

# Harley-Davidson

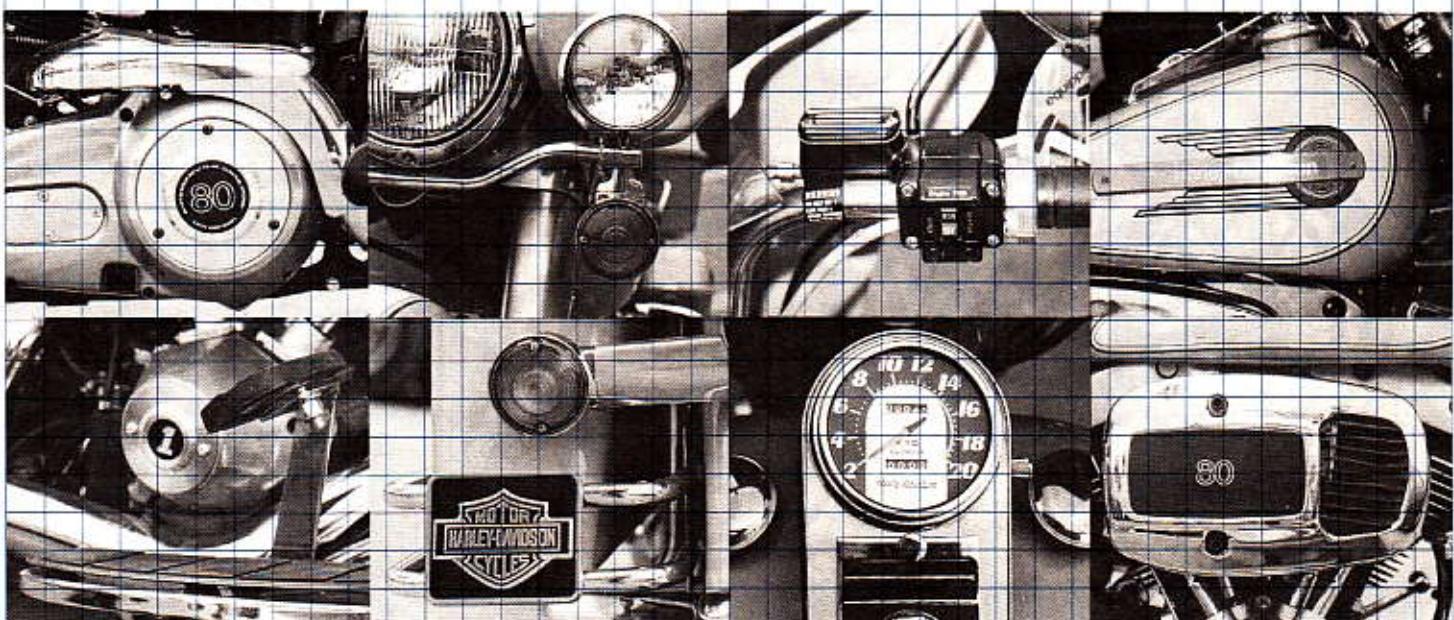
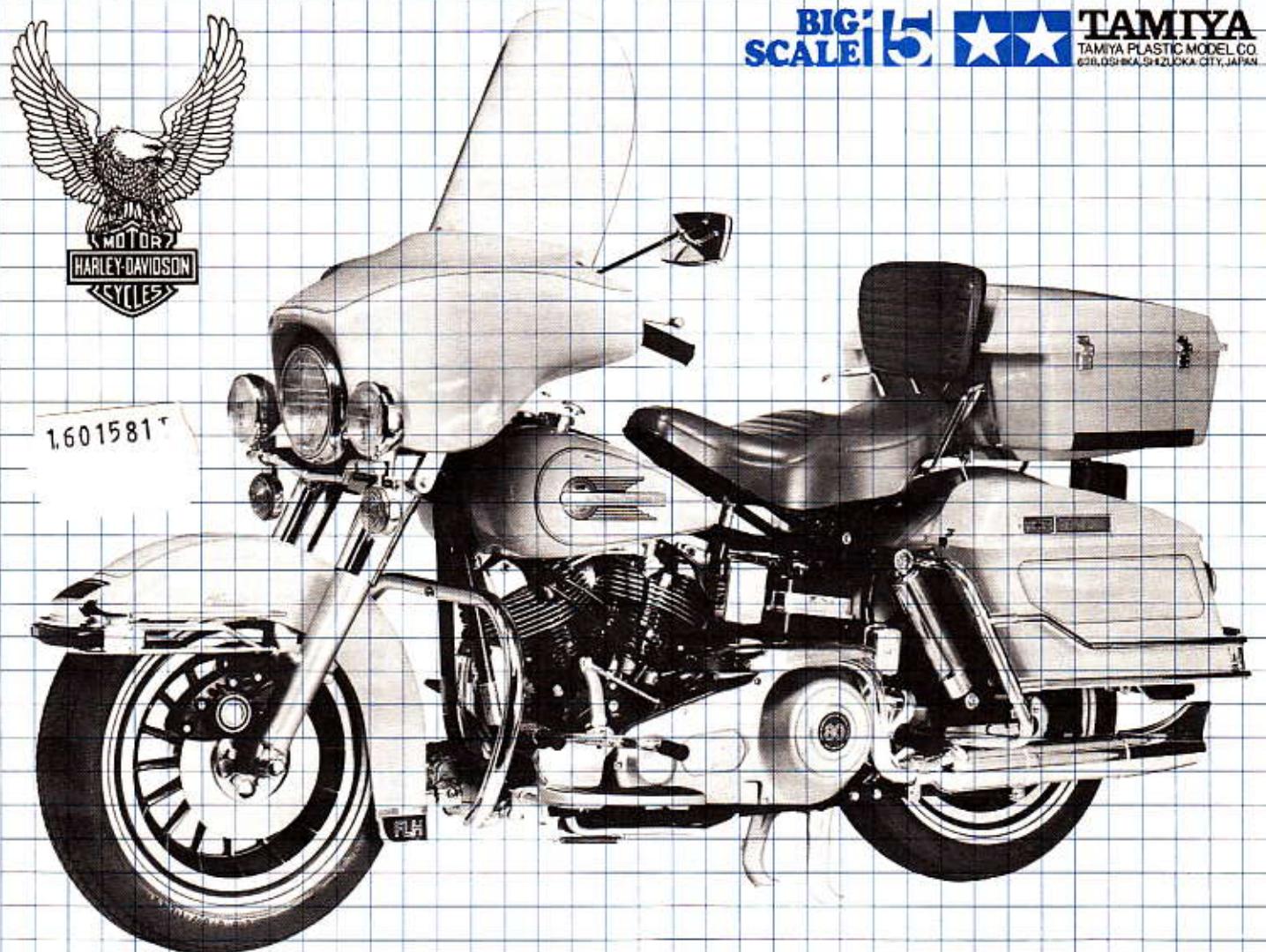
## FLH Classic

AMF  
1/6th SCALE

BIG SCALE 1/5



TAMIYA  
TAMIYA PLASTIC MODEL CO.  
620, OSAKA SHI, ZUOKA CITY, JAPAN



# Harley-Davidson FLH Classic

By courtesy of the  
Harley-Davidson Motor Company, Inc.



In 1901 two young men, William S. Harley and Arthur Davidson, became interested in making motorcycles and were later joined by Davidson's two brothers. They had only minimal technical data to follow, insufficient tools and lack of money. In spite of this, with the help of O. Evinrude, who was later successful in the development of outboard motors, these four men were able to achieve their dream of creating an entirely new kind of machine. Their first motorcycle had a 406cc engine offering about 3 hp and employing a belt drive system. Most of the main parts were hand made. In 1903 with the financial help of the Davidson brothers' father, a small workshop was built in their backyard. Three motorcycles are believed to have been built that year and in 1904, with an enlarged workshop, eight machines were manufactured. In 1906 a new big factory was built in Milwaukee, the site of the present company, and in 1907 the Harley Davidson Motor Company was formed. That year 150 vehicles were produced. The company tried actively to develop new techniques and released the first V twin engine model in 1909, a clutch mechanism in 1912 and a drum brake and two-speed transmission in 1914. In 1915 they succeeded in developing a revolutionary three-speed transmission. The company began to enjoy world-wide fame when they started releasing models with a V twin engine. A 1200cc V twin engine vehicle was released in 1922 and an economical single engine type in 1926. In the 1930's demand for high-performance machines increased and in 1936 Harley Davidson added a 1300cc V twin engine model to their range. Soon after that, the 938cc OHV V twin engine model 61 was released. This had such advancements as semi-spherical combustion chambers and dry-sump system. The two world wars contributed in no small measure to the development of the company, and production of their military WLA 45 with a V twin engine of 738cc reached 90,000. After WWII small 125cc 2-stroke motorcycles and scooters were manufactured. Harley Davidson became the United States only motorcycle manufacturing company in 1953 when their rivals, Indian, ceased trading, and they further consolidated their position by absorbing Aermacchi of Italy in the 1960's. The FLH 80 Classic, the best model ever produced by Harley Davidson, made its debut in 1979. It is based on the FLH 120 Electra Glide. The "80" of the FLH 80 represents the engine capacity of 80 cubic inches (1,340cc). The Classic and Electra Glide models trace back to the OHV V twin engine model 74 (1200 cc) introduced in 1941. Improvements were

made to the model over the years: in 1948, an aluminium cylinder head and hydraulic tappets were used, in 1949 a telescopic front fork was adopted and the model was given the nickname "Hydra Glide"; in 1959 hydraulic rear dampers were introduced and the nickname changed to "Duo Glide." An electric starter was utilised in 1965 and the engine output increased to 65 hp. This model was given the name "Electra Glide." The engine output was further increased to 66 hp in 1968 and hydraulic disc brakes were fitted to both wheels in 1972. The Electra Glide attracted many fans and was at the time considered the best Harley Davidson machine ever produced. In 1978, celebrating the 75th anniversary of the establishment of the Harley Davidson Motor Company, a limited number of motorcycles with a V twin engine of 1340cc based on the Electra Glide, were produced. In 1979, the 80 series, equipped with the same 1340cc engine, was put into mass production, and the FLH 80 inherited the position of king of motorcycles from the Electra Glide. The FLH 80 does not have anything remarkably new in either composition or mechanism, but is an extremely stable and reliable vehicle. The Classic offers a maximum output of 71 hp with a top speed of about 170 km/h. It is not a sports machine, but is a two-wheeled cruising vehicle for long-distance touring and is vastly suited to the enormous distances covered by an established road network in the United States. The characteristic is typified by its large windshield, comfortable saddle with its unique riding position, large saddle bags and large tour pak. The tough 1340cc engine and the big body, 2m 40cm in overall length and more than 340kg in weight, make for easy, effortless and comfortable driving, and long distance touring becomes more enjoyable. Available usually in two-tones of cream and brown, the FLH 80 Classic can also be found in black and dark silver metallic colouring.

\* \* \*

1901 interessierten sich zwei junge Männer, William S. Harley und Arthur Davidson, für Motorräder herzustellen. Später kamen dann noch die zwei Brüder Davidsen dazu. Sie hatten nur wenigen Daten zu folgen, unzureichendes Werkzeug und vor Allem wenig Geld. Trotzdem wurden diese vier Männer erfolgreich und konnten ihren Traum verwirklichen durch die Hilfe von O. Evinrude, dem Erfinder der Außenbord-Motoren.

Ihre erste Maschine hatte einen 406 cc Motor mit etwa 3 PS, der Antrieb erfolgte mit einem Treibriemen. Die meisten Teile waren "handmade." Mit finanzieller Hilfe des Vaters der Brüder Davidson

konnte 1903 eine kleine Werkstatt in ihrem Hinterhof eröffnet werden.

Drei Motorräder wurden in diesem Jahr gebaut, 1904 in einer größeren Werkstatt bereits acht. Eine große Fabrik wurde 1906 in Milwaukee gebaut (Sitz der heutigen Firma) und 1907 konnte die Harley Davidson Motor Company gegründet werden.

150 Motorräder konnten in diesem Jahr bereits gebaut werden.

Die Firma entwickelte neue Techniken und 1909 konnte das erste V2 Modell gebaut werden, ein Kupplungsmechanismus wurde 1912, eine Trommelbremse und eine 2-Gang Übertragung 1914 erfunden und gebaut. Das Jahr 1915 brachte die revolutionäre Dreigang-Schaltung.

Die Firma wurde weltbekannt mit dem Verkauf der V2 Motorräder. 1922 kam die 1200 cc V2 Maschine, und 1926 ein wirtschaftlicher Einzylinder.

In den 30er Jahren steigerte sich die Nachfrage nach leistungsstärkeren Maschinen und 1936 baute H.D. bereits eine 1300 cc V2 Maschine, gefolgt von der 938 cc OHV (obengesteuerte Ventile) V2-61 mit Verbrennungskammer und Trockensumpfschmierung. Auch die beiden Kriege konnte die Entwicklung der Firma nicht bremsen und das Modell WLA 45 V2 - 738 cc erreichte eine Produktion von ca 90.000 Stück. Nach 1945 wurden kleine 125 cc 2-Takt Motorräder und Motorroller hergestellt.

Als 1953 die Firma Indian den Verkauf einstellten wurde Harley Davidson der einzige Produzent in Amerika, der Motorräder herstellte. Auch die Übernahme der Firma Aermacchi in Italien konnte nur die Position Harleys festigen. Das beste Modell, das je von H.D. hergestellt wurde, die FLH 80 Classic, kam 1979 auf den Markt, und basiert auf der FLH 120 Electra Glide.

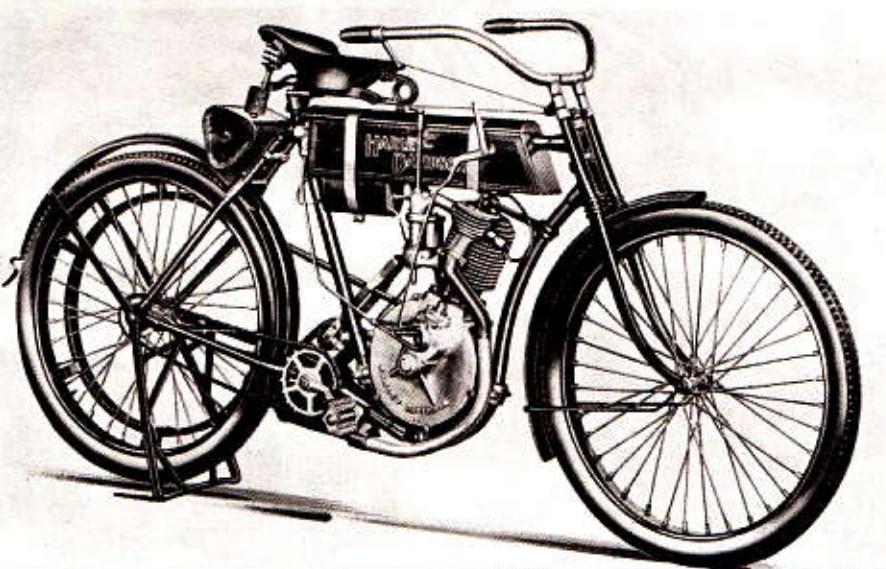
Die Zahl "80" bedeutet 80 cub. inches = 1340 cc. Die Classic und die Super Glide gehen beide auf das OHV 2 Zylinder Modell 74 (1200 cc) welche bereits 1941 hergestellt wurde. Natürlich wurden im Laufe der Jahre Verbesserungen an diesem Modell gemacht: 1948 Aluminium Zylinderkopf und hydraulische Ventilstössel, 1949 Teleskopvorderradgabel und den Spitznamen "Hydra-Glide." 1959 kamen hydraulische Stoßdämpfer und der Spitzname wurde in "Fuo-Glide" abgeändert. 1965 wurde der elektrische Starter eingebaut und die Motorleistung auf 65 PS erhöht. Neuer Name nun: Electra-Glide. 1968 erfolgte die Auslieferung mit 66 PS und 1972 erhielten die Bremsen hydraulische Scheibenauflösung.

Es war die beste Maschine, die Harley Davidson mit der Electra-Glide bis jetzt hergestellt hat. 1978, 75-jähriges Firmenjubiläum, wurde eine begrenzte Anzahl mit dem V2 1340 cc Motor hergestellt. Die 80er Modelle wurden 1979 auch mit dem gleichen 1340 cc Motor produziert und in Massen hergestellt, und die FLH 80 wurde die Königin der Motorräder.

Am Mechanismus gibt es nichts bemerkenswertes Neues, aber die FLH ist eine äußerst stabile und zuverlässige Maschine. Die Classic bringt eine max. Leistung von 71 PS mit 170 km/Stde. Es ist keine Sportmaschine, aber ein Motorrad für lange Strecken und für die enormen Entferungen in den US bestens geeignet.

Auffällig ist das große Windschild, der bequeme Sitz, große seitliche Griffe und große Tourentaschen. Der starke Motor mit 1340 cc, die Größe mit 2,4 Metern und mehr als 340 Kilo Gewicht, macht es leicht, ohne Anstrengungen lange Touren zu fahren.

Die FLH wird in den Farben creme/braun oder schwarz/silbermetallic geliefert.





\* Study the instructions and photographs before commencing assembly.  
 \* You will need a sharp knife, a screwdriver, a file and a pair of pliers.  
 \* Do not break parts away from sprue, but cut off carefully with a pair of pliers.  
 \* Use cement sparingly. Use only enough to make a good bond.  
 \* Apply cement to both parts to be joined.

This mark shows the colour.

\* Vor Beginn die Bauanleitung studieren und den Nummern nach die Elemente zusammenbauen.

\* Bauteile nicht vom Spritzling abbrechen, vorsichtig abschneiden oder abzwicken, Teil vor Kleben zusammenhalten, auf genauen Sitz achten. Nicht zuviel Klebstoff verwenden. Kleine Teile hält man mit Pinzette fest.

\* Abziehbilder vorsichtig von der Unterlage im Wasser abschließen, auf richtigen Sitz achten und gut trocken lassen.

Zeichen für Bemalung

: Parts to be cemented  
 : hier ankleben

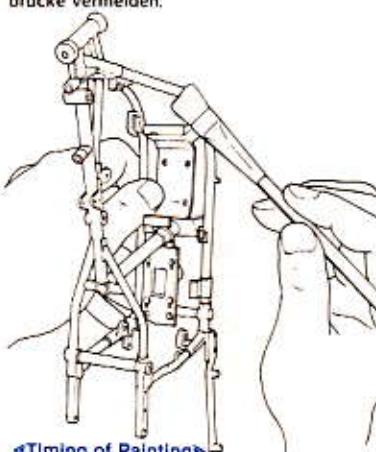
## PAINTING

### «Painting of Frame»

Paint black parts in black. Frame should be carefully painted one side at a time so as to not leave finger marks.

