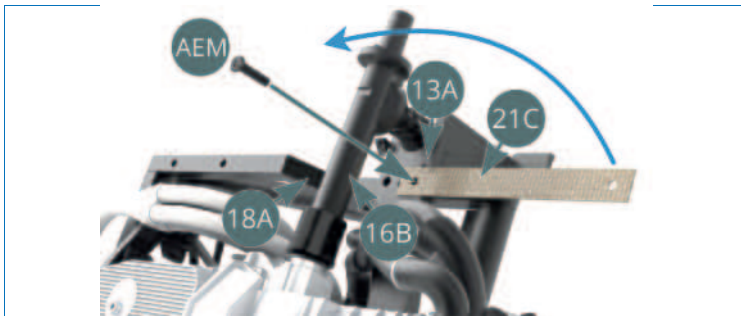
**STEP 1**

Position the ignition coil (21B) on the left side of the engine compartment (21A) and secure it with an XP screw.



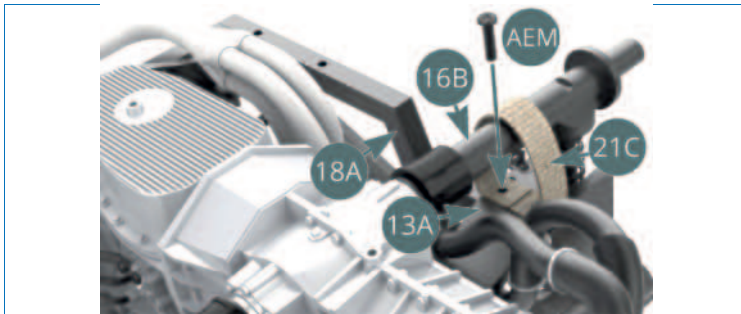
**STEP 2**

Position one end of a retaining strap (21C) over the rear suspension cross beam (13A) and secure it with an AEM screw through the right frame (18A).



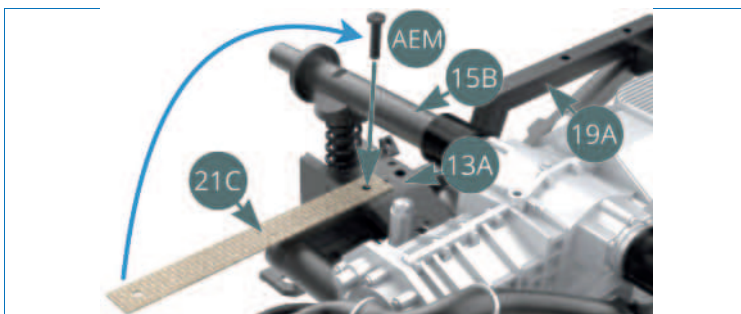
**STEP 3**

Wrap the other end of the strap (21C) around the right transmission shaft (16B) and secure it with another AEM screw as before (previous and above illustrations).



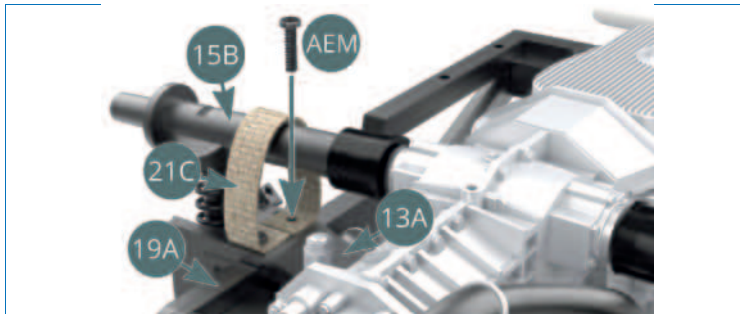
**STEP 4**

Position one end of a retaining strap (21C) over the rear suspension cross beam (13A) and secure with an AEM screw across the left frame (19A).



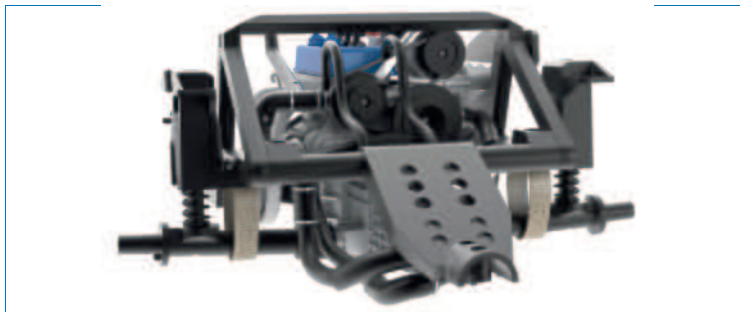
**STEP 5**

Wrap the other end of the strap (21C) around the left transmission shaft (15B) and secure it with another AEM screw as before (previous and above illustrations)



**STEP 6**

The retaining straps are attached to the rear suspension.



**ASSEMBLY DIAGRAM**



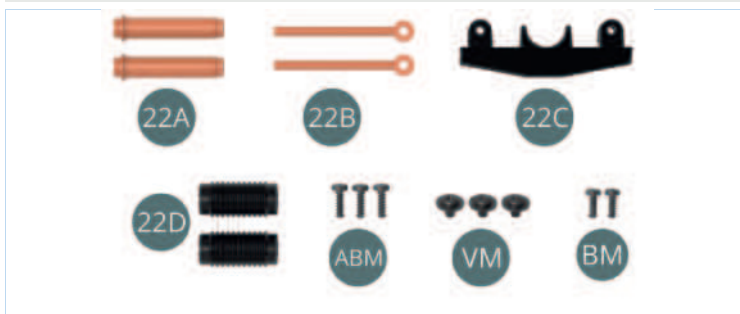
**GENERAL VIEW**



**Kit 22 - Left rear shock absorber assembly and mounting on the suspension**

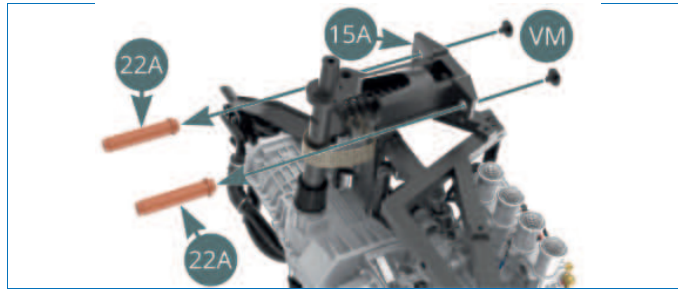
**Parts of number 22**

- 22A Shock cylinder (x 2)
- 22B Shock piston (x 2)
- 22C Bracket
- 22D Dust boot (x 2)
- ABM
- Screw ABM M 1.7 x 6 mm (x 3)
- Screw VM M 2.3 x 4 x 6 mm (x 3)
- Screw BM M 1.7 x 5 mm (x 2)

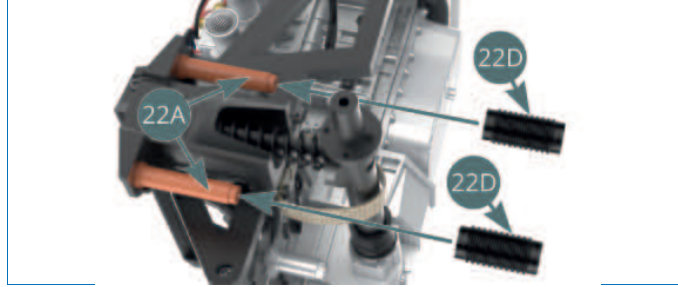


**STEP 1**

Position the two shock cylinders (22A) on the left suspension cup (15A) and secure each with a VM screw.

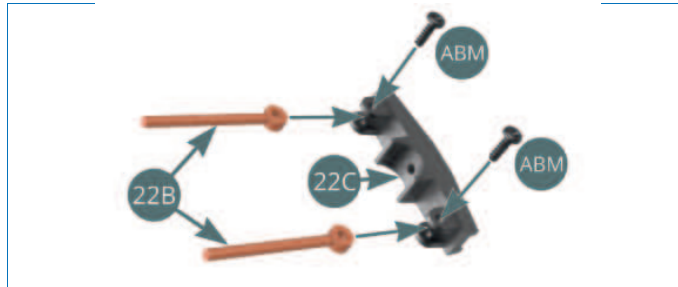


Position the two dust boots (22D) onto the shock cylinders (22A).

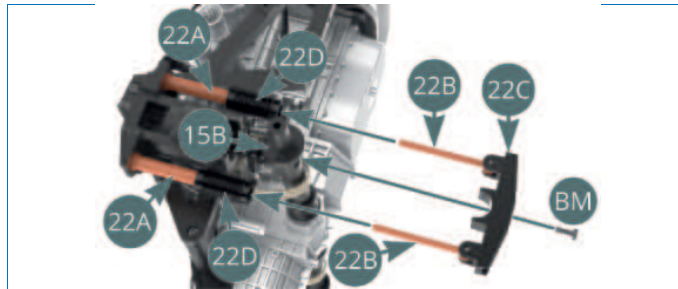


**STEP 2**

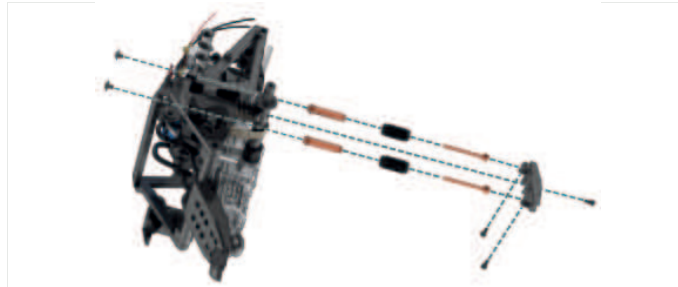
Position both shock pistons (22B) on the bracket (22C) and secure with two ABM screws.



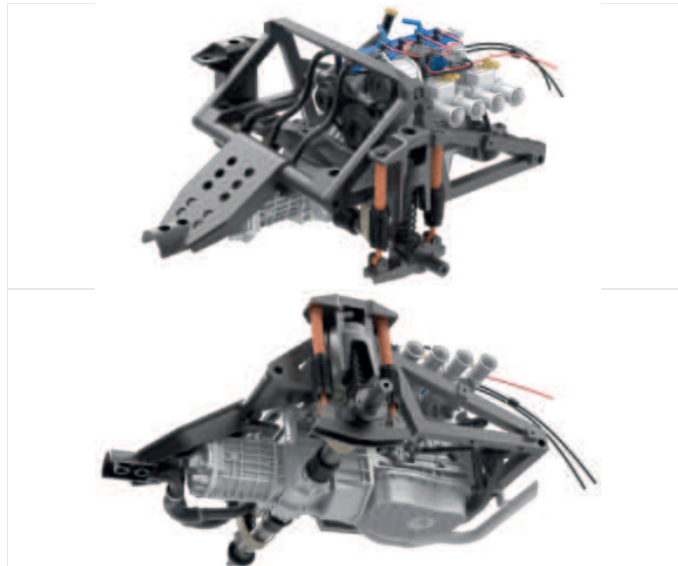
Simultaneously insert both shock pistons (22B) into both shock cylinders (22A) through the two dust boots (22D). Fix the bracket (22C) to the left transmission shaft (15B) with a BM screw.



**ASSEMBLY DIAGRAM**



**GENERAL VIEW**

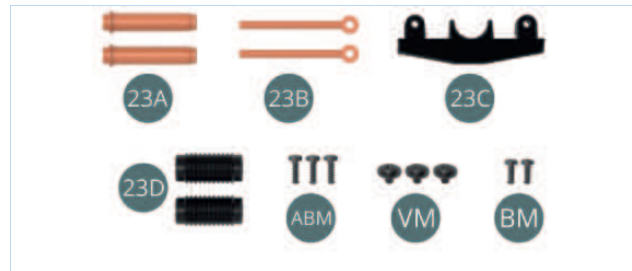




## Kit 23 - Right rear shock absorber assembly and mounting on the suspension

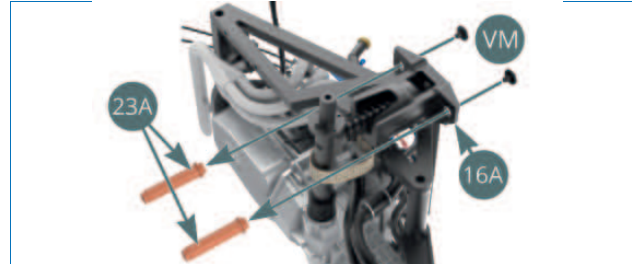
### Parts of number 23

- 23A Shock cylinder (x 2)
- 23B Shock piston (x 2)
- 23C Bracket
- 23D Dust boot (x 2)
- Screw ABM M 1.7 x 6 mm (x 3)
- Screw VM M 2.3 x 4 x 6 mm (x 3)
- Screw BM M 1.7 x 5 mm (x 2)



### STEP 1

Position the two shock cylinders (23A) on the right suspension cup (16A) and secure each with a VM screw.

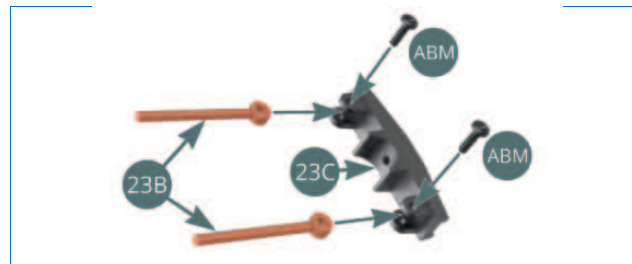


Position the two dust boots (23D) onto the shock cylinders (23A).

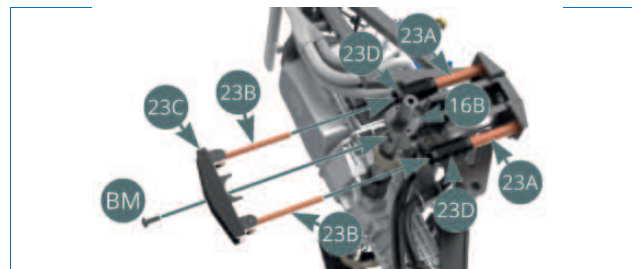


### STEP 2

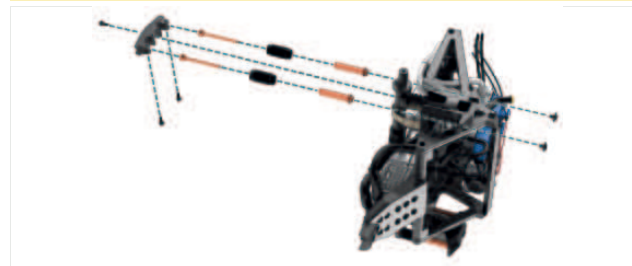
Position the two shock pistons (23B) on the bracket (23C) and secure with two ABM screws.



At the same time, insert both damper pistons (23B) into both damper cylinders (23A) by passing them through the two dust boots (23D). Fix the bracket (23C) to the right transmission shaft (16B) with a BM screw.



### ASSEMBLY DIAGRAM



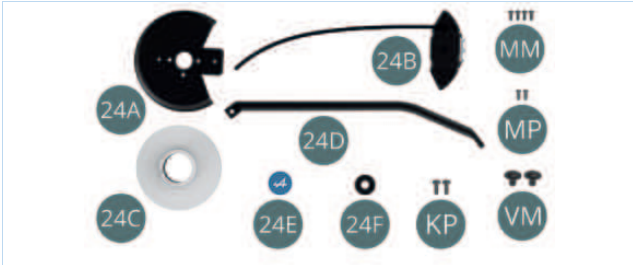
### GENERAL VIEW





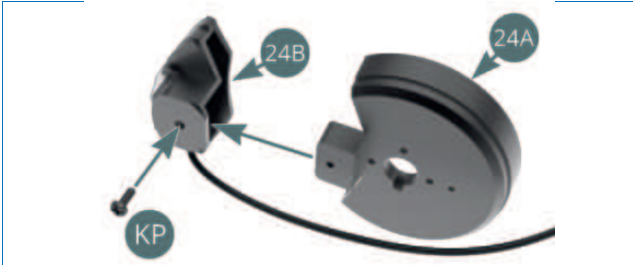
**Kit 24 - Assembly of the left rear brake disc, support arm, wheel and installation on the drive shaft**

- Parts of number 24**
- 24A Dust cover
  - 24B Brake calliper and hose
  - 24C Brake disc
  - 24D Support arm
  - 24E Hub cap
  - 24F Washer
  - Screw KP M 4.4 x 4 mm (x 2)
  - Screw MM M 1.2 x 3 mm (x 4)
  - Screw MP M 1.2 x 3 mm (x 2)
  - Screw VM M 2.3 x 4 x 6 mm (x 2)

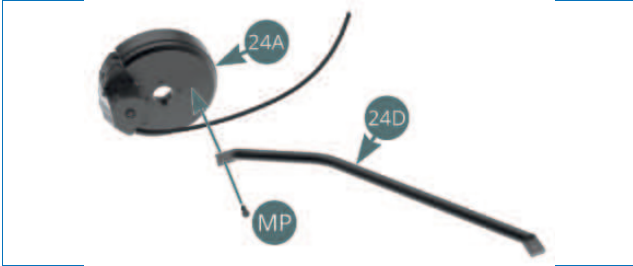


**STEP 1**

Position the dust cover (24A) onto the brake calliper (24B) and secure with a KP screw.

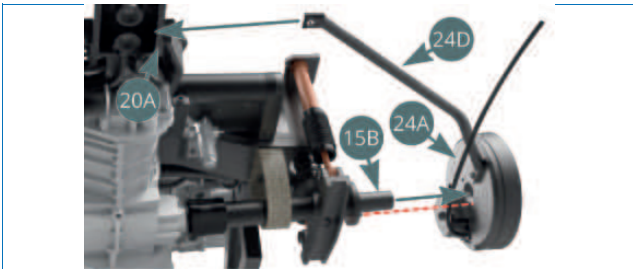


Position the support arm (24D) on the dust cover (24A) and secure with a MP screw (allow a small amount of play at the fitting point).

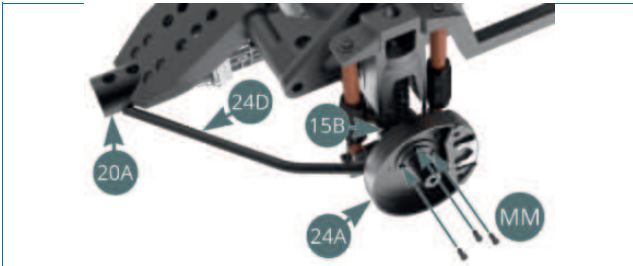


**STEP 2**

Position the dust cover (24A) onto the left transmission shaft (15B) - observe the correct alignment indicated by the red dashes.

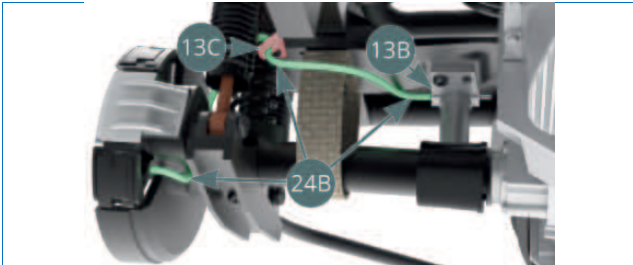


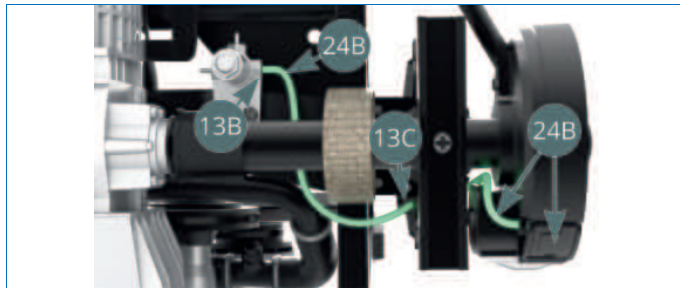
Position the end of the support arm (24D) onto the main frame (20A), then secure the dust cover (24A) with three MM screws (pictured above and opposite)



**STEP 3**

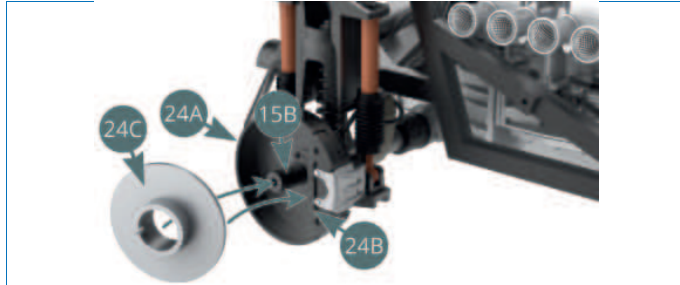
Guide the brake hose (24B) - highlighted in green - through the left rear brake line support (13C) and attach it to the master cylinder (13B) - shown above.



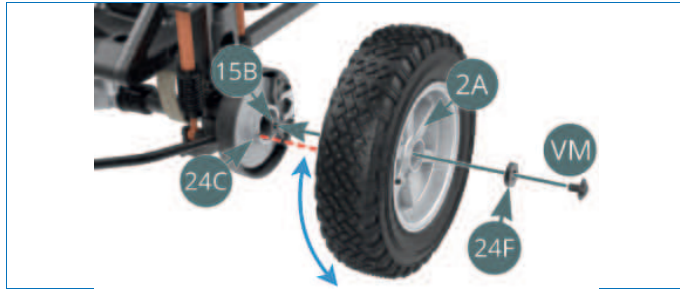


**STEP 4**

Position the brake disc (24C) on the left transmission shaft (13B) while engaging the brake caliper (24B) and dust cover (24A).



Position the pre-assembled wheel on the left transmission shaft (15B) via the outer wheel rim (24A). Turn it back and forth to engage it in the notch located on the brake disc (24C) - red dotted line - then secure it with a VM screw previously passed through the washer (24F).

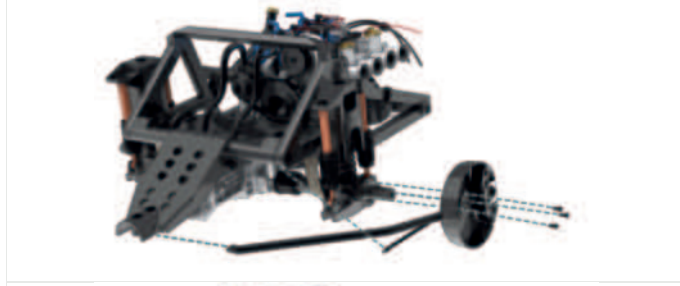


**STEP 5**

Position the hub cap (24E) onto the outer wheel rim (2A).



**ASSEMBLY DIAGRAM**

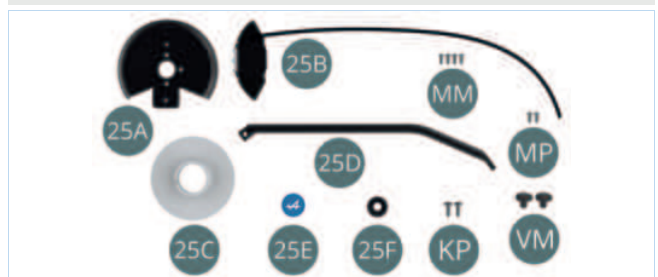




**Kit 25 - Assembly of the right rear brake disc, support arm and wheel and installation on the drive shaft**

**Parts of number 25**

- 25A Dust cover
- 25B Brake caliper and hose
- 25C Brake disc
- 25D Support arm
- 25E Hub cover
- 25F Washer
- Screw KP M 1.4 x 4 mm (x 2)
- Screw MM M 1.2 x 3 mm (x 4)
- Screw MP M 1.2 x 3 mm (x 2)
- Screw VM M 2.3 x 4 x 6 mm (x 2)

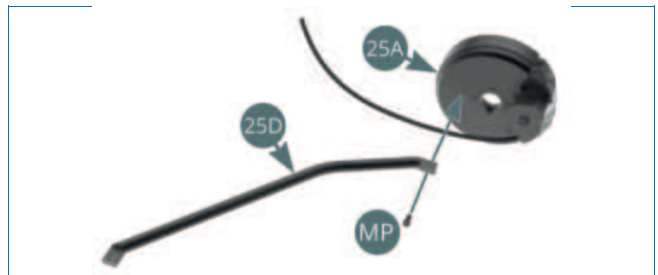


**STEP 1**

Position the dust cover (25A) on the brake caliper (25B) and secure with a KP screw.

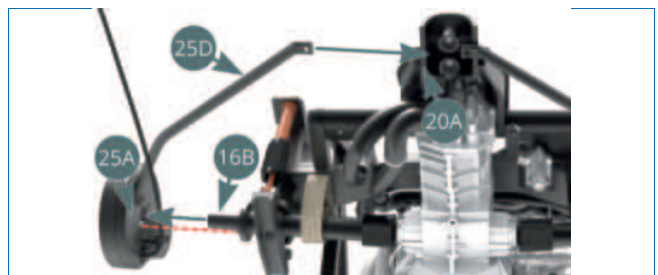


Position the support arm (25D) on the dust cover (25A) and fix it with a MP screw (leave a little play in the fixing area).



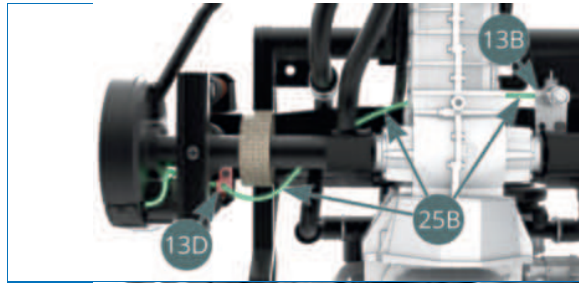
**STEP 2**

Position the dust cover (25A) onto the right hand drive shaft (16B) - observe the correct alignment indicated by the red dashes. Position the end of the support arm (25D) on the main frame (20A), then secure the dust cover (25A) with three MM screws (shown above).



**STEP 3**

Route the brake hose (25B) - Highlighted in green - through the right rear brake line support (13D) and attach it to the master cylinder (13B) (shown above).



**ASSEMBLY DIAGRAM**



**GENERAL VIEW**



**Kit 26 - Wheel assembly**

**Parts of number 26**

- 26A Outer wheel rim
- 26B Inner wheel rim
- 26C Tyre
- Screw AM M 1.7 x 4 mm (x 4)



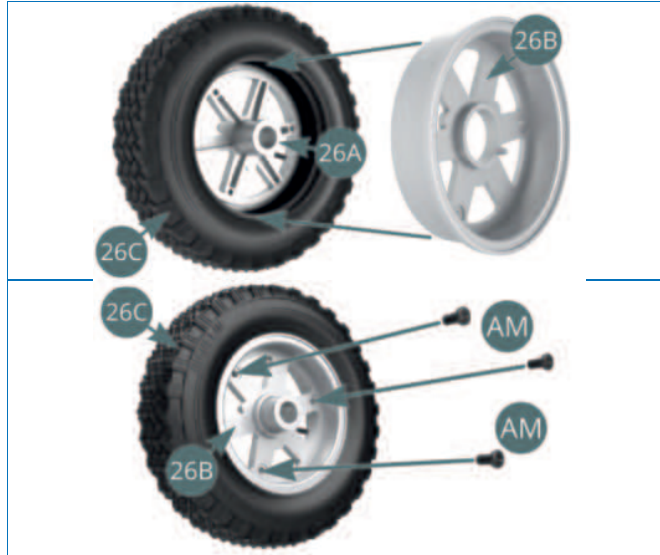
**STEP 1**

Position the outer wheel rim (26A) into the tyre (26C).

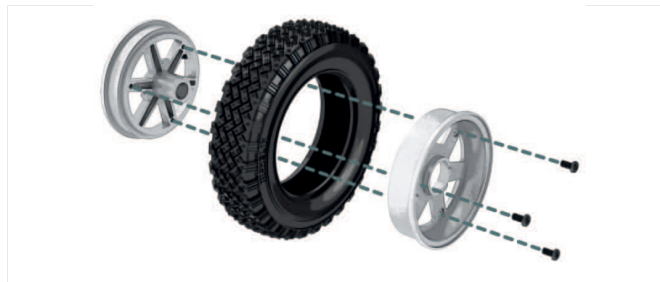


**STEP 2**

Position the inner wheel rim (26B) in the tyre (26C), aligning it with the outer rim (26A) and secure with three AM screws (see illustrations above and opposite).



**ASSEMBLY DIAGRAM**



**GENERAL VIEW**



**Kit 27 - Assembly of the right rear brake disc and the right rear wheel**

**Parts of number 27**

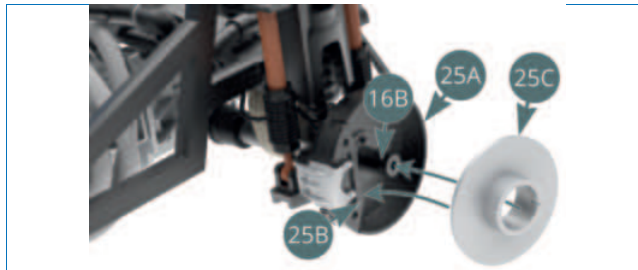
- 27A Cross bar front frame

- ABM Vis M 1,7 x 6 mm (x 3)
- VM Vis M 2,3 x 4 x 6 mm (x 3)
- BM Vis M 1,7 x 5 mm (x 2)



**STEP 1**

Position the brake disc (25C) on the right-hand drive shaft (25B) while engaging the brake caliper (25B) and dust cover (25A).



Position the pre-assembled wheel on the right-hand transmission shaft (25B) via the outer wheel rim (25A). Rotate it back and forth so that it fits into the notch on the brake disc (25C) - red dotted line - and secure it with a VM screw that has been passed through the washer (25F).



**STEP 2**

Position the hub cover (25E) on the outer wheel rim (25A).



**ASSEMBLY DIAGRAM**



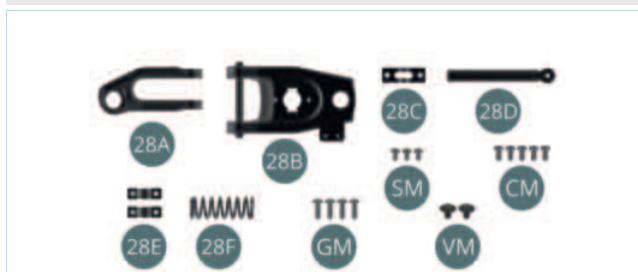
**GENERAL VIEW**



**Kit 28 - Assembly of the left front suspension**

**Parts of number 28**

- 28A Upper left suspension arm
- 28B Lower left suspension arm
- 28C Support bracket
- 28D Strut
- 28E Clamp (x 2)
- 28F Suspension spring
- Screw GM M 2.0 x 6 mm (x 4)
- Screw SM M 1.7 x 3 mm (x 3)
- Screw CM M 2.0 x 4 mm (x 5)
- Screw VM M 2.3 x 4 x 6 mm (x 2)



**STEP 1**

Position the strut (28D) to the support bracket (28C) and secure it with a GM screw. Position the support bracket (28C) to the left lower suspension arm (28B) and secure with two SM screws.



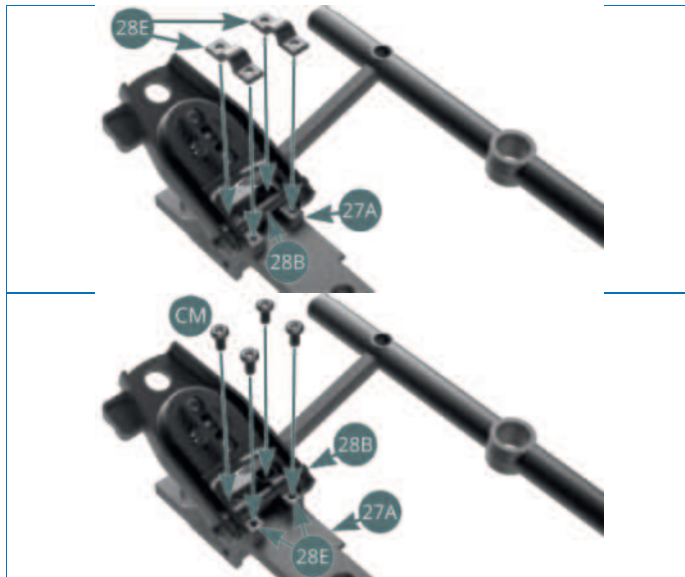
**STEP 2**

Position the spring (28F) on the strut (28D). Position the strut (28D) and left lower suspension arm (28B) onto the front cross bar (27A).



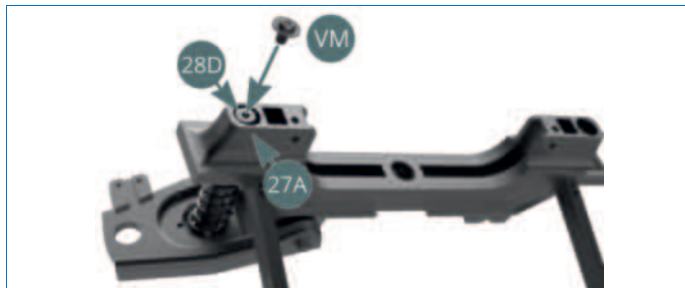
**STEP 3**

Secure the lower left suspension arm axle (28B) to the front frame cross bar (27A) using two clamps (28E) and four CM screws (shown opposite).



**STEP 4**

Attach the end of the strut (28D) to the front frame cross bar (27A) with a VM screw. Attach the left lower suspension arm (28B) to the front frame cross bar (27A) with two GM screws.







ASSEMBLY DIAGRAM



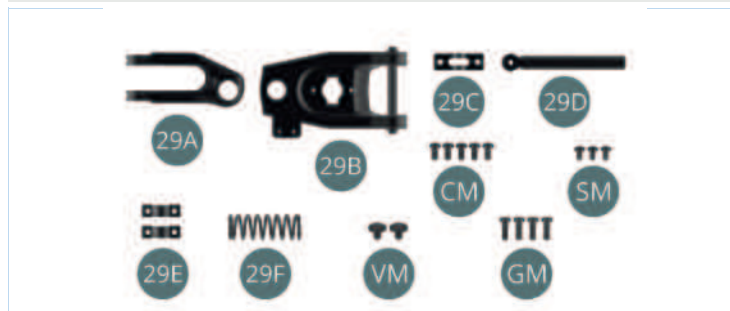
GENERAL VIEW



## Kit 29 - Right front suspension assembly

### Parts of number 29

- 29A Upper right suspension arm
- 29B Lower right suspension arm
- 29C Mounting bracket
- 29D Strut
- 29E Fixing bracket (x 2)
- 29F Suspension spring
- Screw GM M 2.0 x 6 mm (x 4)
- Screw SM M 1.7 x 3 mm (x 3)
- Screw CM M 2.0 x 4 mm (x 5)
- Screw VM M 2.3 x 4 x 6 mm (x 2)



### Step 1

Position the strut (29D) on the mounting bracket (29C) and secure it with a GM screw. Position the bracket (29C) on the lower right suspension arm (29B) and secure with two SM screws.



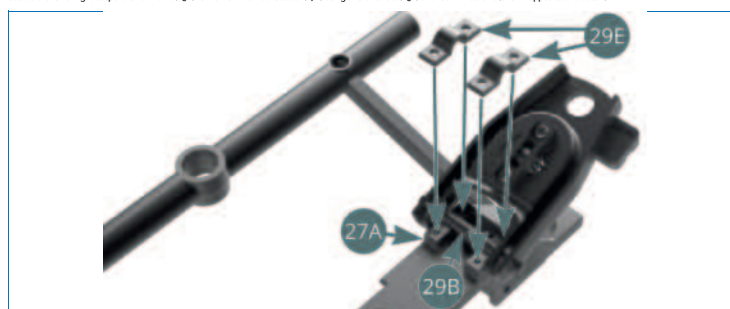
### Step 2

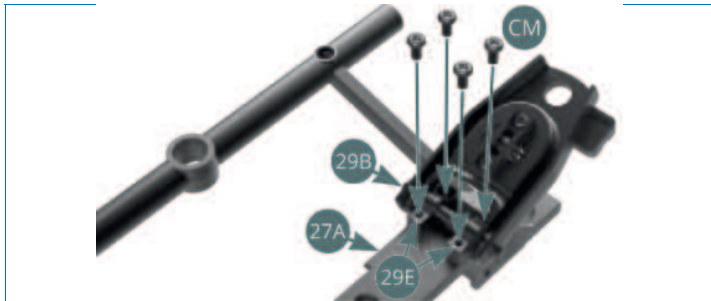
Place the spring (29F) on the strut (29D). Position the strut (29D) and the lower right suspension arm (29B) onto the front frame cross bar (27A).



### Step 3

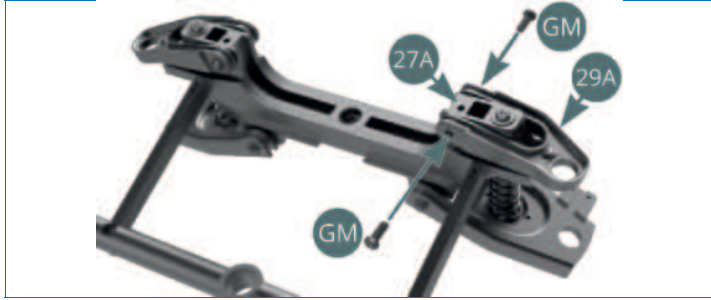
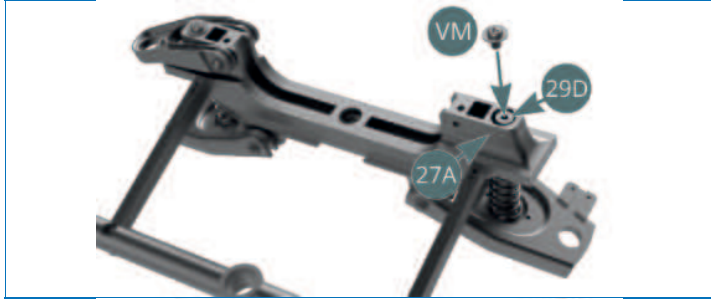
Secure the lower right suspension arm axis (29B) to the front frame cross bar (27A) using two brackets (29E) and four CM screws (shown opposite and below).