### «Bemalung des Rahmens»

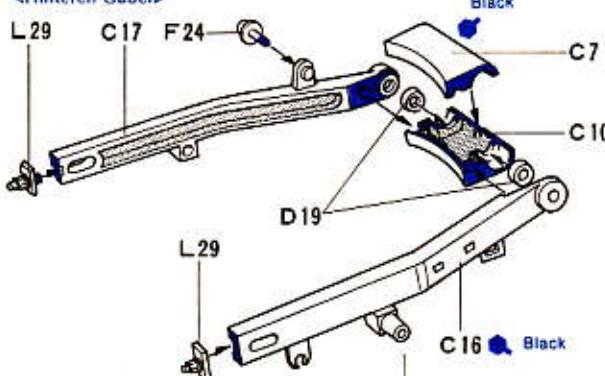
Alle schwarzen Teile in schwarz bemalen. Zuerst eine Seite so lassen sich Fingerabdrücke vermeiden.



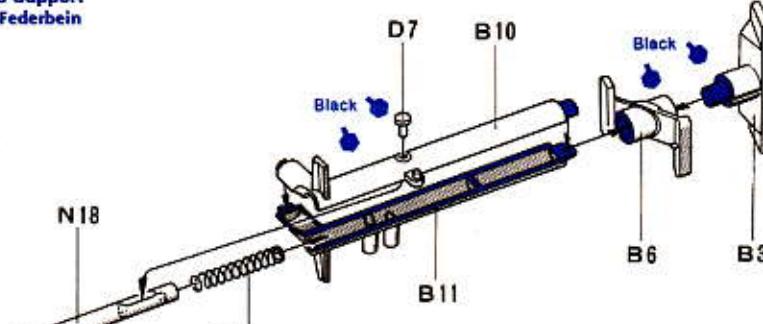
«Timing of Painting»  
 Parts to be painted in the same colour should be painted after being assembled. This is the tip for gaining the best result. Parts with adhesives forced out and loosened seams should be filed before painting. Direct your attention even to the smallest screw.

Teile die in gleicher Farbe bemalt werden, sollten nach dem Kleben bemalt werden. Vor dem Bemalen die Klebstoffreste entfernen. Auch auf das kleinste Detail achten.

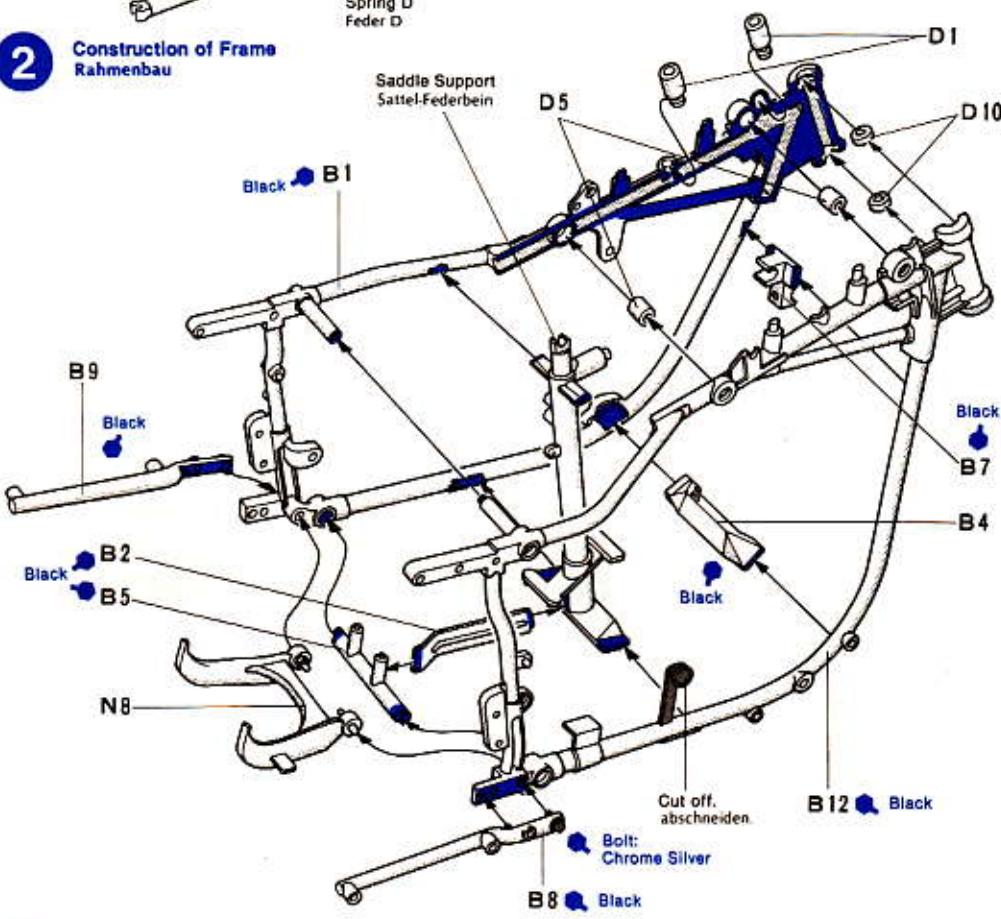
### «Rear Fork» «Hinterer Gabel»



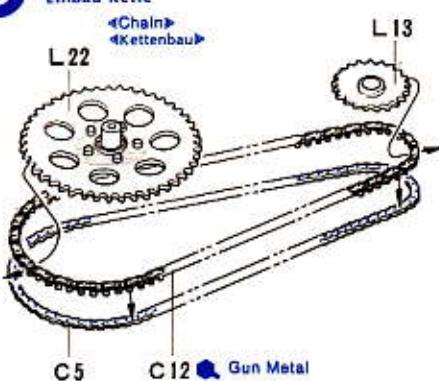
## 1 Saddle Support Sattel-Federbein



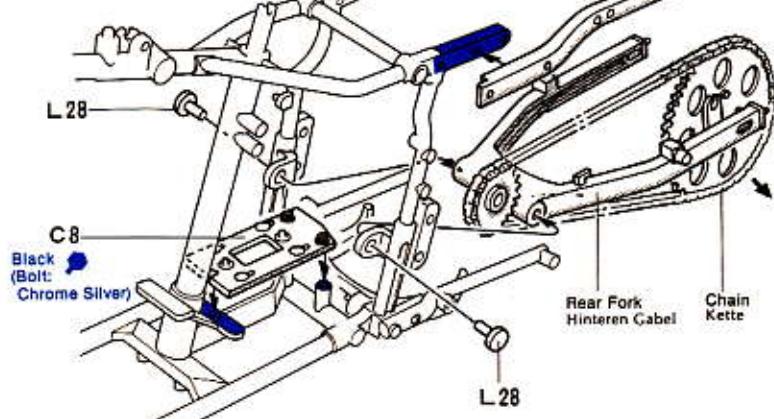
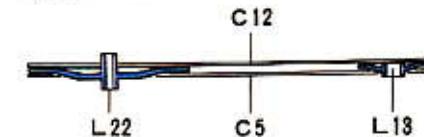
## 2 Construction of Frame Rahmenbau



## 3 Fixing of Chain Einbau Kette



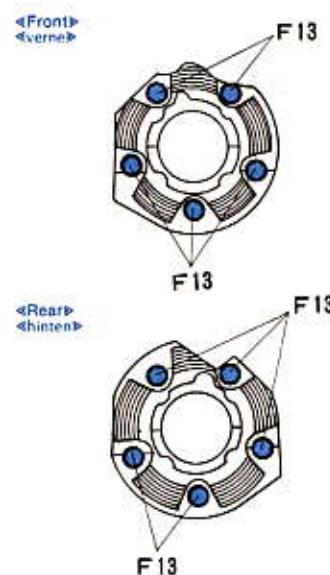
«Cross Section of Chain»  
 «Querschnitt Kette»



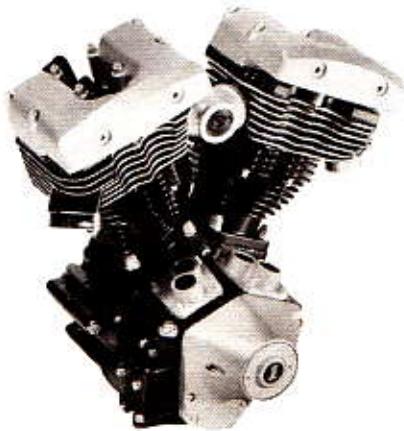
Hold small parts with tweezers to facilitate the work.  
Kleine Teile hält man mit Pinzette.



**5** <Cylinder 1>  
<Zylinder 1>

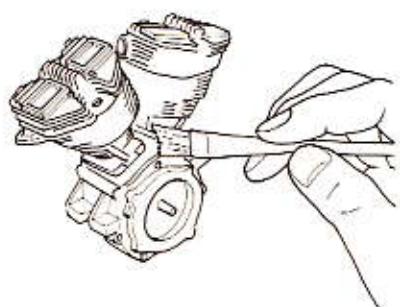


**7** <Completion of Engine>  
<Motor-Endmontage>

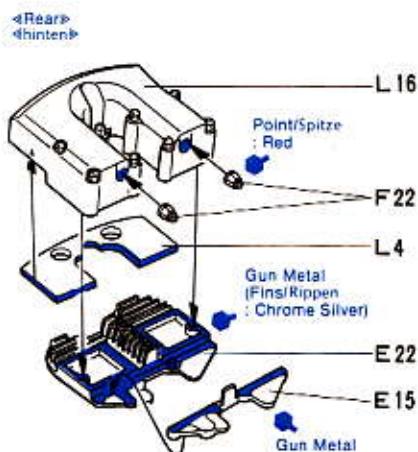
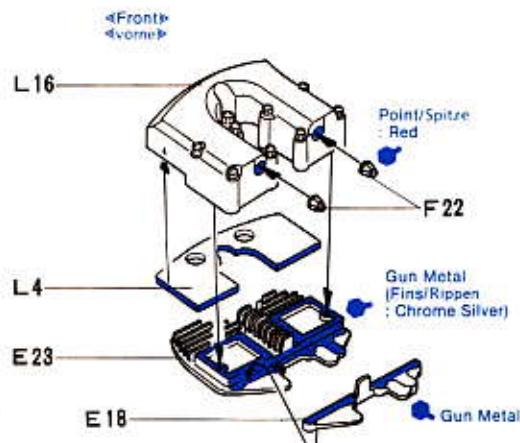


## PAINTING

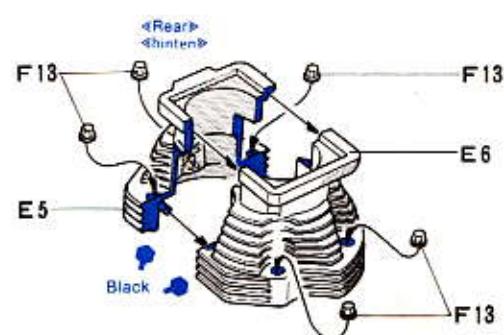
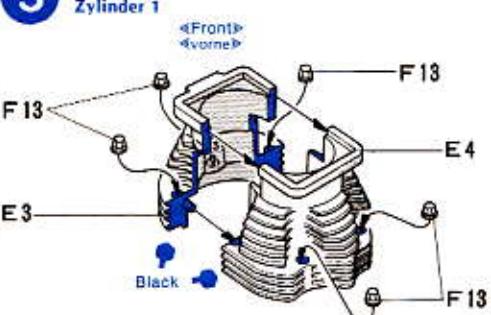
<Painting of Engine>  
<Bemalung Motor>  
It is recommended to paint the engine with a hard brush.  
Harten Pinsel verwenden.



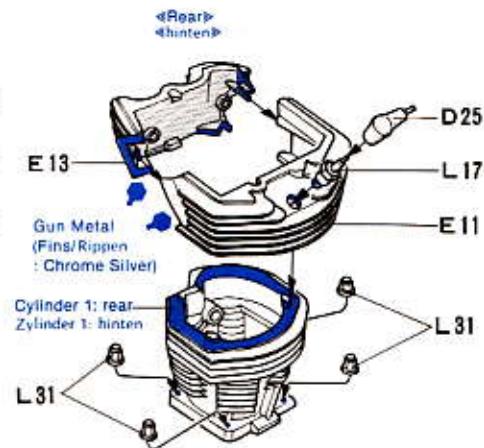
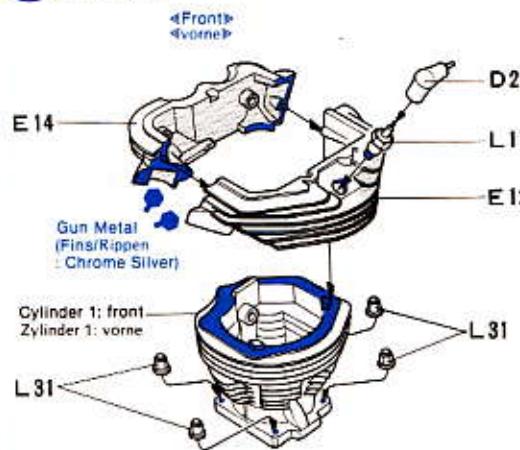
**4** Tappet Cover  
Ventil-Deckel



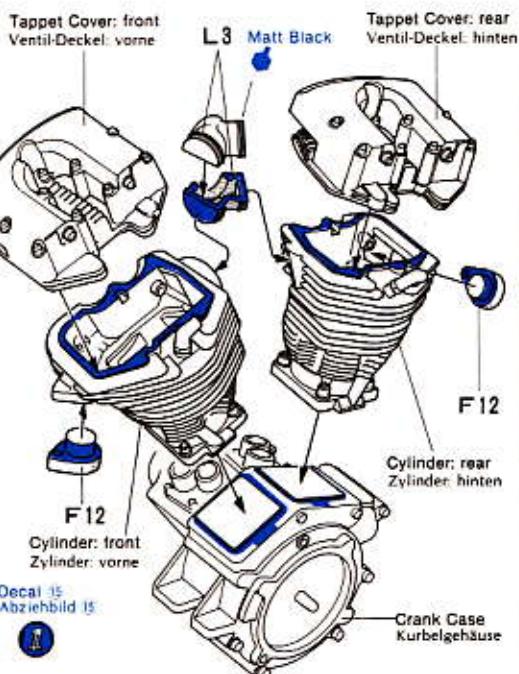
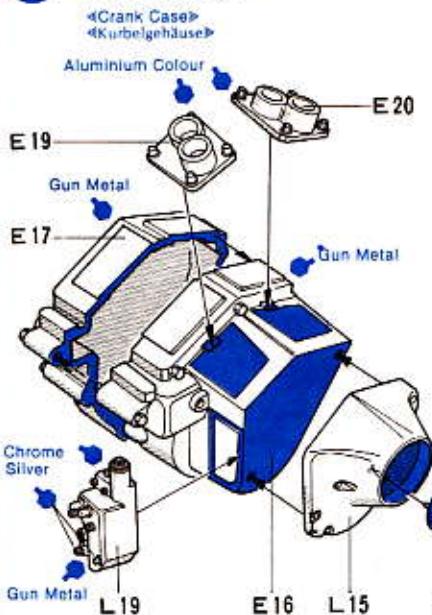
**5** Cylinder 1  
Zylinder 1



**6** Cylinder 2  
Zylinder 2



**7** Completion of Engine  
Motor-Endmontage



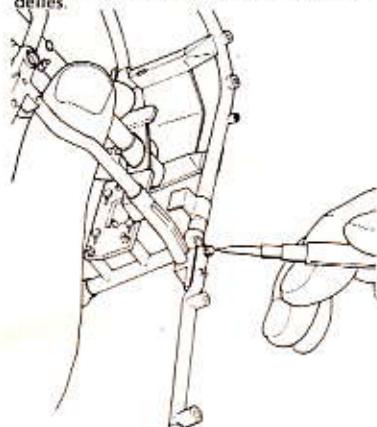
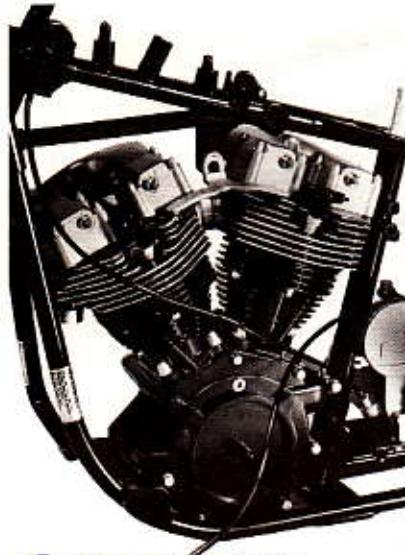
**PAINTING**

## «Painting Bolts»

All the bolts used in the frames and the engine are chrome plated. Paint them with care, since they serve to enhance to overall appearance of your finished model.

## «Bemalung der Bolzen»

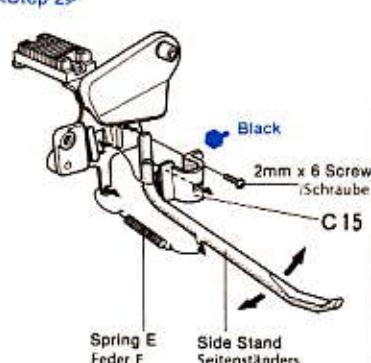
Alle Bolzen im Rahmen und Motor sind chrome-sorgfältig bemalten. Sie erreichen dadurch ein besseres Aussehen des Modells.