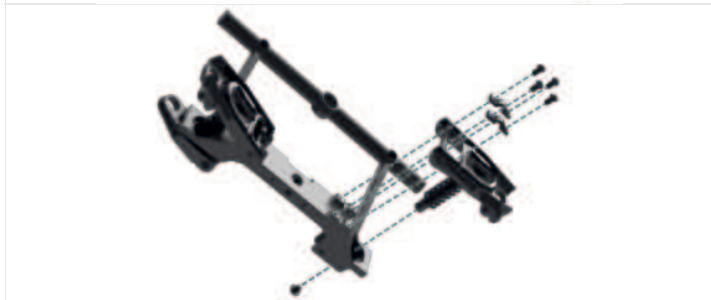


**Step 4**

Attach the end of the strut (29D) to the front frame cross bar (27A) with a VM screw. Attach the lower right suspension arm (29B) to the front frame cross bar (27A) with two GM screws.



**ASSEMBLY DIAGRAM**



**GENERAL VIEW**

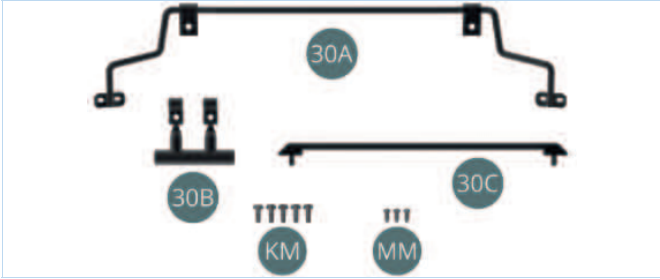




**Kit 30 - Assembly of the front suspension**

**Parts of number 30**

- 30A Roll bar
- 30B Mounting bracket (x 2)
- 30C Upper bar
- Screw KM M 1.4 x 4 mm (x 5)
- Screw MM M 1.2 x 3 mm (x 3)

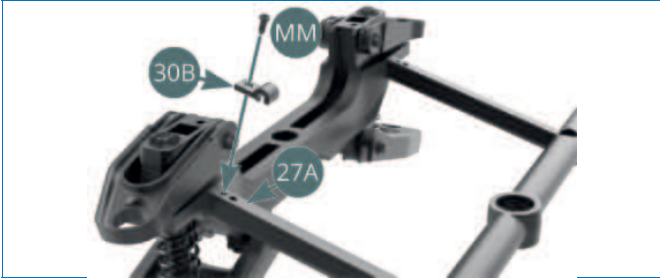


**Step 1**

Detach the two mounting brackets 30B from the molding cluster.

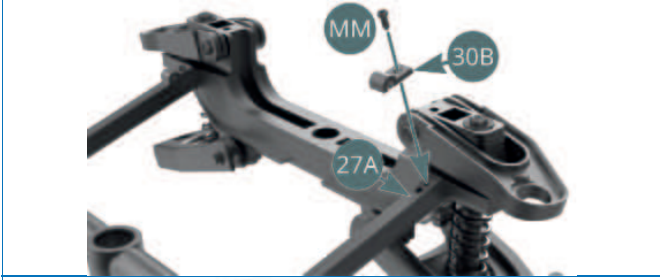


Place a support bracket (30B) on the left side of the front frame cross bar (27A) and secure with an MM screw.



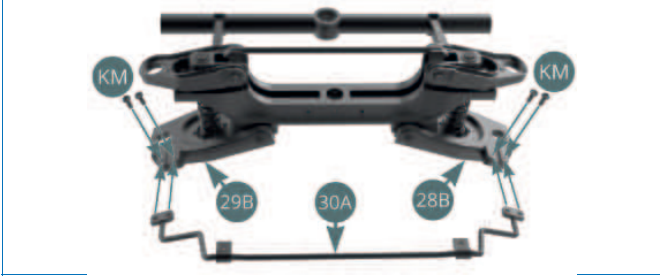
**Etape 2**

Place the other mounting bracket (30B) on the right side of the front frame cross bar (27A) and secure it with an MM screw. Place the upper bar (30C) on the front frame cross bar (27A).



**Etape 3**

Place the brackets at the tips of the roll bar (30A) on the right (29B) and left (28B) lower suspension arms, and secure each bracket with two KM screws.

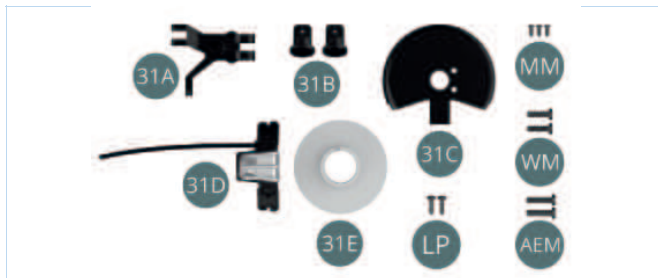




**Kit 31 - Left front brake assembly and installation on the suspension**

Parts of number 31

- 31A Hub carrier left
- 31B Stud (x 2)
- 31C Dust cover
- 31D Brake calliper and hose
- 31E Brake disc
- Screw LP M 1.4 x 5 mm (x 2)
- Screw MM M 1.2 x 3 mm (x 3)
- Screw WM M 2.0 x 7 mm (x 2)
- Screw AEM M 2.0 x 8 mm (x 2)



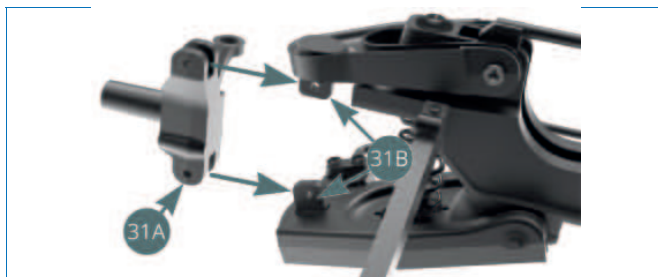
Step 1

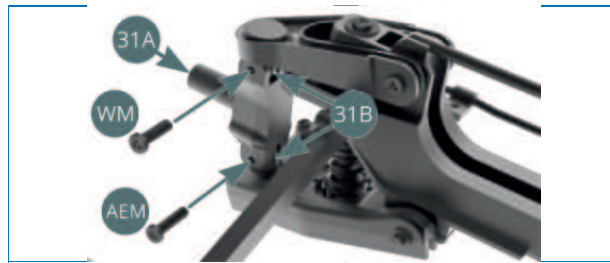
Place the studs (31B) into the upper left suspension arm (28A) and the lower left suspension arm (28B).



Step 2

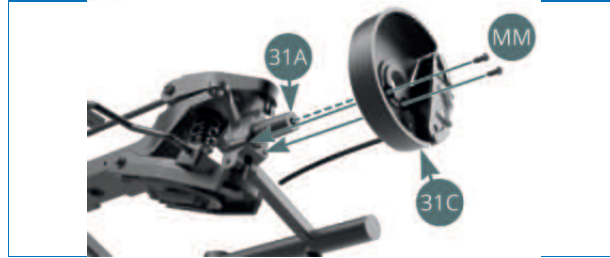
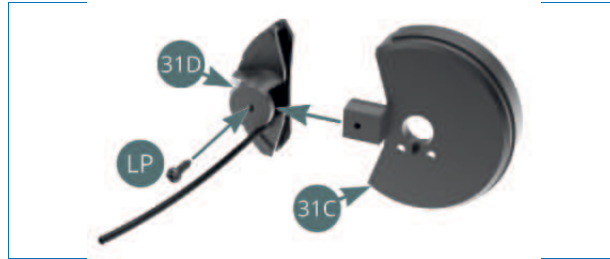
Position the left hub carrier (31A) between the two studs (31B) and secure with a WM screw at the top and an AEM screw at the bottom (shown opposite and below).





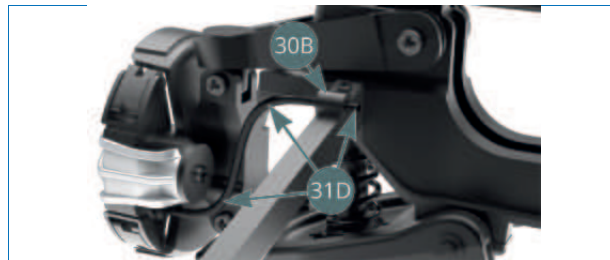
**Step 3**

Position the dust cover (31B) on the brake caliper (31D) and secure with an LP screw. Place the dust cover (31C) on the left hub carrier (31A) and secure with two MM screws.

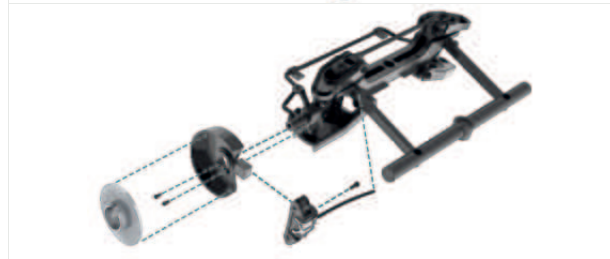
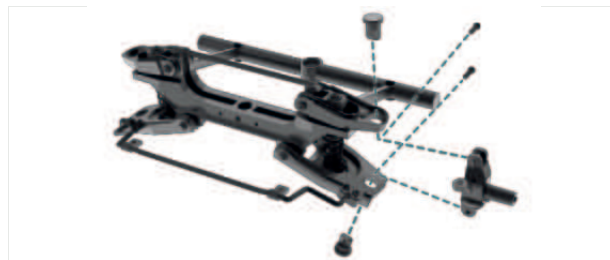


**Step 4**

Pass the end of the brake hose (31D) through the stud (30B). Place the brake disc (31E) on the left hub carrier (31A) while engaging the dust cover (31C) and brake caliper (31D).



**ASSEMBLY DIAGRAM**



**GENERAL VIEW**

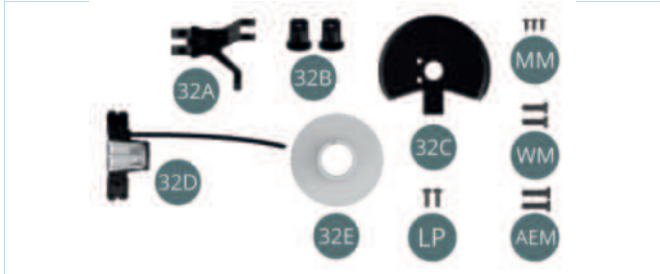




**Kit 32 - Right front brake assembly and installation on the suspension**

**Parts of number 32**

- 32A Hub carrier, right
- 32B Stud (x 2)
- 32C Dust cover
- 32D Brake caliper and hose
- 32E Brake disc
- Screw LP M 1.4 x 5 mm (x 2)
- Screw MM M 1.2 x 3 mm (x 3)
- Screw WM M 2.0 x 7 mm (x 2)
- Screw AEM M 2.0 x 8 mm (x 2)



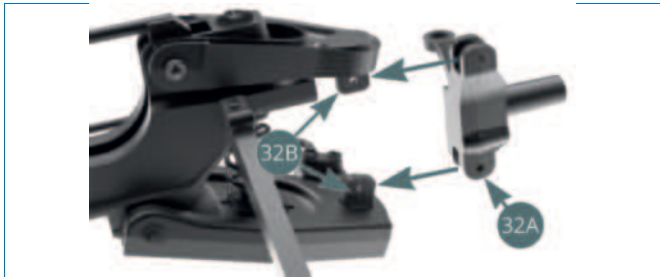
**Step 1**

Place the studs (32B) into the upper right suspension arm (29A) and the lower right suspension arm (29B).



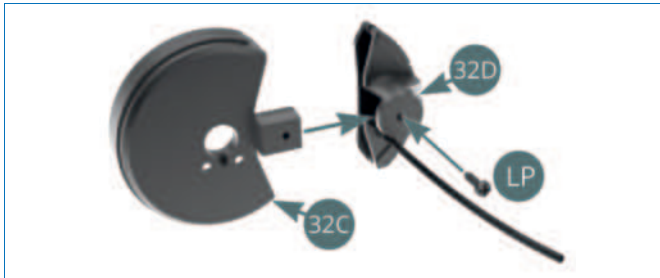
**Step 2**

Position the left hub carrier (32A) between the two studs (32B) and secure with a WM screw at the top and an AEM screw at the bottom (shown opposite and below).



**Step 3**

Place the dust cover (32C) on the brake caliper (32D) and secure with an LP screw. Position the dust cover (32C) on the left hub carrier (32A) and secure with two MM screws.



**Step 4**

Pass the end of the brake hose (32D) through the stud (30B). Place the brake disc (32E) on the left hub carrier (32A) while engaging the dust cover (32C) and brake caliper (32D).



**ASSEMBLY DIAGRAM**



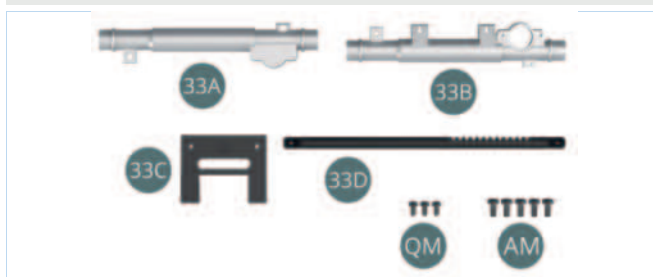
**GENERAL VIEW**



**Kit 33 - Steering rack assembly and mounting**

**Parts of number 33**

- 33A Rack half-column
- 33B Rack half-column
- 33C Support
- 33D Steering rack
- Screw QM M 1.4 x 3 mm (x 3)
- Screw AM M 1.7 x 4 mm (x 5)





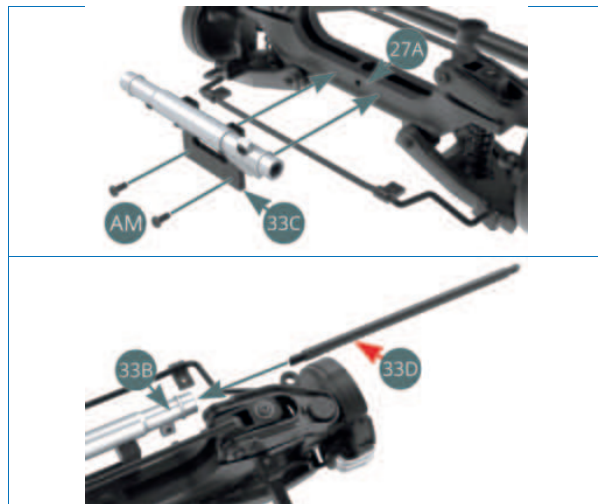
**Step 1**

Position the rack half-columns (33A and 33B) on top of each other and attach them together with two QM screws. Place the rack column (33B) on the support (33C) and secure with two AM screws.



**Step 2**

Position the support (33C) on the cross bar front frame (27A) and secure with two AM screws. Slide the steering rack (33D) into the rack column (33B), please take note of the direction of the rack teeth - red arrow.



**Step 3**

Centre the steering rack (33D) in the rack column (33B) and ensure that the teeth of the rack are visible through the opening in the column - red arrow.



**ASSEMBLY DIAGRAM**



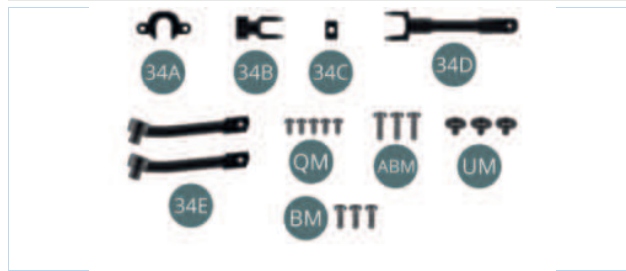
**GENERAL VIEW**



## Kit 34 - Assembly of the steering box

### Parts of number 34

- 34A Flange
- 34B Steering pinion
- 34C Universal joint
- 34D Intermediate shaft
- 34E Steering tie rod (x 2)
- Screw QM M 1.4 x 3 mm (x 5)
- Screw ABM M 1.7 x 6 mm (x 3)
- Screw UM M 1.7 x 3 x 5.5 mm (x 3)
- Screw BM M 1.7 x 5 mm (x 3)



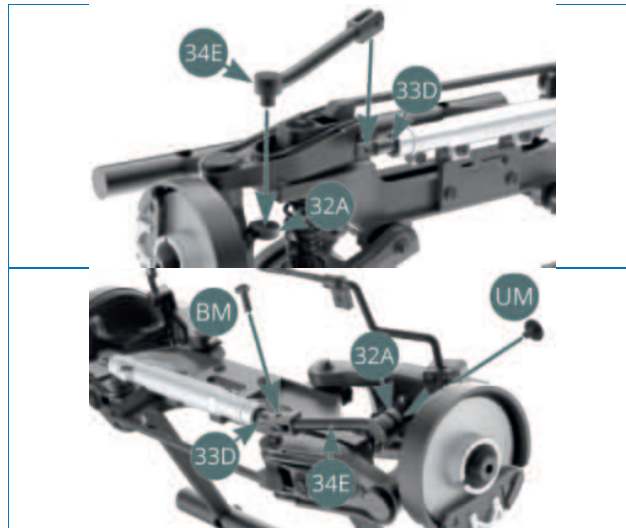
### Step 1

Centre the steering rack (33D) in the rack column (33B) and ensure that the teeth of the rack are visible through the opening in the column - red arrow.



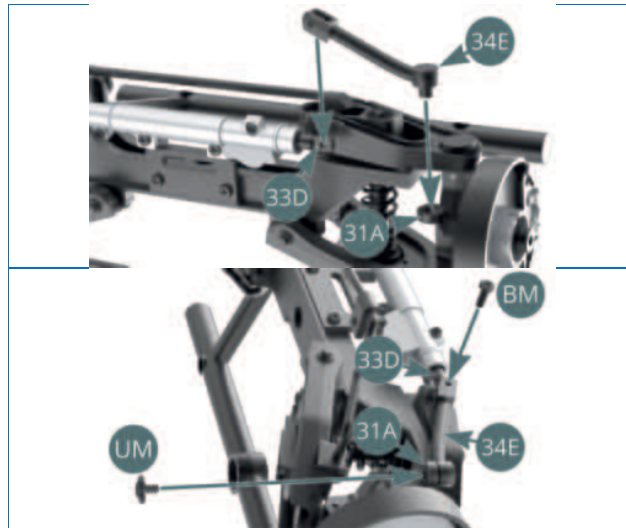
### Step 2

Place the steering tie rod (34E) on the steering rack (33D) and onto the right hub carrier (32A). Attach the steering tie rod (34E) to the steering rack (33D) with a BM screw and to the right hub carrier (32A) with a UM screw.



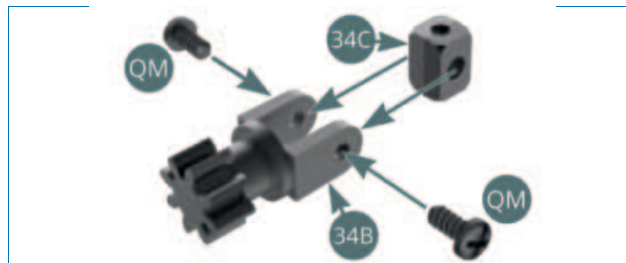
### Step 3

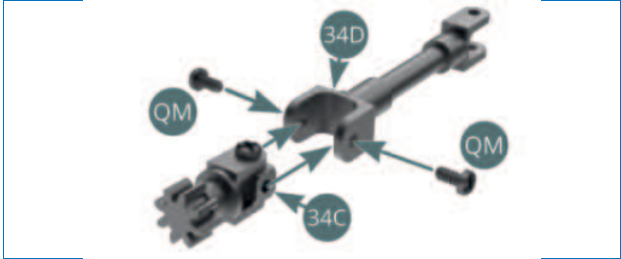
Place the steering tie rod (34E) on the steering rack (33D) and onto the left hub carrier (31A). Attach the steering tie rod (34E) to the steering rack (33D) with a BM screw and to the left hub carrier (31A) with a UM screw.



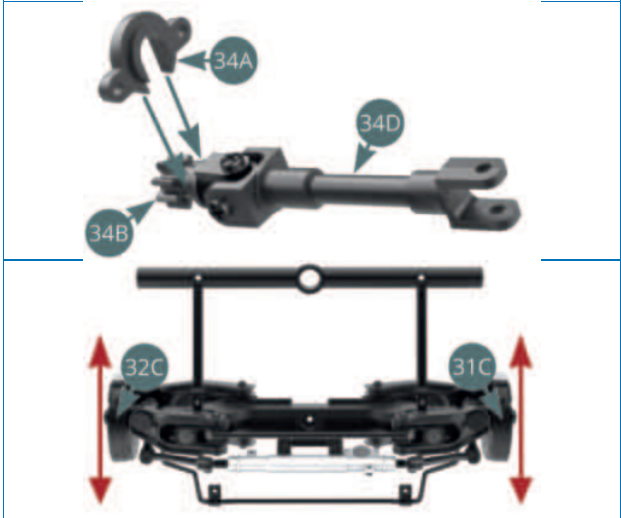
### Step 4

Position the universal joint (34C) on the steering pinion (34B) and secure with two QM screws. Position the universal joint (34C) on the fork of the intermediate shaft (34D) and secure it with two QM screws.

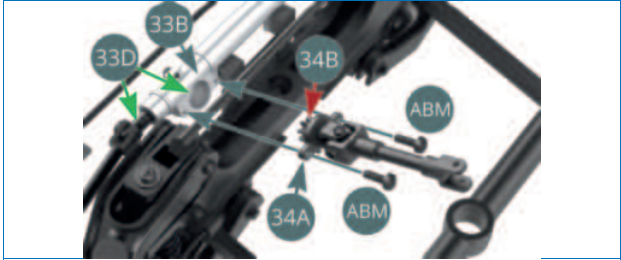




**Step 5**  
Place the flange (34A) above the steering pinion neck (34B). Align the left (34C) and right (34D) dust covers parallel and longitudinal - red arrows.



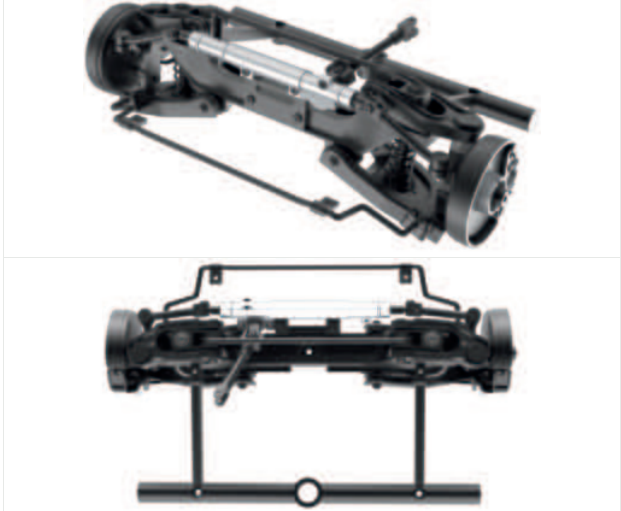
**Step 6**  
Position the steering pinion (34B) and flange (34A) onto the rack column (33B). Insert the steering pinion (34B) onto the steering rack (31C) and secure with two ABM screws.



**ASSEMBLY DIAGRAM**



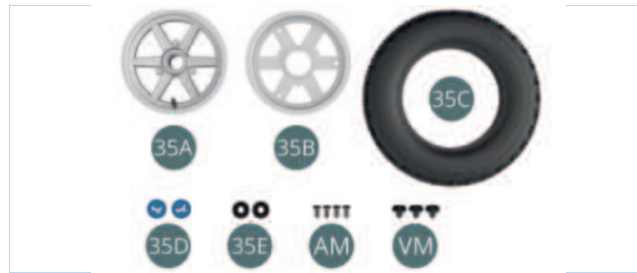
**GENERAL VIEW**



## Assembly of the fourth and last wheel, mounting the wheels to the front suspension

### Parts of number 35

- 35A Outer wheel rim
- 35B Inner wheel rim
- 35C Tyre
- 35D Hub cap (x 2)
- 35E Washer (x 2)
- Screw AM M 1.7 x 4 mm (x 4)
- Screw VM M 2.3 x 4 x 6 mm (x 3)



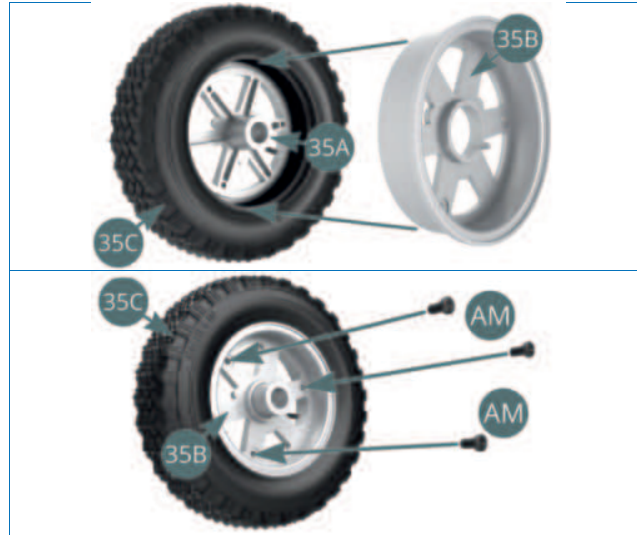
### Step 1

Place the outer wheel rim (35A) in the tyre (35C).



### Step 2

Position the inner wheel rim (35B) in the tyre (35C), aligning it with the outer rim (35A) and fasten it with three AM screws - illustrations above.



### Step 3

Position the previously assembled wheel onto the left hub carrier (31A) through the outer wheel rim (35A). Rotate it back and forth to engage the notch located on the brake disc (31E) - red arrow - then secure it with a VM screw previously passed through the washer (35E). Position the hub cap (35D) on the outer wheel rim (35A).



### Step 4

Position the last assembled wheel onto the right hub carrier (32A) through the outer wheel rim (35A). Rotate it back and forth to engage the notch located on the brake disc (32E) - red arrow - and secure it with a VM screw previously passed through the washer (35E). Position the hub cap (35D) on the outer wheel rim (35A).





**ASSEMBLY DIAGRAM**



**GENERAL VIEW**



**Kit 36 - Assembly of the chassis**

**Parts of number 36**

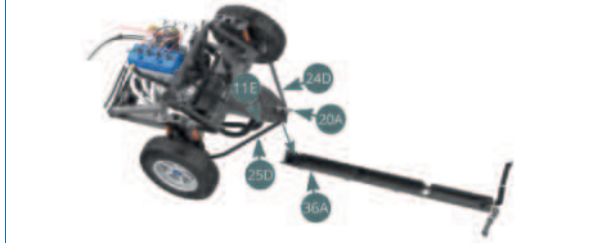
- 36A Central beam chassis
- 36B Water pipe left
- 36C Water pipe right
- Screw SM M 1,7 x 3 mm (x 3)
- Screw AAM M 2,3 x 5 mm (x 3)



**Step 1**  
Position the left (36B) and right (36C) water pipes on the central chassis beam (36A) and fix them with two SM screws.

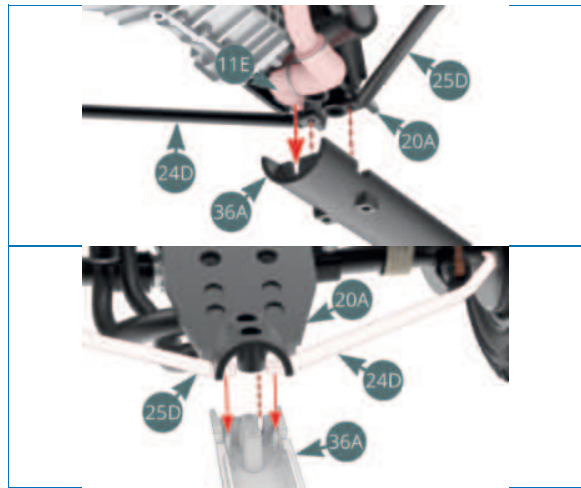


Now connect the chassis beam (36A) to the main frame (20A). In order to carry out this assembly step, carefully follow the three following illustrations (step 2 and step 3)



**Step 2**

When attaching the central chassis beam (36A) to the main frame (24D), ensure that the tab at the end of the front 1x2D fits into the slot indicated by the red arrow - shown above. At the same time, the holes at the end of the support arms (24D & 25D) must fit in position over the nipples provided on the central chassis beam (36A) - red arrows in the illustration above right.



**Step 3**

When the central chassis beam (36A) is correctly positioned to the main frame (24D), fit it with two AAM screws.



**ASSEMBLY DIAGRAM**



**GENERAL VIEW**



**Kit 37 - Chassis assembly**

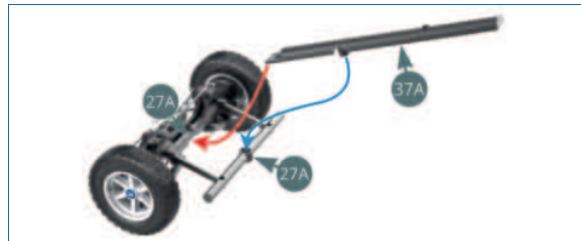
**Parts of number 37**

- 37A Central beam chassis
- 37B Reinforcement plate
- AAM Screw M 2.3 x 5 mm (x 4)



**Step 1**

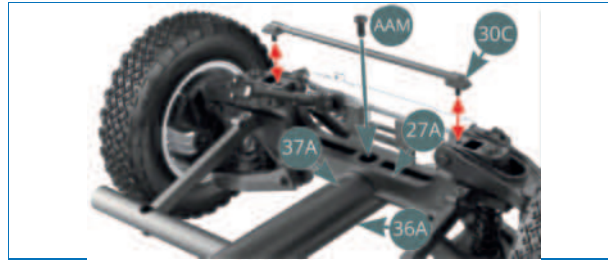
Position the central beam (37A) on the front frame cross bar (27A), firstly placing the end beneath the cross bar (red arrow) and then placing the nipple in the housing on the cross bar (blue arrow). Position the front frame cross bar (27A) and central beam (37A) on the central beam (36A).





**Step 2**

Remove the upper bar (30C) - red arrows - and attach the centre beam sections (36A & 37A) to the front frame crossbar (27A) using an AAM screw. Reposition the upper bar (30C) a little further to the rear, fix the centre beam sections (36A & 37A) together using an AAM screw.



**Step 3**

Flip the chassis over and position the reinforcement plate (37B) on the central beam (36A), then attach it to the central beam (27A) using an AAM screw.



**ASSEMBLY DIAGRAM**



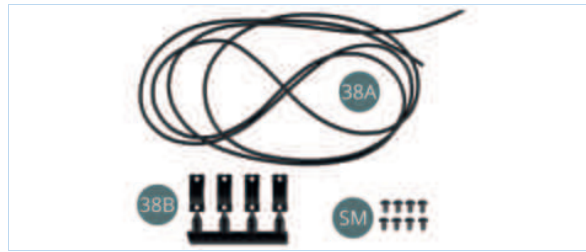
**GENERAL VIEW**



## Kit 38 - Attaching the brake fluid lines to the chassis

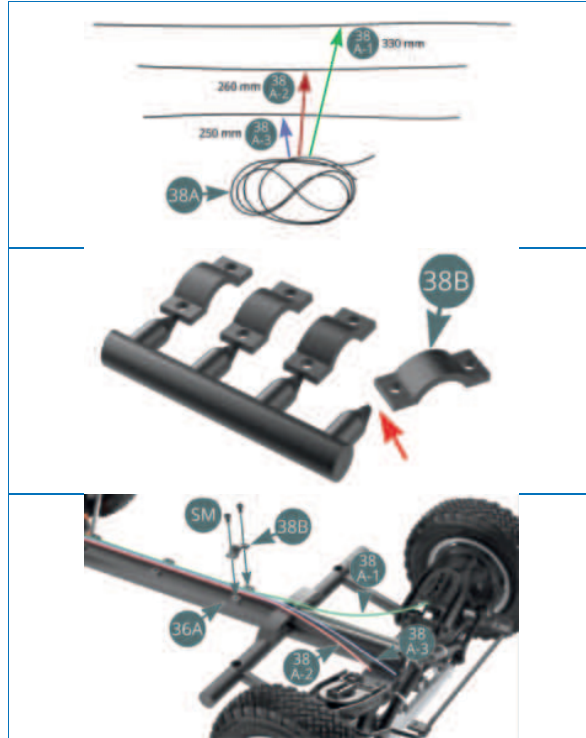
### Parts of number 38

- 38A Brake fluid line
- 38B Mounting bracket (x 4)
- Screw SM M 1.7 x 3 mm (x 8)



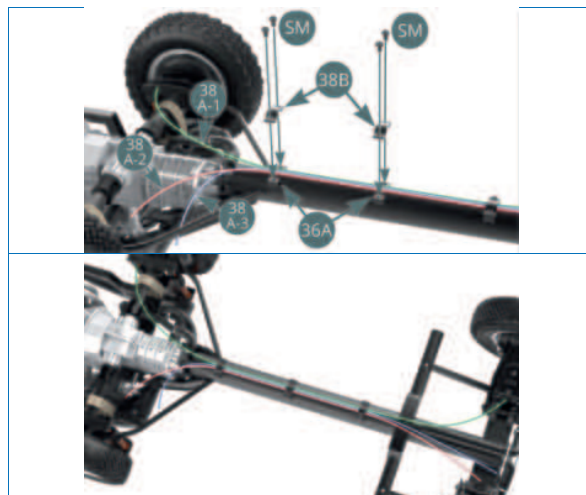
### Step 1

Cut the brake fluid line (38A) into three separate lengths: 38A-1 - 330 mm, 38A-2 - 260 mm and 38A-3 - 250 mm. Remove three mounting brackets (38B) from the sprue (the 4th is a spare part). Arrange the three brake fluid line sections (38A-1 (long), 38A-3 (short) and 38A-2 (medium)) along the centre beam (36A) and hold them in place with a bracket (38B) secured by two SM screws.



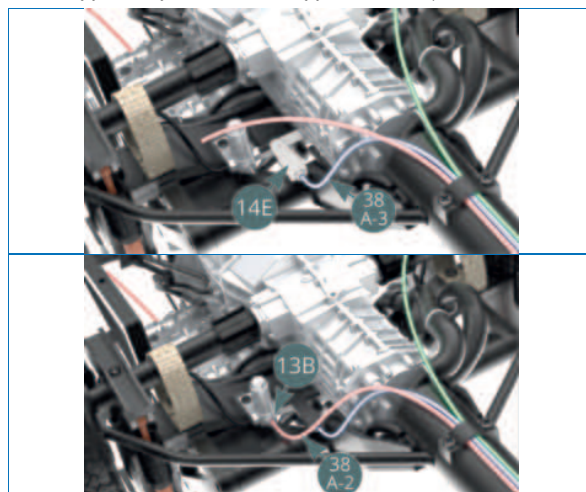
### Step 2

Then attach the three brake fluid line sections (38A-1 (long), 38A-3 (short) and 38A-2 (medium)) a little further along the centre beam (36A) using two other brackets (38B) and four SM screws - shown above.



### Step 3

Position line (38A-3) - highlighted in blue - on the gear selector rod (14E). Position line (38A-2) - highlighted in red - onto the brake master cylinder (13B).





Step 4

Turn the chassis over; then guide line (38A-1) - highlighted in green - and place it in the recess provided at the top of the gearbox housing (5A).



ASSEMBLY DIAGRAM



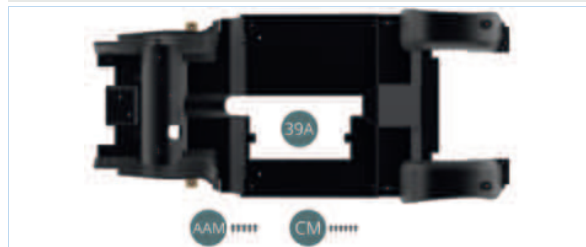
GENERAL VIEW



Kit 39 - Fixation du plancher du châssis sur le châssis-poutre

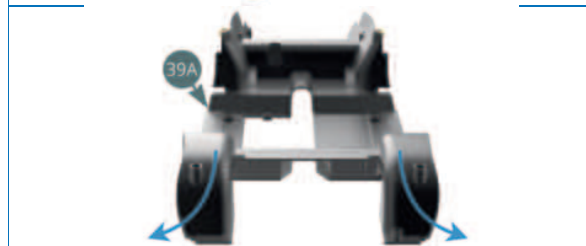
Parts of number 39

- 39A Chassis floor
- Screw AAM M 2.3 x 5 mm (x 5)
- Screw CM M 2.0 x 4 mm (x 6)

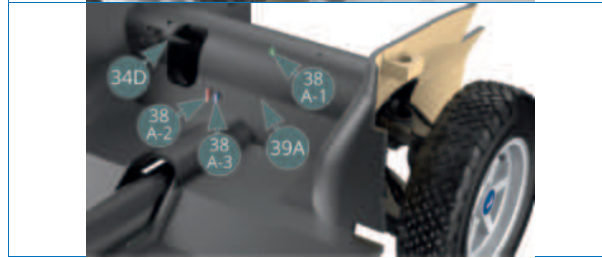


Step 1

Start by positioning the chassis floor (39A) on the pre-assembled chassis beam as indicated by the blue arrow. Ensure that the intermediate shaft (34C) passes correctly through the aperture at the rear of the chassis floor (39A) - green arrow. Place brake fluid lines (38A-2 & 38A-3) underneath the front bottom of the chassis into the slots on the left side of chassis floor (39A).



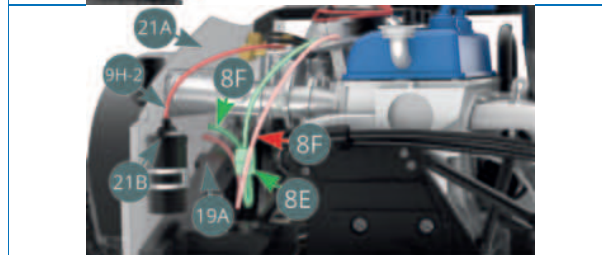
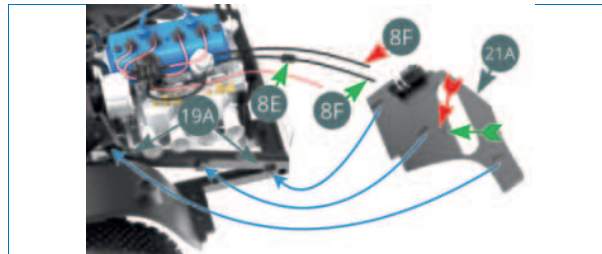
**Step 2**  
Position brake fluid line (38A-1) into the slot on the right side of chassis floor (39A). Check the correct position of the lines from the other side of the chassis as shown in the illustration above.