9 «Fixing of Engine»  
«Einbau Motor»10 «Fixing of Chain Case»  
«Einbau Ketten-Gehäuse»«Side Stand»  
«Seitenständer»

## «Step 1»

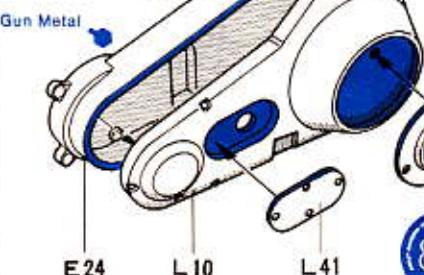


## «Step 2»

8 Chain Case  
Ketten-Gehäuse«Chain Case»  
«Ketten-Gehäuse»

Gun Metal

Gun Metal



Meter Cable  
(Thin Vinyl Pipe; 13cm)  
Tachowelle  
(Dünnes Vinylschlauch; 13cm)

«Gear Case»  
«Getriebe-Gehäuse»«Gear Case»  
«Getriebe-Gehäuse»

Aluminium Colour

E7

L9

E10

E1

E2

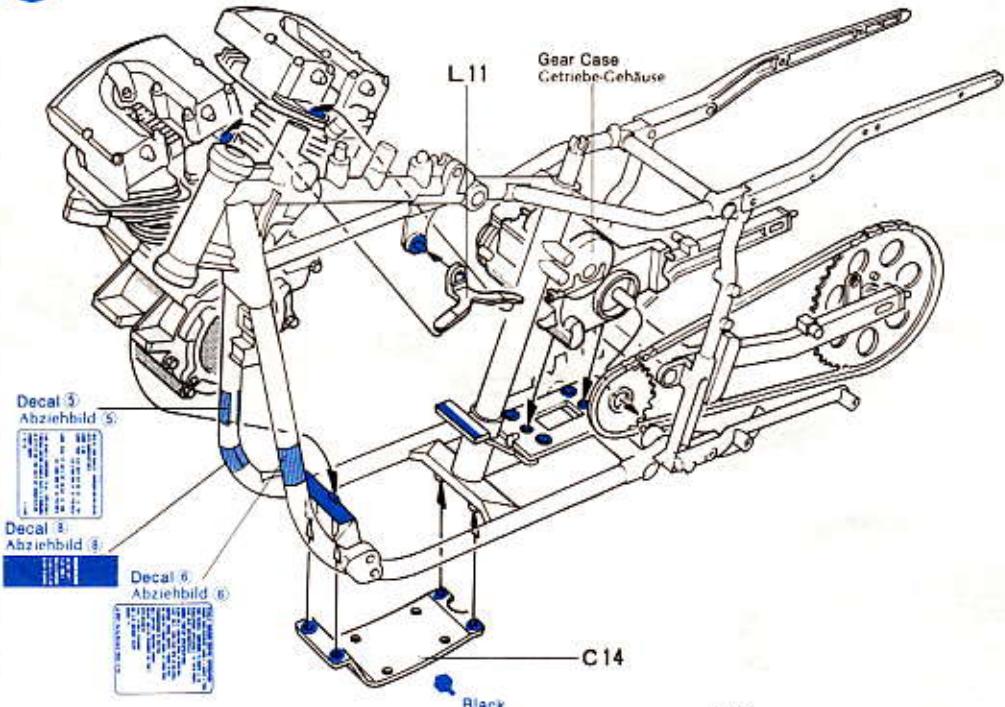
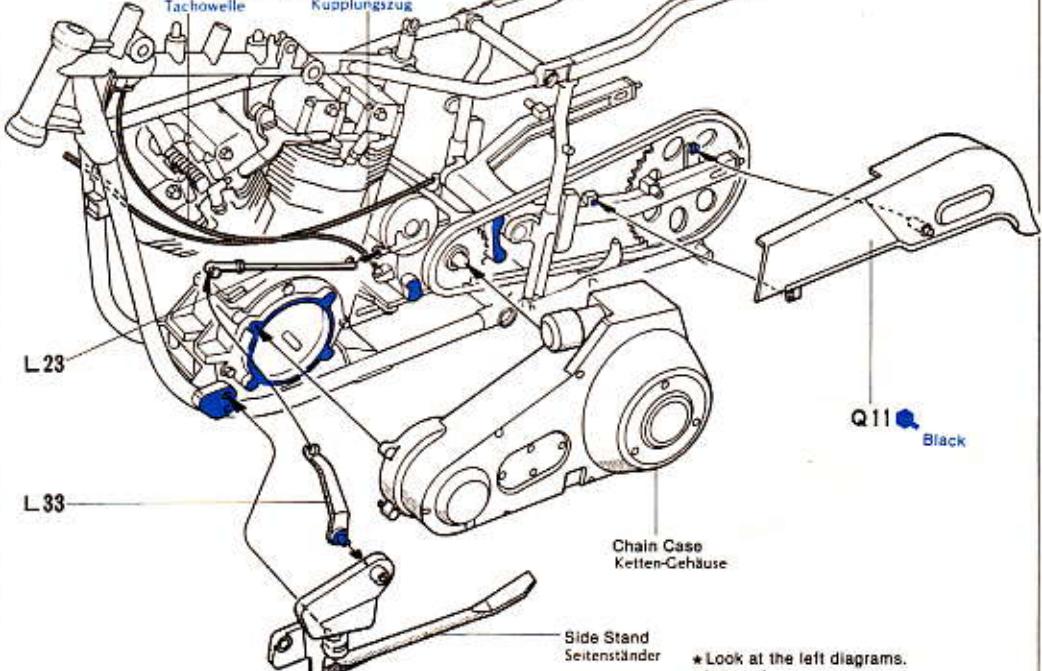
Aluminium Colour

L1

L38

L12

L1

Clutch Wire  
(Thin Vinyl  
Pipe; 27cm)  
Kupplungszug  
(Dünnes  
Vinylschlauch; 27cm)9 Fixing of Engine  
Einbau Motor10 Fixing of Chain Case  
Einbau Ketten-Gehäuse① Meter Cable  
Tachowelle② Clutch Wire  
Kupplungszug

**11** **Brake Pedal**  
Fussbremse



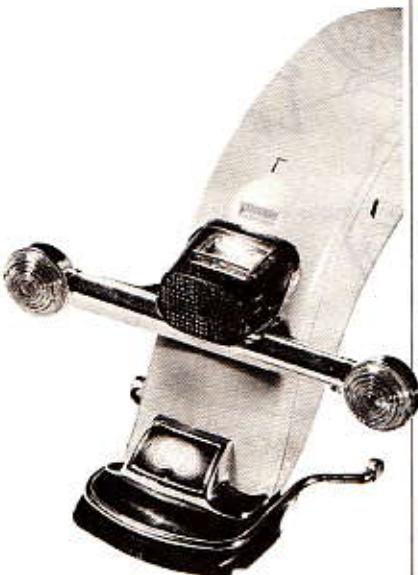
**12** **Fixing of Brake Pedal**  
Einbau der Fussbremse  
Fixing of L24  
Einbau der L24



Fixing of F15s  
Einbau der F15s

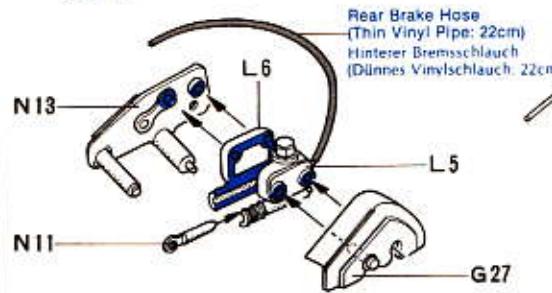


**14** **Rear Fender**  
Hinteren-Schutzblech

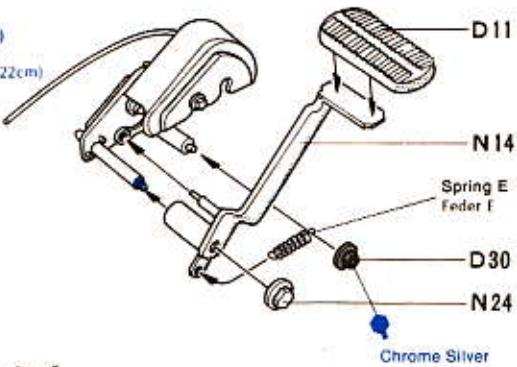


**11** **Brake Pedal**  
Fussbremse

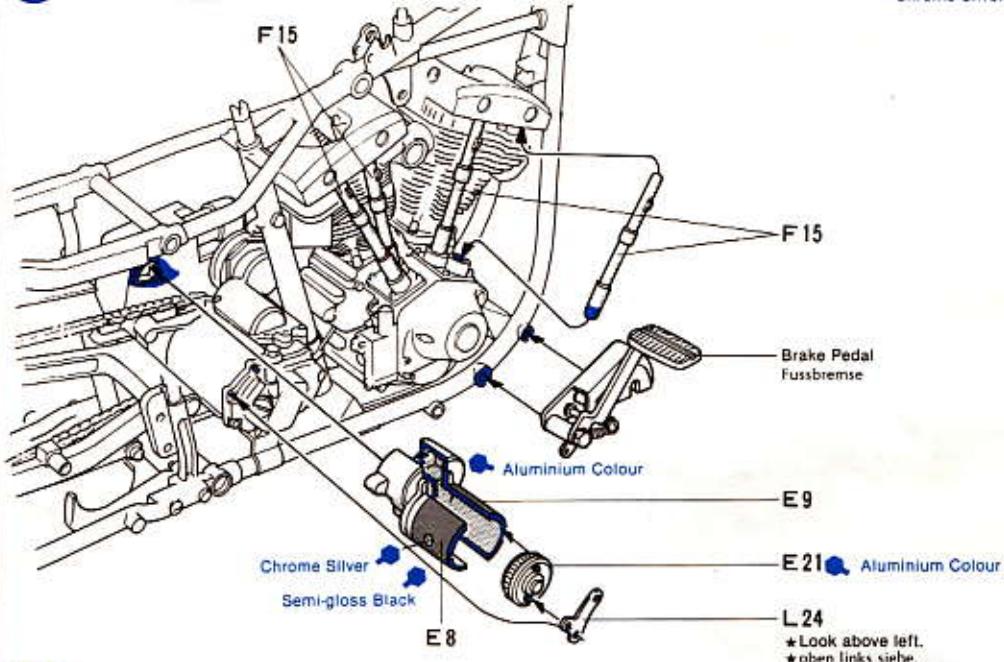
Step 1



Step 2



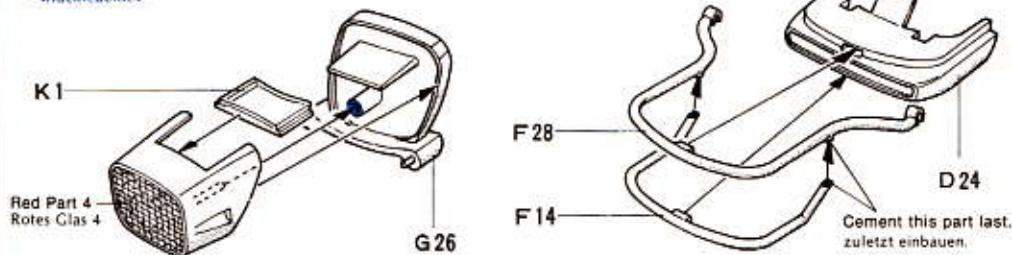
**12** **Fixing of Brake Pedal**  
Einbau der Fussbremse



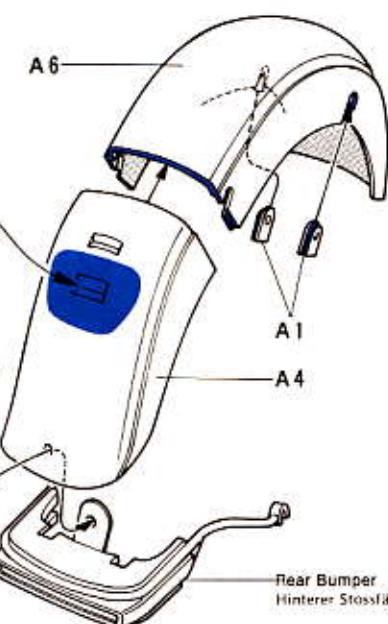
**13** **Rear Fender Parts**  
Hinteren-Schutzblech Teile

Tail Lamp  
Rückleuchte

Rear Bumper  
Hinterer Stoßänger



**14** **Rear Fender**  
Hinteren-Schutzblech



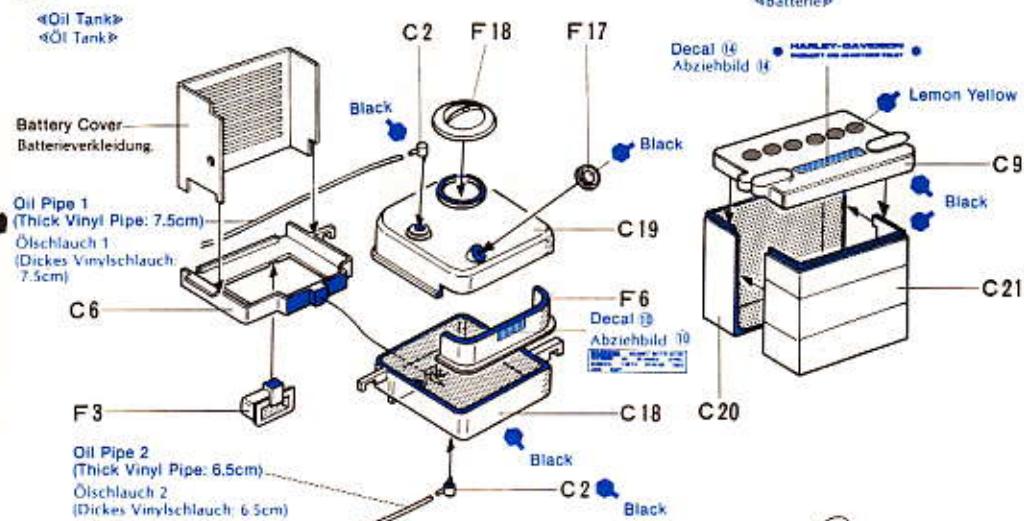
15

«Oil Tank and Battery»  
«Öl Tank und Batterie»



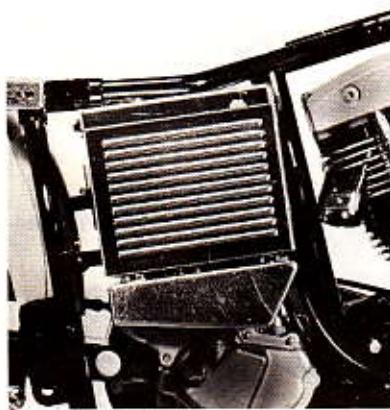
15

Oil Tank and Battery  
Öl Tank und Batterie



16

«Fixing of Rear Fender»  
«Einbau der Hinteren-Schutzbüchel»



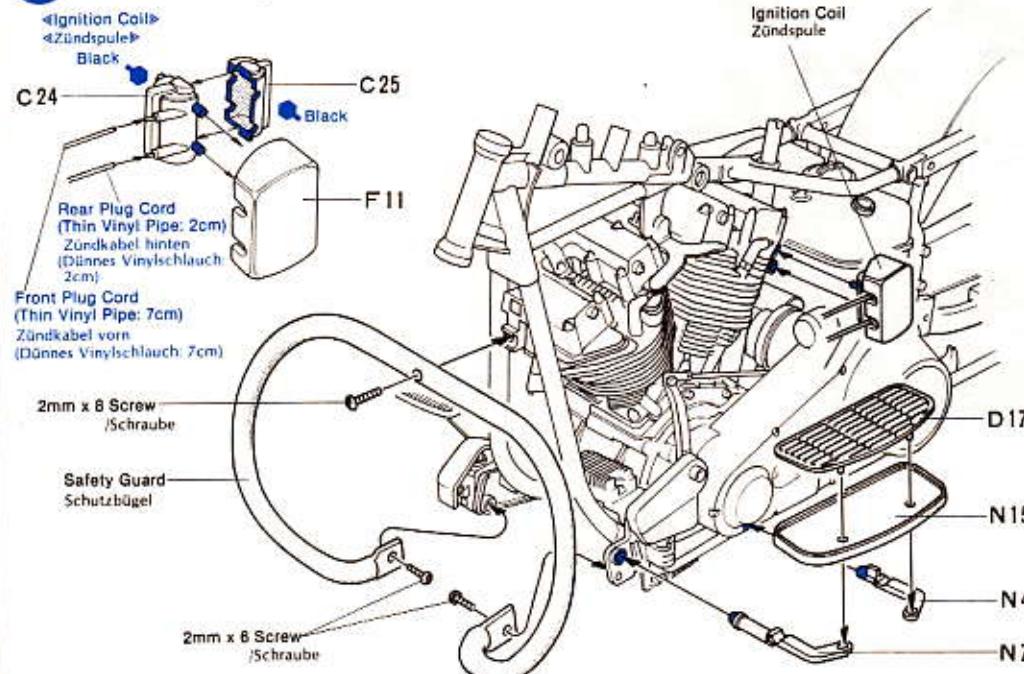
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Fixing of Rear Fender  
Einbau der Hinteren-Schutzbüchel



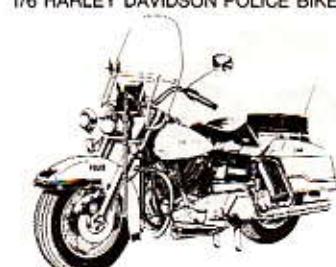
17

Fixing of Safety Guard  
Einbau der Schutzbügel



BUILT A COLLECTION OF TAMIYA  
PRECISION MOTORCYCLE MODELS

1/6 HARLEY DAVIDSON POLICE BIKE

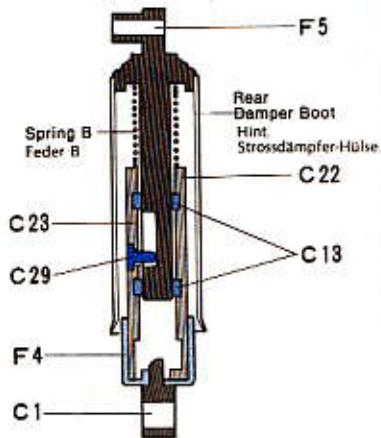


1/6 HARLEY DAVIDSON FXE 1200

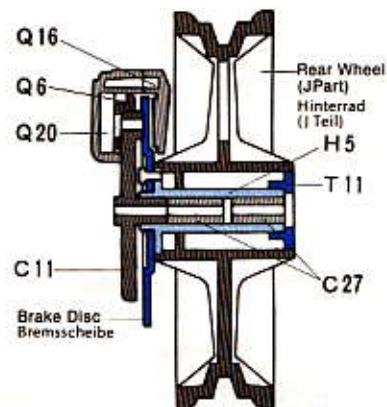


**18** «Rear Damper»  
«Hintere Stoßdämpfer»

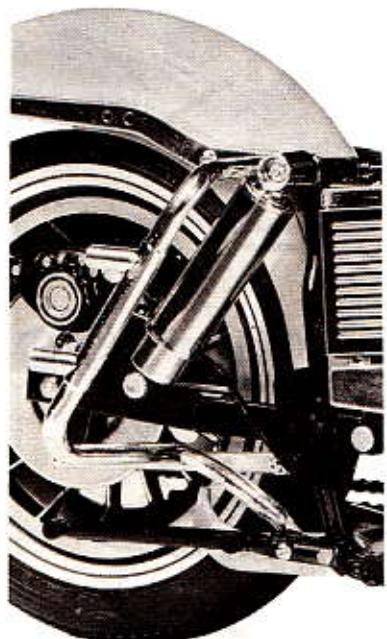
«Cross Section»  
«Querschnitt»



**20** «Rear Wheel»  
«Hinterrad»

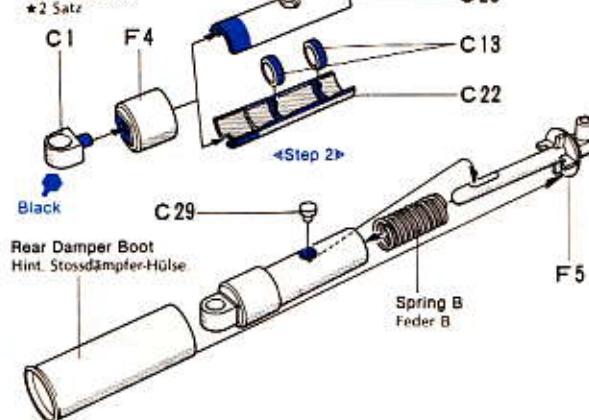


**21** «Fixing of Rear Wheel»  
«Einbau Hinterrad»

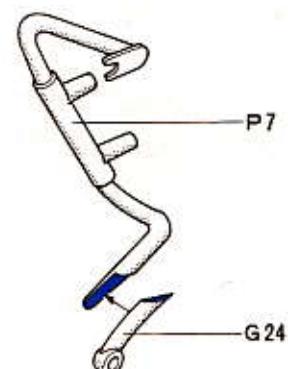


**18** Rear Damper  
Hintere Stoßdämpfer

«Step 1»  
★ Make 2 sets.  
★ 2 Sets

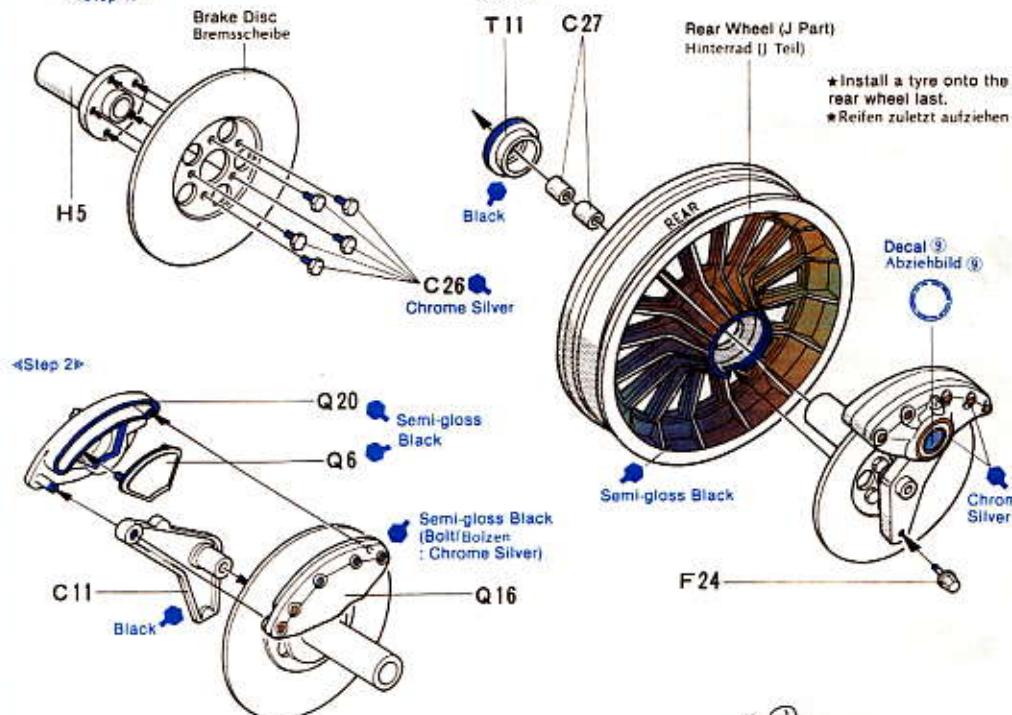


**19** Rear Bumper: right  
Hintere Fänger: rechts

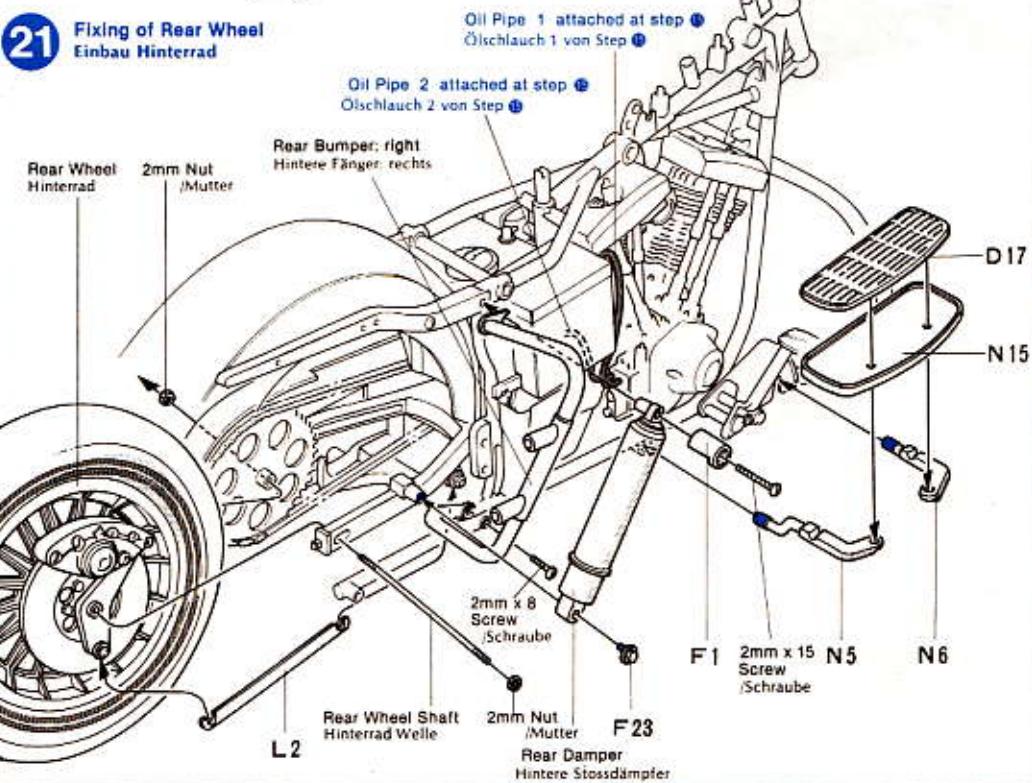


**20** Rear Wheel  
Hinterrad

«Step 1»



**21** Fixing of Rear Wheel  
Einbau Hinterrad

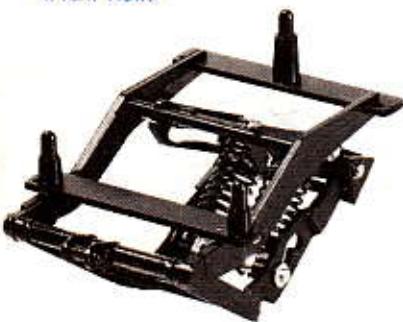


**22** «Spare Plug Case»  
«Zünkerzen Kasten»

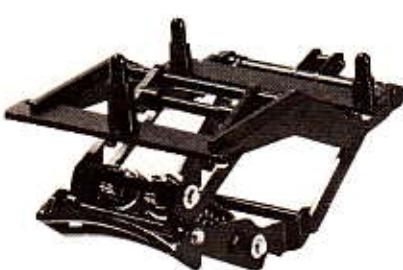


**23** «Saddle Frame»  
«Sattel-Rahmen»

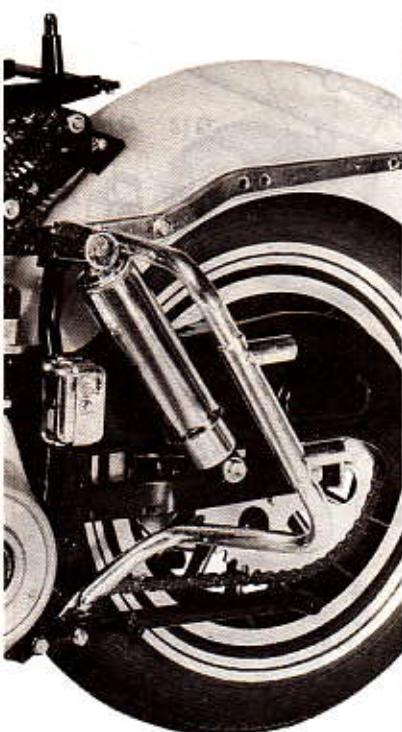
«Front View»



«Rear View»

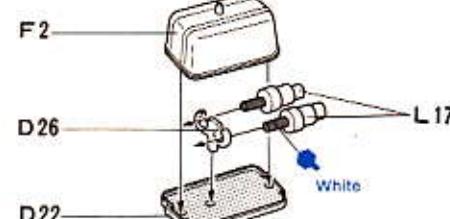


**24** «Fixing of Saddle Frame»  
«Einbau der Sattel-Rahmen»

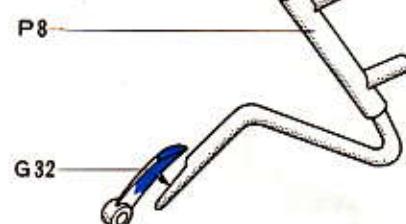


**22** Spare Plug Case  
Zünkerzen Kasten

«Spare Plug Case»  
«Zünkerzen Kasten»

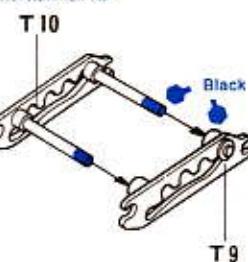


«Rear Bumper: left»  
«Hintere Fänger: links»

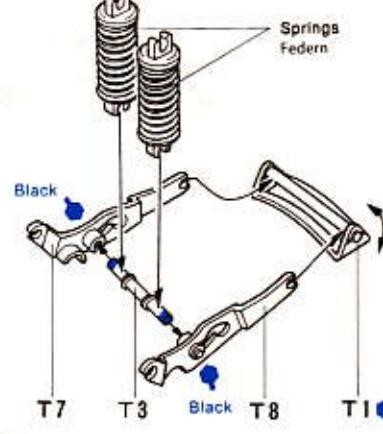


**23** Saddle Frame  
Sattel-Rahmen

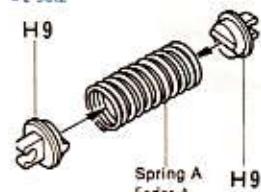
«Saddle Frame A»  
«Sattel-Rahmen A»



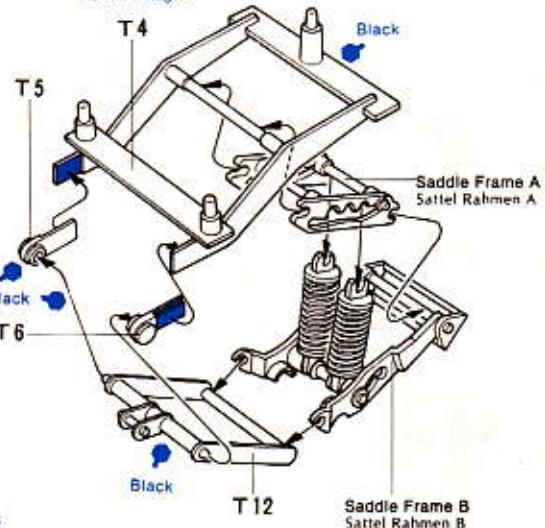
«Saddle Frame B»  
«Sattel-Rahmen B»



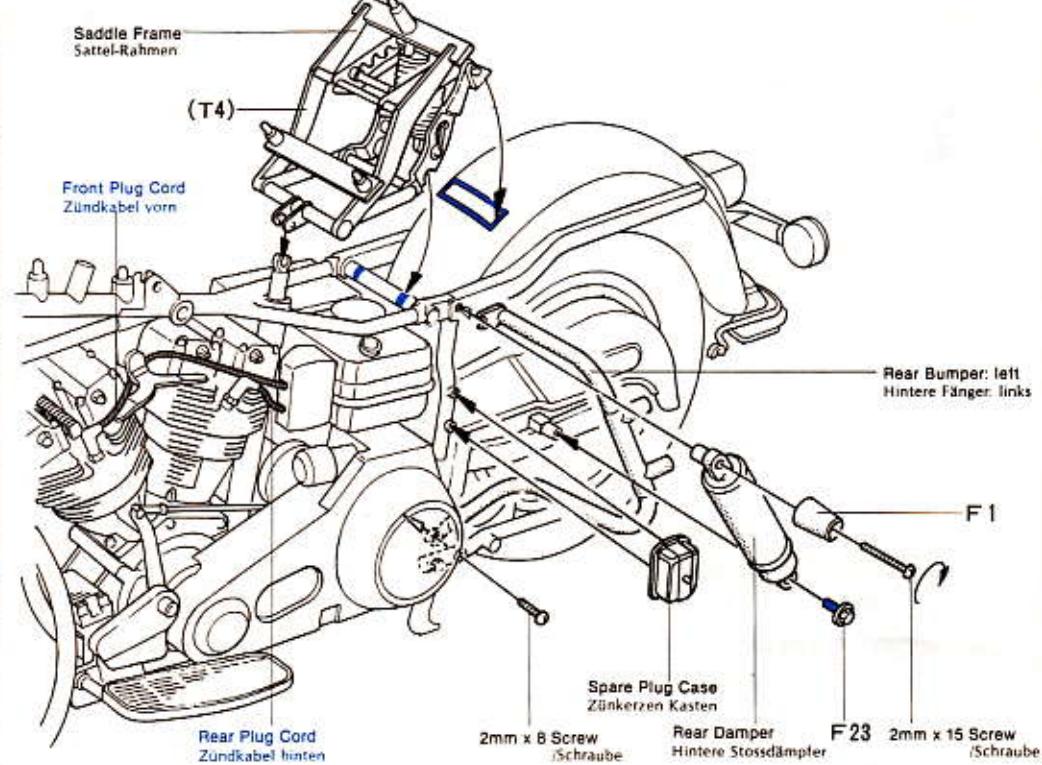
«Spring»  
«Feder»  
★ Make 2 sets.  
★ 2 Satz



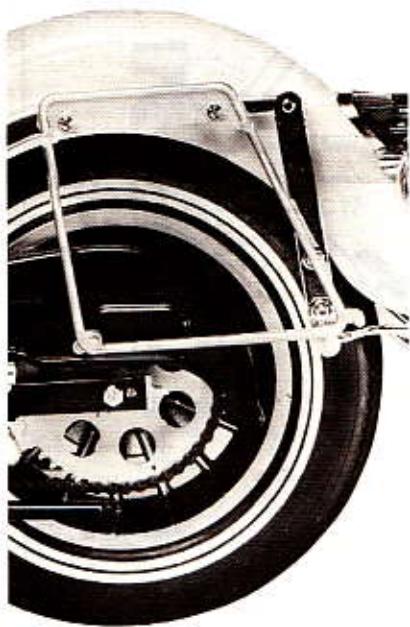
«Completion»  
«Endmontage»



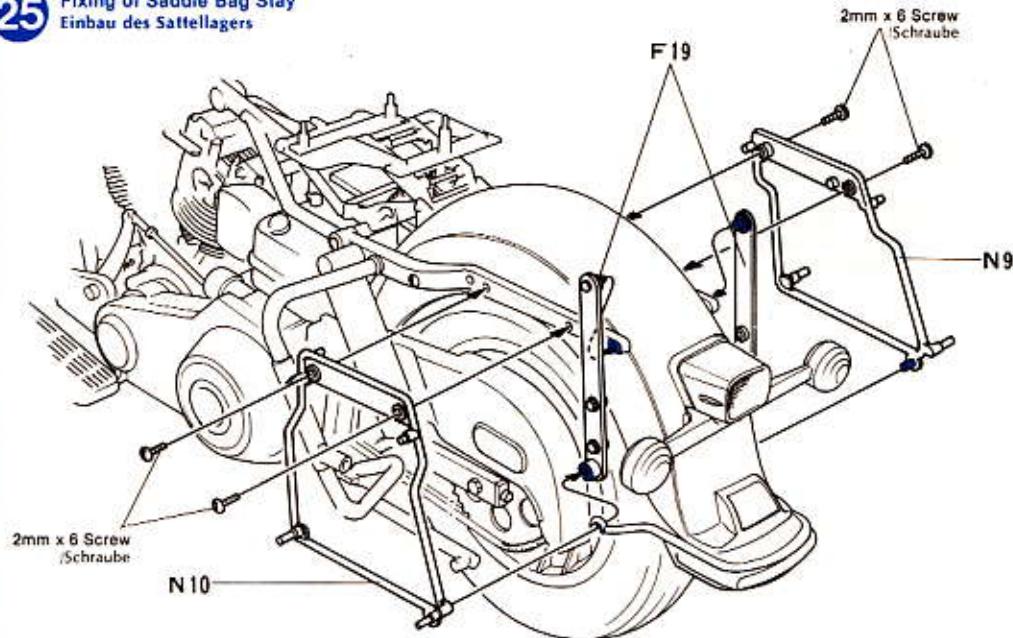
**24** Fixing of Saddle Frame  
Einbau der Sattel-Rahmen



**25** «Fixing of Saddle Bag Stay»  
«Einbau des Sattellagers»

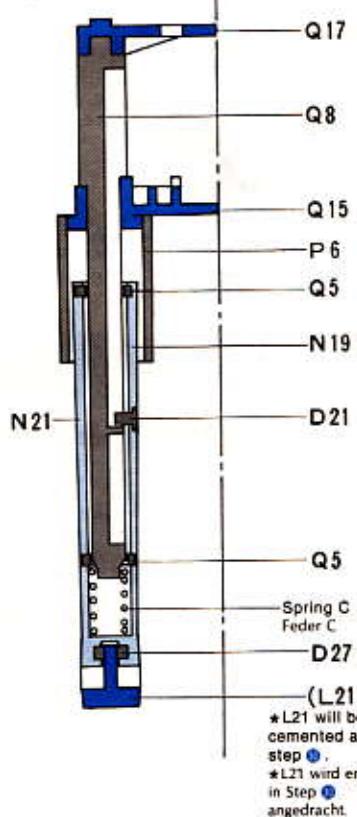


**25** Fixing of Saddle Bag Stay  
Einbau des Sattellagers



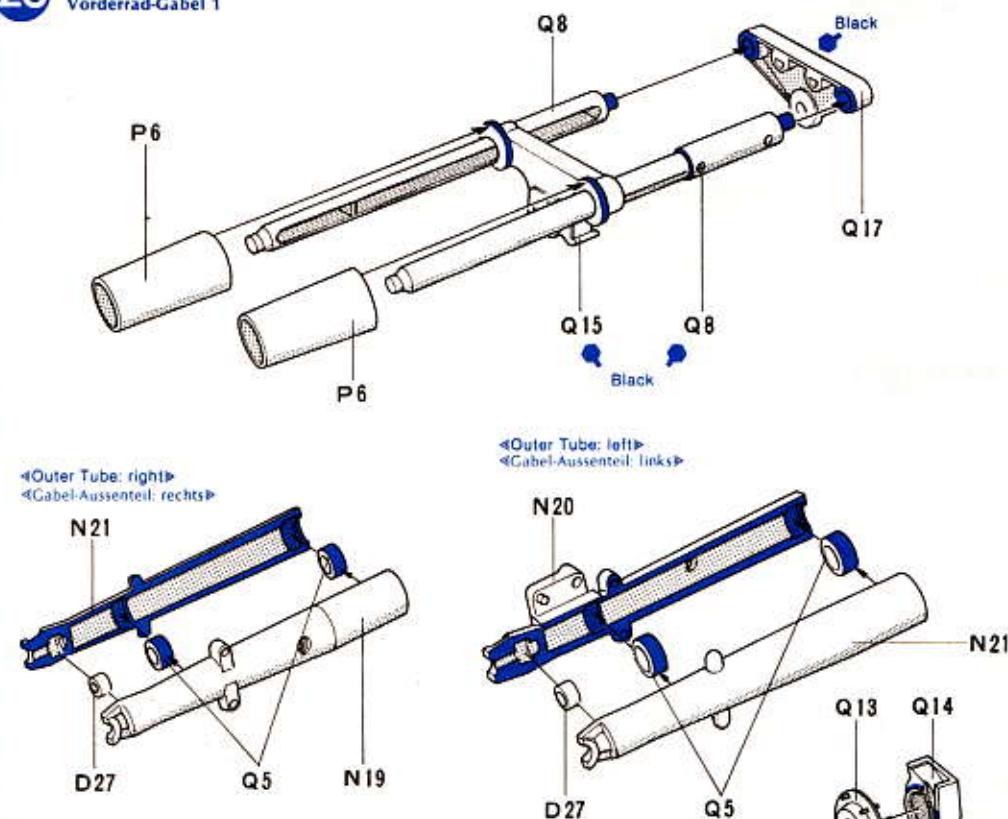
**27** «Front Fork 2»  
«Vorderrad-Gabel 2»