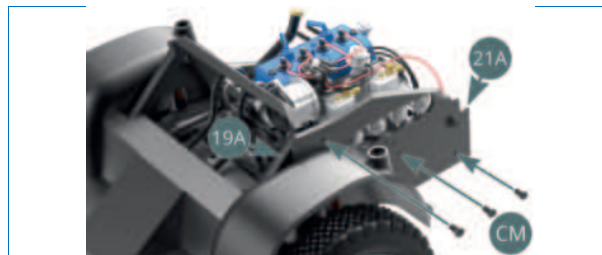
**Step 3**  
Fix the anti-roll bar (30A) and the front frame cross bar (27A) to the chassis floor (39A), using two CM and two AAM screws respectively. Secure the main frame (20A) to the chassis floor (39A) below the rear bottom of the chassis using two AAM screws.



**Step 4**  
Position oil line (8F) together with oil filter (8E) - green arrows - and single oil line (8F) - red arrow - into the slots indicated by the arrows of their respective colours on the left engine compartment panel (21A). Position the left panel (21A) on the left frame (19A) - blue arrows. Position high voltage cable (9H-2) on ignition coil (21B).



**Step 5**  
Fix the left engine compartment panel (21A) to the left frame (19A) by using three CM screws. Close-up of the assembly.



ASSEMBLY DIAGRAM



GENERAL VIEW



Kit 40 - Assembly of the floor panel

Parts of number 40

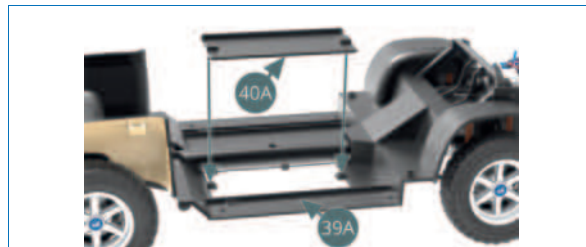
- 40A Floor panel

- Screw AGM M 2.0 x 3 mm (x 2)



Step 1

Place the floor panel (40A) on the chassis floor (39A).



Fasten the floor panel (40A) to the chassis floor (39A) using two AGM screws.



ASSEMBLY DIAGRAM



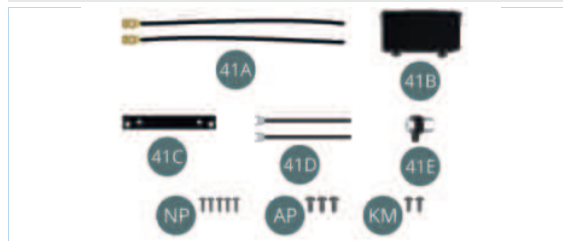
GENERAL VIEW



## Kit 41 - Assembly and installation of the battery

### Parts of number 41

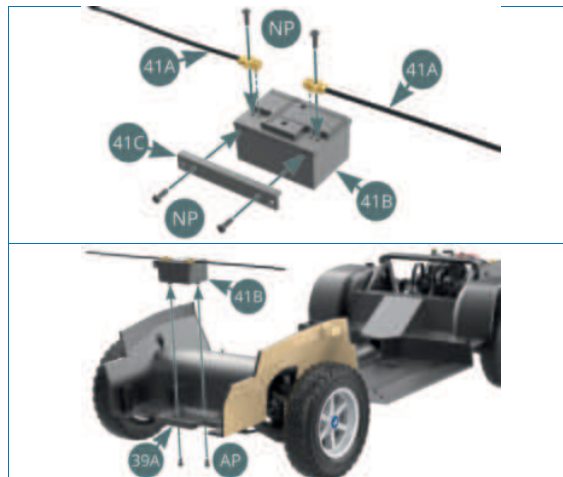
- 41A High voltage cables with terminal
- 41B Battery
- 41C Retaining tab
- 41D Fixing rod
- 41E Reservoir
- Screw NP M 3,2 x 4 mm (x 3)
- Screw AP M 1,7 x 4 mm (x 3)
- Screw KM M 1,4 x 4 mm (x 2)



### Step 1

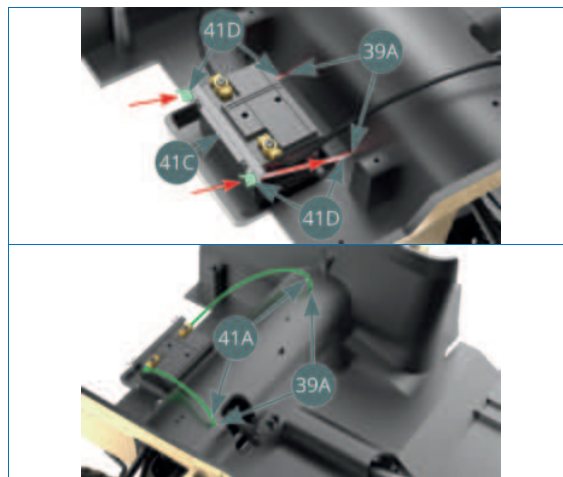
Place the two voltage cables (41A) with their terminal on the battery and secure these with two NP screws. Place the retaining tabs (41C) on the battery and secure with two NP screws.

Place the battery (41B) on the front plate of the chassis floor (39A) and fix it from below with two AP screws.



### Step 2

Pass the two fixing rods (41D) across the retaining tabs (41C) and then into the holes provided in the chassis floor (39A). Engage the ends of the two high voltage cables (41A) into the holes provided in the chassis floor (39A).



### Step 3

Place the reservoir (39E) onto the chassis floor (39A) with one KM screw.



### ASSEMBLY DIAGRAM



### GENERAL VIEW



### Kit 42 - Assembly of the radiator cooling fan

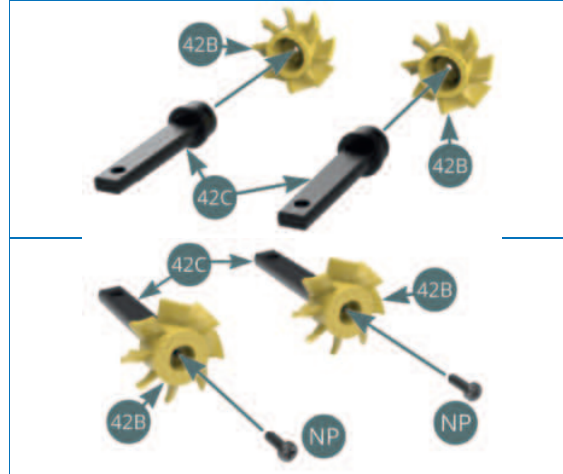
#### Parts of number 42

- 42A Housing radiator cooling fan (x2)
- 42B Radiator cooling fan (x2)
- 42C Radiator cooling fan axis (x2)
- NP Screw NP M 1.2 x 4 mm (x3)



#### Step 1

Place the two radiator cooling fans onto the two radiator cooling axis (42C). Secure the cooling fans onto the radiator cooling axes with two NP screws.



#### Step 2

Position the two radiator cooling axes (42C) into the two radiator housings (42A).



#### ASSEMBLY DIAGRAM



#### GENERAL VIEW



### 43 - Assembly and installation of the ventilation duct

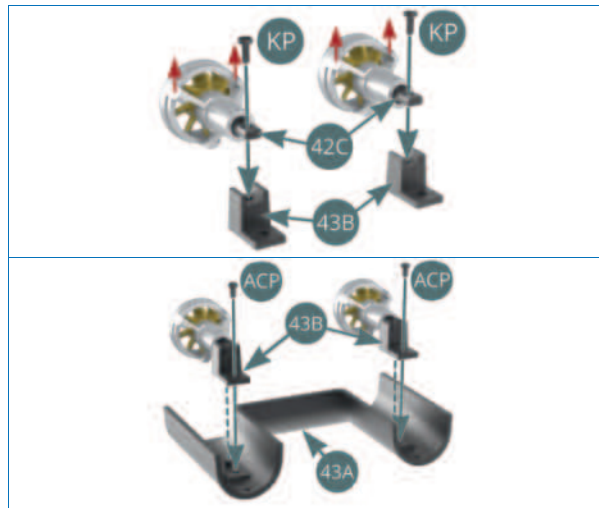
#### Parts of number 43

- 43A Ventilation duct
- 43B Supports
- 43C Jack
- 43D Clamp
- Screw KP M 1.4 x 4 mm (x 3)
- Screw SP M 1.7 x 3 mm (x 3)
- Screw AM M 1.7 x 4 mm (x 3)
- Screw ACP M 1.4 x 3 mm (x 3)



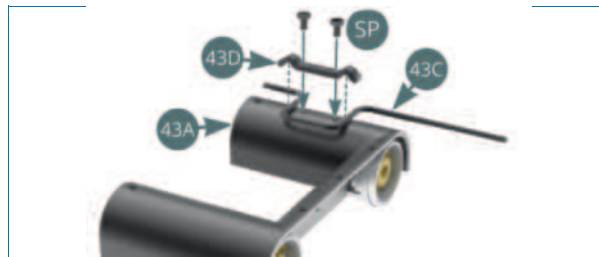
**Step 1**

Place the radiator cooling axes (42C) onto the supports (43B) and fix these with two KP screws (make sure that these two radiator housings are assembled in the right direction – as indicated by the red arrows). Place the two supports (43B) onto the ventilation duct (43A) and secure with two ACP screws.



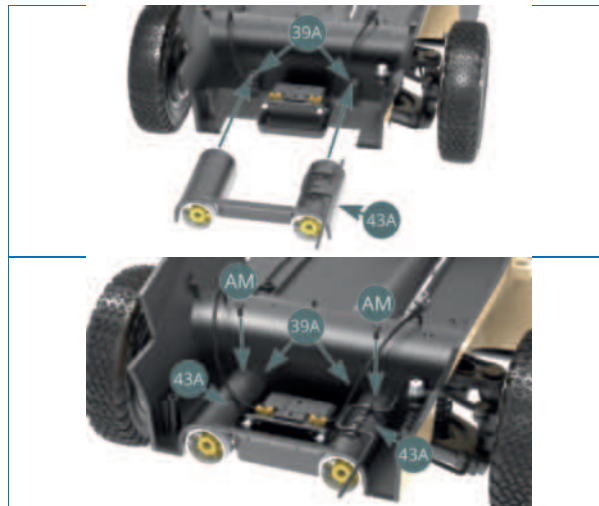
**Step 2**

Attach the jack (43C) onto the ventilation duct (43A) using the clamp (43D) and fix with two SP screws.

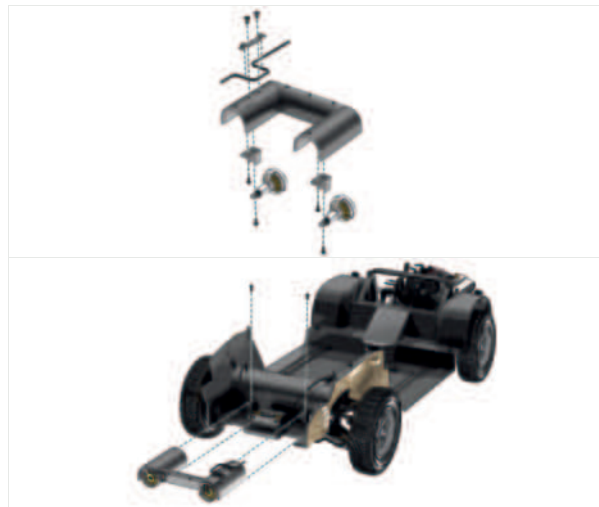


**Step 3**

Place the ventilation duct on the protruding parts of the chassis floor (39A) and secure with two AM screws (see the above picture).



**ASSEMBLY DIAGRAM**



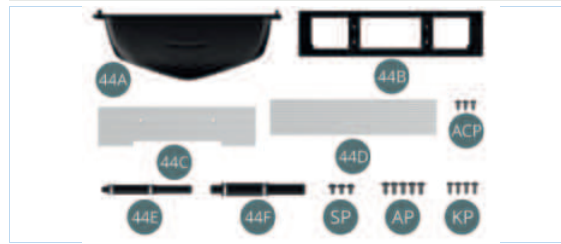
**GENERAL VIEW**



## Kit 44 - Assembly and installation of the front water radiator

### Parts of number 44

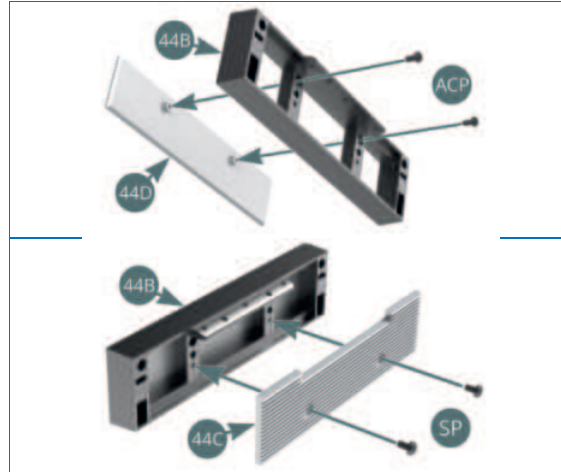
- 44A Radiator cover
- 44B Radiator frame
- 44C Rear grille
- 44D Front grille
- 44E Water hose
- 44F Water hose
- Screw ACP M 1.4 x 3 mm (x 3)
- Screw SP M 1.7 x 3 mm (x 3)
- Screw AP M 1.7 x 4 mm (x 3)
- Screw KP M 1.4 x 4 mm (x 4)



### Step 1

Place the front grille (44D) onto the radiator frame (44B) and secure with two ACP screws.

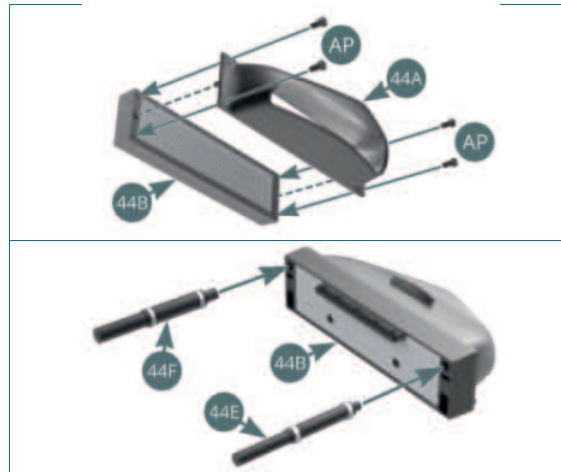
Place the rear grille (44C) onto the radiator frame (44B) and secure with two SP screws.



### Step 2

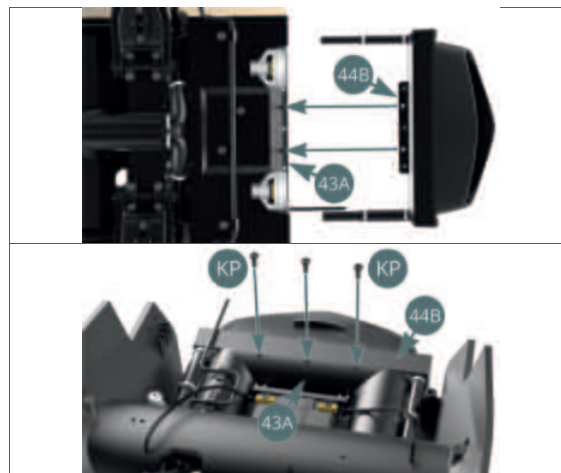
Position the radiator cover (44A) onto the radiator frame (44B) and fix with four AP screws.

Place the two water hoses (44E & 44F) into the radiator frame (44B).



### Step 3

Place the radiator frame (44B) onto the pins of the ventilation duct (43A) and fix these from above with three KP screws (see opposite and below).



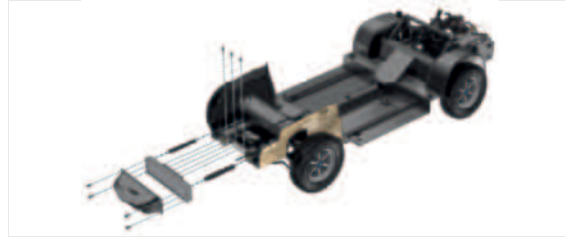
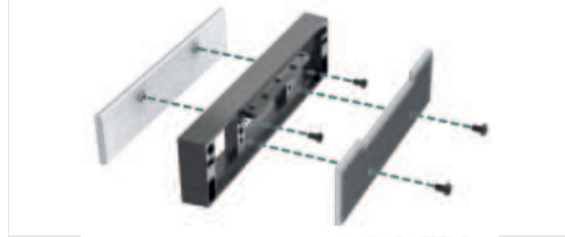
### Step 4

Assembly of the water radiator seen from above





ASSEMBLY DIAGRAM



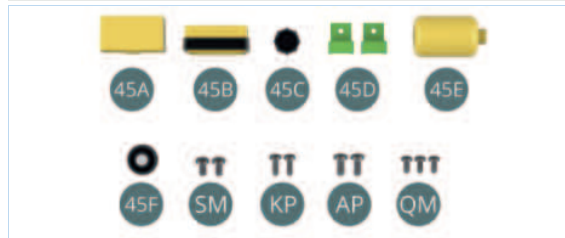
GENERAL VIEW



Kit 45 - Assembly and mounting of fuse box and tanks

Parts of number 45

- 45A Washer fluid tank base
- 45B Washer fluid tank top
- 45C Cap
- 45D Fuse box (x 2)
- 45E Expansion tank
- 45F Cap
- Screw SM M 1.7 x 3 mm (x 2)
- Screw KP M 1.4 x 4 mm (x 2)
- Screw AP M 1.7 x 4 mm (x 2)
- Screw QM M 1.4 x 3 mm (x 3)



Step 1

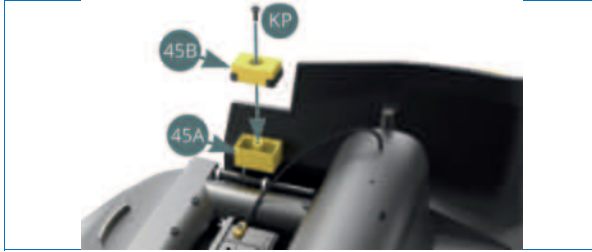
Place the cap (45F) on the expansion tank (45E). Position the expansion tank (45E) on the floor of the chassis (39A) and secure it from below using an AP screw (see illustrations opposite and below).





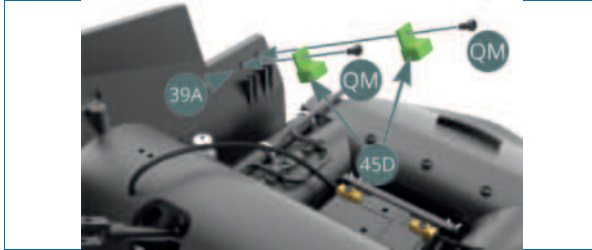
**Step 2**

Position the base of the windscreen washer fluid tank (45A) on the edge of the chassis floor (39A) and secure with a SM screw. Position the top of the washer fluid tank (45B) on the tank base (45A) and secure with a KP screw.



**Step 3**

Position the cap (45C) on top of the windscreen washer fluid tank (45B). Position the two fuse boxes (45D) on the edge of the chassis floor (39A) and secure each with a QM screw.



**Step 4**

The windscreen washer fluid tank and fuse boxes are now installed at the front of the car.



**ASSEMBLY DIAGRAM**



**GENERAL VIEW**



## Kit 46 - Assembly and installation of fuel tank and brake fluid reservoirs

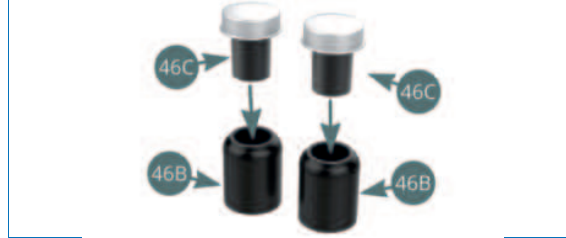
### Parts of number 46

- 46A Fuel tank
- 46B Brake fluid tank (x 2)
- 46C Brake fluid tank cap (x 2)
- Screw BP M 1,7 x 5 mm (x 2)
- Screw SP M 1,7 x 3 mm (x 2)



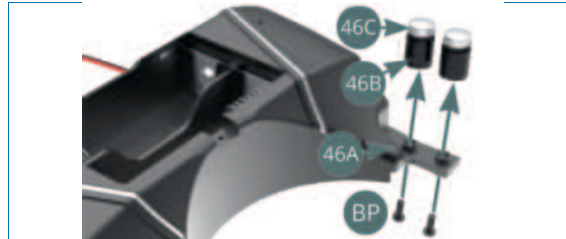
### Step 1

Fit the two caps (46C) onto the brake fluid tanks (46B).



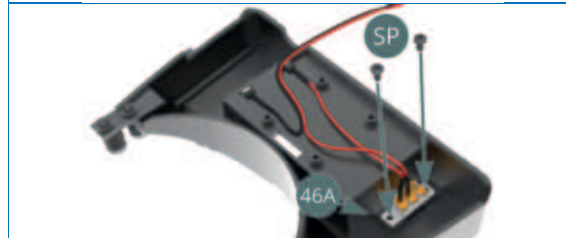
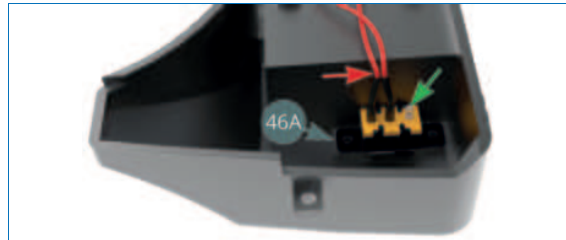
### Step 2

Position the two brake fluid tanks (46B) on the mounting supports located on the fuel tank (46A) and secure them from below using two BP screws.



### Step 3

Install the switch in the slot located on the fuel tank (46A). Check the correct orientation of the two red wires (red arrow) and the connector (green arrow). Secure the switch with two SP screws (shown above).



### ASSEMBLY DIAGRAM



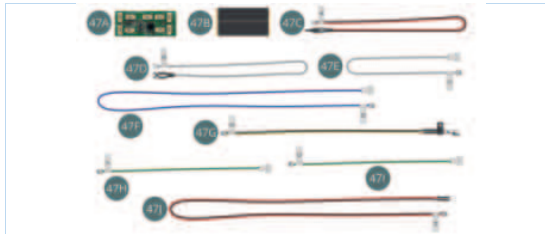
### GENERAL VIEW



## Kit 47 - PCB installation and wiring

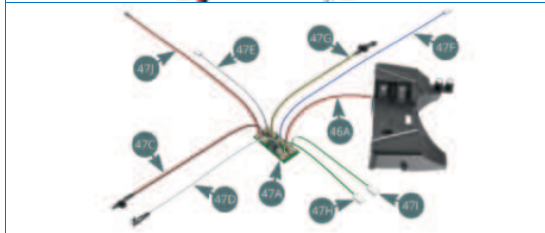
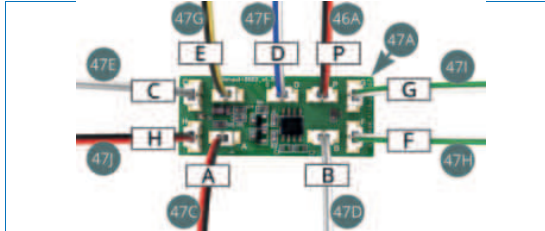
### Parts of number 47

- 47A PCB
- 47B Adhesive tape (x 2)
- 47C Switch cable A (red - black)
- 47D Switch cable B (grey - white)
- 47E Cable C (grey - white)
- 47F Cable D (blue - white)
- 47G Switch cable E (yellow - black)
- 47H Cable F (green - white)
- 47I Cable G (green - white)
- 47J LED cable H (red - black)



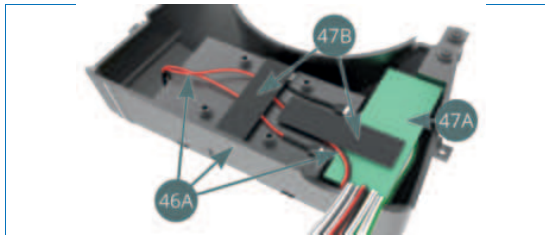
### Step 1

Connect (lock) the following cables in their respective slots indicated by a marking of the corresponding letter on the PCB: cable A from switch 47C1, cable H from LED 47J, cable C 47E1, cable E from switch 47G1, cable D 47F1, cable F from tank 46A1, cable G 47I1, cable F 47H1 and cable B from switch 47D1 - illustrations opposite and below.

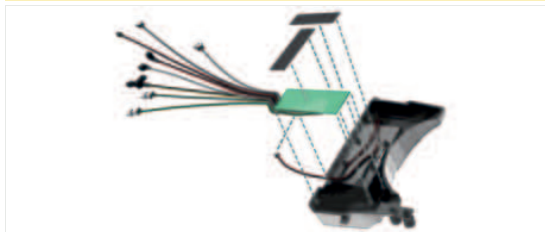


### Step 2

Turn the fuel tank 46A1 upside down and carefully position the PCB 47A1 - with the connected cables - in the recess on the side. Secure the arrangement of cable 46A1 and PCB 47A1, with two pieces of adhesive tape 47B1.



### ASSEMBLY DIAGRAM



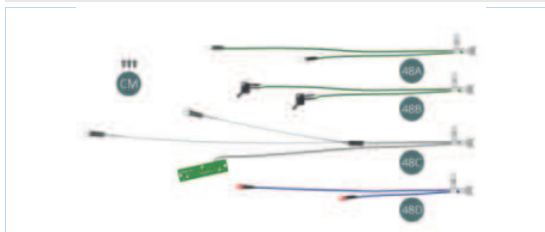
### GENERAL VIEW



## Kit 48 - Test of the PCB and installation of the fuel tank on the chassis

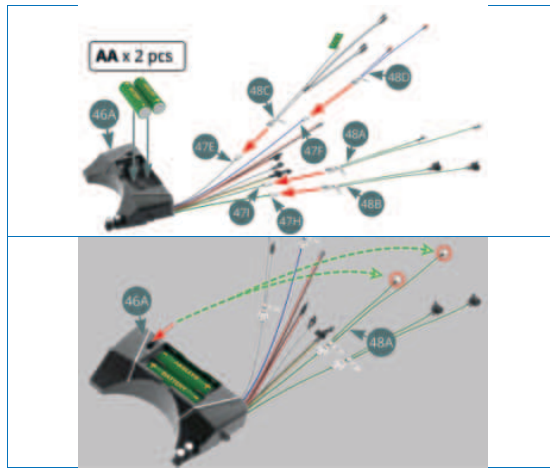
### Parts of number 48

- 48A LED cable G (green - white)
- 48B Door switch cable F (green - white)
- 48C LED cable C (grey - white)
- 48C LED cable D (blue - white)
- Screw CM M 2.0 x 4 mm (x 3)



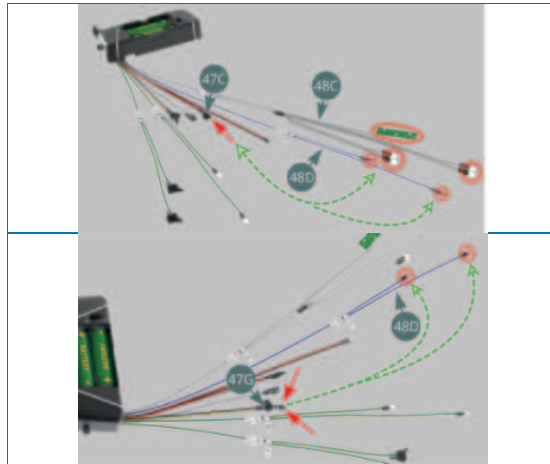
**Step 1**

Connect LED cable C (46C) to cable C (47C), LED cable D (46D) to cable C (47F), LED cable G (48A) to cable G (47G) and door switch cable F (48B) to cable F (47H). Insert two AA batteries (not supplied) in the battery compartment on the fuel tank (46A). Turn the switch on the battery compartment (46A) to ON and check that the two LEDs on cable G (48A) light up (green arrows).



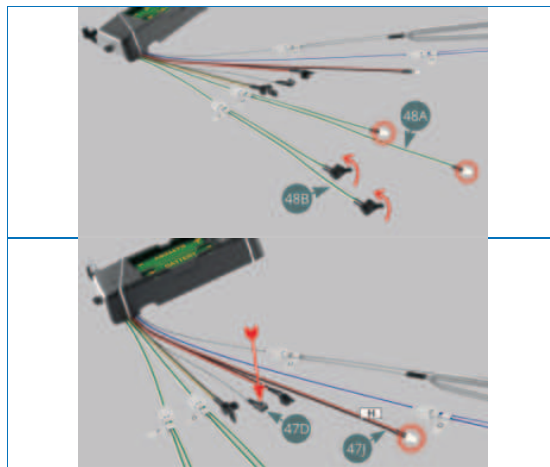
**Step 2**

Turn on the switch for cable A (47C) and check that the lights on cable C (46C) - dashboard and cockpit - and those on cable D (46D) - tail lights - light up, then flip the switch to turn them off. Turn on the switch for cable A (47C) to check that the Stop lights are working. At the same time, turn on the switch of cable E black - yellow (47G) and check that the two red LEDs of cable D (46D) light up more brightly.



**Step 3**

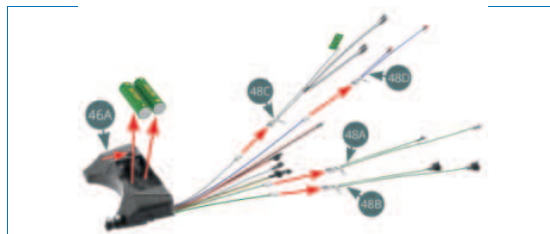
Operate both switches of the door switch cable F (48B) simultaneously and check that two LEDs on cable G (48A) turn off - corresponding to the car with the doors closed and the passenger compartment light off. Operate the switch on cable B (47D) - red arrow - and check that the LED on cable H (47J) - reversing light - illuminates.



**Step 4**

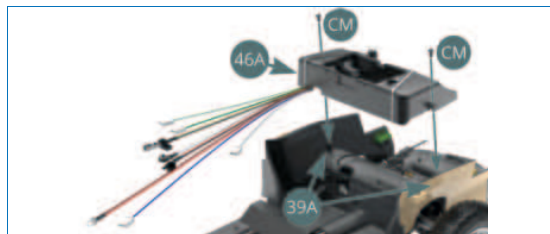
Turn the battery compartment switch (46A) to OFF and remove the two AA batteries from their compartment for future use.

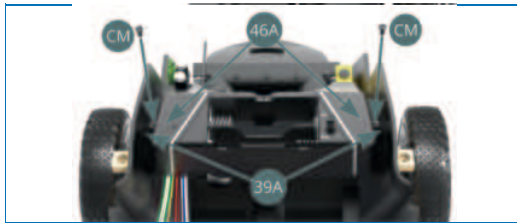
Disconnect LED cable C (46C), LED cable D (46D), LED cable G (48A) and door switch cable F (48B).



**Step 5**

Place the fuel tank (46A) on the chassis floor (39A) and secure it with two CM screws (shown above).





ASSEMBLY DIAGRAM



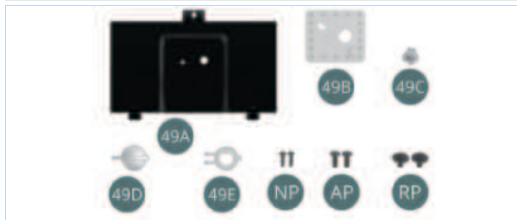
GENERAL VIEW



Kit 49 - Assembly and mounting of the battery cover

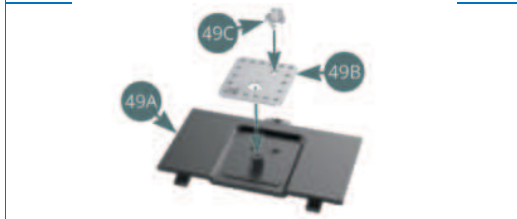
Parts of number 49

- 49A Battery cover
- 49B Support plate
- 49C Fuel Gauge
- 49D Tank cap
- 49E Filling neck
- Screw NP M 1.2 x 4 mm (x 2)
- Screw AP M 1.7 x 4 mm (x 2)
- Screw RP M 1.7 x 3 x 5.5 mm (x 2)



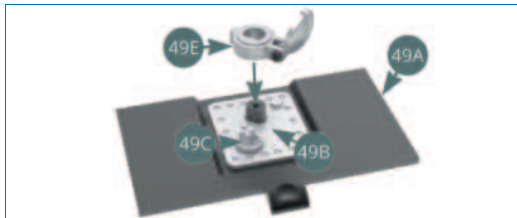
Step 1

Position the tank cap (49D) on the filler neck (49E) and secure it with an NP screw. Position the fuel gauge (49C) on the support plate (49B), then position the latter on the battery cover (49A).



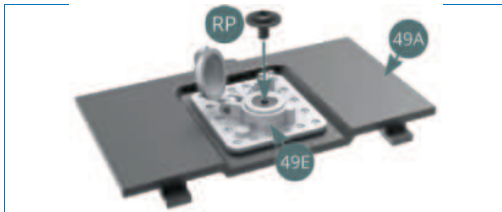
Step 2

Position the filler neck (49E) on the battery cover (49A) above the support plate (49B).



Step 3

Secure the filter neck (49C) to the battery cover (49A) with an RP screw.



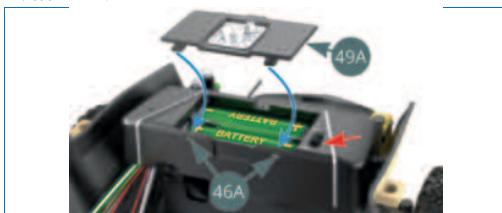
Step 4

Close the back cap (49D).



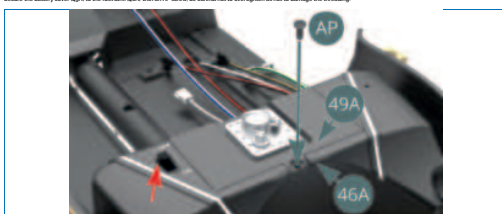
Step 5

Place two AA type batteries (not supplied) in the compartment located in the fuel tank (46A) and move the switch into the off position (red arrow). Place the battery cover (49A) on the fuel tank (46A) by engaging the tabs in the slots provided at the rear of the fuel tank (46A).



Step 6

Secure the battery cover (49A) to the fuel tank (46A) with an AP screw; be careful not to overtighten as not to damage the threading.



ASSEMBLY DIAGRAM



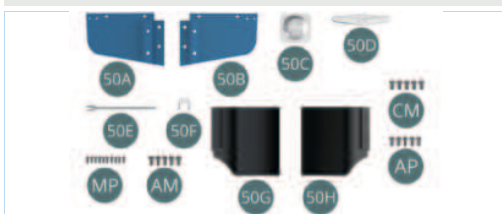
GENERAL VIEW



Kit 50 - Assembly of the jack, fitting of the rear panels and the mudguards

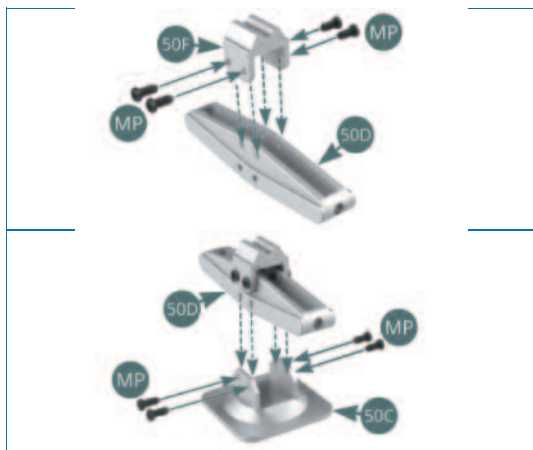
Parts of number no

- 50A Left rear panel
- 50B Right rear panel
- 50C Jack Base
- 50D Jack lever
- 50E Jack pivot
- 50F Jack support
- 50G Left mudguard
- 50H Right mudguard
- Screw MP M 1,2 x 3 mm (x 50)
- Screw AM M 1,2 x 4 mm (x 5)
- Screw CM M 2,0 x 4 mm (x 5)
- Screw AP M 1,2 x 4 mm (x 5)



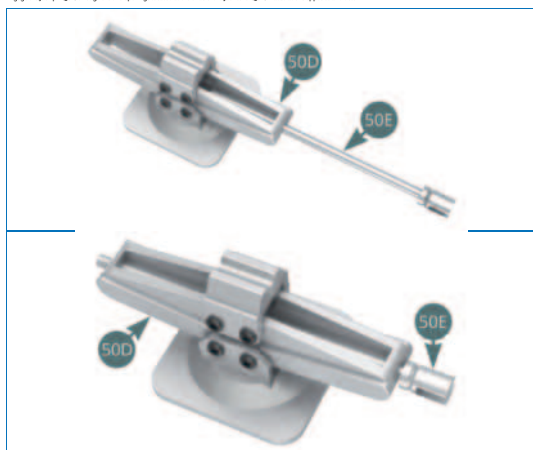
**Step 1**

Place the jack support (50F) on the jack lever (50D) and secure with two MP screws on each side. Position the jack lever (50D) on the jack base (50C) and secure it with two MP screws on each side.