«Cross Section»  
«Querschnitt»

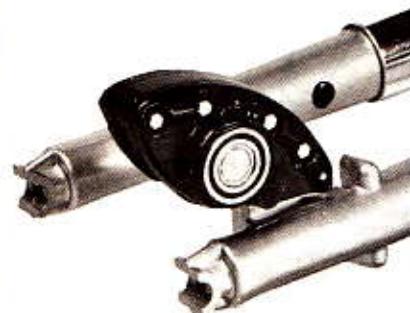
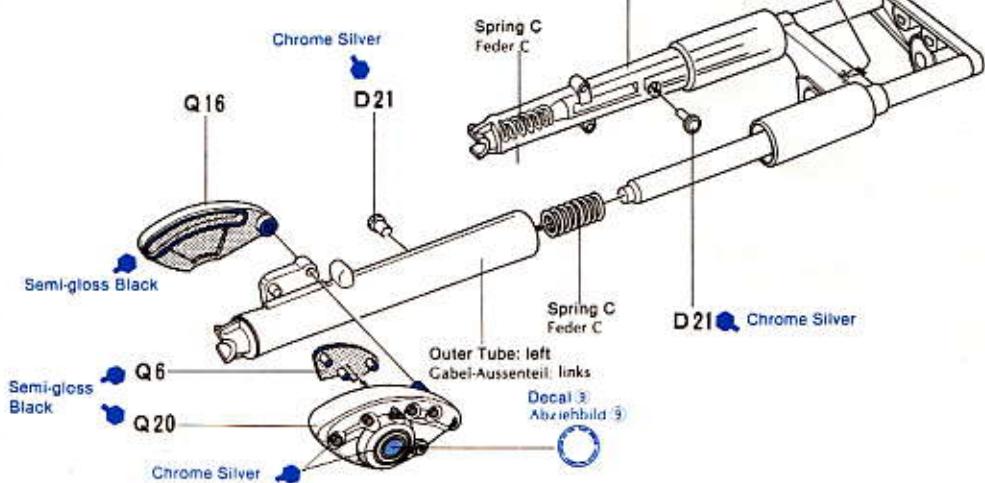


«Q16, Q20»

**26** Front Fork 1  
Vorderrad-Gabel 1



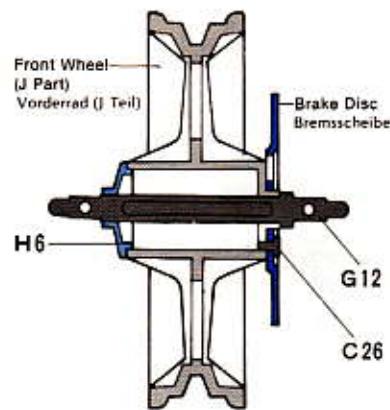
**27** Front Fork 2  
Vorderrad-Gabel 2



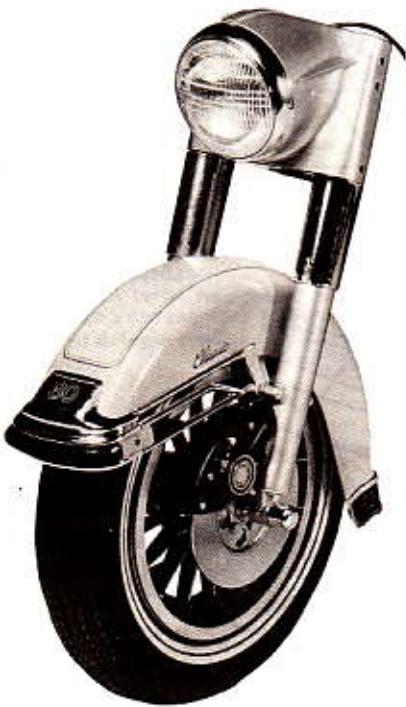
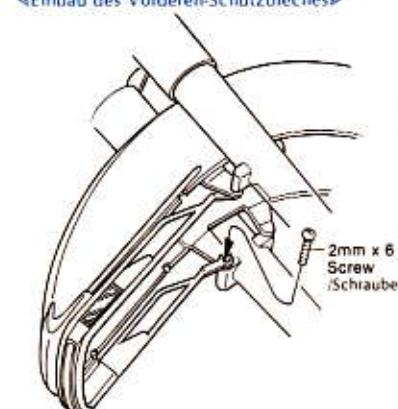
**28** «Front Fender»  
«Vorderes-Schutzblech»  
«Front Bumper»  
«Vorderer-Stossfänger»



**29** «Front Wheel»  
«Vorderrad»



**30** «Fixing of Front Wheel»  
«Einbau Vorderrad»  
«Fixing of Front Fender»  
«Einbau des Vorderen-Schutzbrettes»



**28** Front Fender  
Vorderes-Schutzbrett

«Front Bumper»  
«Vorderer-Stossfänger»

Yellow Part 1 D29  
Gelbe Teil 1

G1

Decal 30  
Abziehbild 30

80

D31

P5

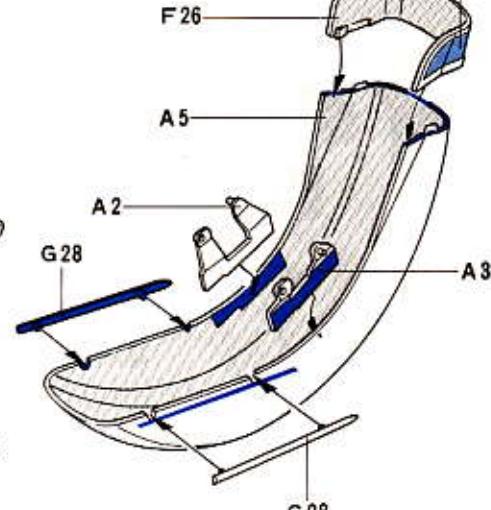
Yellow Part 1  
Gelbe Teil 1

D28

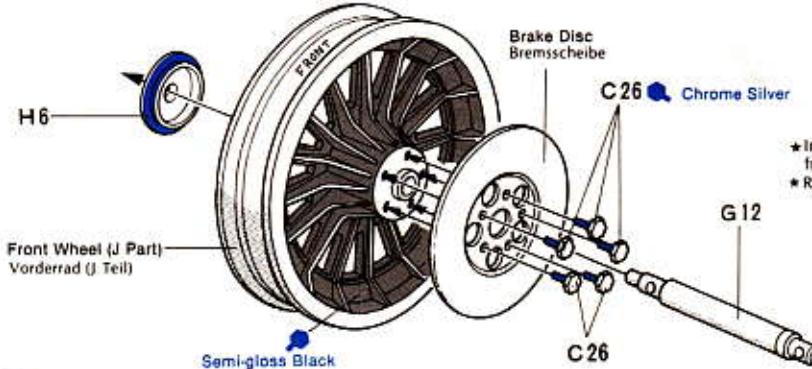
G2

«Front Fender»  
«Vorderes-Schutzbrett»

Decal 31  
Abziehbild 31



**29** Front Wheel  
Vorderrad

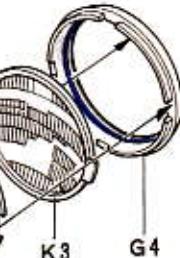


\* Install a tyre onto the front wheel last.  
★ Reifen zuletzt aufziehen.

**30** Fixing of Front Wheel  
Einbau Vorderrad

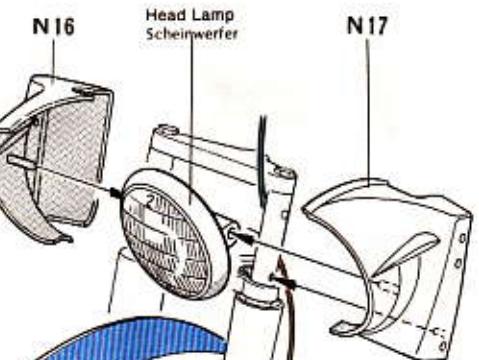
«Head Lamp»  
«Scheinwerfer»

D20



Decal 28  
Abziehbild 28

Classic



Front Brake Hose  
(Thin Vinyl Pipe: 20cm)  
Vordere Bremsleitung  
(Dünnes Vinylschlauch:  
20cm)

Front Fender  
Vorderes-Schutzbrett

Front Bumper  
Vorderer-Stossfänger

2mm x 6 Screw  
Schraube

G17

Front Wheel  
Vorderrad

Tyre  
Reifen

L21

11

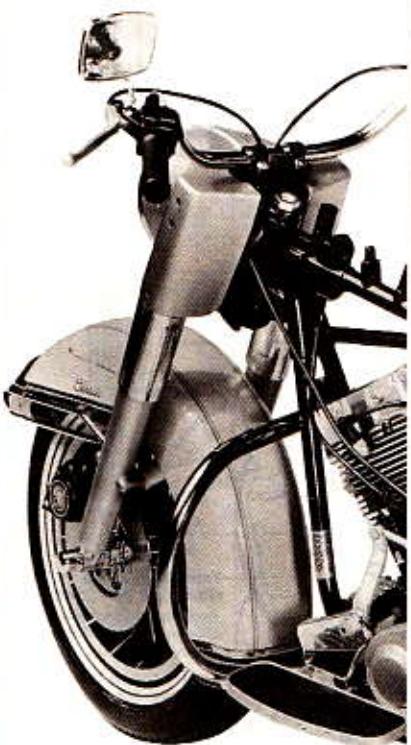
Matt White

G17

L20

**31** **<Handle Bar>**  
**<Lenkstange>**

«Q4, Q7»

**32** **<Fixing of Front Fork>**  
**<Einbau Vorderrad-Gabel>****PAINTING**

«Repair of worn-off plating»

«Chromteile»

Apply silver paint with a very fine pointed brush to make good any damaged chrome work.

Schadhafte Stellen der Chromschicht mit spitzem Pinsel und Silber Farbe ausbessern.

**31** **Handle Bar**  
**Lenkstange**«Clutch Lever»  
«Kupplungsgriff»

F9

D15

L27

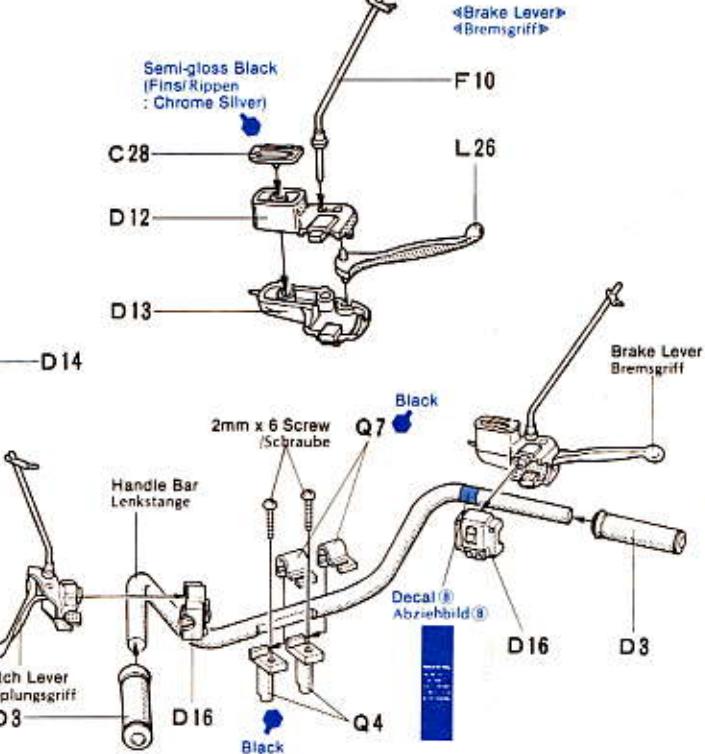
&lt;Q7&gt;

Q7

Q4

Rear View Mirror  
RückspiegelHandle Bar  
Lenkstange

Chrome Silver

**32** **Fixing of Front Fork**  
**Einbau Vorderrad-Gabel**Clutch Wire attached  
at step ③  
Kupplungszug von Step ③Rear View Mirror  
RückspiegelFront Brake Hose attached at step ④  
Vordere Bremsschlauch von Step ④«Rear View Mirror»  
«Rückspiegel»★ Make 2 sets.  
★ 2 Satz**33** **Mufflers**  
**Auspuffe**«Right»  
«rechts»

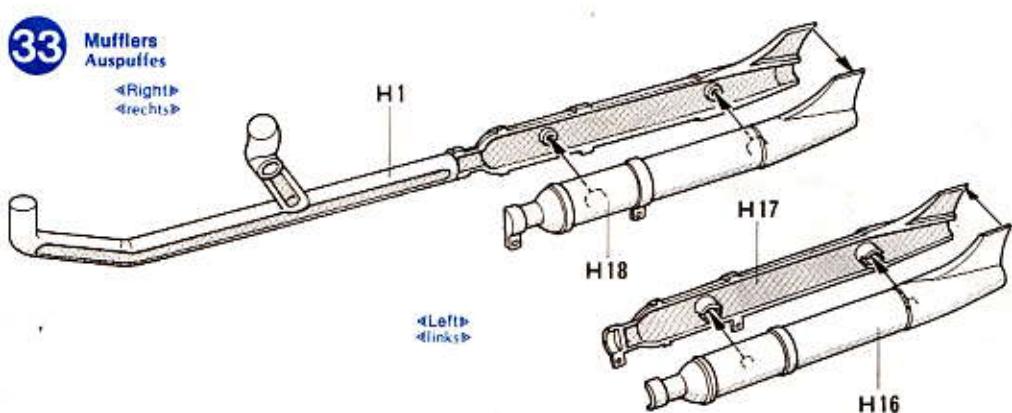
H1

<Left>  
«links»

H17

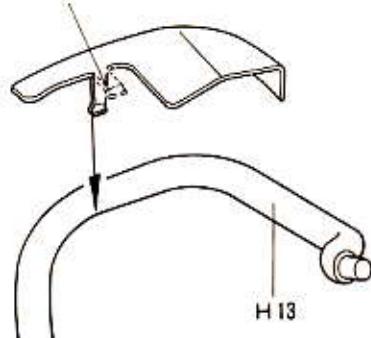
H18

H16

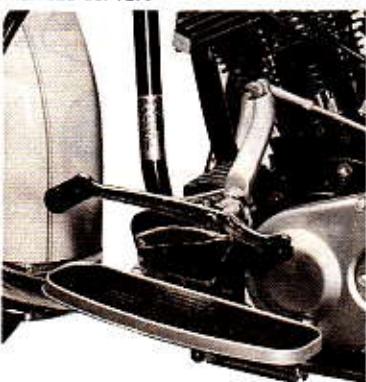


## **34** <Fixing of Left Muffler> <Einbau des Linken Auspuff>

Fold and push to catch H8.  
Hier biegen und festhalten.



**«Fixing of F27»  
«Einbau der F27»**



**36** <Number Plate>  
<Nummernschild>

## U.S. Number Plate

Decal 22 Decal 23  
Abziehbild 22 Abziehbild 23



Blue

> Lemon Yellow

## Japanese Number Plate Japan. Nummernschild

Decal ⑧ Abziehbild 5 oder 3 Chrome Silver

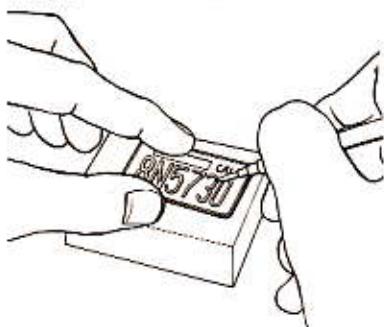


White Green

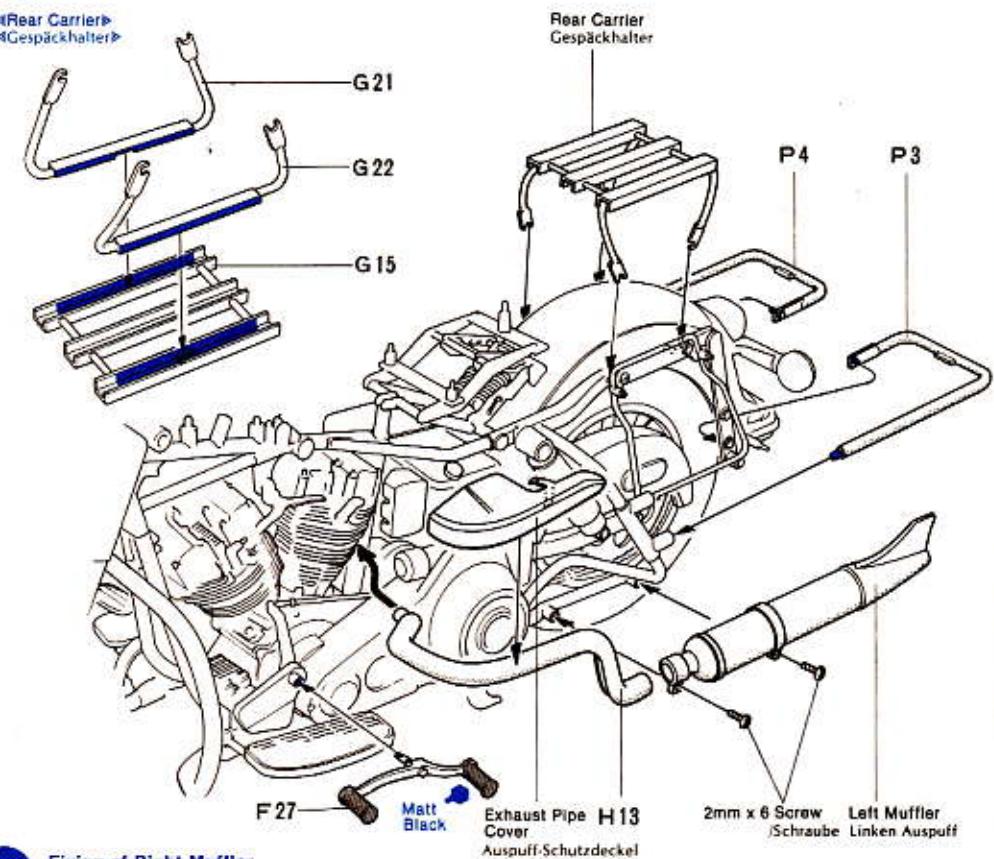
PAINTING

### **Painting**

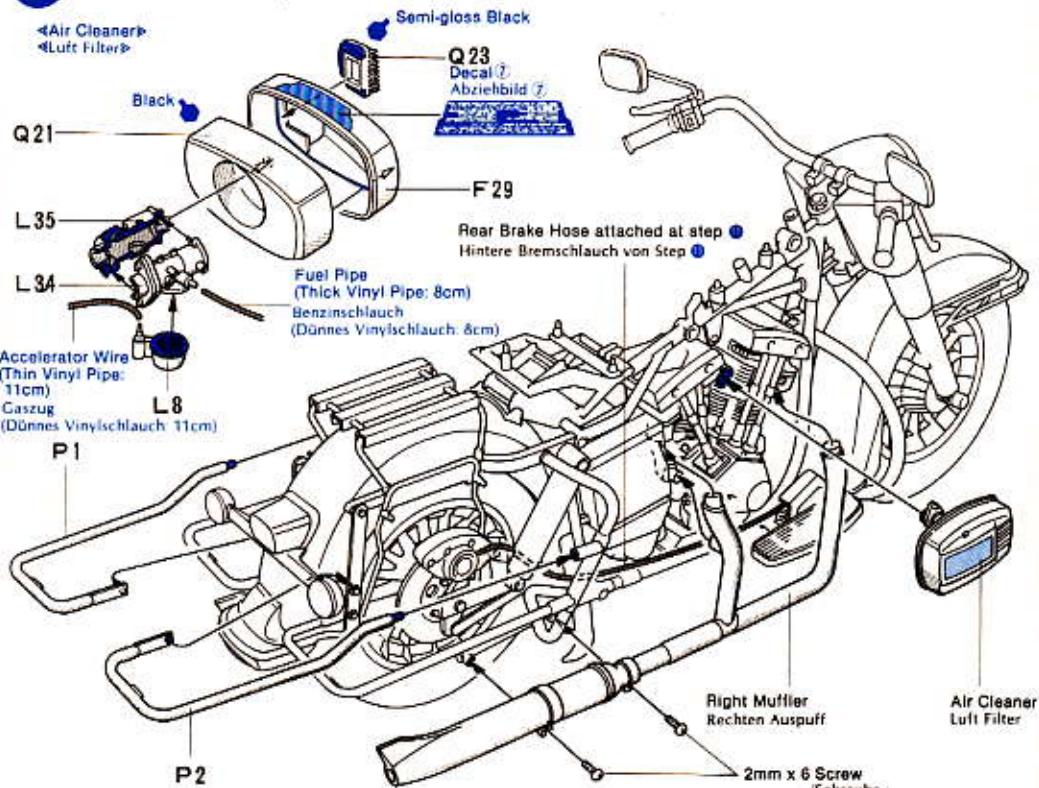
**¶ Nummernschild**  
To obtain better result, hold Number Plate on a rest and paint it carefully.  
Schild auflegen und dann sorgfältig bemalen.