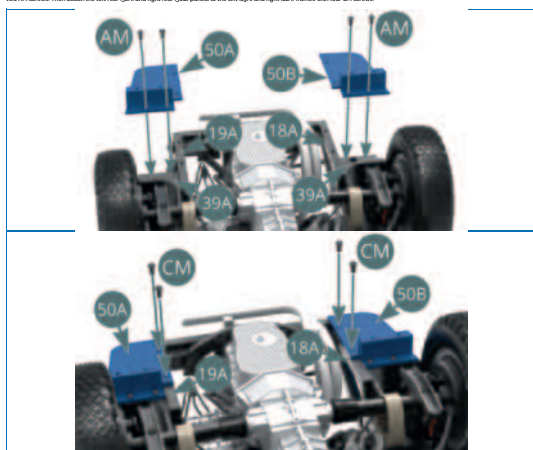
**Step 2**

Engage the jack pin (50E) through the two openings located at the ends of the Jack lever (50D) - Illustrations opposite and below.



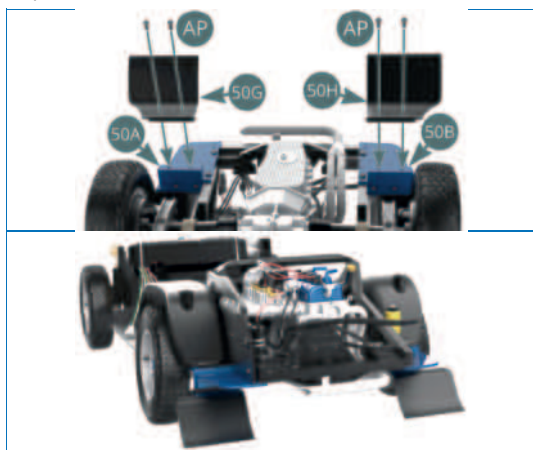
**Step 3**

Position the left rear (50A) and right rear (50B) panels, respectively onto the left (19A) and right (18A) frames, as well as on the chassis floor (39A), then secure each of them to the latter with two AM screws. Then attach the left rear (50A) and right rear (50B) panels to the left (19A) and right (18A) frames with four CM screws.

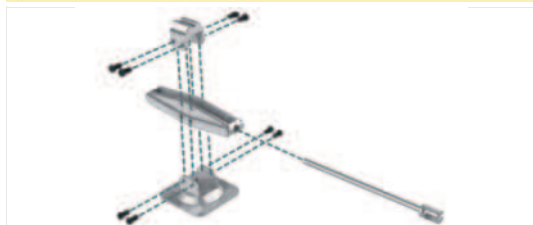


**Step 4**

Position the left (50G) and right (50H) mudguards, respectively on the edges of the left rear (50A) and right rear (50B) panels, and secure each of them with two AP screws. Rear mudguards are now mounted to the frame.



**ASSEMBLY DIAGRAM**



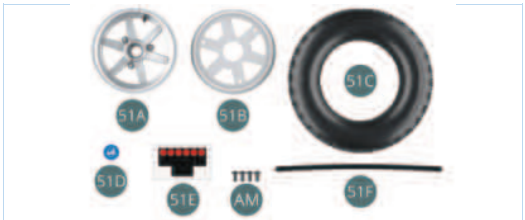


GENERAL VIEW

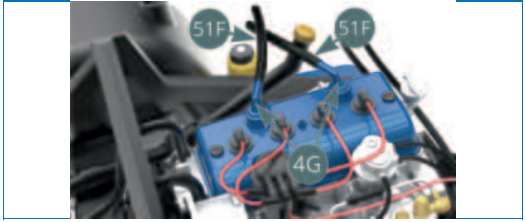
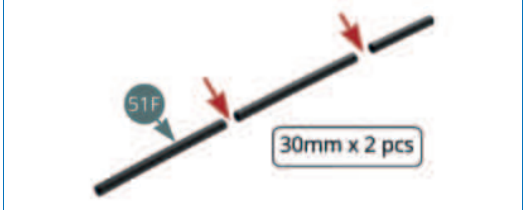


**Kit 51 - Assembly of the spare wheel, application of the battery sticker and assembly of the breathers on the engine's cylinder head**

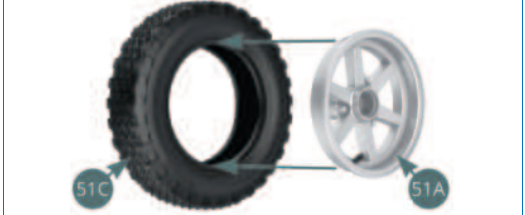
- Parts of number 51
- 51A Outer wheel rim
  - 51B Inner wheel rim
  - 51C Tyre
  - 51D Hub cap
  - 51E Battery Sticker
  - 51F Breather hose
  - Screw AM M 1,7 x 4 mm (x 4)



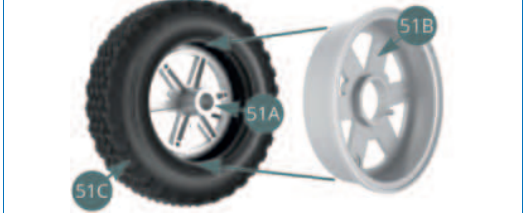
**Step 1**  
Cut two pieces of 30mm each from the breather hose (51F). Position the two breather hoses (51F) on the air inlet pipes (2G).



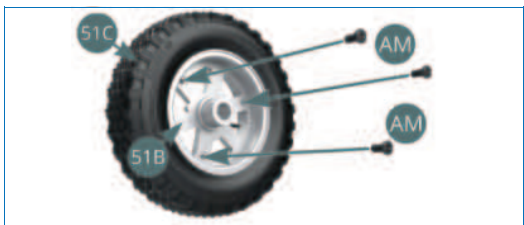
**Step 2**  
Apply the sticker (51E) on the top of the battery (4G). Position the outer wheel rim (51A) in the tyre (51C).



**Step 3**  
Position the inner wheel rim (51B) into the tyre (51C) aligning it with the outer rim (51A) and secure with three AM screws (illustrations opposite and below).



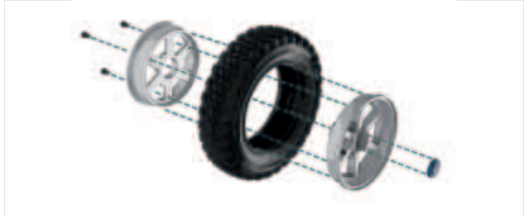




**Step 4**  
Position the hub cap (51D) on the outer wheel rim (51A).



**ASSEMBLY DIAGRAM**



**GENERAL VIEW**



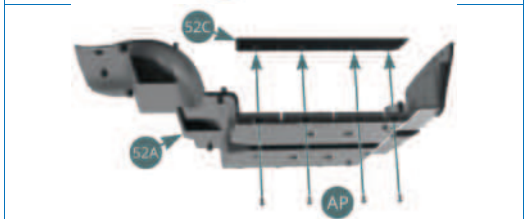
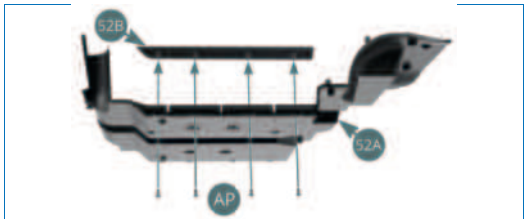
**Kit 52 - Assembly of the cabin floor**

**Parts of number kit**

- 52A Cabin floor
- 52B Left lateral edge
- 52C Right lateral edge
- 52D Bulkhead
- Screw AP 1.7 x 4 mm (x 50)

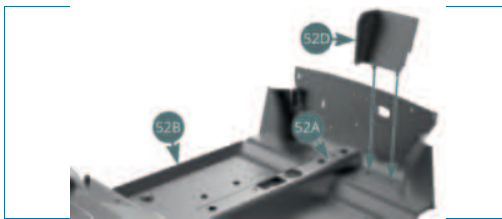


**Step 1**  
Position the left lateral edge (52B) on the cabin floor (52A) and secure - from below - with four AP screws. Position the right lateral edge (52C) on the cabin floor (52A) and secure - from below - with four AP screws.



**Step 2**

Place the bushhead (52D) on the cabin floor (54A) using the legs provided for.



**ASSEMBLY DIAGRAM**



**GENERAL VIEW**



**Kit 53 - Assembly of fuel tank and passenger compartment panels. Assembly of the steering column**

**Parts of number Kit**

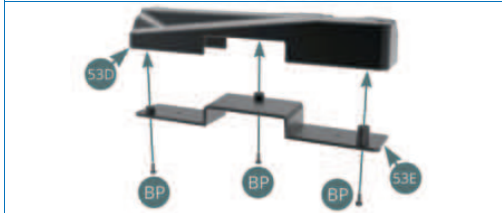
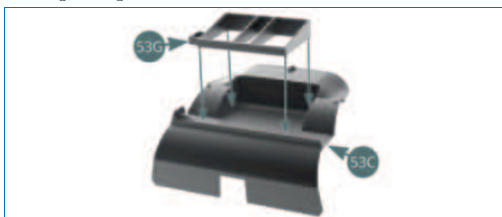
- 53A Steering column
- 53B Universal crossbar
- 53C Rear passenger compartment panel
- 53D Fuel tank
- 53E Fuel tank bottom
- 53F Filler neck
- 53G Rear tray
- 53H Fire extinguisher
- Screw BP M 4,7 x 5 mm (x 3)
- Screw QM M 4 x 2 mm (x 2)



**Step 3**

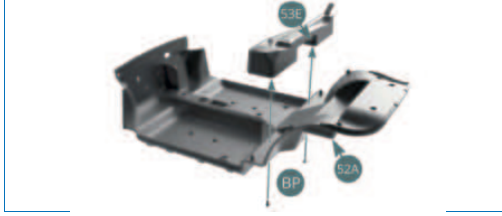
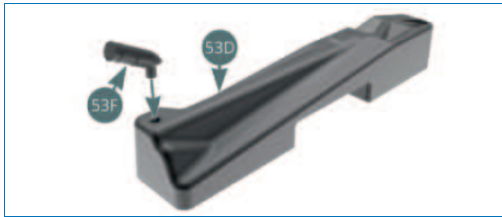
Position the rear tray (53G) on the rear passenger compartment panel (53C).

Place the tank base (53E) on the fuel tank (53D) and secure with three BP screws.



**Step 2**

Fit the filler neck (53F) onto the fuel tank (53D). Place the fuel tank (53D) with the attached tank bottom (53E) to the passenger compartment floor (54A) and secure it with two BP screws.



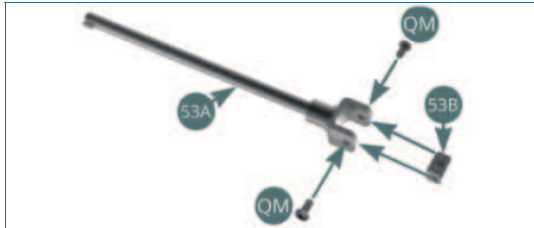
**Step 3**

Position the fire extinguisher (53H) by using the two openings in the front right corner of the passenger compartment floor (52A) - see illustrations above.



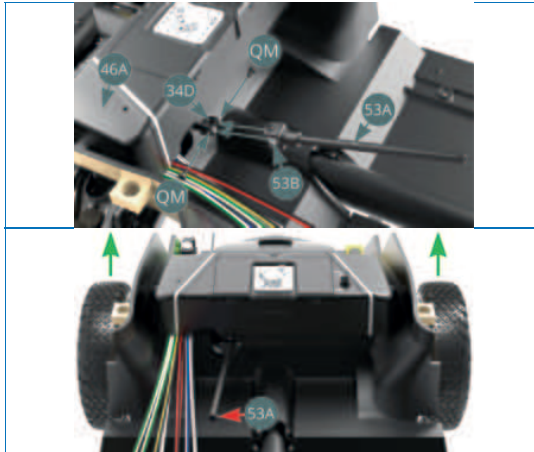
**Step 4**

Position the universal crossbar (53B) on the fork of the steering column (53A) and secure it with two QM screws.



**Step 5**

Read the following instructions carefully before starting assembly. Rotate the intermediate shaft (34D) so that its fork is placed on the universal crossbar (53B), then secure it with two QM screws. To facilitate access, the fuel tank (46A) - fitted in parts of step 4 - can be temporarily removed. Ensure that when the steering column (53A) is installed, the rack pin is pointing to the right and the wheels are pointing forward (green arrows).



**ASSEMBLY DIAGRAM**

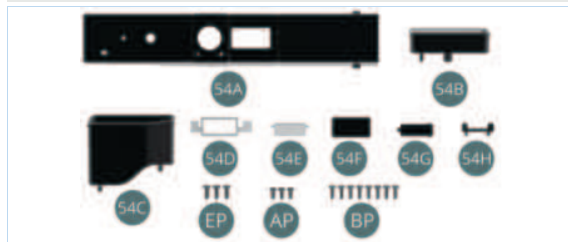




**Kit 54 - Mounting of the centre console, assembly of accessories and map pockets**

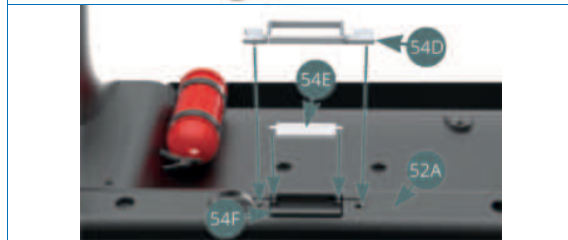
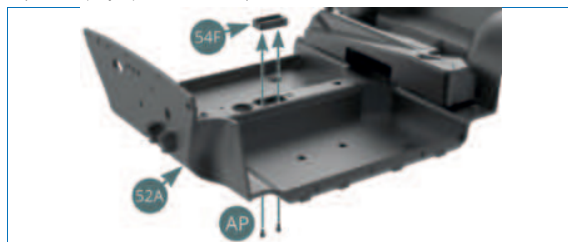
**Parts of number 64**

- 64A Centre console
- 64B Map pocket
- 64C Map pocket
- 64D Ashtray frame
- 64E Ashtray cover
- 64F Ashtray
- 64G Reverse gear lock
- 64H Locking bracket
- Screw EP M 2.0 x 5 mm (x 3)
- Screw AP M 1.7 x 4 mm (x 3)
- Screw BP M 1.7 x 5 mm (x 8)



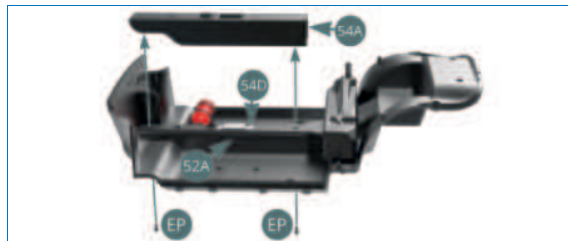
**Step 1**

Position the ashtray (64F) on the passenger compartment floor (52A) and secure it from below with two AP screws. Position the ashtray cover (64E) on the ashtray (64F) and then mount the ashtray frame (64D) on the passenger compartment floor (52A) and on the ashtray cover (64E).



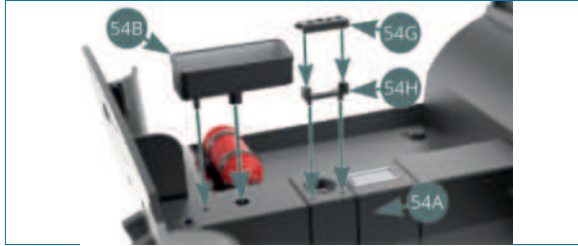
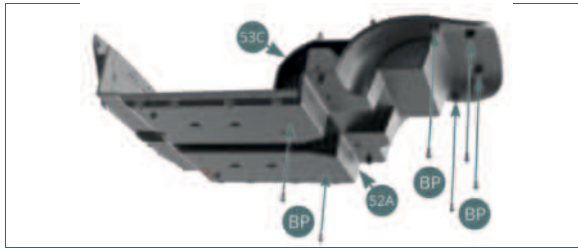
**Step 2**

Position the centre console (64A) on the passenger compartment floor (52A) by embedding the ashtray frame (64D), then secure it from below using two EP screws. Place the rear passenger compartment panel (53C) on the passenger compartment floor (52A).



**Step 3**

Secure the rear passenger compartment panel (53C) to the passenger compartment floor (52A) from below using six BP screws. Place the reverse gear lock (54G) and its locking bracket (54H) on the centre console (54A). Position the map pockets (54B) on the centre console (54A).



**Step 4**

Place map pockets (54C) on the centre console (54A).



**ASSEMBLY DIAGRAM**



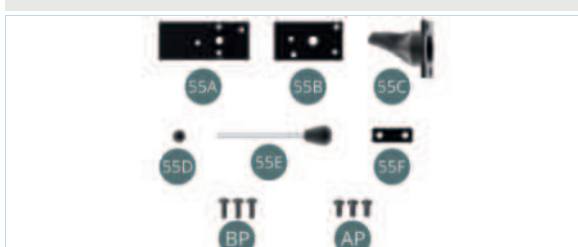
**GENERAL VIEW**



**Kit 55 - Assembly and installation of the gear lever**

Parts of number 55

- 55A Bottom plate
- 55B Middle plate
- 55C Gear lever bellows
- 55D Ball joint
- 55E Gear lever
- 55F Bracket
- Screw BP M 1.7 x 5 mm (x 2)
- Screw AP M 1.7 x 4 mm (x 3)



**Step 1**

Fit the gear lever (55E) into the bellows (55C). Place the bellows (55C) on the middle plate (55B), engaging the gear lever (55E) in the central and widest opening.



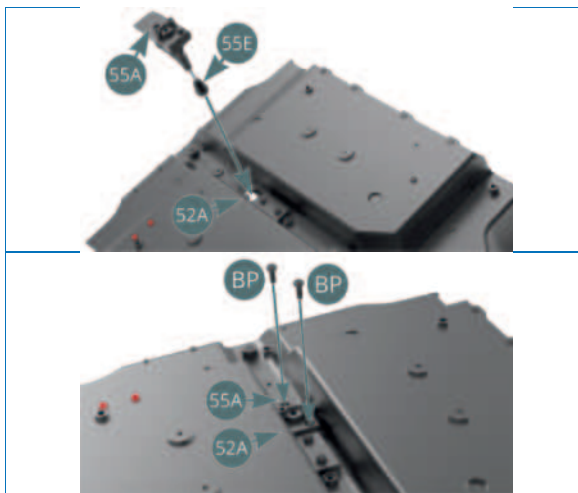
**Step 2**

Position the ball joint (55D) at the end of the gear lever (55E). Place the bottom plate (55A) on the middle plate (55B) using its two legs.



**Step 3**

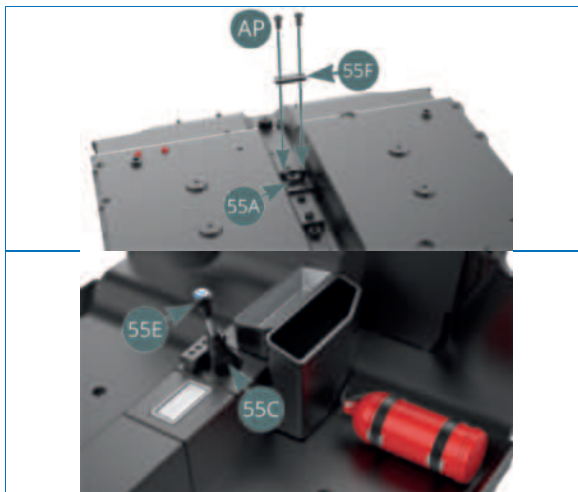
Insert the gear lever (55E) through the opening underneath the passenger compartment floor (52A), then position the bottom plate (55A) and secure with two BP screws (shown above).



**Step 4**

Temporarily place the mounting bracket (55F) on the bottom plate (55A), securing it (but not too tightly) with two AP screws.

The gear lever (55E) and its bellows (55C) are positioned



ASSEMBLY DIAGRAM



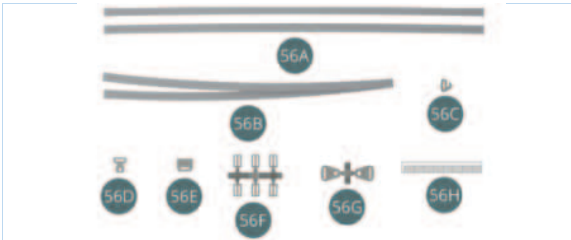
GENERAL VIEW



Kit 56 - Assembly of the driver's seatbelt

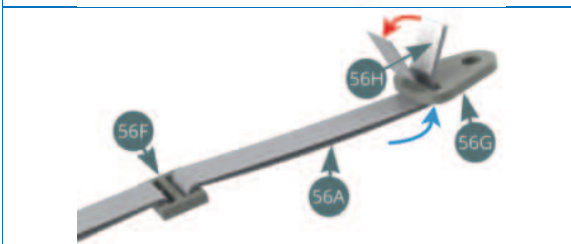
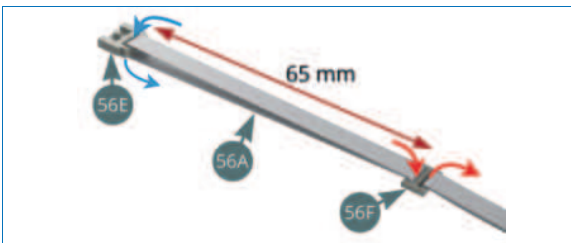
Parts of number 56

- 56A Belt strap (x 2)
- 56B Seat belt
- 56C Hook buckle
- 56D Locking buckle
- 56E Locking buckle
- 56F Buckle (x 6)
- 56G Attachment plate (x 2)
- 56H Double-sided tape (x 8)



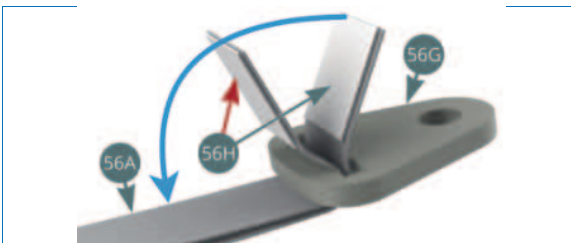
Step 1

Pass the first belt strap (56A) through the locking buckle (56E), folding it gently in the middle (blue arrows). Join the two ends of the strap (56A) in a buckle (56F) - red arrows - so that it is 65 mm from the locking buckle (56E). Then pass the two parts of the belt strap (56A) together through an attachment plate (56G) - blue arrow; then secure the two ends of the strap with adhesive (56H) as shown below.

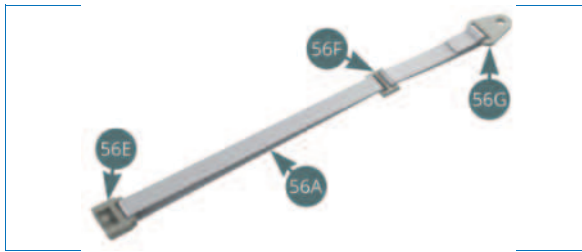


Step 2

First apply double-sided adhesive (56H) below the end of the strap (56A) - red arrow -, then wind it around the attachment plate (56G) and fold it over to seal it. Then fold over the other end of the strap (56A) and use double-sided adhesive to stick it to the end already attached (blue arrow).

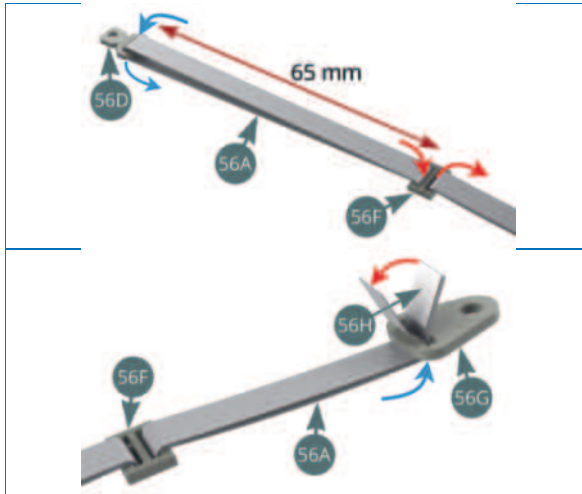


The left belt strap is now assembled.



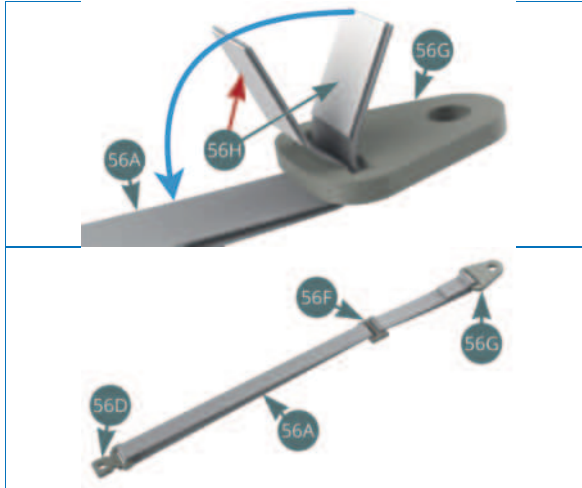
**Step 3**

Pass the second belt strap (56A) through the locking buckle (56D), folding it gently in the middle (blue arrow). Pass the two ends of the strap (56A) together through a buckle (56F) - red arrow - so that it is 65 mm from the locking buckle (56D). Then pass the two parts of the belt strap (56A) together through an attachment plate (56G) - blue arrow - then secure the two ends of the strap with adhesives (56H) as shown below.



**Step 4**

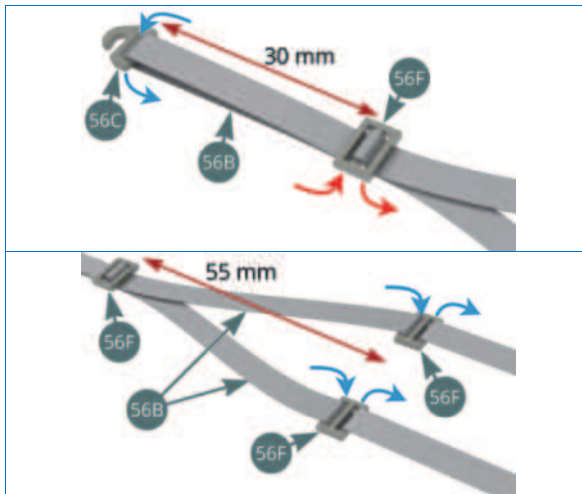
First apply double-sided adhesive (56H) below the end of the strap (56A) - red arrow -, then wind it around the attachment plate (56G) and fold it over to seal it. Then fold over the other end of the strap (56A) and use double-sided adhesive to the end already attached (blue arrow). The right belt strap is now assembled.



**Step 5**

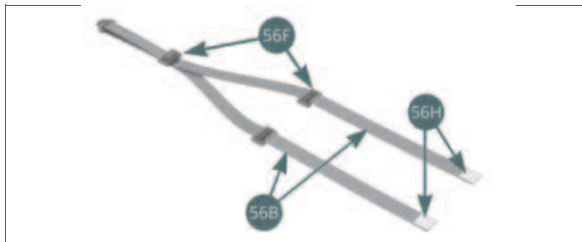
Pass the seatbelt (56B) through the hook buckle (56C), folding it gently in the middle (blue arrow). Bring the two ends of the seat belt (56B) together in a buckle (56F) (red arrow), keeping it 30 mm from the hook buckle (56C).

Then pass each of the two parts of the seat belt (56B) through a buckle (56F) (blue arrow), positioning them 55 mm from the previous buckle (56F).



**Step 6**

Place a double-sided adhesive tape (56H) on each end of the seat belt (56B). Place the locking buckle (56D) of the right belt strap on the locking buckle (56E) of the left belt strap.

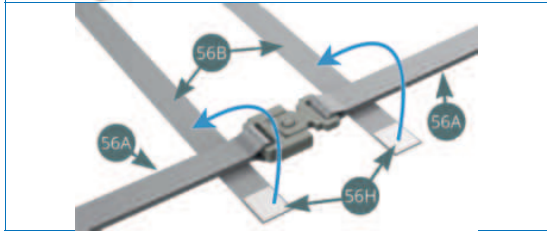






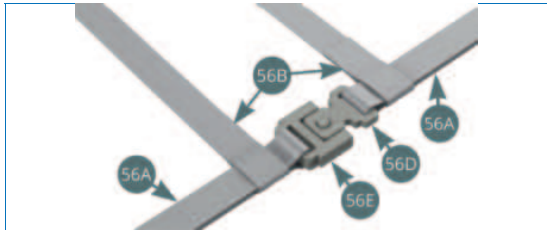
**Step 7**

Bring the right and left belt straps (56A) connected by their locking buckles over the ends of the seat belts (56B). Fold the ends of the seat belts (56B) over the right and left belt straps (56A) and secure them with the double-sided adhesives that are already present (blue arrows).

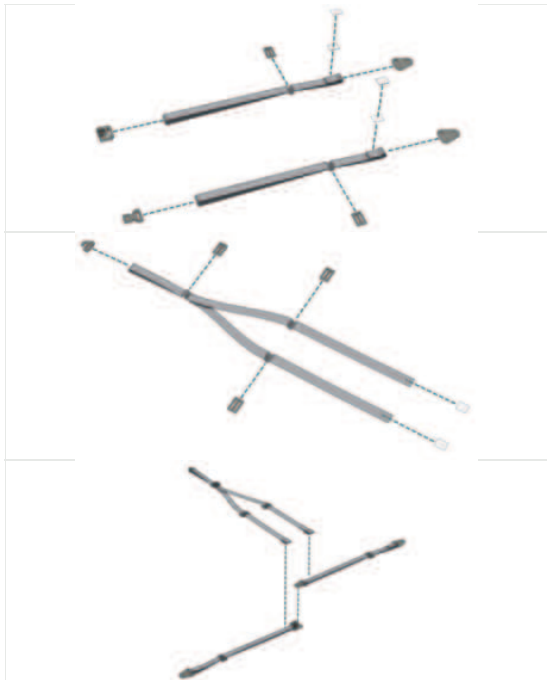


**Step 8**

The seat belts (56B) are attached to the right and left belt straps (56A).



**ASSEMBLY DIAGRAM**



**GENERAL VIEW**



**Kit 57 - Assembly and installation of the driver's seat. Installation of electrical cables**

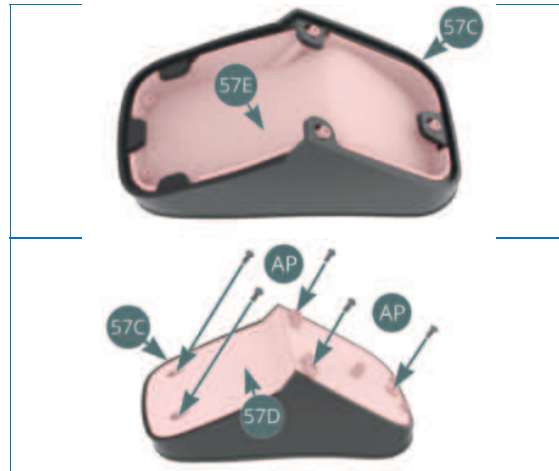
**Parts of number 57**

- 57A Seat frame
- 57B Seat base
- 57C Seat upholstery
- 57D External panel
- 57E Internal panel
- 57F Adhesive tape (x 2)
- Screw AP M 2.7 x 4 mm (x 13)
- Screw RP M 2.7 x 3 x 6.5 mm (x 2)
- Screw KP M 1.4 x 4 mm (x 2)
- Screw CP M 2.0 x 4 mm (x 2)



**Step 1**

Place the seat upholstery (57C) on the internal panel (57E). Place the external panel (57D) on the seat upholstery (57C) and secure it with five AP screws.



**Step 2**

Position the seat frame (57A) on the external panel (57D) and secure with four AP screws. Position the seat base (57B) on the external panel (57D) and secure with an RP screw, ensuring that the base slides correctly.



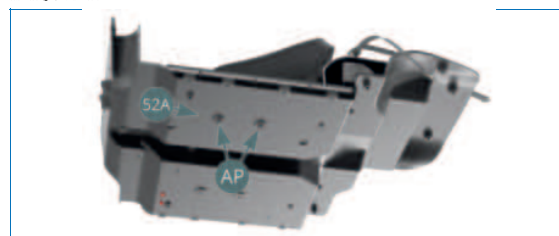
**Step 3**

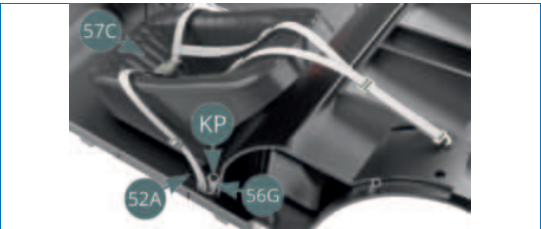
Place the driver's seat belt attachment plate (56G) on the centre console (54A) and secure with a CP screw. Verify that the locking buckles are correctly positioned as indicated by the green and red arrows. Align the seat base brackets (57B) with the seat housing located in the cabin floor (52A) and secure from below with two AP screws as shown in the illustration opposite.



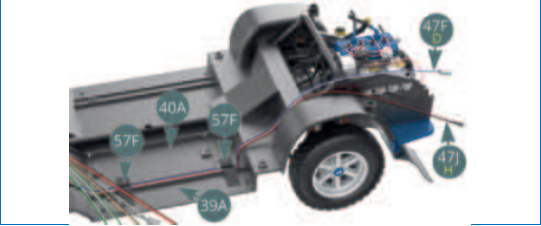
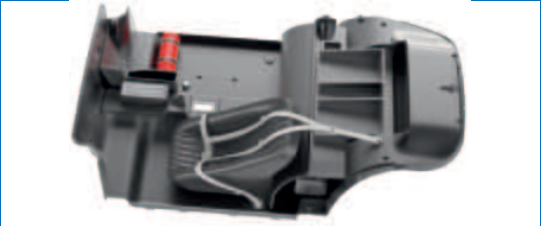
**Step 4**

The driver's seat is now fixed to the cabin floor (52A) with two AP screws. Place the seat belt above the seat upholstery (57C) and secure the attachment plate (56G) of the left strap to the cabin floor (52A) with a KP screw.

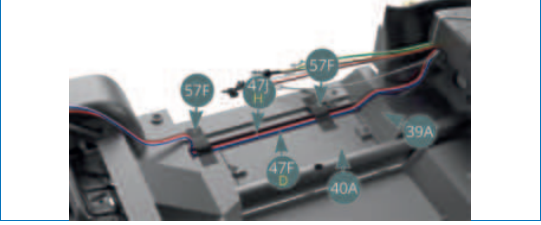




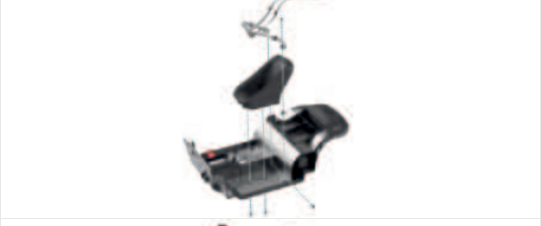
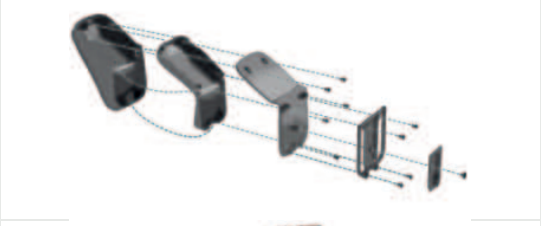
**Step 5**  
 The driver's seat and its belt are fixed to the cabin floor.  
 Guide the LED cable H / red - black (42J) and the cable D / blue - white (47F) along the edge of the chassis floor (39A) and the floor panel (40A), then secure them with two adhesive tapes (52F).



**Step 6**  
 The LED H cable (42J) and D cable (47F) are attached to the chassis floor (39A) and floor panel (40A) with two adhesive tapes (52F).



**ASSEMBLY DIAGRAM**



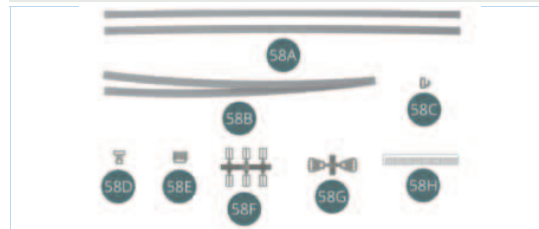
**GENERAL VIEW**



## Kit 58 - Assembly of the passenger's seat belt

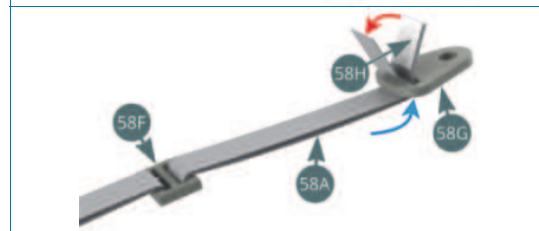
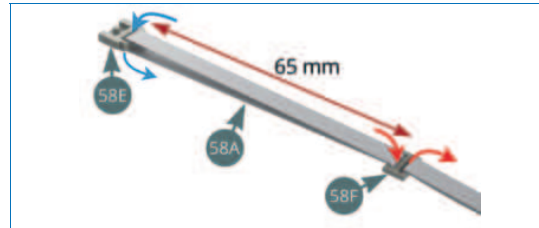
### Parts of number 58

- 58A Belt strap (x 2)
- 58B Safety belt
- 58C Hook buckle
- 58D Locking buckle
- 58E Locking buckle
- 58F Buckle (x 6)
- 58G Attachment plate (x 2)
- 58H Double-sided tape (x 8)



### Step 1

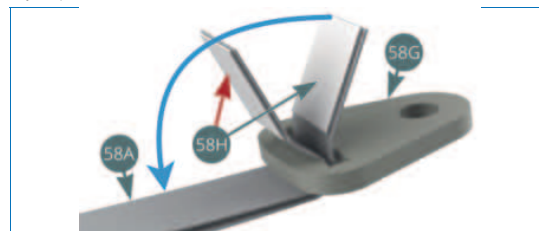
Pass the first belt strap (58A) through the locking buckle (58E) folding it gently in the middle (blue arrow). Join the two ends of the strap (58A) in a buckle (58F) - red arrows - so that it is 65 mm from the locking buckle (58E). Then pass the two parts of the belt strap (58A) together through an attachment plate (58G) - blue arrow, then secure the two ends of the strap with adhesives (58H) as shown above.