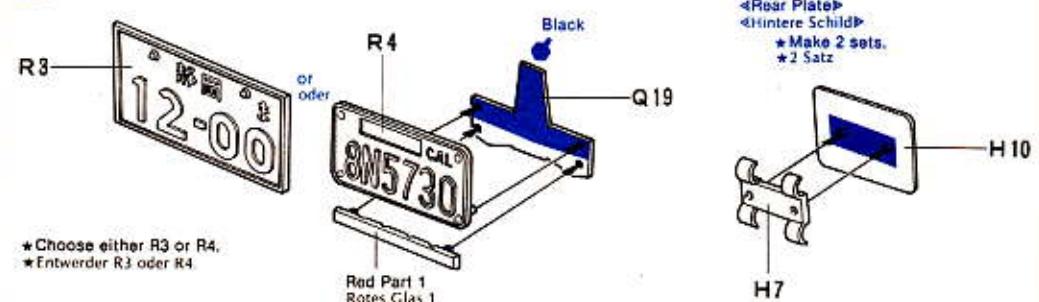
### **34** Fixing of Left Muffler Einbau des Linken Auspuff



### **35** Fixing of Right Muffler Einbau des Rechten Auspuff



**36** Number Plate  
Nummernschild



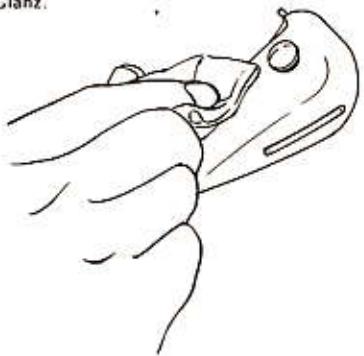
# PAINTING

## «Finish of Painting»

After the paint has dried well, polish with great care the whole body with a small amount of rubbing compound or wax. This will give your model a really high gloss.

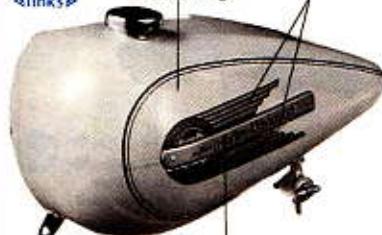
## «Bemalung»

Nach gutem Trocknen der Farbe kann man alle Flächen mit etwas Wachs polieren, das gibt dem Modell erst den richtigen Glanz.

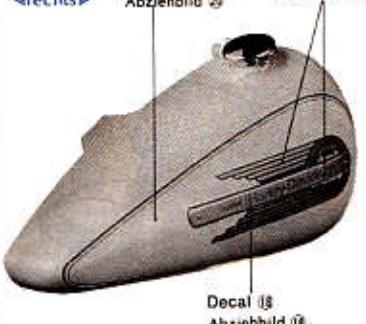


## 38 «Fuel Tank»

«Left»  
«links» Decal ③  
Abziehbild ③

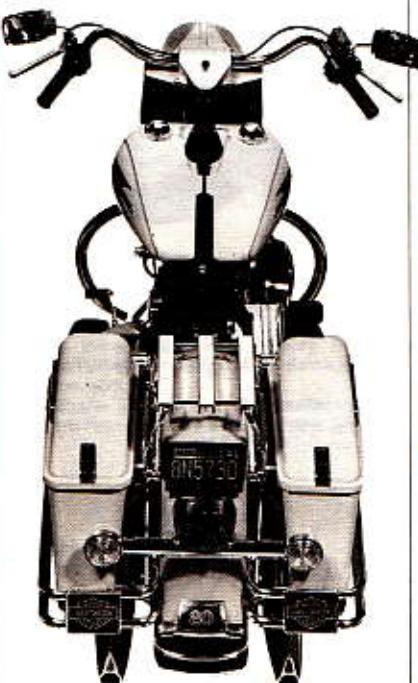


«Right»  
«rechts» Decal ④  
Abziehbild ④



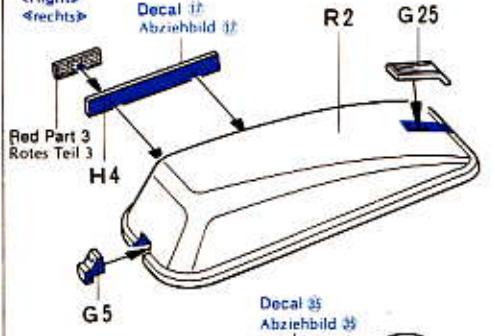
## 39 «Fixing of Saddle Bags»

«Einbau der Satteltaschen»

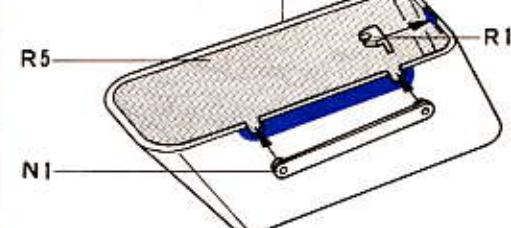


## 37 Saddle Bags

Satteltaschen  
«Left»  
«links» Decal ⑤  
Abziehbild ⑤



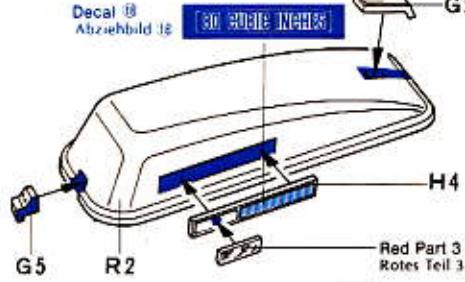
Decal ⑥  
Abziehbild ⑥



Red Part 3  
Rotes Teil 3

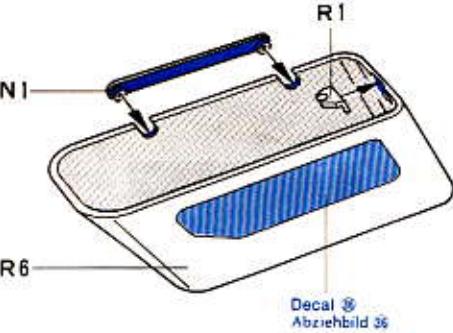
«Left»  
«links»

Decal ⑧  
Abziehbild ⑧ [30 SADDLE BAGS] G25



Red Part 3  
Rotes Teil 3

R1



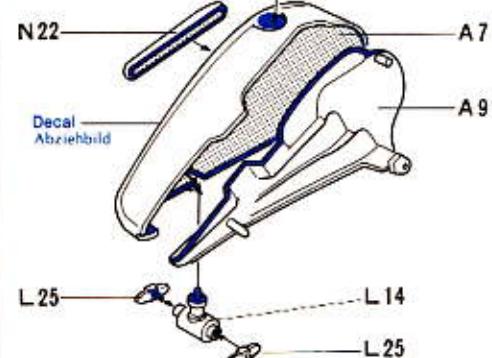
Decal ⑨  
Abziehbild ⑨

## 38 Fuel Tank

«Left»  
«links»

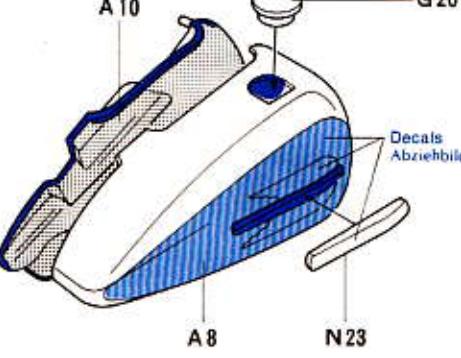
Decal ⑩  
Abziehbild ⑩

G20



«Right»  
«rechts»

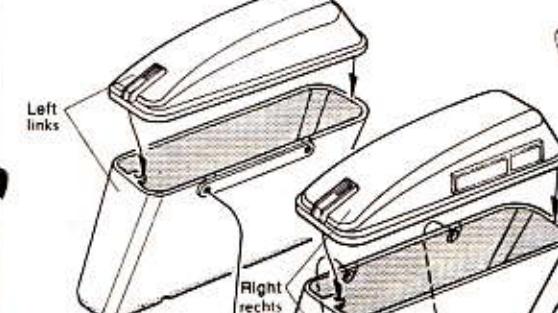
Decal ⑫  
Abziehbild ⑫



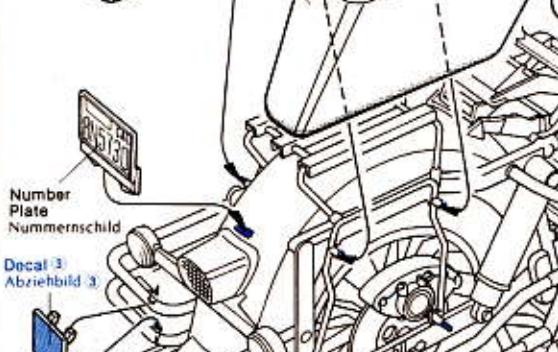
## 39 Fixing of Saddle Bags

Einbau der Satteltaschen

Left links



Right rechts



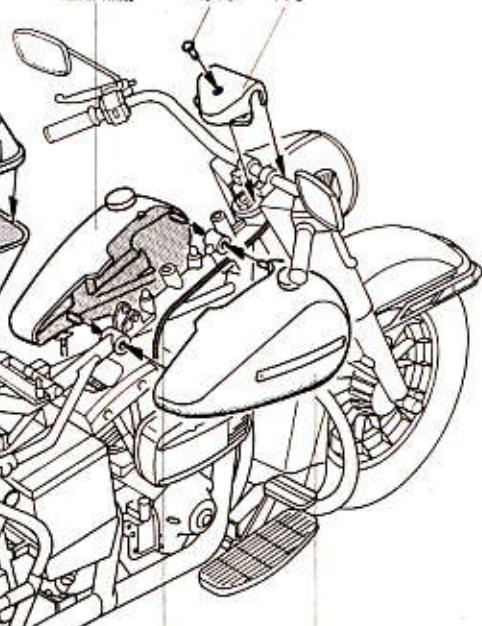
Number Plate  
Nummernschild

Decal ⑬  
Abziehbild ⑬

Rear Plates  
Hintere Schild

Decal ⑭  
Abziehbild ⑭

Fuel Tank: left  
Tank: links  
Black  
Q18 N3



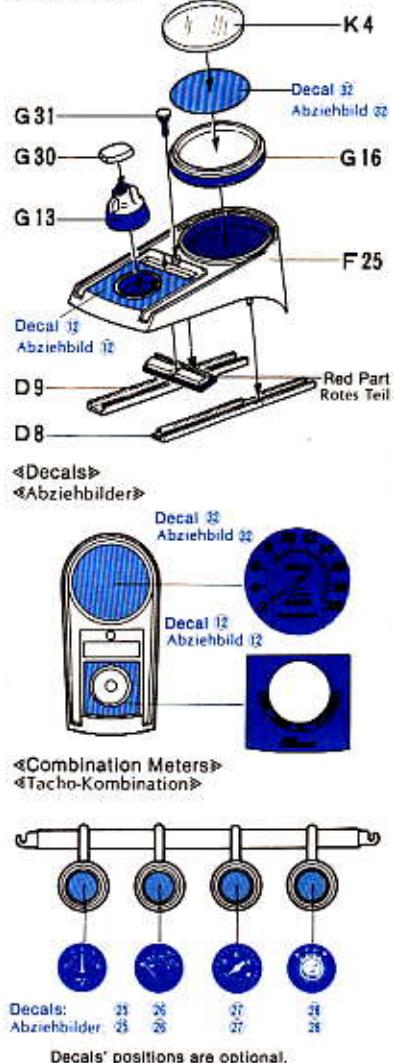
Fuel Tank: right  
Tank: rechts

Accelerator Wire  
attached at step ①  
Gaszug von Schritt ①

\* Install this wire's end  
into the head lamp case.  
\* Drahtende in das Lampen  
Gehäuse führen.

\* Drahtende in das Lampen  
Gehäuse führen.

40 <Meters>  
<Zähler>  
<Speedometer>  
<Tachometer>



Decals' positions are optional.  
Abziehbilder nach Wahl anbringen

42 <Saddle>  
<Sattel>

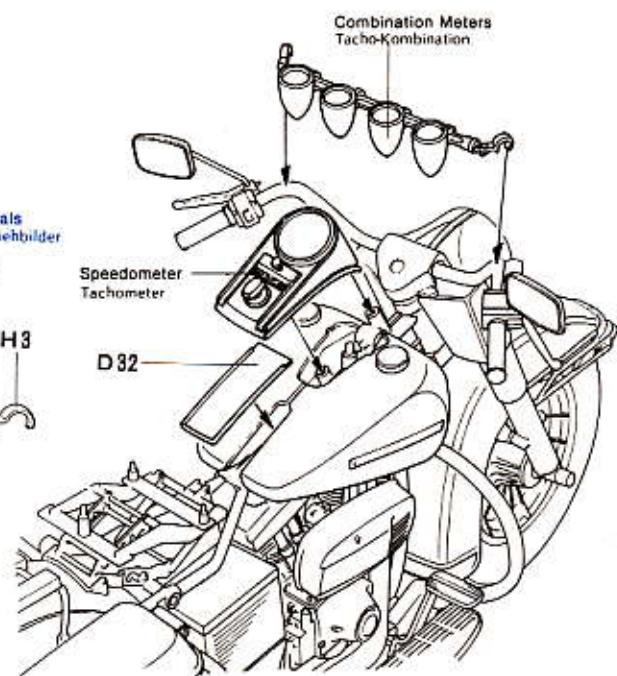
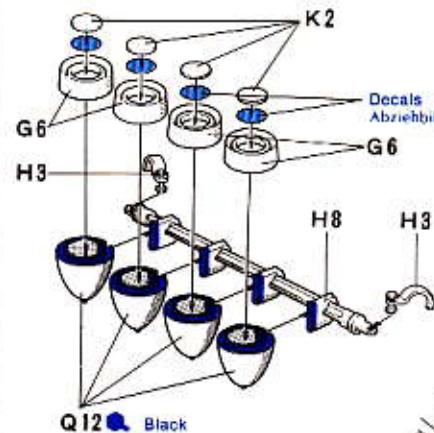


43 «Side Lamps»  
«Seiten-Lampen»



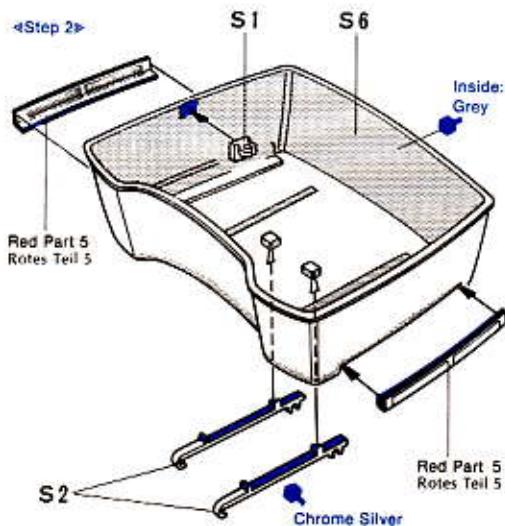
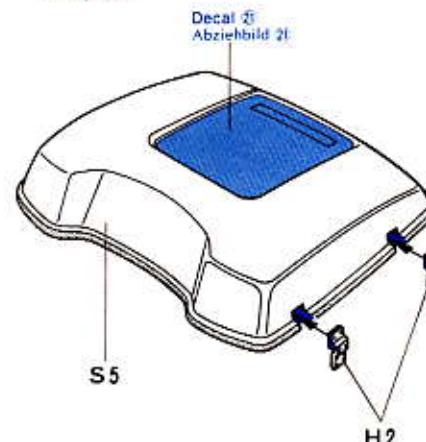
**40** Meters  
Zähler

«Combination Meters»  
«Tacho-Kombination»

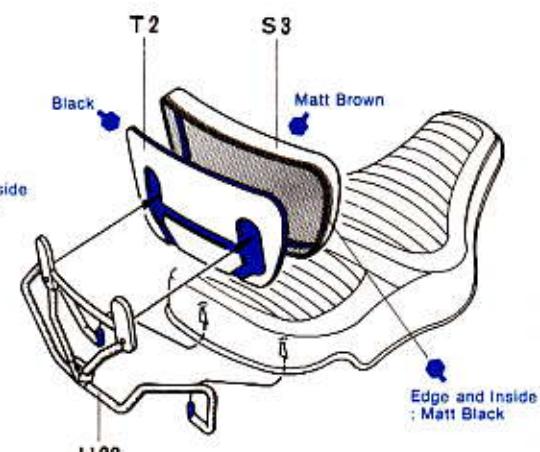
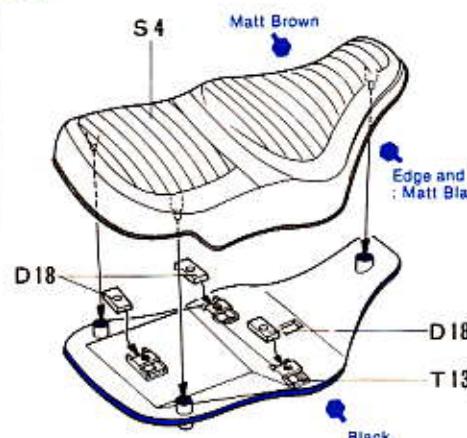