### Step 2

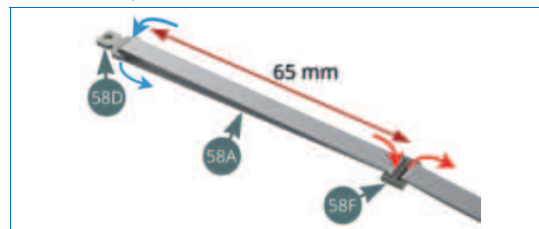
First apply double-sided adhesive (58H) below the end of the strap (58A) - red arrow - then wind it around the attachment plate (58G) and fold it over to seal it. Then fold over the other end of the strap (58A) and use double-sided adhesive to stick it to the end already attached (blue arrow).

The right belt strap is now assembled.

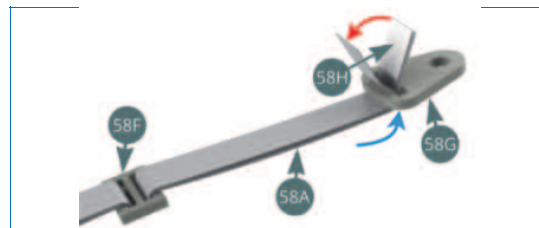


### Step 3

Pass the second belt strap (58A) through the locking buckle (58D) folding it gently in the middle (blue arrow). Pass the two ends of the strap (58A) together through a buckle (58F) - red arrows - so that it is 65 mm from the locking buckle (58D).

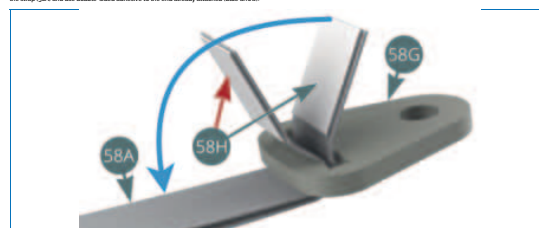


Then pass the two parts of the belt strap (58A) together through an attachment plate (58G) - blue arrow - then secure the two ends of the strap with adhesives (58H) as shown below.

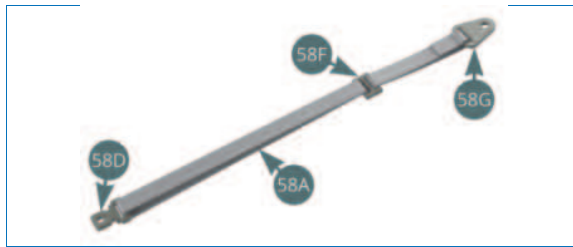


### Step 4

First apply double-sided adhesive (58H) below the end of the strap (58A) - red arrow - then wind it around the attachment plate (58G) and fold it over to seal it. Then fold over the other end of the strap (58A) and use double-sided adhesive to stick it to the end already attached (blue arrow).

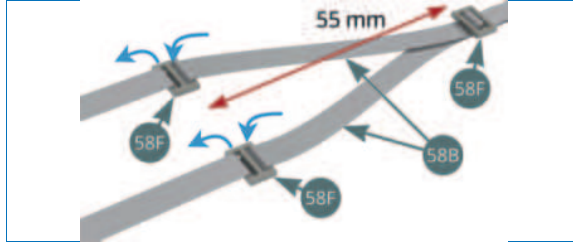
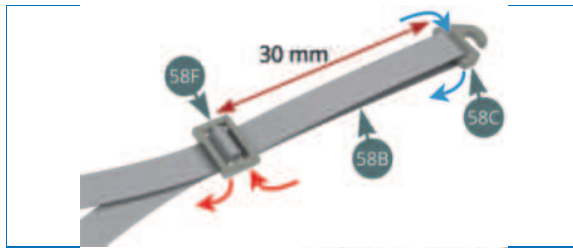


The left belt strap is now assembled.



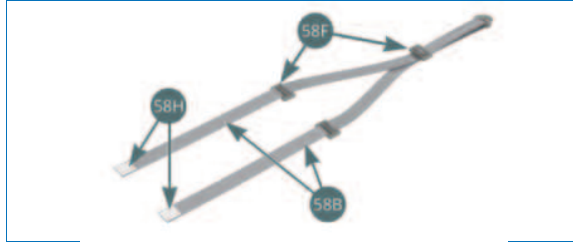
**Step 5**

Pass the seatbelt (58B) through the hook buckle (58C), folding it partly in the middle (blue arrows). Bring the two ends of the seat belt (58B) together in a buckle (58F) (red arrows), keeping it 30 mm from the hook buckle (58C).

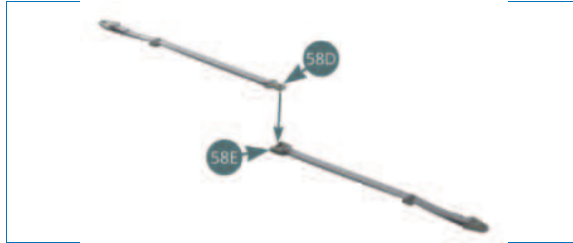


**Step 6**

Place a double-sided adhesive tape (58H) on each end of the seat belt (58B).

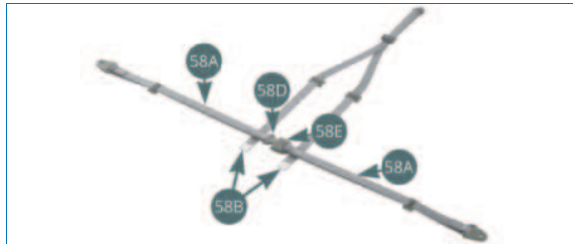


Place the locking buckle (58D) of the left belt strap on the locking buckle (58E) of the right belt strap.



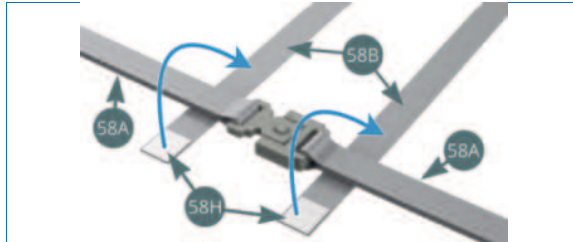
**Step 7**

Bring the right and left belt straps (58A) connected by their locking buckles over the ends of the seat belts (58B).



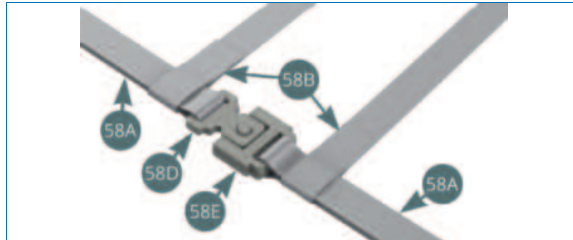
**Step 8**

Fold the ends of the seat belts (58B) over the right and left belt straps (58A) and secure them with the double-sided adhesives that are already present (blue arrows).



**Step 9**

The seat belts (58B) are attached to the right and left belt straps (58A).



ASSEMBLY DIAGRAM



GENERAL VIEW



Kit 59 - Assembly and installation of the passenger's seat

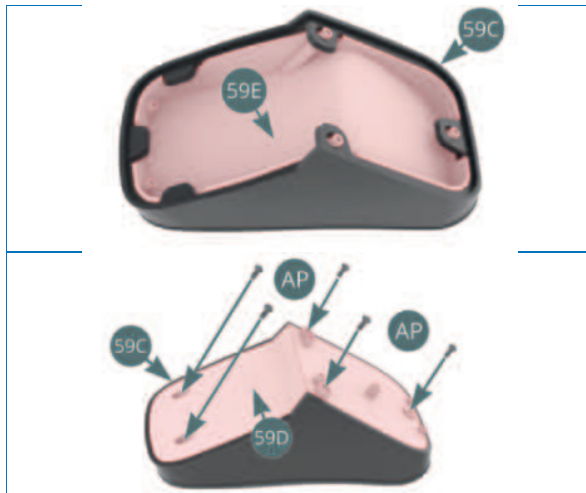
Parts of number 60

- 59A Seat frame
- 59B Seat base
- 59C Seat upholstery
- 59D Exterior panel
- 59E Interior panel
- Screw AP M 1.7 x 4 mm (x 13)
- Screw RP M 1.7 x 3 x 5.5 mm (x 2)
- Screw KP M 2.0 x 4 mm (x 2)
- Screw CP M 2.0 x 4 mm (x 2)



Step 1

Place the seat upholstery (59C) on the interior panel (59E). Place the exterior panel (59D) on the seat upholstery (59C) and secure with five AP screws.



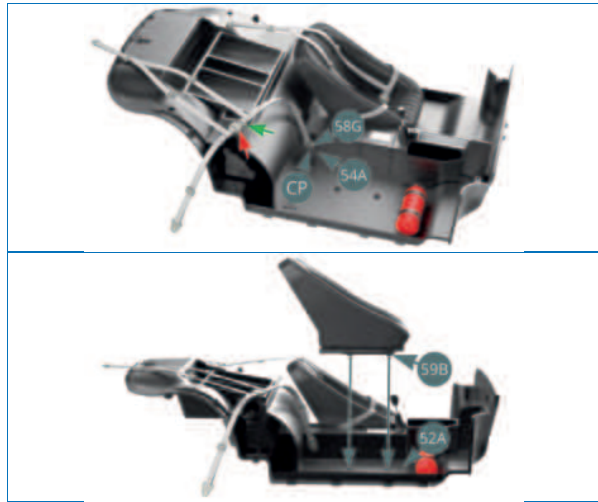
**Step 2**

Place the seat frame (59A) on the external panel (59D) and secure with four AP screws. Position the seat base (59B) onto the external panel (59D) and secure it with an RP screw, ensuring that the base slides correctly.



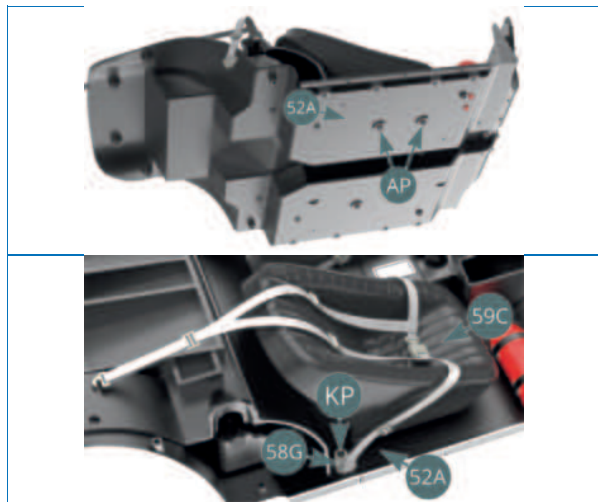
**Step 3**

Place the attachment plate (58G) of the passenger's seat belt on the center console (54A) and secure with a CP screw. Check that the locking buckles are correctly positioned as indicated by the green and red arrows. Align the seat base brackets (59B) with the seats housings located in the cabin floor (52A) and secure them from below with two AP screws as shown.

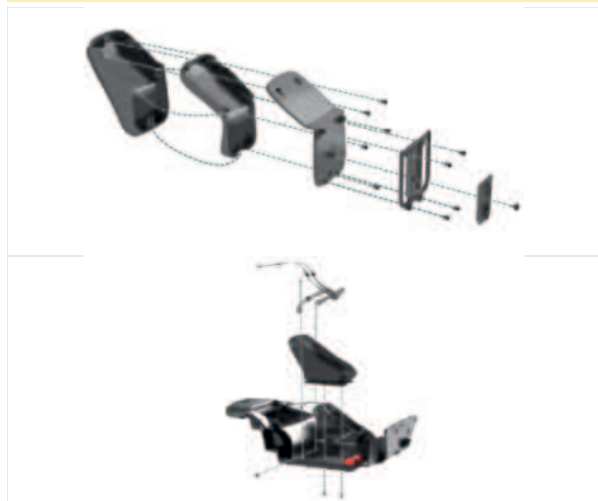


**Step 4**

The passenger's seat is fixed to the cabin floor (52A) with two AP screws. Place the seat belt above the seat upholstery (59C) and secure the attachment plate (58G) of the right strap to the cabin floor (52A) with a KP screw.



**ASSEMBLY DIAGRAM**





**Kit 60 - Mounting of the pedals and electrical connections**

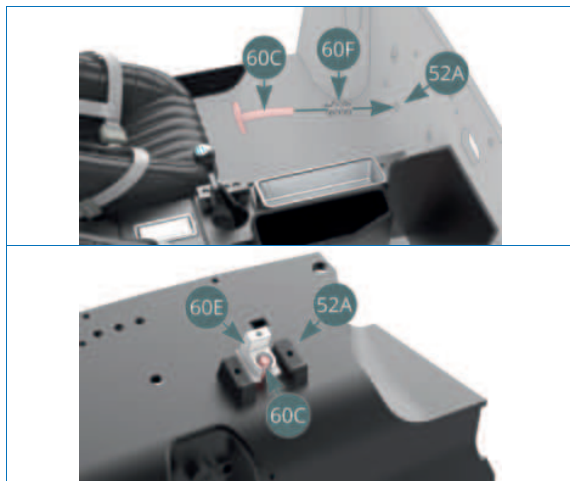
**Parts of number 60**

- 60A Accelerator pedal
- 60B Clutch pedal
- 60C Brake pedal
- 60D Bracket
- 60E Switch
- 60F Return spring
- Screw AP M 1,7 x 4 mm (x 3)
- Screw KP M 1,4 x 4 mm (x 2)
- Screw XP M 2,3 x 4 mm (x 2)



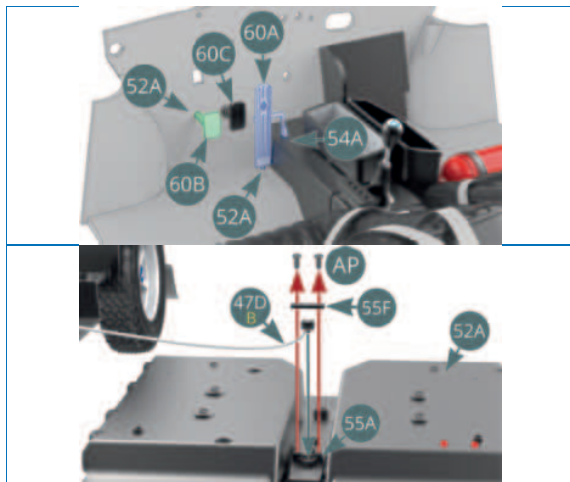
**Step 1**

Pass the brake pedal (60C) through the return spring (60F) and the front cabin floor panel (52A). Position the switch (60E) on the brake pedal (60C) from the other side of the front cabin floor panel (52A).



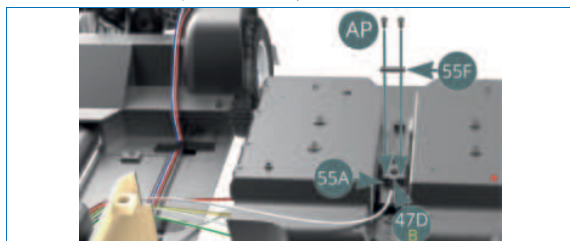
**Step 2**

Place the accelerator pedal (60A) on the cabin floor (52A) and the central console (54A). Position the clutch pedal (60B) on the cabin floor (52A). Unscrew the two AP screws from the bottom plate (55A) and remove the mounting bracket (55F). Position cable connector B (47D) into the bottom plate housing (55A).

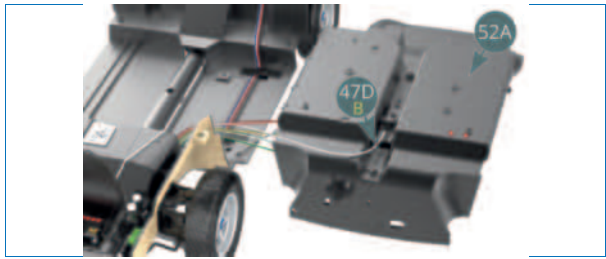


**Step 3**

Ensure that the connector of switch cable B (47D) is held in place with the bracket (55F) secured by two AP screws (illustrations above).

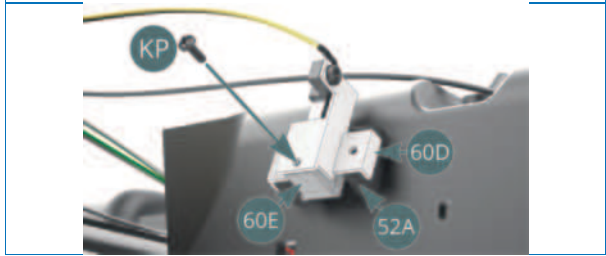
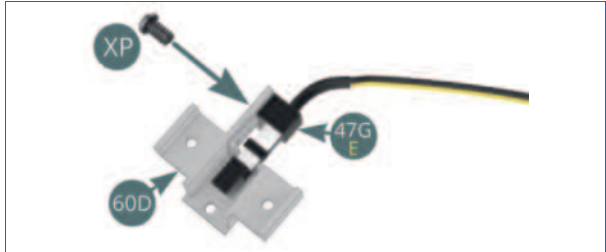






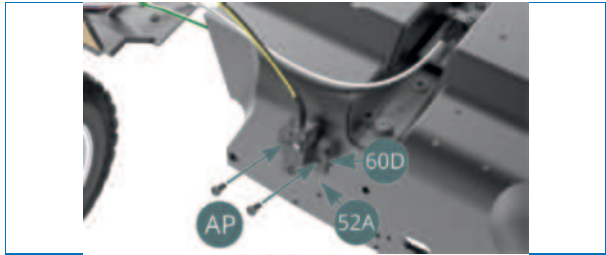
**Step 4**

Place the switch cable connector E (47D) on the support (60D) and secure with an XP screw. Secure the bracket (60D) to the switch (52E) with a KP screw.



**Step 5**

Secure the bracket (60D) to the front panel of the cabin floor (52A) with two AP screws. Position the cabin floor (52A) on the chassis with both cables connected.

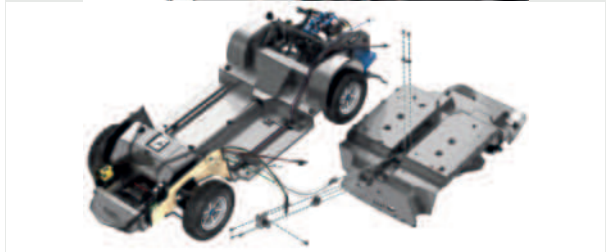
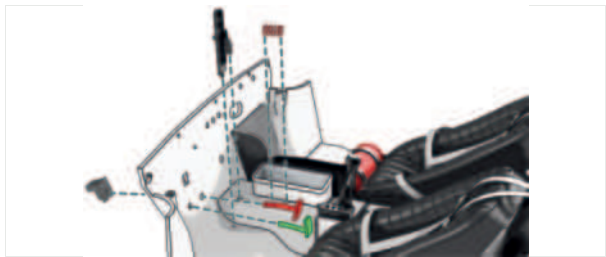


**Step 6**

Push the battery switch (positioned on the fuel tank - 46A) to the "On" position. Press the gear lever (55E) and check that the LED cable H / reverse light (47J) lights up. Return the battery switch (46A) to the "Off" position.



**ASSEMBLY DIAGRAM**

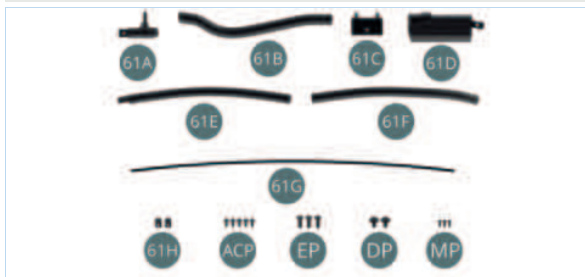




**Kit 61 - Assembly and mounting of the reinforcement arches for the engine compartment**

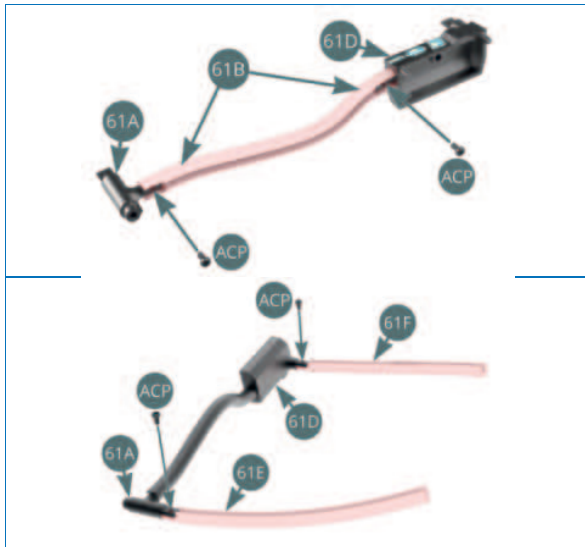
**Parts of number 61**

- 61A Arch support
- 61B Front reinforcement arch
- 61C Service box
- 61D Electrical box
- 61E Left reinforcement arch
- 61F Right reinforcement arch
- 61G Fuel Line
- 61H Clip (x 2)
- Screw ACP M 1.4 x 3 mm (x 2)
- Screw EP M 2.0 x 5 mm (x 3)
- Screw DP M 2.0 x 4 x 5 mm (x 2)
- Screw MP M 1.2 x 3 mm (x 3)



**Step 1**

Position the arch support link (61A) and the electrical box (61D) on the front reinforcement arch (61B), then secure them with two ACP screws.  
Position the left and right reinforcement arches (61E&61F) on the arch support (61A) and the electrical box (61D) respectively, then secure them with two ACP screws.



**Step 2**

The engine compartment reinforcement arch is now pre-assembled.



**Step 3**

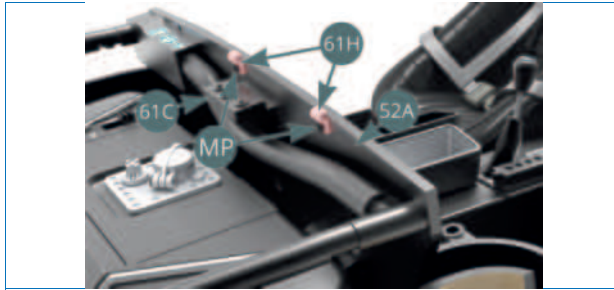
Position the pre-assembled engine compartment reinforcement arch on the cabin floor (52A) by means of the arch support (61A) and the electrical box (61D), then secure it with a DP screw and an EP screw respectively.



**Step 4**  
Position the service box (65C) on the cabin floor (52A) and secure it with an EP screw (see illustration opposite).



**Step 5**  
Position the two clips (61H) on the cabin floor (52A) and secure them with two MP screws.



**Step 6**  
Pass the fuel line (65G) through the two brackets (61H) - red arrows.



**ASSEMBLY DIAGRAM**



**GENERAL VIEW**



**Kit 62 - Assembly and mounting of the steering column housing. Mounting of the electrical cables.**

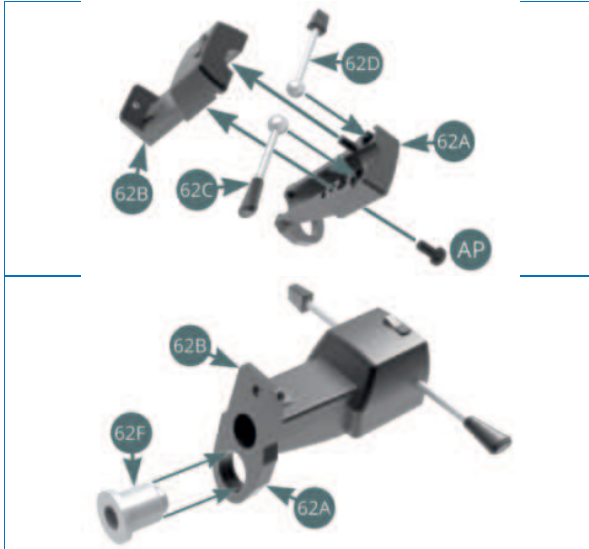
**Parts of number 62**

- 62A Housing lower steering column
- 62B Housing upper steering column
- 62C Control turn signal
- 62D Control windscreen wiper
- 62E Clamp
- 62F Ignition switch
- Screw AP M 1,7 x 4 mm (x 8)



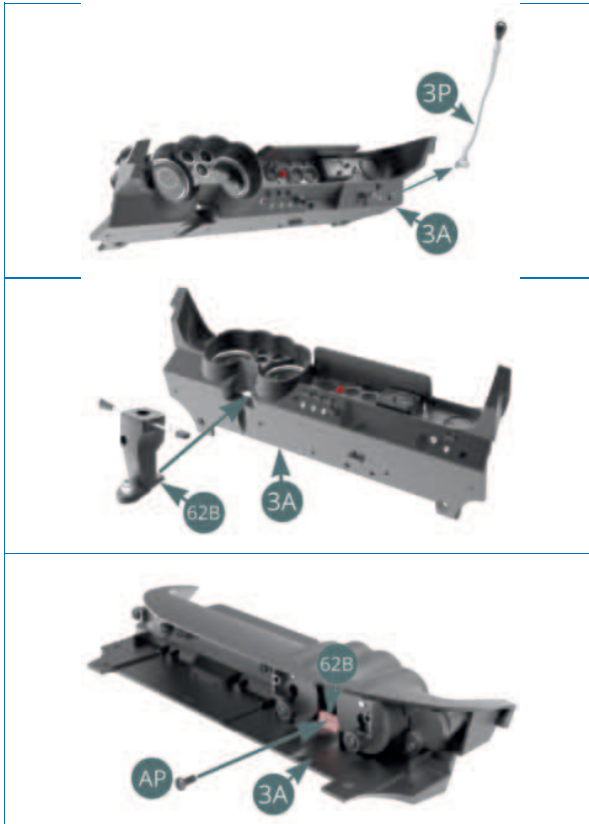
**Step 1**

Position the ball joints at the ends of the respective turn signal (62C) and windscreen wiper (62D) switches in their respective housings on the lower steering column housing (62A), then position the upper steering column housing (62B) and secure with an AP screw. Position the ignition switch (62F) in the recess provided on the lower camodo housing (62A).



**Step 2**

Carefully remove the reading light (3P) from the dashboard (3A) and put it aside for future use. Position the upper steering column housing (62B) in the recess provided on the dashboard (3A), then secure it from behind with an AP screw (see illustrations above).



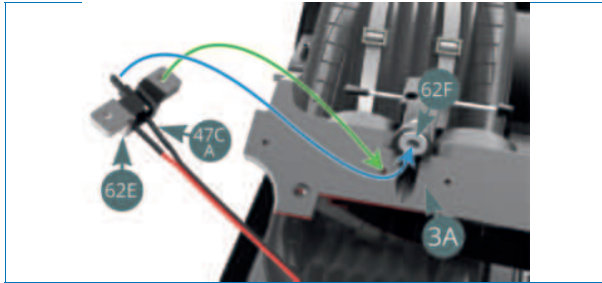
**Step 3**

Lift the cabin floor (52A) and remove cables G / green - white (47I), F / green - white (47H) and C / grey - white (47E) for future use. Remove cable A / red - black (47C) and pass it through the oval opening in the cabin floor (52A) (blue arrow). Turn the dashboard (3A) over and put it on the front seats.



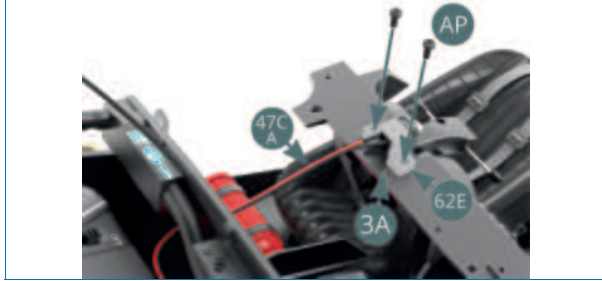
**Step 4**

Position the A / red - black cable switch (47C) on the clip (62E). Position the switch button for cable A (47C) in the ignition switch (62F) (blue arrow), then align the openings in the clip (62E) with those on the dashboard (3A) (green arrow).



**Step 5**

Secure the clamp (62E) to the dashboard (3A) using two AP screws.



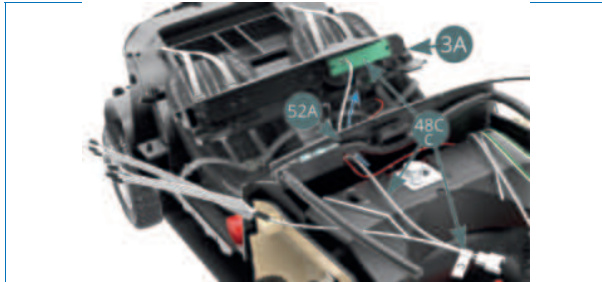
**Step 6**

Flip the dashboard (3A) over.



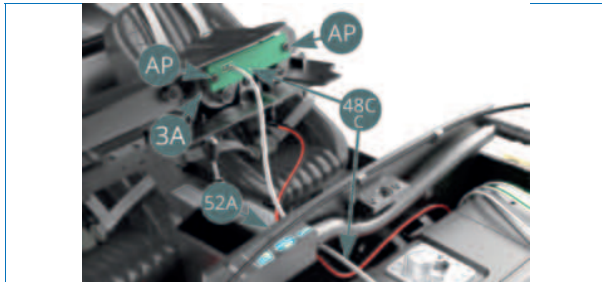
**Step 7**

Pass the cable wire C (48C) - with the green PCB (52A) - through the oval opening in the cabin floor (3A) (blue arrow) and align the openings in the PCB with those in the dashboard (3A).



**Step 8**

Attach the cable C PCB (48C) to the dashboard (3A) using two AP screws.



**ASSEMBLY DIAGRAM**



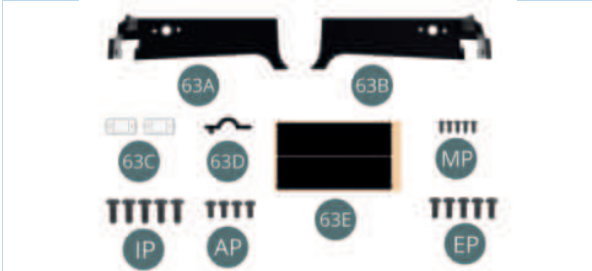


GENERAL VIEW

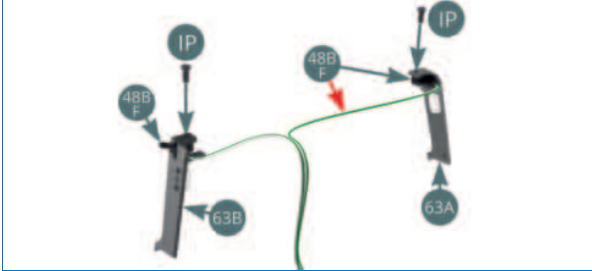


**Kit 63 - Fitting the dashboard and passenger compartment panels to the chassis. Assembly of electrical cables**

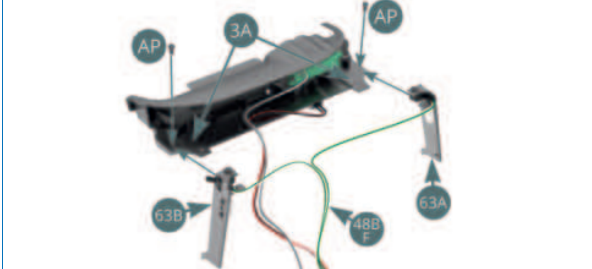
- Parts of number 63**
- 63A Left side panel
  - 63B Right side panel
  - 63C Passenger compartment lighting (x 2)
  - 63D Clamp
  - 63E Adhesive tape (x 2)
  - Screw MP M 1.2 x 3 mm (x 6)
  - Screw IP M 2.3 x 6 mm (x 6)
  - Screw AP M 1.7 x 4 mm (x 4)
  - Screw EP M 2.0 x 6 mm (x 6)

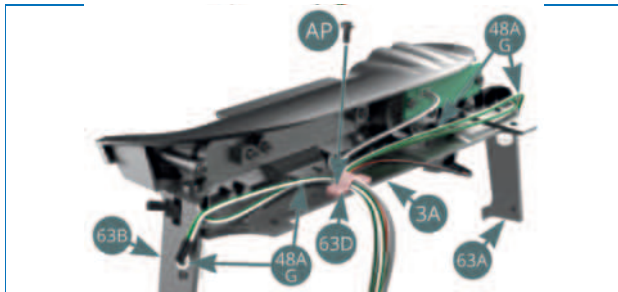


**Step 1**  
Position the passenger compartment lights (63C) on the right and left side panels (63B&63A), then secure each with two MP screws. Position the F-cable switches (48B) on the right and left side panels (63B&63A) - longest wire as specified by the red arrow - and secure them with two IP screws.



**Step 2**  
Position the right and left side panels (63B&63A) on the dashboard (3A), then fasten them with two AP screws. Position the LED lights from cable G (48A) in the outer sockets on the right and left side panels (63B&63A) - longest wire. Group the five cables together, then secure them to the dashboard (3A) using the clamp (63D) and an AP screw.

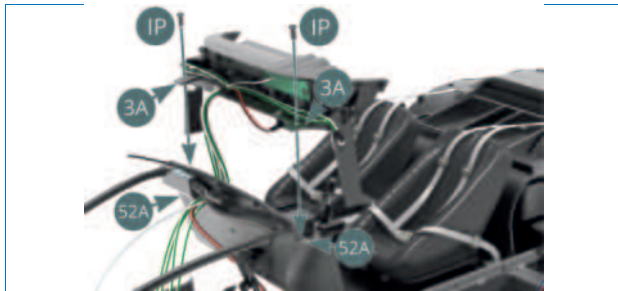




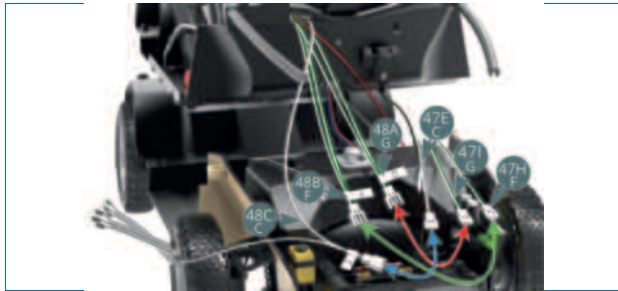
**Step 3**  
 Pass the F and G cables (48B&48A) through the oval opening in the cabin floor (62A).



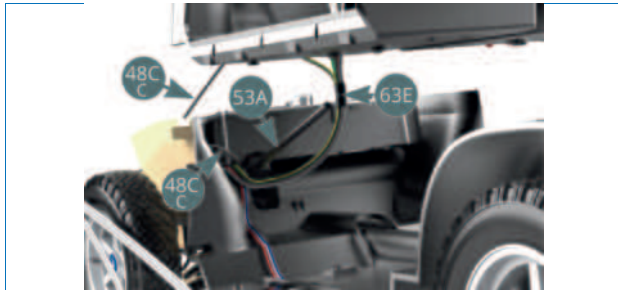
**Step 4**  
 Position the dashboard (3A) on the cabin floor (62A) and secure with two IP screws.



**Step 5**  
 Connect the G cables (48A&47E), the F cables (48B&47H) and the C cables (47C&47E) in accordance with their respective colours. Arrange cable C (48C) and its plugs on the side of the fuel tank (red arrow) to conceal it later under the left-hand reinforcement arch (65E).

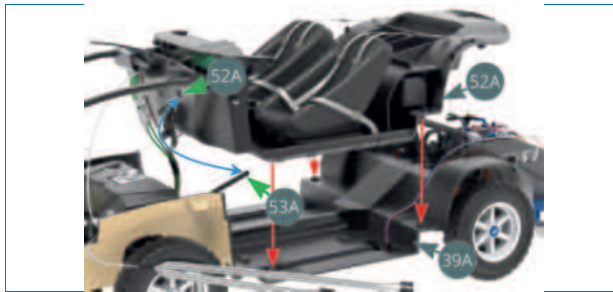


**Step 6**  
 Group all the cables together, except cable C (48C), then pass them underneath the steering column (63A) and tape them together (63E) - illustrations above.



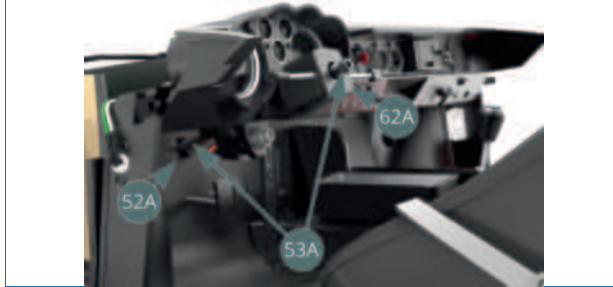
**Step 7**

Start fitting the cabin floor (52A) to the chassis floor (39A) by engaging the steering column (53A) into the square opening located on the cabin floor (52A) - green and blue arrows.



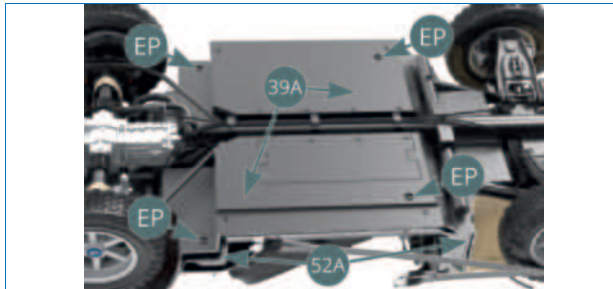
**Step 8**

Check that the steering column (53A) is properly passed through the cabin floor (52A) and the lower console housing (62A).



**Step 9**

Secure the cabin floor (52A) - from below - to the chassis floor (39A) using four EP screws.



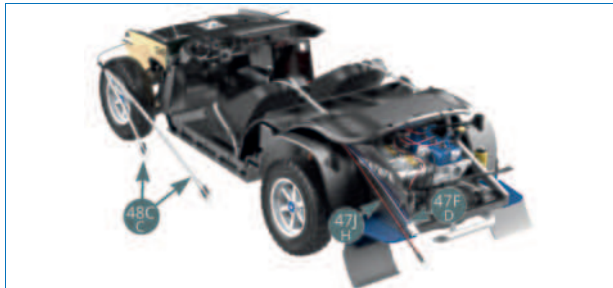
**Step 10**

Connect the fuel line (61G) to the fuel tank (46A).