**41** Tour-Pak  
Sattel-Koffer

→ Step 1)

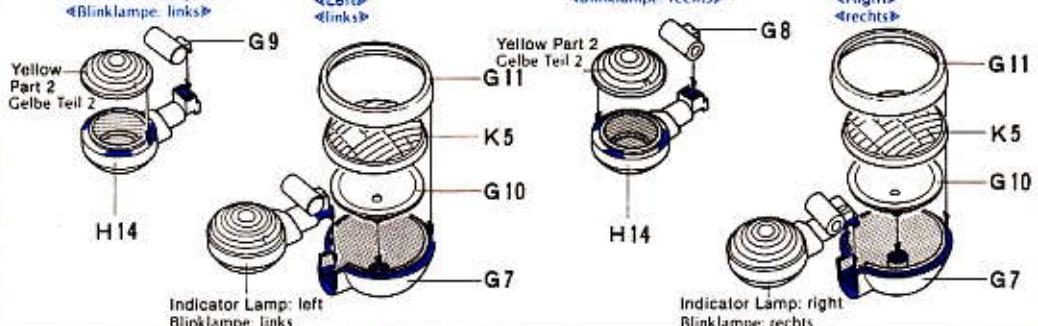


42 Saddles  
Sattel



**43** Side Lamps  
Seiten-Lamper

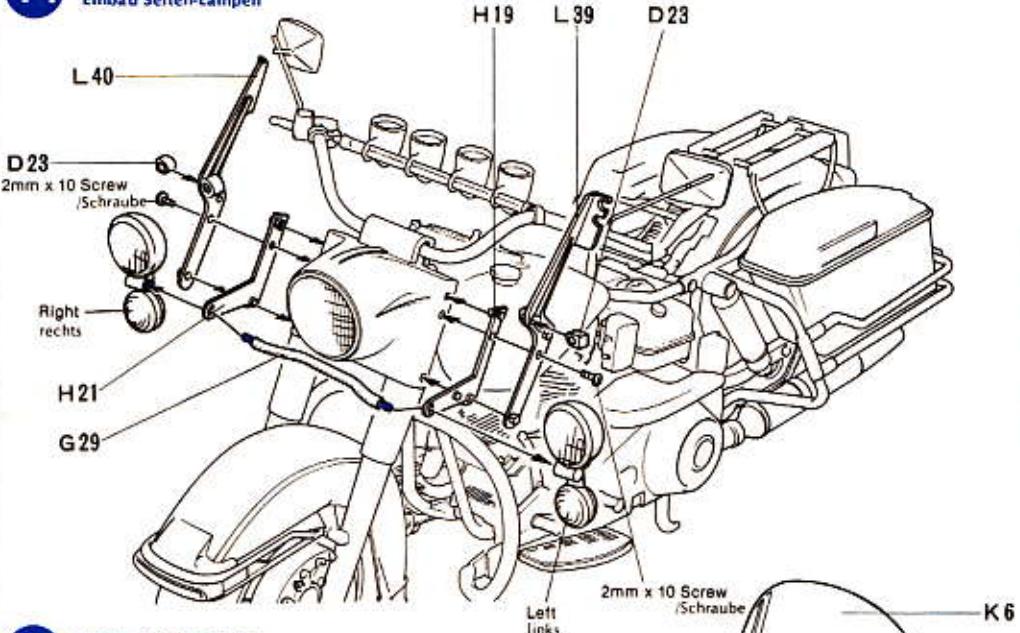
◀Indicator Lamp: left  
◀Blinklampe: links▶



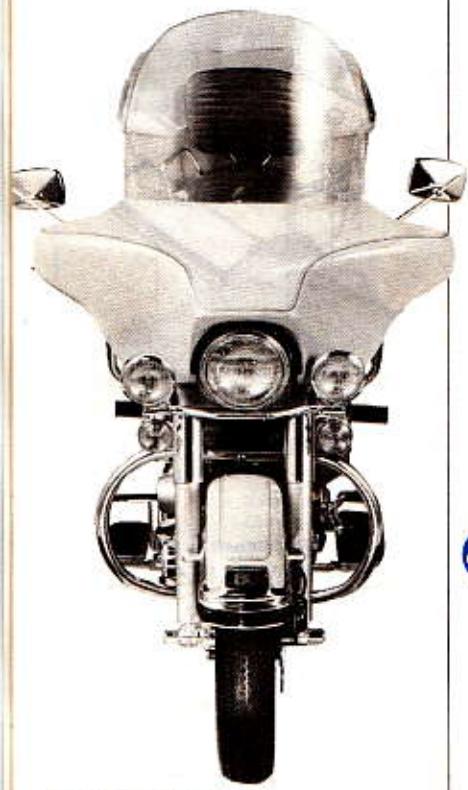
44 **<Fixing of Side Lamps>**  
**<Einbau Seiten-Lampen>**



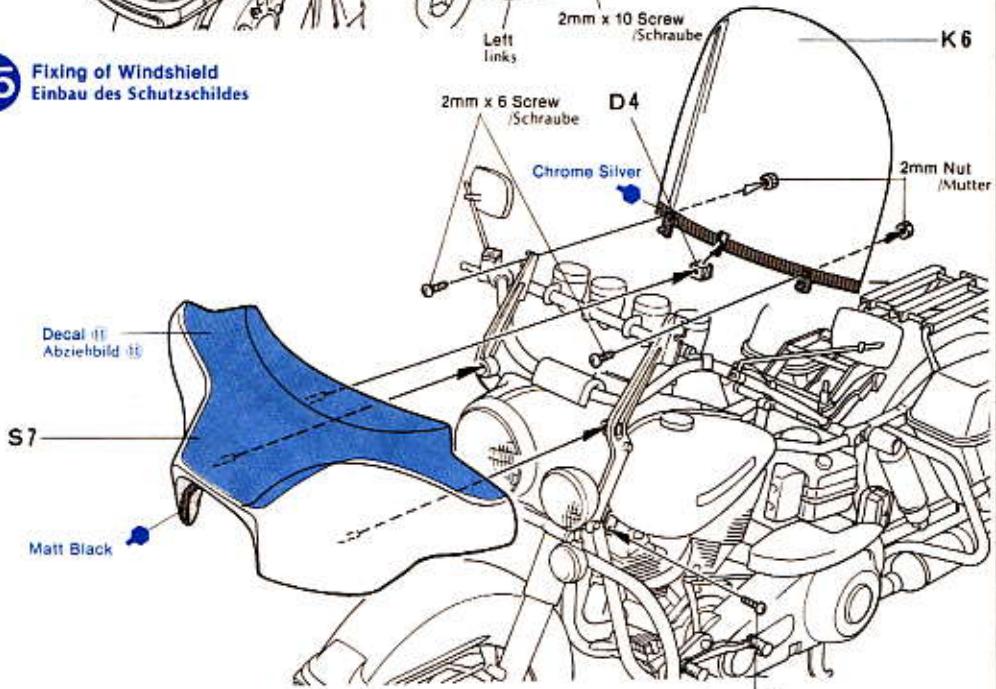
44 Fixing of Side Lamps  
 Einbau Seiten-Lampen



**<Completion>**  
**<Endmontage>**

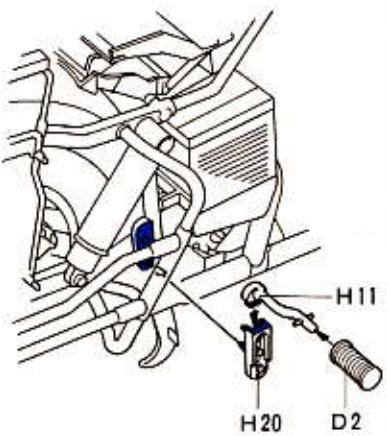


45 Fixing of Windshield  
 Einbau des Schutzschildes

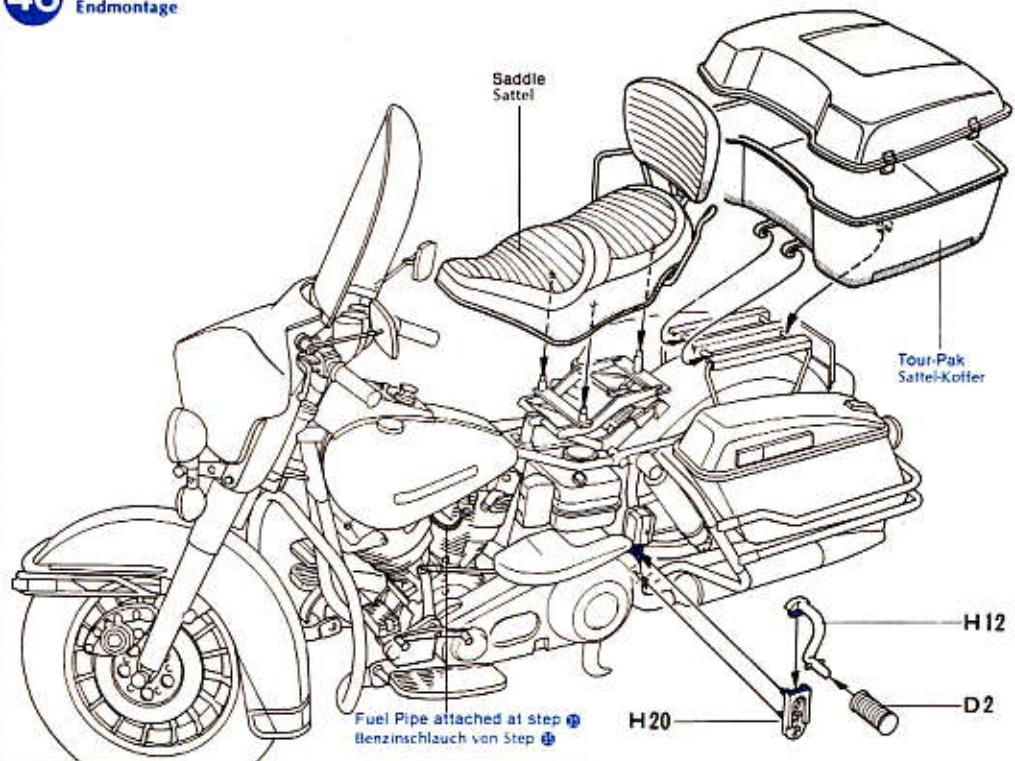


46 Completion  
 Endmontage

**<Step Bar: right>**  
**<Fussraster: rechts>**



H11  
 H20 D2



# PAINTING & APPLYING DECALS

Da die Farben unter der englischen Bezeichnung zu erhalten sind, geben wir nur die englischen Namen an. **Keine Farben auf Nitrobasis verwenden!!!** Wir übernehmen keine Haftung für Schäden die durch falsche Farbenwahl entstehen. Nur Farben verwenden, die für Polystyrol Plastik geeignet sind.

## «PAINTING»

The FLH 80 Classic is painted in classical two-tone colouring as its name implies. The kit represents the cream and brown model. For the brown coloured sections, we recommend that you spray Clear Lacquer over the original plastic colour. Apply decals to cream coloured portions. Do not spray decals with Clear Lacquer as this will adversely affect them. For painting of small parts, see the assembly drawings. Two-tone machines painted black and dark silver metallic are also manufactured. It may be fun, however, to paint your model to your own colour scheme.

## «Bemalung der FLH 80»

Der Kit ist in den klassischen Farben creme/braun gehalten. Wir empfehlen das Modell mit Klarlack zu oversprühen. Decken Sie die creme Farbe ab. Sorgten Sie niemals Abziehbilder mit Klarlack, da diese sonst brüchig werden. Kleine Teile bemalen Sie bitte der Anleitung entsprechend. Natürlich können Sie das Modell auch immer in Ihren Farben bemalen.

## «Painting»

When painting your model, remember to try and be as authentic as possible. 7 basic colours are recommended for your use. If you stick by these colours, you will convert the real aurora of the actual machine.

## «Bemalung»

Beim Bemalen des Modells soll man versuchen, so genau wie möglich zu sein. 7 Grundfarben werden benötigt, für eine "echte" Harley-Davidson.

## «7 Basic Colours»

### «Grundfarben»

- Black
- Brown
- Gun Metal
- Chrome Silver
- Matt Black
- Matt White
- Aluminium Colour

## «Before painting»

Remove all dust, dirt and adhesive smears before attempting any painting. Remember painting does not generally hide bad workmanship. As previously mentioned, remove excessive glue or joins with a file, sharp knife or very fine emery cloth. Most parts are best painted after assembly, but some inaccessible parts may be painted before removing from the sprue.

## «Vor dem Malen»

Soll man Staub und Leimreste entfernen. Auch eine gute Bemalung verdeckt nicht schlechte Barbeit. Unebenheiten mit Feile oder Klinge entfernen. Viele Teile lassen sich erst nach dem Zusammenbau bemalen, jedoch die kleinen Teile bemalt man am besten am Spritzling.

## «Spray Painting Hints»

Firstly always spray indoors in windless and dust-free conditions. Spread newspaper under your work. Mix the paint well by shaking the can for three minutes and then test spray against some cardboard from about 20 cm, checking that the paint is properly mixed. When spraying the body, hold the can about 20 cm from the plastic, moving the can quickly always in the same direction and ensure every application. A good tip is to imagine you are spraying a large surface, i.e. the surrounding newspaper, you will then probably achieve a more even finish.

## «Bemalung mit Sprayfarben»

Nur in Zug- und staubfreien Räumen spritzen. Teile auf ausgebreite Zeitung stellen. Spraydose gut durchschütteln (3 Min) und durch Spritzen auf Karton prüfen, ob Farben gut gemischt ist. (20 cm Abstand). Das modell in gleicher Richtung grossflächig besprühen. Keine Sprayfarben auf Nitrobasis

sondern nur Sprayfarben für Polystyrol Plastik verwenden.

## «Decal Application»

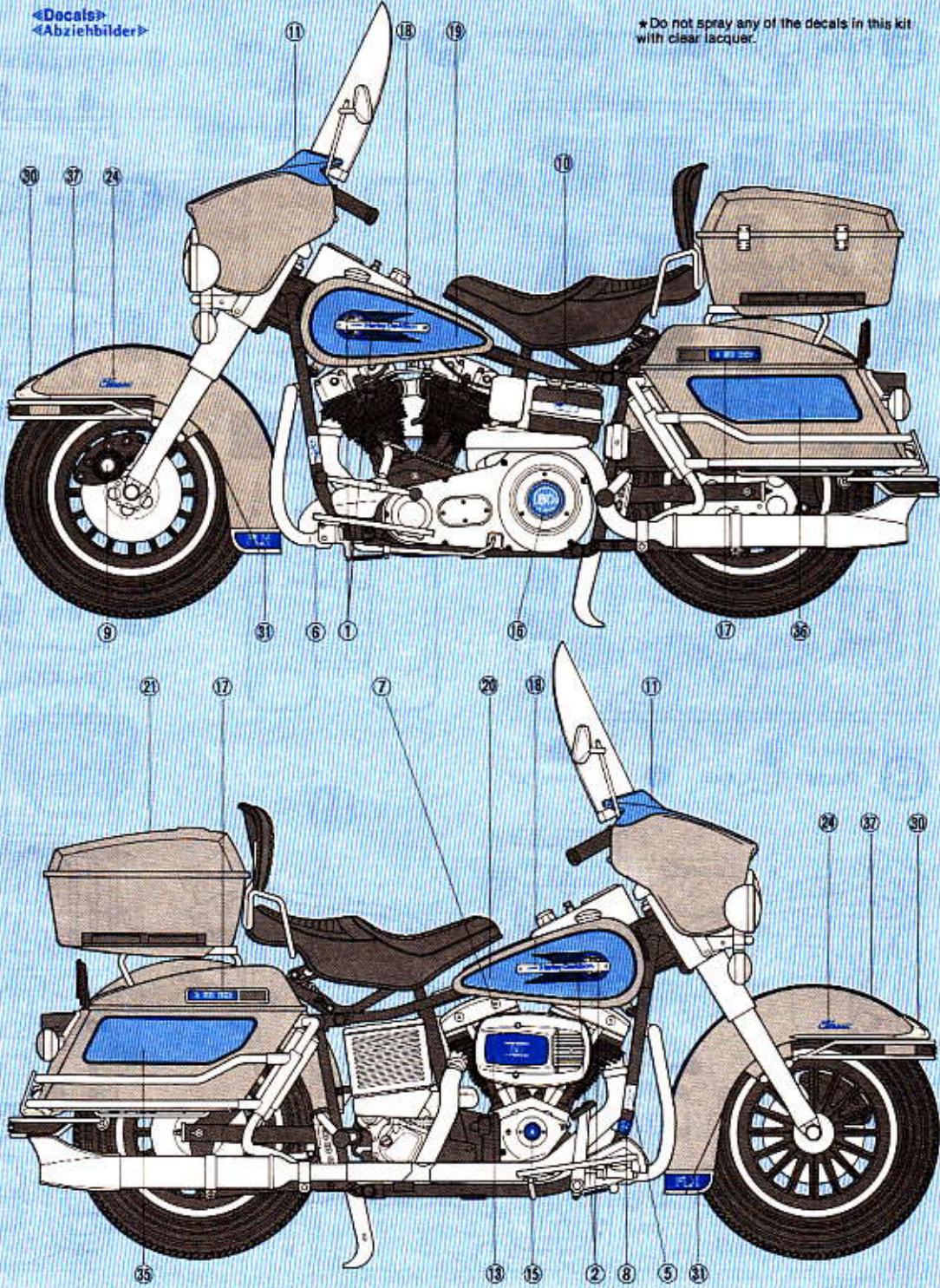
- ① Remove all dust, dirt and adhesive smears with a wet cloth before applying any decals.
- ② The decal to be applied should be removed beforehand from the decal sheet. Cut off translucent films along coloured parts.
- ③ Dip the decal in tepid water for about 10 seconds and then remove it onto a clean cloth. Be careful of over immersion to avoid loss of decal's adhesive.
- ④ Hold the backing sheet edge and slide the decal onto the model.
- ⑤ Wet the decal with a little water on your finger so that it can be moved more easily into position.
- ⑥ Press the decal down gently with a clean soft cloth to remove air bubbles and until all excess water has been fully absorbed. When a decal has to be applied to a surface which is uneven or curved, press the decal down with a hot towel so that the decal will fit the contours perfectly. Cut off the excess transparent portion around each decal. The decal must then not be touched until dry.