**Step 11**

The following three cables remain free for future use: LED cable C (48C), LED cable H (47J) and cable D connector (47F).



**ASSEMBLY DIAGRAM**





GENERAL VIEW



**Kit 64 - Fitting the left rocker panel to the chassis**

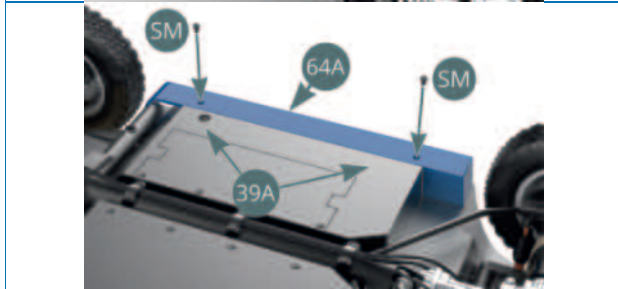
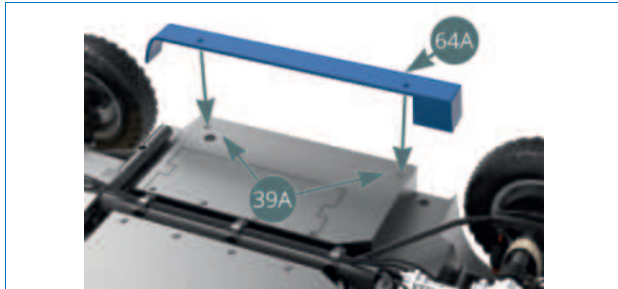
Parts of number 64

- 64A Left rocker panel
- Screw SM M 1.7 x 3 mm (x 3)



Step 1

Place the rocker panel (64A) onto the chassis floor (39A) and secure it with two SM screws (shown above).



ASSEMBLY DIAGRAM



GENERAL VIEW





### Kit 65 - Mounting the right rocker panel onto the chassis

Parts of number 65:

- 65A Right rocker panel
- Screw SM M 1.7 x 3 mm (x 3)

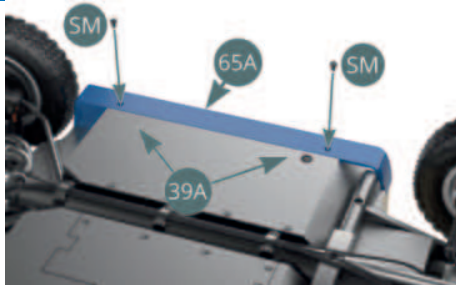
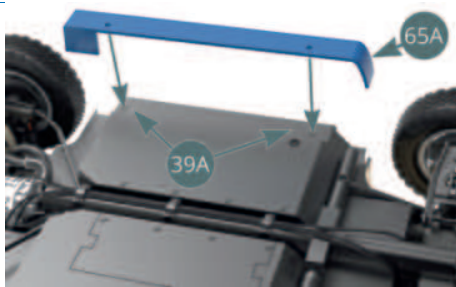


65A

SM

#### Step 1

Position the right rocker panel (65A) on the chassis floor (39A) and secure it with two SM screws (illustrations above).



#### ASSEMBLY DIAGRAM



#### GENERAL VIEW



## Kit 66

Parts of number 66

• 66A Bodywork

- 62BE Attache
- 62F Contacteur de démarrage
- AP-Vis M 1,7 x 4 mm (x 8)



66A

GENERAL VIEW



## Kit 67 - Assembly of the steering wheel and windshield

### Parts of number 67

- 67A Windshield
- 67B Steering wheel
- 67C Steering wheel emblem
- Screw MP M 1.2 x 3 mm (x 6)
- Screw AM M 1.7 x 4 mm (x 2)
- Screwdriver



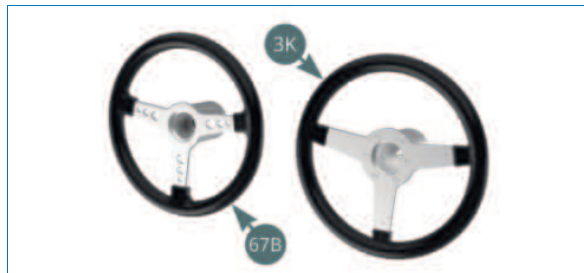
### Step 1

Position the wheels in a straight line and hold them in this position while you fit the steering wheel.



### Step 2

Choose the steering wheel model (67B or 3K) according to your preference. The assembly is identical for both types.



### Step 3

Place the steering wheel (67B or 3K) on the steering column (53A), then secure it with an AM screw. Position the steering wheel emblem (67C) on the steering wheel (67B or 3K) - Illustrations above.



### Step 4

The steering wheel (67B) is installed.



### Step 5

The steering wheel (3K) is installed.



step 6  
Place the windshield (67A) on the bodywork (66A) and secure it from below with five MP screws (illustrations above).



ASSEMBLY DIAGRAM



GENERAL VIEW



## Kit 68 - Installation of the rear window

Parts of number 68

• 68A Rear window

• Screw MP M 1.2 x 3 mm (x 8)



### Step 1

Position the rear window (68A) on the body (66A) and secure it from below with six MP screws (illustrations above and below).



### ASSEMBLY DIAGRAM



### GENERAL VIEW



## Kit 69 - Installing the roof lining and rear quarter window control latches

### Parts of number 64

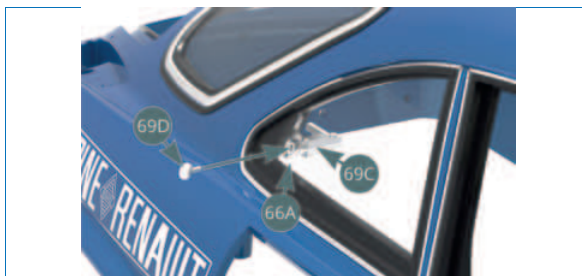
- 69A Roof lining
- 69B Left quarter window latch
- 69C Right quarter window latch
- 69D Button (x 2)
- Screw AGM M 2.0 x 3 mm (x 5)



**Step 1**  
Turn the body over (66A) and position the right latch of the quarter window (69C) on the inside of the right quarter window located at the rear of the body (66A).



**Step 2**  
Detach a button (69D) from the sprue and place the button on the right control latch (69C) on the outside of the right quarter window.



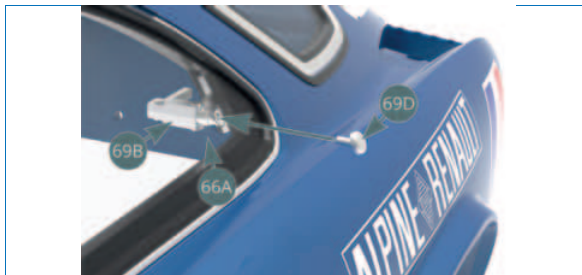
**Step 3**  
The right latch (69C) and button (69D) are now fixed onto the right rear window of the body (66A).



**Step 4**  
Once again turn the body (66A) over and position the left latch (69B) on the inside of the left quarter window located at the rear of the body (66A).

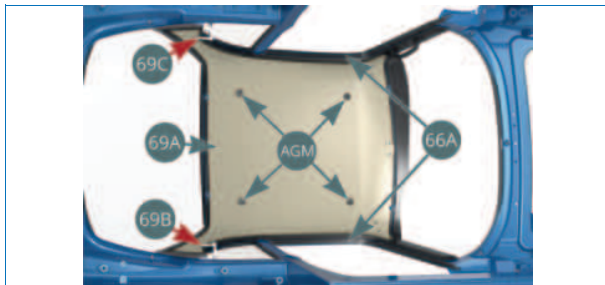


**Step 5**  
Detach a button (69D) from the sprue and place the button on the left control latch (69B) on the outside of the left quarter window (illustrations opposite and below).



**Step 6**

Position the roof lining (66A) on the interior part of the bodywork (66A) passing behind the right (69C) and left (69B) latches, then secure with four AGM screws.



**ASSEMBLY DIAGRAM**



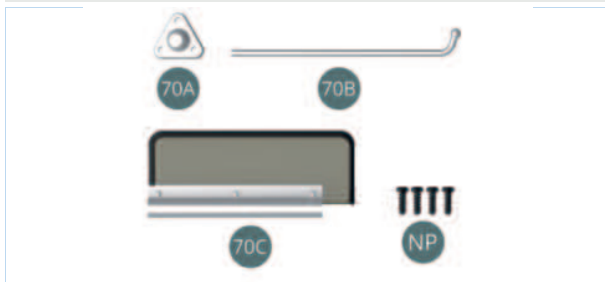
**GENERAL VIEW**



**Kit 70 - Assembling and mounting of the left sun visor**

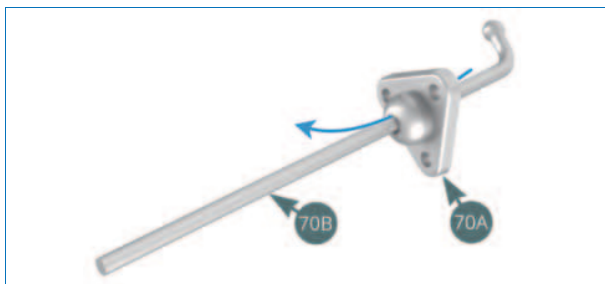
**Parts of number 70**

- 70A Sun visor bracket
- 70B Sun visor rod
- 70C Left sun visor
- Screw NP M 1.2 x 4 mm (x 4)

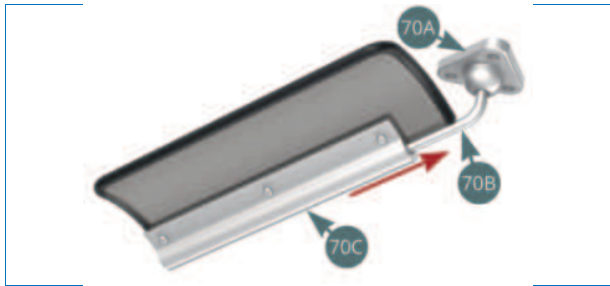


**Step 1**

Engage the rod (70B) in the central opening of the support bracket (70A). Slide the left sun visor (70C) into the rod (70B).

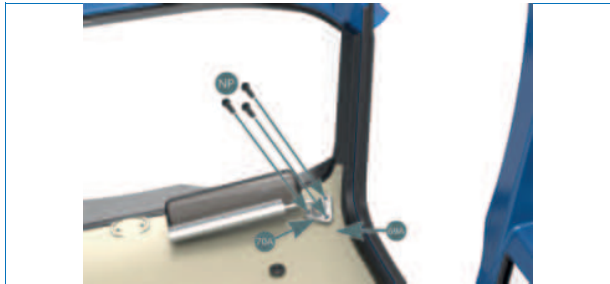




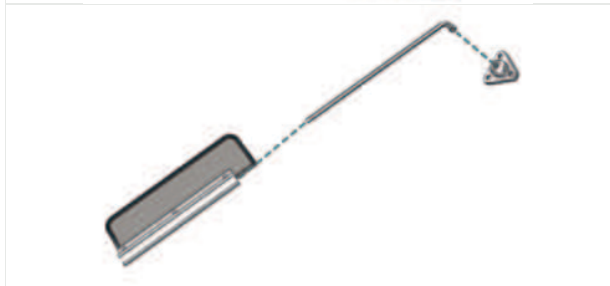


**Step 2**

Place the left sun visor support bracket (70A) at the left front corner of the roof lining (69A), then secure it with three NP screws.



**ASSEMBLY DIAGRAM**



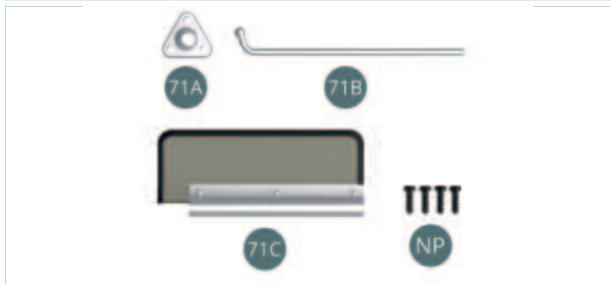
**GENERAL VIEW**



**Kit 71 - Assembling and mounting of the right sun visor**

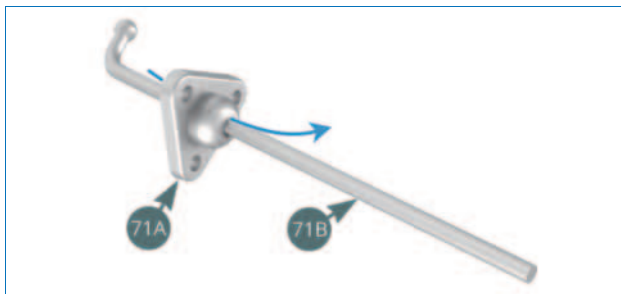
**Parts of number 71**

- 71A Sun visor bracket
- 71B Sun visor rod
- 71C Right Sun visor
- Screw NP M 1.2 x 4 mm (x 4)



**Step 1**

Engage the rod (71B) in the central opening of the support bracket (71A). Slide the right sun visor (71C) into the rod (71B).



**Step 2**

Place the right sun visor support bracket (71A) at the right front corner of the roof lining (69A), then secure it with three NP screws.



**ASSEMBLY DIAGRAM**



**GENERAL VIEW**

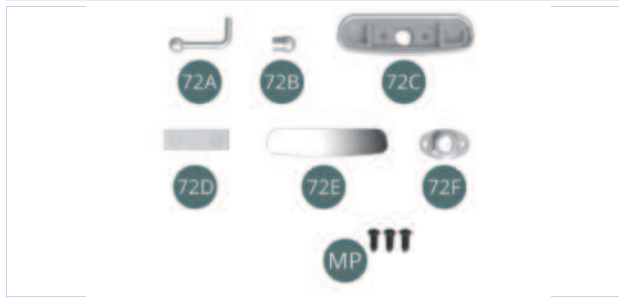


## Kit 72 - Assembling and mounting of the interior mirror

### Parts of number 72

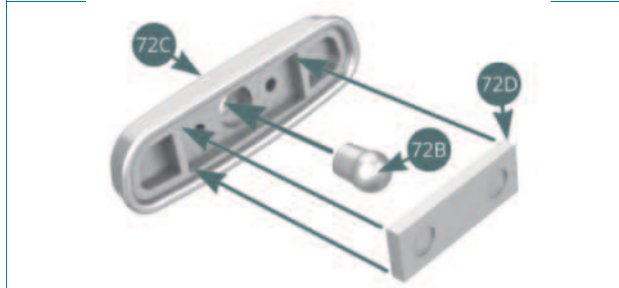
- 72A Mirror pivot arm
- 72B Ball joint
- 72C Rearview mirror
- 72D Support plate

- 72E Rearview mirror
- 72F Mirror support
- Screw MP M 1.2 x 3 mm (x 3)



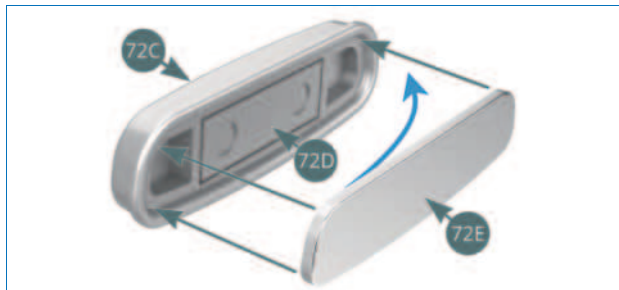
### Step 1

Place the ball joint (72B) into the mirror (72C), then place the support plate (72D) from above into the recess provided on the mirror.



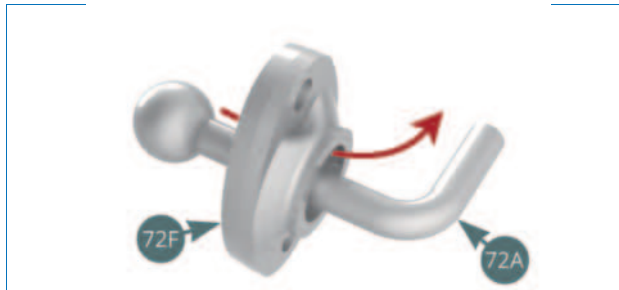
### Step 2

Remove the backing paper from the back of the mirror (72E) (blue arrow) and affix it to the rearview mirror (72C).



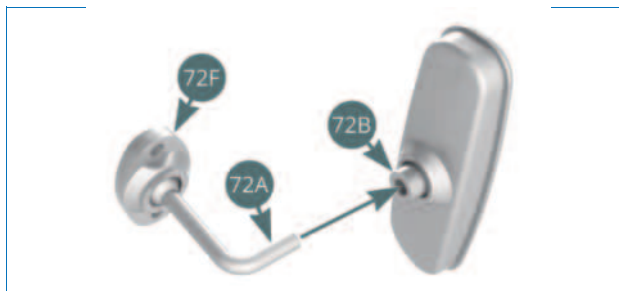
### Step 3

Engage the pivot arm (72A) into the center opening of the mirror support (72F).



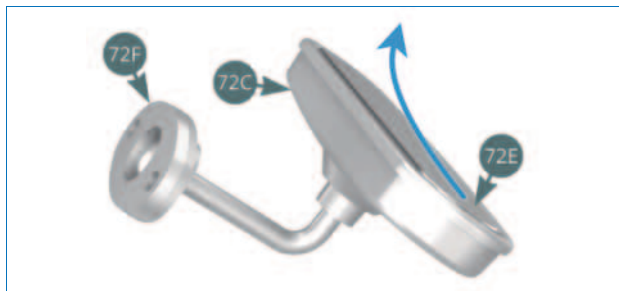
### Step 4

Place the pivot arm (72A) into the ball joint (72B).



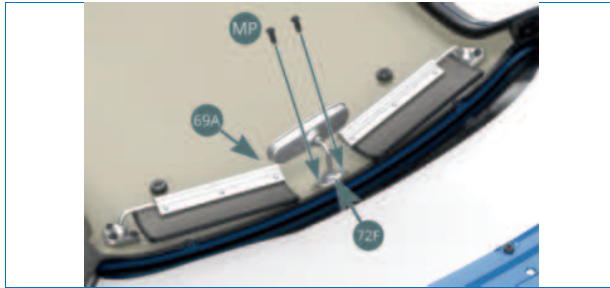
### Step 5

Remove the transparent protective film from the rear-view mirror (72E) (blue arrow).

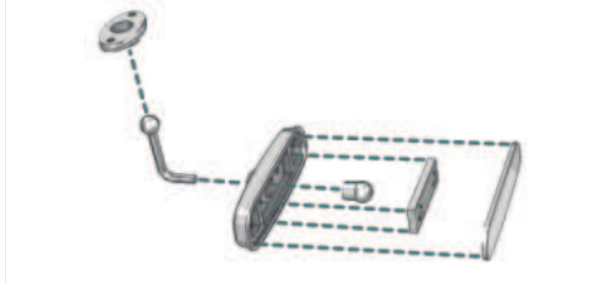


Step 6

Position the mirror support (72F) on the roof lining (69A), then secure it with two MP screws.



ASSEMBLY DIAGRAM



GENERAL VIEW



Kit 73 - Installation of ventilation vents and grills

Parts of number 73

- 73A Left ventilation vent
- 73B Right ventilation vent
- 73C Left ventilation grill

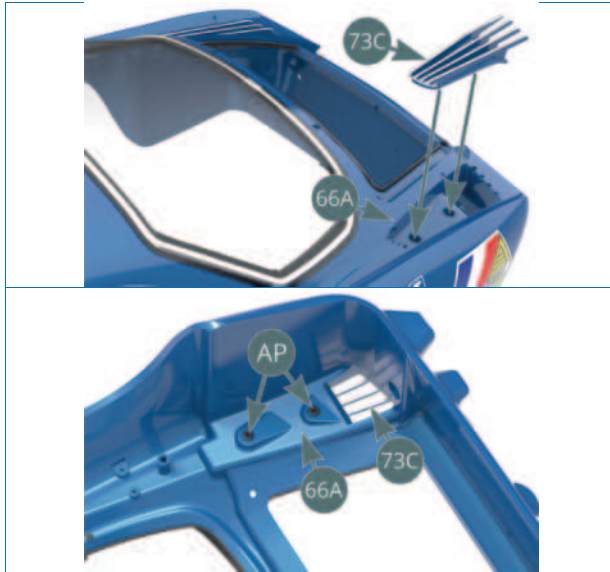
- 73D Right ventilation grill
- Screw MM M 1.2 x 3 mm (x 10)
- Screw AP M 1.7 x 4 mm (x 4)



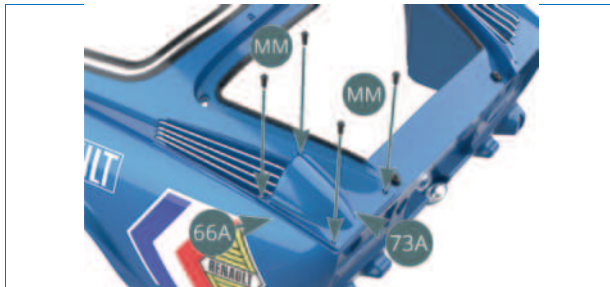
**Step 1**  
Position the right ventilation grill (73D) on the rear of the bodywork (66A) and secure it from below with an AP screw (illustrations opposite and below).



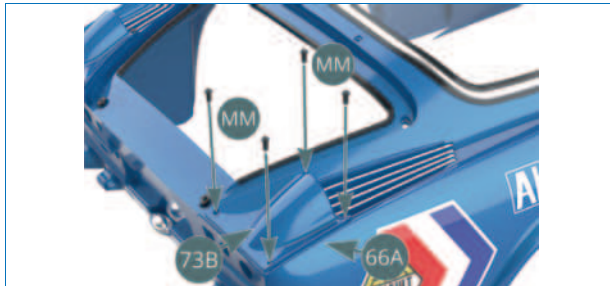
**Step 2**  
Place the left ventilation grill (73C) on the rear of the bodywork (66A) and secure it from below with two AP screws (illustrations opposite and below).



**Step 3**  
Place the left ventilation vent (73A) on the bodywork (66A) and secure with four MM screws.



**Step 4**  
Place the right ventilation vent (73B) on the bodywork (66A) and secure with four MM screws.



**ASSEMBLY DIAGRAM**





**Kit 74 - Assembly and installation of the left rear light**

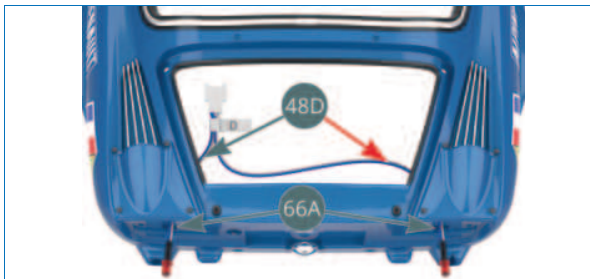
**Parts of number 74**

- 74A Left rear light
- 74B Left rear light bracket
- Screw ABP M 1.4 x 3 x 4 mm (x 2)



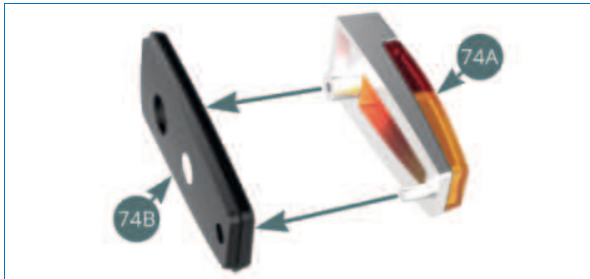
**Step 1**

Engage the red LEDs of cable D (48D) (disconnected in step 4 of components 48) through the openings located on each side of the rear panel of the body (66A). Note that the longest wire is intended for the right side (red arrow).



**Step 2**

Place the left rear light (74A) on the left rear light bracket (74B).



**Step 3**

Insert the left LED (shortest wire) of the cable D (48D) into the left rear bracket (74B). Then attach the left rear light (74A) and bracket (74B) to the left side of the rear panel of the bodywork (66A) (illustrations opposite and below).



**Step 4**

Secure - from the inside - the left rear light (74A) to the bodywork (66A) with an ABP screw.



**ASSEMBLY DIAGRAM**



**GENERAL VIEW**



**Kit 75 - Assembly and installation of the right rear light**

**Parts of number 75:**

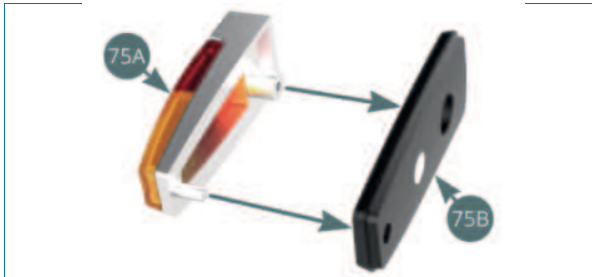
- 75A Right rear light
- 75B Right rear light bracket

- Screw ABP M 1.4 x 3 x 4 mm (x 2)



**Step 1**

Place the right rear light (75A) on the right rear support (75B).



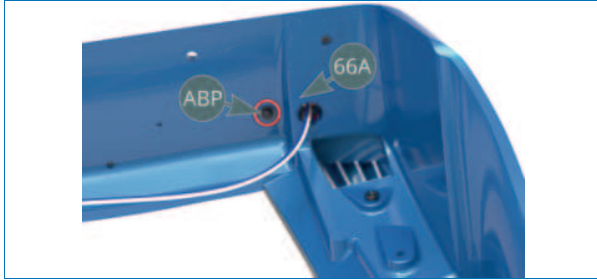
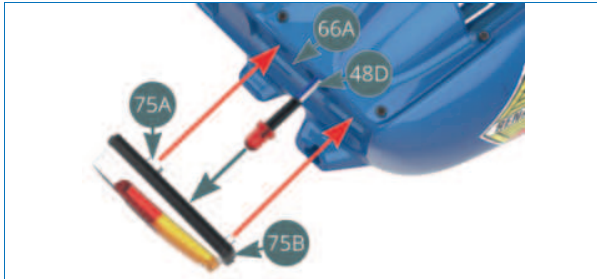
**Step 2**

Insert the right LED longest wire of the cable (48D) into the right rear light bracket (75B).



**Step 3**

Position the right bracket (75B) and the right rear light (75A) on the right side of the rear panel of the bodywork (66A), then secure them from the inside with an ABP screw (illustrations above).



**ASSEMBLY DIAGRAM**



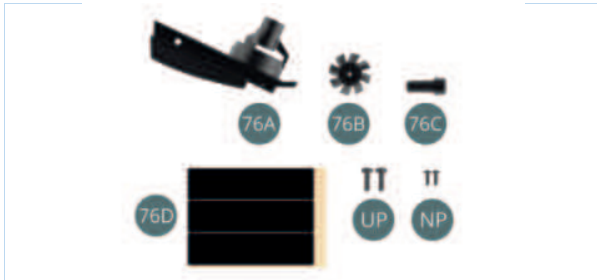
**GENERAL VIEW**



**Kit 76 - Assembly and installation of the oil radiator fan. Attachment of the rear light cable**

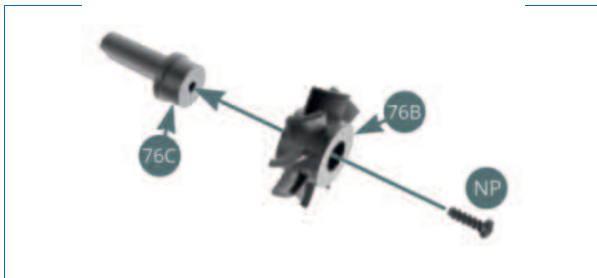
**Parts of number 76**

- 76A Oil radiator fan housing
- 76B Fan propeller
- 76C Axis
- 76D Adhesive tape (x 3)
- Screw UP M 1.2 x 6 mm (x 2)
- Screw NP M 1.2 x 4 mm (x 2)



**Step 1**

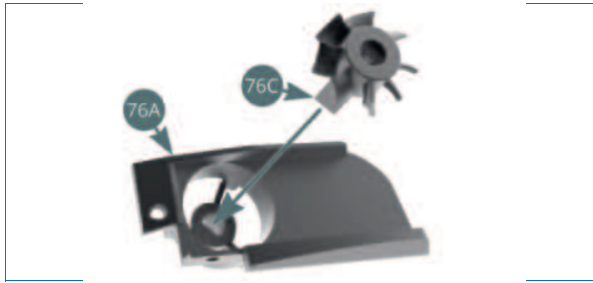
Position the fan propeller (76B) on the axis (76C) and secure with an NP screw.





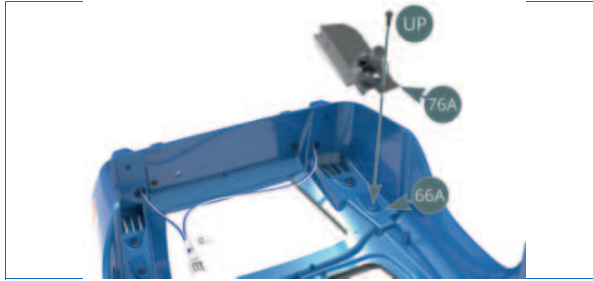
**Step 2**

Place the axis (76C) on the oil radiator fan housing bracket (76A).



**Step 3**

Position the oil radiator fan housing (76A) underneath the bodywork (66A) and secure with a UP screw.



**Step 4**

Guide the longest wire of cable D (48D) along the inside of the rear panel of the bodywork (66A) and secure it with two adhesive tapes (76D).



**ASSEMBLY DIAGRAM**



**GENERAL VIEW**

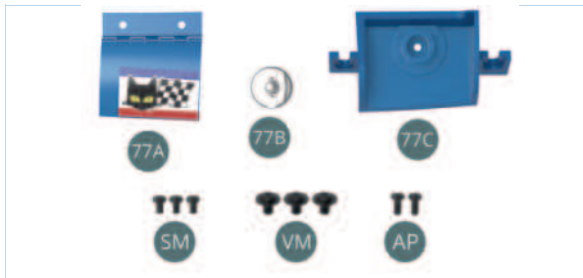


## Kit 77 - Assembling and fitting of the fuel tank flap, the cap and the fuel tank recess

### Parts of number 77

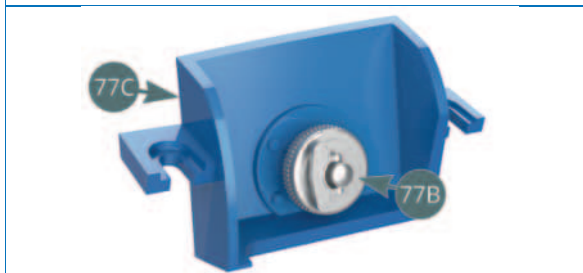
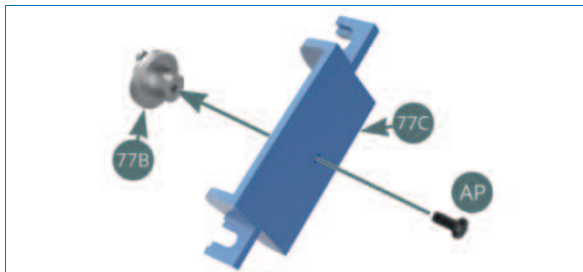
- 77A Fuel tank filler flap
- 77B Fuel tank cap
- 77C Fuel tank access niche

- Screw SM M 1.7 x 3 mm (x 3)
- Screw VM M 2.3 x 4 x 6 mm (x 3)
- Screw AP M 1.7 x 4 mm (x 2)



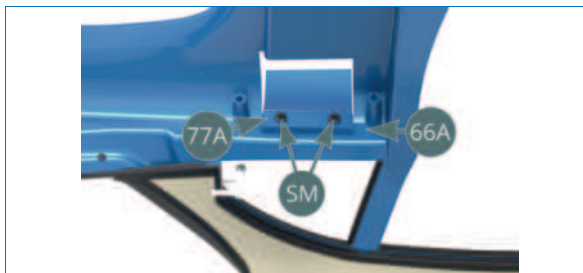
### Step 1

Position the tank cap (77B) on the access recess (77C) and secure it from the behind with an AP screw (illustrations opposite and below).



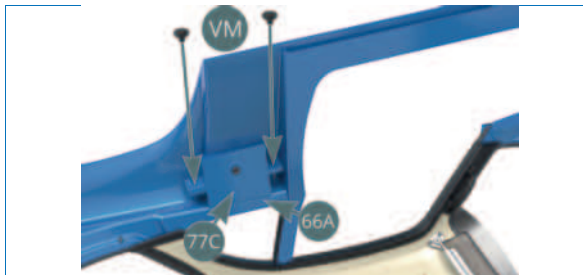
### Step 2

Position the fuel tank flap (77A) on the top edge of the rectangular opening located on the right side of the bodywork (66A), then secure it from the inside with two SM screws.



### Step 3

Position the tank access niche (77C) from above and secure it from the inside with two VM screws.

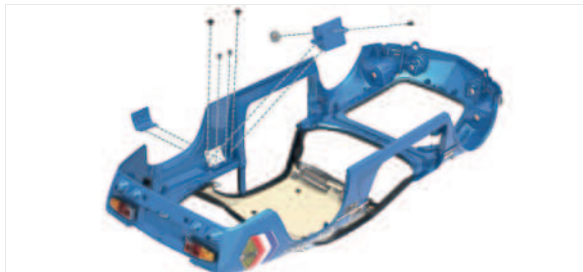


### Step 4

Check the correct opening and closing of the fuel tank flap on the right outer side of the bodywork.



### ASSEMBLY DIAGRAM





### Kit 78 - Assembling and installation of the rear bumpers. Installation of the tow hooks and handbrake

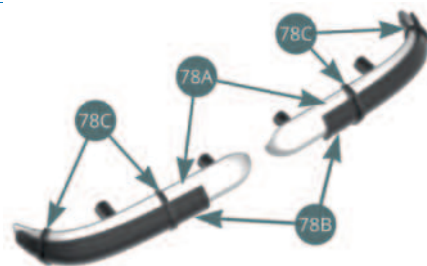
#### Parts of number 78

- 78A Rear bumper (x 2)
- 78B Bumper protector (x 2)
- 78C Rubber ring (x 4)
- 78D Tow hook (x 2)
- 78E Handbrake
- Screw EP M 2.0 x 5 mm (x 6)



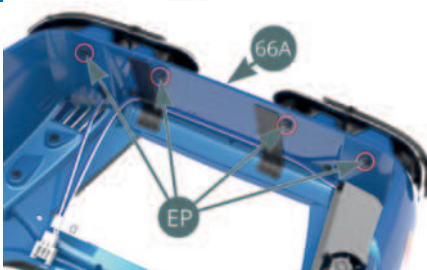
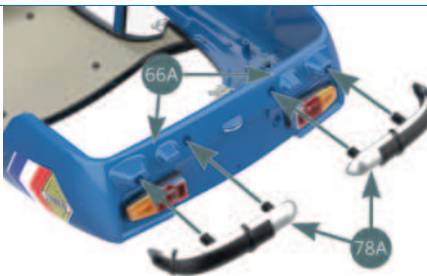
#### Step 1

Position the bumper protectors (78B) on the bumpers (78A) and fix each with a rubber rings (78C).



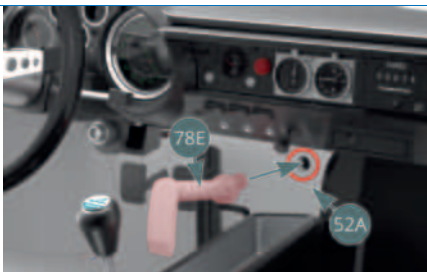
#### Step 2

Position the two rear bumpers (78A) on the rear panel of the bodywork (66A) and secure each of them from the inside with two EP screws (illustrations opposite and below).



#### Step 3

Position the handbrake (78E) on the cabin floor (52A), underneath the dashboard (illustrations opposite and below).





**Step 4**  
Turn the chassis over and position the toe hooks (78D) on the left rear (50A) and right rear (50B) panels (Illustrations opposite and below).



**ASSEMBLY DIAGRAM**



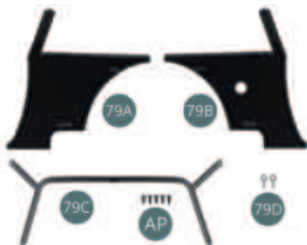
**GENERAL VIEW**



**Kit 79 - Installation of the side cabin panels and roll bar**

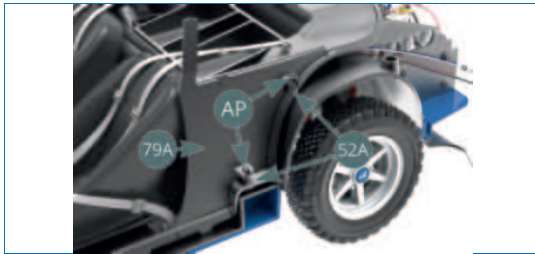
Parts of number 79

- 79A Left cabin panel
- 79B Right cabin panel
- 79C Roll bar
- 79D Eye hook (x 2)
- Screw AP M 1,7 x 4 mm (x 5)



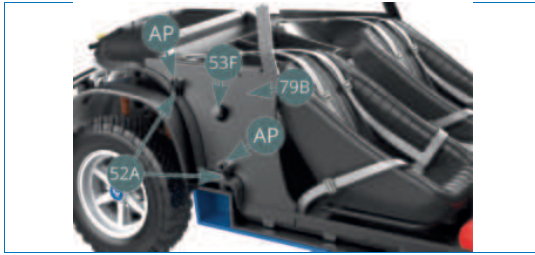
**Step 1**

Position the left cabin panel (79A) on the cabin floor (52A) and secure it with two AP screws.



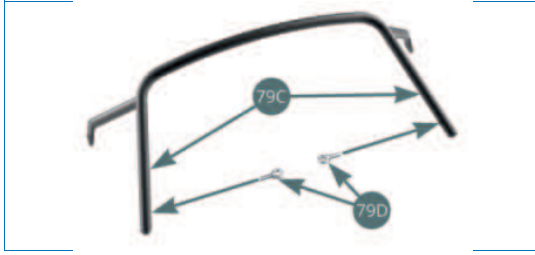
**Step 2**

Place the right cabin panel (79B) on the cabin floor (52A) (passing the Blar neck (53F) through it) and secure it with two AP screws.