## «Abziehbilder-Decals»

- ① Staub, Schnitz und Klebstoffreste mit nem Tuch entfernen.
- ② Decals erst ausschneiden entlang den Linien.
- ③ Decals in Wasser legen, dann nach 10 Sekunden auf Z.B. Handtuch legen und etwas abtrocknen lassen.
- ④ Decal an der Unterlage halten und Bild auf das Modell schieben.
- ⑤ Mit etwas Wasser auf dem Finger lässt sich das Decal noch etwas verschieben.
- ⑥ Decal mit etwas Stoff gut andrücken um die Luftblasen zu entfernen und das Wasser abzutrocknen. An unebenen Stellen kann man mit heissen Tuch das Decal besser andrücken. Transparente Überreste am Decal abschneiden. Decal nicht mehr berühren, bis getrocknet ist.

## «Decals»

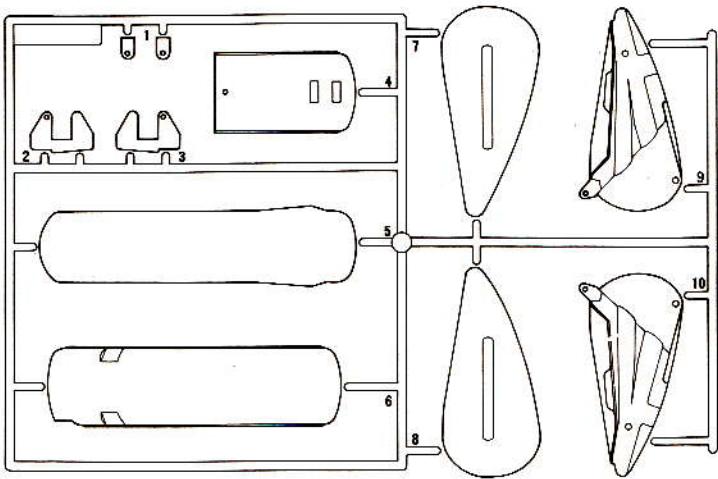
### «Abziehbilder»



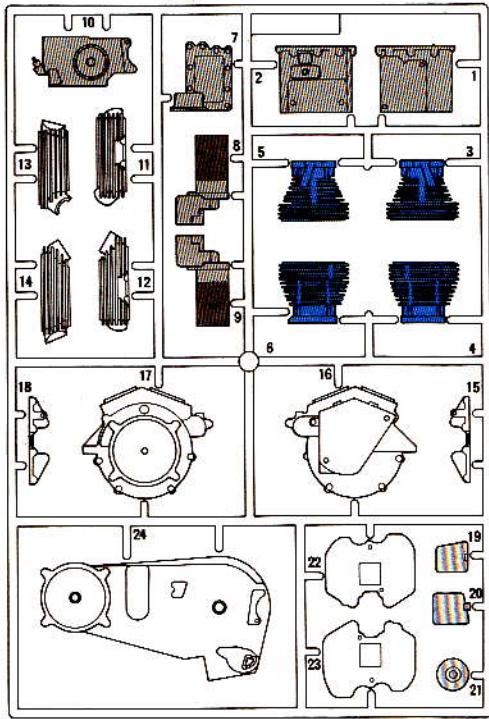
\* Do not spray any of the decals in this kit with clear lacquer.

# PARTS

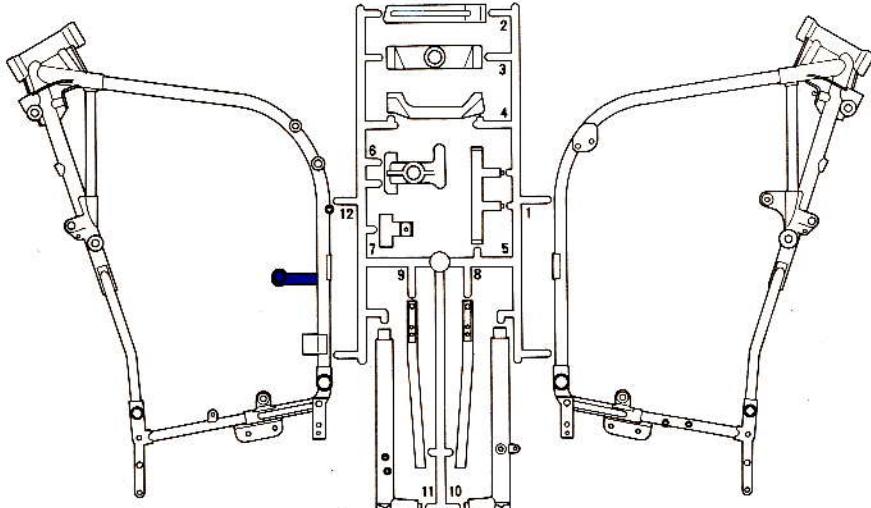
## A Parts



## E Parts



## B Parts



## C Parts

### Parts



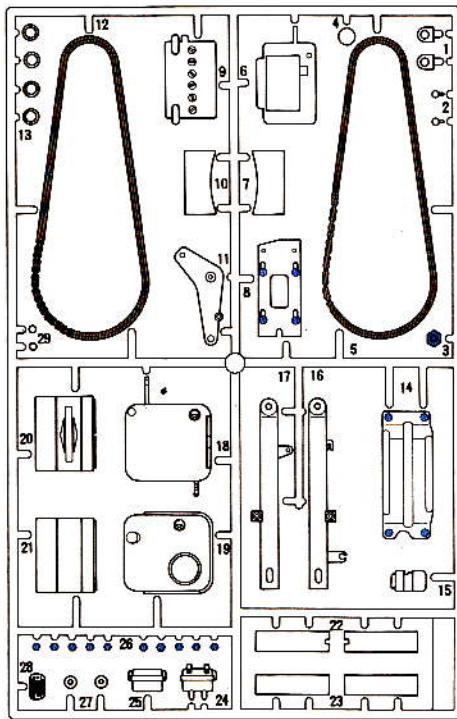
Black



Gun Metal



Chrome Silver



## R Parts

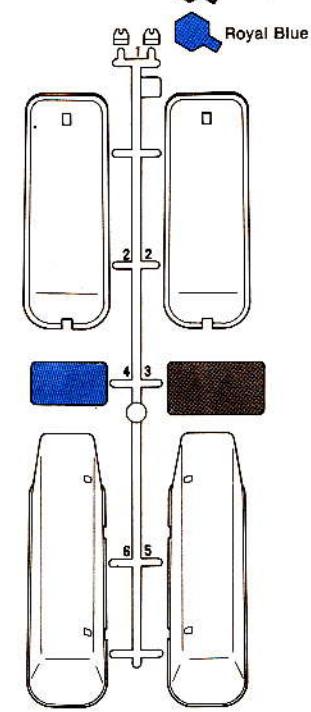
### Parts



Clear



White



## T Parts

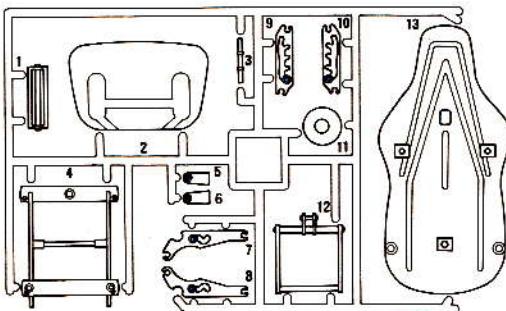
### Parts



Black



Chrome Silver

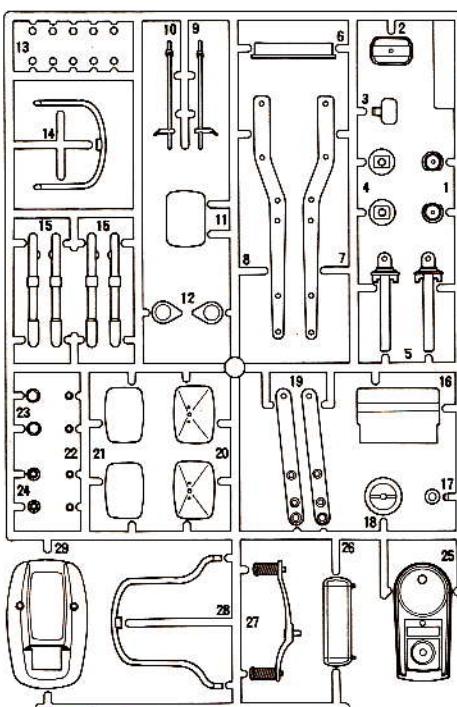


## F Parts

### Parts

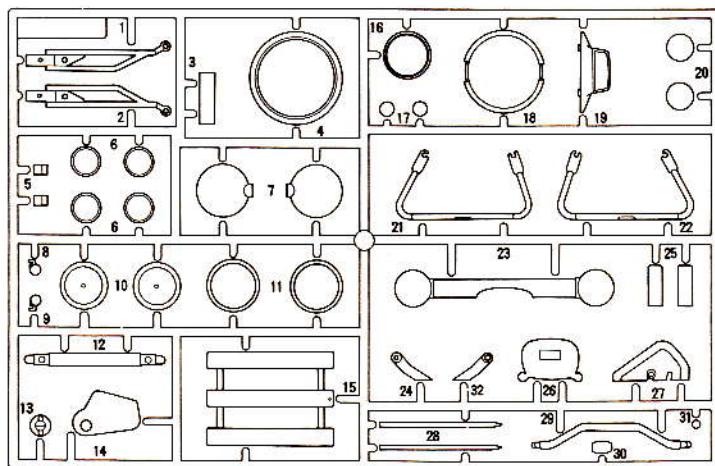


Matt Black



# PARTS

## G Parts

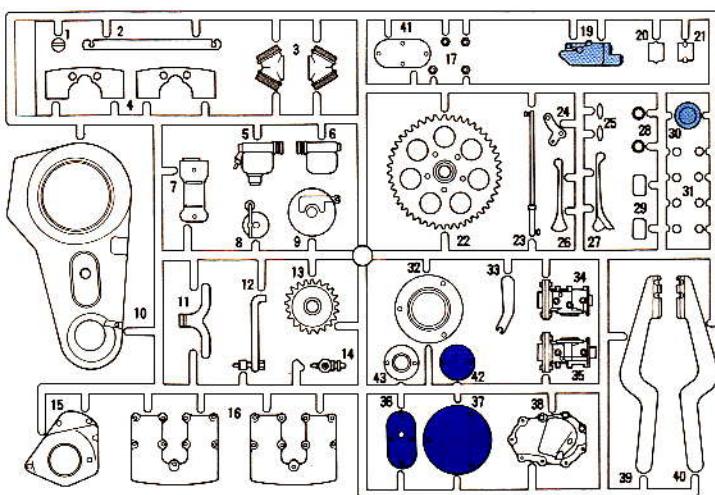


## L Parts

Matt Black

Gun Metal

: Unnecessary Parts



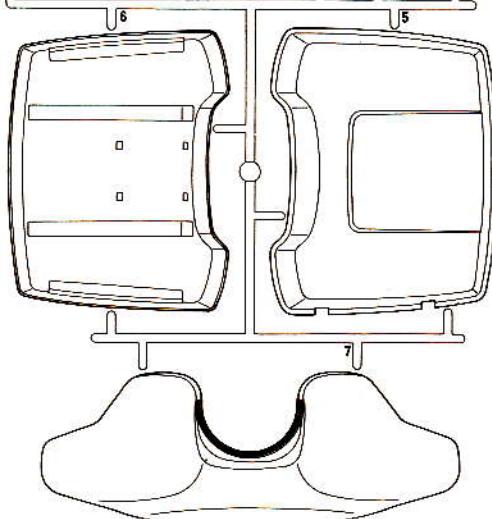
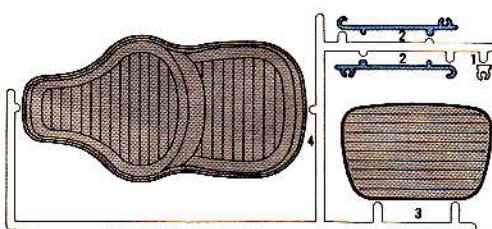
## S Parts

Clear

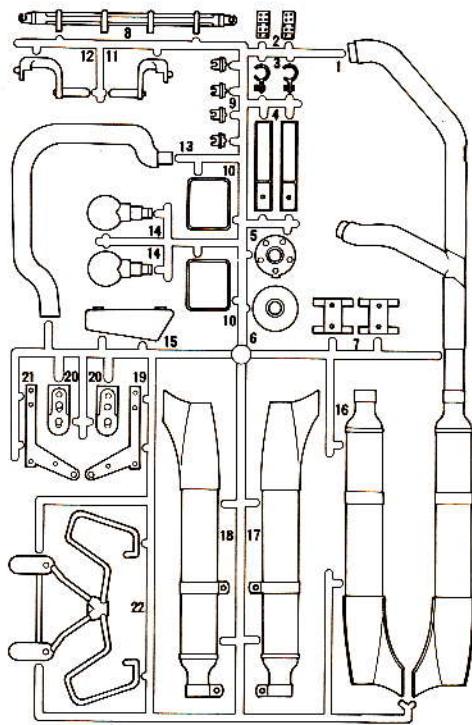
Matt Brown

Matt Black

Chrome Silver



## H Parts

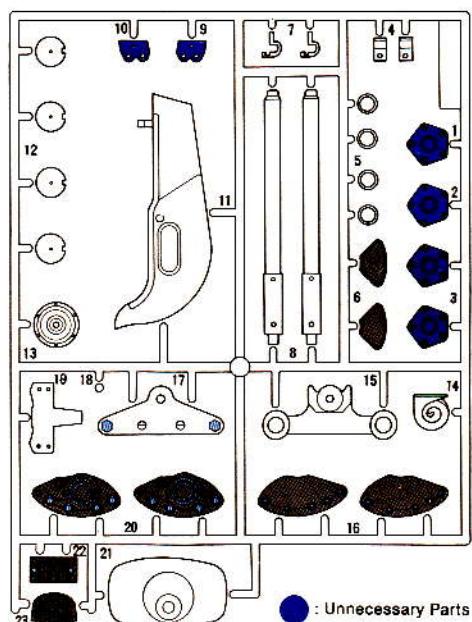


## Q Parts

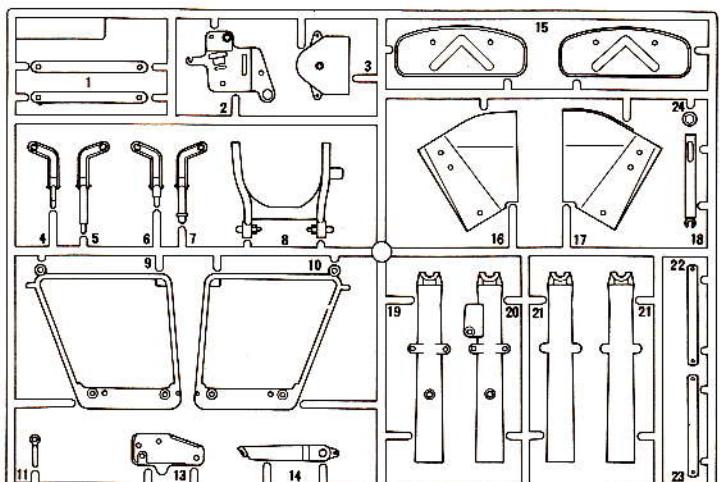
Black

Semi-gloss Black

Chrome Silver

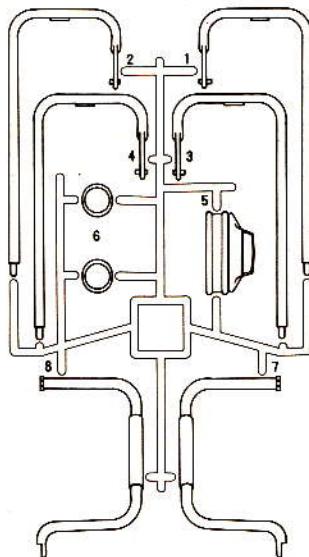


## N Parts

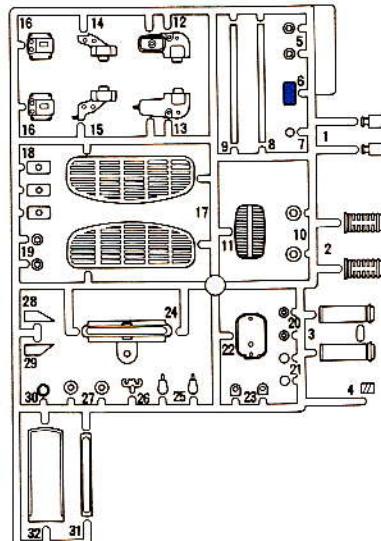


# PARTS

## P Parts



## D Parts



\* Decal

● : Unnecessary Part

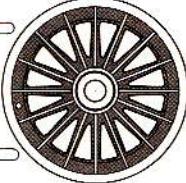
## J Parts

Front Wheel



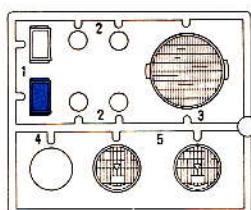
Semi-gloss Black

Rear Wheel



## K Parts

Chrome Silver



Chrome Silver

## M Parts (in Blister Pack)

Thick Vinyl Pipe  
Thin Vinyl Pipe

### BUILD A COLLECTION OF TAMIYA PRECISION MOTORCYCLE MODELS

#### KAWASAKI KZ1300B TOURING



#### HONDA CB1100R



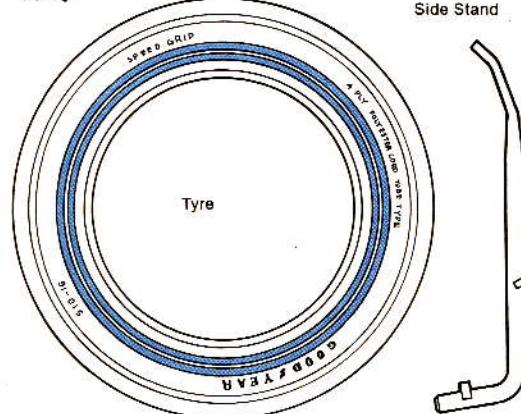
#### SUZUKI GSX1100S KATANA



#### HONDA CX500 TURBO



White

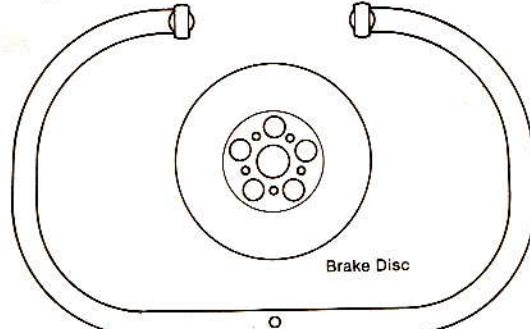


Side Stand

Rear Damper Boot

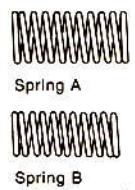
Handle Bar

Safety Guard



Exhaust Pipe Cover

«Spring Bag»  
(full size)



Spring C



Spring D



Spring E

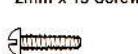
«Screw Bag» (full size)



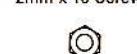
2mm x 15 Screw



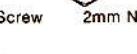
2mm x 10 Screw



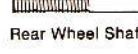
2mm x 8 Screw



2mm x 6 Screw



2mm Nut



Rear Wheel Shaft