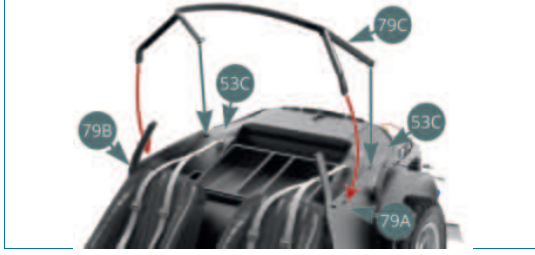
**Step 3**

Position the two eye hooks (79D) on the lower rod of the roll bar (79C).

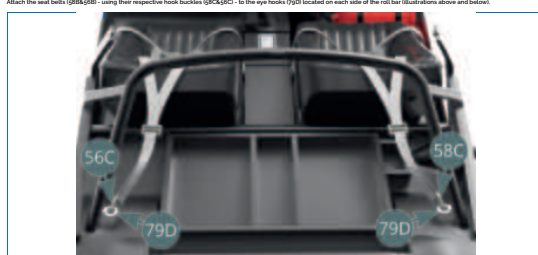
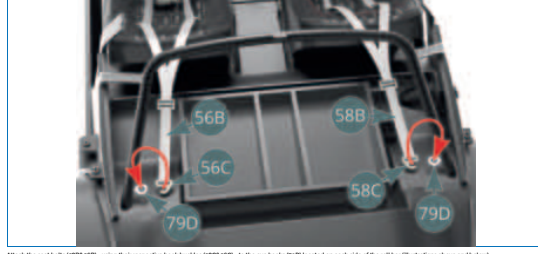


**Step 4**

Position the rear rod (79C) on the rear cabin panel (53C) and engage the front rod in the recesses located on the top of the right (79B) and left (79A) cabin panels.



**Step 5**



**ASSEMBLY DIAGRAM**



**GENERAL VIEW**

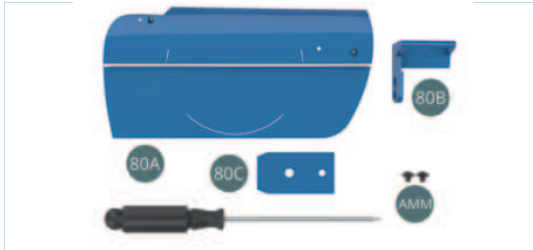




### Kit 80 - Left door assembly

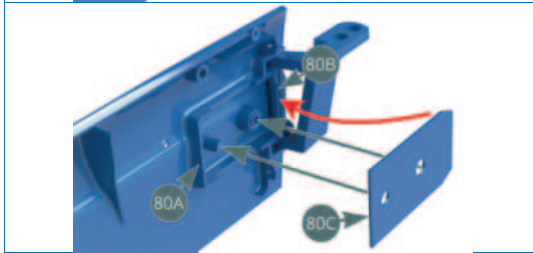
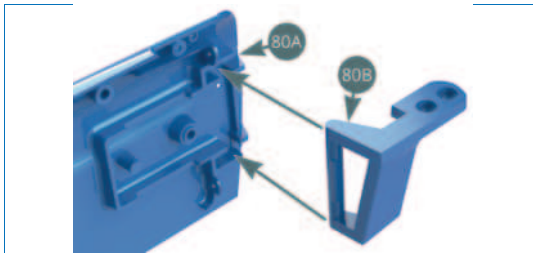
#### Parts of number 80

- 80A Left door
- 80B Hinge
- 80C Leaf spring
- Screw AMM M 2.3 x 3 x 6 mm (x 2)



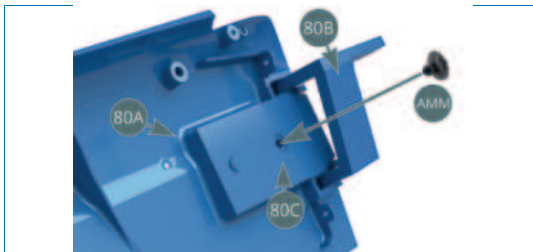
#### Step 1

Position the hinge axis (80B) in the housing provided on the inside of the left door (80A). Position the tapered end of the leaf spring (80C) alongside the hinge axis (80B), then position the two openings of the spring into the protrusions located on the inside of the left door (80A).

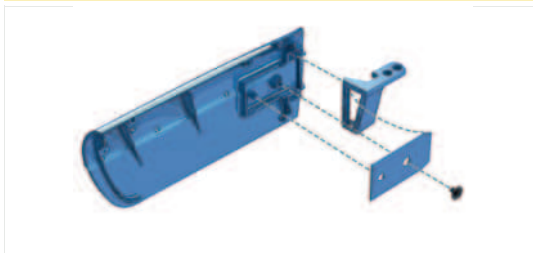


#### Step 2

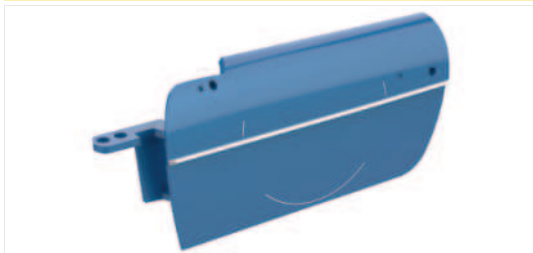
Secure the leaf spring (80C) to the left door (80A) with an AMM screw. Do not overtighten the screw in order to allow the rotation of the hinge (80B).



#### ASSEMBLY DIAGRAM



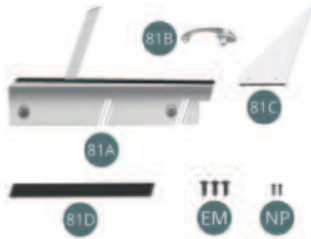
#### GENERAL VIEW



### Kit 81 - Left door assembly

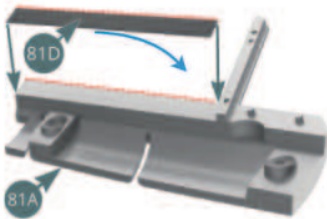
#### Parts of number 81

- 81A Window frame
- 81B Door handle
- 81C Fixed window lateral
- 81D Slider
- Screw EM M 2.0 x 5 mm (x 3)
- Screw NP M 1.2 x 4 mm (x 2)



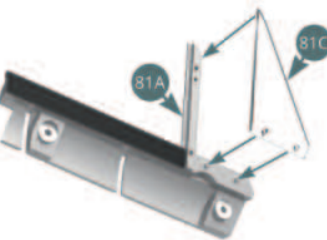
#### Step 1

Detach the slider (81D) from its backing paper and gently apply it along the upper edge of the window frame (81A) (as indicated by the red dotted lines).



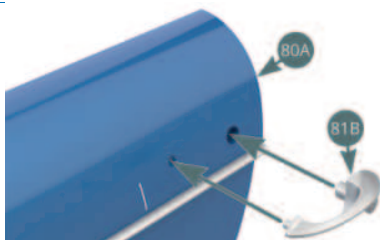
#### Step 2

Place the fixed window lateral (81C) on the window frame (81A).



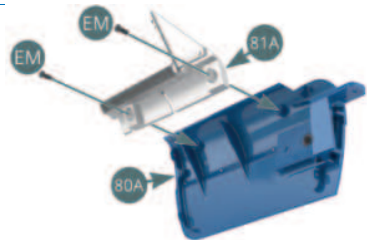
#### Step 3

Position the handle (81B) on the exterior panel of the left door (80A) and secure it from the inside with an NP screw.

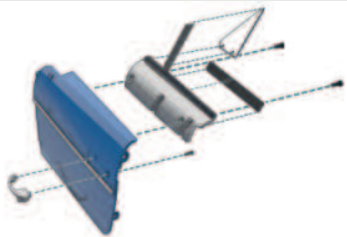


#### Step 4

Position the window frame (81A) at the rear of the left door (80A) and fix it with two EM screws.

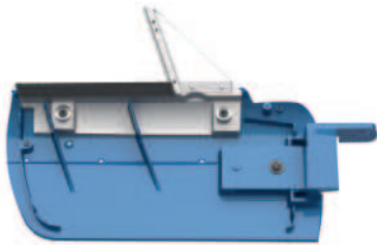


#### ASSEMBLY DIAGRAM



#### GENERAL VIEW

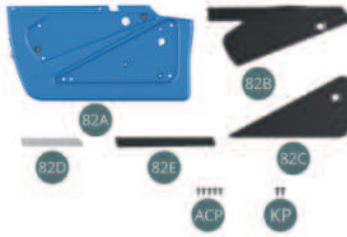




**Kit 82 - Left door assembly**

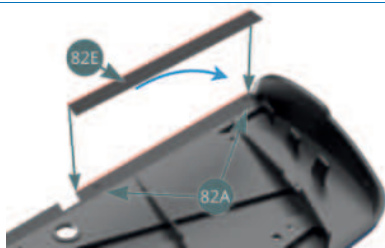
**Parts of number 82**

- 82A Left interior door panel
- 82B Door trim
- 82C Door trim
- 82D Attachment
- 82E Slider
- Screw ACP M 1.4 x 3 mm (x 3)
- Screw KP M 1.4 x 4 mm (x 2)



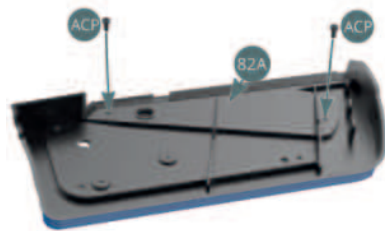
**Step 1**

Detach the slider (82E) from its backing paper and gently apply it along the upper edge of the left inner door panel (82A) (as indicated by the red dotted lines).



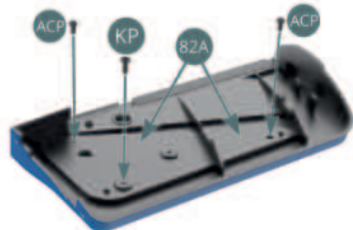
**Step 2**

Position the door trim (82B) on the left door interior panel (82A) and secure it from the other side with two ACP screws (illustrations opposite and below).

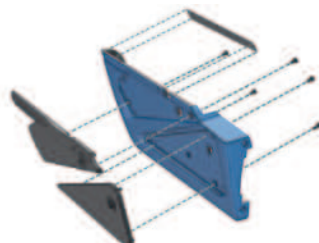


**Step 3**

Position the door trim (82C) on the left door interior panel (82A) and secure it from the other side with two ACP screws and one KP screw (illustrations opposite and below).



**ASSEMBLY DIAGRAM**







**Kit 83 - Installation of left door handles**

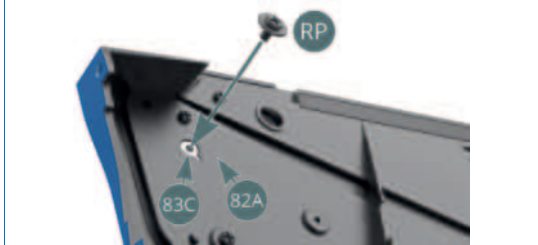
**Parts of number 81**

- 83A Slide window
- 83B Gear wheel
- 83C Door handle
- 83D Window winder crank
- Screw RP M 1,7 x 3 x 5,5 mm (x 2)
- Screw UM M 1,7 x 3 x 5,5 mm (x 2)



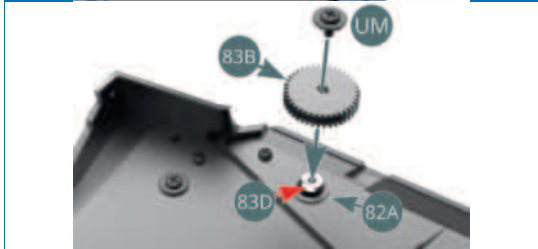
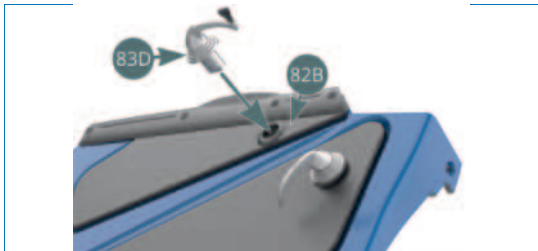
**Step 1**

Place the door handle (83C) on the door trim (82C) and secure it from the other side to the left inner door panel (82A) with an RP screw (illustrations opposite and below).

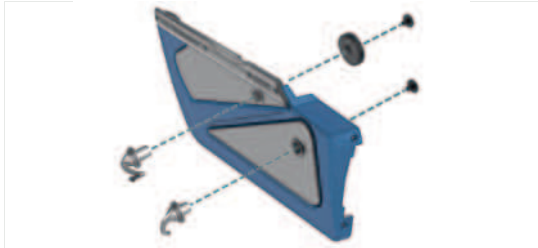


**Step 2**

Position the window winder crank (83D) on the door trim (82D) then, from the other side, place the gear wheel (83B) on the notched end (red arrow) of the crank side and secure the assembly with a UM screw. Check that by turning the crank (83D), the gear wheel (83B) also turns (illustrations above).



**ASSEMBLY DIAGRAM**

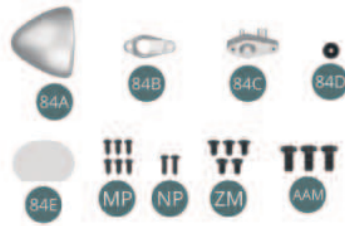




**Kit 84 - Assembly of the exterior mirror and installation of the left door**

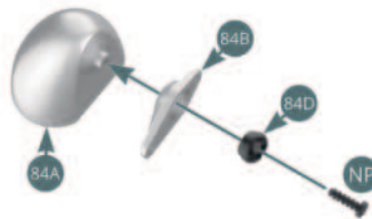
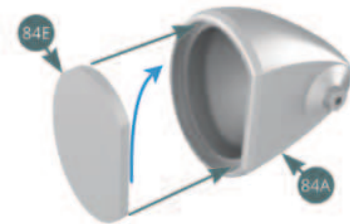
**Parts of number 84**

- 84A Rear view mirror
- 84B Bracket top
- 84C Bracket bottom
- 84D Ball joint
- 84E Mirror
- Screw MP M 1.2 x 3 mm (x 6)
- Screw NP M 1.2 x 4 mm (x 2)
- Screw ZM M 1.7 x 3 mm (x 3)
- Screw AAM M 2.3 x 5 mm (x 3)



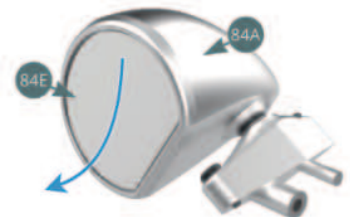
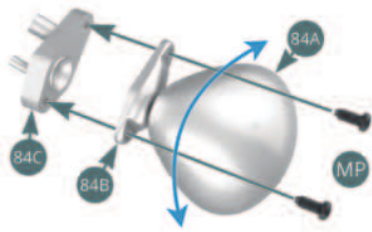
**Step 1**

Remove the paper support from the mirror (84E) and stick the mirror in the housing of the main mirror (84A). Position the bracket top (84B) and the ball joint (84D) on the exterior mirror (84A) and secure the assembly with an NP screw - check that you are not overtightening the ball joint, the bracket top (84B) needs to remain mobile.



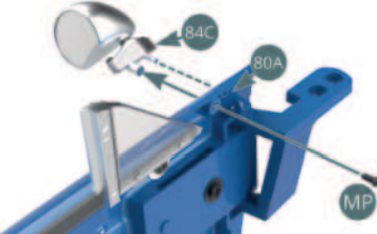
**Step 2**

Place the bracket bottom (84C) on the bracket top (84B) and secure with two MP screws - rotate the mirror (84A) to facilitate easy access for the screws/bracket. Remove the protective film from the mirror (84E).



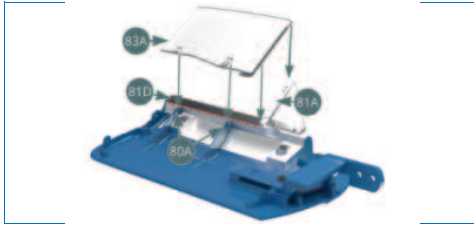
**Step 3**

Position the bracket bottom (84C) on the left exterior door panel (80A) and secure with an MP screw.



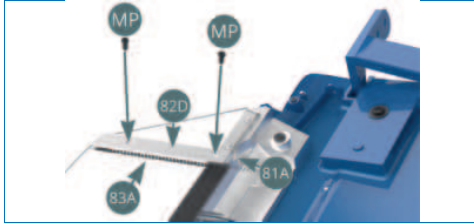
**Step 4**

Place the side window (83A) just below the edge of the slider (81D) (as indicated by the red dotted line) by placing its notched edge along the window frame (81A) and its two guides on the vertical ribs of the left exterior door panel (80A).



**Step 5**

Position the attachment (82D) on the edge of the side window (83A) and the window frame (81A), then secure it with two MP screws, allowing the sliding movement of the window.



**Step 6**

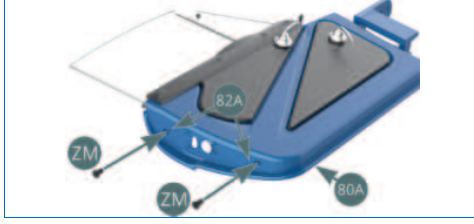
Place the side window (83A) in the raised position and position the left interior door panel (82A) on the left exterior door panel (80A).



**Step 7**

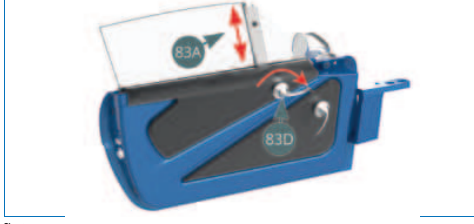


Attach the left inner door panel (82A) to the left outer door panel (80A) with two ZM screws at the front (Illustration above) and two ZM screws at the rear (Illustration below).



**Step 8**

Rotate the window crank (83D) to check the side window (83A) moves properly up and down.

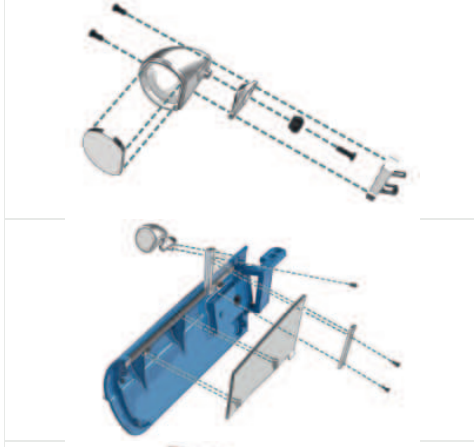


**Step 9**

Place the left door hinge (86A) on the backwork (85A) and secure with two AAM screws. Check that the left door opens and closes correctly.



**ASSEMBLY DIAGRAM**





GENERAL VIEW



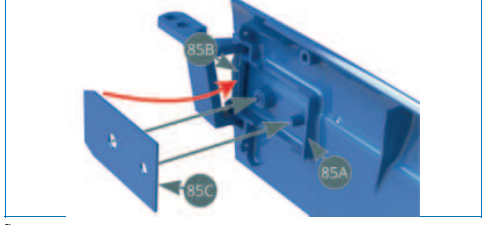
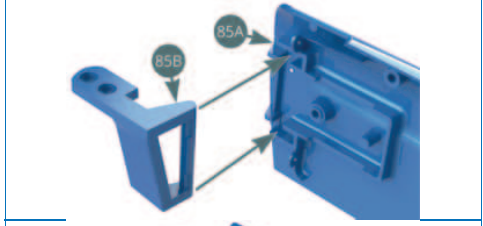
Kit 85 - Assembly of the right door

Parts of number 85

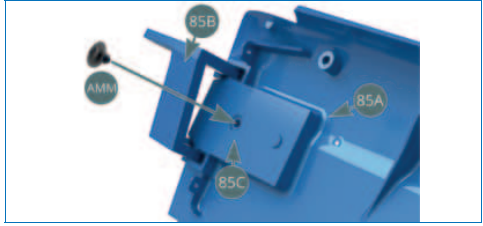
- 85A Right door
- 85B Hinge
- 85C Leaf spring
- Screw AMM M 2,3 x 6 mm (x 2)



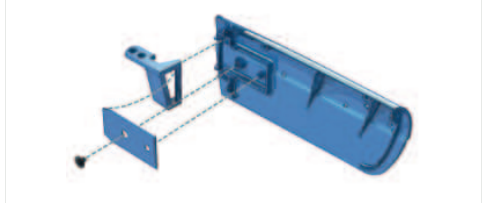
**Step 1**  
Position the hinge axis (85B) in the housing provided on the inside of the right door (85A). Position the tapered end of the leaf spring (85C) along the hinge pin (85B), then position the two spring holes into the nipples that are located on the inside of the right door (85A).

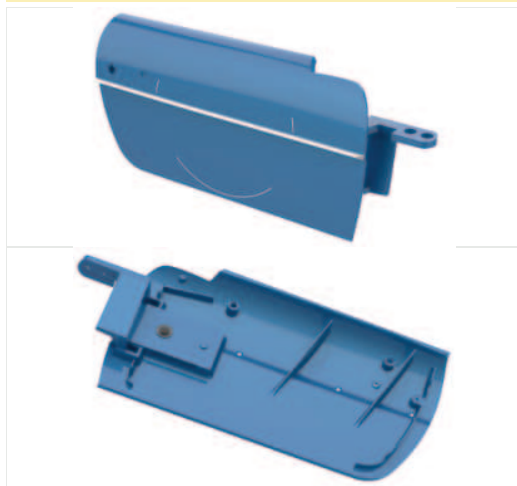


**Step 2**  
Secure the leaf spring (85C) to the right door (85A) with an AMM screw. Do not overtighten the screws to allow the hinge (85B) to rotate.



ASSEMBLY DIAGRAM





**Kit 86 - Assembly of the right door**

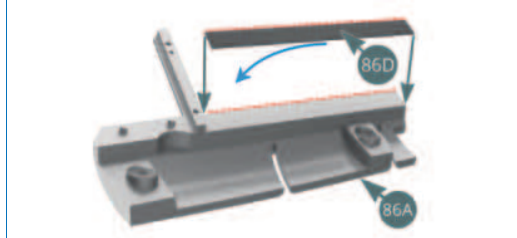
**Parts of number 86**

- 86A Window frame
- 86B Door handle
- 86C Fixed window lateral
- 86D Slider
- NP Screw M 2.0 x 4 mm (x 2)
- EM Screw M 2.0 x 5 mm (x 3)



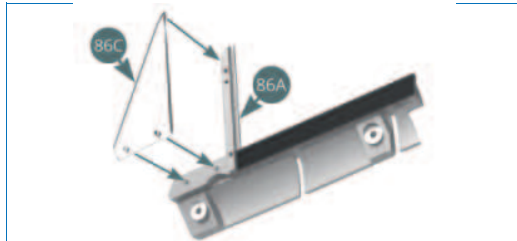
**Step 1**

Detach the slider (86D) from its backing paper and gently apply it along the upper edge of the window frame (86A) (as indicated by the red dotted lines).



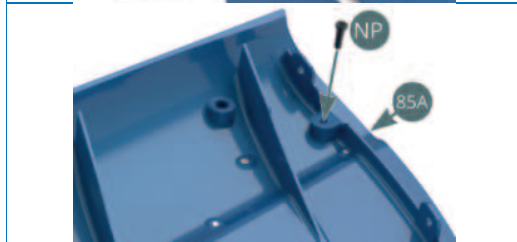
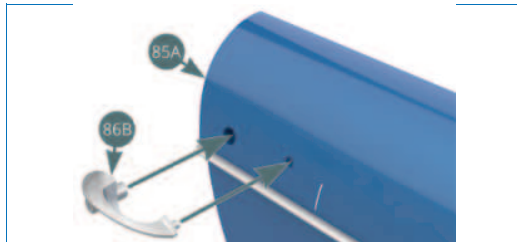
**Step 2**

Place the fixed window lateral (86C) on the window frame (86A).



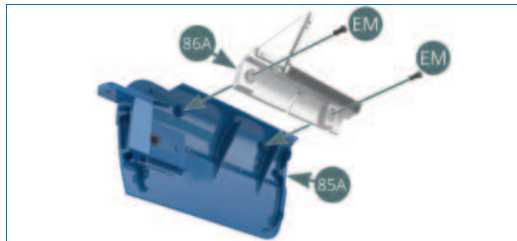
**Step 3**

Position the handle (86B) on the exterior panel of the right door (85A) and secure it from the inside with an NP screw.

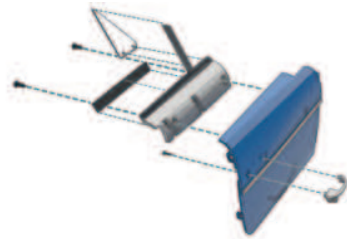


**Step 4**

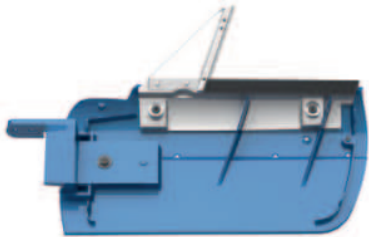
Position the window frame (86A) at the rear of the right door (85A) and fix it with two EM screws.



ASSEMBLY DIAGRAM



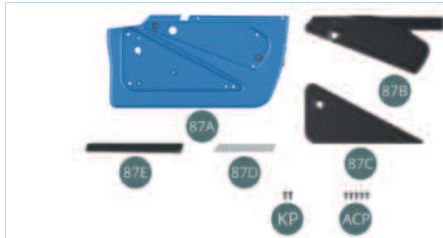
GENERAL VIEW



Kit 87 - Assembly of the right door

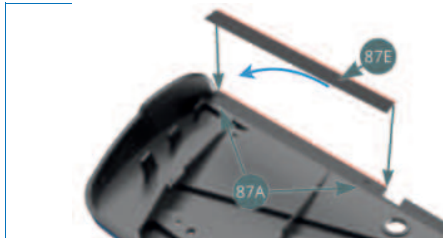
Parts of number 87

- 87A Right interior door panel
- 87B Door trim
- 87C Door trim
- 87D Attachment
- 87E Slider
- Screw ACP M 4.4 x 3 mm (x 3)
- Screw KP M 4.4 x 4 mm (x 2)



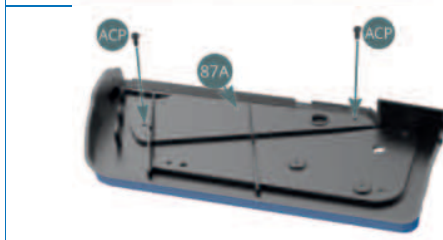
Step 1

Detach the slider (87E) from its backing paper and gently apply it along the upper edge of the right inner door panel (87A) as indicated by the red dotted line.



Step 2

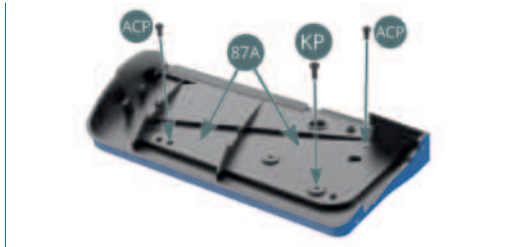
Position the door trim (87B) on the right door interior panel (87A) and secure it from the other side with two ACP screws (illustrations opposite and below).



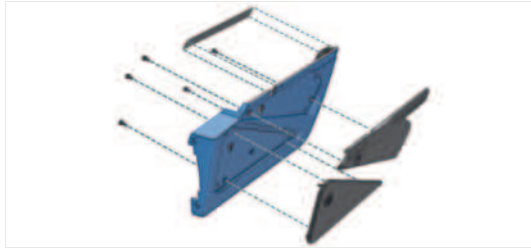
Step 3

Position the door trim (87C) on the right door interior panel (87A) and secure it from the other side with two ACP screws and one KP screw (illustrations opposite and below).





**ASSEMBLY DIAGRAM**



**GENERAL VIEW**



**Kit 88 - Installation of the right door handles**

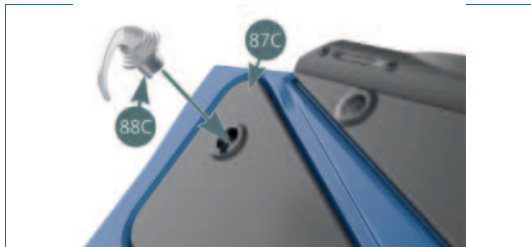
**Parts of number 88**

- 88A Side window
- 88B Gear wheel
- 88C Door handle
- 88D Window winder crank
- Screw RP M 1.7 x 3 x 5.6 mm (x 2)
- Screw UM M 1.7 x 3 x 5.6 mm (x 2)
- Screw MP M 1.2 x 3 mm (x 3)
- Screw ZM M 2.7 x 3 mm (x 3)
- Screw AAM M 2.3 x 5 mm (x 3)



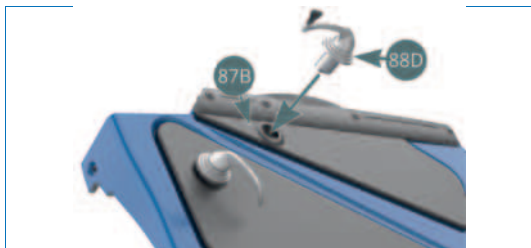
**Step 1**

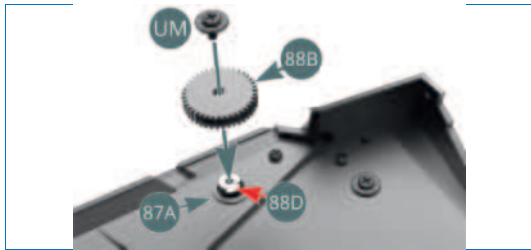
Place the door handle (88C) on the door trim (87C) and secure it from the other side to the right inner door panel (87A) with an RP screw (illustrations above).



**Step 2**

Position the window winder crank (88D) on the door trim (87B) then, from the other side, place the gear wheel (88B) on the notched end (red arrow) of the crank side and secure the assembly with a UM screw. Check that by turning the crank (88D), the gear wheel (88B) also turns (illustrations above).

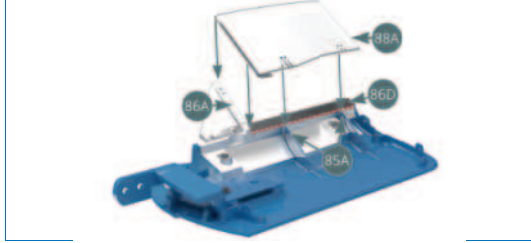




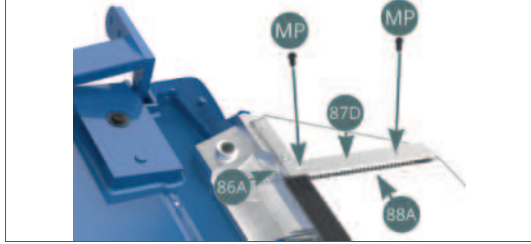
**Step 3**  
The door handles of the right door are now in position.



**Step 4**  
Place the side window (88A) just below the edge of the slider (88C) as indicated by the red dotted lines by placing its notched edge along the window frame (85A) and its two guides on the vertical ribs of the right exterior door panel (87A).



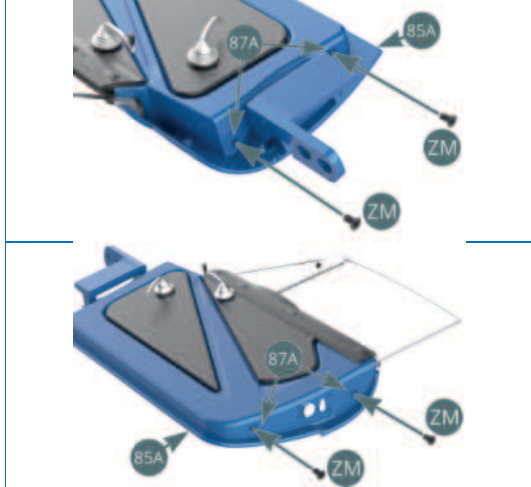
**Step 5**  
Position the attachment (87C) on the edge of the side window (88A) and the window frame (85A), then secure it with two MP screws, allowing the sliding movement of the window.



**Step 6**  
Place the side window (88A) in the raised position and place the right interior door panel (87B) on the right exterior door panel (87A).



**Step 7**  
Attach the right inner door panel (87B) to the right outer door panel (87A) with two ZM screws at the front (illustration above) and two ZM screws at the rear (illustration below).



**Step 8**  
Rotate the window crank (88C) to check the side window (88A) moves properly up and down.





**Step 9**

Place the right door hinge (85B) on the bodywork (66A) and secure with two AAM screws. Check that the right door opens and closes correctly.



**ASSEMBLY DIAGRAM**



**Kit 89 - Assembly and mounting of the bonnet**

**Parts of number 89**

- 89A Engine bonnet
- 89B Bonnet hinges (x 2)
- 89C Hinge bracket (x 2)
- 89D Bonnet bracket
- Screw MP M 1.2 x 4 mm (x 3)
- Screw MP M 1.2 x 3 mm (x 3)
- Screw GM M 1.4 x 3 mm (x 2)
- Screw MM M 1.2 x 3 mm (x 2)



**Step 1**

Position the two bonnet hinges (89B) on the bonnet (89A) and secure them with two MP screws. Position the bonnet bracket (89D) in the corner below the bonnet (89A) and secure with a QM screw.



**Step 2**

The bonnet (89A) is now fitted with its hinges (89B) and brackets (89D).



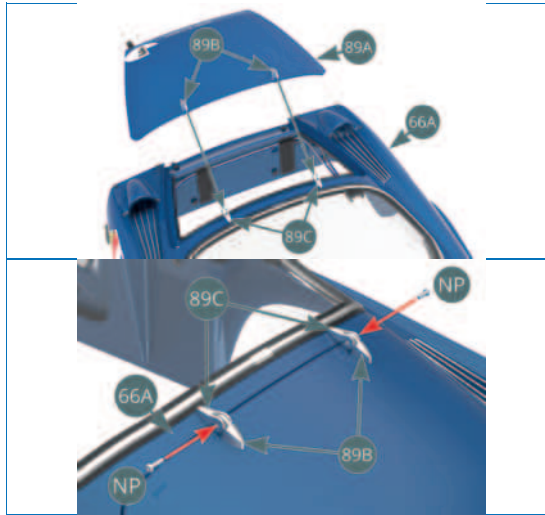
**Step 3**

Position the hinge brackets (89C) on the rear of the body (66A) and secure them from below using two MP screws (see illustrations above).



**Step 4**

Place the bonnet (89A) and install the hinges (89B) on the hinge brackets (89C). Secure the hinges (89B) to the hinge brackets (89C) using two NP screws engaged to the outer side of the hinges.



**Step 5**

Lift the bonnet (89A) and partially insert a MM screw into the rear body (66A). Attach the bonnet bracket (89D) onto the head of the MM screw.



**ASSEMBLY DIAGRAM**



**GENERAL VIEW**



## Kit 90- Installation of the windscreen wipers

### Parts of number 00

- 90A Left windscreen wiper (with longer bracket, red arrow)
- 90B Right windscreen wiper



### Step 1

Position the right windscreen wiper (90B) (short bracket) on the front of the body (66A). Position the left windscreen wiper (90A) (long bracket) on the front of the body (66A).



### Step 2

The left (90A) and right (90B) windscreen wipers are now positioned at the front of the bodywork.



### ASSEMBLY DIAGRAM



### GENERAL VIEW



**Kit 91 - Assembly and fitting of front badge, rally sticker, bonnet barrel and reverse light.**

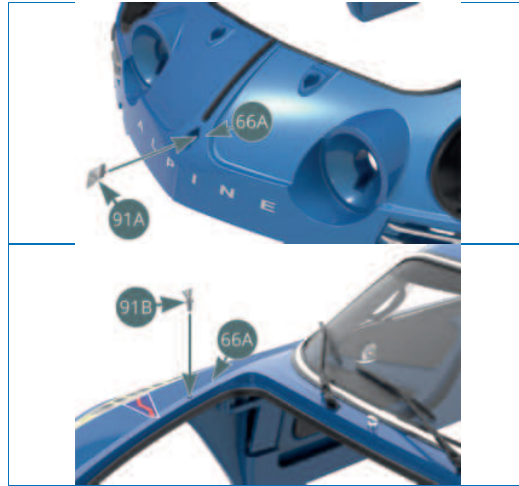
**Parts of number 01**

- 91A Front badge
- 91B Front hood cylinder
- 91C Housing reverse light
- 91D Reverse light
- 91E Rally sticker



**Step 1**

Position the badge (91A) on the front of the body (66A). Position the bonnet cylinder (91B) on the right front right of the body (66A).



**Step 2**

Position the reverse light (91D) onto the housing (91C).



**Step 3**

Position the reverse light housing (91C) on the left side of the rear body panel (66A).



**Step 4**

Remove the Rally sticker (91E) from its paper backing and affix it to the left rear quarter window (66A).



**ASSEMBLY DIAGRAM**



**GENERAL VIEW**

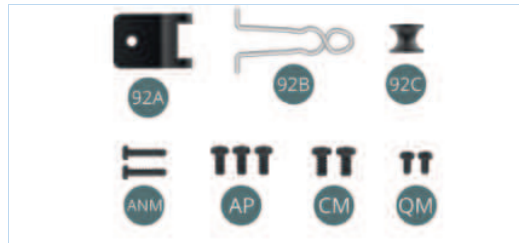




**Kit 92 - Assembly of the bracket and mounting of the front bonnet on the bodywork**

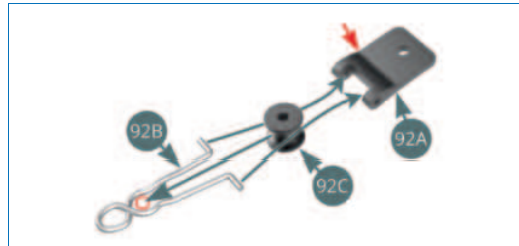
**Parts of number 92**

- 92A Bracket
- 92B Spring
- 92C Support
- Screw ANM M 1.4 x 7 mm (x 2)
- Screw AP M 1.7 x 4 mm (x 3)
- Screw CM M 2.0 x 4 mm (x 2)
- Screw QM M 1.4 x 3 mm (x 2)



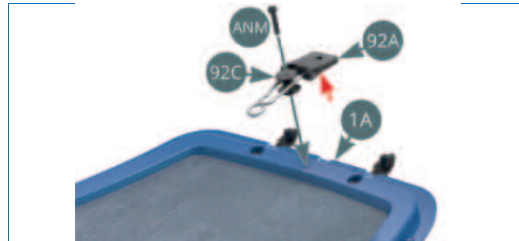
**Step 1**

Engage the support (92C) in the spring (92B) in the position indicated by the red circle, then place the legs of the spring (92B) in the slots provided in the bracket (92A). Check that the bracket (92A) (concave surface) is guiding in the correct direction, as indicated by the red arrow.



**Step 2**

Position the bonnet bracket thus assembled at the front of the inner side of the bonnet (1A), then secure with an ANM screw through the support (92C). Check the correct direction of the bracket (92A) (concave surface) indicated by the red arrow.



**Step 3**

Place the front bonnet (1A) onto the body (66A) and secure the two hinge brackets (1E) from below using two AP screws (see illustrations above and below).

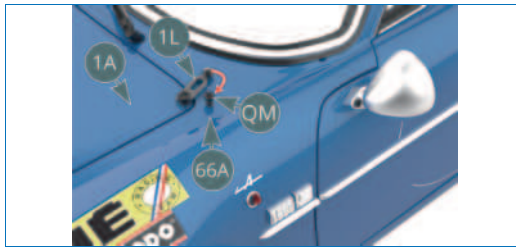


**Step 4**

Secure the front bonnet bracket (92A) to the body (66A) using a CM screw.



**Step 5**  
 Tighten a QM screw on the left front wing of the body (95A). Hook the bonnet lock (L3) onto the head of the QM screw.



**ASSEMBLY DIAGRAM**



**GENERAL VIEW**



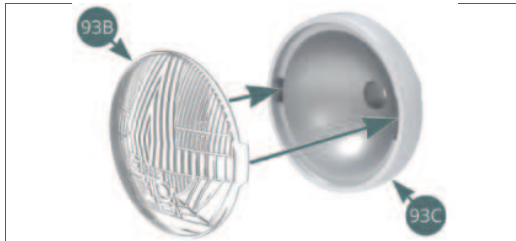
**Kit 93 - Assembly and fitting of the left headlight**

**Parts of number 93**

- 93A Fairing, left headlight
- 93B Lens, left headlight
- 93C Housing, left headlight
- Screw NP M 1.2 x 4 mm (x 2)
- Screw MM M 1.2 x 3 mm (x 3)
- Screw QM M 1.4 x 3 mm (x 2)



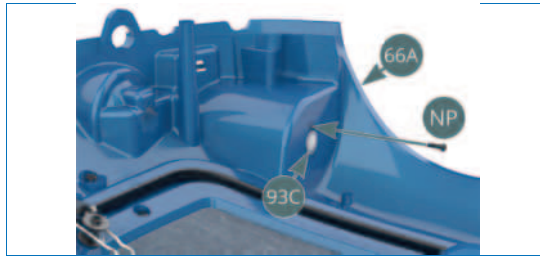
**Step 1**  
 Place the left headlight lens (93B) on the left headlight housing (93C).



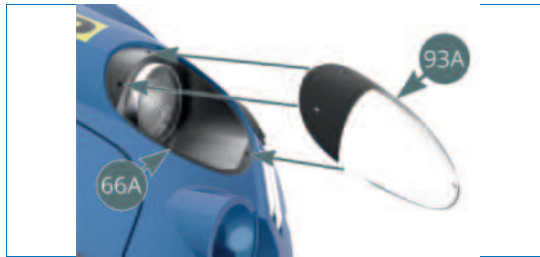
**Step 2**  
 Position the left headlamp housing (93C) on the body (95A).



**Step 3**  
Secure the housing of the left headlamp (93C) from the rear, to the body (66A) using an NP screw.



**Step 4**  
Position the fairing of the left headlight (93A) on the body (66A).



**Step 5**  
Add the bottom of the fairing of the left headlight (93A) to the body (66A) using a QM screw. Be careful not to overtighten the screw, as this will split the headlight fairing. Fix the top of the left headlamp fairing (93A) to the body (66A) using two MM screws, making sure not to overtighten them to avoid splitting the headlamp bubble.



**ASSEMBLY DIAGRAM**



**GENERAL VIEW**



## Kit 94 - Assembly and fitting of the right headlight

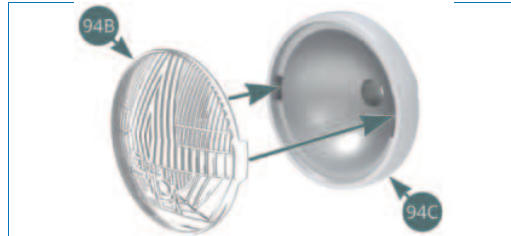
### Parts of number 94

- 94A Fairing, right headlight
- 94B Lens, right headlight
- 94C Housing, right headlight
- Screw NP M 1.2 x 4 mm (x 2)
- Screw MM M 1.2 x 3 mm (x 2)
- Screw QM M 1.4 x 3 mm (x 2)



### Step 1

Place the right headlight lens (94B) on the right headlight housing (94C).



### Step 2

Position the right headlamp housing (94C) on the body (66A).



### Step 3

Secure the housing of the right headlamp (94C), from the rear, to the body (66A) using an NP screw.



### Step 4

Position the fairing of the right headlight (94A) on the body (66A).



### Step 5

Attach the bottom of the fairing of the right headlight (94A) to the body (66A) using a QM screw. Be careful not to overtighten the screw, as this will split the headlight fairing. Fix the top of the right headlamp fairing (94A) to the body (66A) using two MM screws, making sure not to overtighten them to avoid splitting the headlamp fairing.



### ASSEMBLY DIAGRAM







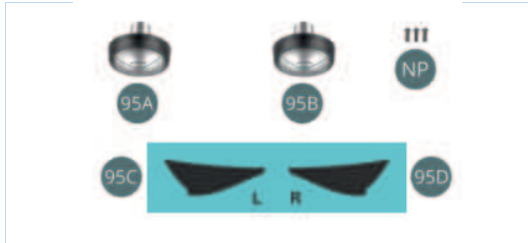
GENERAL VIEW



Kit 95 - Mounting of the long-range headlights

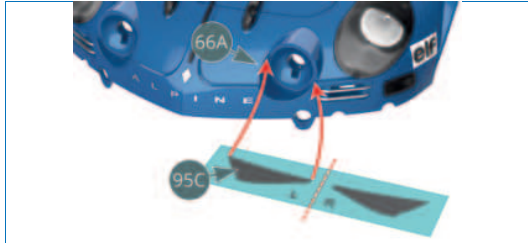
Parts of number as:

- 95A Left long-range headlight
- 95B Right long-range headlight
- 95C Decal, left long-range headlight
- 95D Decal, right long-range headlight
- Screw NP M 1.2 x 4 mm (x 3)



Step 1

First, cut out the decal for the left long-range headlamp (95C). Soak it in water for 30 seconds, then place it in the recess provided for the left long-range headlamp on the body (66A). Remove excess water with a cotton pad and leave to dry for 5 minutes.



Step 2

Position the left long-range headlamp (95A) in the housing provided on the body (66A). Secure the long-range headlamp (95A) from behind to the body (66A) using an NP screw.



Step 3

First, cut out the decal for the right long-range headlamp (95D). Soak it in water for 30 seconds, then place it in the recess provided for the right long-range headlamp on the body (66A). Remove excess water with a cotton pad and leave to dry for 5 minutes.



Step 4

Position the right long-range headlamp (95B) in the housing provided on the body (66A). Secure the long-range headlamp (95B) from behind to the body (66A) using an NP screw.



ASSEMBLY DIAGRAM



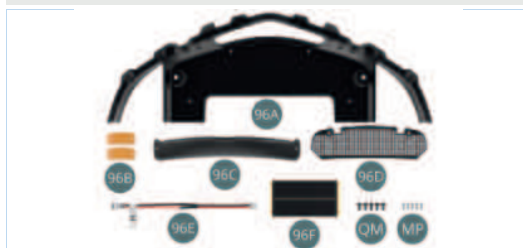
GENERAL VIEW



Kit 96 - Assembly of the front rocker panel, blinking lights and cable extension

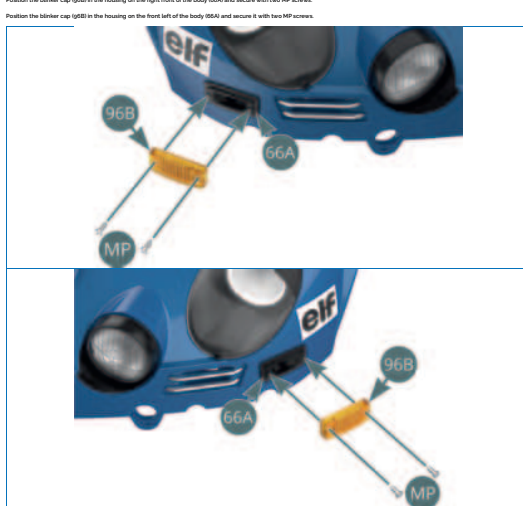
Parts of number 96

- 96A Front rocker panel
- 96B Blinker cap (x 2)
- 96C Grille protector
- 96D Grille
- 96E Cable extension H
- 96F Adhesive tape (x2)
- Screw QM M 2.6 x 3 mm (x 2)
- Screw MP M 1.2 x 3 mm (x 2)



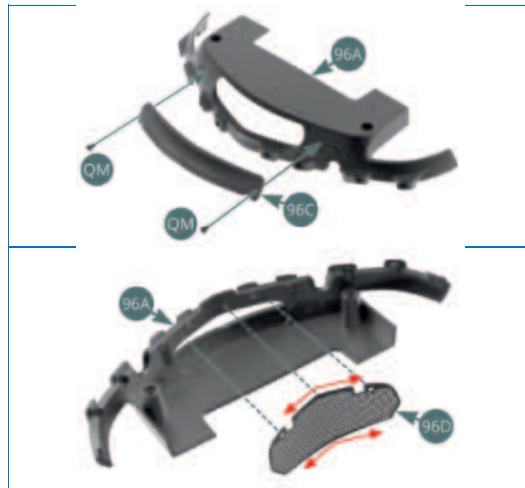
Step 1

Position the blinker cap (96B) in the housing on the right front of the body (66A) and secure with two MP screws.



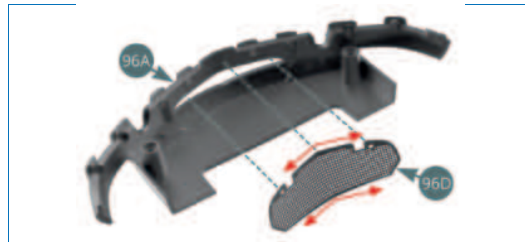
**Step 2**

Position the grille protector (96C) on the front rocker panel (96A) and secure with two QM screws. Bend the grille (96D) to match the curve of the inner wall of the front rocker panel (96A).



**Step 3**

Fix the grille (96D) to the inner wall of the front rocker panel (96A) using two QM screws.



**ASSEMBLY DIAGRAM**



**GENERAL VIEW**

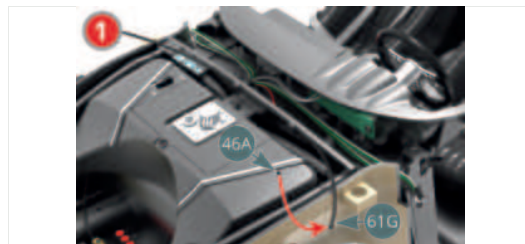


**ASSEMBLY TIPS**

To simplify final assembly, add the cable extension (1) (96D) to the existing (1) cable (42).

**Step 4**

Start by removing the fuel line (61G) from the fuel tank (46A).



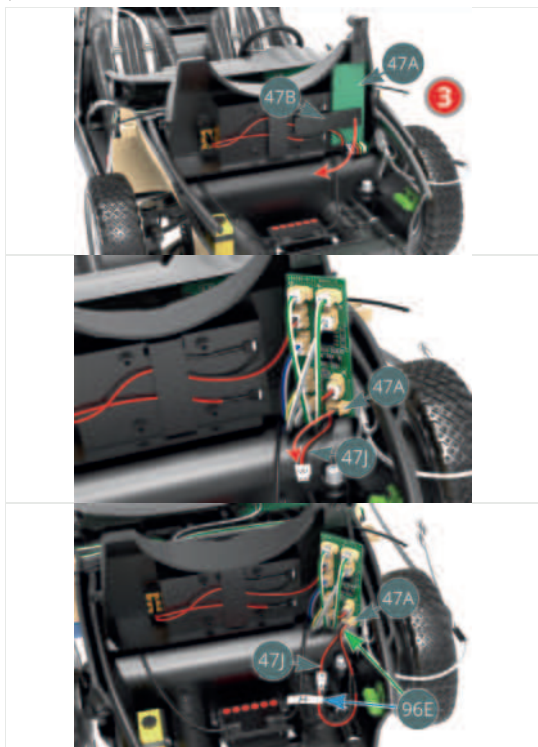
**Step 2**

Remove, remove and set aside for use at a later stage the two CM screws located on the side tabs of the fuel tank (46A).



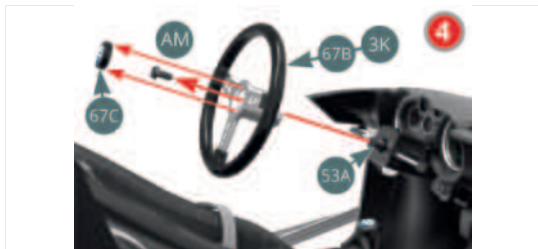
**Step 3**

Peel off the adhesive tape (47B) from the PCB (47A). Identify the connector marked H on the circuit board (47A) and disconnect cable H (47J) (red/black). Connect one end of cable extension H (96E) to the previously disconnected cable H (47J), then the other end to the PCB (47A). Reassemble the PCB (47A) and fuel tank (47A), following instructions 3 and 2 in reverse order, indicated by a red arrow.



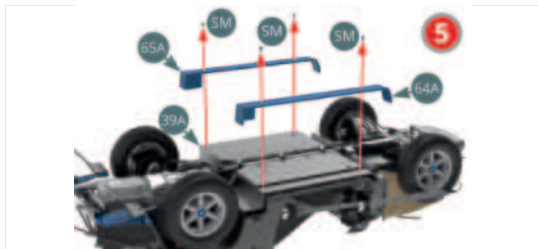
**Step 4**

Remove the steering wheel emblem (67C) by applying some pressure, then unscrew the AM screw and put it aside for later use. Remove the steering wheel (67B) or (3K) and keep the front wheels straight.



**Step 5**

Turn the chassis over and unscrew the four SM screws (save them to use as a later date), then remove the left (64A) and right (64A) rocker panels.



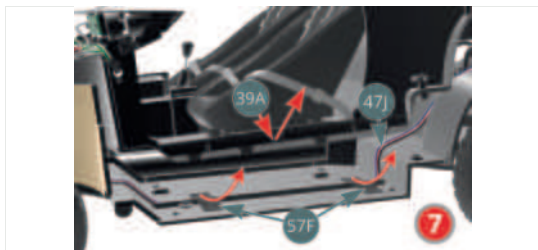
**Step 6**

Unscrew and save the four EP screws, then detach the cabin floor (64A) from the chassis floor (39A).



**Step 7**

Lift, inspect and tilt the chassis floor (39A) to access and remove the two adhesive tapes (57F) holding the cable H (47J) (red/black). Gently pull back the cable H (47J) (red/black) as far as possible. Buff the chassis, cabin floor and steering wheel, following instructions 7, 6, 5, 4 and 3 in reverse order, indicated by a red arrow. Use adhesive tape (52A) if necessary.





**Kit 97 - Assembly and installation of the left fog light**

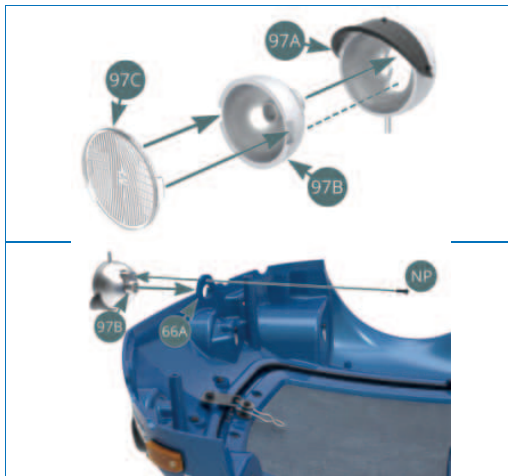
Parts of number 007

- 97A Housing left fog light
- 97B Reflector
- 97C Headlight lens
- 97D Cover with beam guide
- 97E Bracket left fog light
- 97F Double-sided adhesive tape (x 4)
- 97G Sticker Left "driver's names" car #9 (x 2)
- 97H Sticker Right "driver's names" car #9 (x 2)
- 97I Sticker Left "driver's names" car #22 (x 2)
- 97J Sticker Right "driver's names" car #22 (x 2)
- 97K Sticker Left "driver's names" car #28 (x 2)
- 97L Sticker Right "driver's names" car #28 (x 2)
- Screw NP M 1.2 x 4 mm (x 2)
- Screw AP M 1.7 x 4 mm (x 3)
- Screw TP M 1.2 x 4 x 5.5 mm (x 2)
- Screw QM M 1.4 x 3 mm (x 2)



**Step 1**

Position the headlight lens (97C) on the reflector (97B) and fit the reflector into the left fog light housing (97A). Turn the body (66A) over; place the fog light into position and secure with an NP screw through the reflector (97B).



**Step 2**

Remove the paper backing (on one side only) from two double-sided adhesive tapes (97F) and attach them to the inside of the covers (97D). Then remove the backing paper of the other side of the two adhesive tapes (red arrow) and attach the cover (97D) to the left fog light housing (97A) (illustrations above).



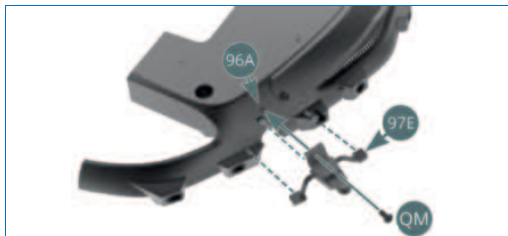
**Step 3**

The cover with beam guide (97D) is attached to the left fog light housing (97A).



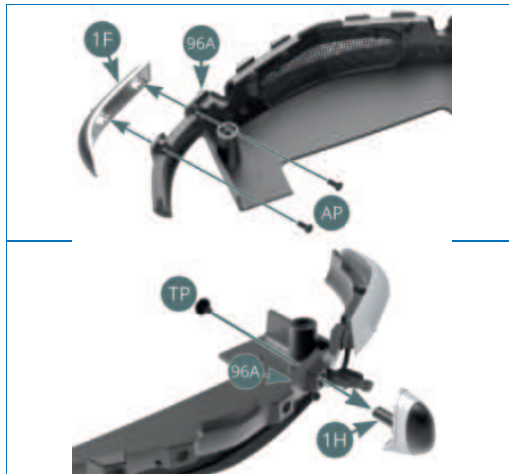
**Step 4**

Position the left fog light bracket (96A) on the left side of the front rocker panel (96A) and secure it with a QM screw.



**Step 5**

Place the left front bumper (1F) on the front rocker panel (96A) and secure it with two AP screws. Position the left bumper rubber (1H) on the front rocker panel (96A) and secure it with a TP screw.



**ASSEMBLY DIAGRAM**



**GENERAL VIEW**



**Kit 98 - Assembly and installation of the right fog light**

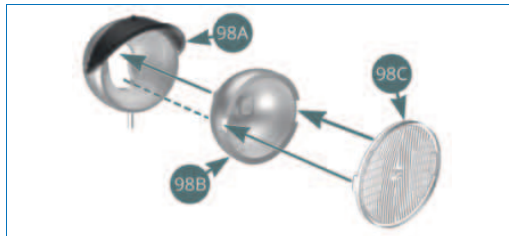
**Parts of number 008**

- 98A Housing right fog light
- 98B Reflector
- 98C Headlight Lens
- 98D Cover with beam guide
- 98E Right fog light bracket
- 98F Double-sided adhesive tape (x 4)
- 98G Slicker Car door car #19 (x 4)
- 98H Slicker Car door car #21 (x 4)
- 98I Slicker Car door car #28 (x 4)
- Screw NP M 1.2 x 4 mm (x 2)
- Screw AP M 1.7 x 4 mm (x 3)
- Screw TP M 1.7 x 4 x 5.5 mm (x 2)
- Screw QM M 1.4 x 3 mm (x 2)



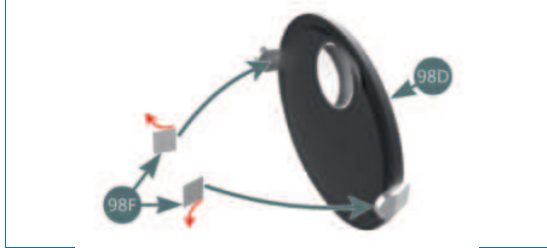
**Step 1**

Position the headlight lens (98C) on the reflector (98B) and fit the reflector into the right fog light housing (98A). Turn the body (98A) over place the fog light into position and secure with an NP screw through the reflector (98B).





**Step 2**  
Remove the paper backing (on one side only) from two double-sided adhesive tapes (98F) and attach them to the inside of the covers (98D). Then remove the backing paper of the other side of the two adhesive tapes (red arrows) and attach the cover (98D) to the left fog light housing (98A) (illustrations above).



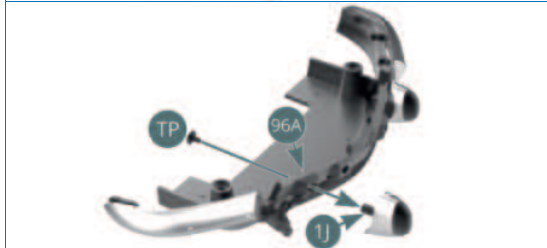
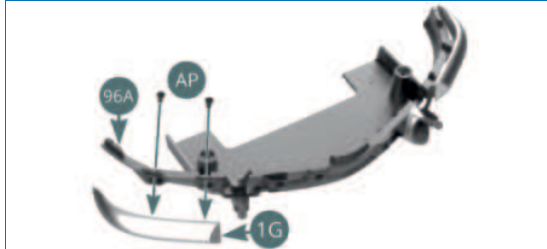
**Step 3**  
The cover with beam guide (98D) is attached to the right fog light housing (98A).



**Step 4**  
Position the right fog light bracket (98E) on the left side of the front rocker panel (96A) and secure it with a QM screw.



**Step 5**  
Place the right front bumper (1G) on the front rocker panel (96A) and secure it with two AP screws. Position the right bumper rubber (1J) on the front rocker panel (96A) and secure it with a TP screw.



**ASSEMBLY DIAGRAM**





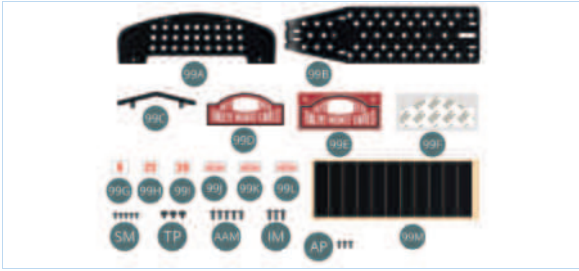
GENERAL VIEW



**Kit 99 - Assembly of the body, chassis and accessories. Operational test.**

Parts of number 000

- 99A Engine protection plate
- 99B Transmission Protection plate
- 99C License Plate Holder
- 99D Front Rally Plate
- 99E Rear Rally Plate
- 99F Double-sided adhesive (x 2)
- 99G Car sticker #9 (x 4)
- 99H Car sticker #22 (x 4)
- 99I Car sticker #28 (x 4)
- 99J Car roof sticker #9 (x 4)
- 99K Car roof sticker #22 (x 4)
- 99L Car roof sticker #28 (x 4)
- 99M Adhesive tape (x 12)
- Screw SM M 1,7 x 3 mm (x 3)
- Screw TP M 1,7 x 4 x 5,5 mm (x 3)
- Screw AAM M 2,3 x 5 mm (x 5)
- Screw IM M 2,3 x 5 mm (x 3)
- Screw AP M 1,7 x 4 mm (x 3)



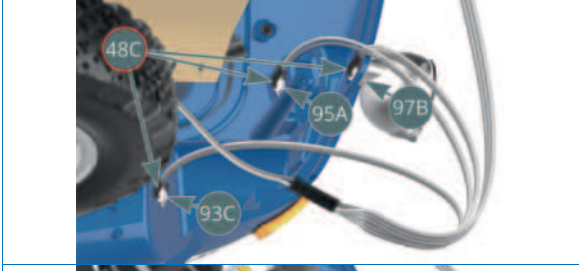
**Step 1**

Before attaching the body to the chassis, it is necessary to install the three LED lightbulbs of the shortest part of the cable 48C (red circular) into the headlights at the left front of the body, and the three LED lightbulbs of the longest part of the cable 48C (blue circular) into the headlights at the right front of the body. Start by bringing the body closer to the chassis, making sure to leave sufficient distance to access the cables and connect them as explained in the following steps. Be careful not to damage the left exterior mirror and the inner door handles during assembly.



**Step 2**

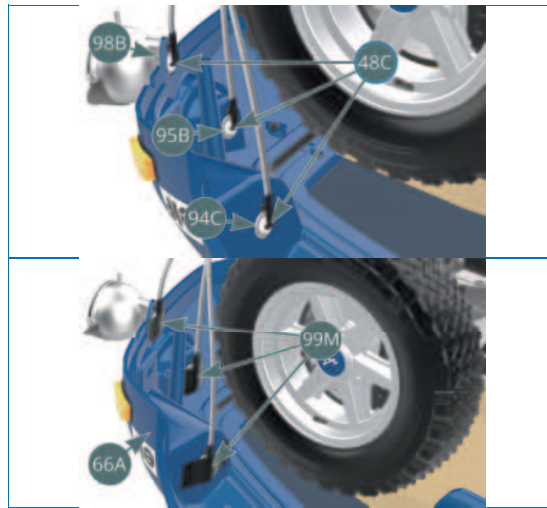
Connect the three LED lightbulbs of the shortest cable 48C into the left headlights (93C, 95A and 97B), then secure the cables to the body (66A) with adhesive tape (99M) (illustrations above).





**Step 3**

Connect the three LED lightbulbs of the longest cable (48C) into the right headlights (98B, 95B and 94C), then secure the cables to the body (95A) with adhesive tape (99M) (illustrations above).



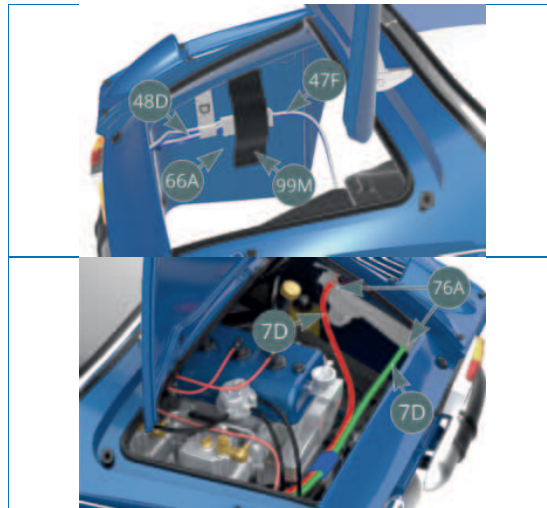
**Step 4**

Then attach the longest cable (48C) to the inside of the front of the body (66A) with adhesive tape (99M). At the rear of the car, connect cable H (42J) (red-black) into the slot on the inside of the rear body panel (65A), then secure the cable with adhesive tape (99M).



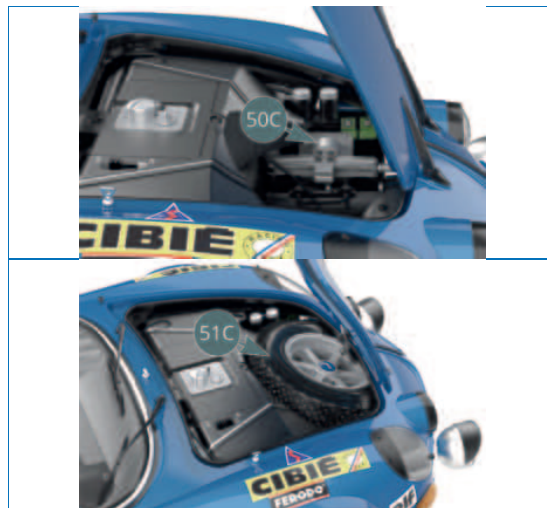
**Step 5**

Connect cables D (48D)(47F) (blue-white) then secure them to the left rear inner wall of the engine compartment with adhesive tape (99M). Carefully bring the body and chassis together, then open the engine cover and attach the two oil lines (7D) (highlighted in red and green) to the side of the oil cooler fan housing (76A).

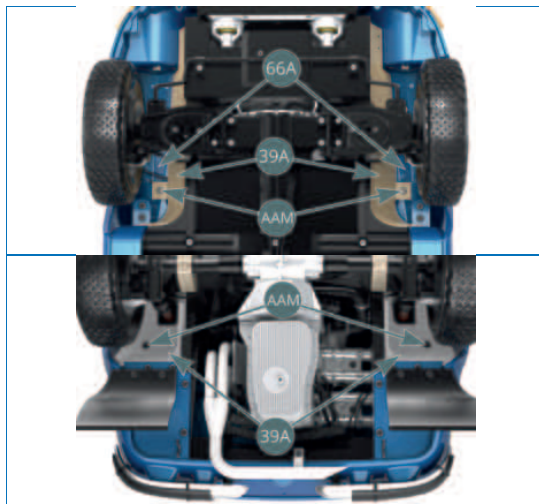


**Step 6**

Open the front hood and place the jack (50C) and spare wheel (51C) in the front compartment (illustrations above).

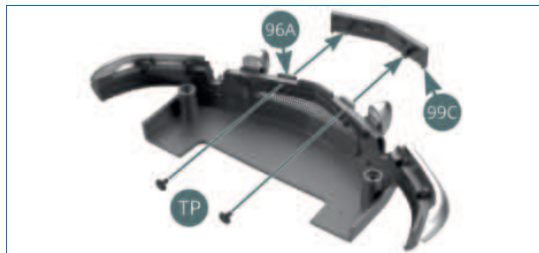


Assemble the body and chassis, then secure the chassis floor (39A) to the body (66A) with two AAM screws near the front wheels and two AAM screws near the rear wheels (Illustrations above).



Step 8

Position the license plate holder (99C) on the front rocker panel (96A) and secure with two TP screws.



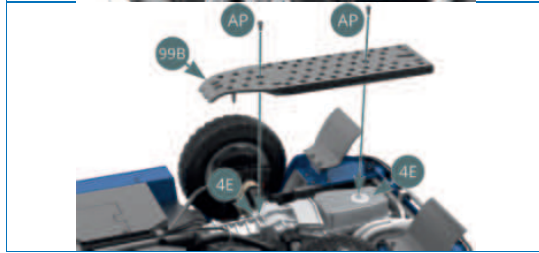
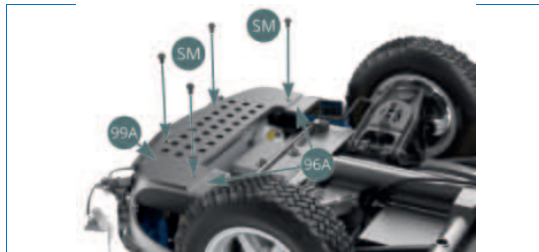
Step 9

Position the front rocker panel (96A) on the bodywork pillars (66A) placing the right (97E) and left (97F) fog light supports on the pads of the right (98A) and left fog light housings (97A), then secure with two IM screws.



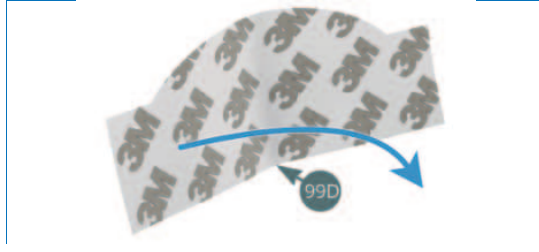
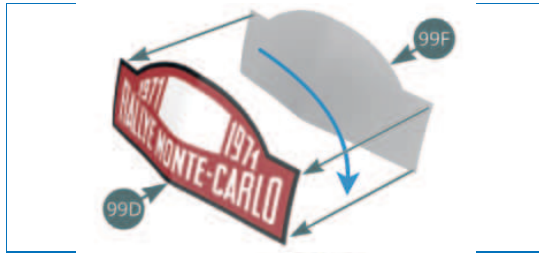
Step 10

Position the engine protection plate (99A) on the front rocker panel (96A) and secure with four SM screws. Position the transmission protector plate (99B) on the oil pan and transmission (4E), then secure it with two AP screws.



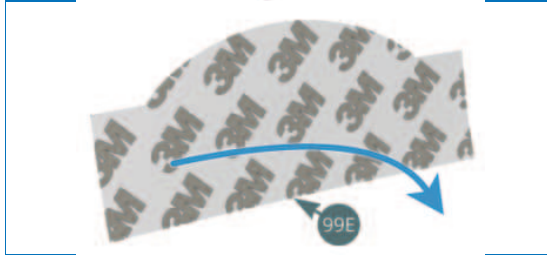
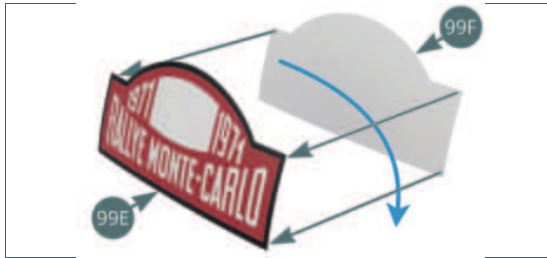
Step 11

Remove the paper backing (one side only) from the double-sided adhesive (99F) and attach it to the back of the front rally plate (99D). Slightly bend the front rally plate (99D) to fit the curve of the front of the body (66A). Then remove the paper backing of the other side of the double-sided adhesive and attach the front rally plate (99D) to the body (66A).





**Step 12**  
 Remove the paper backing (one side only) from the double-sided adhesive (99F) and attach it to the back of the rear rally plate (99E) (first detach the rally plate of its rectangular support). Slightly bend the rear rally plate (99E) to fit the curve of the engine cover (89A). Then remove the paper backing of the other side from the double-sided adhesive and attach the rear rally plate to the engine cover (89A).



**ASSEMBLY DIAGRAM**



**GENERAL VIEW**



**OPERATING TEST**

**Step 1**

Make sure the batteries are placed in the battery compartment. Place the battery switch in the "ON" position (red arrow). Open the left door and check that the cabin lighting turns on (red arrows). Press the start switch (62F) to turn on the other lights.



**Step 2**

Check that the taillights and headlights light up (red arrows).



**Step 3**

Check that the dashboard instrument backlight functions (red arrows). Push the gear lever (62D) down to verify that the reverse light switches on.



**Step 4**

The reversing light is on. After having tested the working of the electrical controls, turn the battery switch to the "OFF" position. Make sure to remove the batteries from their compartment in case of prolonged non-use so that they do not leak.



## Kit 100 - Installing the trunk lock and applying the final set of stickers

### Parts of number 100

- 100A Trunk lock
- 100B Support stand (x 4)
- 100C Sticker front registration plate car #9 (x 2)
- 100D Sticker front registration plate car #22 (x 2)
- 100E Sticker front registration plate car #28 (x 2)
- 100F Sticker rear registration plate car #9 (x 2)
- 100G Sticker rear registration plate car #22 (x 2)
- 100H Sticker rear car registration plate car #28 (x 2)
- 100I Sticker roof car #28 (x 2)



### Step 1

The application of car sticker set #9 is given as an example. Apply the front license plate sticker (100C) of car #9 to the license plate holder (99C).



### Step 2

Detach the sticker (99G) of car #9 including its top film from the paper support. Apply it to the front rally plate (99D), then remove the top film.



### Step 3

Apply the left sticker (97G) "driver names" of car #9 to the top of the left wing of the body (66A).



### Step 4

Apply the right sticker (97H) "driver names" of car #9 to the top of the right wing of the bodywork (66A).



### Step 5

Apply the door sticker (98G) which is in two parts from car #9 to the right door (85A) using the positioning marks.



### Step 6

Apply the roof sticker (99J) of car #9 to the right corner of the roof of the body (85A) using the positioning marks.



**Step 7**

Apply the door sticker (98G) which is in two parts of car #9 to the left door (98A) using the positioning marks.



**Step 8**

Apply the roof sticker (99J) of car #9 to the left corner of the roof of the body (98A) using the positioning marks.



**Step 9**

For car #88 only, apply the roof sticker (99J) to the roof of the body (98A).



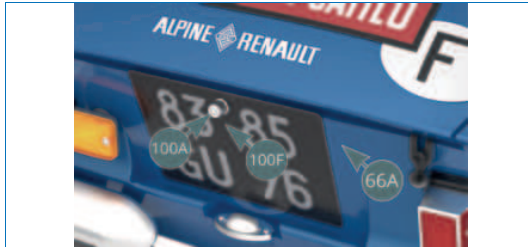
**Step 10**

Apply the rear license plate sticker (99F) from car #9 to the rear panel of the body (98A), making sure to correctly align the openings in the plate and rear panel.



**Step 11**

Place the trunk lock (100A) over the rear registration plate sticker (99F) of car #9 and on the rear panel of the body (98A).



**Step 12**

Detach the sticker (99G) (car #9) including its top film from the paper support. Apply it to the rear rally plate (99E), then remove the top film.



**Step 13**

Use the four support stands (100B) to raise the car.



**ASSEMBLY DIAGRAM**





GENERAL VIEW



EXOCOLLECTIONS thanks you for your loyalty and hopes that you had a lot of fun building your ALPINE A110 1600Si! The adventure continues... Find us on [EXOCOLLECTIONS.COM](http://EXOCOLLECTIONS.COM) WITH OUR NEXT FULL KITS!